



NTNU

Norwegian University of  
Science and Technology

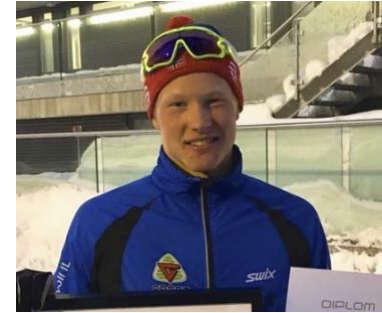
# TPG4245 – Production wells

Autumn Semester 2024



# Information

- Lecturer: Assoc. Prof. Milan Stanko (Production Tech) ([milan.stanko@ntnu.no](mailto:milan.stanko@ntnu.no)). Office 510.
- Teaching assistant: Even Hognestad, [evenhog@stud.ntnu.no](mailto:evenhog@stud.ntnu.no)
- Lecture schedule (starting 19.08)
  - Mondays, 14:15-16:00 (theory and exercises) – P10
  - Fridays, 08:15-10:00 (theory and exercises) – P11
  - Fridays\*, 11:15-12:00 (TA) – P10
- Course [description](#)



**\*EXCEPT First week**

# Course scope

- Production performance of wells and gathering systems.
- Addresses the integrated production and injection system, inflow, tubing and pipe flow, and technologies such as artificial lift
- Developing skills for planning, operating, monitoring, troubleshooting and controlling production of oil and gas production systems, CO<sub>2</sub> injection systems, and natural gas storage subsurface systems.

# Goals of the course

At the end of the course, the student should be able to:

- Perform common production engineering calculations
- Understand the fundamentals of petroleum production engineering
- Describe the main components of the production system, the most common well completions, artificial lift methods and configurations of production systems
- Describe, understand and explain the functionality of the main components of a production system
- Understand the factors and drivers involved in the planning and operation of oil and gas wells

# Goals of the course

At the end of the course, the student should be able to:

- Have a good starting point to apply the knowledge obtained to other areas such as pipe transport and wells of CO<sub>2</sub>, hydrogen, natural gas storage and geothermal energy.

# Course content

- Introduction (well layout, production engineering domain)
- Flow equilibrium
- PVT properties
- Inflow performance relationship
  - Undersaturated Oil
    - Radial and horizontal wells
    - Water coning
  - Dry Gas
    - High velocity flow
  - Saturated oil
  - Gas condensate
  - Water, CO<sub>2</sub> injector
- Choke performance
- Tubing performance
  - Incompressible liquid
  - Dry Gas flow
  - Tubing size considerations
  - Multiphase flow of oil, gas and water
  - CO<sub>2</sub> flow
- Mechanical properties and stress calculations in tubulars
- Artificial lift
  - Gas lift
  - Electric submersible pump
- Temperature calculations in wellbore

# Course scope

- Practical SI units only (bar, m<sup>3</sup>), no field units (psi, bbl, cf).
- Less on the structural and completion part, e.g. design, material selection
  - Completion tools, technology and procedures may vary between different vendors and companies
- Not all models and topics will be covered - Focus on the fundamentals

# Students background

- MTPETR. Petroleumsfag - master (5 year master)
- MSGEOS. Geoscience and georesources (2-year International master program).
- MSG1. Petroleum Engineering (2-year International master program).
- MIUVT. Undervannsteknologi (2 year master)
- Mechanical engineering (5 year program)
- Exchange (Erasmus) students
- PhD candidates

# Connection with other courses

- (Spring) TPG4145 (Reservoir fluids and flow).
  - 3<sup>rd</sup> year course Mandatory for Petroleumsfag - master (sivilingeniør) (5-årig) – Hovedprofil: Petroleumsteknologi.
  - 1<sup>st</sup> year course mandatory for Geoscience and georesources (2-year International master program)
  - Topics:
    - PVT properties.
    - Dry gas flow equations (tubing and IPR).
    - Undersaturated oil IPR equation.
    - Saturated oil Fetkovich IPR equation
- TPG4150 (reservoir recovery techniques). Several IPR models (undersaturated oil, dry gas, saturated oil, gas condensate).
- TPG4175 (Petrophysics, well logging). Reservoir properties and geometry.



# Information

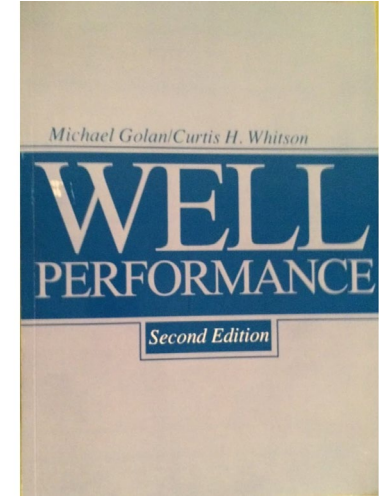
- Lectures until 22 November
- Consultation time: preferably after class. Try to make an email appointment.
- Reference group – **any volunteers?**
- **Use Blackboard to navigate the course**
  - For group deliveries: Join a group before delivering the exercise (even if group consists of only one person!!)

# Reference material

- Milan's [Compendium](#)
- Book: Well performance (Golan and Whitson)
- Other relevant material, e.g. articles, Excel files, notes, links, will be provided or mentioned in the videos

## Other

- Production wells compendium (Asheim)
- Book Nodal analysis of Oil and Gas production Systems, (Jansen)



# Evaluation

- 100% «written» school exam
  - Digital exam in Inspira, no written/handwritten material allowed (equations will be provided in the exam papers)
  - Previous years' [exams](#)
  - Make it nice, easy to understand and follow. When provided, use the Excel template

# Evaluation

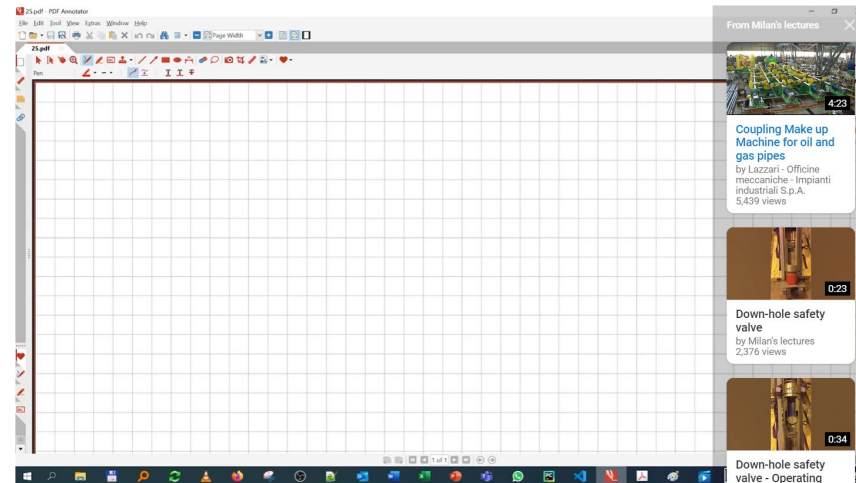
- Mandatory assignments
  - All assignments must be **approved** to get access to the exam
  - All assignments must be delivered in Blackboard by the deadline
  - Some assignments will be discussed in class
  - Groups of up to 3 people may be allowed for some assignments
  - Tentatively 3 assignments
  - **Let me know early if there is a deadline conflict with other courses**

# Teaching

- Flipped classroom
  - Participants watch by themselves pre-recorded videos (ca 15-40 min) (on [Youtube](#)).
    - There are exercises in the videos
  - Live classes every week
    - Discussing theory, exercises, tutorials on software, Q&A, advanced topics

# How to watch the pre-recorded videos

- Watch the entire video (can be watched at 1.5-2x speed)
- At certain time stamps (**or at the end of the video**), the videos might have embedded links to other relevant videos and material



25. Tubing sizing considerations - part 1

Unlisted



Milan's lectures  
5.19K subscribers

Analytics

Edit video

1

Share

Download

Clip

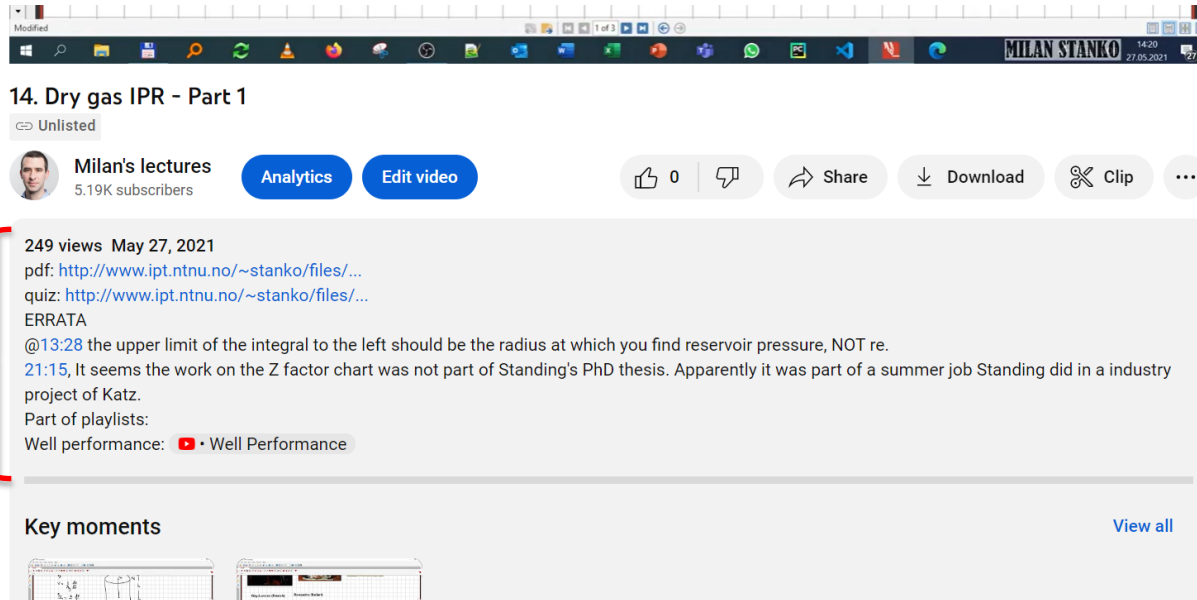
...

# How to watch the videos

- Pause when needed. Try to summarize what was presented with your own words. Take notes.
- DO THE EXERCISES BY YOURSELF

# How to watch the videos

- Read the additional material provided, if any



The screenshot shows a YouTube video player interface. At the top, there's a browser window header with the name 'MILAN STANKO' and a timestamp '14:20 27.05.2021'. Below this, the video title '14. Dry gas IPR - Part 1' is displayed, followed by 'Unlisted'. The channel name 'Milan's lectures' and '5.19K subscribers' are shown, along with buttons for 'Analytics' and 'Edit video'. Interaction buttons for 'Like' (0), 'Dislike', 'Share', 'Download', 'Clip', and a menu icon are present. The video description includes '249 views May 27, 2021', links to PDF and quiz files, an 'ERRATA' section with a timestamped correction '@13:28', and a 'Part of playlists' section for 'Well performance'. A red bracket and arrow highlight the 'ERRATA' section. The 'Key moments' section at the bottom shows two video thumbnails. A 'View all' link is also visible.

14. Dry gas IPR - Part 1

Unlisted

Milan's lectures  
5.19K subscribers

Analytics Edit video

0 Dislike Share Download Clip ...

249 views May 27, 2021

pdf: <http://www.ipt.ntnu.no/~stanko/files/...>  
quiz: <http://www.ipt.ntnu.no/~stanko/files/...>

ERRATA

@13:28 the upper limit of the integral to the left should be the radius at which you find reservoir pressure, NOT re.

21:15, It seems the work on the Z factor chart was not part of Standing's PhD thesis. Apparently it was part of a summer job Standing did in a industry project of Katz.

Part of playlists:

Well performance: [Well Performance](#)

Key moments [View all](#)



# Teaching - streaming

## Fysisk tilstedeværelse for studenter ved Fakultet for ingeniørvitenskap fra høsten 2022

Etter en lang periode med koronatiltak er vi nå i en normalfase for undervisning og tilstedeværelse på campus. Fysisk oppmøte har en stor betydning for det psykososiale læringsmiljøet og trivsel blant studentene. Et godt psykososiale læringsmiljø og trivsel bidrar også til mindre frafall.

I løpet av vårsemesteret har vi opplevd manglende oppmøte i forelesninger som gjennomføres fysisk. Manglene oppmøte i undervisningen gjør det vanskeligere å følge opp det pedagogiske opplegget, og diskusjoner og samarbeid blir vanskelig å gjennomføre. I tillegg øker risikoen for faglige hull blant studentene noe som kan gi dårligere gjennomføringsevne.

Fra studiestart høsten 2022 blir forelesninger og undervisning primært gjennomført fysisk på campus for studenter ved Fakultet for ingeniørvitenskap. Studentene skal hovedsakelig være til stede i forelesningssalen eller i klasserom og verksted.

Hovedregelen er at vi ikke strømmer undervisningen.



# Teaching – recording?

- Live lectures will be recorded (only the screen of Milan's computer and voice) and uploaded to Blackboard
- There will be some things that will not be properly captured by the recording (when Milan points to the screen, comments from people in the audience, etc)
- But despite of having the recording available, try to come to class in person, having people in the room allows to have discussions and interactions

# Course progress overview – Excel file

[Link](#)

# Tools

## Primary:

- Excel (VBA)
- Pipesim (SLB) or Prosper (PETEX) – Computer lab P2

## Secondary:

- Hysys (Aspentech) – [farm.ntnu.no](http://farm.ntnu.no)
- Python (Jupyter Notebook) – e.g. using Google Colaboratory

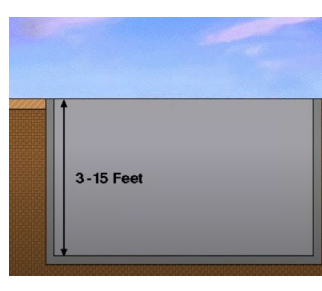
# Approx. student time required

Item	hrs
Student time required for a 7.5p course ( <a href="#">source</a> )	+200
Live classes (14•4)	-56
TA sessions (13•1)	-13
Final exam (4 exam+40 prep)	-44
Video watching (1X speed)	-19.5
Video exercises	-8
Remaining (e.g. mandatory exercises, etc.)	+59.5

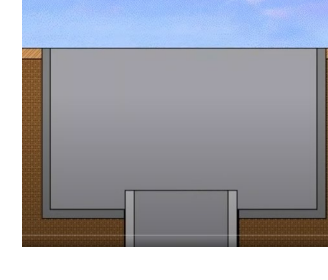
# Questions?



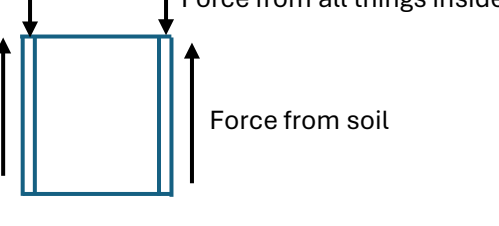
Digging the cellar:



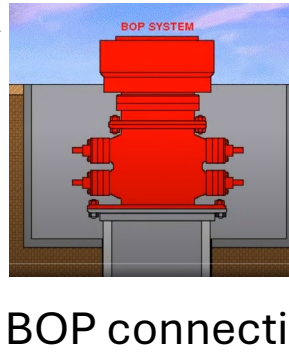
Installing the 36", 40-120 m conductor (drilled, piled, jetted, etc):



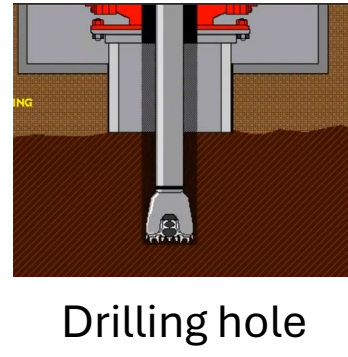
The conductor carries all the well loads (everything inside) and transfers it to the soil



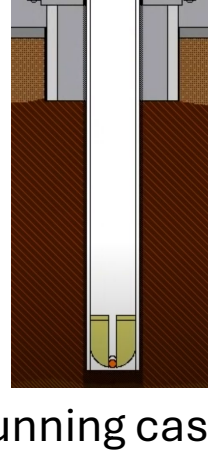
Surface casing (20"):



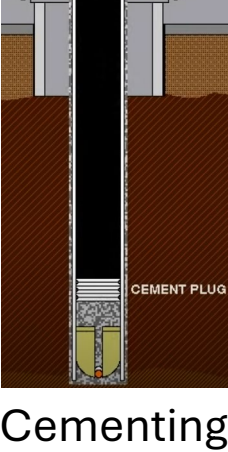
BOP connection



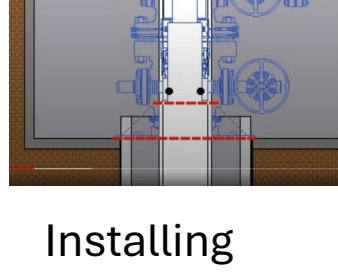
Drilling hole



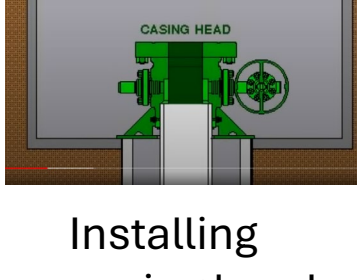
Running casing



Cementing



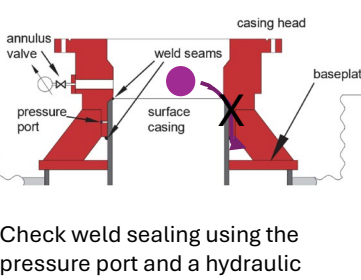
Installing casing head



Installing casing head

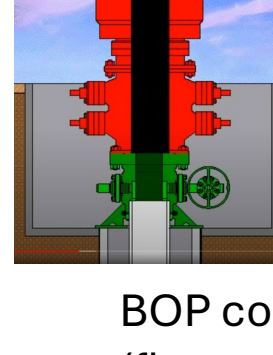


welding casing head

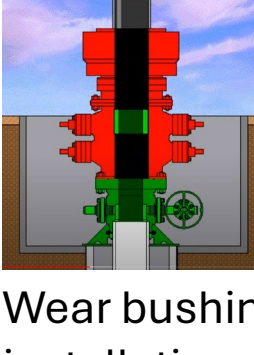


Check weld sealing using the pressure port and a hydraulic pump (the violet dot is high pressure and should not leak out through the welding). The well is essentially a pressure vessel protecting outside from inside!!

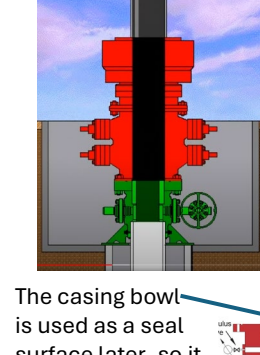
Intermediate casing (13 3/8"):



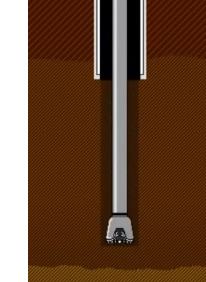
BOP connection (flanged)



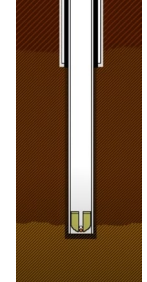
Wear bushing installation



The casing bowl is used as a seal surface later, so it should be protected from scratching with the drill bit and drill string



Drilling hole

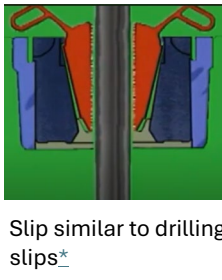


Running casing (when at the bottom, keep it hanged rig (tension))

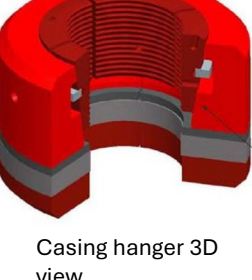


Cementing (either all way to surface or with significant overlap with previous casing)

Install casing hanger:  
• slips to create attachment  
• wedges to press the elastomer against no-go shoulder  
• elastomer, to expand laterally when pressed and create seal (high pressure above, low pressure below)  
• No-go shoulder, to transfer load to casing bowl



Slip similar to drilling slips



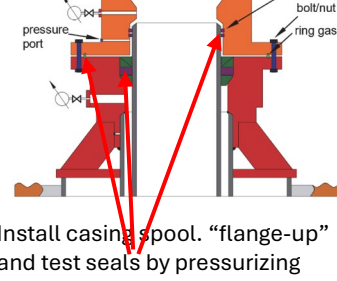
Casing hanger 3D view



Casing hanger



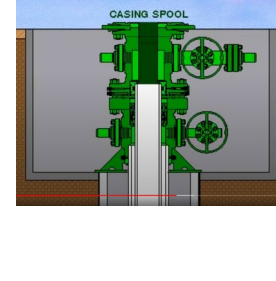
Slip marks on casing



Install casing spool. "flange-up" and test seals by pressurizing through the pressure port. Every seal should be tested by applying high or low pressure depending where it will have it during normal operation.

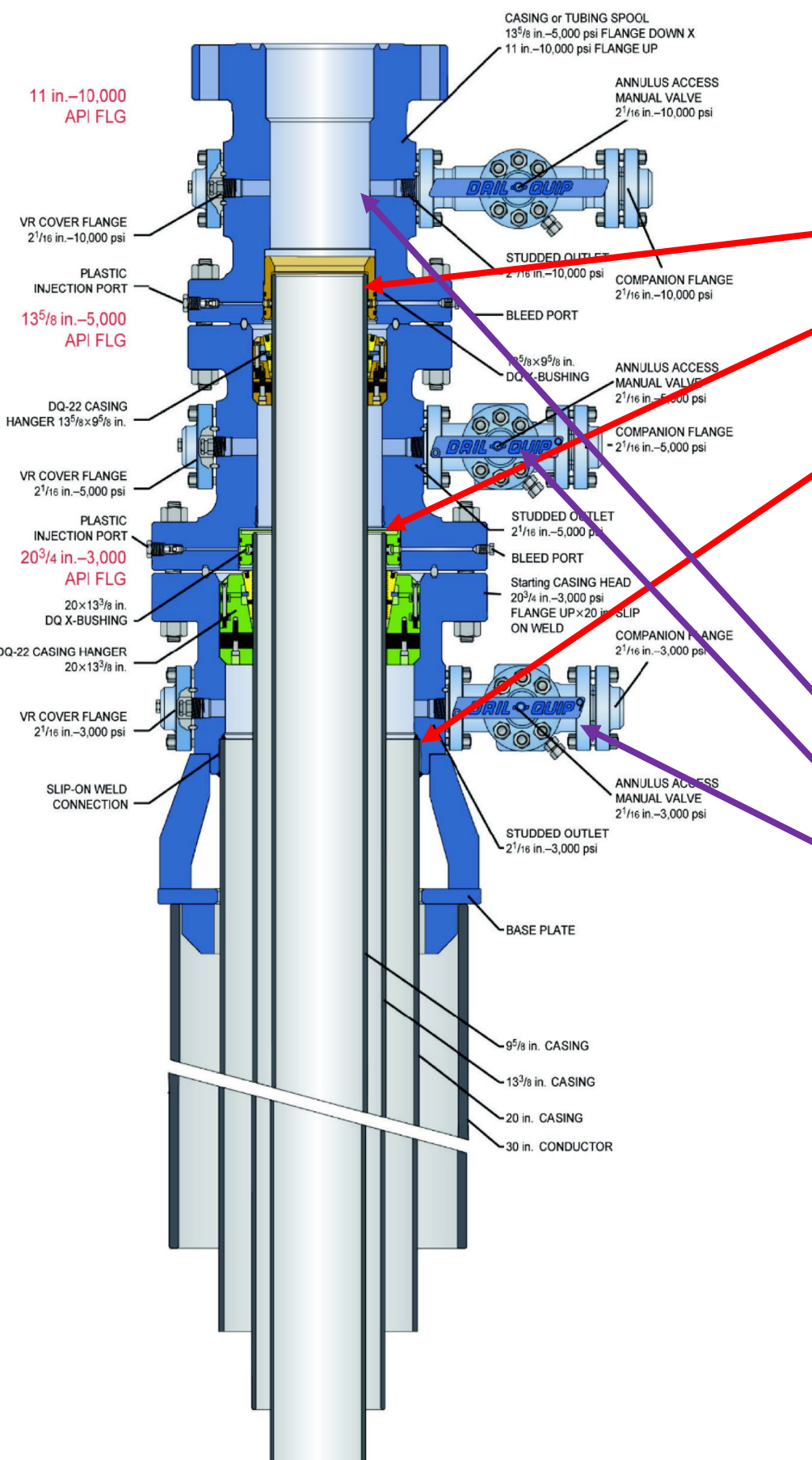


source



Intermediate casings and production casing (9 5/8"):

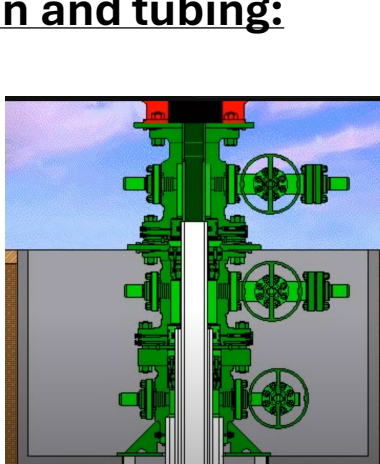
Repeat process shown above for intermediate casing!



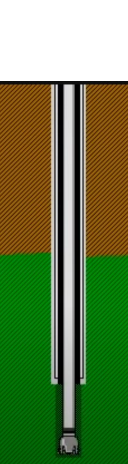
Pressure rating of inner casing higher than outer casing (here production casing 10 000 psi, intermediate casing 5000 psia, surface casing 3000 psia)

The only annulus that might be connected to facilities (for production of injection) is the production casing annulus (A). However, valves and pressure transducers are installed in the others (B,C) to monitor if there are pressure increases (indicates leakages e.g. due to casing hangers seals or cement fails)

Lower completion and tubing:

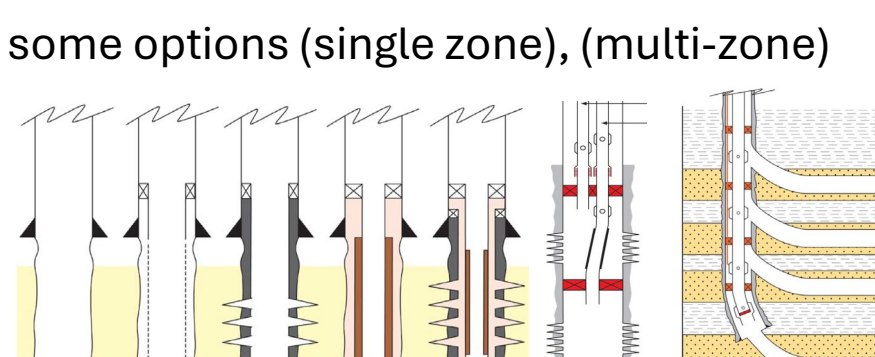


BOP connection (flanged)

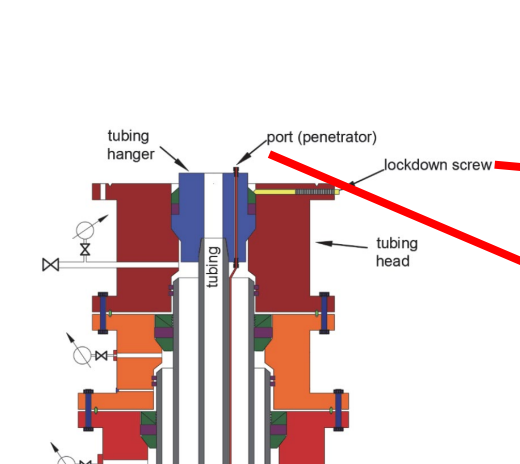


Drilling hole

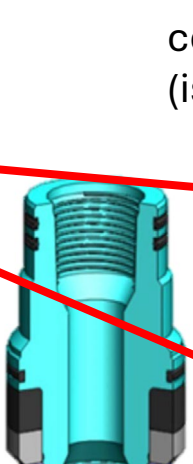
some options (single zone), (multi-zone)



Lower completion. Equipment/materials usually needed: packers (seals), hangers (fix tubulars to casing), drilling (drilling laterals), liners (tubulars that don't go to surface), perforating gun (establish connection between reservoir and well), cement (isolate reservoir from well).



Run tubing and hang it with tubing hanger

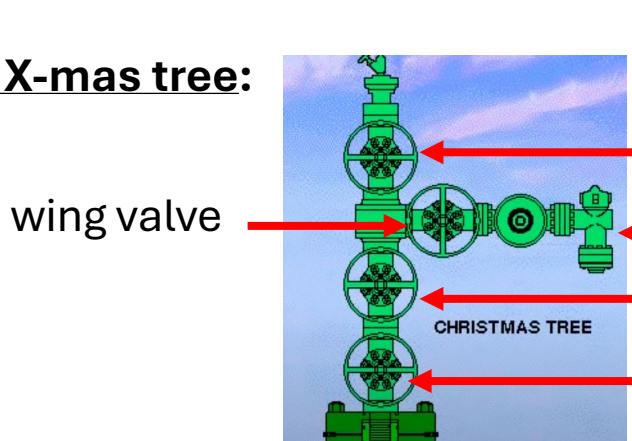


threaded hanger

Lockdown screws are often used to ensure hangers stay in place. When there is thermal expansion of tubing and casing, the hanger could be pushed upwards, releasing the slips and disengaging the seal.

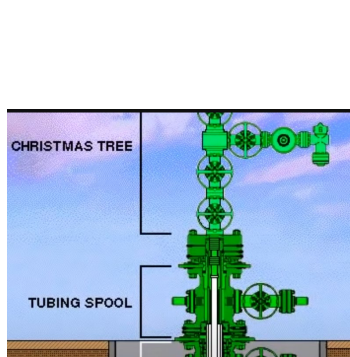
Tubing hanger has "holes" to e.g. chemical injection, pressure gauge, hydraulic lines for subsurface safety valve, etc

Install X-mas tree:



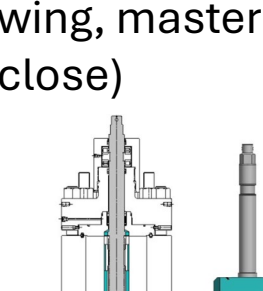
swab valve (to perform light intervention on well)  
choke (control valve)  
upper master valve (remotely operated)  
lower master valve (manually operated)

redundancy

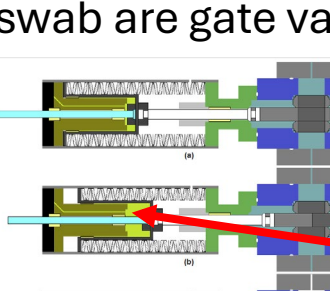


X-mas tree  
wellhead/ upper completion

wing, masters, and swab are gate valves (only open or close)



Conventional gate valve



Fail-safe mechanism (closes if hydraulic fluid pressure drops thanks to spring)

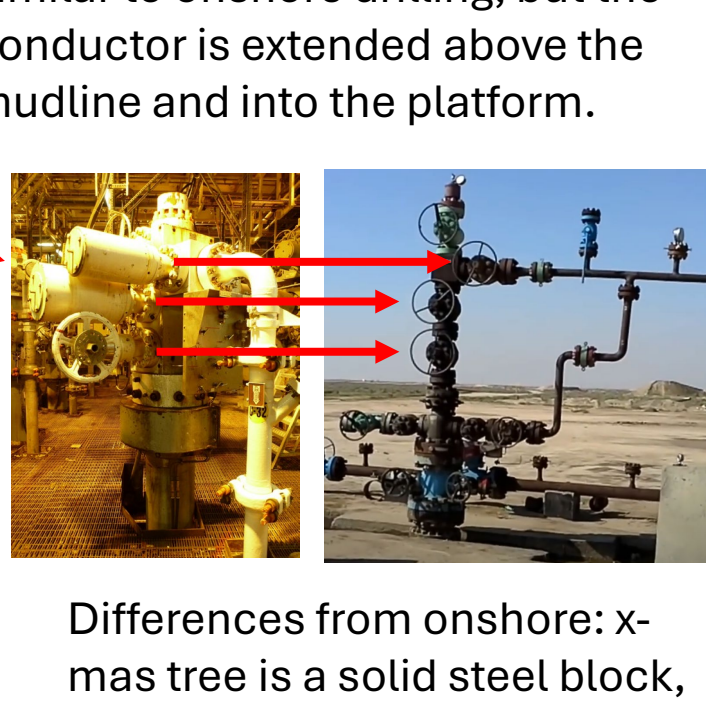
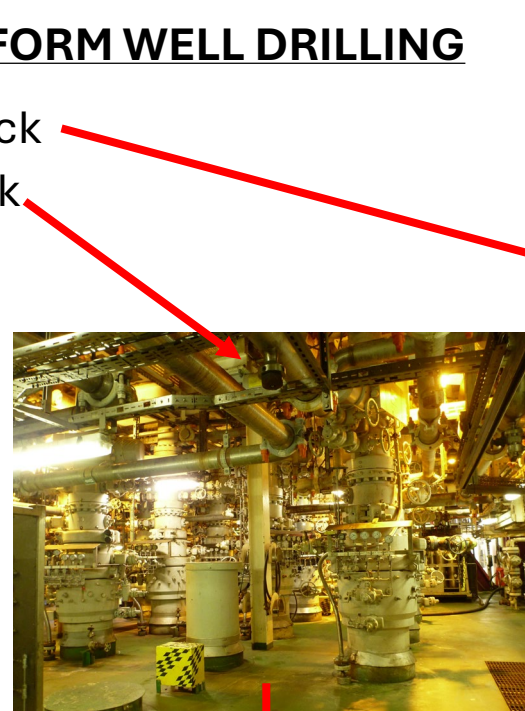
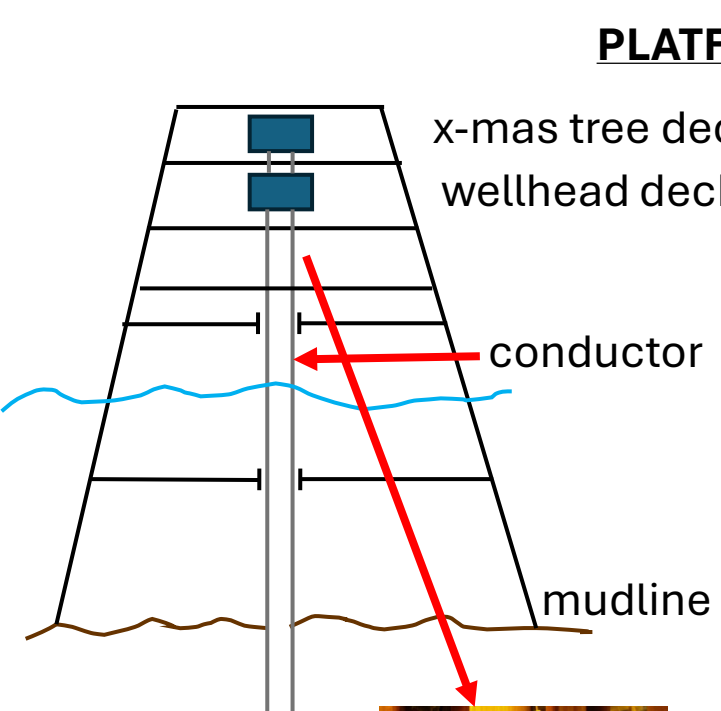


annulus master valve

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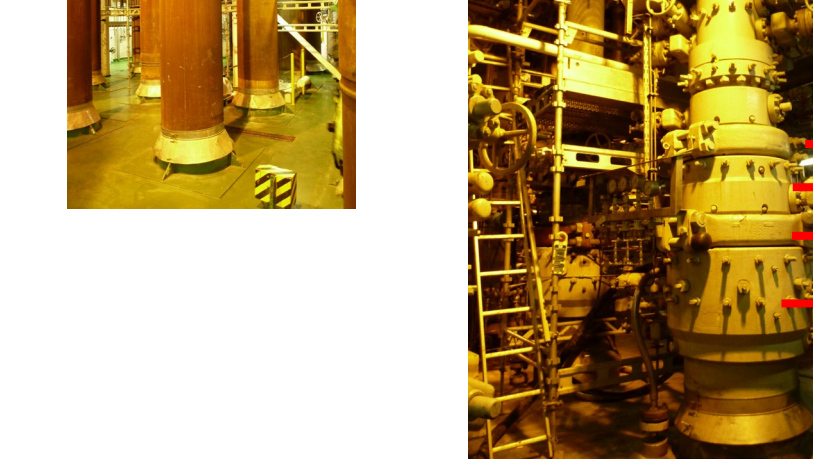
PLATFORM WELL DRILLING

similar to onshore drilling, but the conductor is extended above the mudline and into the platform.



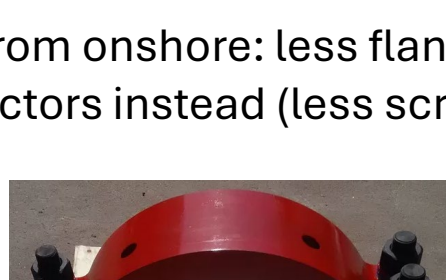
Differences from onshore: x-mas tree is a solid steel block, more robust

Differences from onshore: less flanges, fast clamp connectors instead (less screws)



clamp

gasket

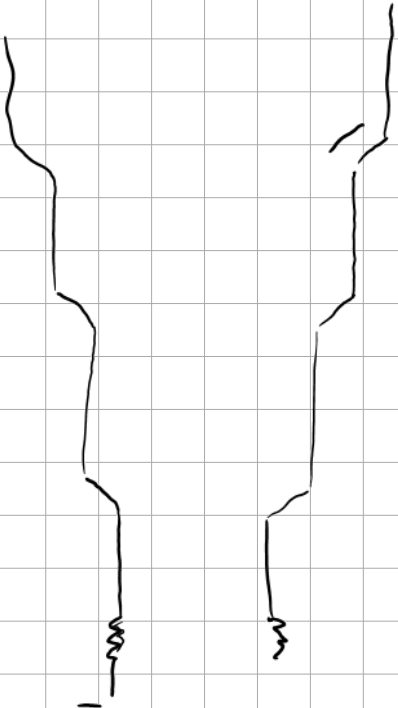




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AGENDA:

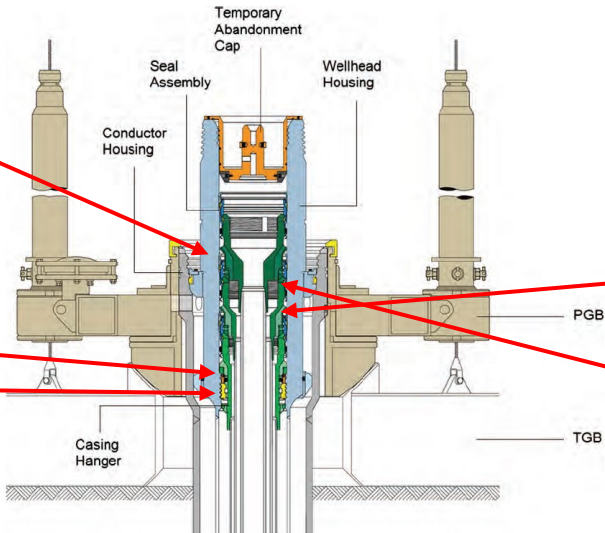
- Approximate estimation of student time required
- YT video duration per week available in Excel file for course plan
- Re-cap of well construction process onshore using summary poster
- (class activity) Casing hanger puzzle
- well construction process on platform using summary poster
- Comments on well construction process subsea using summary poster.



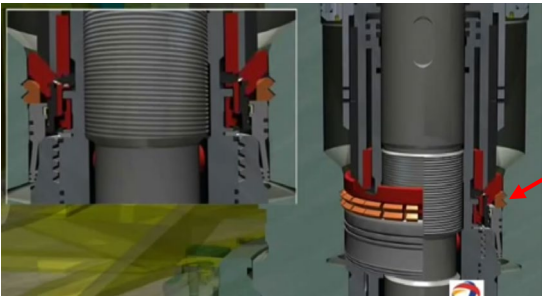
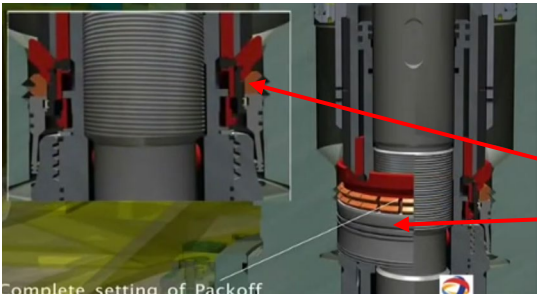
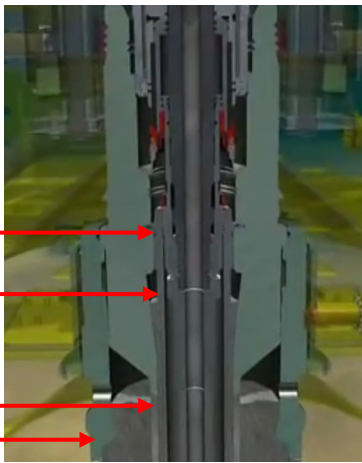
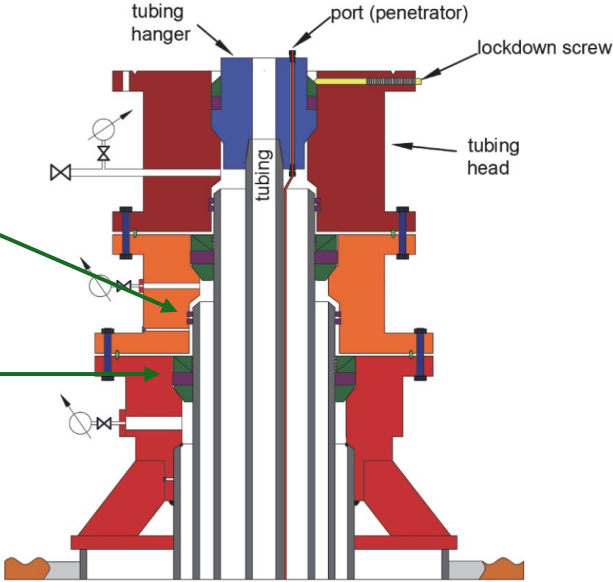
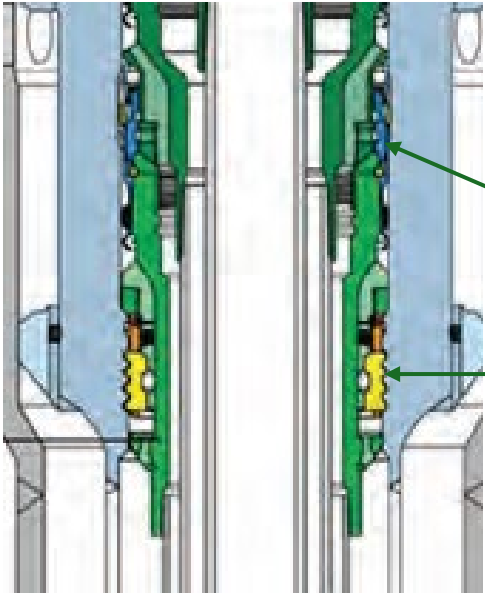


3D images taken from [\\*](#)

- There is a wellhead housing, usually attached to the top of the surface casing and resting on the conductor. All wellhead items will be inside. It might have some section changes to hang casing and grooves to latch “stuff”.

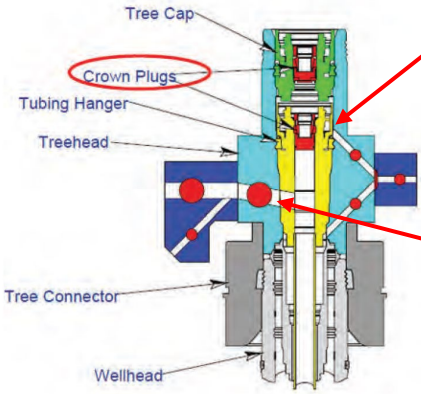


- Tubulars usually have at the top part the no-go, and above it a “bowl” to hang the next casing.



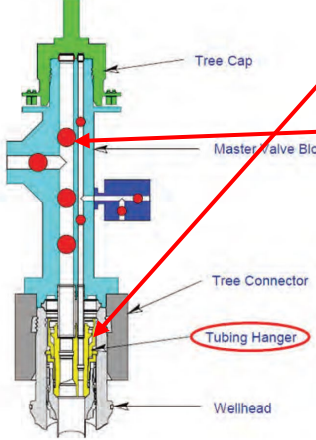
- Two types of wells:

Horizontal tree



- Tubing hanger is at the top of the x-mas tree. This allows to replace tubing without removing x-mas tree. In the past, SS tubing was expensive, so it was necessary to change it more frequent that X-mas tree. Nowadays, SS tubing price is ok.
- Valves are sideways
- Tubing hanger has a hole, needs to be oriented with the hole in the x-mas tree block.

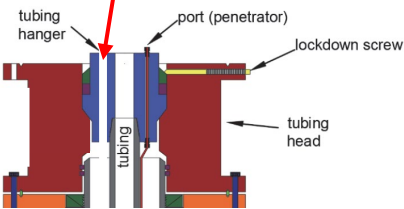
vertical tree



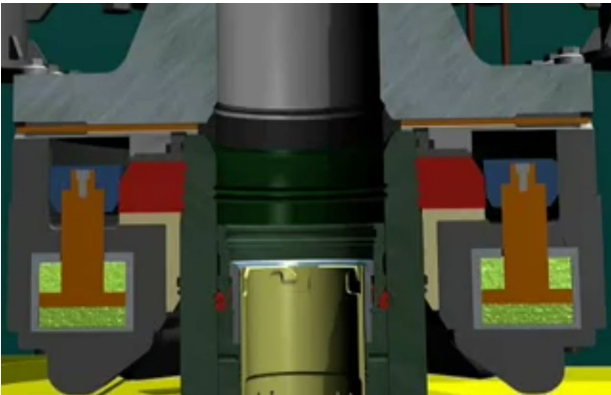
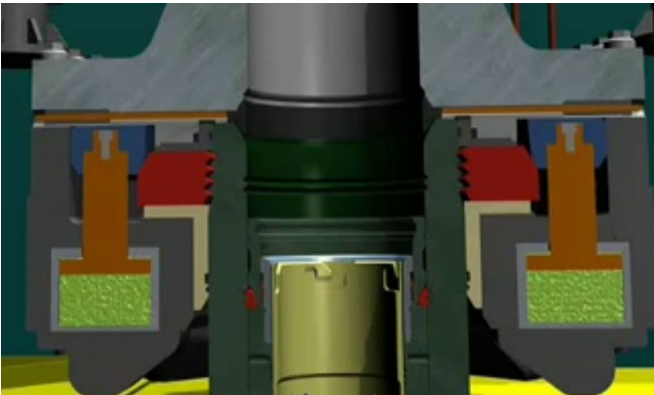
- Tubing hanger is part of the wellhead (tubing lasts longer than x-mas tree)
- Valves are vertical
- Long tree, which can create stresses on the wellhead due to bending while intervention



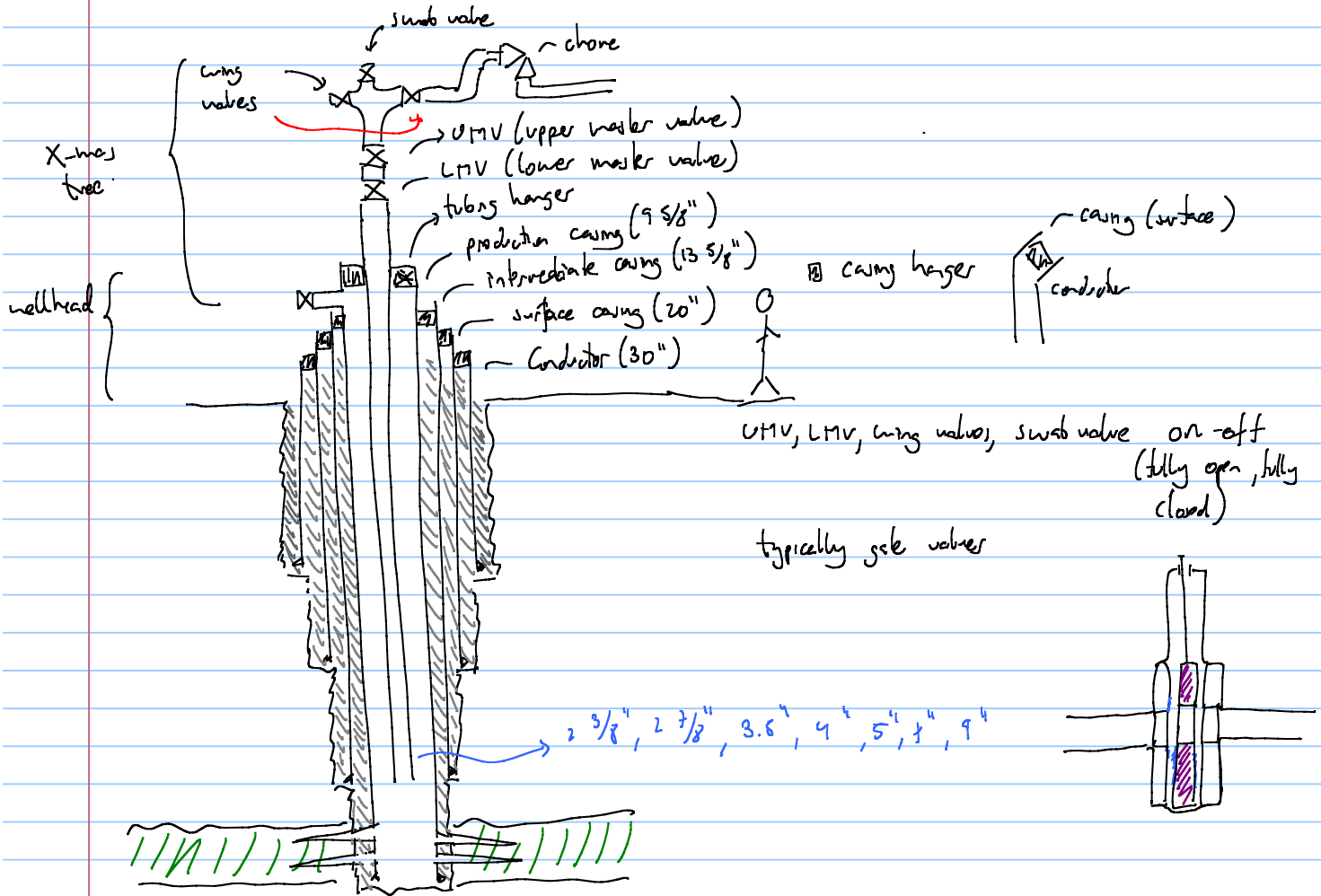
- The production annulus is accessed through the hanger, which reduces the max tubing size allowed and number of ports



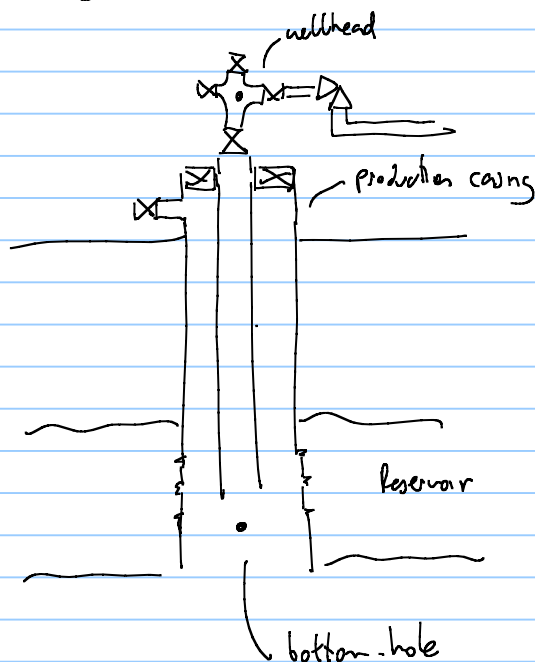
H4 connector, hydraulically driven, for connection to wellhead –BOP, X-mas tree-wellhead, intervention, etc.



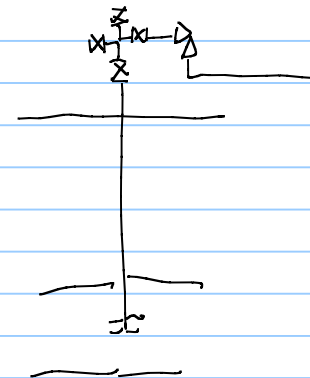
## Video 01: Well layout and domain of production engineering



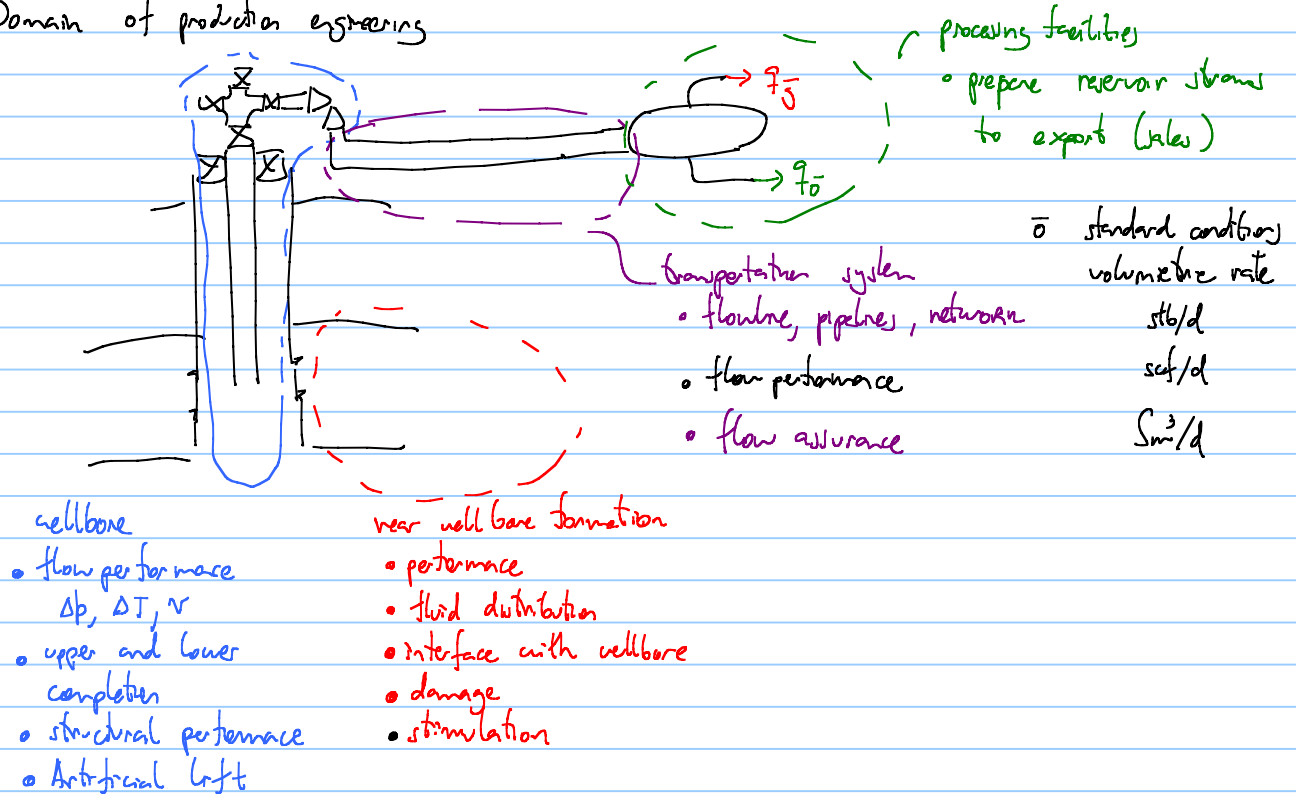
Drawing of a well



Line diagram

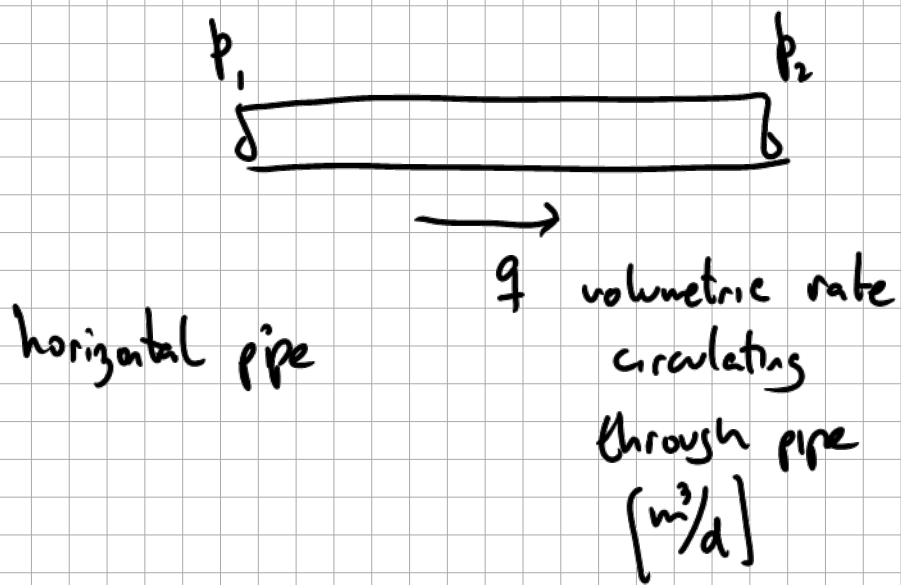


## Domain of production engineering



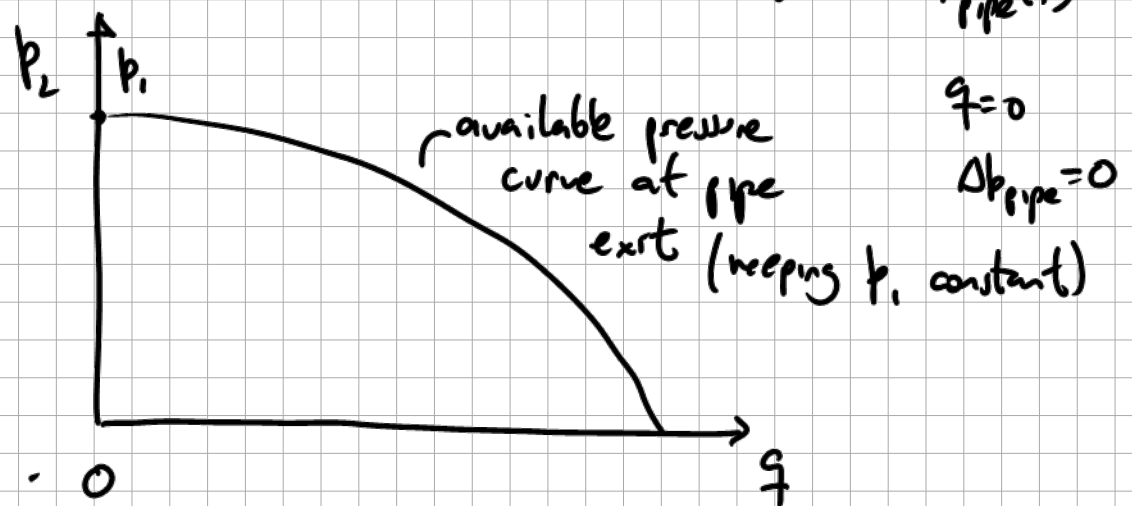
Oil and gas production wells

# flow equilibrium



1) keep  $p_1$  constant, vary  $q$

$$p_2 = p_1 - \Delta p_{pipe}(q)$$



2) keep  $p_2$  constant, vary  $q$ , compute  $p_1$

$$p_1 = p_2 + \Delta p_{pipe}$$

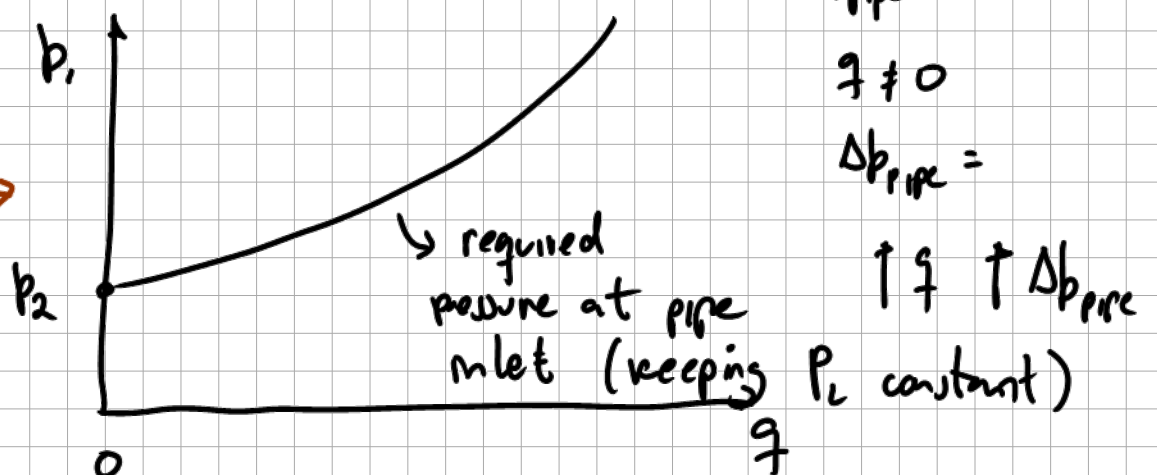
$$q=0$$

$$\Delta p_{pipe}=0$$

$$q \neq 0$$

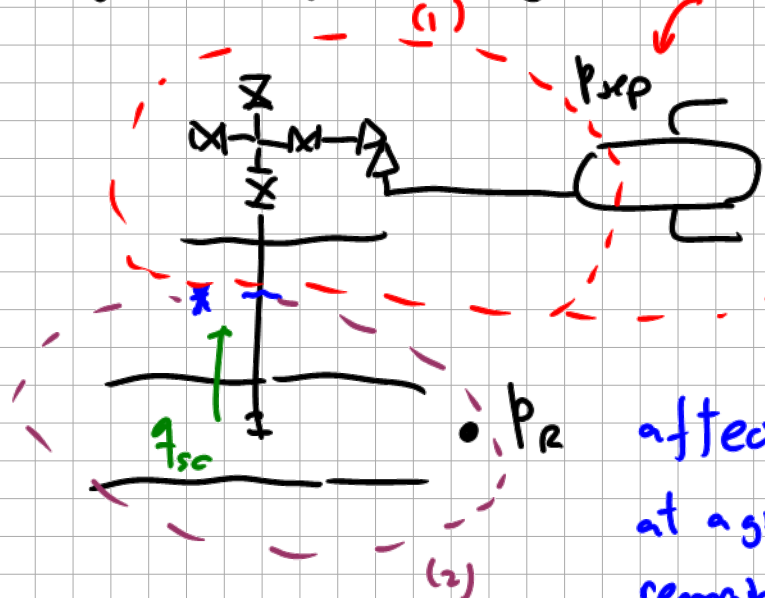
$$\Delta p_{pipe} =$$

$$\uparrow q \uparrow \Delta p_{pipe}$$



3) provide  $p_1, p_2 \rightarrow$  calculate  $q$

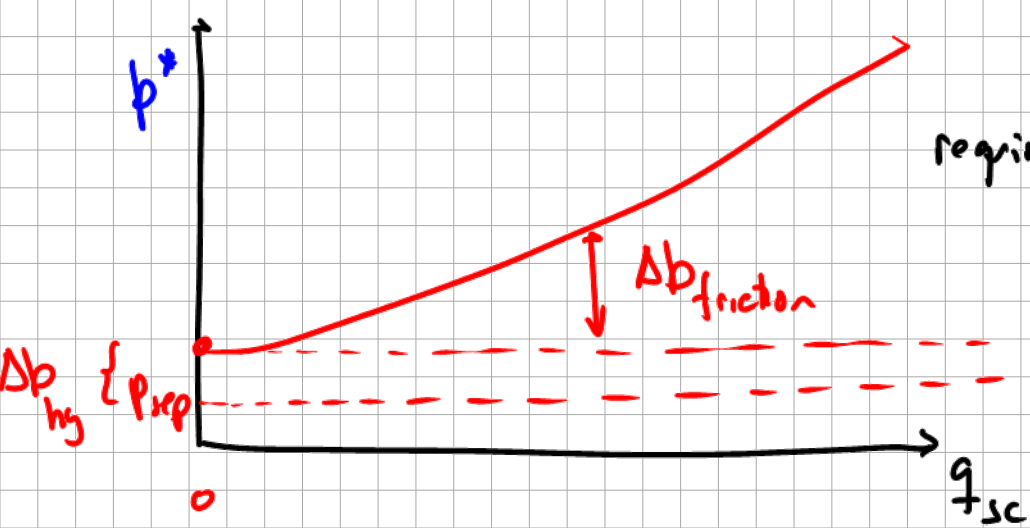
## Single well production system



affected by depletion at a given time "t" remains fairly 'constant'

system (1) resembles case 2

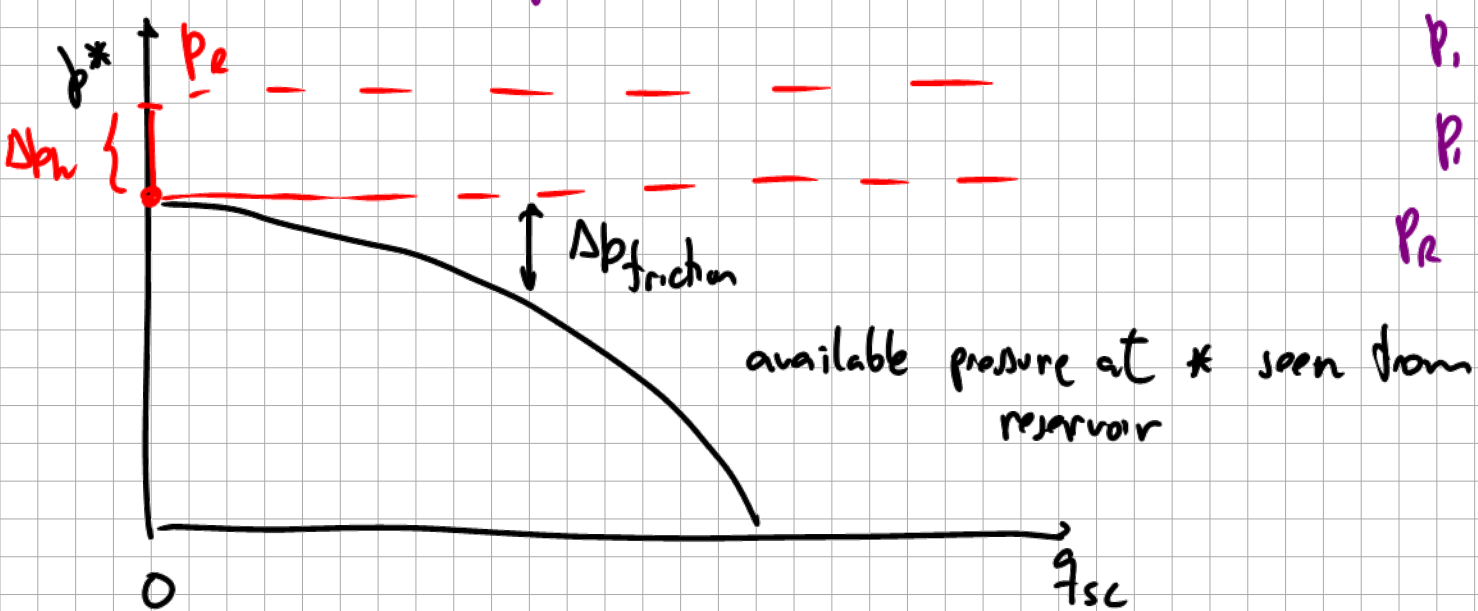
required pressure at  $p^*$  (seen from separator)



$m^3/d$  affected by  $p, T$   
 $T_{sc} = 15.56^\circ C$   
 $Sm^3/d$  unaffected by  $p, T$ ,  $p_{sc} = 1.01325 \text{ bara}$

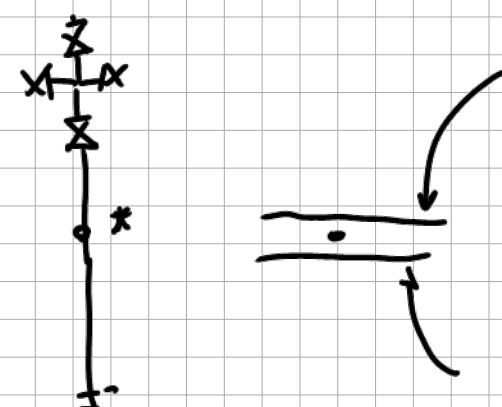


system (2) (formation and part of tubing) resembles case (1)



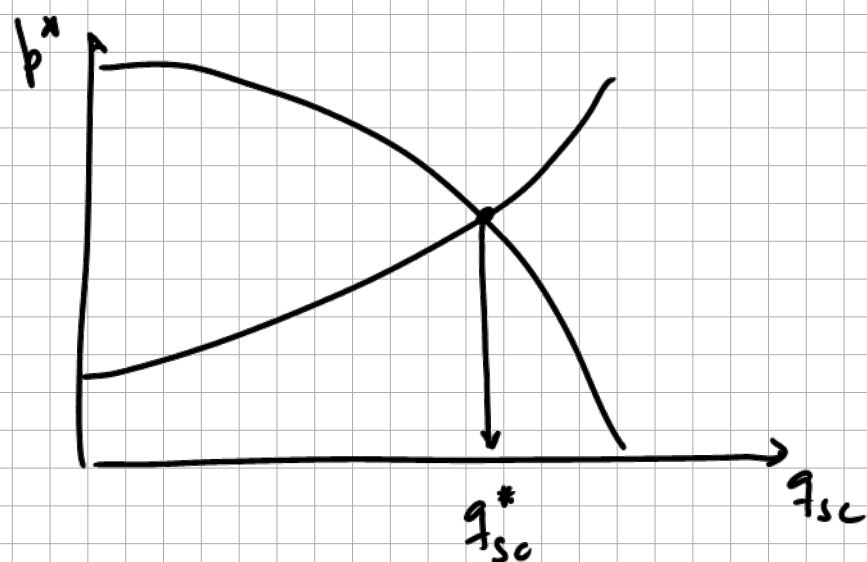
$p_1$  fixed, find  $p_2$  by changing  $q$

A schematic diagram of a wellbore section. It shows a horizontal pipe with pressure  $p_1$  at the left end and pressure  $p_2$  at the right end. A flow rate  $q$  is indicated by an arrow pointing to the right.

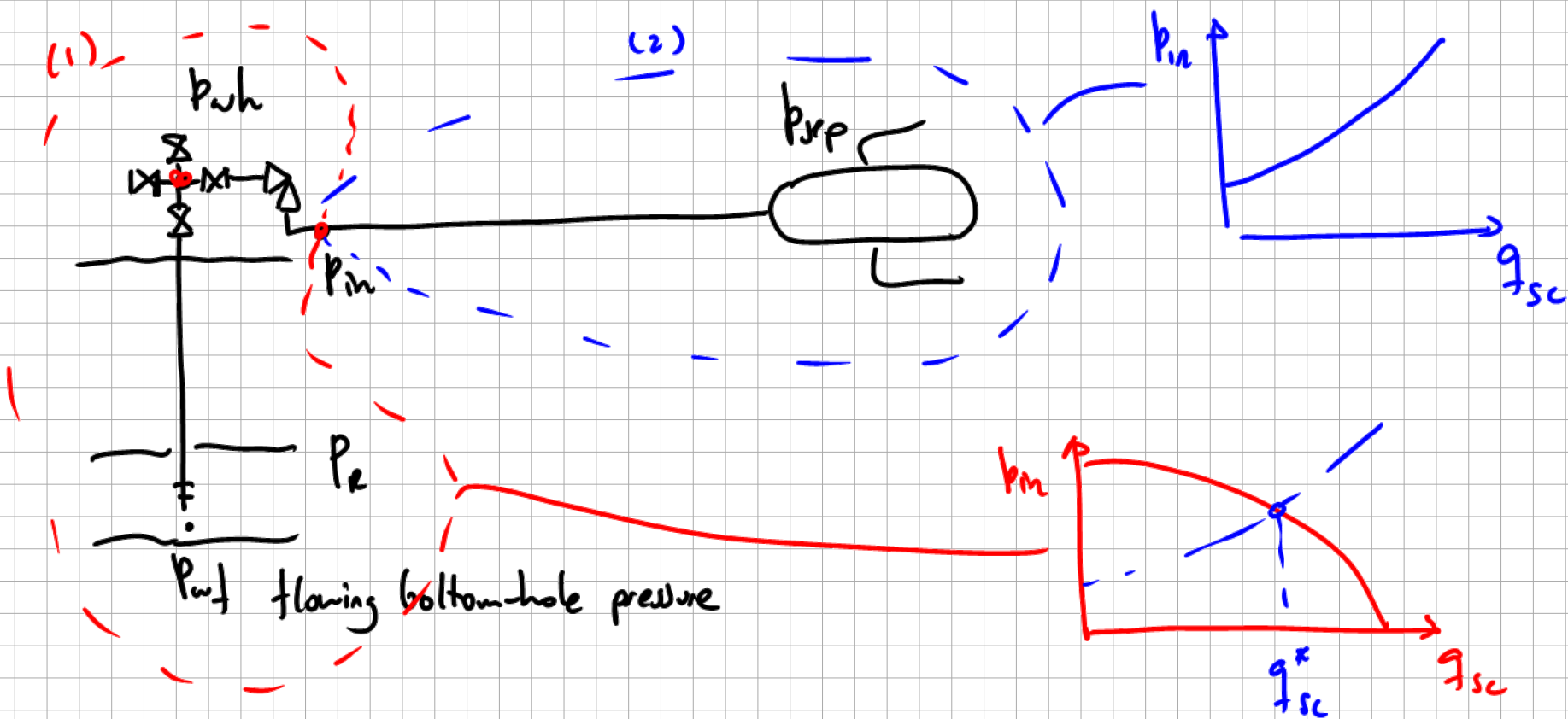


at  $p^*$  there should be only one pressure !

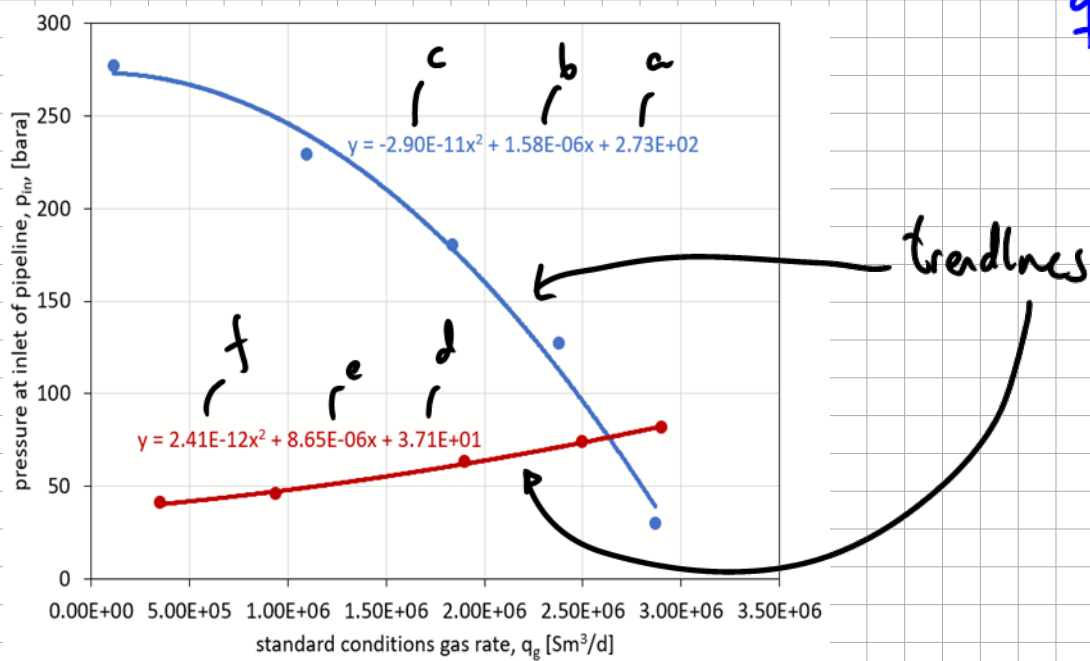
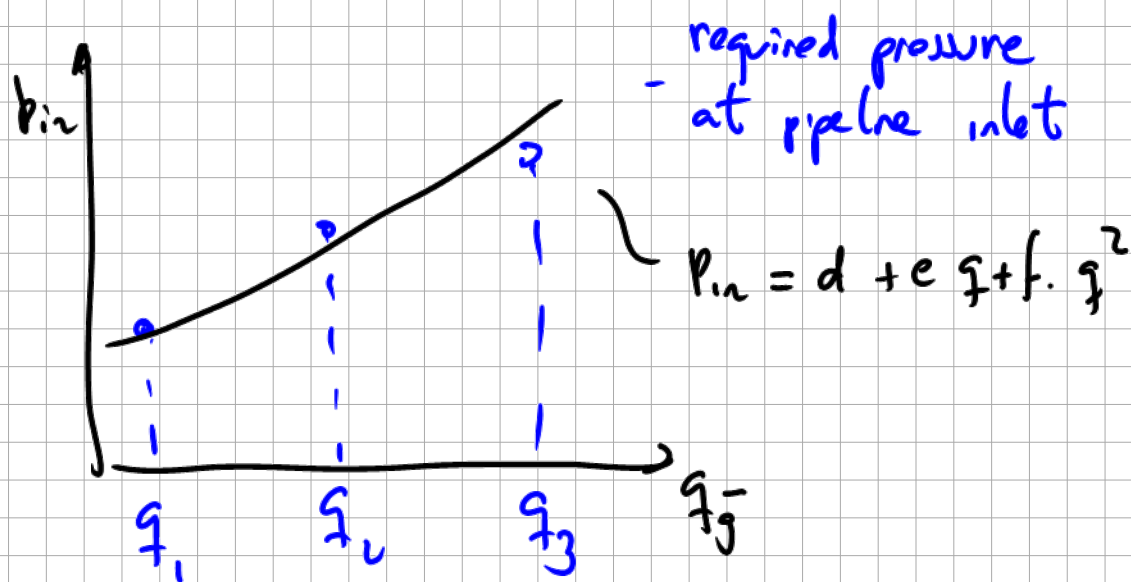
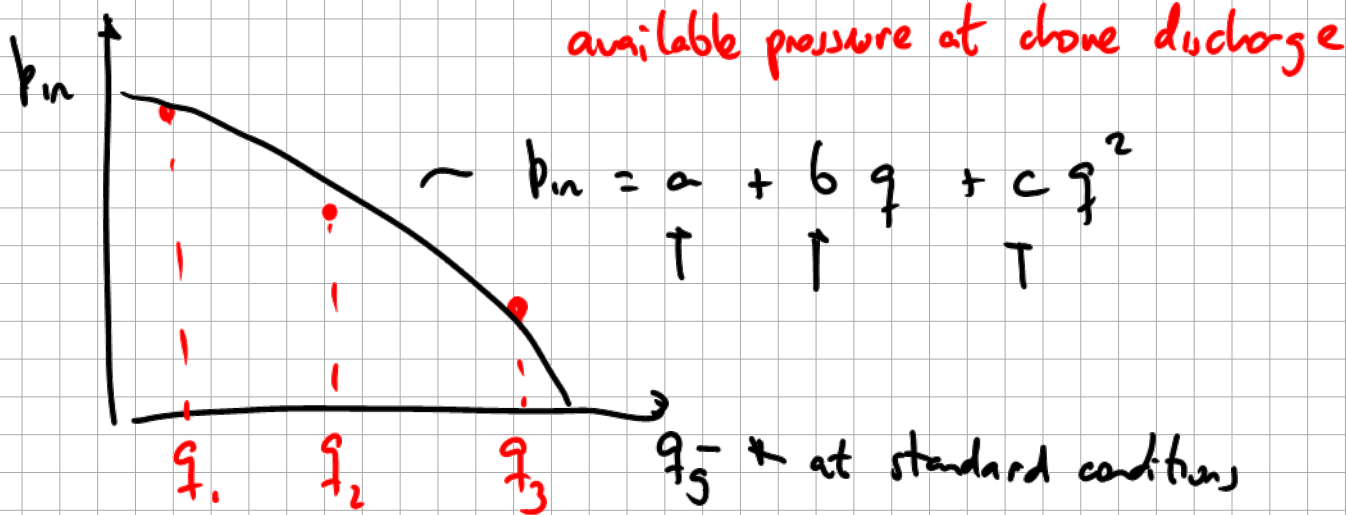
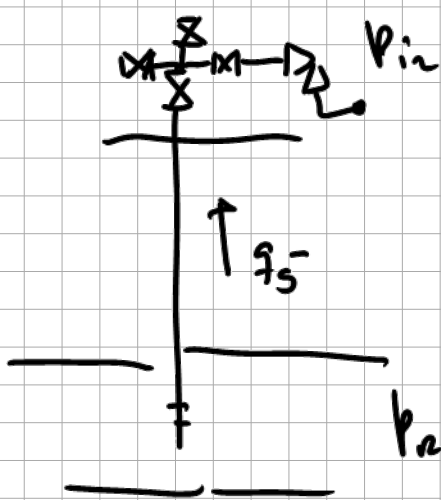
overimpose the two curves



↪ equilibrium rate of the system when put together !



Example  
Dry gas production system



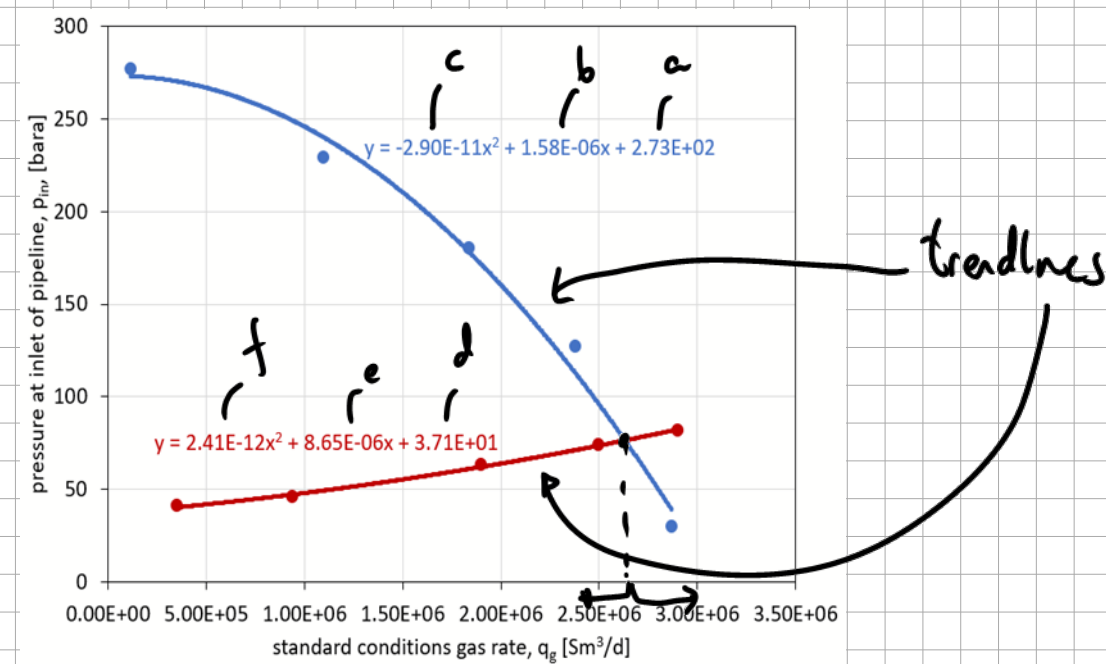
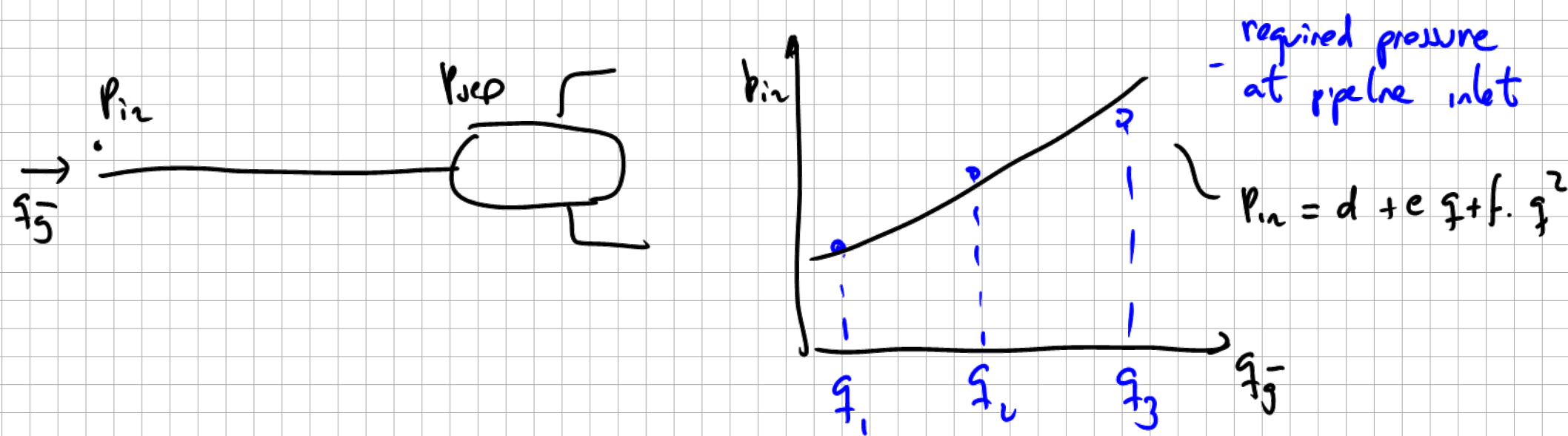
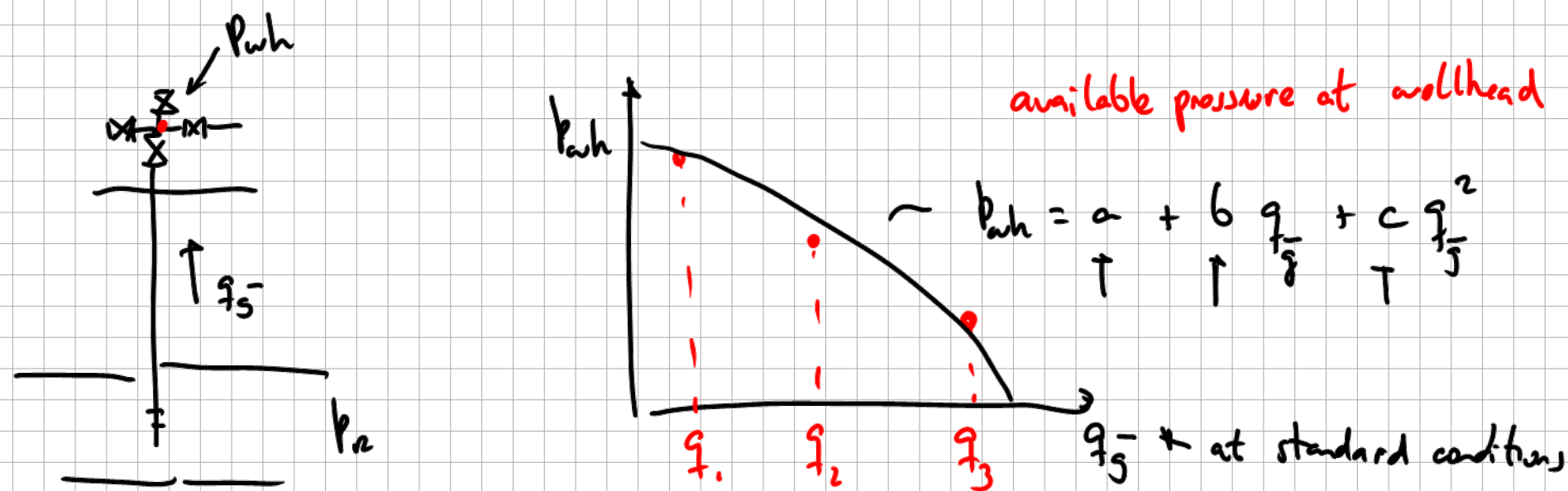
pin (available)						
c	[bara/(Sm3/d) <sup>2</sup> ]	-2.90E-11				
b	[bara/Sm3/d]	1.58E-06				
a	[bara]	2.73E+02				
pin(required)			qg	pin (av)	pin(req)	error
			[Sm3/d]	[bara]	[bara]	[bara]
f	[bara/(Sm3/d) <sup>2</sup> ]	2.41E-12	2.63E+06	76.5	76.5	0.0
e	[bara/Sm3/d]	8.65E-06				
d	[bara]	3.71E+01				

equilibrium gas rate

$p_{in} = 76.5 \text{ bara}$

Example

Dry gas production system

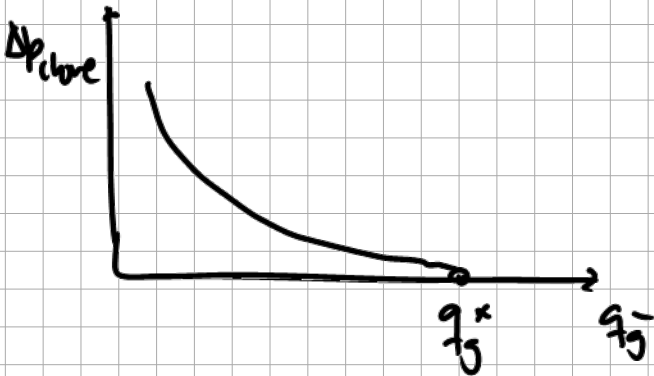
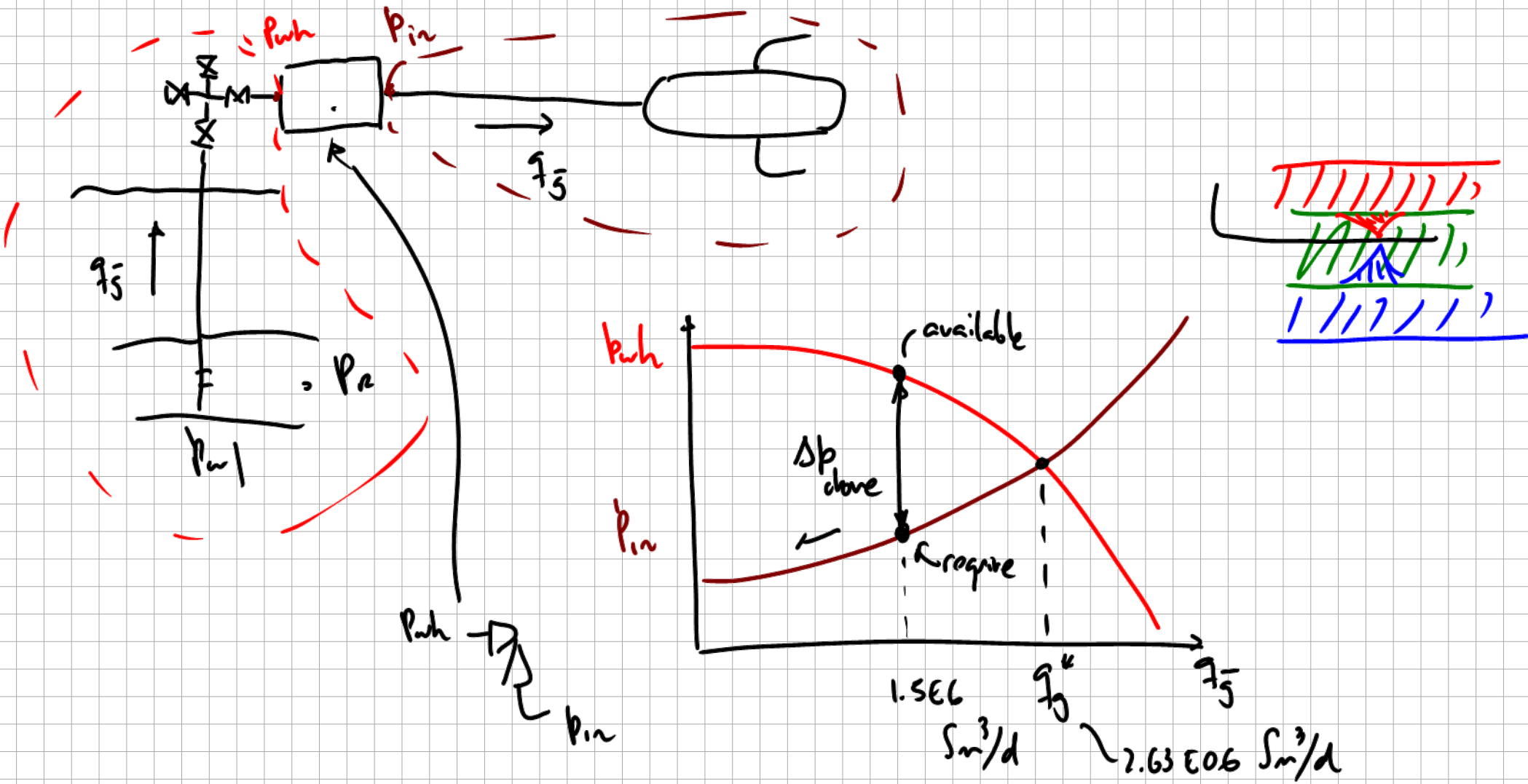


pin (available)						
c	[bara/(Sm <sup>3</sup> /d) <sup>2</sup> ]	-2.90E-11				
b	[bara/Sm <sup>3</sup> /d]	1.58E-06				
a	[bara]	2.73E+02				
pin(required)			qg	pin (av)	pin(req)	error
f	[bara/(Sm <sup>3</sup> /d) <sup>2</sup> ]	2.41E-12	[Sm <sup>3</sup> /d]	[bara]	[bara]	[bara]
e	[bara/Sm <sup>3</sup> /d]	8.65E-06	2.63E+06	76.5	76.5	0.0
d	[bara]	3.71E+01				

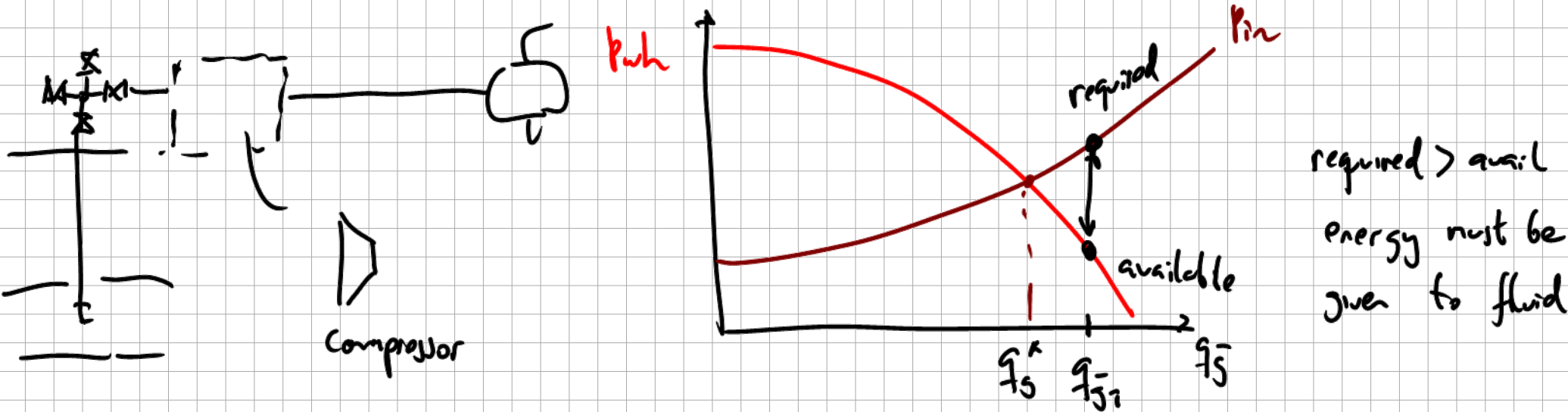
$P_{in} = 76.5$  bara

equilibrium gas rate





what if i need a rate higher than equilibrium



required > avail  
energy must be  
given to fluid

I desire to produce 2.8 E06 Sm<sup>3</sup>/d

delta p to be provided by compressor

- 20240826
- OUTLINE:
- Reference group - 2 volunteers required
  - video lectures short recap
  - Short intro to Excel VBA
  - Class exercises

Short intro to Excel VBA

accessing the VBA module :  
alt+F11

implicit type declaration versus

```
Function multiply(x, y)  
    multiply = x * y  
End Function
```

explicit type declaration

```
Function multiply(x As Double, y As Double)  
    Dim output As Double  
    output = x * y  
    multiply = output  
End Function
```

$(2 \cdot x) \cdot x \cdot y = 2x^2 \cdot y$

```
Function multiply(x, y)  
    double_x = doubling(x)  
    multiply = double_x * x * y  
End Function  
  
Function doubling(x)  
    x = 2 * x  
    doubling = x  
End Function
```

x is changing, and the change affects this

Naming: descriptive  
variables

name\_name1\_name2  
NameName1Name

Bernoulli eq



Since incompressible,  $V_1 = V_2 = V$

hydrostatic  
 $\Delta p$

frictional  
term

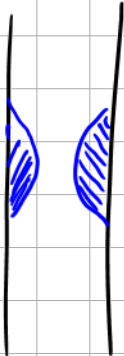
$$(P_1 - P_2) = ((z_2 - z_1) \rho \cdot g) + \left( f \frac{L}{D} \rho \cdot \frac{V^2}{2} \right)$$

$$h_1 = h_2 + \Delta h_{friction} + \Delta h_{accessories}$$

localized losses:  
Section changes  
Pipe connections  
valves (even if  
open), elbows

$$\left( z_1 + \frac{P_1}{\rho \cdot g} + \frac{V_1^2}{2g} \right)$$

$$\Delta h_{friction} = f \frac{L}{D} \left( \frac{V^2}{2g} \right)$$



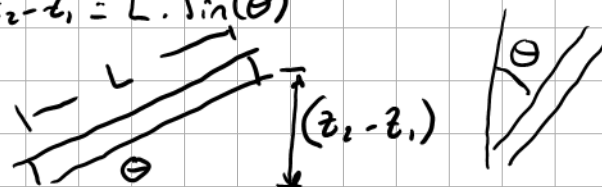
$$\Delta h_{accessories} =$$

$$K \left( \frac{V^2}{2g} \right)$$

$$f \frac{L_{eq}}{D} \left( \frac{V^2}{2g} \right)$$

$$\Phi = (P_1 - P_2) = ((z_2 - z_1) \rho \cdot g) + \left( f \frac{L}{\phi} \rho \cdot \frac{v^2}{2} \right)$$

$$z_2 - z_1 = L \cdot \sin(\theta)$$



Function pressure\_drop(q, L, den, visc, teta, roughness, phi)

'Calculates pressure\_drop in bar

'q, liquid volumetric rate, in m3/d

'L, pipe length, in m

'den, liquid density, in kg/m3

'visc, liquid viscosity, in cP

'teta, pipe inclination angle from the horizontal in deg

'roughness, pipe roughness, in m

'phi, pipe inner diameter, in m

'defining constants

Pi = Application.WorksheetFunction.Pi()

g = 9.81 ' in m/s^2

'Step 0, convert rate to metric units

q\_ = q / (3600# \* 24#) 'changing from m3/d to m3/s

'Step 1, calculate velocity

Area = (phi ^ 2) \* 0.25 \* Pi

v = q\_ / Area

'Step 2, calculate reynolds number

Re = Reynolds\_f(v, den, visc / 1000, phi) 'visc is required in Pa s, but available in cP

'Step 3, calculate friction facgtor

rel\_roughness = roughness / phi

friction\_factor = friction\_factor\_f(Re, rel\_roughness)

'Compute the pressure drop using the Bernoulli equation

deltap\_hydrostatic = 0.00001 \* L \* Sin(teta \* Pi / 180) \* den \* g

deltap\_frictional = 0.00001 \* den \* friction\_factor \* L \* 8 \* (q\_ ^ 2) / ((phi ^ 5) \* (Pi ^ 2))

pressure\_drop = deltap\_hydrostatic + deltap\_frictional

End Function

Function Reynolds\_f(v, den, visc, phi)

'TODO: provide description of function

'and function input

Reynolds\_f = v \* den \* phi / visc

End Function

Function friction\_factor\_f(Re, rel\_roughness)

If Re < 2300 Then

friction\_factor\_f = 64 / Re

Else

part1 = -1.8 \* (Log((rel\_roughness / 3.7) ^ 1.11 + 6.9 / Re)) / Log(10)

friction\_factor\_f = part1 ^ (1 / -0.5)

End If

End Function

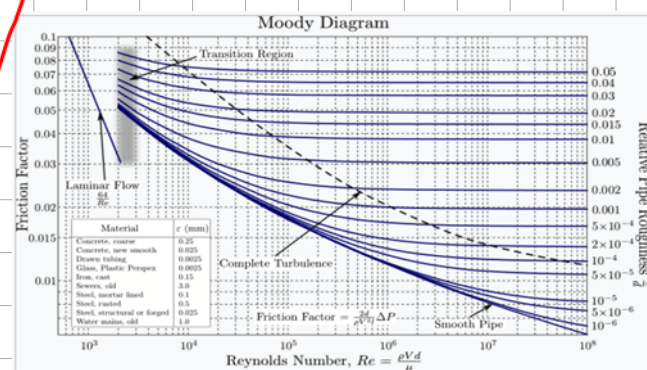
$$v = \frac{q}{A} = \frac{q}{\frac{\pi \phi^2}{4}}$$

$$v^2 = \frac{q^2 16}{\pi^2 \phi^4}$$

$$f L \rho \frac{q^2 8}{\pi^2 \phi^5}$$

in Pa

155 Pa → 1 bara



Haaland equation [edit]

The Haaland equation was proposed in 1983 by Professor S.E. Haaland of the Norwegian Institute of Technology.<sup>[10]</sup> It is used to solve directly for the Darcy-Weisbach friction factor  $f$  for a full-flowing circular pipe. It is an approximation of the implicit Colebrook-White equation, but the discrepancy from experimental data is well within the accuracy of the data.

The Haaland equation<sup>[10]</sup> is expressed:

$$\frac{1}{\sqrt{f}} = -1.8 \log \left[ \left( \frac{\epsilon/D}{3.7} \right)^{1.11} + \frac{6.9}{Re} \right]$$

1. Consider a vertical tubing with an inner diameter of 0.1 m, and length of 2500 m, through which undersaturated oil is flowing. Perform the following tasks:

- Calculate the curve of available pressure at the wellhead (in bara versus Sm3/d of oil), if the inlet pressure is 150 bara.
- Calculate the curve of required pressure at the bottom-hole (in bara versus Sm3/d of oil) if the outlet pressure is 30 bara.
- Consider the flow is not known, and that the bottom-hole pressure and wellhead pressure are measured and equal to 350 bara and 30 bara, respectively. Estimate the liquid rate of oil circulating through the pipe (this calculation is often referred to as virtual metering)

- If the pressures have measurement errors of +/- 5%, how much will this affect your results.

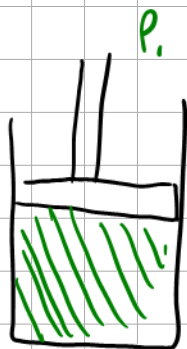
- ↳ d. Assume there is an undersaturated oil well with the following inflow relationship:  $q_o = J * (p_R - p_{wf})$ , with  $J = 10$  Sm3/d/bar and  $p_R = 450$  bara. Assume that wellhead pressure is 30 bara. Find the equilibrium flow of the system.

- Based on the rate obtained in the previous task. If one wishes to produce 10% more, determine the pump deltap and power to install at the end of the tubing to achieve this.



$$p_{wf} = p_{wh} + \Delta p_{tubing} \quad (q_o) \quad 1 \text{ Eq, same 2 unknowns}$$

$$1 \text{ Eq } \rho \cdot g \cdot L \cdot \sin(\theta) + f \cdot L \cdot \rho \cdot \frac{q_o^2}{n^2 \phi^5} \cdot 1 \text{ Eq}$$



$$q_o \stackrel{?}{=} q_o$$

NO! only if the oil is incompressible

$$\mu_o = 2 \text{ cP}$$

$$p_2 > p_1$$

Tubing data

-	[m]	2500
Angle (angle from horizontal)	[deg]	90
Roughness	[m]	1.50E-05
Internal diameter	[m]	0.1
Wellhead pressure	[bara]	30

Reservoir data

Reservoir pressure, pR	[bara]	450
Productivity index, J	[Sm3/d]	10

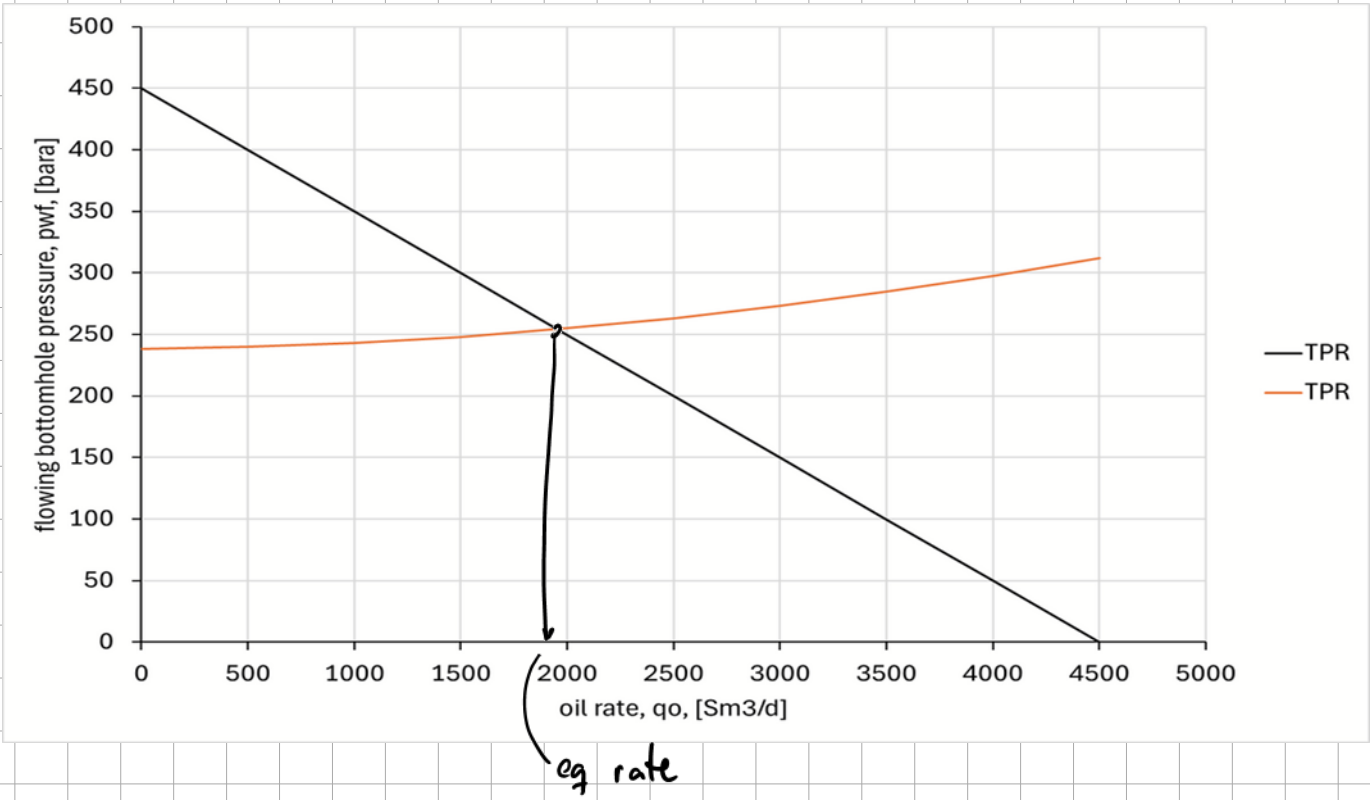
Fluid data

Density	[kg/m3]	850
Viscosity	[cP]	2

IPR (available)

pwf - avail	qo	TPR (req)	
[bara]	[Sm3/d]	DP-tub-req [bara]	pwf-req (pwh+DP_tub) [bara]
450	0	208	238
400	500	210	240
350	1000	213	243
300	1500	218	248
250	2000	225	255
200	2500	233	263
150	3000	243	273
100	3500	255	285
50	4000	268	298
0	4500	282	312

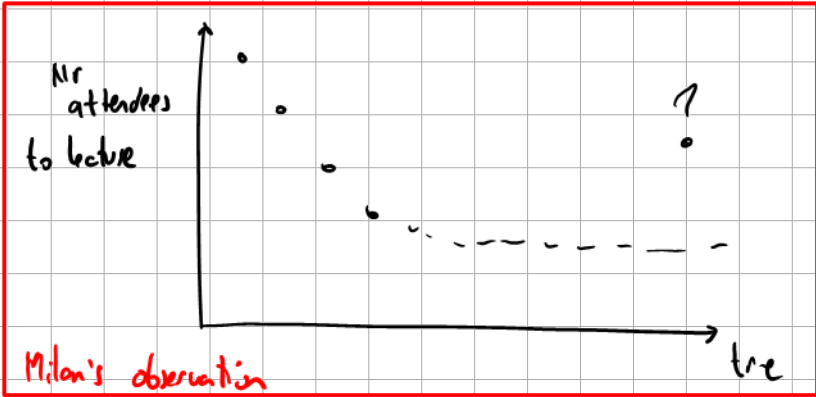




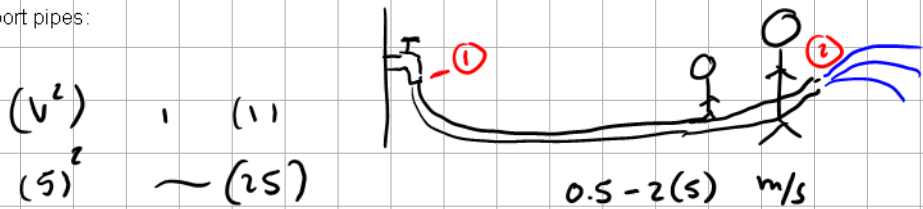
20240830

INFO:  
-TA sessions to start today, kl. 11:15.  
-Names of members of reference group  
-No lecture coming monday 02.09.

OUTLINE  
-Re-cap last lecture  
-Solving (partially) problems in mandatory exercise set nr. 1



Typical velocities in water transport pipes:

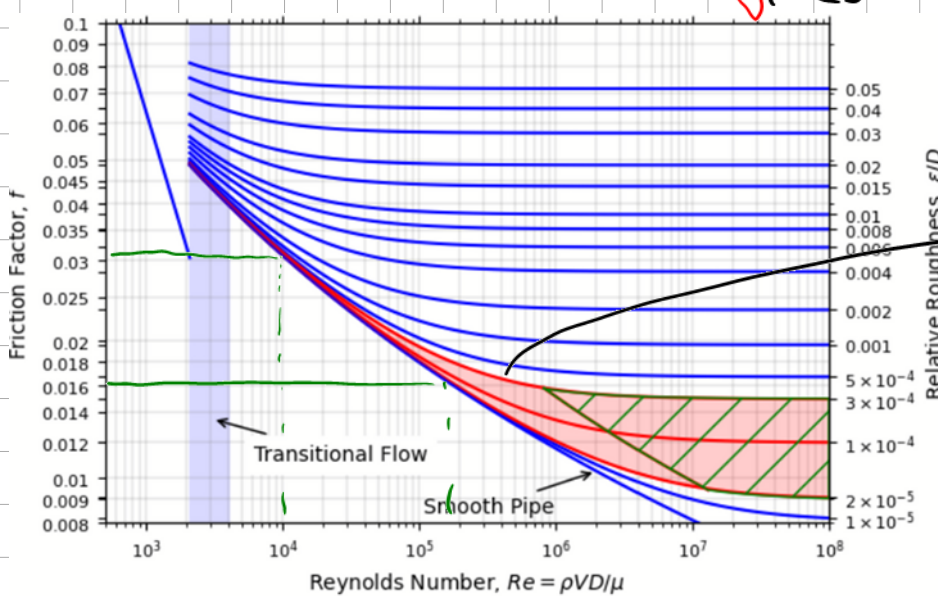


gas (5 m/s - 40 m/s)

$f \frac{L}{D} \cdot \left(\frac{v}{2g}\right)$

$K \frac{v^2}{2g}$

since velocity is squared, it has a huge impact in frictional and accessories losses!



red region: roughnesses typically encountered in pteng/CO2

quite smooth pipes

Modification required to VBA code originally provided by Milan in the previous lecture to account for cases where V = 0 m/s

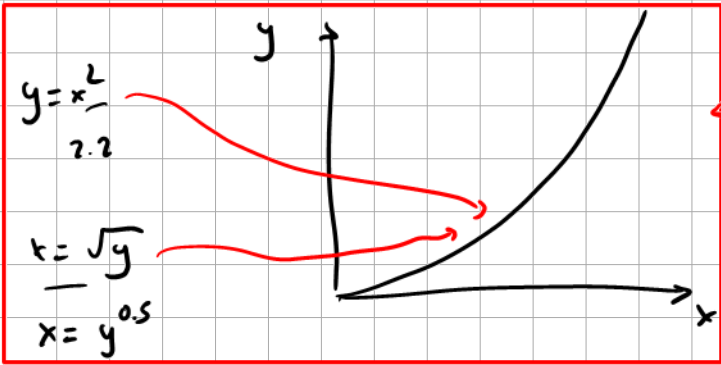
```
Function friction_factor_f(Re, rel_roughness)
    If Re = 0 Then
        friction_factor_f = 0
    ElseIf Re > 0 And Re < 2300 Then 'laminar flow
        friction_factor_f = 64 / Re
    Else 'turbulent flow
        part1 = -1.8 * (Log((rel_roughness / 3.7) ^ 1.11 + 6.9 / Re) / Log(10))
        friction_factor_f = part1 ^ (1 / -0.5)
    End If
End Function
```

oil well typical rates

private-owned onshore	10 stb/d	1/6	1.66 S~3/d	10
company owned onshore	200 stb/d	1/6	33.3 S~3/d	100
company owned offshore	6000 stb/d	1/6	1000 S~3/d	1000
BIG middle east	60000 stb/d	1/6	10000 S~3/d	10000

$p_{wf} = p_e - \frac{q}{J}$

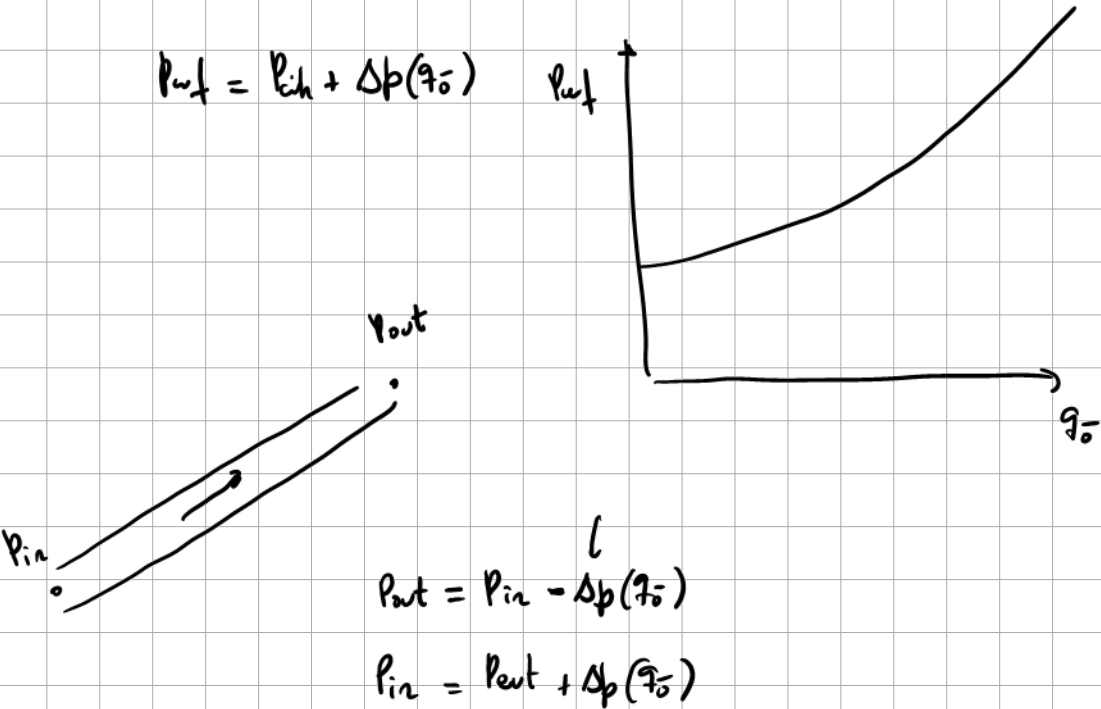




IPR (available)	
pwf - avail [bara]	qo [Sm3/d]
450	0
400	500
350	1000
300	1500
250	2000
200	2500
150	3000
100	3500
50	4000
0	4500

Last lecture, instead of calculating available pwf from pR, I provided a value for it, and calculated the rate, why?  
if I assume a value of qo which is too high, I get negative value for qo. It is difficult to know a priori the range of qo, but pwf is always bounded by pR and 0 bara. At the end the only thing I need is the curve, so how I calculate it, is not important. Example:

For convenience, and to avoid having a separate column for DP, we will create two VBA functions



```
Function pin_pipe(pout, q, L, den, visc, teta, roughness, phi)
'function to calculate required pressure at pipe inlet to flow with rate q, against pout
pin_pipe = pout + pressure_drop(q, L, den, visc, teta, roughness, phi)
End Function

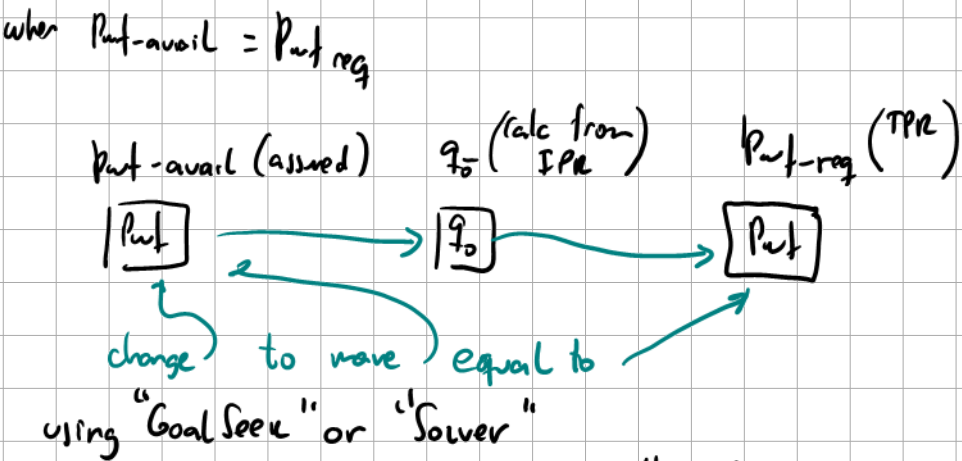
Function pout_pipe(pin, q, L, den, visc, teta, roughness, phi)
'function to calculate available pressure at pipe outlet to flow with rate q, from pin
pout_pipe = pin - pressure_drop(q, L, den, visc, teta, roughness, phi)
End Function
```

IPR (available)		TPR (req)
pwf - avail [bara]	qo [Sm3/d]	pwf-req [bara]
450	0	238
400	500	240
350	1000	243
300	1500	248
250	2000	255
200	2500	263
150	3000	273
100	3500	285
50	4000	298
0	4500	312



How to find exactly the Equilibrium rate:

IPR (available)		TPR (req)	
pwf - avail [bara]	qo [Sm3/d]	pwf-req [bara]	
450	0	238	
400	500	240	
350	1000	243	
300	1500	248	
250	2000	255	
200	2500	263	
150	3000	273	
100	3500	285	
50	4000	298	
0	4500	312	



		diff [bar]	
254.3	1957.5	254	0

Data- What if Analysis

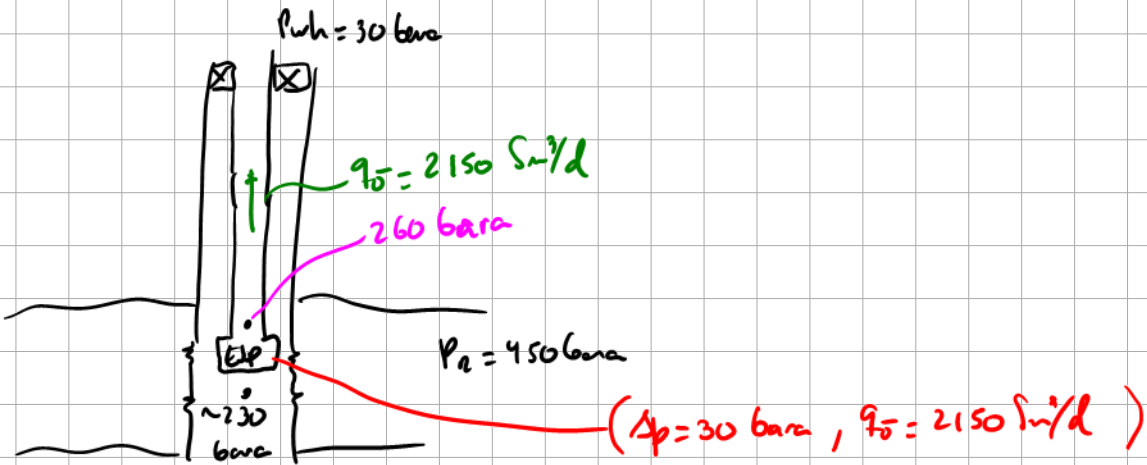
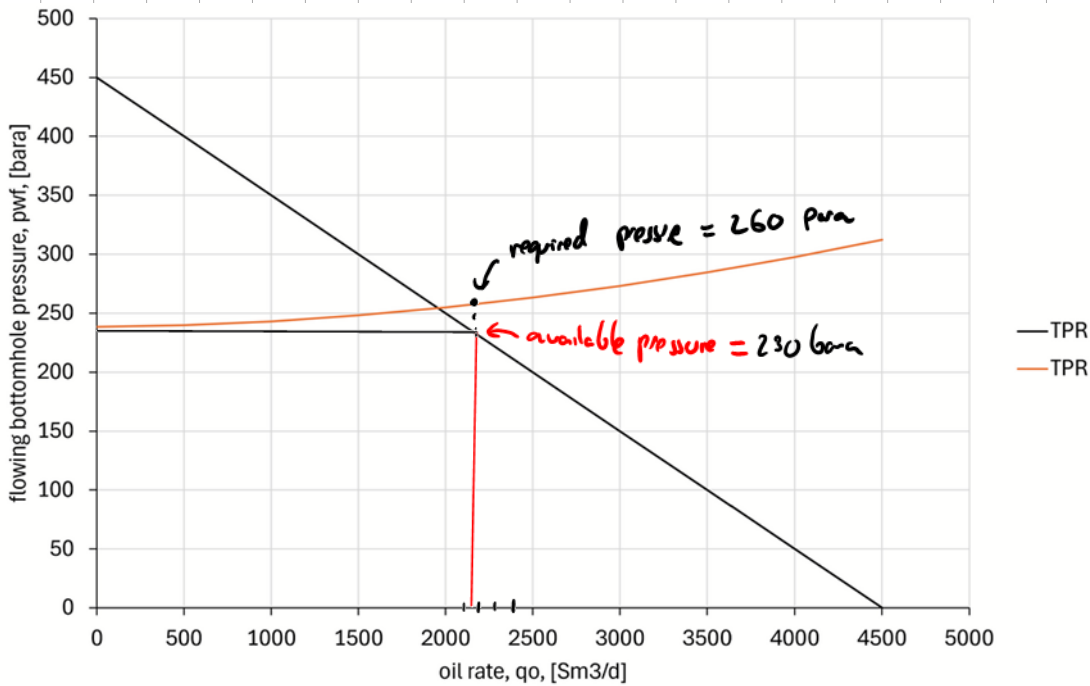
data - towards the end.

Activation:

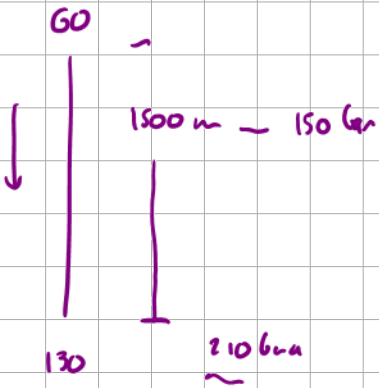
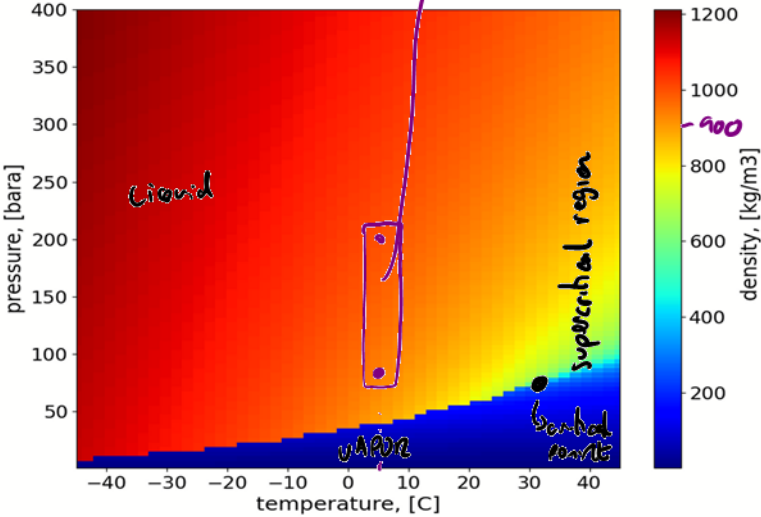
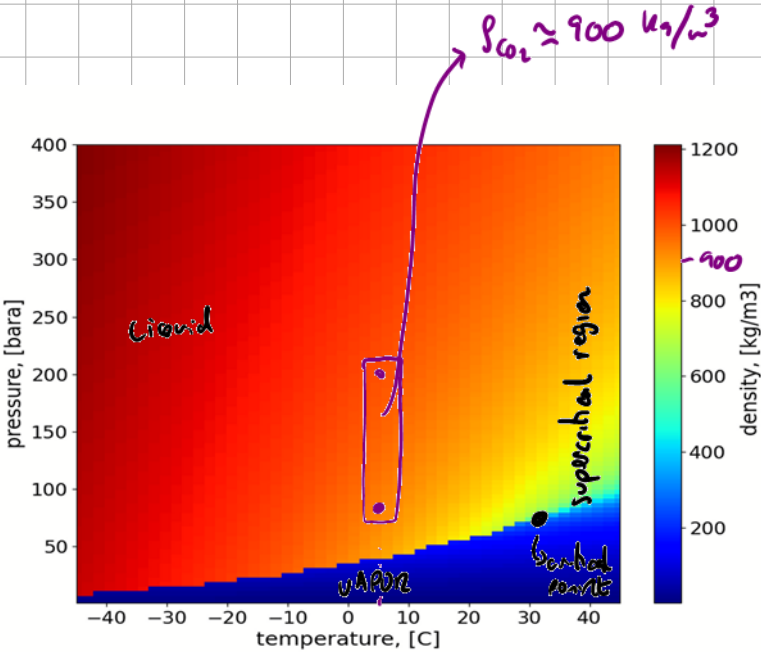
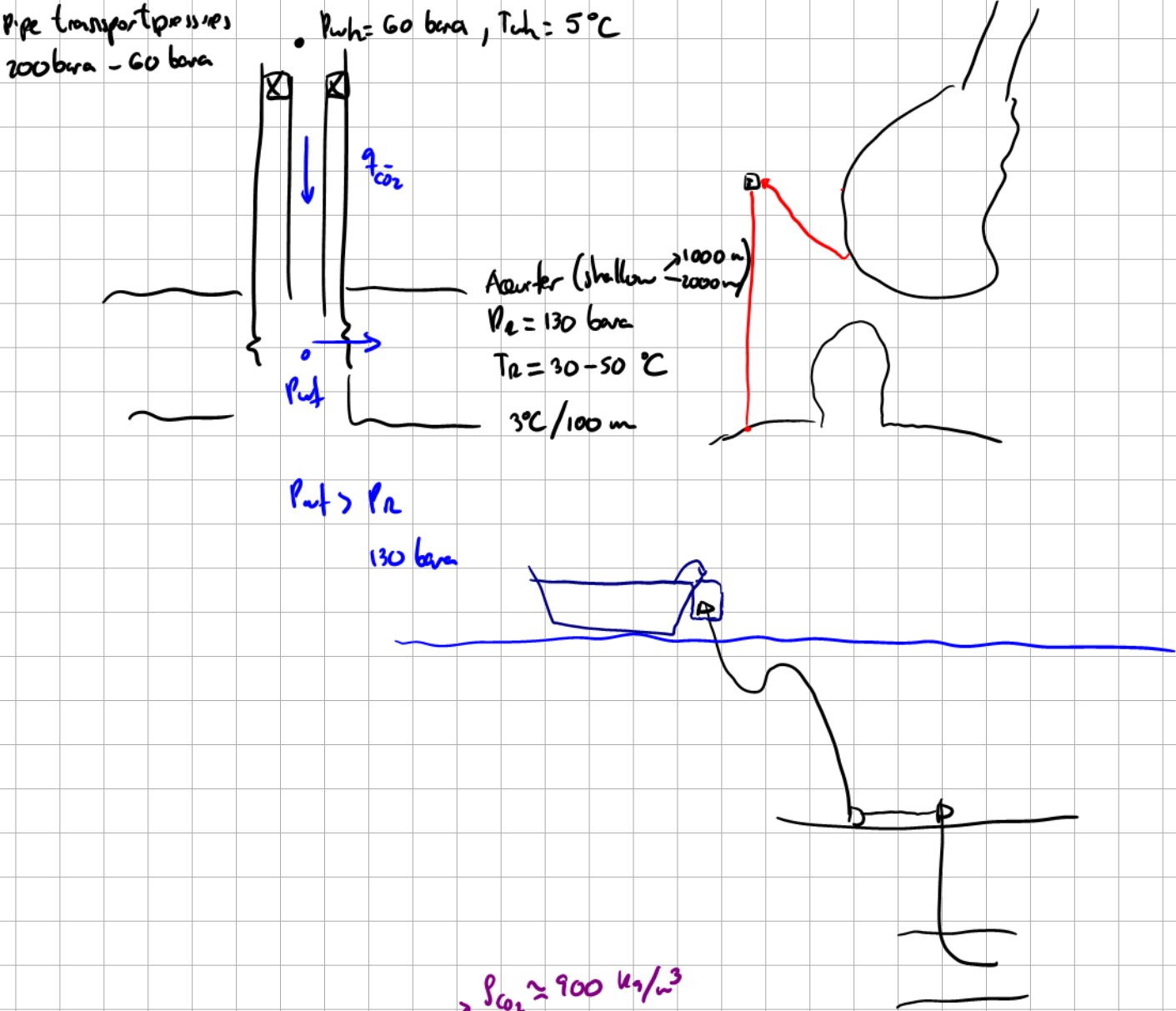
Options → Add-ins (side menu). → "go" → check the box for "solver"

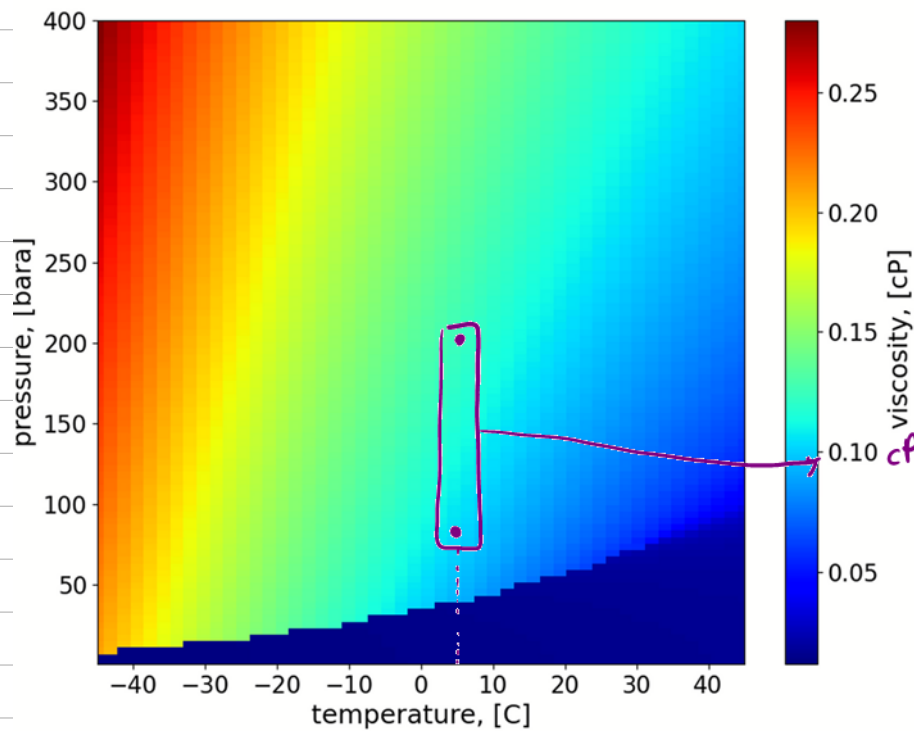
- i. Based on the rate obtained in the previous task. If one wishes to produce 10% more, determine the pump delta $p$  and power to install at the end of the tubing to achieve this.

$q_{s\text{wanted}} = 1.1 \times 1957.5 = 2150 \text{ Sm}^3/\text{d}$



2. Perform a flow equilibrium calculation in a vertical CO<sub>2</sub> injection well with a total tubing length of 1500 m, and 0.168 ID. Use the well bottom-hole as equilibrium point. For the IPR use a linear equation with  $J = 700$  [t/d/bar]. Assume a reservoir pressure equal to 130 bara. Assume the wellhead pressure is kept fixed at a value of 60 bara. Assume an average density and viscosity of 850 kg/m<sup>3</sup> and 0.085 cP respectively.
- a. If one wishes to inject 1.5 Mt/y, estimate wellhead pressure required and choke DP.



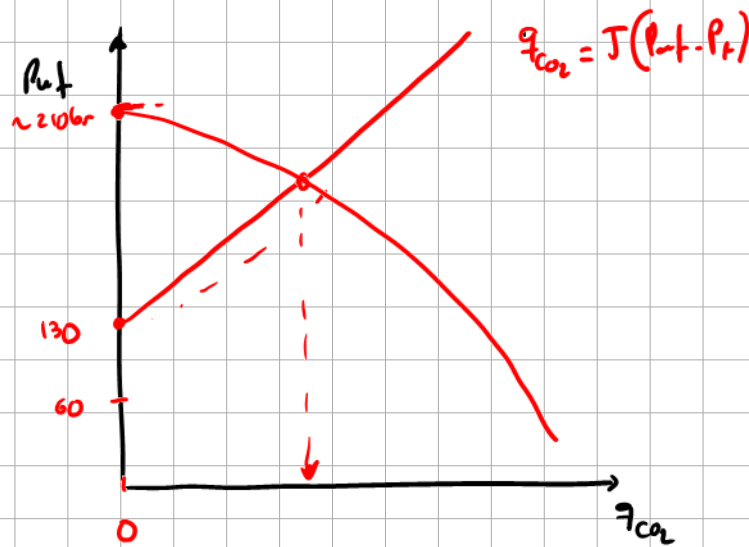
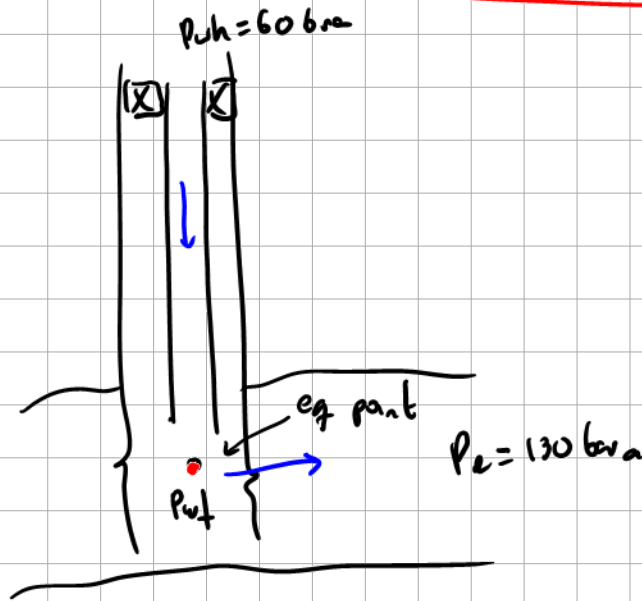


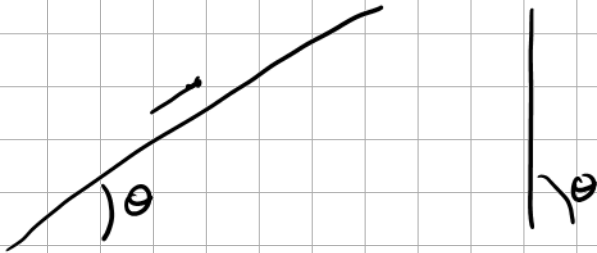
In reality, the temperature of CO<sub>2</sub> when flowing in the well increases due to heat up from the formation.

water 1 cP  
gas ~ 0.01 cP

in CO<sub>2</sub> inj wells,  $\Delta p_{hydrostatic} > \Delta p_{friction}$ , therefore  $P_{wf} > P_{wh}$

this also happens in production wells





for vertical injector  $\theta = -90$

$q_d \rightarrow 1000 \text{ kg/d} \rightarrow \text{Sm}^3/\text{d}$

$\rho_{\text{CO}_2} = 1.8 \text{ kg/Sm}^3$

$\rho_{\text{CO}_2 @ \text{well conditions}} = 850 \text{ kg/m}^3$

In CO2 people work often with t/d, instead of Sm3/d. So there is no need to convert to Sm3/d.

I calculate IPR in terms of bara versus t/d

IPR (req)	
pwf - req	m-Co2
[bara]	[t/d]
130	0
140	7000
150	14000
160	21000
170	28000

To calculate pressure losses with the DP function, I need rate at local pressure conditions, i.e. at density of 850 kg/m3, I can use this equation

$q_{\text{CO}_2 @ \text{well conditions}} = \frac{\dot{m}_{\text{CO}_2}}{\rho_{\text{CO}_2 @ \text{well conditions}}}$

=F19\*1000/\$C\$14

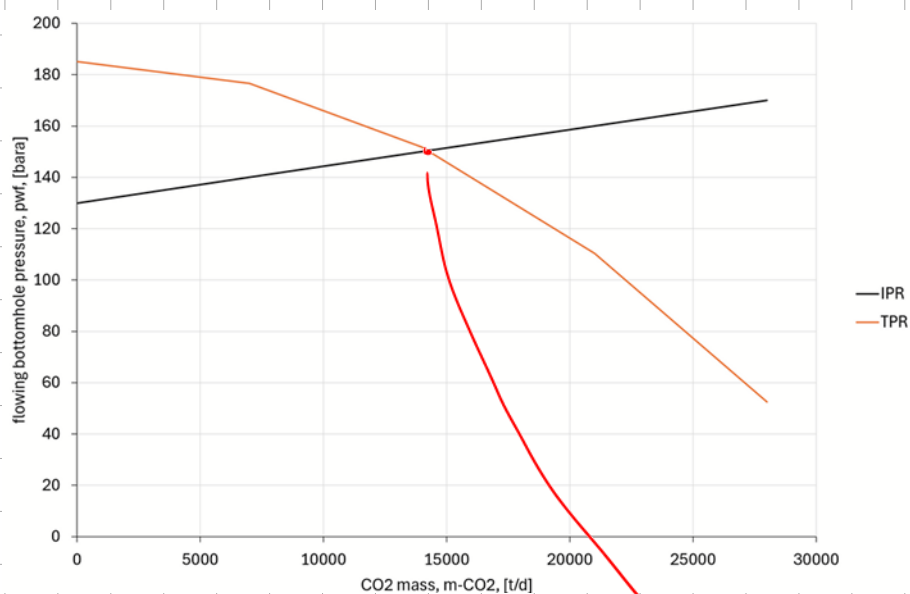
Prof. Milan Stanko (NTNU)

Horizontal)	[m]	1500
	[deg]	-90
	[m]	1.50E-05
	[m]	0.168
	[bara]	60
pR	[bara]	130
	[t/d/bar]	700
[kg/m3]		850
[cP]		0.085

IPR (req)	m-Co2	q-Co2
pwf - req	[t/d]	[m3/d]
[bara]		
130	0	1000/
140	7000	8235
150	14000	16471
160	21000	24706
170	28000	32941

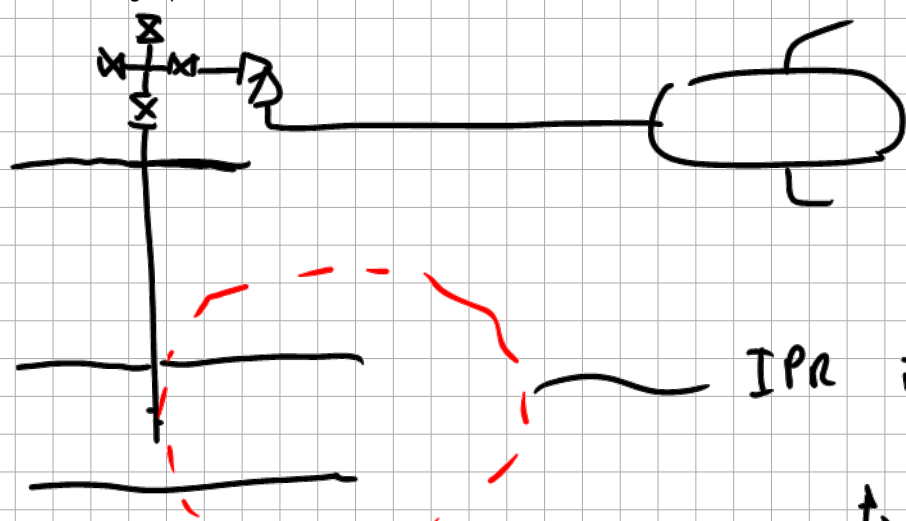
	[m]	1500
horizontal)	[deg]	-90
	[m]	1.50E-05
	[m]	0.168
	[bara]	60
pR	[bara]	130
I	[t/d/bar]	700

IPR (req)		TPR (avail)	
pwf - req [bara]	m-Co2 [t/d]	q-Co2 [m3/d]	pwf-avail [bara]
130	0	0	185
140	7000	8235	177
150	14000	16471	\$C\$4,\$C\$14,
160	21000	24706	110
170	28000	32941	52

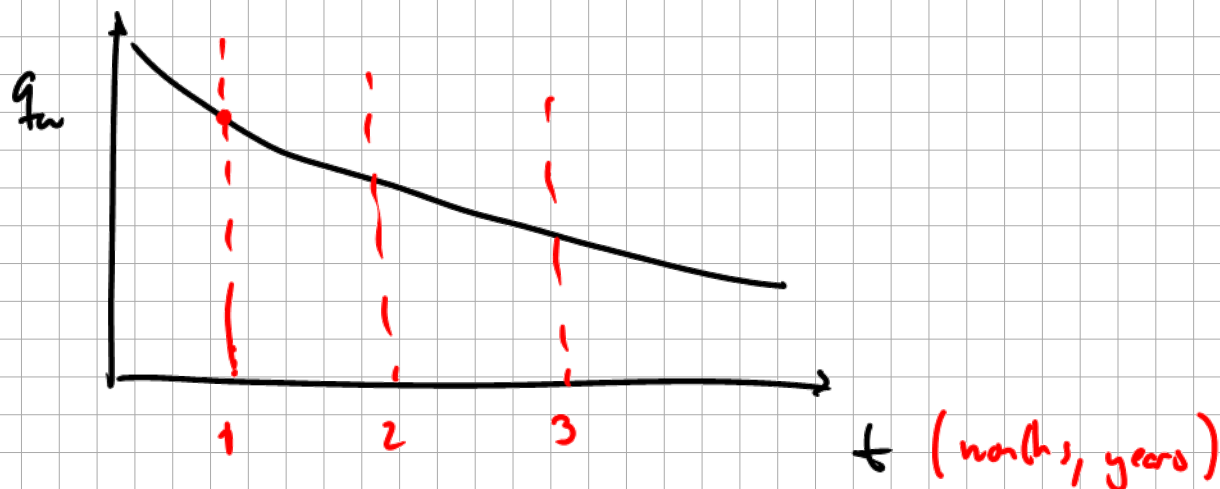


→ ca 14000 t/d  $\sim$   $3.8 \cdot 10^6$  t/y

Equinor is planning average CO2 injector rate of 1.5 E06 t/y



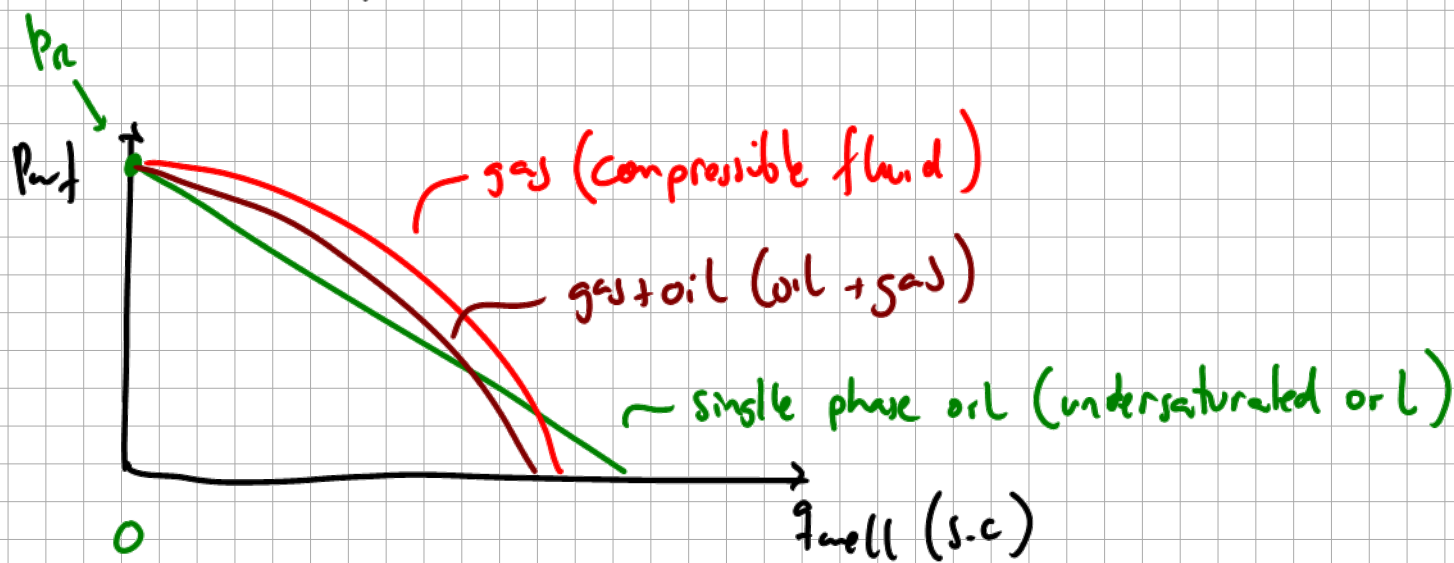
IPR inflow performance relationship



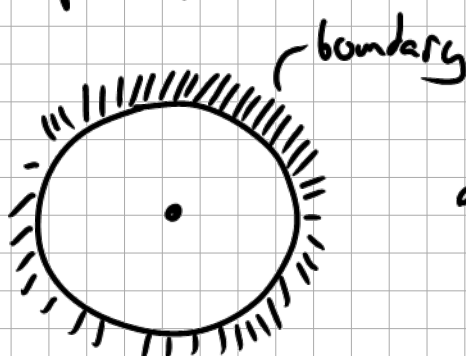
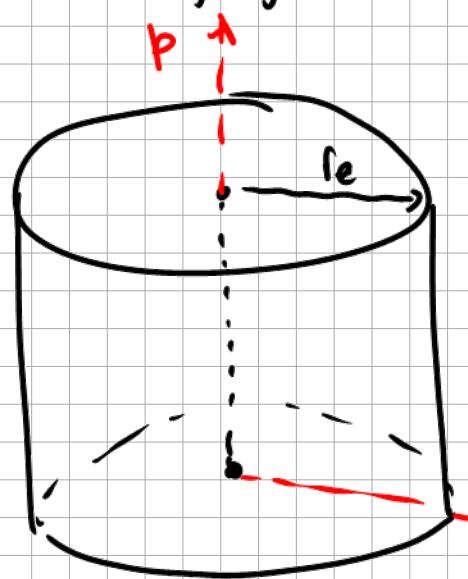
$$q = f(p_{wf}, t)$$

instead of using  $t$ , is use  $p_e$

at a given point in time:



vertical well, cylindrical reservoir, single phase fluid



at  $t=0$

$$q=0$$

$$p(r_w) = p_e$$

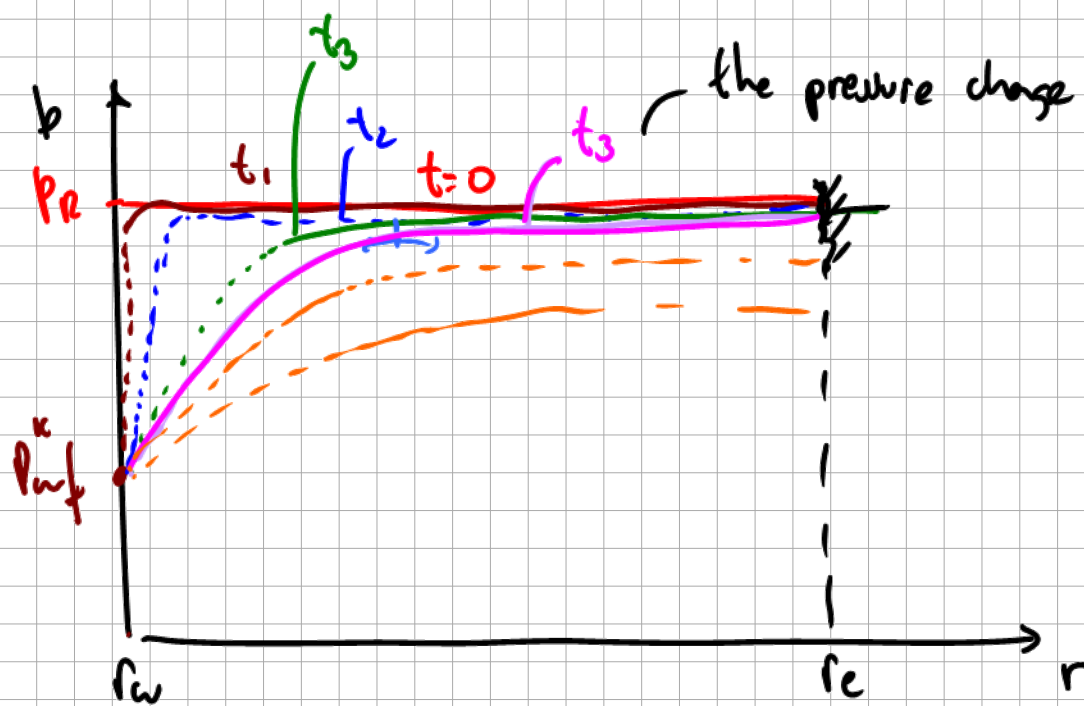
at  $t>0$

$$q \neq 0$$

$$p(r_w) = p_{wf}^*$$







$t$  is important for IIR  
(no boundary effects)

$t_3 \rightarrow$  steady state  $p(r_c) = \text{const}$

pseudo steady state  $q(r_e) = 0$   
(pss)

$$t_{pu} = \frac{281.3 \text{ } \Phi \cdot M \cdot C_t \cdot A}{K}$$

 $\emptyset [-]$ 
$$h \text{ (cp)}$$
$$1 \text{ cP} = 10^{-3} \text{ Pa.s}$$
 $C_t \text{ [1/bar]}$ 
$$C_t = C_f + C_{f_{\text{fluid}}} \quad \begin{matrix} \nearrow 9.1 \\ \searrow 0.6 \end{matrix}$$
$$A \text{ (m}^2\text{)}$$
$$k \pmod{m}$$
$$\rightarrow S_w C_w + S_o C_o + S_g C_g$$
[illegible]

- if  $t_{ps}$  is short most of the production will occur in  $ps(ss)$  therefore it is not necessary to compute IPR
- if  $t_{ps}$  is large, most of the production will occur in IA, therefore it is important to consider time in IPR

TPRs are obtained

- Empirical (field data)  $\rightarrow$  field data is needed
- Derived analytically (semi-analytically) from conservation equations.

Conservation of mass + Darcy flow in a radial reservoir ;  
single-phase fluid

$$\frac{\partial^2 p}{\partial r^2} + \frac{1}{r} \frac{\partial p}{\partial r} = \alpha \frac{\partial p}{\partial t}$$

$$\alpha = \frac{\mu \phi C}{k}$$

- need a lot of parameters about the reservoir
- Allow for well design and to estimate future performance
- always need adjustment with field data



Video 06 - IPR for vertical undersaturated oil well (field test)

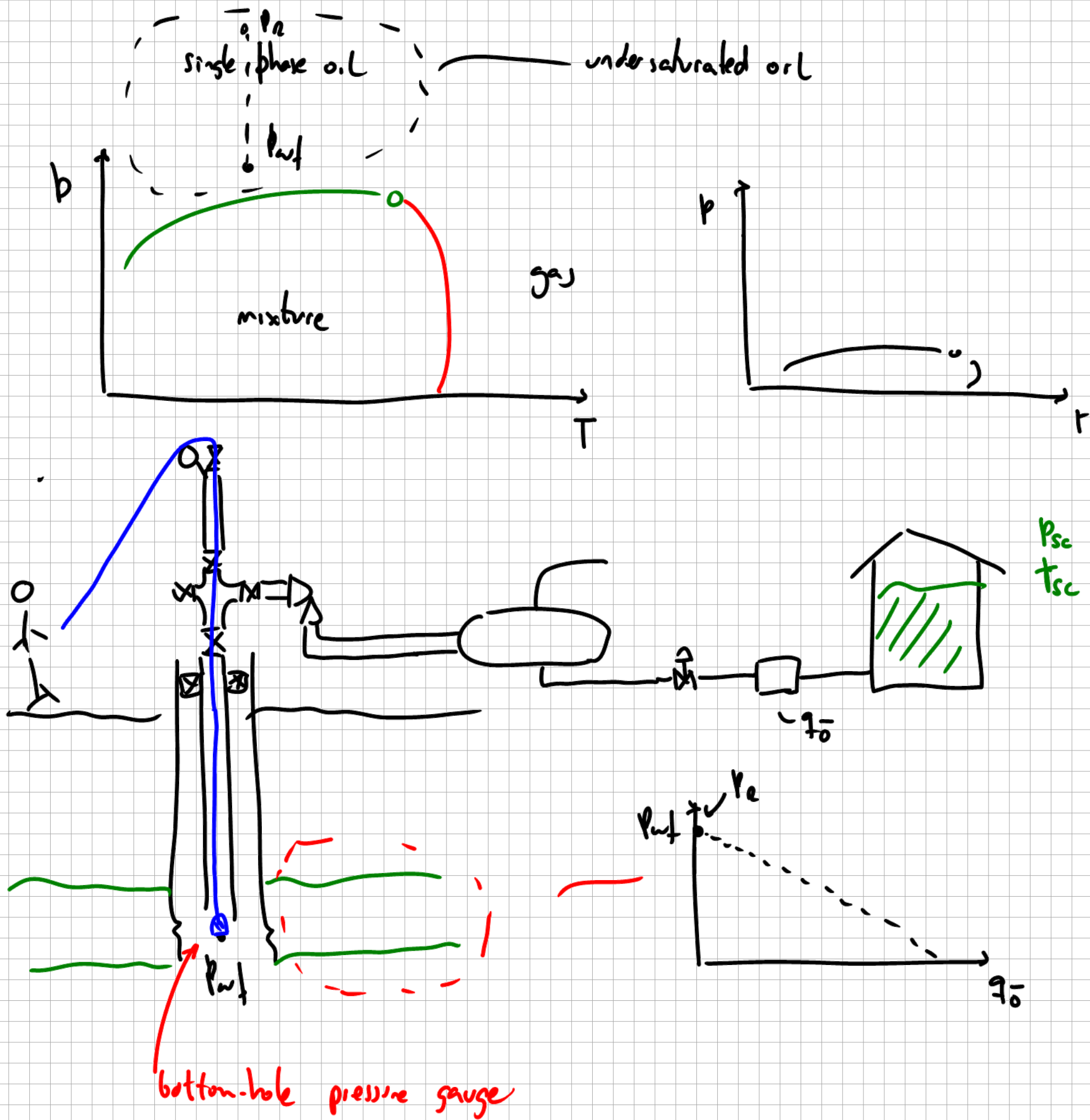
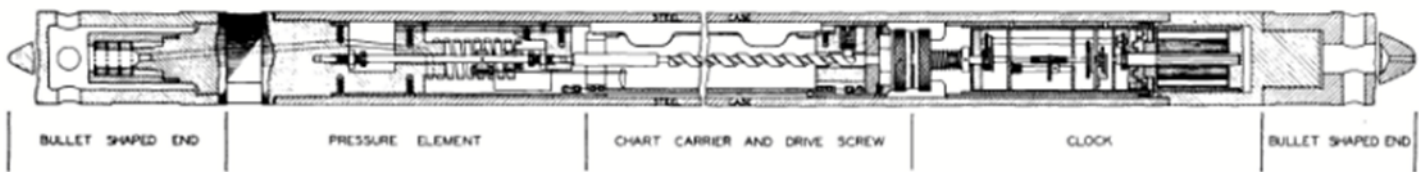


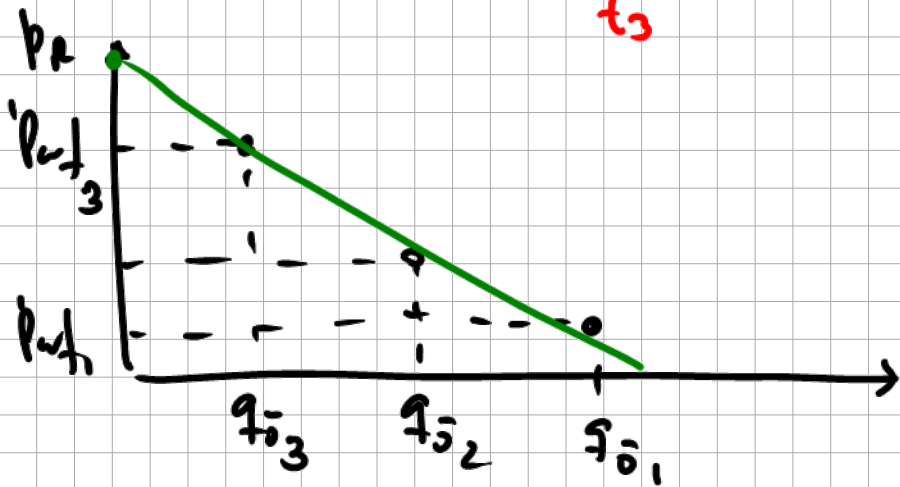
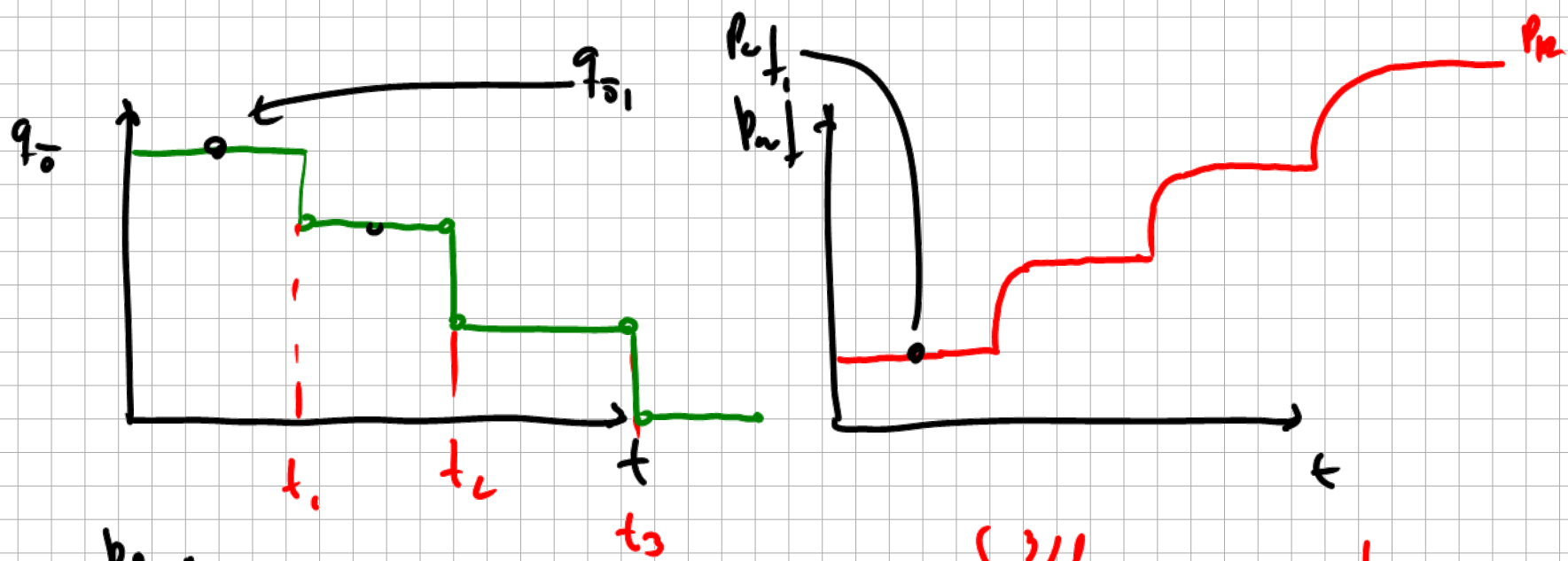
Fig. 1 CROSS-SECTION OF AMERADA PRESSURE GAGE.



Bottom-hole Pressures in Oil Wells<sup>1</sup>

BY CHARLES V. MILLIKAN,<sup>2</sup> TULSA, OKLA. AND CARROLL V. SIDWELL,<sup>3</sup> SEMINOLE, OKLA.  
(Tulsa Meeting, October, 1930)

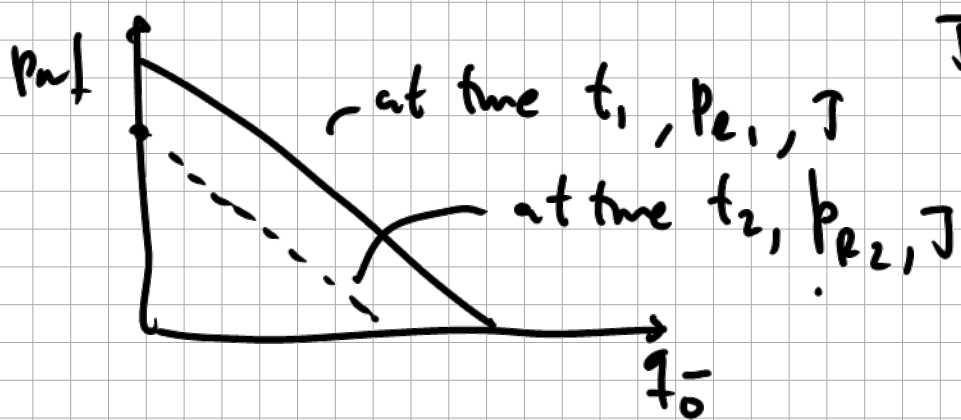
THERE is nothing more important in petroleum engineering than a definite knowledge of the pressure at the bottom of an oil well at any existing operating condition, and the relation of this pressure to the pressure within the producing formation. A knowledge of bottom-hole pressures is fundamental in determining the most efficient methods of recovery and the most efficient lifting procedure, yet there is less information about these pressures than about any other part of the general problem of producing oil.



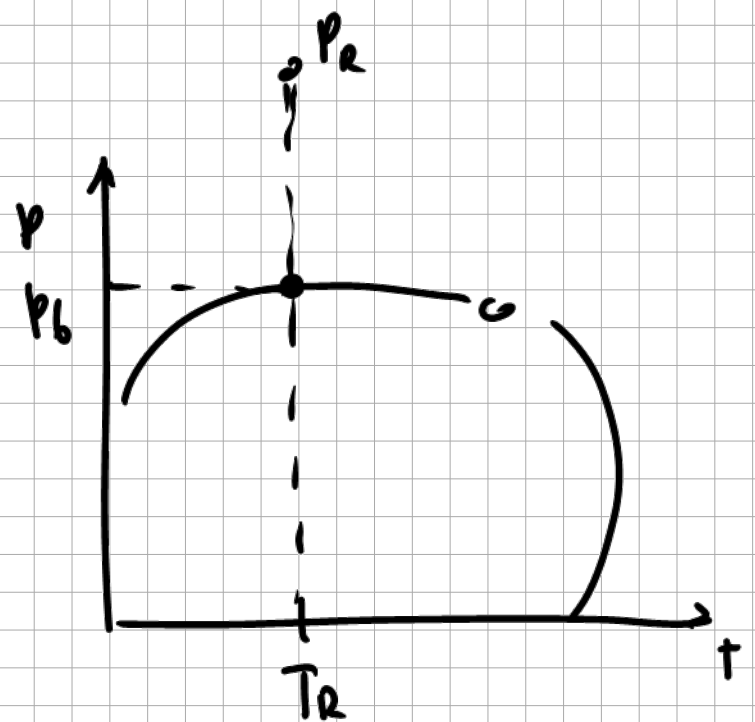
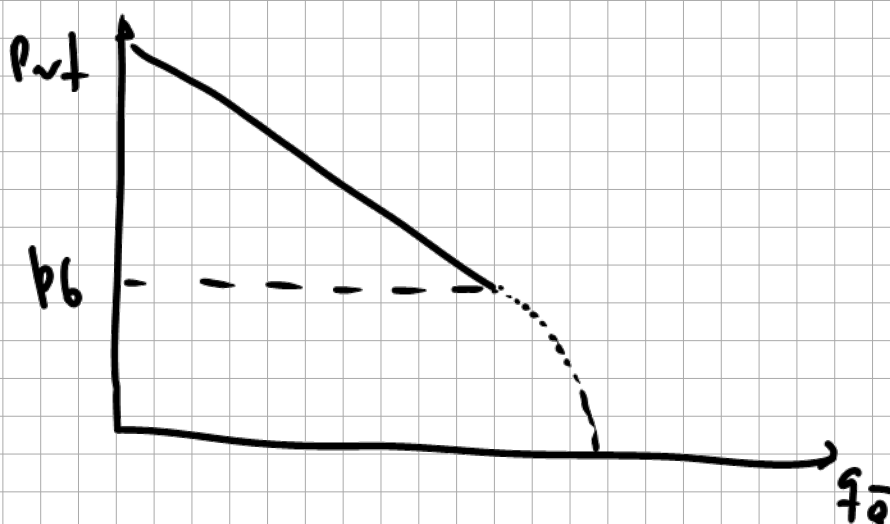
$$q_o = J (p_e - p_{wf})$$

Productivity index

$$J = \left[ \frac{S_m/d}{b_{ora}} \right]$$



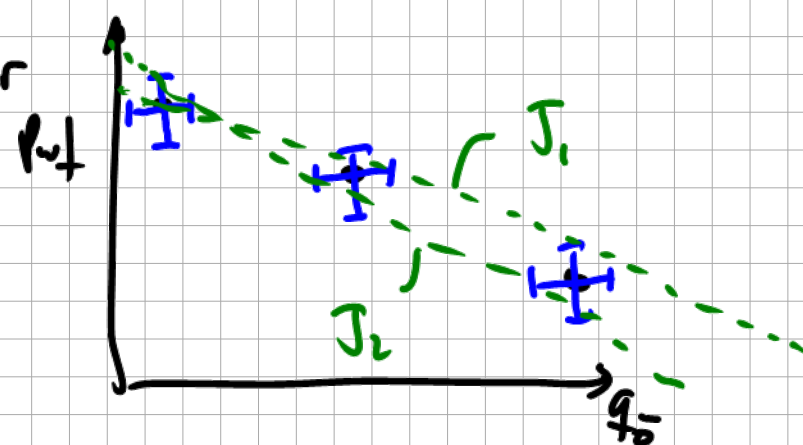
$J$  usually doesn't change with depletion



effect of measurement errors and variability



$p = \text{value} + \text{error}$



if one point is available, and reservoir pressure is known

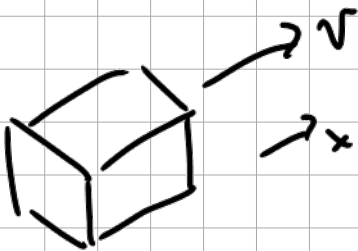
$p_{wf,i}$ ,  $q_{o,i}$

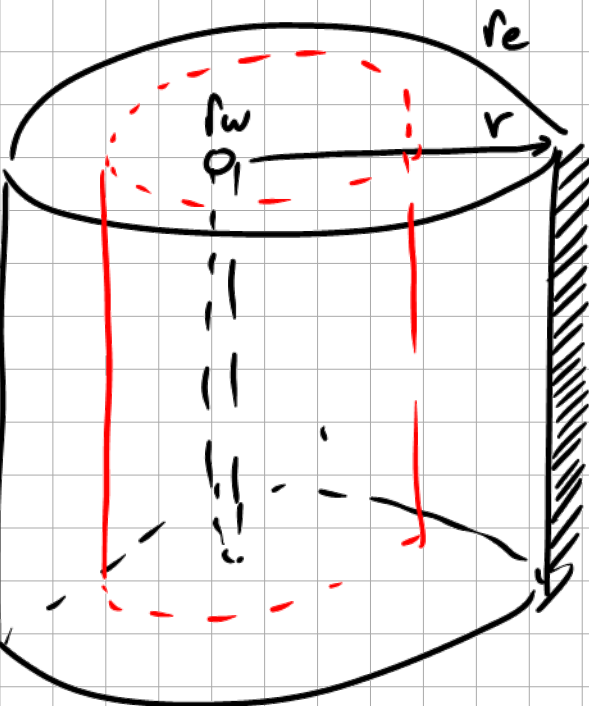
$$q_{o,i} = J (p_a - p_{wf,i})$$

$$J = \frac{q_{o,i}}{(p_a - p_{wf,i})}$$

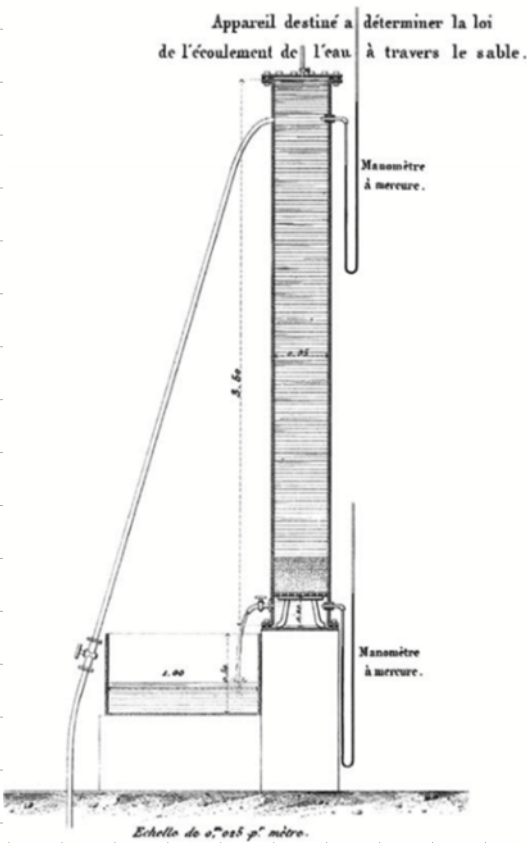
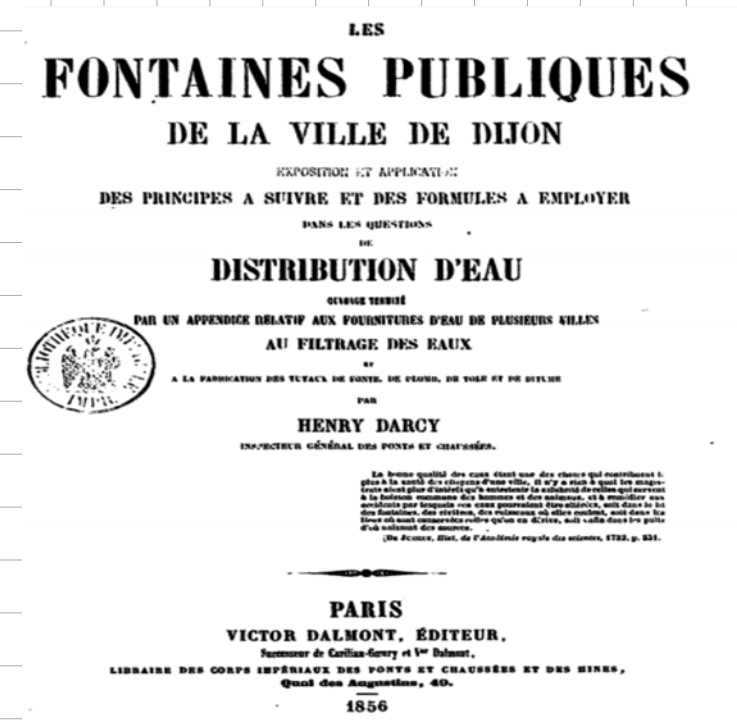
Darcy's law

$$v = \frac{k}{\mu} \cdot \frac{dp}{dr}$$





Dijon  
1856 → Retired to Dijon  
1858 → died



$$\left. \begin{matrix} ss \\ pss \end{matrix} \right\} \frac{\partial}{\partial t} = 0$$

$$v = \frac{k}{\mu} \frac{dp}{dr}$$

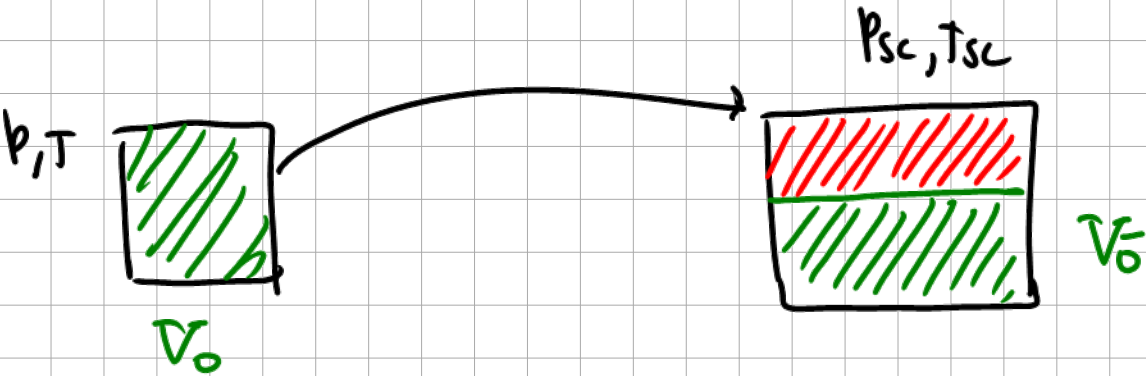
$$v \rightarrow q_o$$

$$v = \frac{q_o}{A} \rightarrow [m^3/d] \quad [m^3/s]$$

$A \sim 2\pi r h$

$$q_o \quad ? \quad q_o \rightarrow q_o$$

Black oil properties



oil volume factor

$$B_o(p,T) = \frac{V_o(p,T)}{V_o} > 1$$

$$q_o = B_o(p,T) \cdot q_o$$

$$B_o = [m^3/s^3]$$

$$v = \frac{q_o \cdot B_o}{2\pi r h} = \left( \frac{k}{\mu_o} \right) \frac{dp}{dr}$$

$$q_o = f(r)$$



$$q_o \neq f(r) \quad \left. \begin{array}{l} \\ \end{array} \right\} \text{ss}$$

$$\int_{r_w}^{r @ p_e} \frac{dr}{r} = \frac{2\pi K h}{q_o} \int_{p_w}^{p_e} \frac{dp}{B_o \mu_o}$$

for ss,  $r @ p_e = 0.61 r_e$



$$p_e = \frac{\int_V p dv}{V}$$

$$\textcircled{1} \ln\left(\frac{0.61 r_e}{r_w}\right) = \ln(0.61) + \ln\left(\frac{r_e}{r_w}\right) = \ln\left(\frac{r_e}{r_w}\right) - 0.5$$

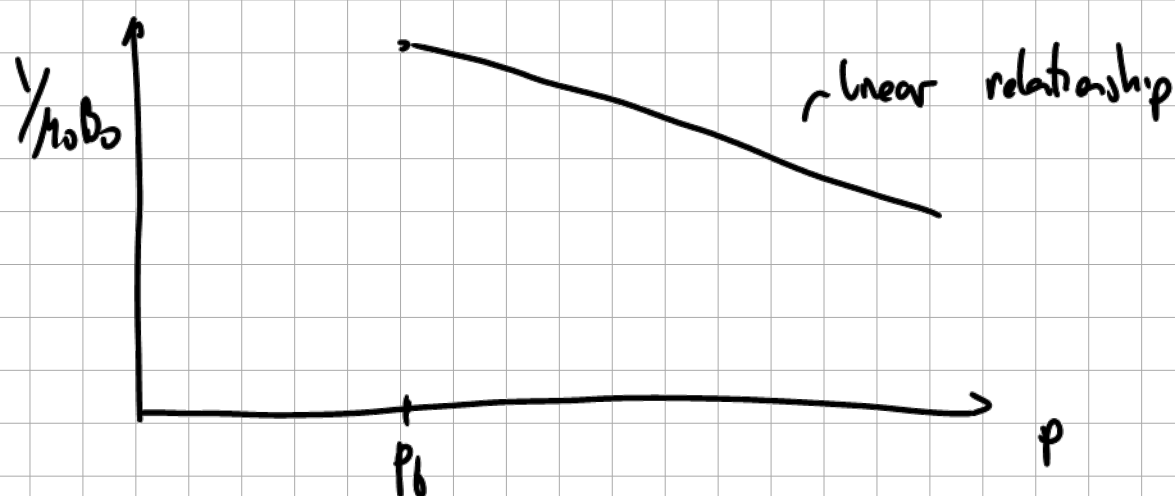
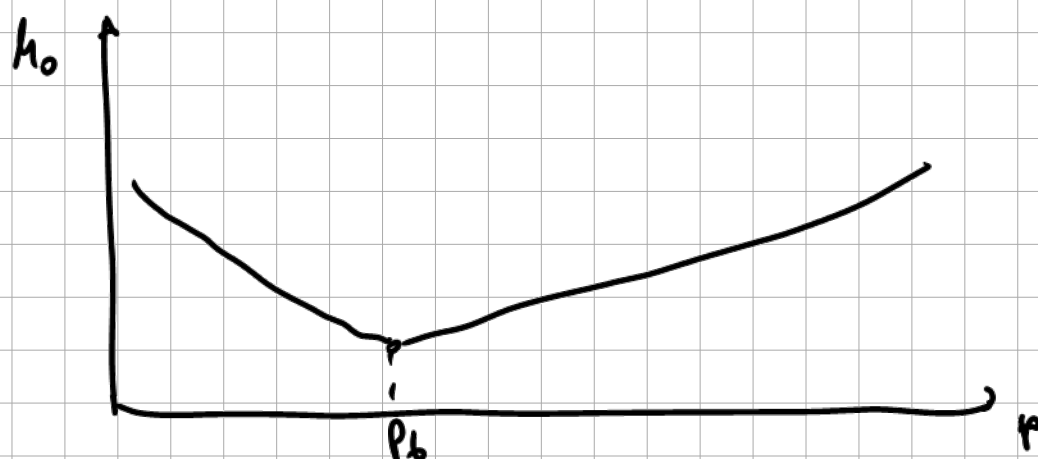
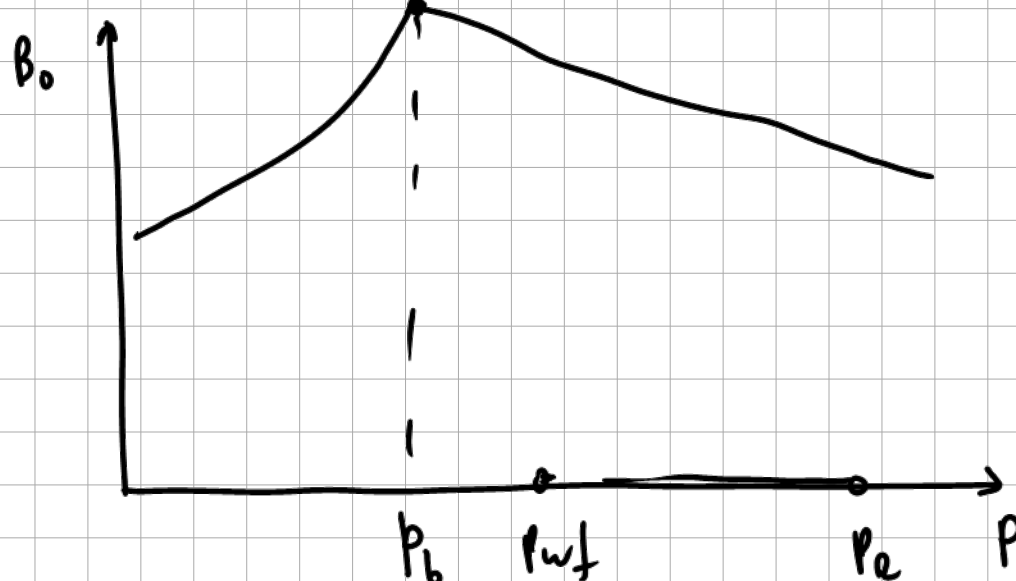
$$\textcircled{2} \int_{p_w}^{p_e} \frac{1}{h_o B_o} dp$$

$$h_o = f_1(p, T)$$

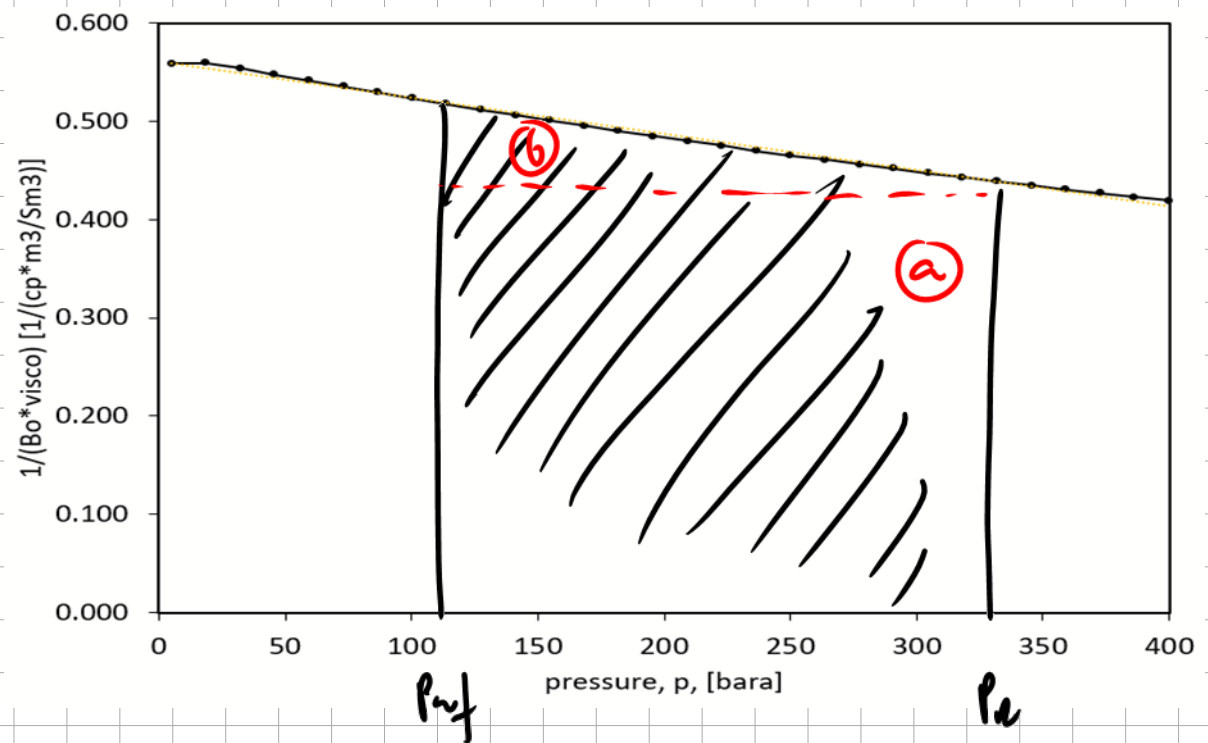
$$B_o = f_2(p, T)$$

@ reservoir  $T = \text{constant} = T_R$

sat  $\longleftrightarrow$  undersaturated







$$② \int_{p_{wf}}^{p_e} \frac{1}{k_o b_o} \cdot dp \approx (p_e - p_{wf}) \cdot \underbrace{\left[ \frac{1}{k_o b_o} \right]_{p_{wf}} + \frac{1}{k_o b_o} \bigg|_{p_e}}_{\frac{1}{k_o b_o} \bigg|_{p_{av}} = \frac{(p_e + p_{wf})}{2}} \cdot 0.5$$

$$② = \frac{(p_e - p_{wf})}{(k_o b_o)_{p_{av}}}$$

$$\ln\left(\frac{r_e}{r_w}\right) - 0.5 = \frac{2\pi k h}{q_o} \frac{(p_e - p_{wf})}{(k_o b_o)_{p_{av}}}$$

$$q_o = \frac{2\pi k h (p_e - p_{wf})}{(k_o b_o)_{p_{av}} \left[ \ln\left(\frac{r_e}{r_w}\right) - 0.5 \right]}$$

J ≈ constant

$$q_o = \frac{2\pi K h (P_e - P_{wf})}{(\mu_o B_o)_{P_{wf}} \left[ \ln\left(\frac{r_e}{r_w}\right) - 0.5 \right]}$$

SI system

- steady-state
- vertical well, fully perforated
- undersaturated oil
- radial drainage volume
- homogeneous permeability

$$\left[ \frac{\text{m}^3}{\text{s}} \right] = \frac{\left[ \text{m}^2 \right] \left[ \text{m} \right] \left[ \text{Pa} \right]}{\left[ \text{Pa} \cdot \text{s} \right] \left[ - \right]}$$

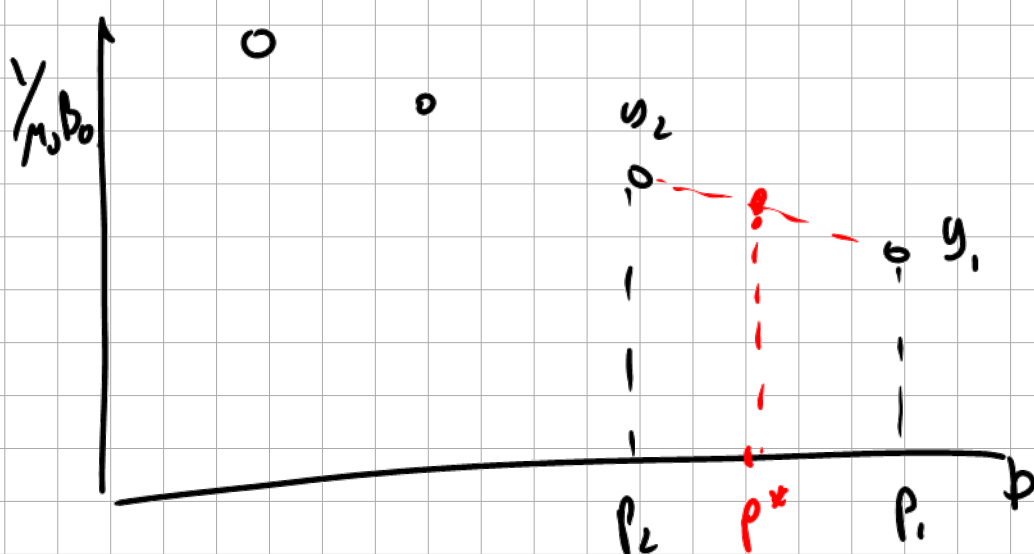
$$\left[ \frac{\text{m}^3}{\text{d}} \cdot \frac{1 \text{ d}}{24 \text{ h}} \cdot \frac{1 \text{ h}}{3600 \text{ s}} \right] = \frac{\left[ 1 \text{ md} \cdot \frac{1 \text{ d}}{1000 \text{ md}} \cdot \frac{9.865 \cdot 10^{-13} \text{ m}^2}{1 \text{ d}} \right] \left[ \text{m} \right] \left[ \text{bar} \cdot \frac{10^5 \text{ Pa}}{1 \text{ bar}} \right]}{\left[ 1 \text{ cp} \cdot 10^{-3} \text{ Pa} \cdot \text{s} \right] \left[ 1 \text{ cp} \right]} \cdot \pi$$

$$= \frac{1}{18.68}$$

$$q_o = \frac{K h (P_e - P_{wf})}{(\mu_o B_o)_{P_{wf}} \left[ \ln\left(\frac{r_e}{r_w}\right) - 0.5 \right]} \cdot \frac{1}{18.68}$$

$P$  in bar  
 $K$  in md  
 $\mu_o$  in cp  
 $q_o = \text{m}^3/\text{d}$

$$J = \frac{K h}{(\mu_o B_o)_{P_{wf}} \left[ \ln\left(\frac{r_e}{r_w}\right) - 0.5 \right] \cdot 18.68}$$



$$\frac{y_2 - y_1}{P_2 - P_1} = \frac{y_2 - y^*}{P_2 - P^*}$$

$$y = \frac{1}{\mu_o B_o}$$



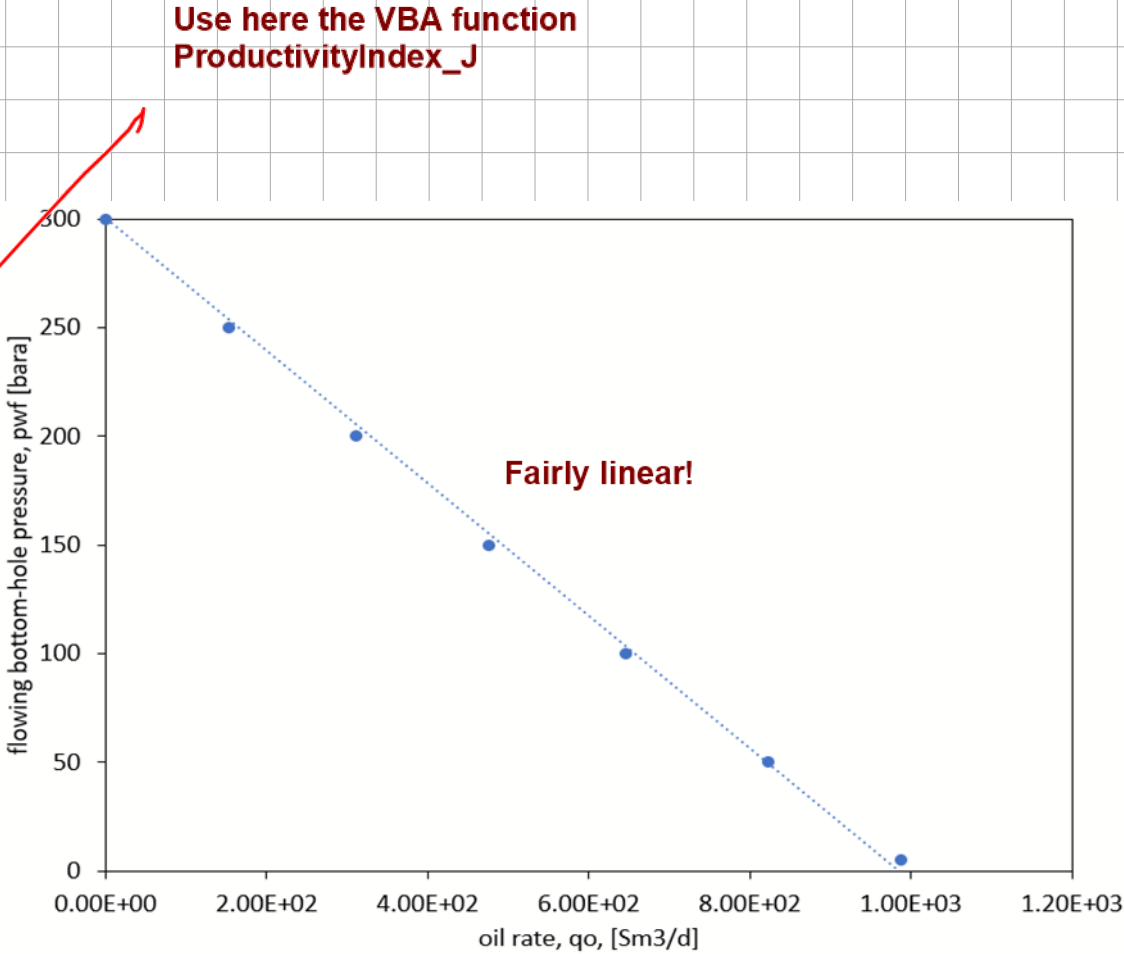
VBA visual basic for application

while in excel press alt + F11

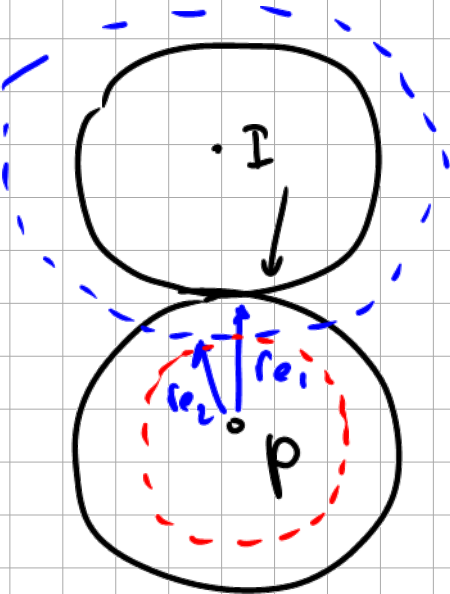
```
Microsoft Visual Basic for Applications - [Module1 (Code)]
File Edit View Insert Format Debug Run Tools Add-Ins Window Help
Project - VBAProject
Project Explorer: Solver (SOLVER.XLAM), VBAProject (Exercise_04_BO...
Module1
Function tabinterpol(x, col, Matrix As Range)
'function to perform linear interpolation in tables
'INPUT:
'-x value for which the value is required
'-col: column number in which the property is located
'Matrix: table organized in the following manner:
'col1 col2 col3 col4
'x1 P11
'x2
'x3
'..
'All numbers, no strings!!!
'arranged in ascending order of x, i.e. x1<x2<x3, etc.
'Reading the dimensions of the table
'Number of rows
m = Matrix.Rows.Count
'Number of columns
```

r <sub>e</sub>	[m]	500
r <sub>w</sub>	[m]	0.1
k	[md]	10
h	[m]	100
p <sub>R</sub>	[bara]	300

	pwf	pav	1/(Bo visco)	J	qo
	[bara]	[bara]	[1/(cp*m3/Sm3)]	[Sm3/d/bar]	[Sm3/d]
	300	300	0.449	3.0	0.00E+00
	250	275	0.457	3.1	1.53E+02
	200	250	0.465	3.1	3.11E+02
	150	225	0.474	3.2	4.75E+02
	100	200	0.483	3.2	6.46E+02
	50	175	0.493	3.3	8.23E+02
	5	153	0.502	3.3	9.88E+02



EFFECT OF THE BOUNDARY (re)



EFFECT OF THE REGIME (SS)

r <sub>e</sub>	[m]	500
r <sub>w</sub>	[m]	0.1
k	[md]	10
h	[m]	100
p <sub>R</sub>	[bara]	300

$\ln\left(\frac{r_e}{r_w}\right) = 8.52E+00$

$$J = \frac{kh}{18.68 (10 Bo)_{av} \cdot \left( \underbrace{\ln \frac{r_e}{r_w}}_{8.5} - \underbrace{0.5}_{10\%} \right)}$$

SS, boundary effect

r <sub>e</sub>	[m]	500
r <sub>w</sub>	[m]	0.1
k	[md]	10
h	[m]	100
p <sub>R</sub>	[bara]	300

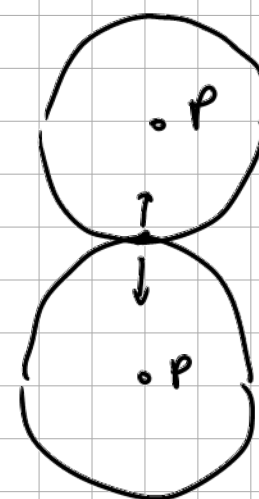
	pwf	pav	1/(Bo visco)	J	qo
	[bara]	[bara]	[1/(cp*m3/Sm3)]	[Sm3/d/bar]	[Sm3/d]
	300	300	0.449	3.0	0.00E+00
	250	275	0.457	3.1	1.53E+02
	200	250	0.465	3.1	3.11E+02
	150	225	0.474	3.2	4.75E+02
	100	200	0.483	3.2	6.46E+02
	50	175	0.493	3.3	8.23E+02
	5	153	0.502	3.3	9.88E+02

r <sub>e</sub>	[m]	400
r <sub>w</sub>	[m]	0.1
k	[md]	10
h	[m]	100
p <sub>R</sub>	[bara]	300

	pwf	pav	1/(Bo visco)	J	qo
	[bara]	[bara]	[1/(cp*m3/Sm3)]	[Sm3/d/bar]	[Sm3/d]
	300	300	0.449	3.1	0.00E+00
	250	275	0.457	3.1	1.57E+02
	200	250	0.465	3.2	3.20E+02
	150	225	0.474	3.3	4.89E+02
	100	200	0.483	3.3	6.64E+02
	50	175	0.493	3.4	8.46E+02
	5	153	0.502	3.4	1.02E+03

$$q_o = \frac{k h}{(\mu_o B_o)_w \left( \ln \left( \frac{r_e}{r_w} \right) - 0.5 \right) \cdot 18.68} (p_e - p_{wf})$$

pseudo steady-state psi @  $r_e \rightarrow$  no-flow boundary



$$\int_{r_w}^{r_e} \frac{dr}{r} = \frac{k h}{q_o \cdot 18.68} \int_{p_{wf}}^{p_e} \frac{dp}{B_o \mu_o}$$

for psi  $r$  at which  $p = p_e$   $r = 0.47 r_e$

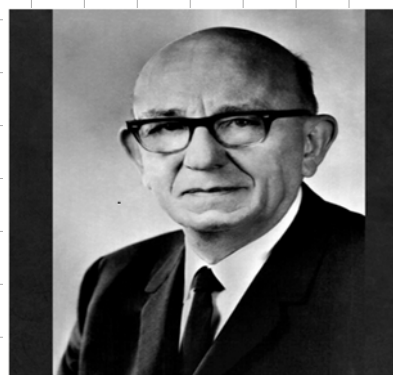
$$\ln \left( \frac{0.47 r_e}{r_w} \right) = \ln \left( \frac{r_e}{r_w} \right) - 0.75$$

$$J = \frac{k h}{(\mu_o B_o)_w \left[ \ln \left( \frac{r_e}{r_w} \right) - 0.75 \right] 18.68}$$

Skin factor

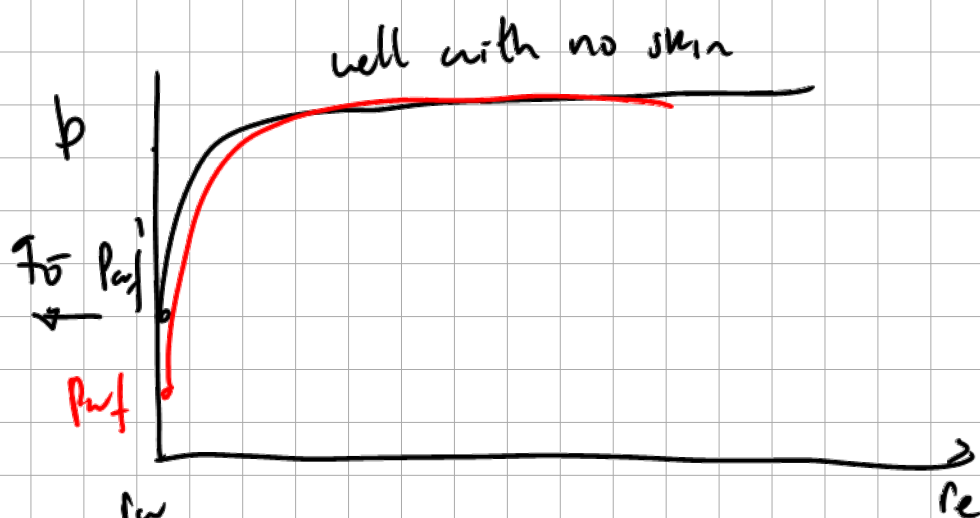
1953  $\rightarrow$  Hurst

$\rightarrow$  Antonius Van Everdingen (Dutch mining engineer) <sup>shell</sup>



### THE SKIN EFFECT AND ITS INFLUENCE ON THE PRODUCTIVE CAPACITY OF A WELL

A. F. VAN EVERDINGEN, SHELL OIL CO., HOUSTON, TEXAS, MEMBER AIME



$$\underbrace{(p_{wf}' - p_{wf})}_{\substack{\text{ideal} \\ \downarrow \\ \text{no skin}}} = \underbrace{\Delta p_{\text{skin}}}_{\substack{\text{actual} \\ \downarrow \\ \text{with skin}}} = S \underbrace{\left[ \frac{18.68 (\mu_o B_o)_w \cdot q_o}{k h} \right]}_{\text{bar}}$$

$$P_a - P_{wf}' = \frac{q_o 18.68 (\mu_o B_o)_{av} \left[ \ln \left( \frac{r_e}{r_w} \right) - 0.75 \right]}{k \cdot h}$$

$$P_{wf}' - P_{wf} = \frac{q_o 18.68 (\mu_o B_o)_{av} S}{k h}$$

---


$$P_a - P_{wf} = \frac{q_o 18.68 (\mu_o B_o)_{av} \left[ \ln \frac{r_e}{r_w} - 0.75 + S \right]}{k h}$$

$$J = \frac{k h}{18.68 (\mu_o B_o)_{av} \left[ \ln \frac{r_e}{r_w} - 0.75 + S \right]}$$

convergence
|
boundary
skin (near wellbore non-idealities)

8

other definitions "equivalent" to skin

• flow efficiency 
$$E_F = \frac{P_a - P_{wf}'}{P_a - P_{wf}} = \frac{\frac{q_o}{J'}}{\frac{q_o}{J}} = \frac{\ln \left( \frac{r_e}{r_w} \right) - 0.75}{\ln \left( \frac{r_e}{r_{wa}} \right) - 0.75 + S} \approx \frac{7}{7 + S}$$

• apparent wellbore radius

$$\ln \left( \frac{r_e}{r_w} \right) + S = \ln \left( \frac{r_e}{r_{wa}} \right) \quad r_{wa} = r_w e^{-S}$$

if  $S > 0 \rightarrow$  damage  
(less than ideal)  
 $(P_{wf}' - P_{wf}) > 0$

if  $S = 0 \rightarrow$  ideal

if  $S < 0 \rightarrow$  "stimulation"  $\rightarrow$  productivity more than ideal

• Drainage area shape → 1965 Daniel Dietz

Determination of Average Reservoir Pressure From Build-Up Surveys

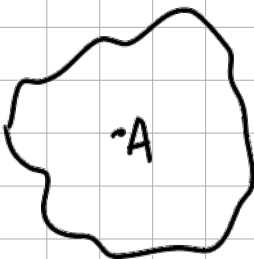
D. N. DIETZ  
MEMBER AIME

KONINKLIJKE/SHELL LABORATORIUM  
RIJSWIJK, THE NETHERLANDS



$$\ln\left(\frac{r_e}{r_w}\right) - 0.75 + S + S_A$$

shape - area  
skin



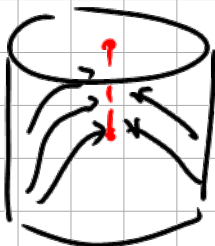
$$A = \pi \cdot r_e^2 \qquad r_e = \sqrt{\frac{A}{\pi}}$$

Table 2.4 Shape Factors for Nonradial Outer Boundary Geometries

Geometry	$C_A$	$S_A$	$I_{DA\text{cis}}^a$	$I_{DA\text{ps}}^b$
	31.62	0.000	0.1	0.1
	30.88	0.012	0.09	0.1
	31.60	0.000	0.1	0.1
	27.6	0.068	0.09	0.2
	27.1	0.077	0.09	0.2
	21.9	0.184	0.08	0.4
	21.84	0.185	0.025	0.3

~ well performance (2<sup>nd</sup> edition)  
Golan , Whitson

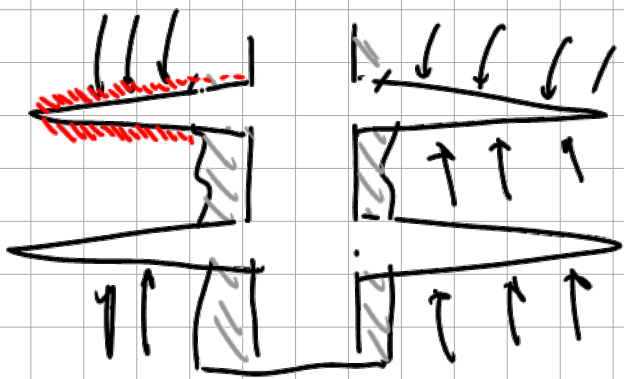
- other cases than can be modeled (represented) with skin
- formation damage (due to drilling)  $S > 0$
- partial penetration



$k_v < k_h \qquad S > 0$

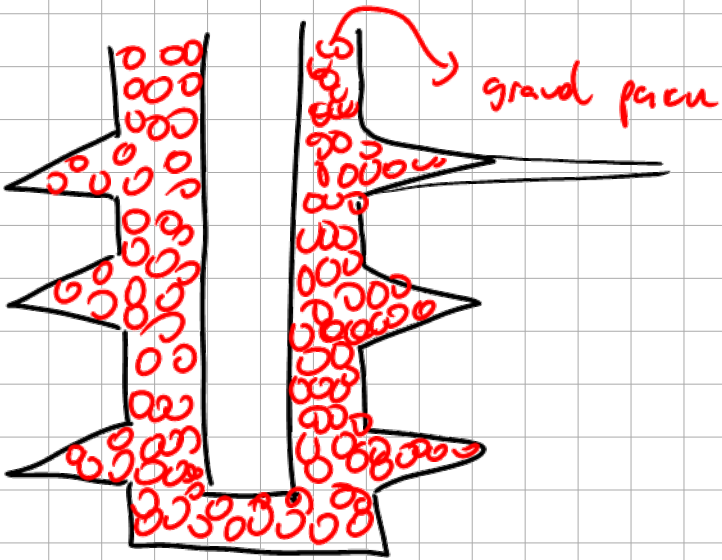


• perforation



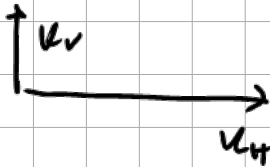
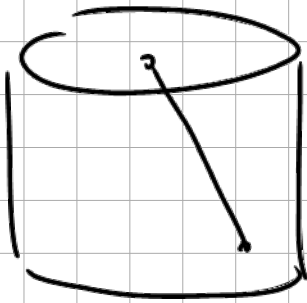
$S > 0$

• sand control (gravel pack)



$S > 0$

• wellbore inclination  
(permeability anisotropy)



• acidizing (stimulation)

• fracking

$S < 0$

20240906

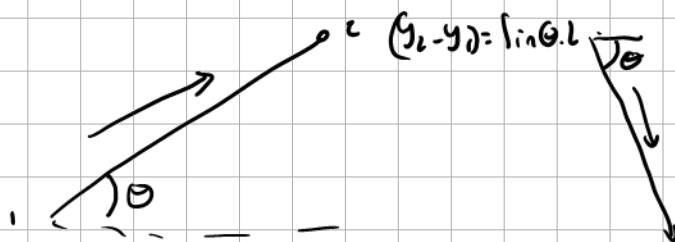
## OUTLINE:

- Continuation of exercise on flow equilibrium in CO<sub>2</sub> injection well
- Re-cap of last week's video lectures (IPR)
- IPR for water/CO<sub>2</sub> injector.

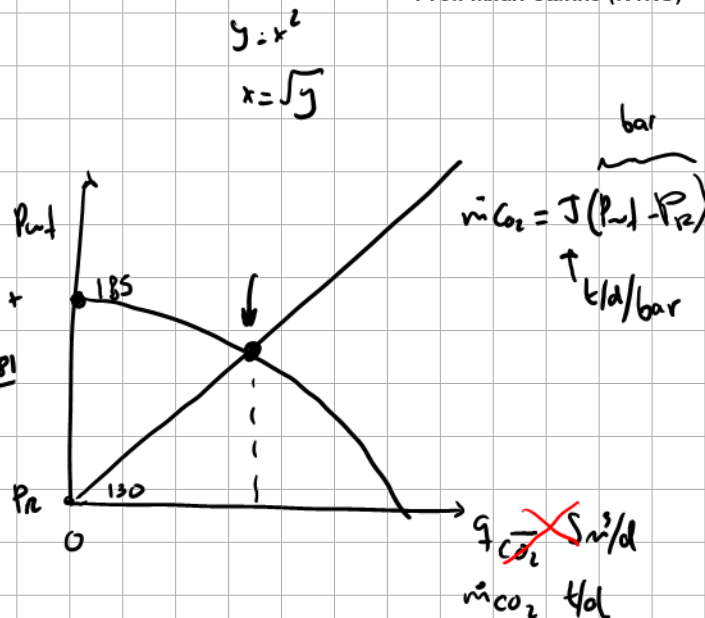
for tubing 60 bar

$$p_{wf} = p_{wh} + \Delta p_h - \Delta p_f(\dot{m}_{CO_2})$$

$$p_{wf} = 60 + 125 \text{ bar}$$



$$\frac{850 \cdot 1500 \cdot 9.81}{125}$$



as a reference for  $\dot{m}_{CO_2}$ , Equinor wants their CO<sub>2</sub> wells to inject 1.5 Mt/y

$$1.5 \text{ Mt/y} = 1.5 \cdot 10^6 \frac{\text{t}}{\text{y}} \cdot \frac{1 \text{ y}}{365 \cdot 24 \text{ h}} = 4109.6 \text{ t/d}$$

in CO<sub>2</sub> I cannot assume

$$q_{\text{local}} = q_{\text{standard conditions}}$$

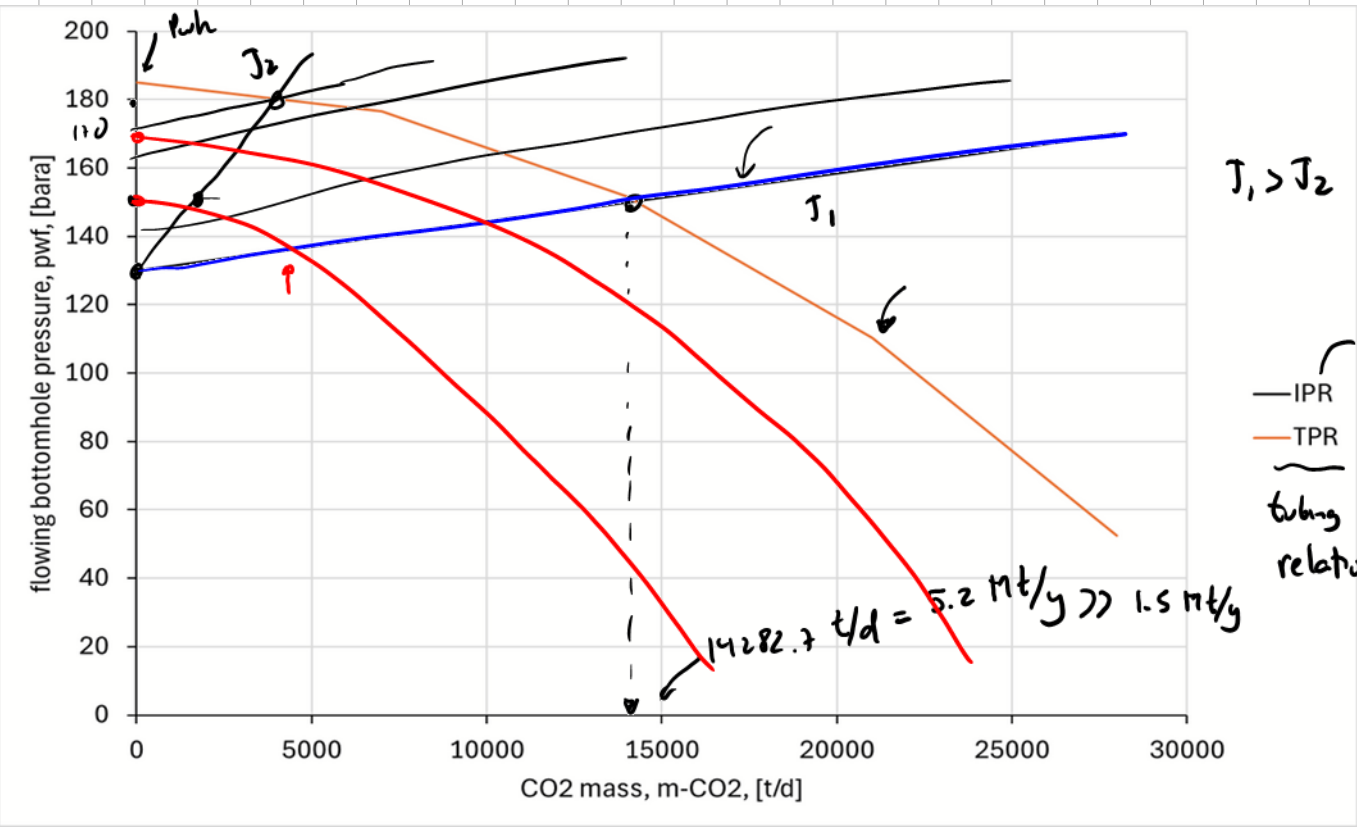
$$\rho_{\text{local}} = 850 \text{ kg/m}^3$$

$$1.8 \text{ kg/m}^3$$

pressure drop in pipe must use  $\rho_{\text{local}}$  !

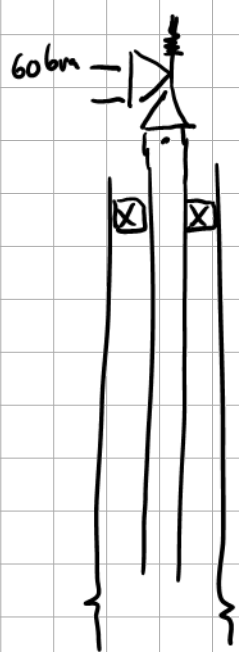
$$q_{CO_2} = \frac{\dot{m}_{CO_2}}{\rho_{CO_2}(\text{local})}$$





$$\dot{m}_{CO_2}^x = J (P_{wf}^y - P_e)$$
$$y = mx + c$$

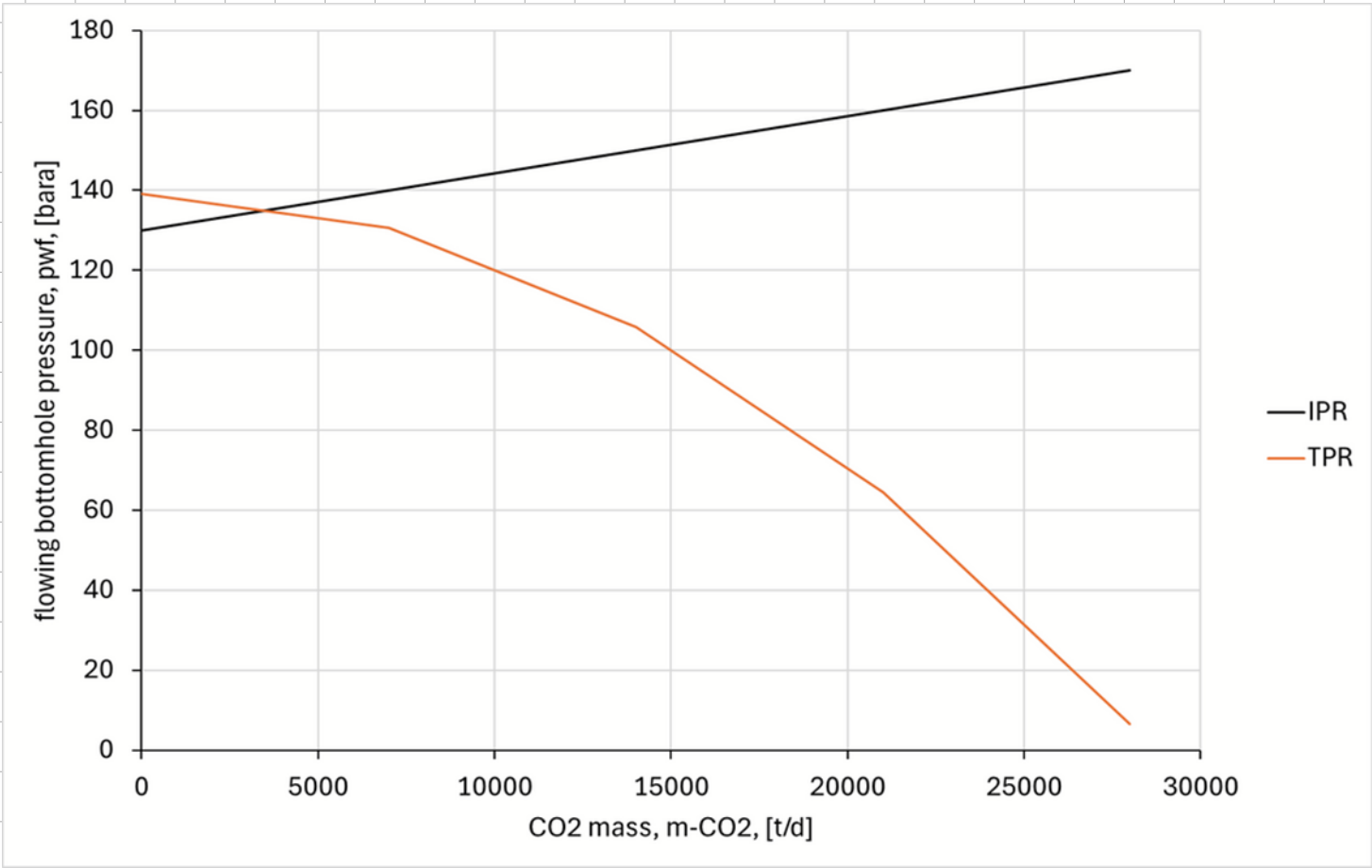
$$P_{wf}^y = P_e + \frac{\dot{m}_{CO_2}^x}{J}$$
$$\frac{1}{J} = m$$



I am injecting too much (5.2 Mt/y)!! how to reduce my injection rate. Options to change IPR and TPR curves:

- Increase reservoir pressure: but pR is usually related with storage capacity, I don't want to fill up the reservoir, and it is also impractical
- reduce the  $J^*$  (damaging the formation). Difficult and impractical.
- change tubing diameter. Works! but at a later time when pR increases, I will need to install a bigger tubing, which is costly
- Change pwf. Works! but it is not ideal in terms of energy usage (I compress CO2 onshore and then drop the pressure in the choke). But it is the most practical choice. When pR increases, the choke will open gradually.

\*reducing the J makes the curve steeper! because the slope  $m = 1/J$



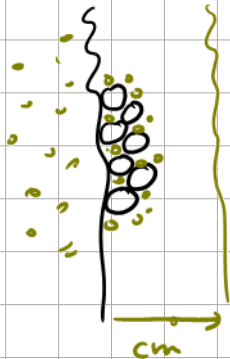
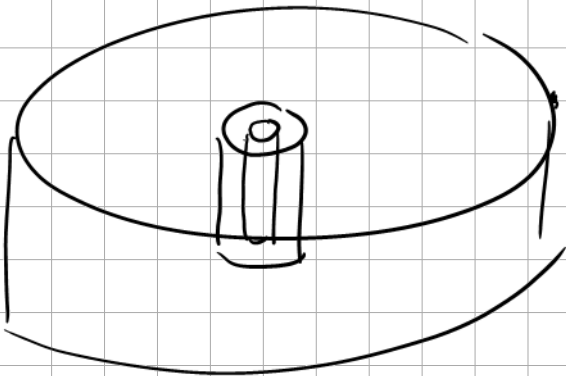
at initial time, pR= 130 bara:

puc [bara]	60
Dp choke [bar]	46.3
pwh [bara]	13.7
IPR (req)	TPR (avail)
pwf - req [bara]	m-Co2 [t/d]
pwf - req [bara]	q-Co2 [m3/d]
pwf - req [bara]	pwf-avail [bara]
130	0
140	7000
150	14000
160	21000
170	28000
135.87	4109

AT A LATER TIME, pR=150 bara:

puc [bara]	60
Dp choke [bar]	26.3
pwh [bara]	33.7
IPR (req)	TPR (avail)
pwf - req [bara]	m-Co2 [t/d]
pwf - req [bara]	q-Co2 [m3/d]
pwf - req [bara]	pwf-avail [bara]
150	0
160	7000
170	14000
180	21000
190	28000
155.87	4109

Recap about YT lectures on IPR for undersaturated oil well



$$J = \frac{kh}{18.69 (\mu_o b_o)_{av} \left[ \ln \frac{r_e}{r_w} - 0.75 + S \right]}$$

$r_e$   
 $8 - 0.75 - 8$   
 $-0.75$

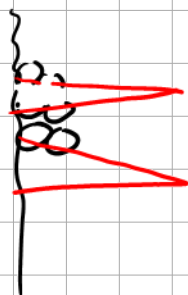
$S=0 \rightarrow J_1$   
 $S=+8 \rightarrow J_2 \approx \frac{J_1}{2}$  (a)  
 $S=-8 \rightarrow J_3 = \underline{J_1}$  (b)

$$\frac{J_1}{J_2} = \frac{\left( \ln \frac{r_e}{r_w} - 0.75 + S_2 \right)}{\left( \ln \frac{r_e}{r_w} - 0.75 + S_1 \right)} =$$

in case (a)  $\frac{J_1}{J_2} = \frac{(8 - 0.75 + 8)}{(8 - 0.75)} \approx 2 \Rightarrow J_2 \approx \frac{J_1}{2}$

in case (b)  $S = -8$   $\frac{J_1}{J_2} = \frac{(8 - 0.75 - 8)}{(8 - 0.75)} = \frac{-0.75}{7.25} \approx -0.1$

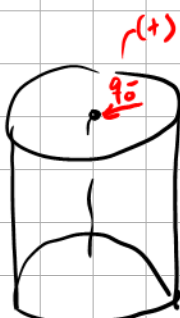
$$J_2 = -10 J_1$$



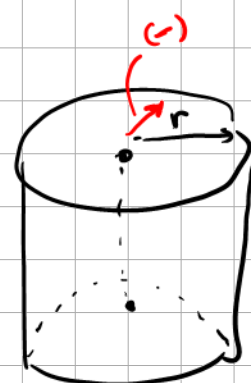
$$\frac{(8 - 0.75 - 5)}{7.25} = \frac{2.25}{7.25} = 0.3 \sim J_2 = 3 J_1$$

• IPR for vertical water/CO<sub>2</sub> injector  
undersaturated oil case

$$\int_{r_w}^{r_e} \frac{dr}{r} = \frac{2\pi kh}{q_o} \int_{p_{wf}}^{p_e} \frac{dp}{B_o \mu_o}$$



$$\int_{r_w}^{r_e} \frac{dr}{r} = \frac{2\pi kh}{-q_w} \int_{p_{wf}}^{p_e} \frac{dp}{B_w \mu_w}$$

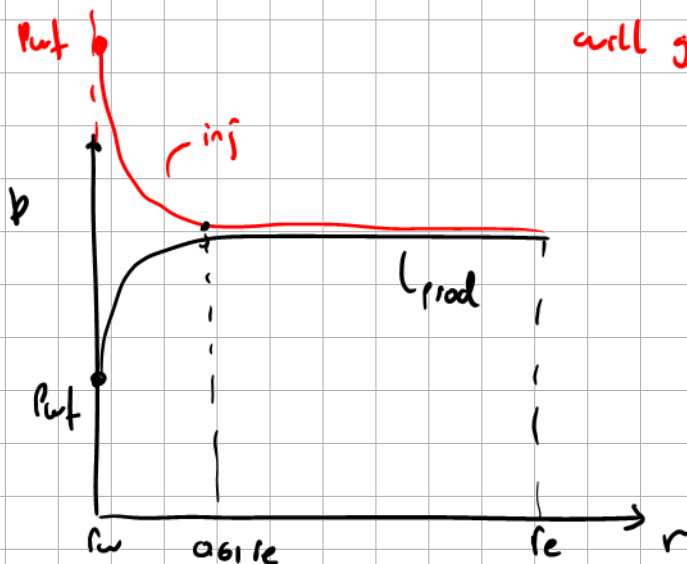


include this sign for  $q_w$  to be positive, otherwise the equation

for oil

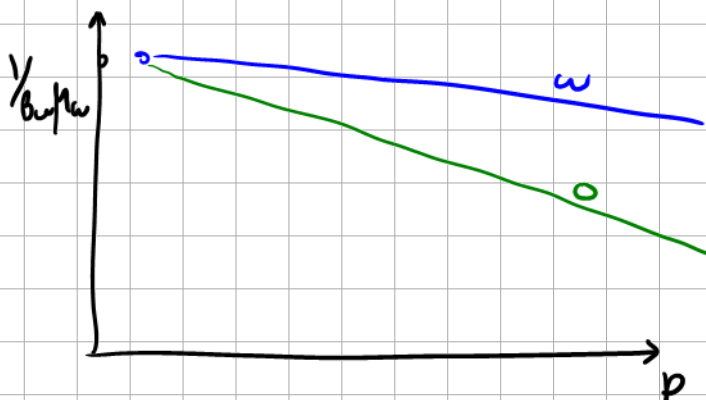
$$@ p_e = 0.61 r_e$$

for water the pressure distribution is mirrored, and  $p_R$  is in the same place!



will give a negative number

$1/B_w u_w$  behaves similar for water

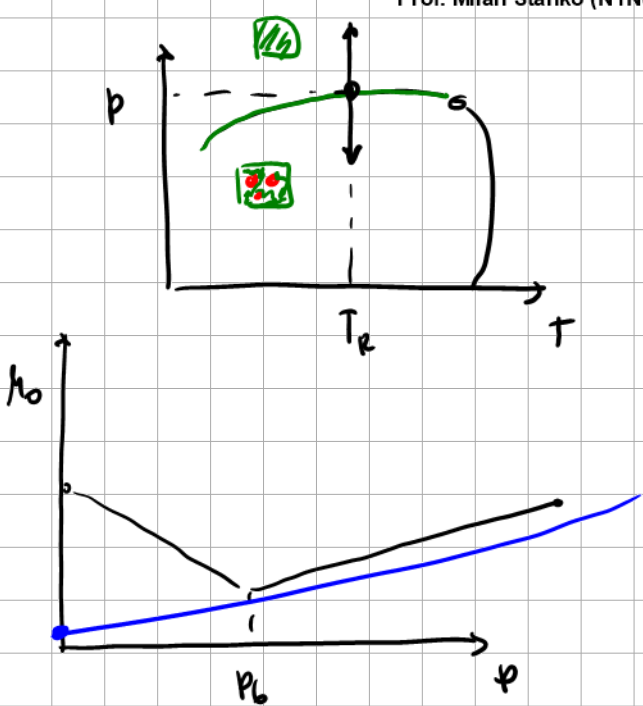
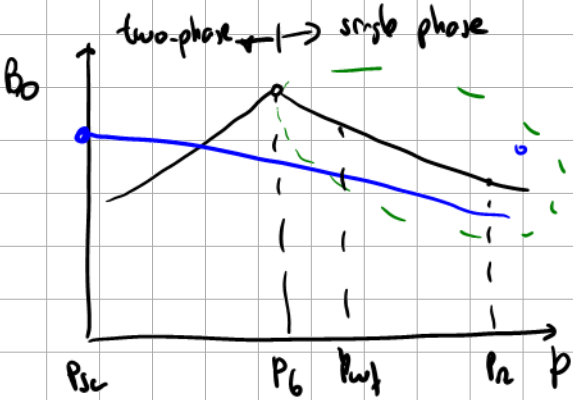


due to the negative sign

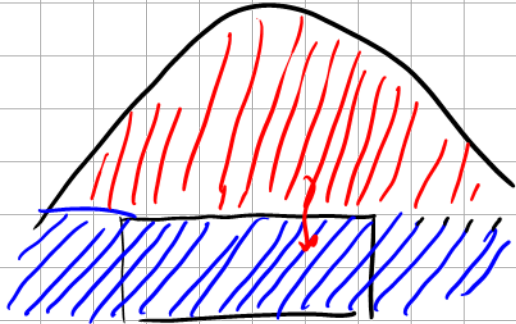
$$q_o = \frac{k h (p_e - p_{wf})}{(\mu_o B_o)_{@ p_{av}} \left( \ln \frac{r_e}{r_w} - 0.5 \right)} \frac{1}{18.68}$$

$$q_w = \frac{k h (p_{wt} - p_e)}{(\mu_w B_w)_{@ p_{av}} \left( \ln \frac{r_e}{r_w} - 0.5 \right)} \frac{1}{18.68}$$

- 20240909
- OUTLINE:
- Water Bw considering the effect of dissolved gas
  - Skin for water/CO2 injector
  - CO2 injector, IPR in terms of mass flow rate
  - Issues with water/CO2 injectors - Example
  - Impact of topside facilities on Rp (GOR), gas IPR from undersaturated oil
  - IPR. Calculating Bo from EOS compositional model. Black oil correlations.
  - Tuning BO correlations with EOS model results

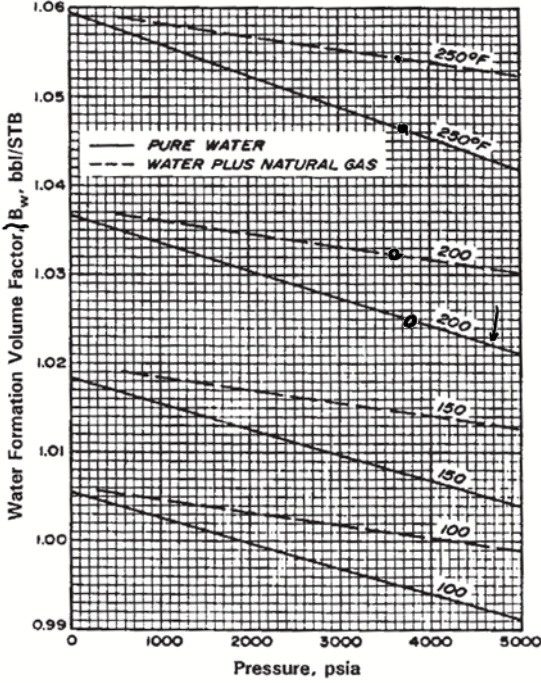


$$\int_{P_{wf}}^{P_a} \frac{1}{\mu_w B_w} dp$$



Phase behavior base (SPE Monograph)

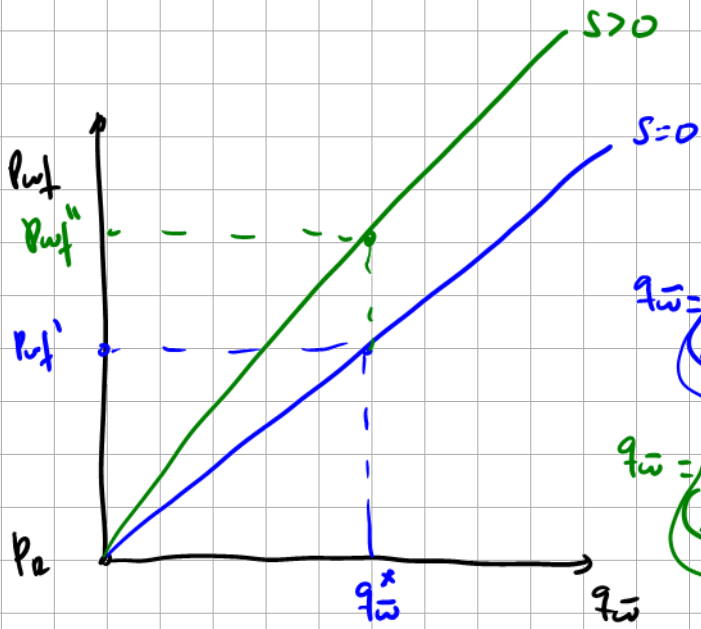
Whitson  
Brulce



In some cases, water can be saturated with natural gas.

Fig. 9.7—FVF of pure water with and without natural gas (adapted from Ref. 13).

Injector skin



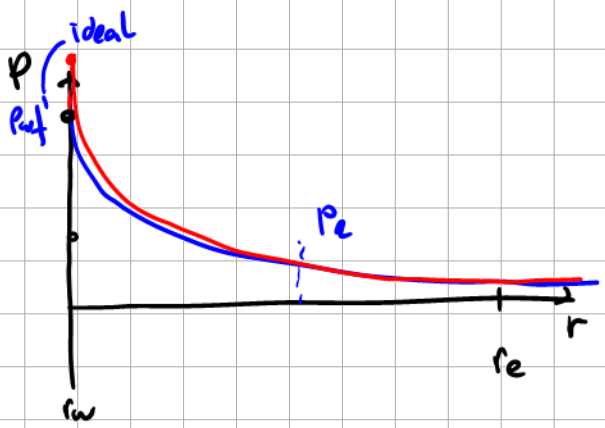
$J_{no\ skin}$

$$q_w = \frac{1}{(M_w b_w)_{p_{av}}} \frac{k h}{18.68} \frac{(p_w - p_e)}{\left(\ln \frac{r_e}{r_w} - 0.5\right)}$$

$J_{skin}$

$$q_w = \frac{1}{(M_w b_w)_{p_{av}}} \frac{k h}{18.68} \frac{(p_w - p_e)}{\left(\ln \frac{r_e}{r_w} - 0.5 + S\right)}$$

$J_{skin} < J_{no\ skin}$



$$p_w' - p_e = q_w \frac{(M_w b_w)_{p_{av}}}{k h} \left( \ln \left( \frac{r_e}{r_w} \right) - 0.5 \right)$$

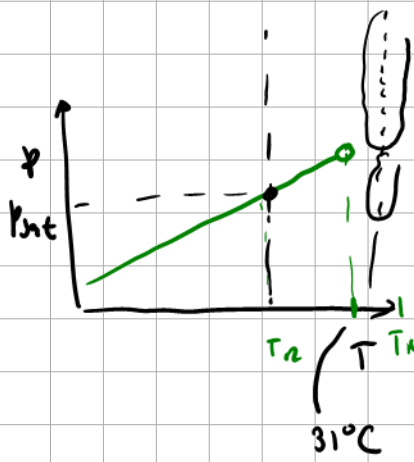
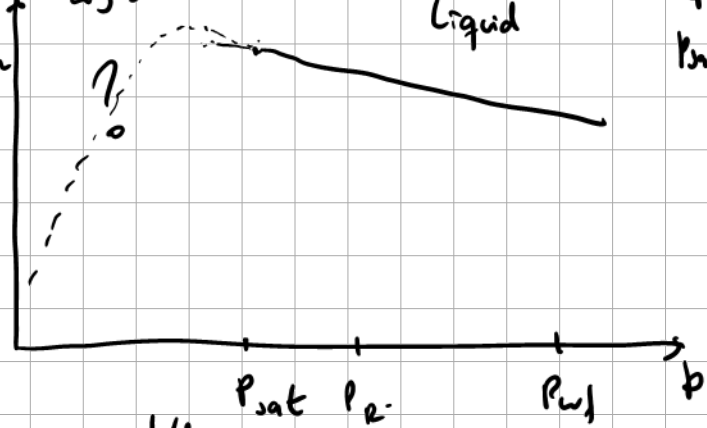
$$p_w - p_w' = S \cdot q_w \frac{(M_w b_w)_{p_{av}}}{k h}$$

$$\frac{(p_w - p_e) k h}{\left( \ln \left( \frac{r_e}{r_w} \right) - 0.5 + S \right) (M_w b_w)_{p_{av}}} = q_w$$

what about CO<sub>2</sub>?

$$\int_{p_w}^{p_e} \frac{1}{B_{CO_2} M_{CO_2}} dp$$

behaves like a gas ← → behaves like a liquid



in CO<sub>2</sub> injectors we use  $\dot{m}_{CO_2}$  t/d instead of  $q_{CO_2}$  Sm<sup>3</sup>/d



$$q_{cor} = \frac{k \cdot h}{18.68 \cdot (B_{cor} \cdot \mu_{cor}) @ P_{av}} \cdot \frac{(P_{wf} - P_a)}{\left( \ln \left( \frac{r_e}{r_w} \right) - 0.5 + S \right)}$$

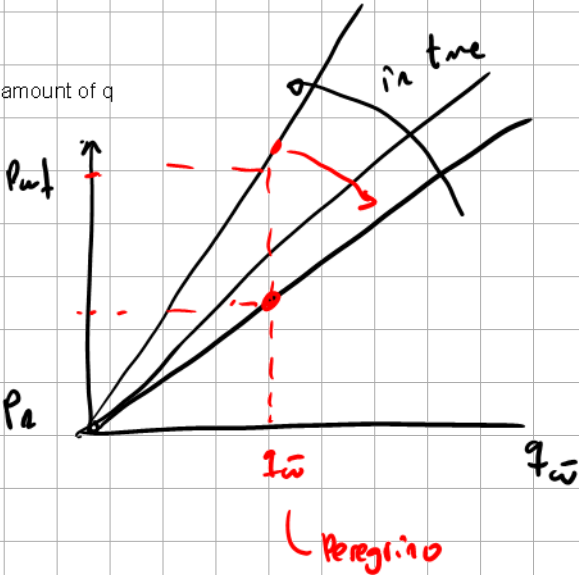
$$m_{cor} = q_{cor} \cdot \rho_{cor} \cdot \frac{1}{1000}$$

(1.8 kg/m³)

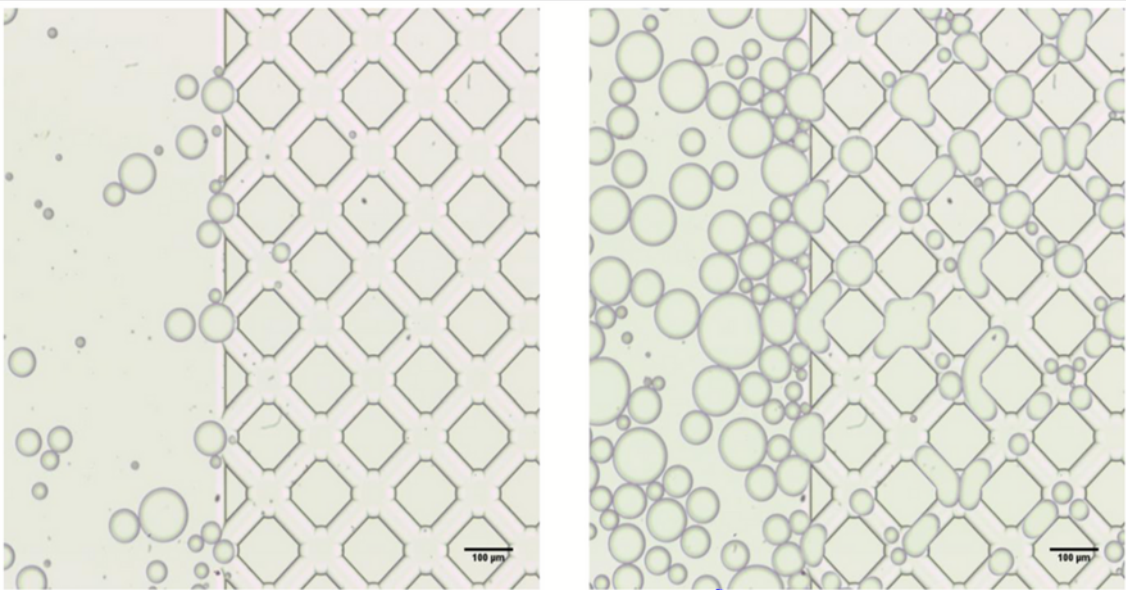
$$m_{cor} = \left( \frac{\rho_{cor}}{1000} \cdot \frac{k \cdot h}{18.68 \cdot (B_{cor} \cdot \mu_{cor}) @ P_{av}} \cdot \frac{(P_{wf} - P_a)}{\left( \ln \left( \frac{r_e}{r_w} \right) - 0.5 + S \right)} \right)$$

$1.8 \times 10^{-3} \cdot \frac{1}{18.68} = \frac{1}{10378}$

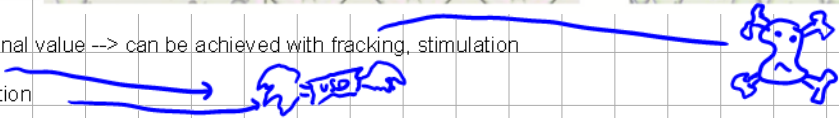
Issues with injectors:  
-Decline of J with time: I need a higher p<sub>wf</sub> to inject the same amount of q

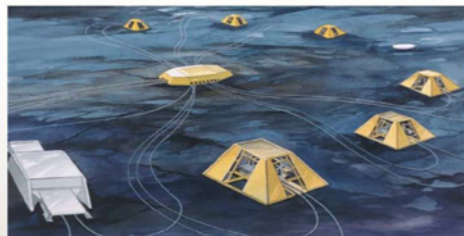


Injector near formation plugging, due to :  
-residual oil concentration (30 mg/l)  
-Solids (fines)



- Alternatives:
- Bring back J to original value --> can be achieved with fracking, stimulation
  - Drill more injectors
  - Choke back production



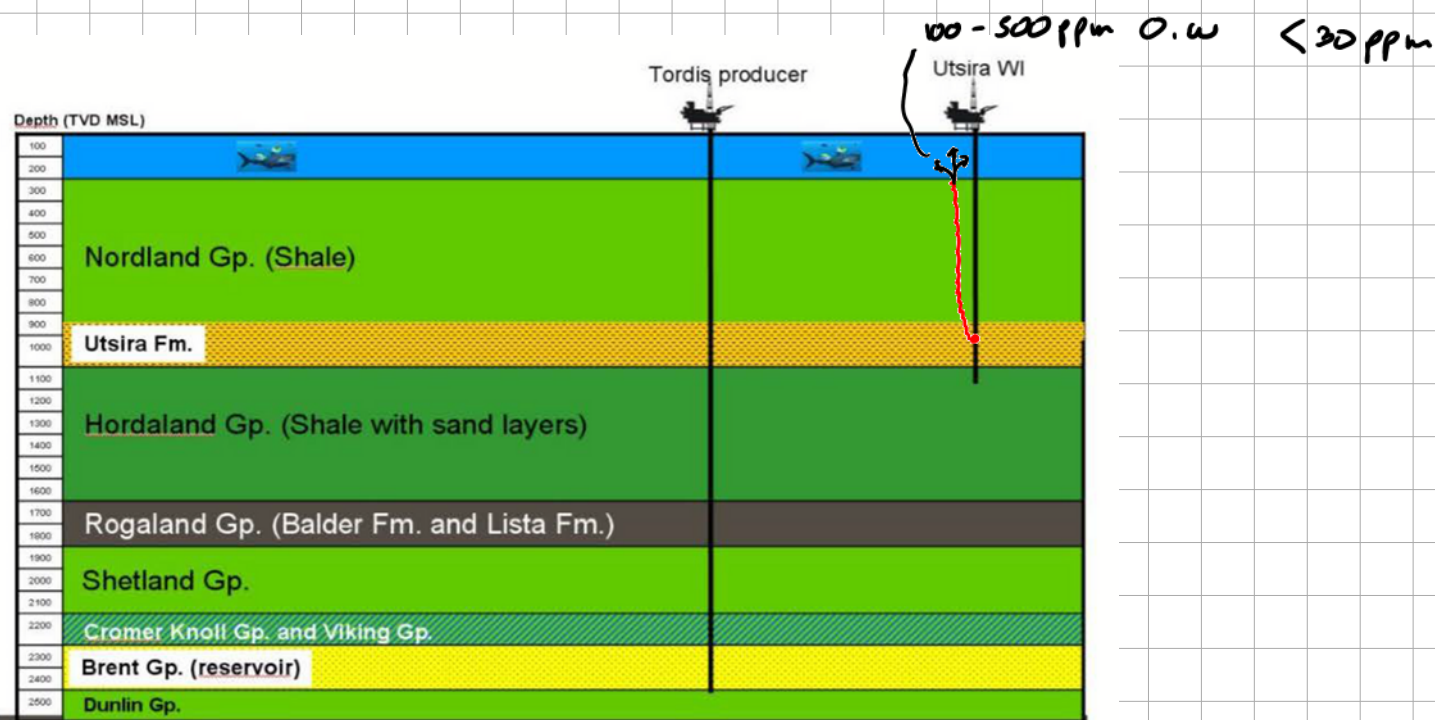


[source](#)

## Tordis incident 2008

Presentation at the CO2 work shop  
Svalbard 3-7. August 2009  
Benedicte Kvalheim, StatoilHydro

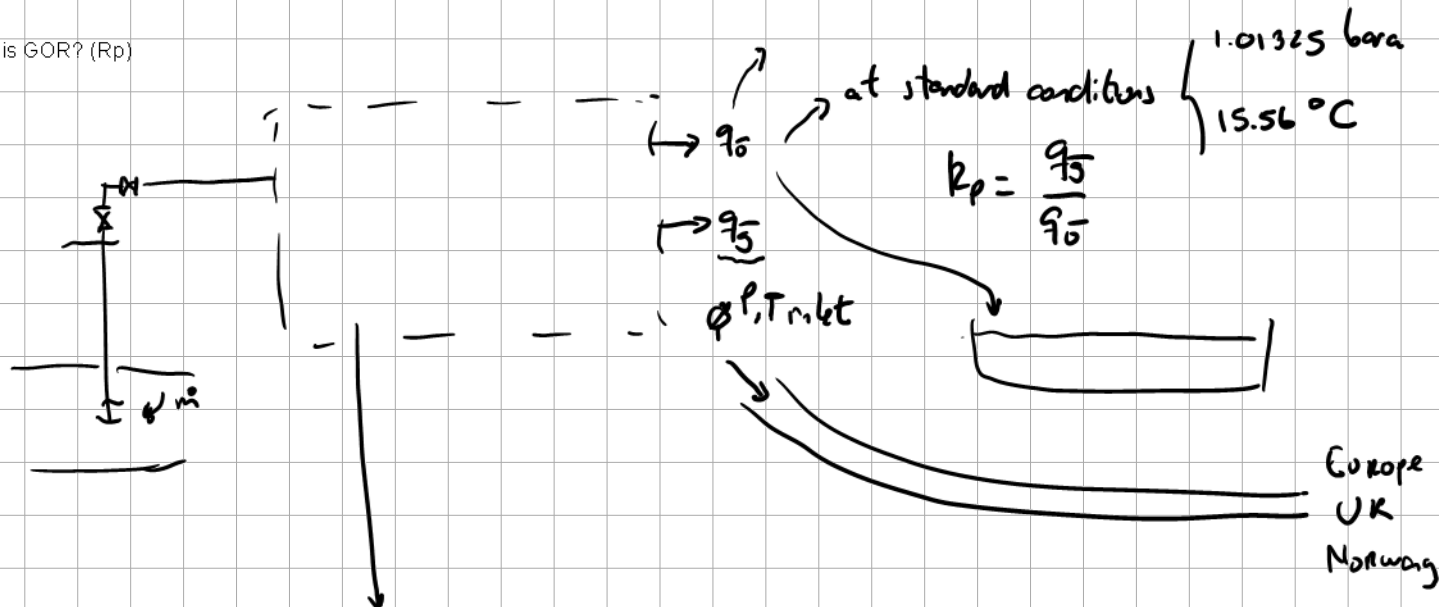
StatoilHydro



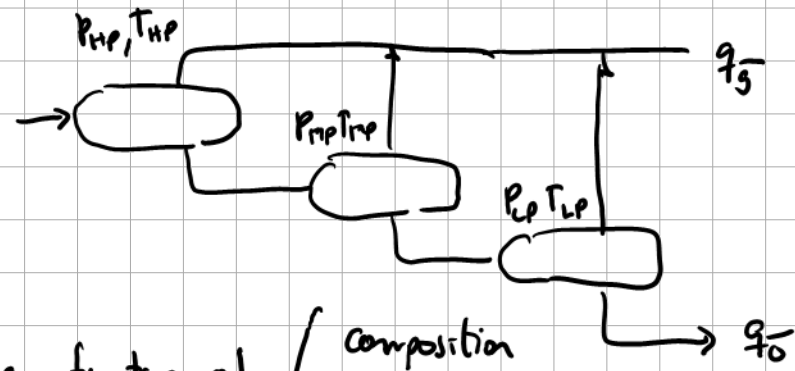
what went wrong?

- During the injection phase (December-07 – March -08)
  - Operated the injection at rates and pressures higher than stated in the operation guides (123 bar, well integrity of the producers)
  - Pressure build-up profiles? – vertically vs. horizontally

What is GOR? ( $R_p$ )



multi-stage separation process dictates what GOR does the field have



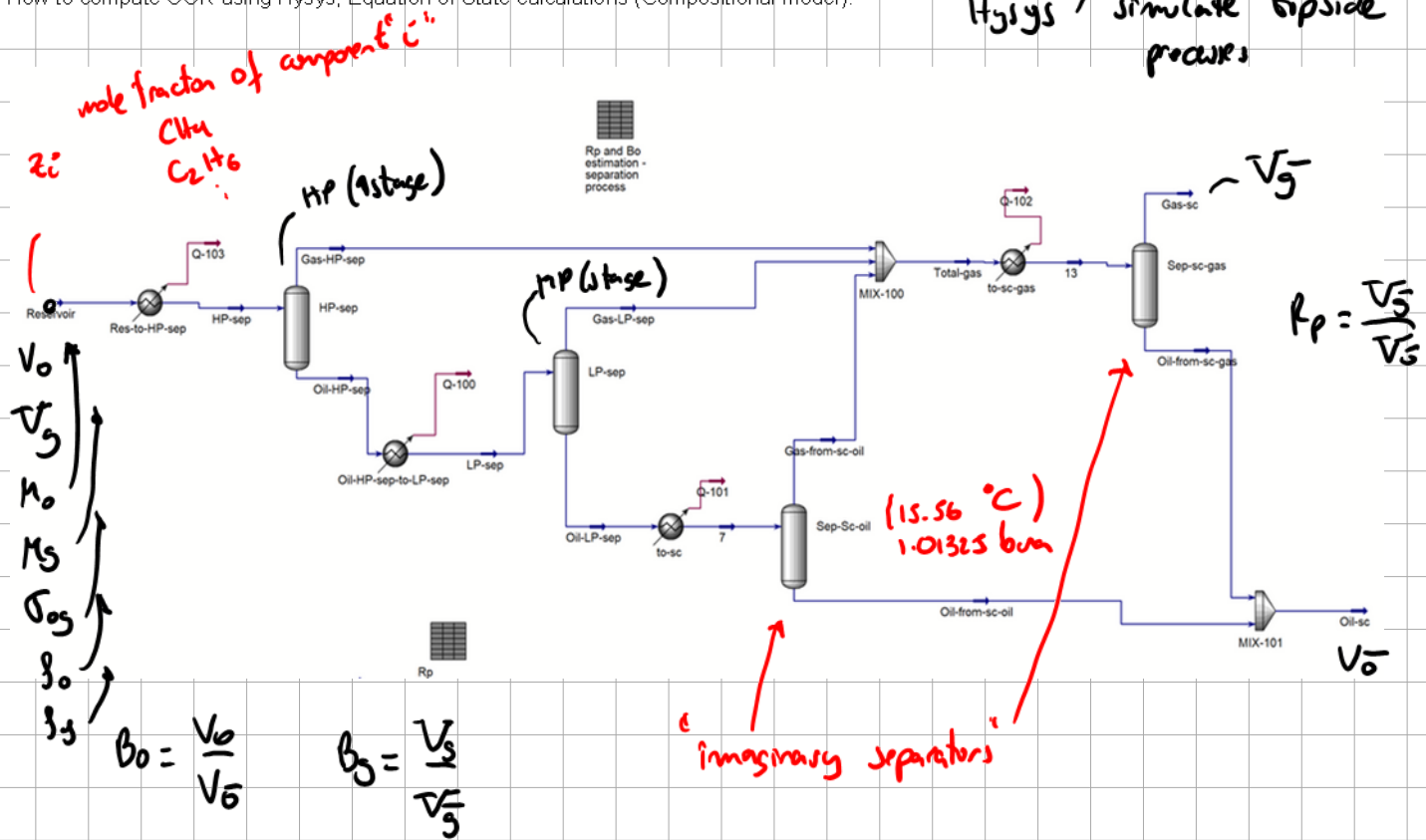
more stages, more gradually  
GOR ↓

less stages, more directly  
GOR ↑

GOR is a function of { composition  
surface process → multi-stage separation process  
Peng Robinson (PR)  
Redlich Kwong Soave (SRK) }

How to compute GOR using Hysys, Equation of State calculations (Compositional model):

Hysys → simulator used to simulate topside process

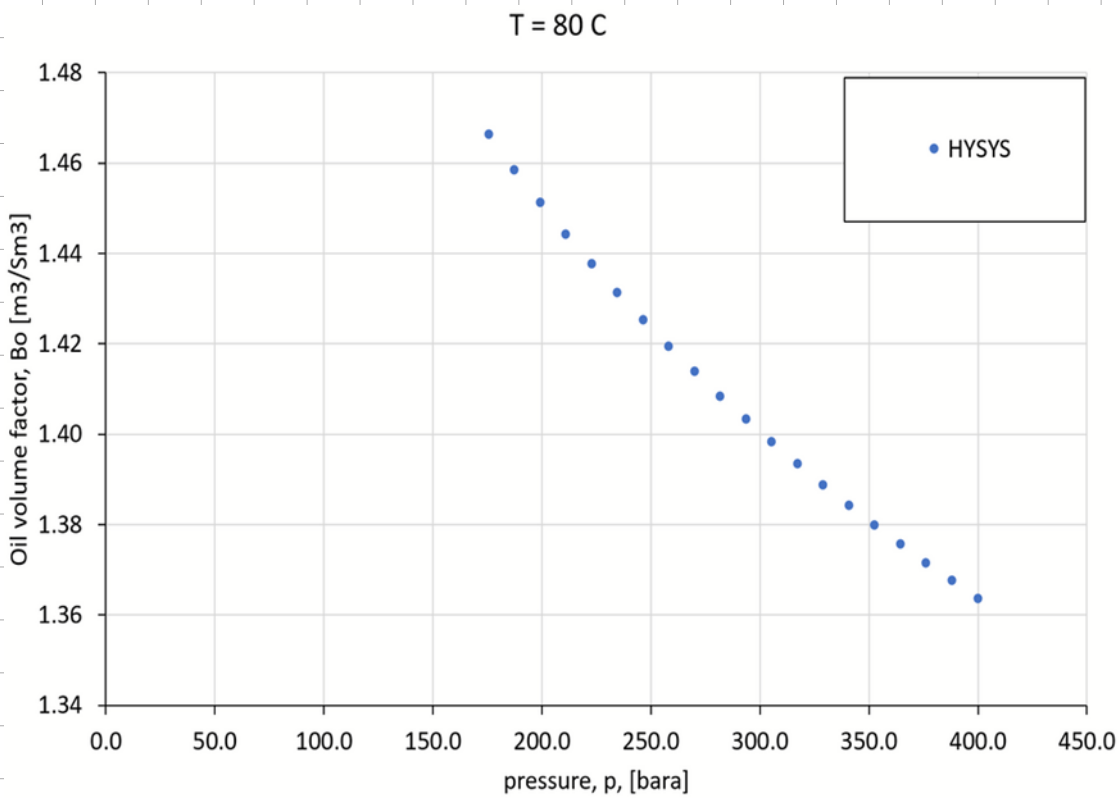


To calculate GOR and BO properties, we can use a Thermodynamic/process simulator that uses EoS

Another approach is to use BO correlations, however, BO correlations are usually developed for a given fluid or field or region, so if our field is not on that region or not similar, it will most likely not work!!!! But one approach that is used, is to generate BO properties using EoS model, and then tune the correlation to the results of the EoS model

Class exercise:

I have generated Bo versus p at 80 C with Hysys. I want to tune BO correlations to match this data



I have to use three correlations, one for pb, one for Bob, one for Co. I will include a tuning factor for each (multiplier) to match the data of Hysys.

To find Bo versus p, I will use the equation:

$$Bo_{current} = Bo_{prev} \cdot \exp(Co_{current} \cdot (p_{prev} - p_{current}))$$

Taken from Whitson and Brulee Phase behavior monograph

Bubble point pressure

Standing<sup>3,17,40</sup> developed the first accurate bubblepoint correlation, which was based on California crude oils.

$$p_b = 18.2(A - 1.4), \dots\dots\dots (3.78)$$

where  $A = (R_s/\gamma_g)^{0.83} 10^{(0.00091T - 0.0125\gamma_{API})}$ , with  $R_s$  in scf/STB,  $T$  in °F, and  $p_b$  in psia.

Saturated oil volume factor

For example, Standing's<sup>3,17,40</sup> correlation for California crude oils is

$$B_{ob} = 0.9759 + (12 \times 10^{-5})A^{1.2}, \dots\dots\dots (3.111)$$

where  $A = R_s(\gamma_g/\gamma_o)^{0.5} + 1.25T$ .

Undersaturated oil compressibility

Vazquez and Beggs<sup>5,7</sup> propose the following correlation for instantaneous undersaturated-oil compressibility.

$$c_o = A/p, \dots\dots\dots (3.107)$$

where  $A = 10^{-5}(5R_{sb} + 17.2T - 1,180\gamma_{gc} + 12.61\gamma_{API} - 1,433)$ , with  $c_o$  in  $\text{psi}^{-1}$ ,  $R_{sb}$  in scf/STB,  $T$  in °F, and  $p$  in psia.

Vazquez and Beggs correct for the effect of separator conditions using a modified gas specific gravity,  $\gamma_{gc}$ , which is correlated with first-stage separator pressure and temperature, and stock-tank-oil gravity.

$$\gamma_{gc} = \gamma_g \left[ 1 + (0.5912 \times 10^{-4}) \gamma_{API} T_{sp} \log\left(\frac{P_{sp}}{114.7}\right) \right], \dots\dots\dots (3.86)$$

with  $T_{sp}$  in °F and  $p_{sp}$  in psia.

Undersaturated oil volume factor

$$B_o = B_{ob} \exp[c_o(p_b - p)]$$

Since Co is a function of pressure, this equation is not valid. Workarounds are: or  
\* to use average pressure to calculate Co

\*To use the equation between to consecutive pressures

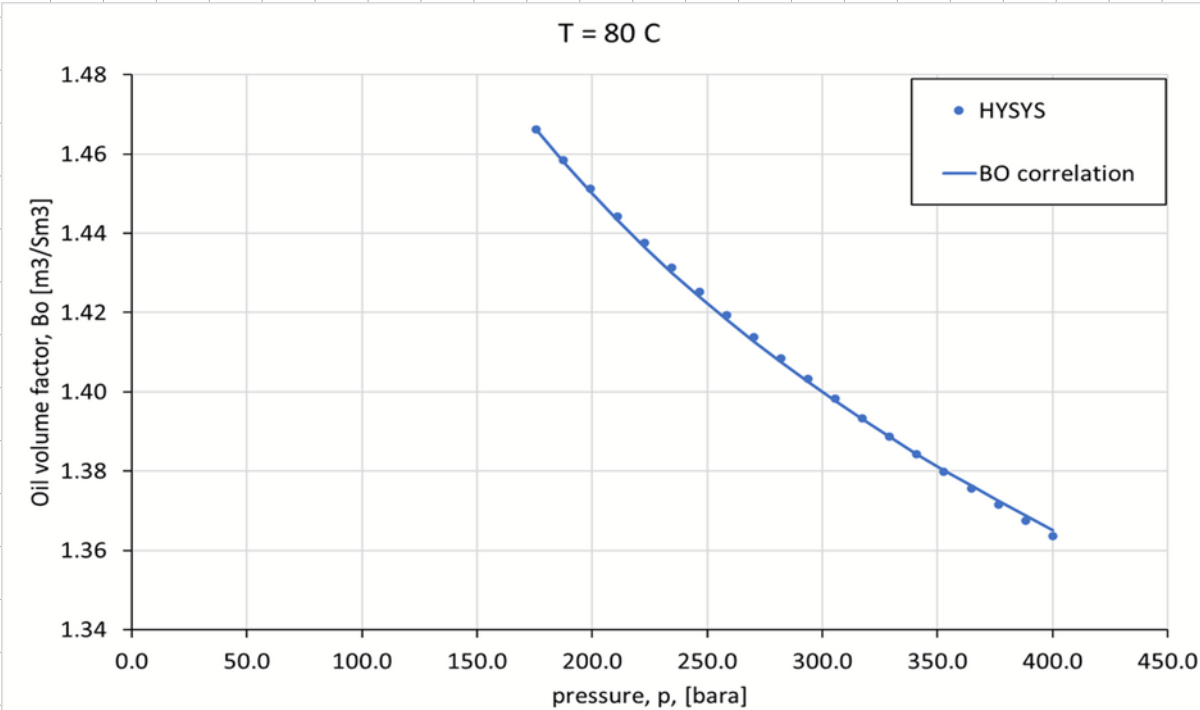
Standing<sup>3,17,40</sup> developed the first accurate bubblepoint correlation, which was based on California crude oils.

$$p_b = 18.2(A - 1.4) \cdot FO_{\downarrow} \dots \dots \dots (3.78)$$

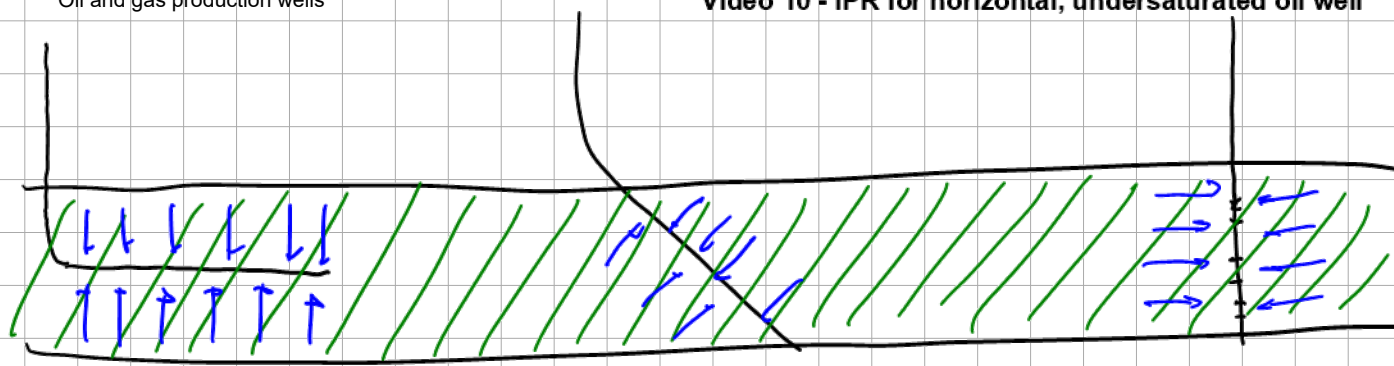
↙

where  $A = (R_s/\gamma_g)^{0.83} 10^{(0.00091T-0.0125\gamma_{API})}$ , with  $R_s$  in scf/STB,  $T$  in °F, and  $p_b$  in psia.

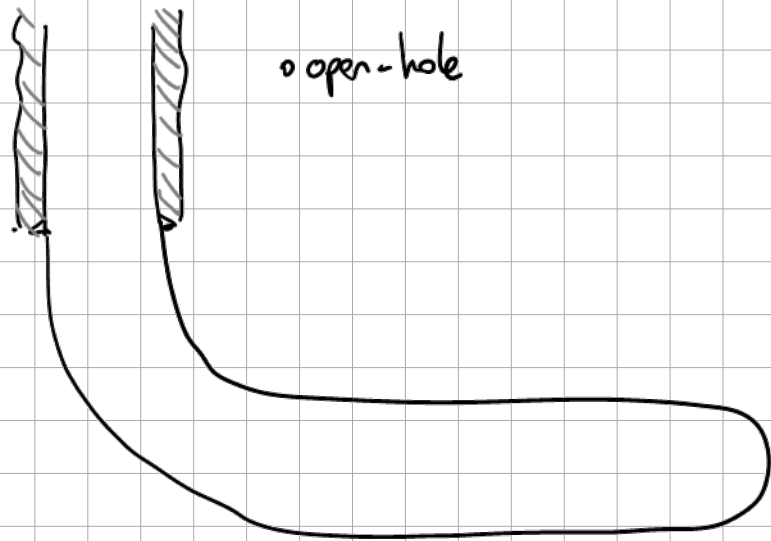
HYSYS DATA (2 stage)				
HP sep pressure	[bara]	50		
HP sep Temp	[C]	70		
GOR	[Sm3/Sm3]	146.5		
deno_sc	[kg/m3]	784.6		
deng_sc	[kg/m3]	0.840		
pb@80 C	[bara]	175.6		
Bob@80C	[m3/Sm3]	1.466		
gamma o	[-]	0.7846		
gamma g	[-]	0.6866		
T	[C]	80		
API	[-]	48.9	Tuning factors	
pb	[bara]	175.60	FO1	1.099
Bob	[m3/Sm3]	1.4663	FO2	1.014
			FO3 (Co)	1.612
			SUM=	1.50E-05
			error	
p	Co	Bo	Bo (Hysys)	
[bara]	[1/bar]	[m3/Sm3]	[m3/Sm3]	
175.6	5.06E-04	1.466	1.466	
187.4	4.74E-04	1.458	1.458	1.27E-07
199.2	4.46E-04	1.450	1.451	5.13E-07
211.0	4.21E-04	1.443	1.444	9.23E-07
222.8	3.99E-04	1.437	1.438	1.23E-06
234.7	3.79E-04	1.430	1.431	1.39E-06
246.5	3.60E-04	1.424	1.425	1.41E-06
258.3	3.44E-04	1.418	1.419	1.30E-06
270.1	3.29E-04	1.413	1.414	1.09E-06
281.9	3.15E-04	1.408	1.408	8.37E-07
293.7	3.02E-04	1.402	1.403	5.67E-07
305.5	2.91E-04	1.398	1.398	3.18E-07
317.3	2.80E-04	1.393	1.393	1.25E-07
329.1	2.70E-04	1.389	1.389	1.54E-08
340.9	2.61E-04	1.384	1.384	1.45E-08
352.8	2.52E-04	1.380	1.380	1.43E-07
364.6	2.44E-04	1.376	1.376	4.18E-07
376.4	2.36E-04	1.372	1.372	8.53E-07
388.2	2.29E-04	1.369	1.368	1.46E-06
400.0	2.22E-04	1.365	1.364	2.25E-06



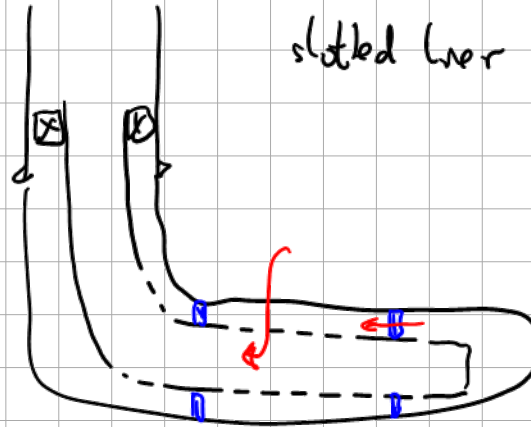




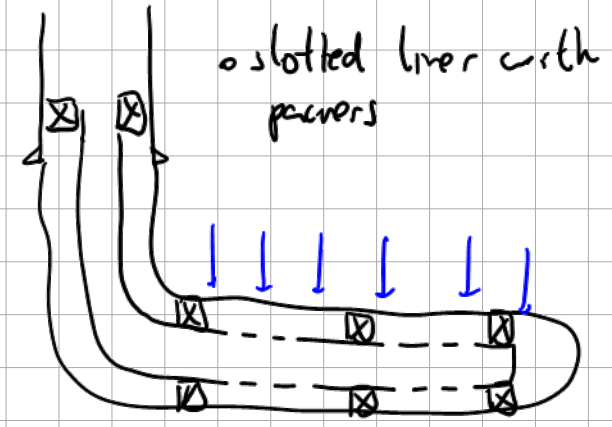
permeability anisotropy

 $\uparrow k_v$   
 $\rightarrow k_h$ 
 $\frac{k_h}{k_v} \gg 1$  eq. 10


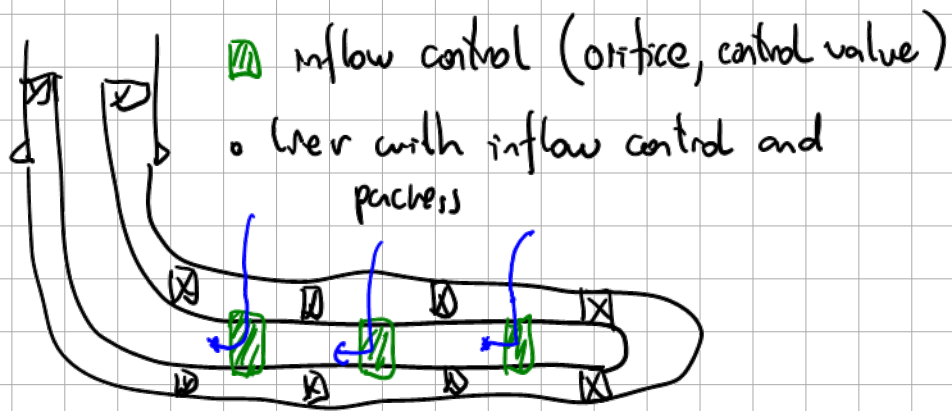
open-hole



slotted liner

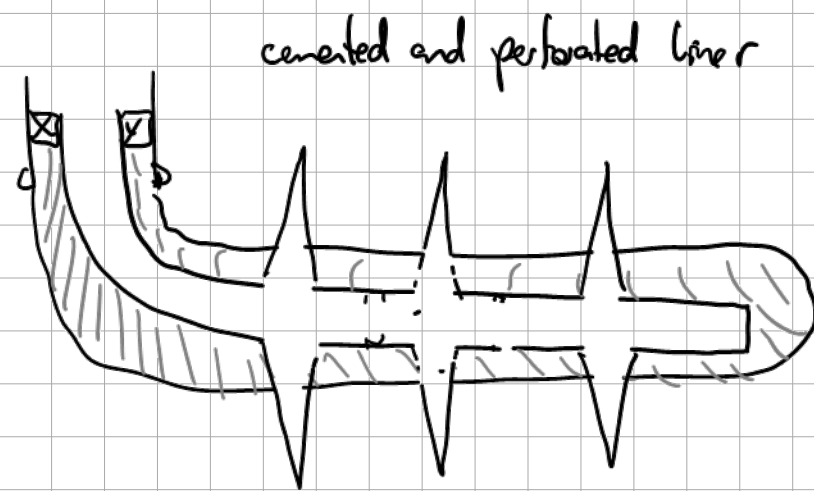


slotted liner with packers



inflow control (orifice, control valve)

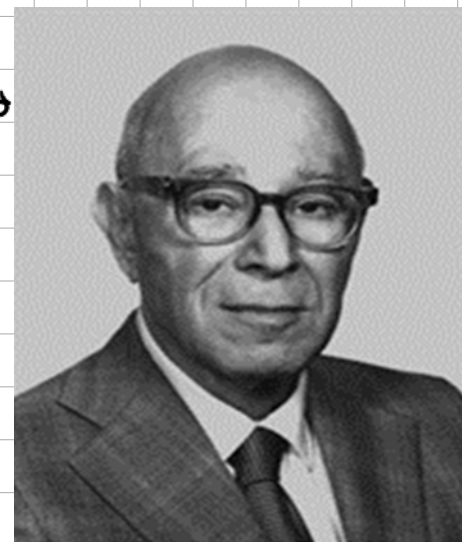
- well with inflow control and packers



cemented and perforated liner

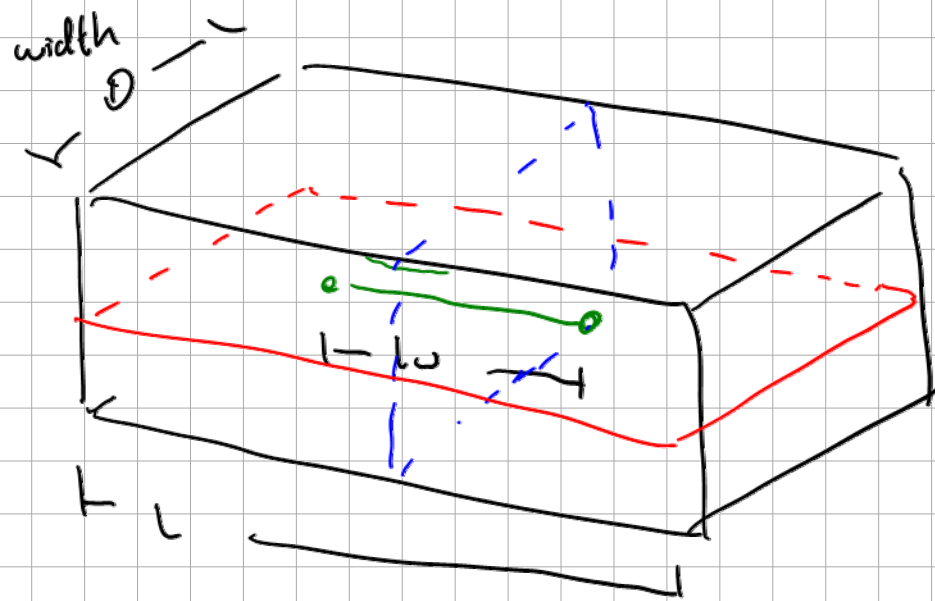
MORIS

- 1937 - Muskat (1937) (Gulf oil)
- 1958 - Merkulov
- 1964 - Borisov
- 1974 - Gringarten (Imperial College), Ramey (Stanford)
- 1983 - Giger (IFP)
- 1988 - Joshi
- 1989 - Babuh, Odeh (Mobil)
- 1991 - Renard, Dupuy (IFP)
- 1994 - Buttler
- Harald Asheim (NTNU)

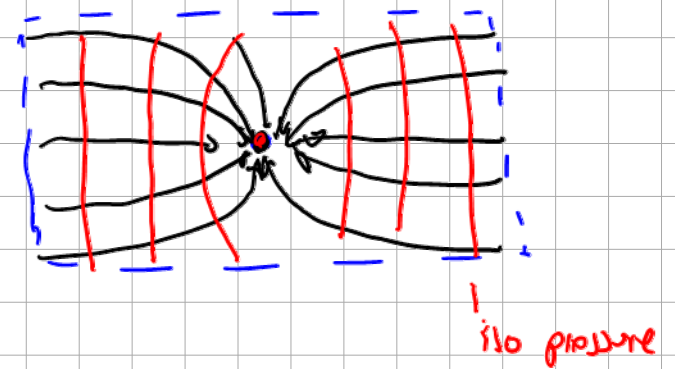




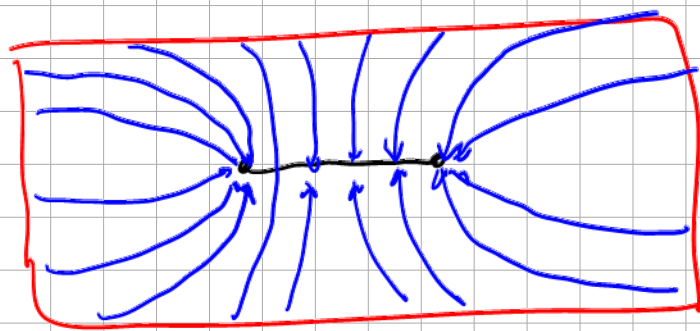
<http://www.ipt.ntnu.no/~asheim/prodbr.html>



$k_v$   
 $\rightarrow k_h$



$$p = f(x)$$

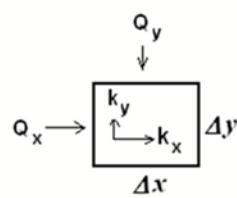


$$P = f(x)$$

Superposition

Strategy to deal with permeability anisotropy

- Actual reservoir element



- Homogenous equivalent:

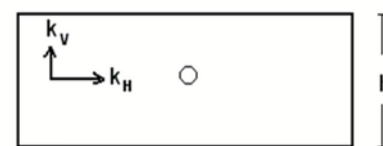
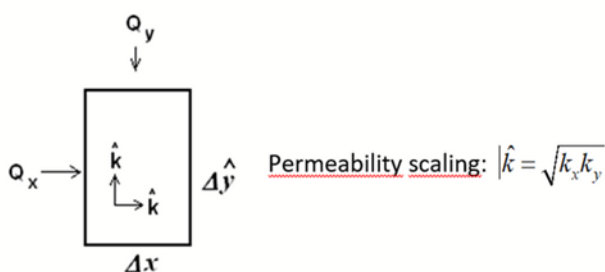
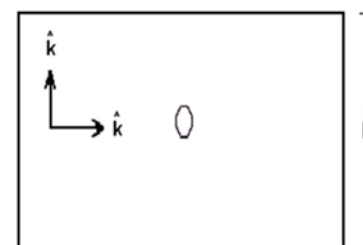


Figure 3.10 Anisotropic reservoir

$$k_H \frac{\partial^2 p}{\partial x^2} + k_V \frac{\partial^2 p}{\partial y^2} = \phi \mu c \frac{\partial p}{\partial t}$$

$$\frac{\partial^2 p}{\partial x^2} + \frac{\partial^2 p}{\partial (\sqrt{k_H / k_V} y)^2} = \frac{\phi \mu c}{k_H} \frac{\partial p}{\partial t}$$



$$\frac{\partial^2 p}{\partial x^2} + \frac{\partial^2 p}{\partial \hat{y}^2} = 0$$

$$\hat{y} = (k_H / k_V)^{0.5} y$$

$$\text{Height scaling: } \hat{h} = (k_H / k_V)^{0.5} h$$

Harald Asheim's IPR equation

- undersaturated oil
- horizontal well
- ps
- scaling due to anisotropy

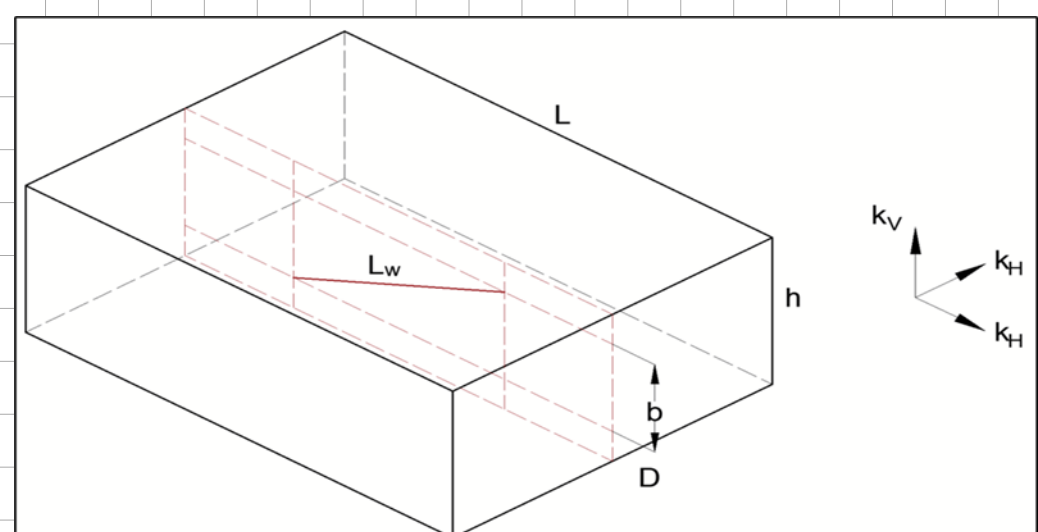
$$q_o = \frac{k_H \cdot h}{6.22 \cdot (\mu_o \cdot B_o)_{@p_{av}} \cdot \left[ \frac{\pi \cdot D \cdot \hat{f}_a}{2 \cdot \bar{L}_w} + \frac{3 \cdot h \cdot \beta}{\bar{L}_w} \cdot \left( \ln \left( \frac{h \cdot \beta}{2 \cdot \pi \cdot \hat{r}_w} \right) + s_b \right) \right]} [p_R - p_{wf}]$$

function of PVT, fluid properties

$$\beta = \sqrt{\frac{k_H}{k_V}}$$

$$\hat{L}_w = L_w \cdot \sqrt{1 - \left( \frac{b}{L_w} \right)^2 \cdot (\beta^2 - 1)}$$

$$\bar{L}_w = L_w \cdot \sqrt{1 - \left( \frac{b}{L_w} \right)^2}$$

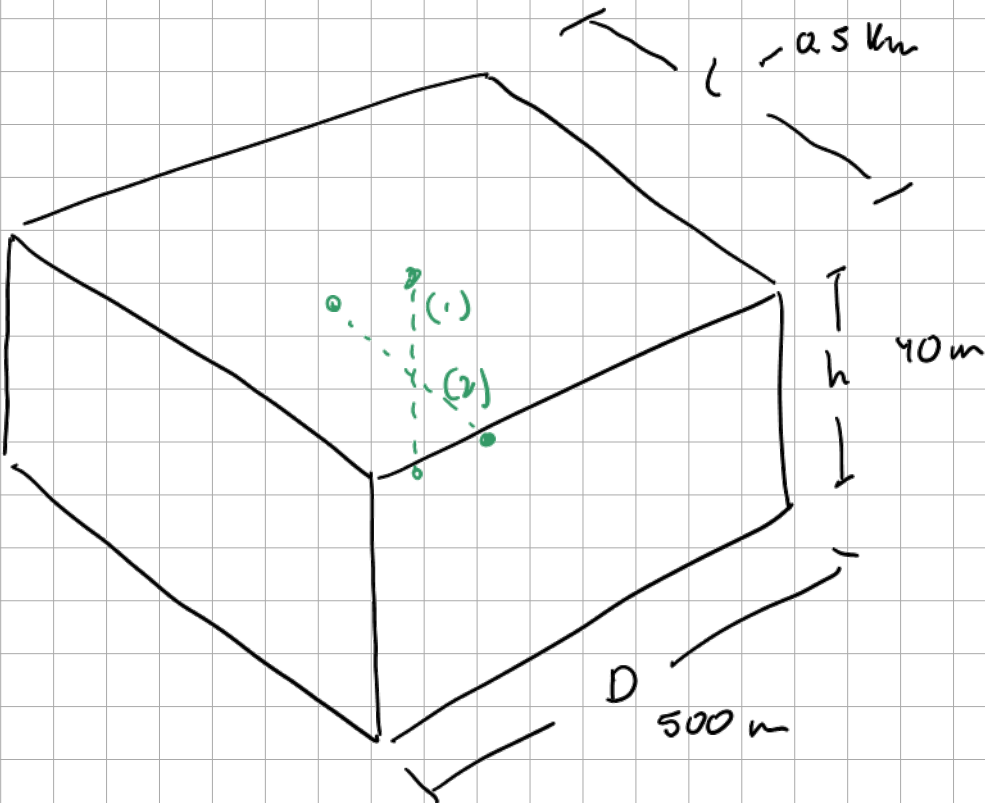


$$\hat{r}_w = r_w \cdot \frac{1 + \sqrt{1 + (\beta^2 - 1) \cdot \left(\frac{\bar{L}_w}{L_w}\right)^2}}{2}$$

$$\hat{f}_a = \frac{\bar{L}_w}{L} \cdot \left[ 1 + \left( 0.53 \cdot \left(\frac{L}{D}\right)^2 + 1.15 \cdot \left(\frac{L}{D}\right) + 0.164 \right) \cdot \left( \frac{1 - \left(\frac{\bar{L}_w}{L}\right)}{0.45 + \left(\frac{\bar{L}_w}{L}\right)} \right) \right]$$

well completed partially in the interval

$$\hat{s}_b = \begin{cases} 0.69 & \text{if } O(b) = O(h) \\ 0 & \text{if } b = 0 \end{cases} \sim \text{skin factor, "shielding" effect from top and bottom walls}$$



vertical well

$$\pi r_e^2 = A = 500.500$$
$$r_e = \sqrt{\frac{500.500}{\pi}}$$

Reservoir top area	[m2]	2.50E+05
Reservoir pressure, p <sub>R</sub>	[bara]	300
Flowing bottom-hole pressure, p <sub>wf</sub>	[bara]	200
p <sub>av</sub>	[bara]	250
Oil viscosity, μ <sub>o</sub> at average pressure	[cp]	1.877
Oil volume factor, B <sub>o</sub> , at average pressure	[m3/Sm3]	1.144
Wellbore radius, r <sub>w</sub>	[m]	0.15
Vertical well located in the center and perforated throughout		
External radius, r <sub>e</sub>	[m]	282.1
Skin, s	[-]	0
Shape factor, s <sub>A</sub>	[-]	0.012
Productivity Index, J	[Sm3/d/bar]	14.7
Horizontal well		
Wellbore length	[m]	500
Elevation difference between toe and heel, b (sign doesn't matter)	[m]	0
Productivity Index, J	[Sm3/d/bar]	63.2

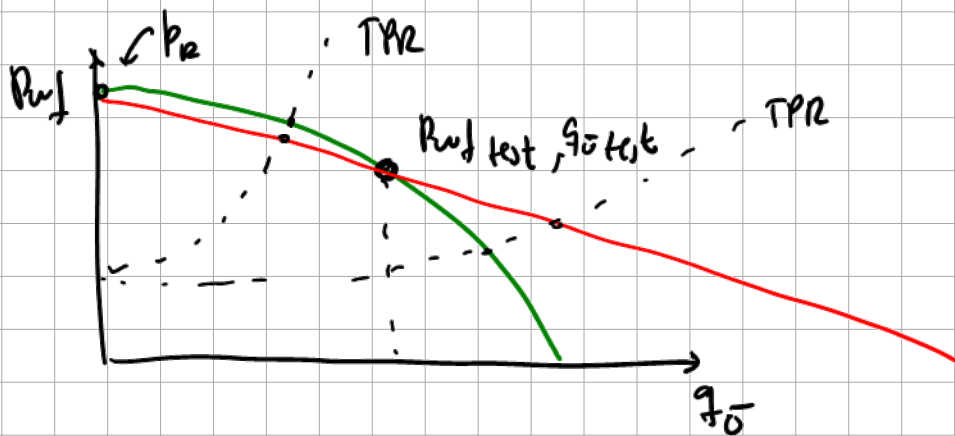
```
Function J_vertical(k, h, Uo, Bo, re, rw, s, sa)
'Productivity index for vertical well, undersaturated oil, pss, in Sm3/d/bar
'k in md
'h in m
'Uo in cp
'Bo in m^3/Sm^3
'fa is shape factor
J_vertical = (k * h) / (18.68 * Uo * Bo * (Log(re / rw) - 0.75 + s + sa))
'Natural Log in Visual Basic is Log, not LN'
End Function

Function J_horizontal(L, D, h, b, Lw, kh, kv, Bo, viso, rw)
'Productivity index for horizontal well, undersaturated oil, pss, in Sm3/d/bar
'L Reservoir length along well direction [m]
'D Reservoir width [m]
'h reservoir thickness [m]
'Lw well length [m]
'kh horizontal permeability [md]
'kv vertical permeability [md]
'Bo oil formation volume factor [m^3/Sm^3]
'viso oil viscosity [cp]
'rw well radius [m]
'b, height difference between heel and toe [m]
Pi = Atn(1) * 4
b = Abs(b)
If b / h > 0.1 Then
    s_b = 0.69
Else
    s_b = 0
End If
beta = (kh / kv) ^ 0.5
Lw_hat = Lw * (1 + ((b / Lw) ^ 2) * (beta ^ 2 - 1)) ^ 0.5
Lw_bar = Lw * (1 - (b / Lw) ^ 2) ^ 0.5
rw_hat = 0.5 * rw * (1 + (1 + (beta ^ 2 - 1) * ((Lw_bar / Lw) ^ 2)) ^ 0.5)
A1 = 0.53 * ((L / D) ^ 2) + 1.15 * (L / D) + 0.164
A2 = (1 - (Lw_bar / L)) / (0.45 + (Lw_bar / L))
fa = (Lw_bar / L) * (1 + A1 * A2)
C1 = 3 * h * beta * (Log(beta * h / (2 * Pi * rw_hat)) + s_b) / Lw_hat
C2 = (Pi * D * fa / (2 * Lw_bar))
unit_conversion_constant = (9.869E-13 * 0.001) * 24 * 3600 * 100000 * 6 * Pi / (0.001)
J_horizontal = unit_conversion_constant * kh * h / (viso * Bo * (C1 + C2))
End Function
```

$$q_o = J (p_R - p_{wf}) \longrightarrow \text{Undersaturated oil}$$

$\underbrace{\hspace{1cm}}_{\text{geometry}} \rightarrow$   
 $\underbrace{\hspace{1cm}}_{\text{fluid properties}} \rightarrow (\mu_o B_o)_{@ p_{av}}$

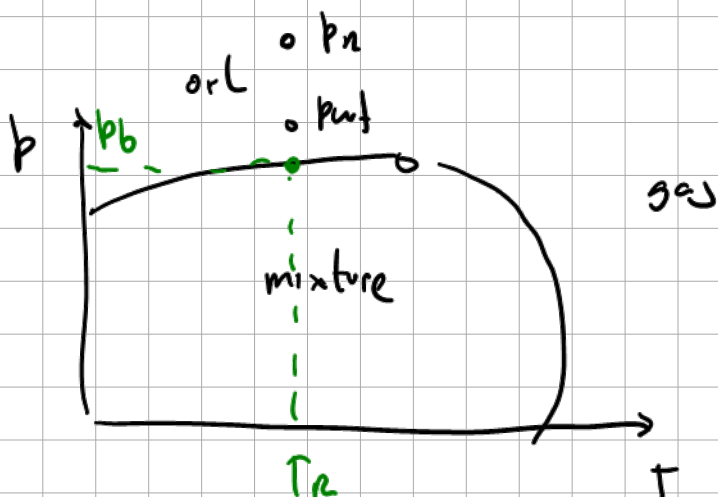
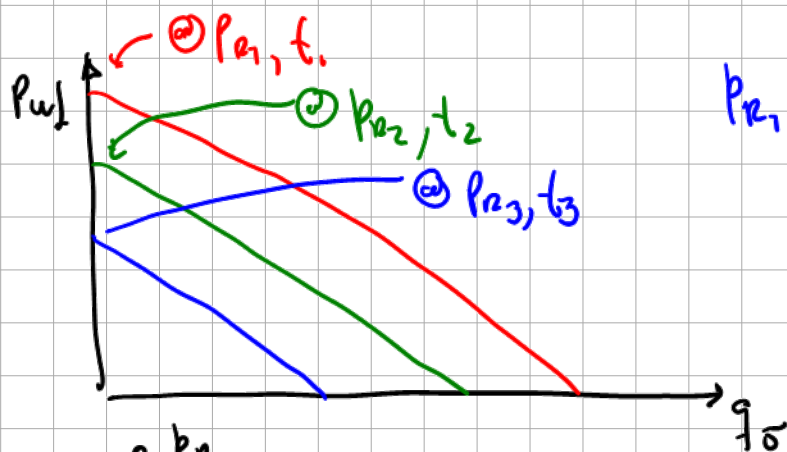
for gas, saturated oil using a linear IPR is not adequate !



changes to IPR due to depletion

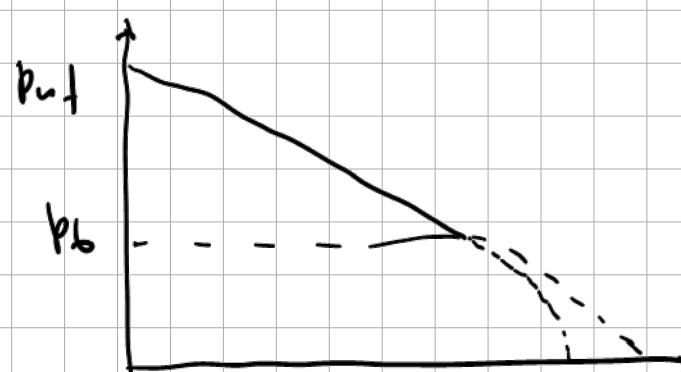
$p_R \rightarrow$  goes down

$J \rightarrow (\mu_o B_o)_{@ p_{av}}, r_e, p_{si}, ss, S$ , otherwise  $J$  remains fairly constant with time  
 $p_{av} = (p_R + p_{wf})/2$



linear IPR valid if  $p_{wf} > p_b$

$p_e > p_b$

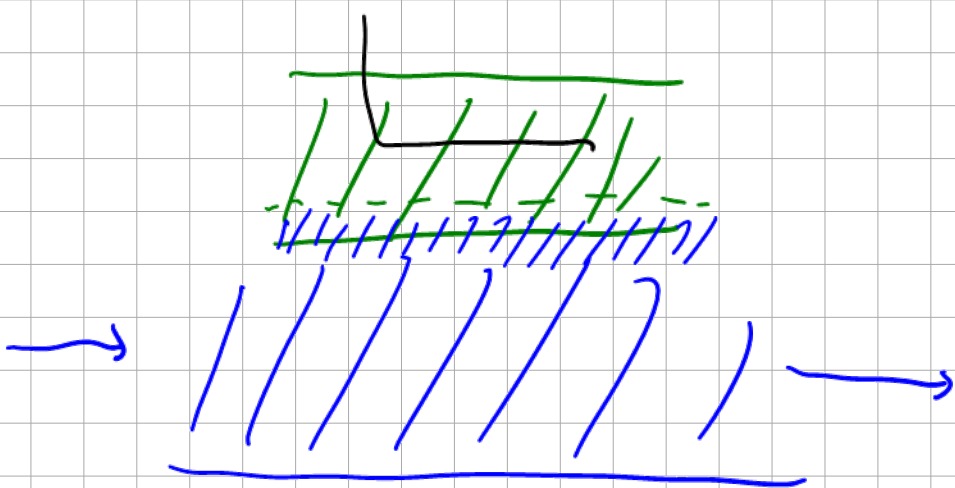


water injection

strong hydrodynamic aquifer

no aquifer, no injection, undersaturated oil reservoir





flow of water + oil (undersaturated)  $\rightarrow$  Exhibits a linear IPR

Liquid  
Incompressible

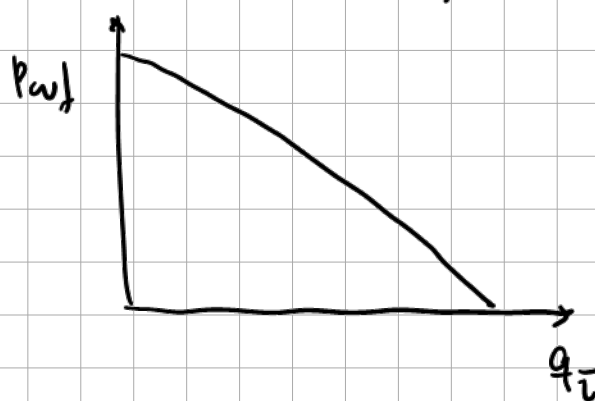
$$J_L = \frac{(q_o + q_w)}{(p_o - p_{wf})}$$

$$q_i = J_L (p_o - p_{wf})$$

$$q_o = q_i (1 - w_c)$$

$$w_c = \frac{q_w}{q_o + q_w}$$

$$q_w = q_i (w_c)$$



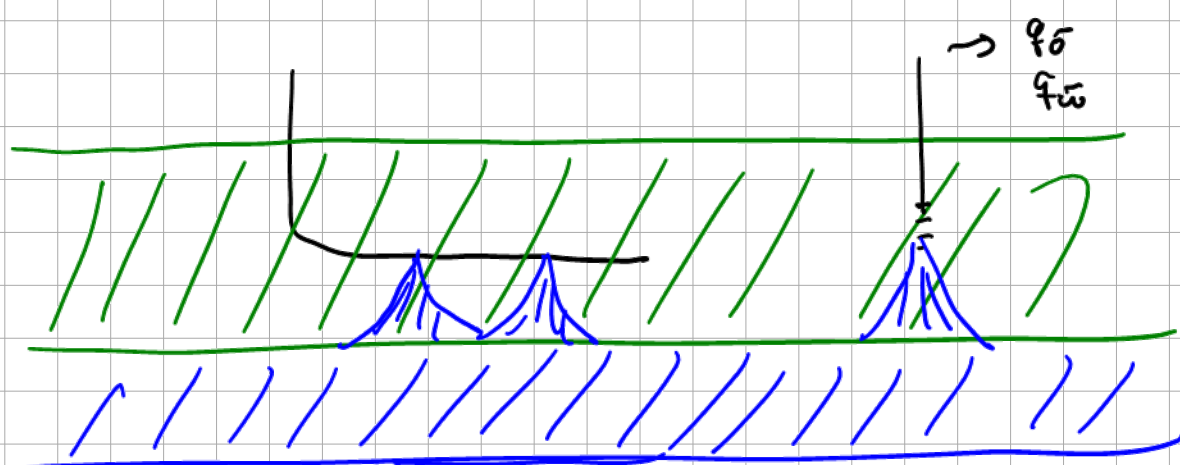
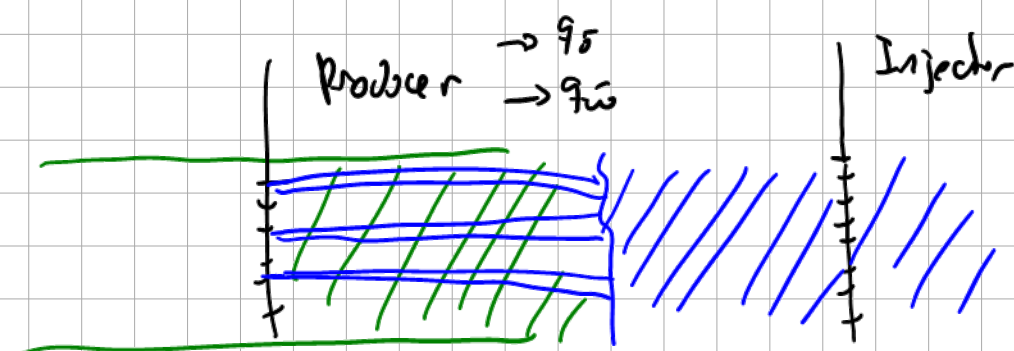
mobility

$$\lambda_o = \frac{k_{ro}}{\mu_o}$$

$$\lambda_w = \frac{k_{rw}}{\mu_w}$$

$$\lambda_o < \lambda_w$$

$q_o$   
 $q_w$

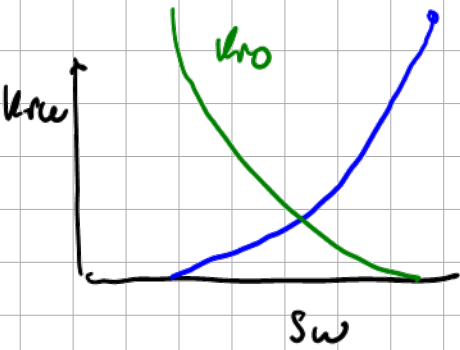


water coning - cusping

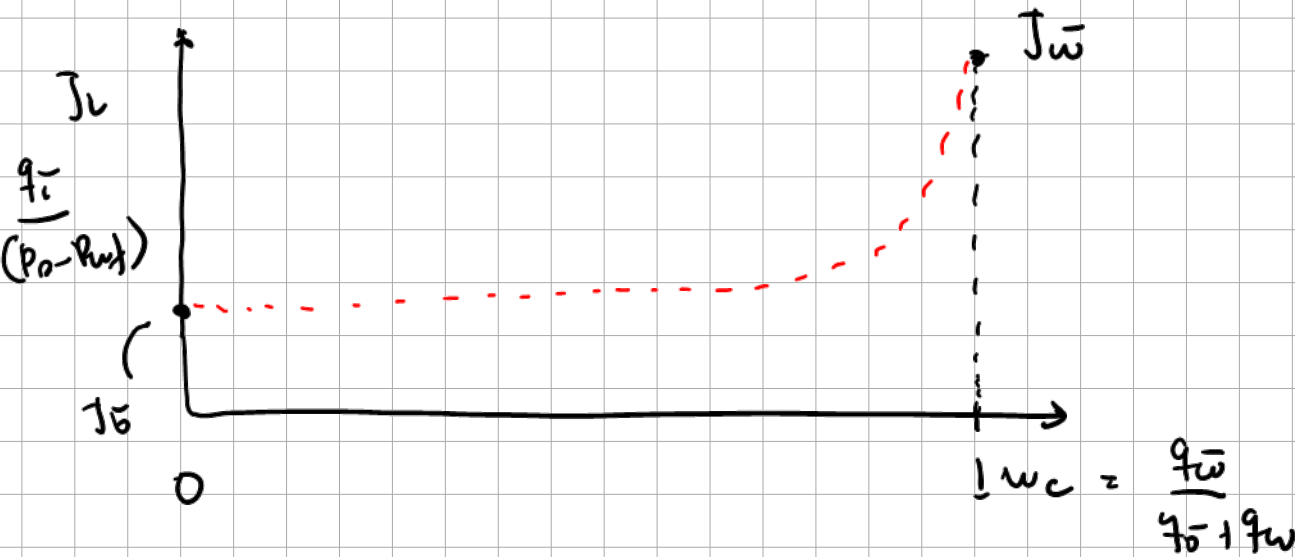


$J_f(k)$  when two phases flowing

$k$   $k_{ro}$   
 $k_{rw}$



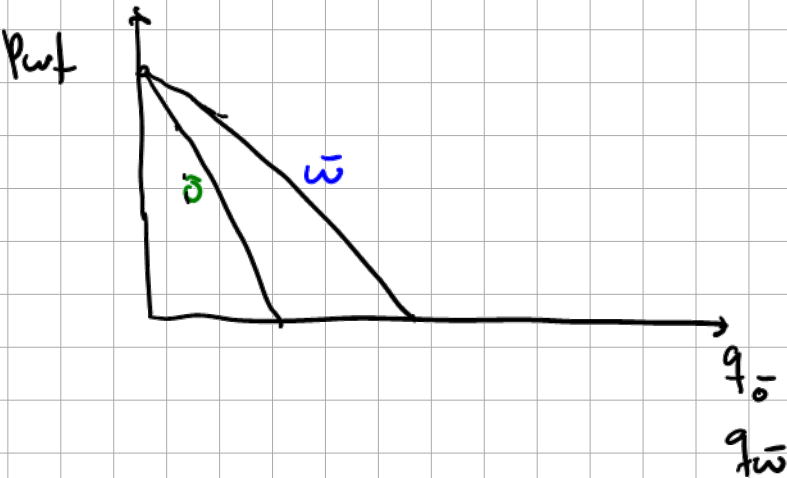
$S_w = \frac{V_w}{V_T}$  in the pore



$q_o = J_o (p_o - p_{wf})$

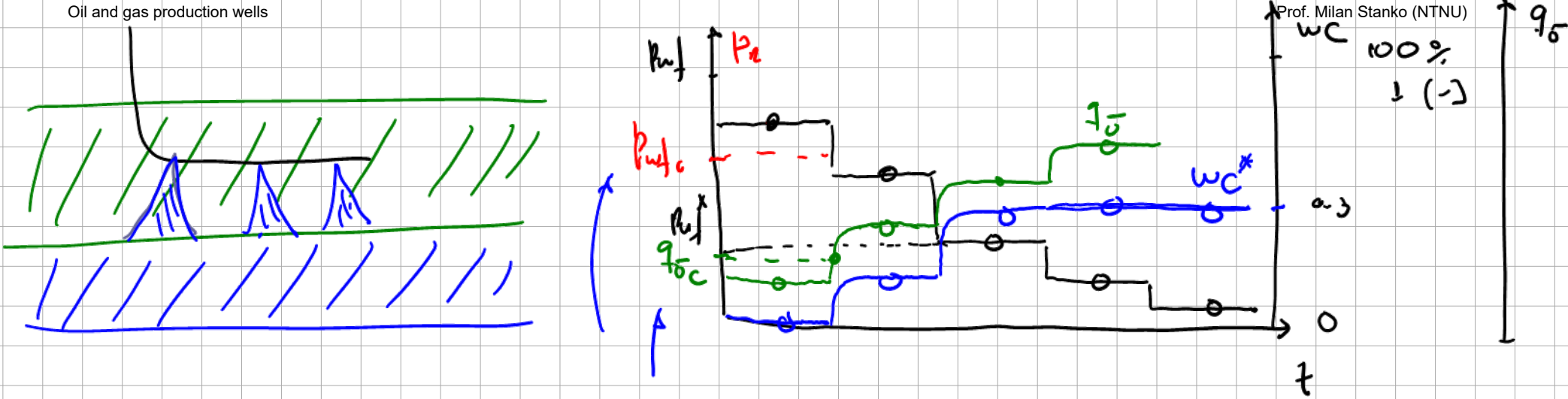
$q_o = q_o \cdot (1 - w_c)$

$q_w = q_o (w_c)$

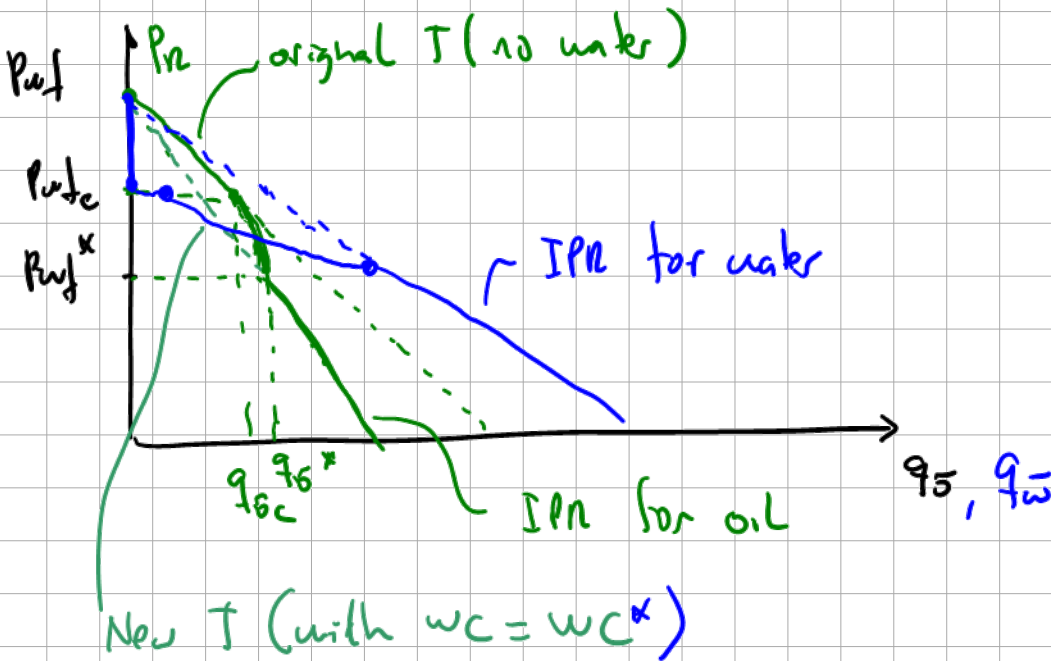




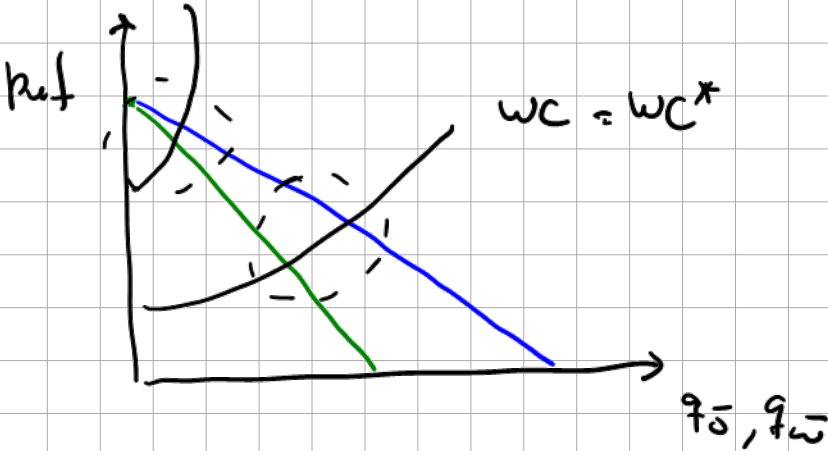
Oil and gas production wells



$q_o < q_{oc} \quad P_{wf,c} < P_{wf} \rightarrow \text{no coning}$   
 $q_o \geq q_{oc} \quad P_{wf,c} \geq P_{wf} \rightarrow \text{coning}$



in many cases  $q_{oc}$  is very small  
 $q_o^*$  is very small



Example: one model for water coning from the literature:

Experimental Investigation of Cresting and Critical Flow Rate of Horizontal Wells

Tove Aulie, Evert Grødal, Harald Asheim, Norwegian Inst. of Technology, and Piet Oudeman, Koninklijke/Shell E&P Laboratorium

ABSTRACT

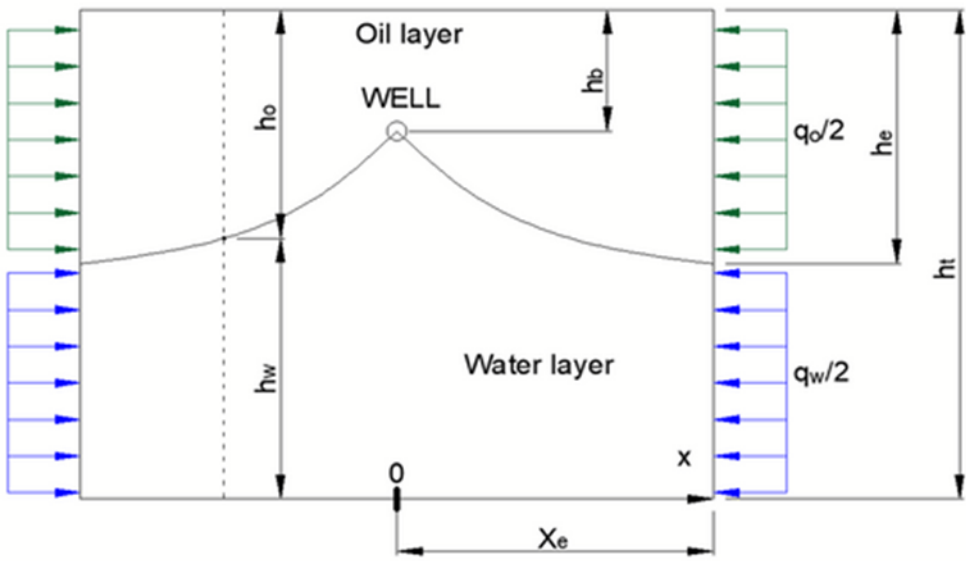
Cresting towards horizontal wells with bottom water drive and edge water drive has been experimentally investigated using a laboratory model.

$$h_o(x)^2 - h_e^2 + \frac{q_o}{\lambda_o \Delta \rho g D} \left( \frac{D}{2} - x \right)^2 = 0 \quad (1)$$

Prof. Milan Stanko (NTNU)

Total layer height, $h_t$ (oil plus water)	[m]	50
Initial water layer height, $h_w$ ( $h_t - h_e$ )	[m]	10
Initial oil layer height, $h_o$ ( $h_e$ )	[m]	40
Horizontal distance from well to outer boundary, $x_e$	[m]	300
Vertical distance between well and top of reservoir, $h_b$	[m]	5
Horizontal permeability, $k$	[md]	100
Oil viscosity	[cp]	1.0
water viscosity	[cp]	0.6
Oil mobility	[md/cp]	100.0
water mobility	[md/cp]	166.7
Oil density	[kg/m <sup>3</sup> ]	800
Water density	[kg/m <sup>3</sup> ]	1024
Oil $B_o$	[m <sup>3</sup> /Sm <sup>3</sup> ]	1.0
Water $B_w$	[m <sup>3</sup> /Sm <sup>3</sup> ]	1.0
Well length, $L$ , [m]	[m]	500
Critical oil flow to start producing water, $q_{oc}$ ( $h_o = h_b$ at $x=0$ )	[Sm <sup>3</sup> /d]	49.19
Mobility ratio $M$ (o/w)	[-]	0.6
upper limit of $f$ ( $q_w/q_o$ )	[-]	0.42
upper limit for WC	[%]	29.4
$\Delta f$ ( $q_w/q_o$ ) - for plotting	[-]	0.014

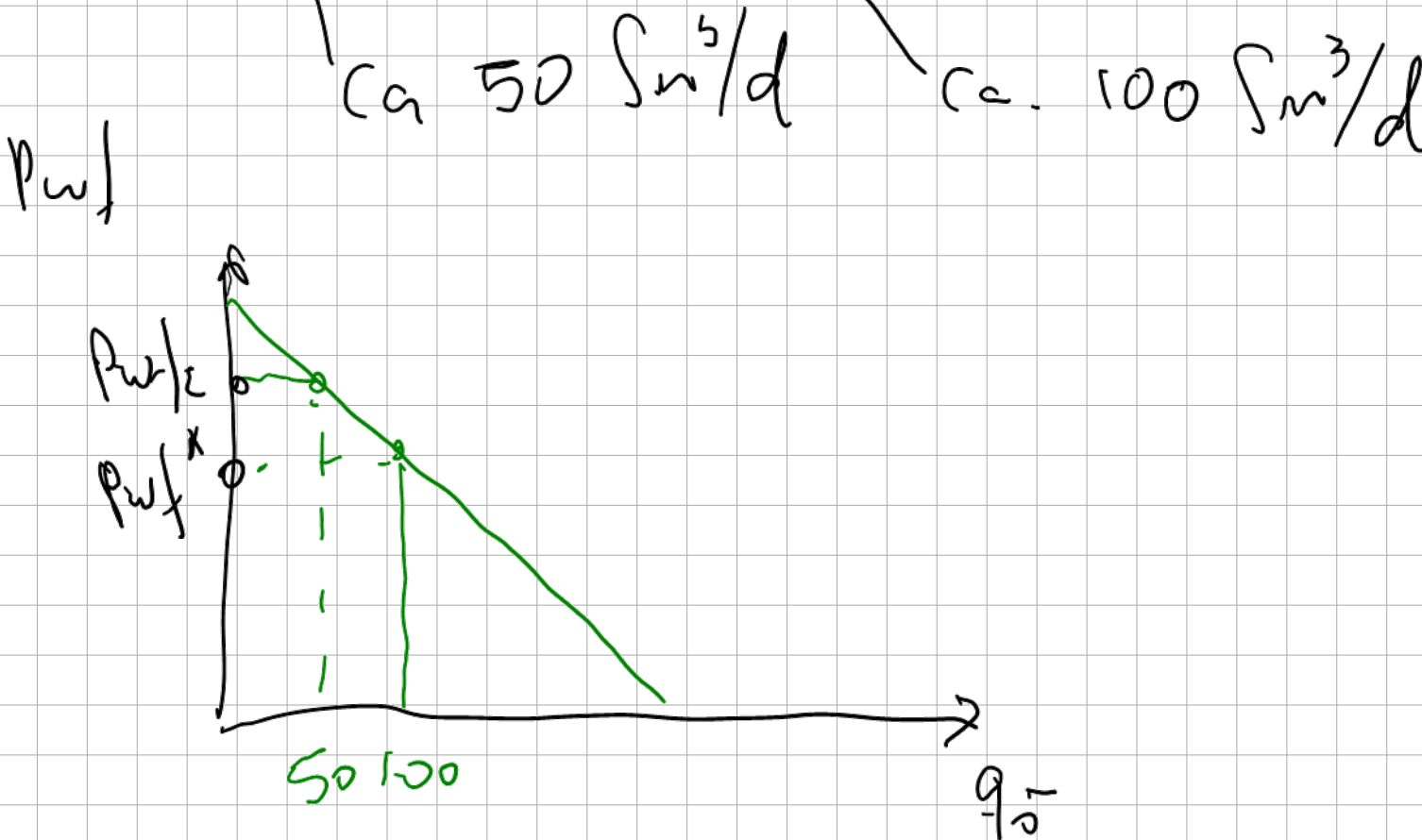
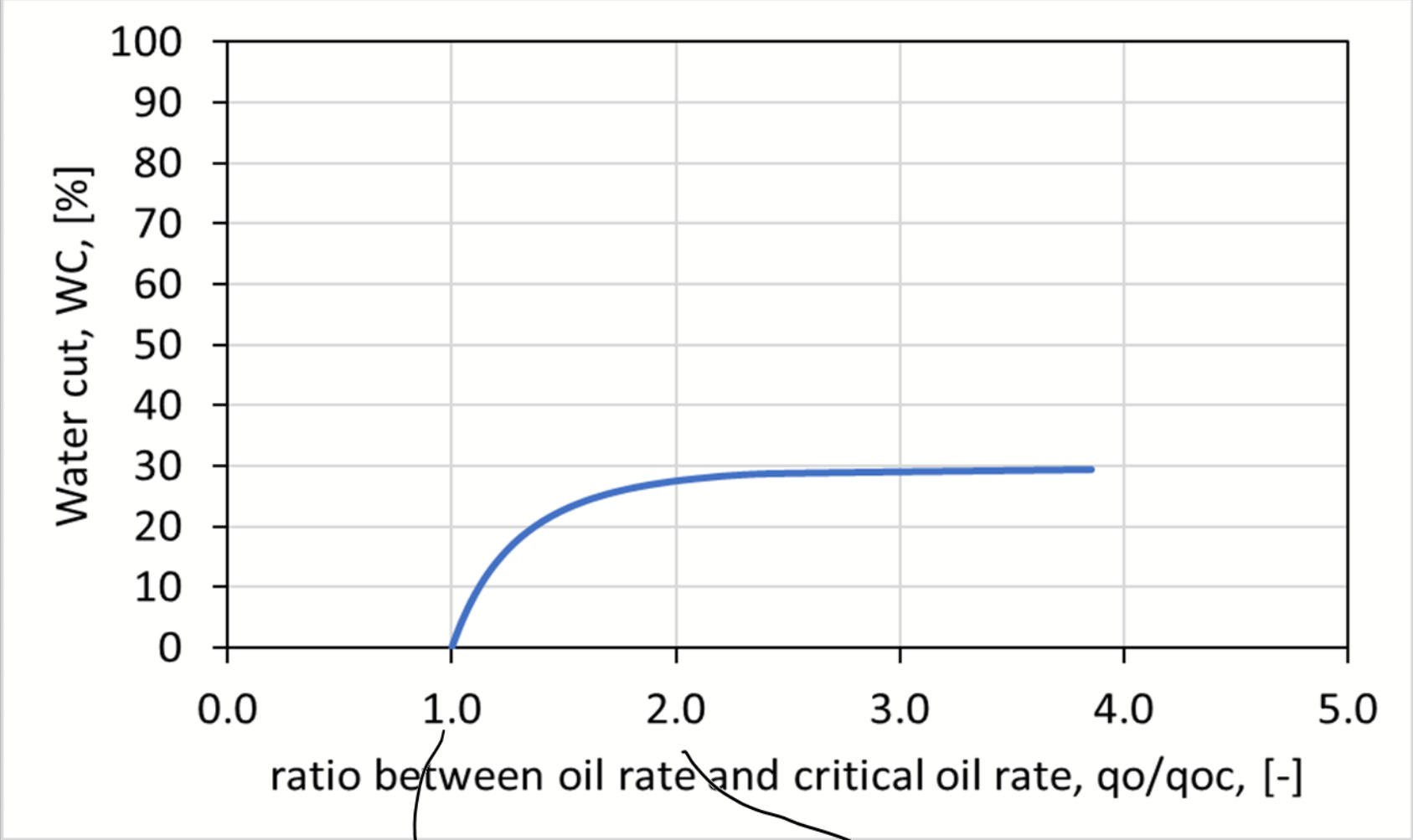
$f$ ( $q_w/q_o$ )	WC	$q_o/q_{oc}$
[-]	[%]	[-]
0.00	0	1.0
0.01	1	1.0



ASSUMPTIONS:

- \*Steady state flow, the oil and water volumetric flows in their layers
- \*Dupuis-Forchheim assumption: the flow towards the well is primarily
- \*Capillary pressure is neglected

$$q_{oc} = \frac{(\rho_w - \rho_o) \cdot g \cdot \lambda_o \cdot (h_e^2 - h_b^2) \cdot L}{x_e \cdot B_o}$$

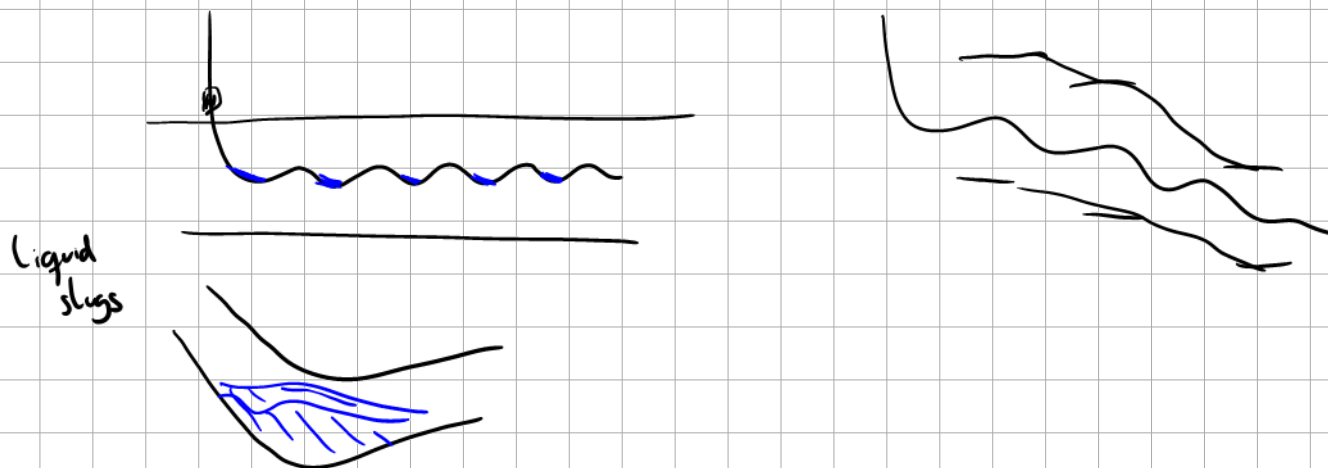


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## OUTLINE

- Recap - Exercise generation of BO properties with correlations and tuning of correlations with data generated from EoS simulator
- Recap - YT video lecture assignments from last week.
- Class exercises from Mandatory assignment nr. 2

## Real horizontal well profile



(A vertical undersaturated o.l. well)

3. **(15 POINTS)** The well exhibits skin damage with  $s$  equal to 3. A service company has approached you and offered to perform an acid treatment that would restore the skin to the original undamaged formation ( $s=0$ ). What increase will this represent in oil rate? Assume that the product  $B_o \cdot \mu_o$  remains constant, and that the term  $\ln\left(\frac{r_e}{r_w}\right)$  is equal to 8.

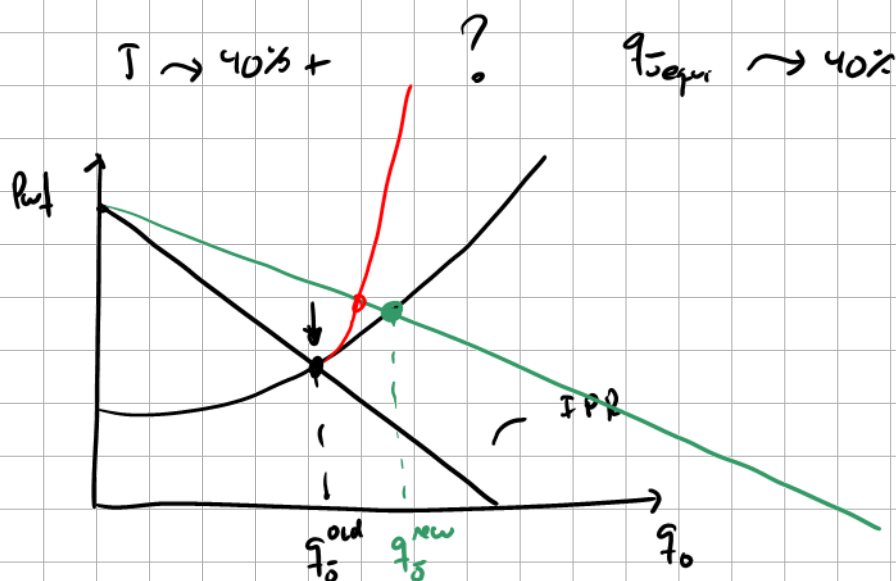
$$J_{\text{original}} = \frac{k \cdot h}{(h_o b_o)_{\text{@ } p_{\text{av}}} \cdot 18.68 \cdot \left[ \ln\left(\frac{r_e}{r_w}\right) - 0.75 + s \right]}$$

assuming pss (no-flow boundary)

$$J_{\text{new}} = \frac{k \cdot h}{(h_o b_o)_{\text{@ } p_{\text{av}}} \cdot 18.68 \cdot \left[ \ln\left(\frac{r_e}{r_w}\right) - 0.75 \right]}$$

$$\frac{J_{\text{new}}}{J_{\text{original}}} = \frac{\cancel{k \cdot h} \cdot \cancel{(h_o b_o)_{\text{@ } p_{\text{av}}}} \cdot \cancel{18.68} \cdot \left[ \ln\left(\frac{r_e}{r_w}\right) - 0.75 \right]}{\cancel{k \cdot h} \cdot \cancel{(h_o b_o)_{\text{@ } p_{\text{av}}}} \cdot \cancel{18.68} \cdot \left[ \ln\left(\frac{r_e}{r_w}\right) - 0.75 + s \right]} = \frac{\left[ \ln\left(\frac{r_e}{r_w}\right) - 0.75 \right]}{\left[ \ln\left(\frac{r_e}{r_w}\right) - 0.75 + s \right]}$$

$$\frac{J_{\text{new}}}{J_{\text{original}}} = \frac{(8 - 0.75 + 3)}{(8 - 0.75)} = 1.4 \sim 40\% \text{ increase in } J$$



An increase in J not necessarily gives the same increase in  $q_o$ , because the TPR is affecting the  $q_o$  as well!!!!

**Problem 2.** You are considering drilling a well in a undersaturated oil reservoir of thickness 40 m, with a horizontal permeability ( $k_H$ ) equal to 15 md, and a permeability anisotropy equal to  $9 \left(\frac{k_H}{k_V}\right)$ .

**Task 1.** Determine how long should you make a horizontal well to have the same productivity index as a vertical well that is completed all through the reservoir thickness.

### Additional information

Expressions for productivity index of vertical well and horizontal well (in units of  $\frac{\text{Sm}^3}{\text{d}}/\text{bar}$ ) are given below:

- Vertical undersaturated oil well perforated through all the reservoir thickness (h)

$$J_{\text{vertical well}} = \frac{k_H \cdot h}{18.68 \cdot (\mu_o \cdot B_o)_{@p_{av}} \cdot \left[ \ln \left( \frac{r_e}{r_w} \right) \right]}$$

Where permeability is in md, h in m, viscosity in cP and  $B_o$  in  $\text{m}^3/\text{Sm}^3$

- Horizontal well located in the middle of the layer with thickness h, width D and length  $L$ .

$$J_{\text{horizontal well}} = \frac{k_H \cdot h}{6.22 \cdot (\mu_o \cdot B_o)_{@p_{av}} \cdot \left[ \frac{\pi \cdot D}{2 \cdot L_w} + \frac{3 \cdot h \cdot \beta}{L_w} \cdot \ln \left( \frac{h \cdot \beta}{\pi \cdot r_w \cdot (1 + \beta)} \right) \right]}$$

With

- $\beta = \sqrt{\frac{k_H}{k_V}}$
- $L_w$  is wellbore length
- Assume wellbore radius ( $r_w$ ) equal to 0.15 m
- Assume  $(\mu_o \cdot B_o)_{@p_{av}} = 2.15$
- For the vertical well J expression assume that  $r_e = 1500 \text{ m}$
- For the horizontal well J expression assume that  $D = 1500 \text{ m}$  and  $L = 1500 \text{ m}$

$$J_{\text{vertical}} = J_{\text{horizontal}}$$

$$\frac{k \cdot h}{(1.65)_{\text{opw}} \cdot 18.65 \left[ \ln\left(\frac{r_e}{r_w}\right) \right]} = \frac{k_h \cdot h}{6.22 (1.65)_{\text{opw}} \left[ \frac{\pi D}{2 L_w} + \frac{3 \cdot h \cdot \beta}{L_w} \left[ \ln\left(\frac{h \cdot \beta}{\pi r_w (1 + \beta)}\right) \right] \right]}$$

neglecting skin

neglecting boundary effect

$$L_w = \left[ \frac{6.22 \left( \frac{\pi D}{2} + 3 h \beta \ln\left(\frac{h \beta}{\pi r_w (1 + \beta)}\right) \right)}{18.65 \left( \ln\left(\frac{1500}{0.15}\right) \right)} \right] = 139 \text{ m}$$

$\ln\left(\frac{1500}{0.15}\right)$

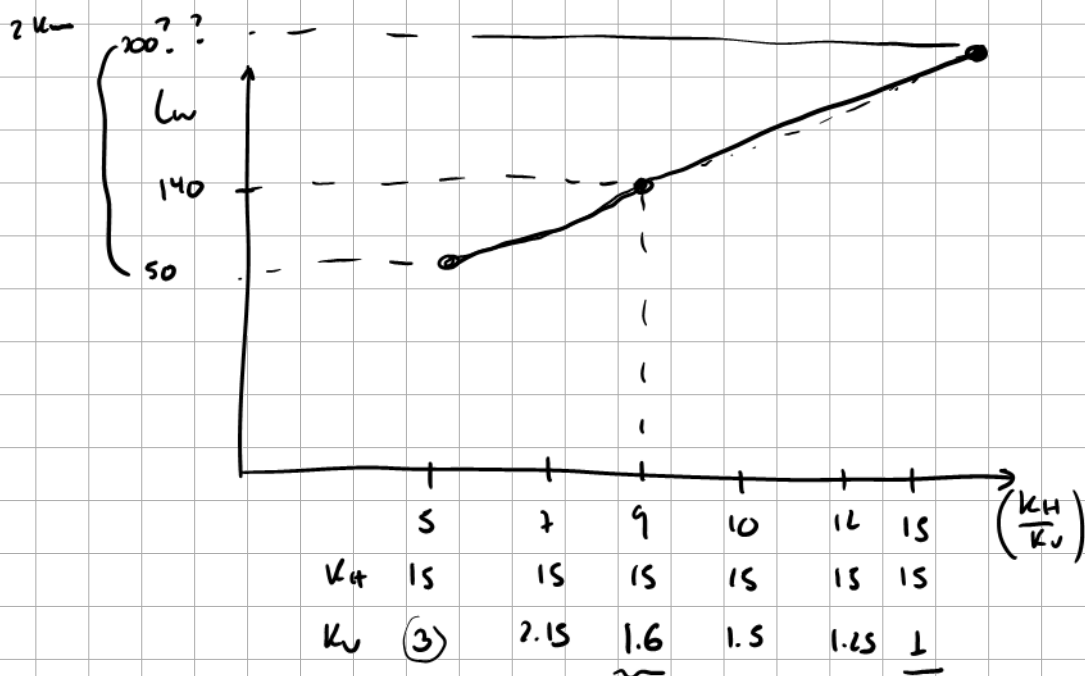
$$\frac{L_w}{h} \approx \frac{139}{40} = 3.5$$

$$L_w \approx 1000 \text{ m}$$

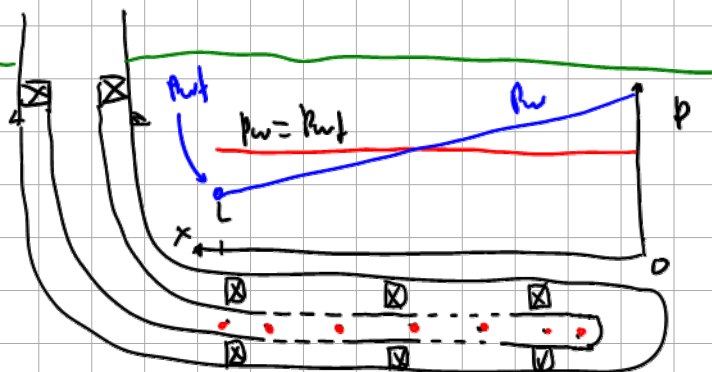
$$\frac{1000}{40} = 25$$

$$\frac{25}{3.5} = 7.$$

a 1000 m long horizontal well will be 7 times more productive as a vertical well completed through the layer (40 m)!!!







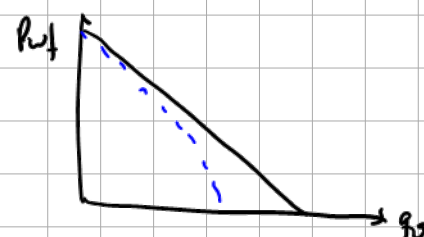
$$q_s = J (p_o - p_{wf})$$

$$\frac{dp_w}{dx} = -\rho_o \frac{f}{Q} \frac{V^2}{2}$$

$$V = \frac{q_{o,w}(x)}{A} \quad q_{o,w} \cdot b_{o,w} = q_{o,w}$$

$$A = \pi \frac{D^2}{4}$$

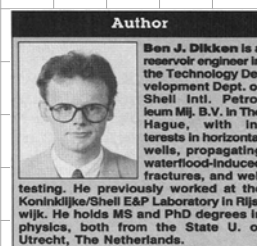
$$\frac{dp_w}{dx} = -\rho_o \frac{1}{Q^5} \frac{8 q_{o,w}^2 \cdot b_{o,w}^2}{\pi^2}$$



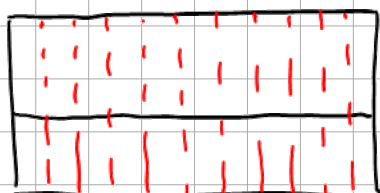
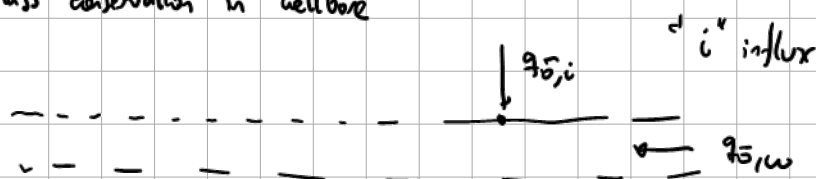
## Pressure Drop in Horizontal Wells and Its Effect on Production Performance

Ben J. Dikken, SPE, Koninklijke/Shell E&P Laboratorium

(1989)



mass conservation in wellbore



$$q_s = J (p_o - p_{wf})$$

$$q_{s,i} = \bar{j} (p_o - p_w)$$

$$\bar{j} = J/L = \left[ \frac{J_m^3 d/b_w}{m} \right]$$

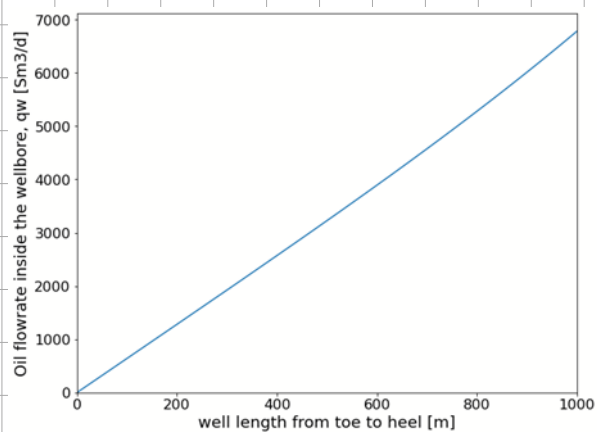
$$\frac{dq_{s,w}}{dx} = \bar{j} (p_o - p_w)$$

$$\frac{dp_w}{dx} = -\rho_o \frac{1}{Q^5} \frac{8 q_{s,w}^2 \cdot b_{o,w}^2}{\pi^2}$$

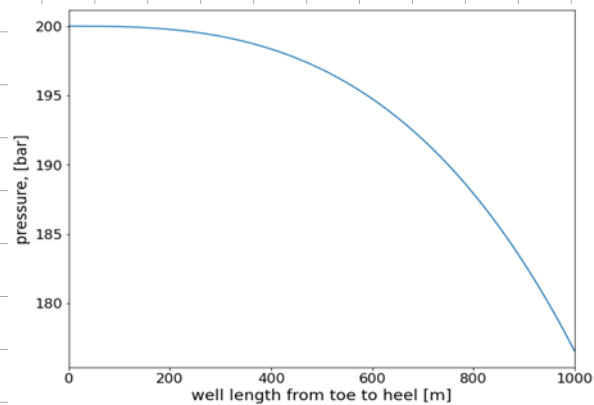
at  $x^* = 0$   $p_w = \text{assumed value} < p_o$   
 $q_{s,w} = 0$



## Solution (using Python)



Uniform oil influx along the wellbore

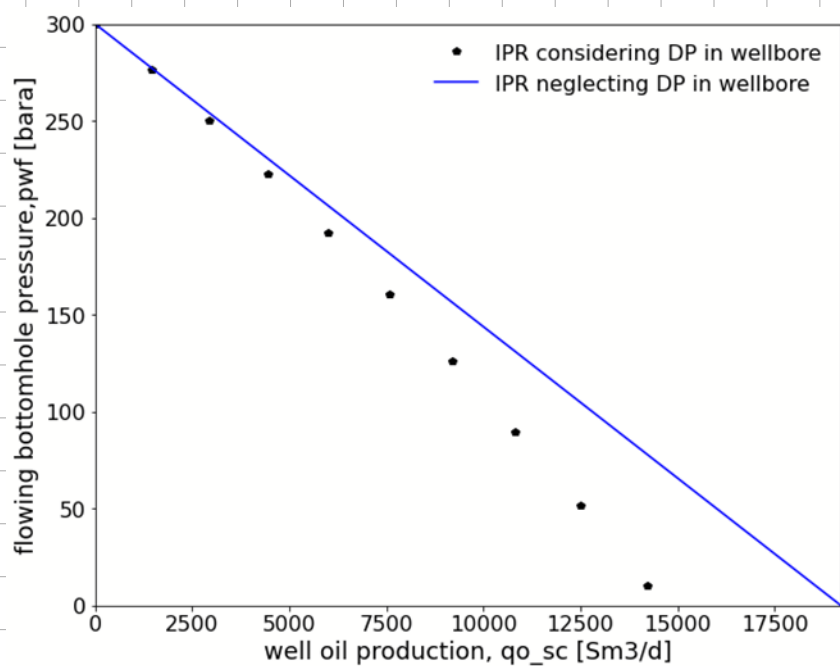


Non-linear distribution of wellbore pressure

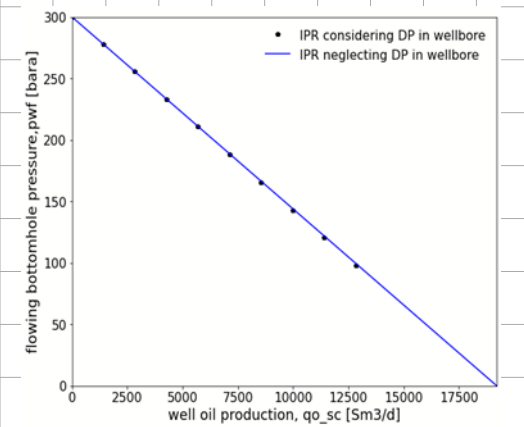
How to obtain the IPR of the well?



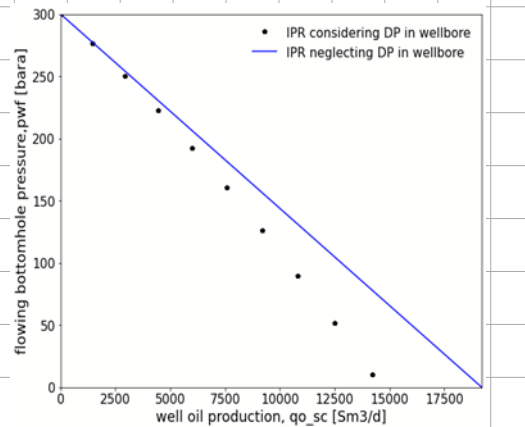
repeat using other values of  $p_w@toe$



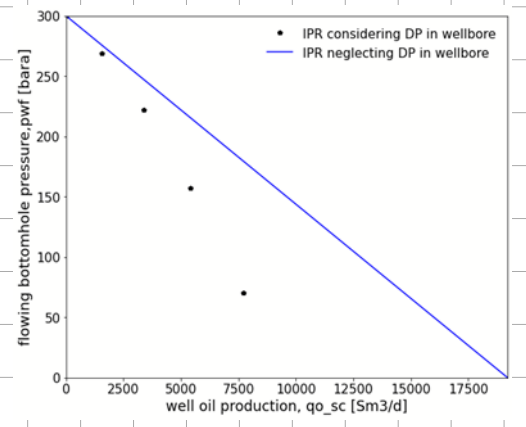
Effect of liner diameter



0.2 m



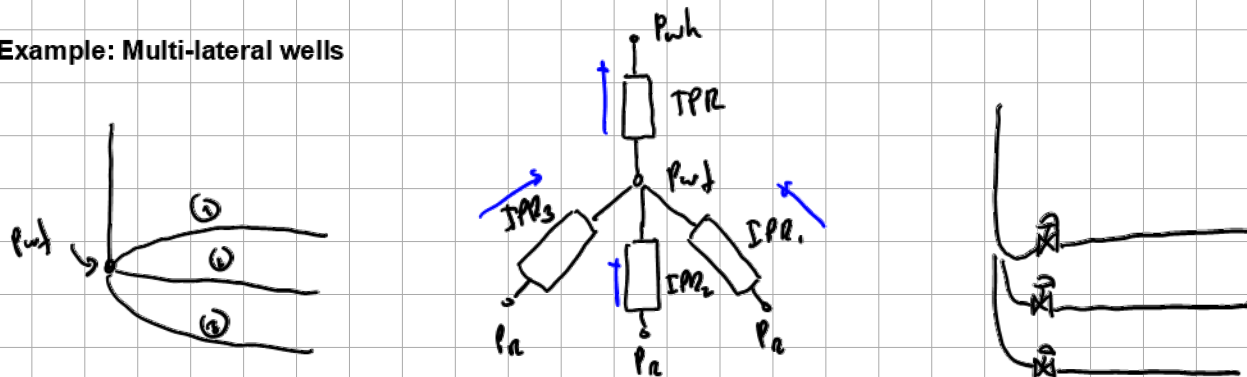
0.1 m



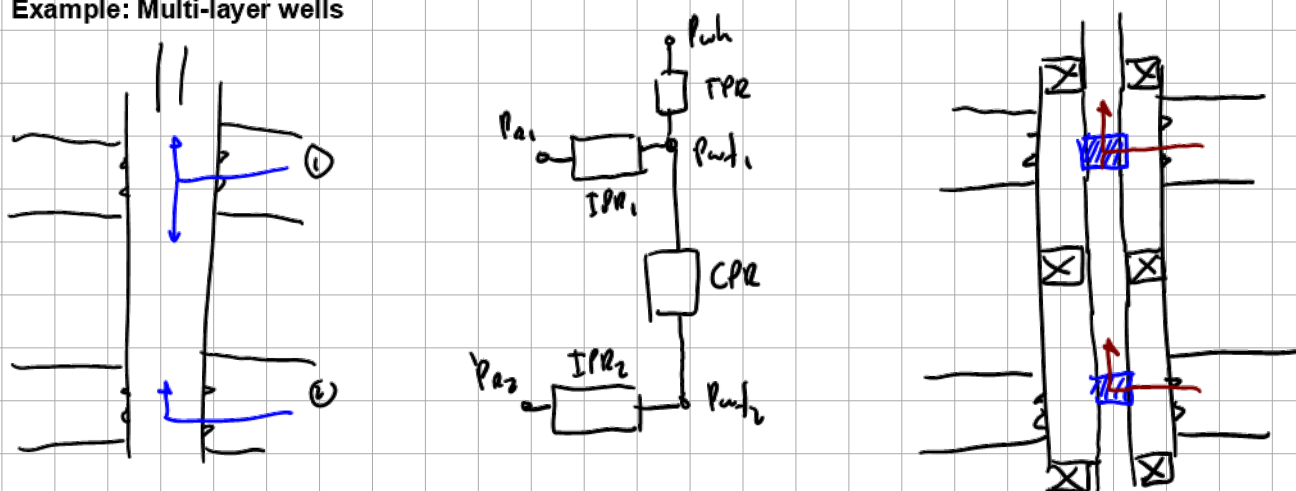
0.07 m

## Video 13.2. - Downhole networks and inflow control

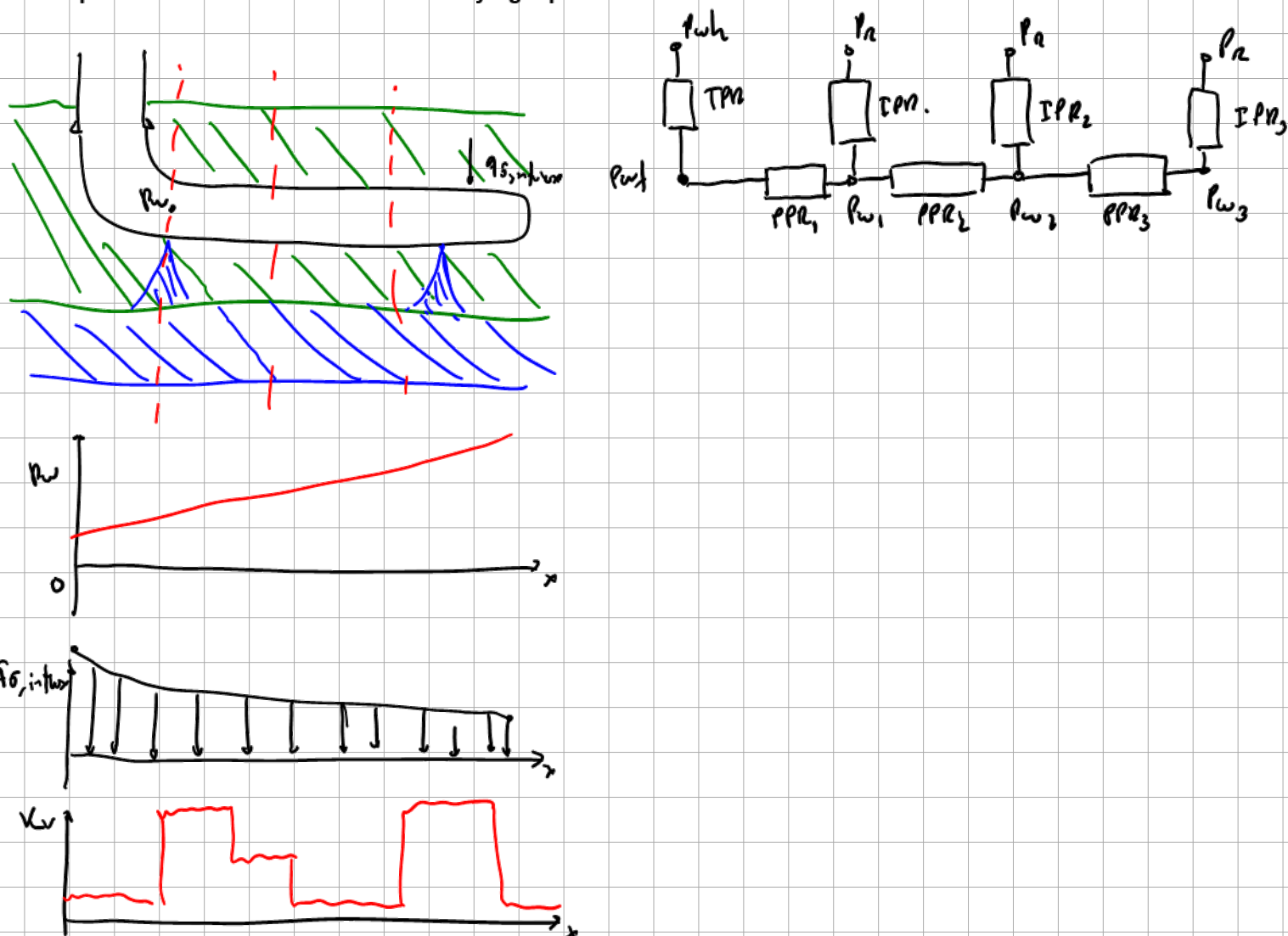
## Example: Multi-lateral wells

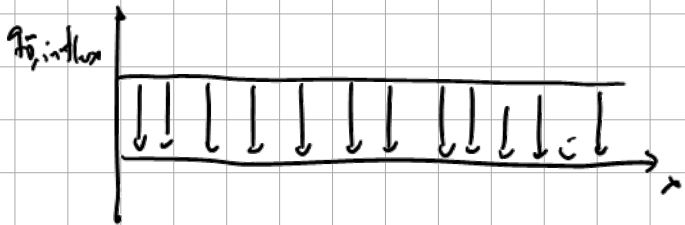
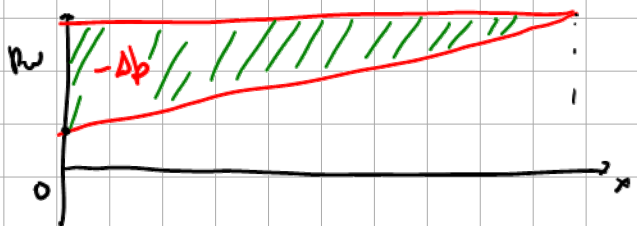
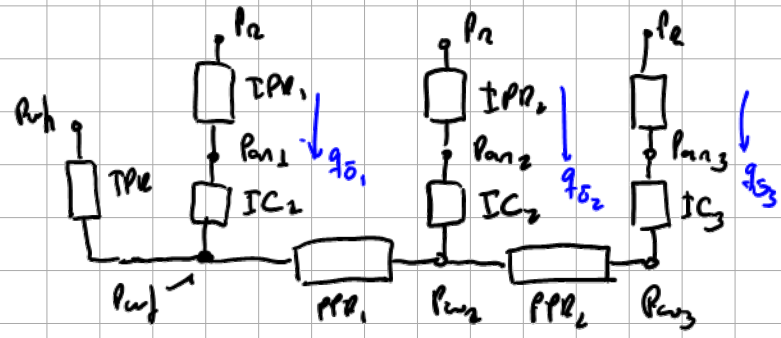
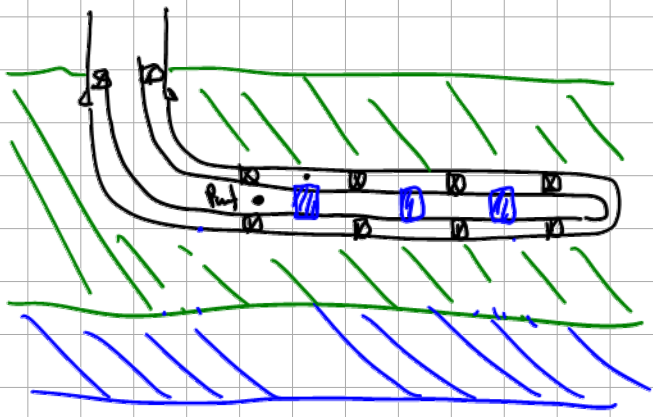


## Example: Multi-layer wells



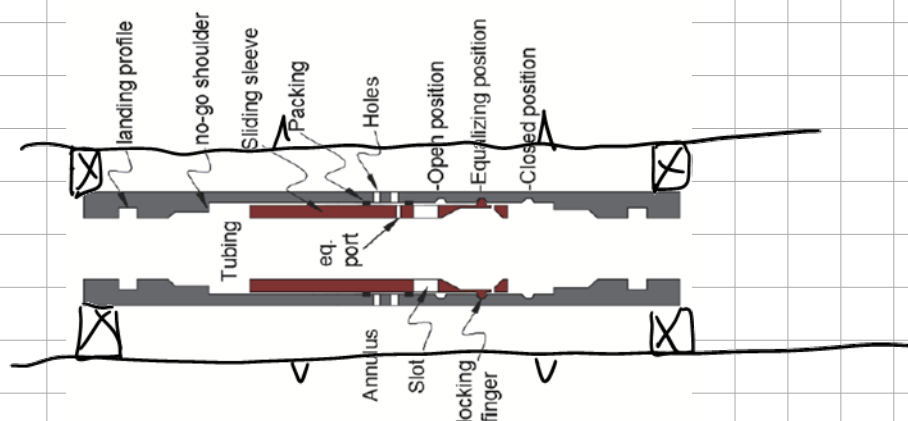
## Example: horizontal oil well with an underlying aquifer



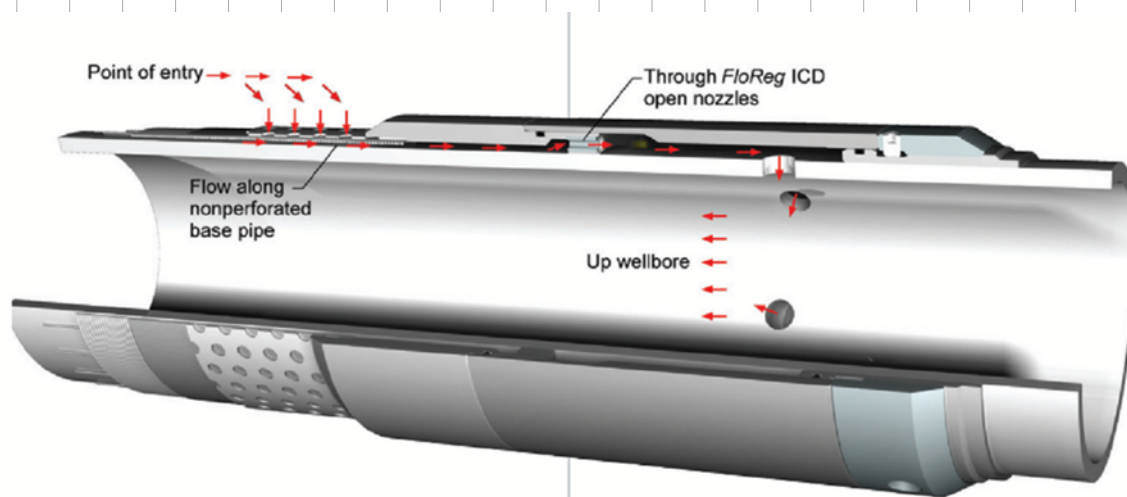


## SOME FLOW CONTROL ELEMENTS

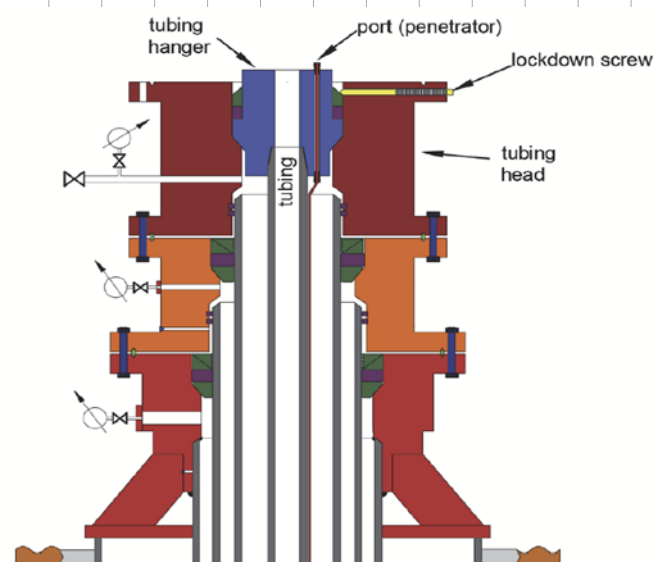
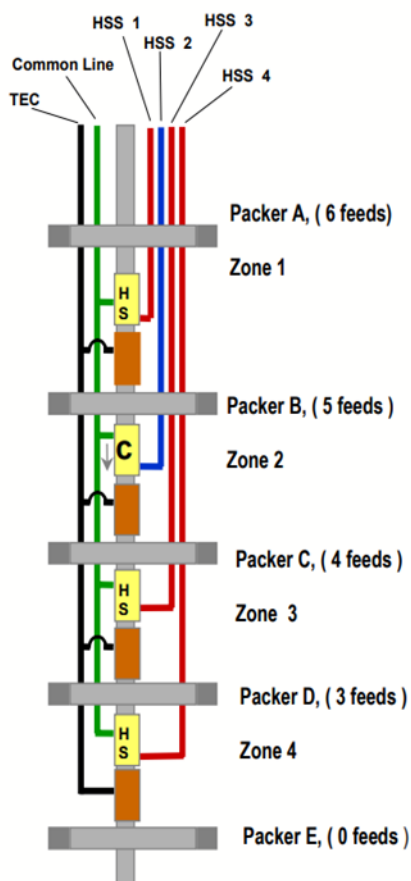
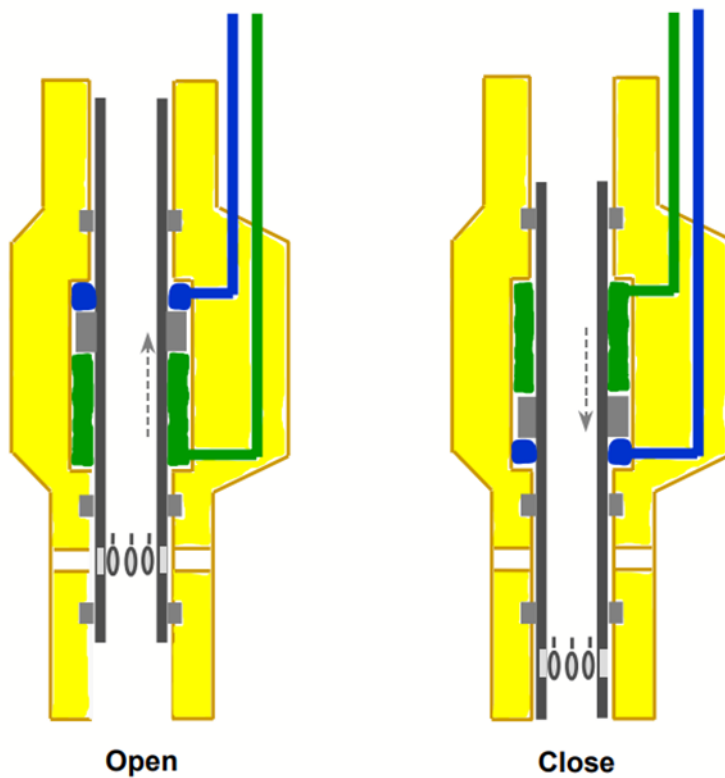
### Sliding sleeve



[https://www.weatherford.com/documents/brochure/products-and-services/completions/floreg-inflow-control-device-\(icd\)/](https://www.weatherford.com/documents/brochure/products-and-services/completions/floreg-inflow-control-device-(icd)/)

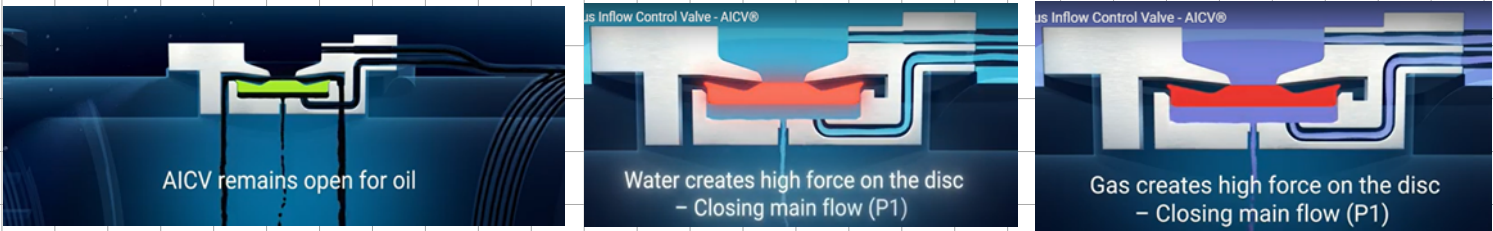


ICV inflow control valve

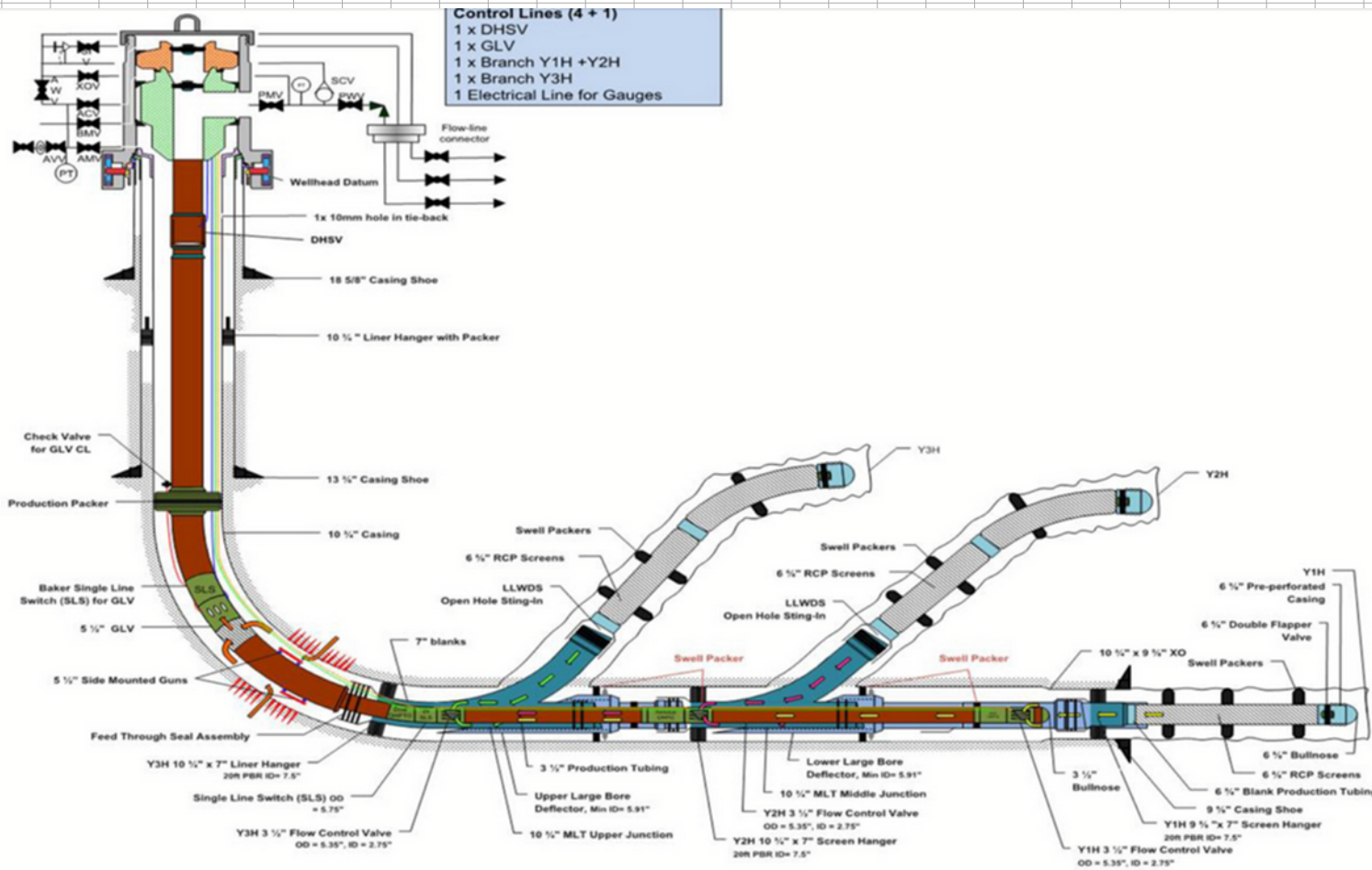




<https://www.inflowcontrol.no/aicv-technology>



Troll completion (Taken from SPE-180037-MS)



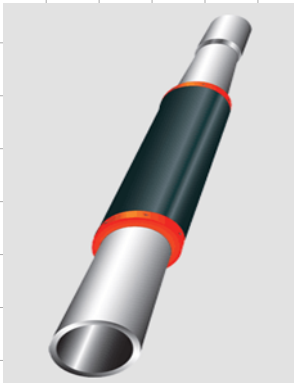
Short on packers:

Inflatable packers (open hole)



<https://www.mgs.co.uk/product/borehole-packers/>

Swellable packers (open hole)



<http://poss.com.eg/index.php/portfolio-posts/freecap-i-swellable-packers/>

Mechanical/hydraulic packers (cased hole)



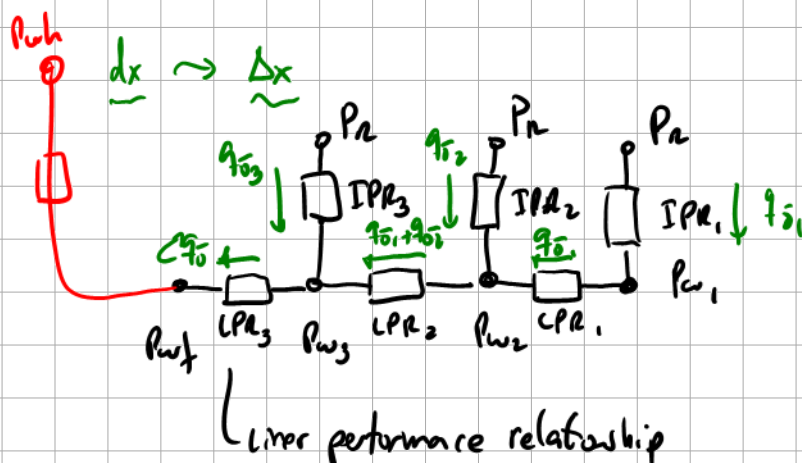
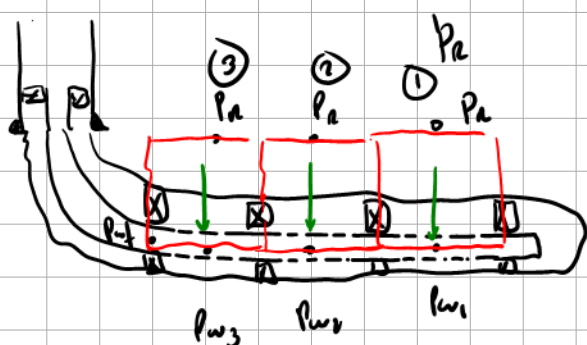
<https://www.wellcareoiltools.com/packer-system/mechanical-packer/>

20240916

## OUTLINE

- Recap of video lectures from last week
- Differential versus discrete approximation of long wellbore
- Commercial tool NETool
- Hardware used for inflow control - tour to the lab at IGV

## Discrete approximation of distributed flow of undersaturated oil in wellbore



Counting eq. and unknowns:

	req	unknowns
IPR <sub>1</sub> $q_{01} = J_1 (P_a - P_{w1})$	1	2
IPR <sub>2</sub> $q_{02} = J_2 (P_a - P_{w2})$	2	4
IPR <sub>3</sub> $q_{03} = J_3 (P_a - P_{w3})$	3	6

$$LPR_1 (P_{w1} - P_{w2}) = \rho_{01} g L_1 \sin(\theta_1) + f_1 L_1 \rho_{01} \frac{(q_{01} + q_{02})^2}{\pi^2 \phi^5} \quad 4 \quad 6$$

$$LPR_2 (P_{w2} - P_{w3}) = \rho_{02} g L_2 \sin(\theta_2) + f_2 L_2 \rho_{02} \frac{((q_{01} + q_{02}) + q_{03})^2}{\pi^2 \phi^5} \quad 5 \quad 6$$

$$LPR_3 (P_{w3} - P_{wf}) = \rho_{03} g L_3 \sin(\theta_3) + f_3 L_3 \rho_{03} \frac{(q_{01} + q_{02} + q_{03})^2}{\pi^2 \phi^5} \quad 6 \quad 7$$

① i can solve the system of eq, if i provide  $P_{wf}$ .② alternatively, i include the tubing and assume  $P_{wh}$ 

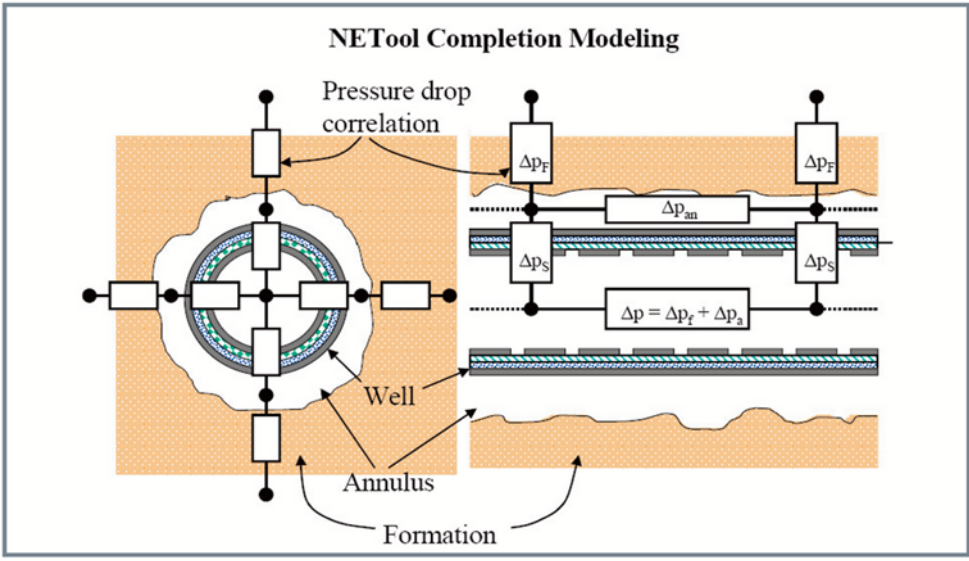
$$(P_{wf} - P_{wh}) = \Delta p_{\text{tubing hydro}} + \Delta p_{\text{tubing friction}} (q_{01} + q_{02} + q_{03}) \quad (7) \quad (7)$$

You solve this system of 7 eq with 7 unknowns using: Newton Raphson  
(non linear)

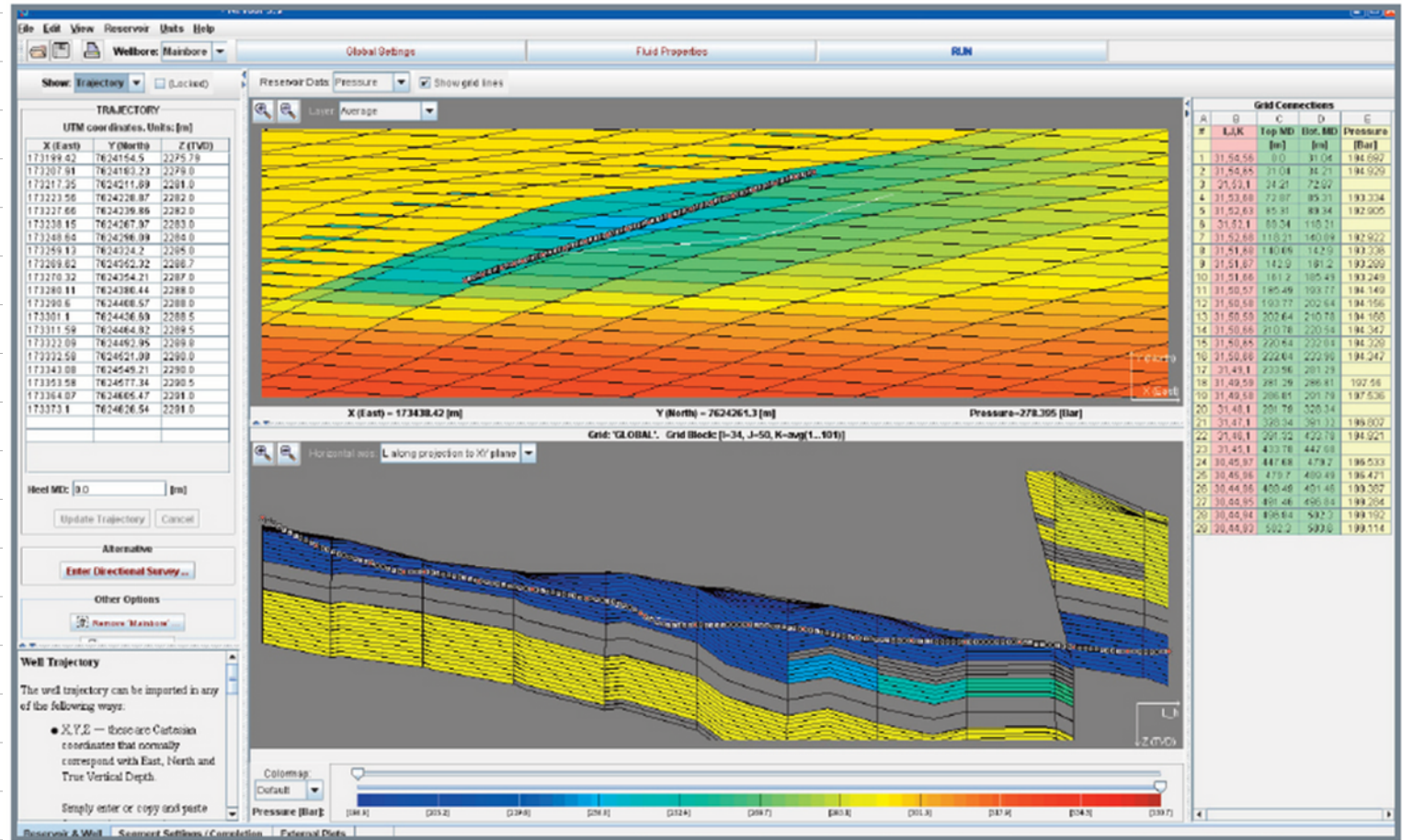
The main advantage of this approach is that I can include non-idealities, more realistic conditions, like permeability heterogeneity, different WC per section, etc.



<https://www.halliburton.com/en/software/decisionspace-365-enterprise/decisionspace-365-reservoir-and-production/netool-software>



HALXXX



HALXXX

*This figure shows the main screen of NETool with the reservoir data set. The various values from the reservoir simulator model can be graphically viewed: porosity, permeability, saturations, etc. The visualization reveals the sweet spots for well placement in the reservoir. The well can be entered as a deviation survey and moved with a mouse.*

Zonal isolation: sliding sleeve

The sleeve is shifted using slickline and a shifting tool

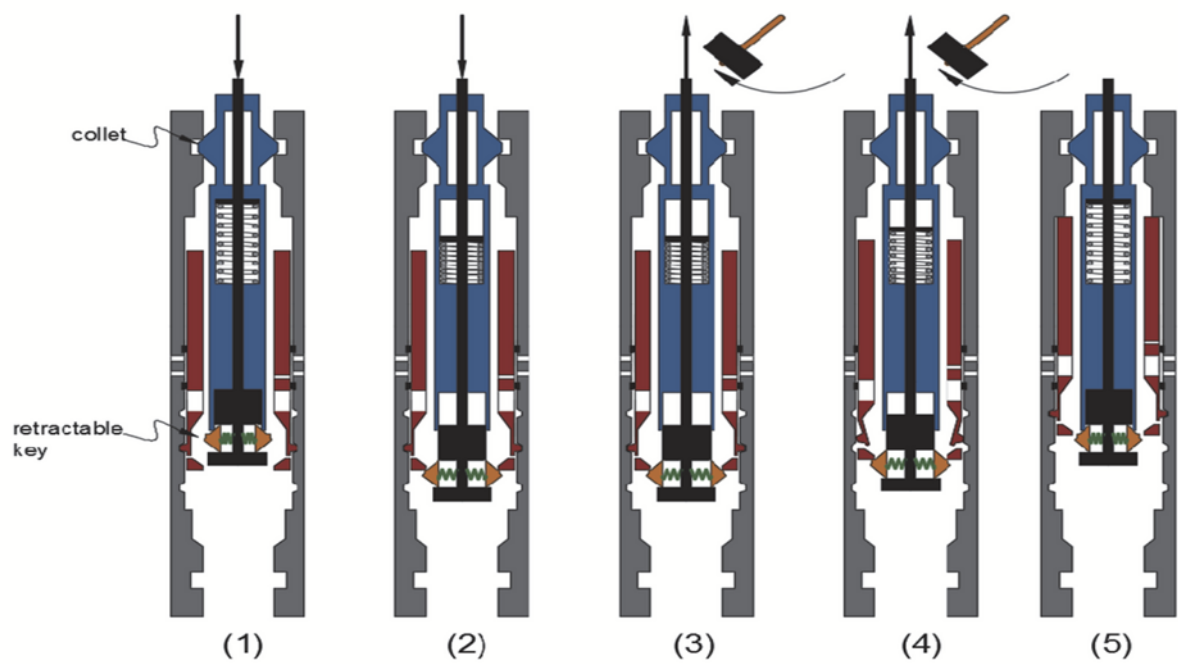
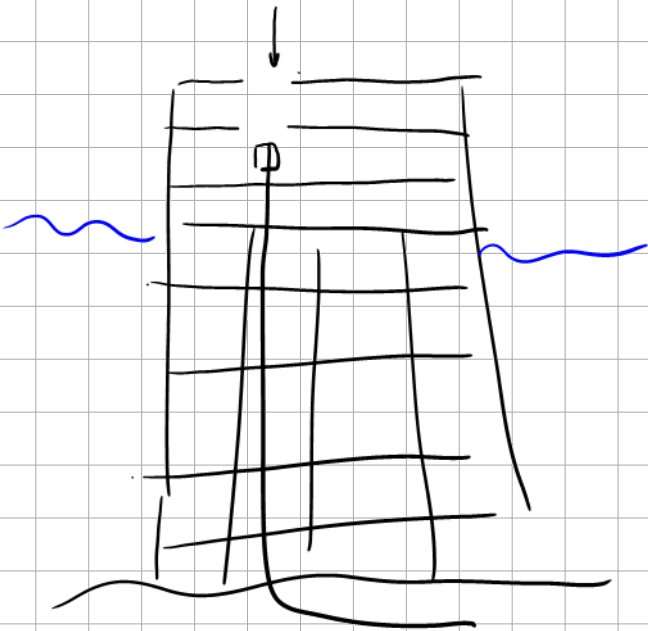
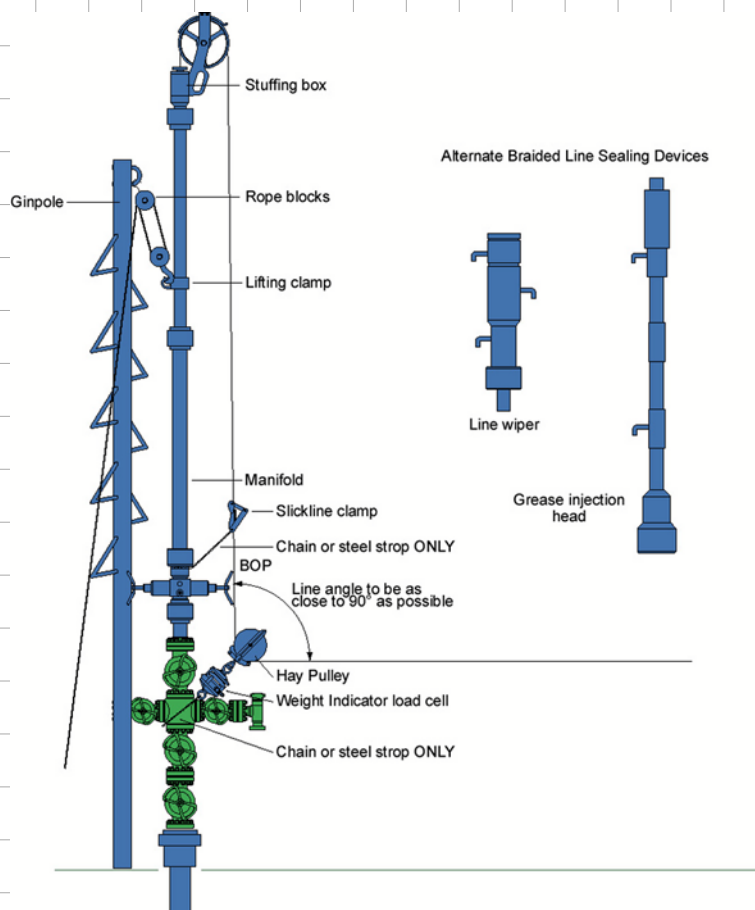


FIGURE 2-58. SHIFTING SEQUENCE OF A SLIDING SLEEVE USING SLICKLINE



[Slickline video](#)

When the well has significant deviation or it is horizontal, the jarring is not effective anymore, so a solution is to use tractor, that is control with electronics from the surface. The tractor can move up and down and can allow to do rotation.



## 2 Cable Tractor (Aker Solutions/2010 /)

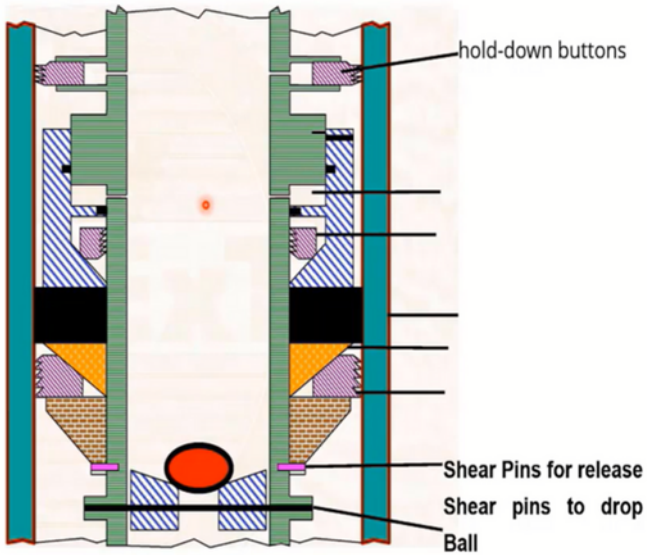


5.23 Cable tractor, equipped for milling (Aker solutions 2010)



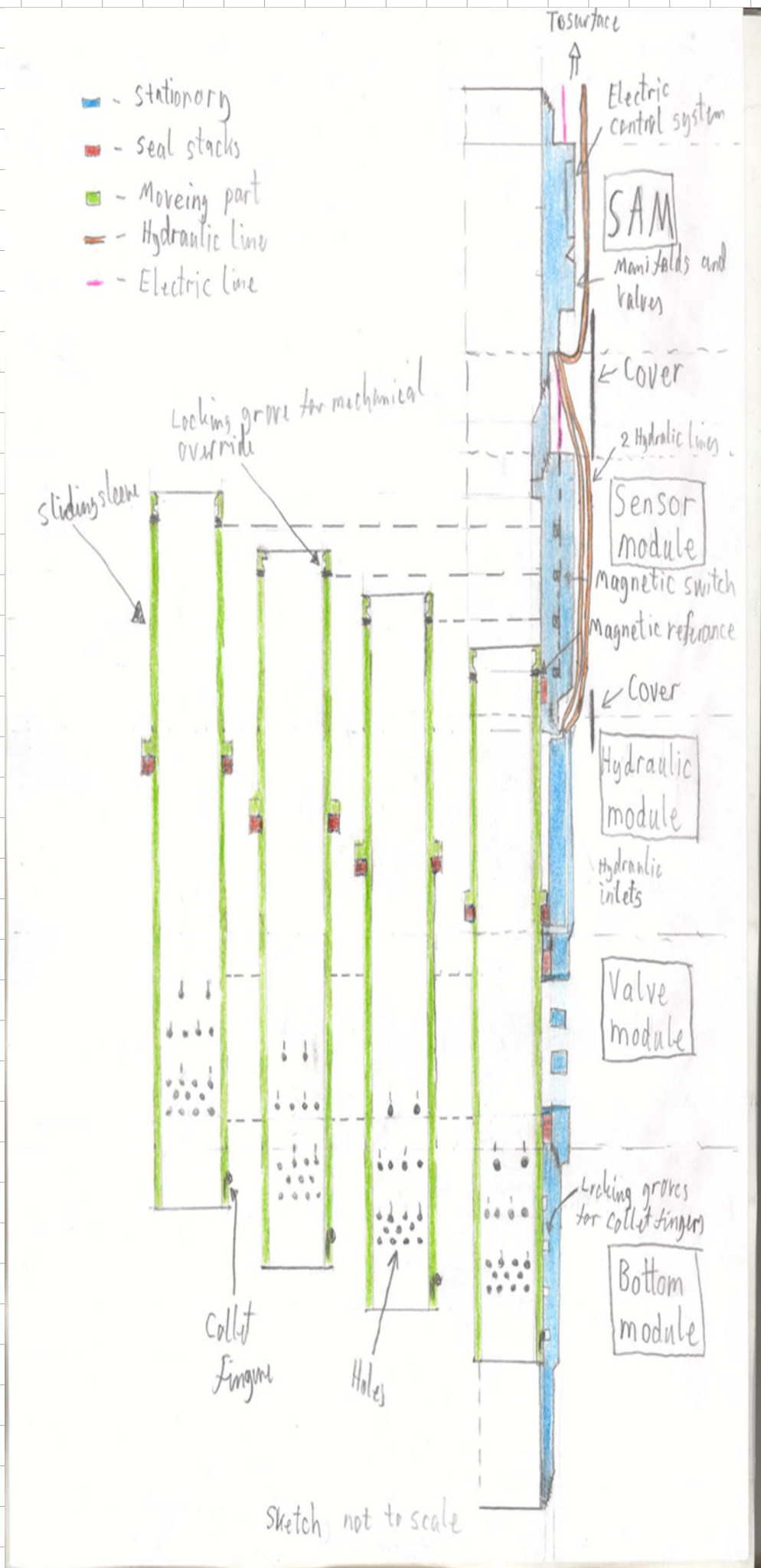
Hydraulic Set

Packer, one example easier to understand





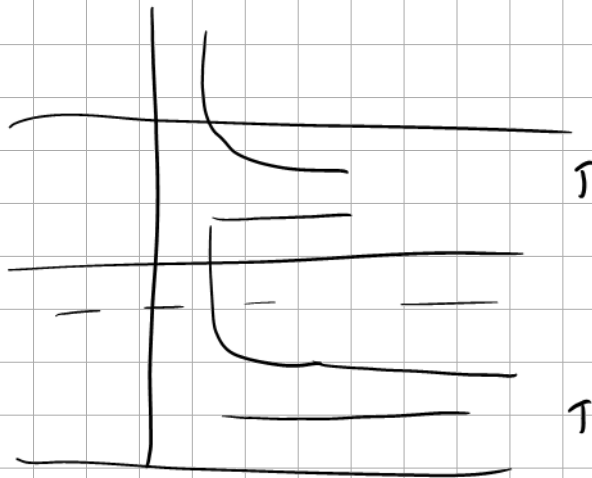
Inflow control valve with 4 positions



## OUTLINE

20240920

-Class exercise - Downhole network in a vertical two-layer undersaturated oil well

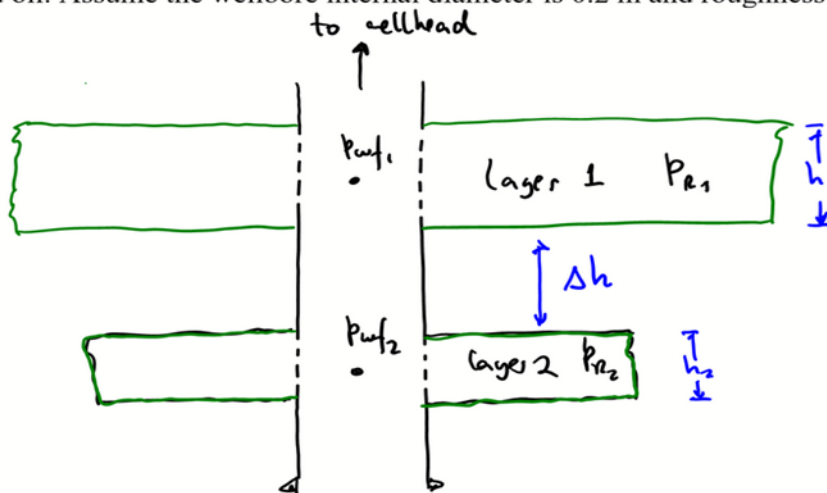


TPG 4245 Autumn 2024 – Prof. Milan Stanko - page 1 of 3  
undersaturated oil reservoir

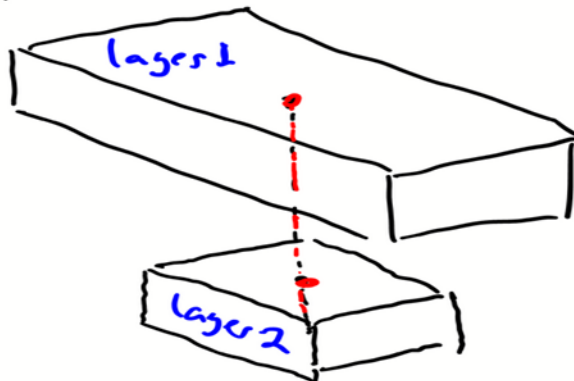
- Class activity – Well design for

### Problem 1: Planning a subsea well in the Alta-Gohta field

You are part of the well planning team in AkerBP that is in charge to design a vertical production well for the Alta-Gohta field development. The plan is to produce two oil layers using the same well. The well will be fully perforated throughout each layer. The two layers contain undersaturated oil. Assume the wellbore internal diameter is 0.2 m and roughness is  $1.5 \times 10^{-5}$  m.



A reservoir engineer has determined, considering neighboring wells, structural seals, etc. that the drainage volume of the well can be approximated by two rectangular boxes that are vertically stacked one above the other.



The layers have different lengths, widths, and thicknesses (layer 1 has a thickness of 20 m and layer 2 of 25 m). There is a 100 m thick shale layer in between the two oil bearing layers.

Due to the height difference between the layers, the flowing bottom-hole pressure of layer 1 is not the same as layer 2. The pressure difference between the bottom-hole pressures can be calculated using the Bernoulli equation between 1 and 2 (use a density of  $715 \text{ kg/m}^3$  and a

viscosity of 1.6 cP). Assume that the bottom-hole location of each layer is located exactly in the middle of the layer.

Some information about the layers is provided in the following table

	Layer 1	Layer 2
Productivity index of vertical well [Sm <sup>3</sup> /d/bar]	2.9	7.7
Reservoir pressure [bara]	400	500
Bubble point pressure [bara]	253	185
GOR [Sm <sup>3</sup> /Sm <sup>3</sup> ]	173	126

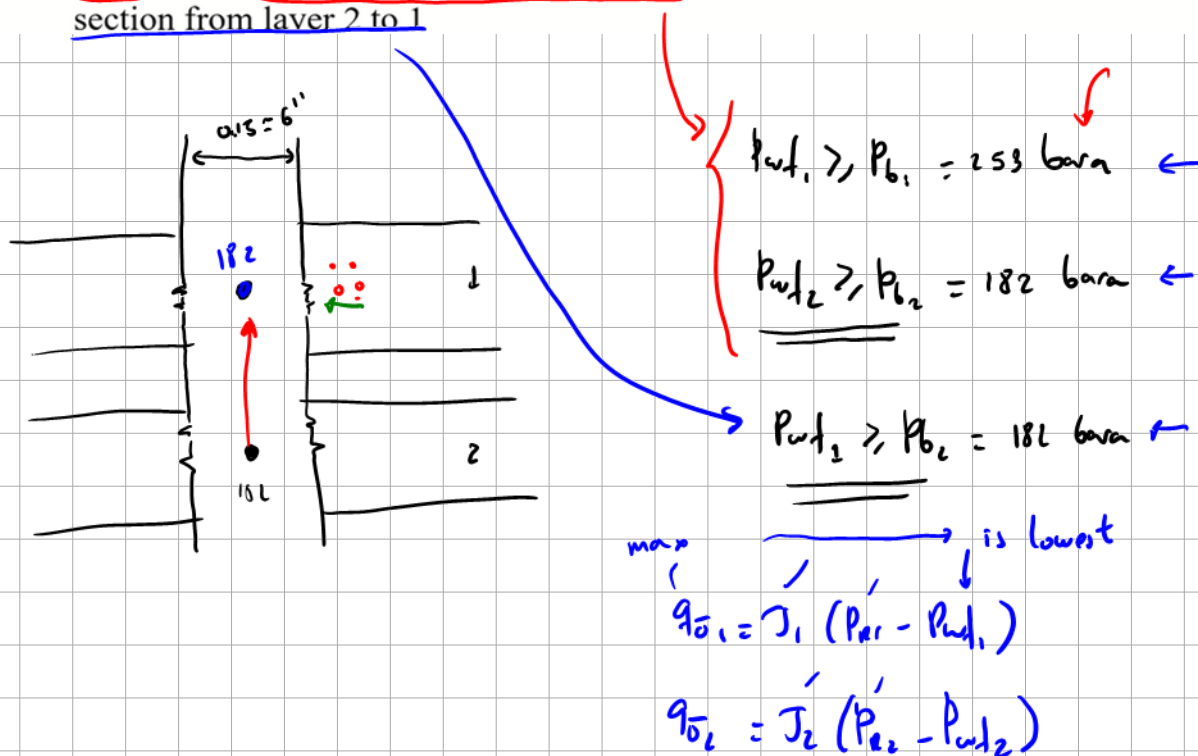
### Task 1.

Calculate:

- maximum oil rate that can be produced from the well
- well GOR ( $R_p$ )

while ensuring the two following conditions:

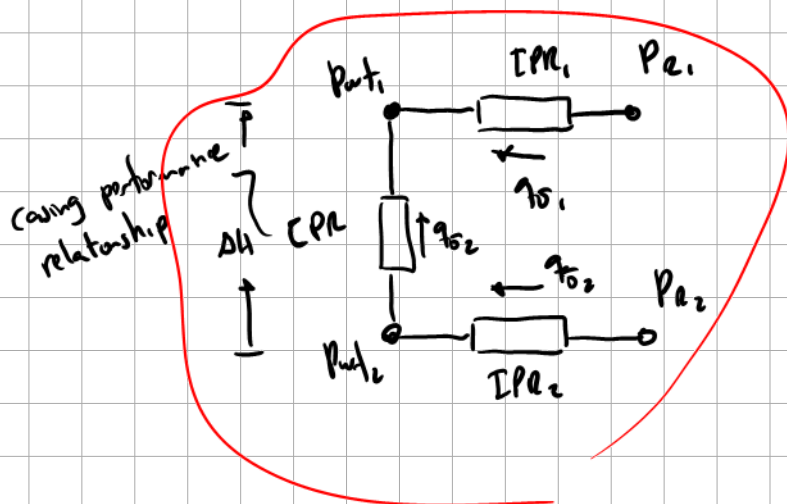
- There is no gas is liberated in the reservoir and there is no gas liberated in the wellbore section from layer 2 to 1



which  $P_{wf1}$  should I pick for layer 1? → 186 bara?  
→ 253 bara?

$$P_{wf1} = 253 \text{ bara}$$

$$P_{wf2} > P_{wf1} > 182 \text{ bara}$$



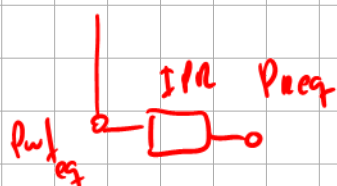
1) set  $p_{wf1} = 253 \text{ bara}$

$$q_{o1} = 2.9 \cdot (400 - 253) = 426.3 \text{ Sm}^3/\text{d}$$

$p_{wf2} ?$

$$p_{wf2} = p_{wf1} + \Delta p_{\text{crossing}}(q_{o2})$$

$$q_{o2} = J_2 (p_{e2} - p_{wf2})$$



as a first approximation, neglect

$$\Delta p_{\text{crossing}} = \Delta p_{\text{hydraulic}}(\Delta H, J) + \Delta p_{\text{friction}}(q_{o2})$$

$$p_{wf2} = p_{wf1} + \frac{253 \text{ bara} \cdot p_e}{7.81 \cdot 715 \cdot 112.5} = 8.59 \text{ bara}$$

$$p_{wf2} = 261.6 \text{ bara}$$

$$q_{o2} = 7.7 \cdot (500 - 261.6) = 1835 \text{ Sm}^3/\text{d}$$

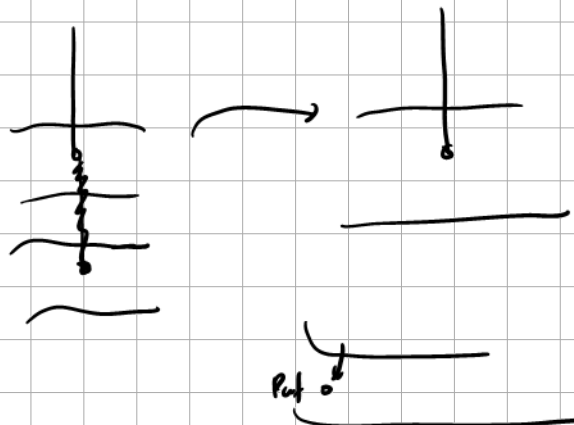
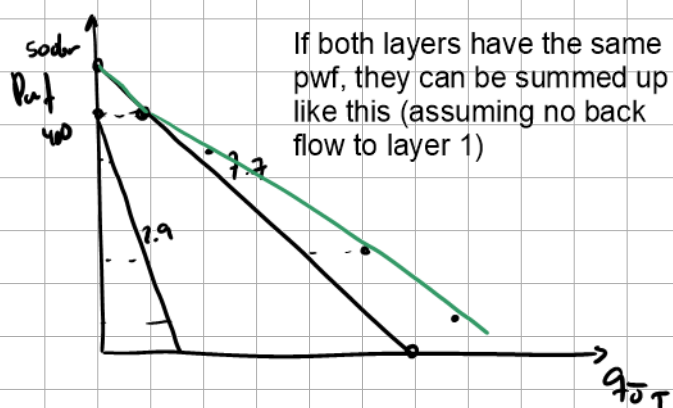
$$q_o = q_{o1} + q_{o2} = 1835 + 426 = 2262 \text{ Sm}^3/\text{d}$$

$$GOR = \frac{q_{o1} \cdot GOR_1 + q_{o2} \cdot GOR_2}{q_{oT}}$$

If You are given another value of  $p_{wf1}$ , the solving process is exactly the same,

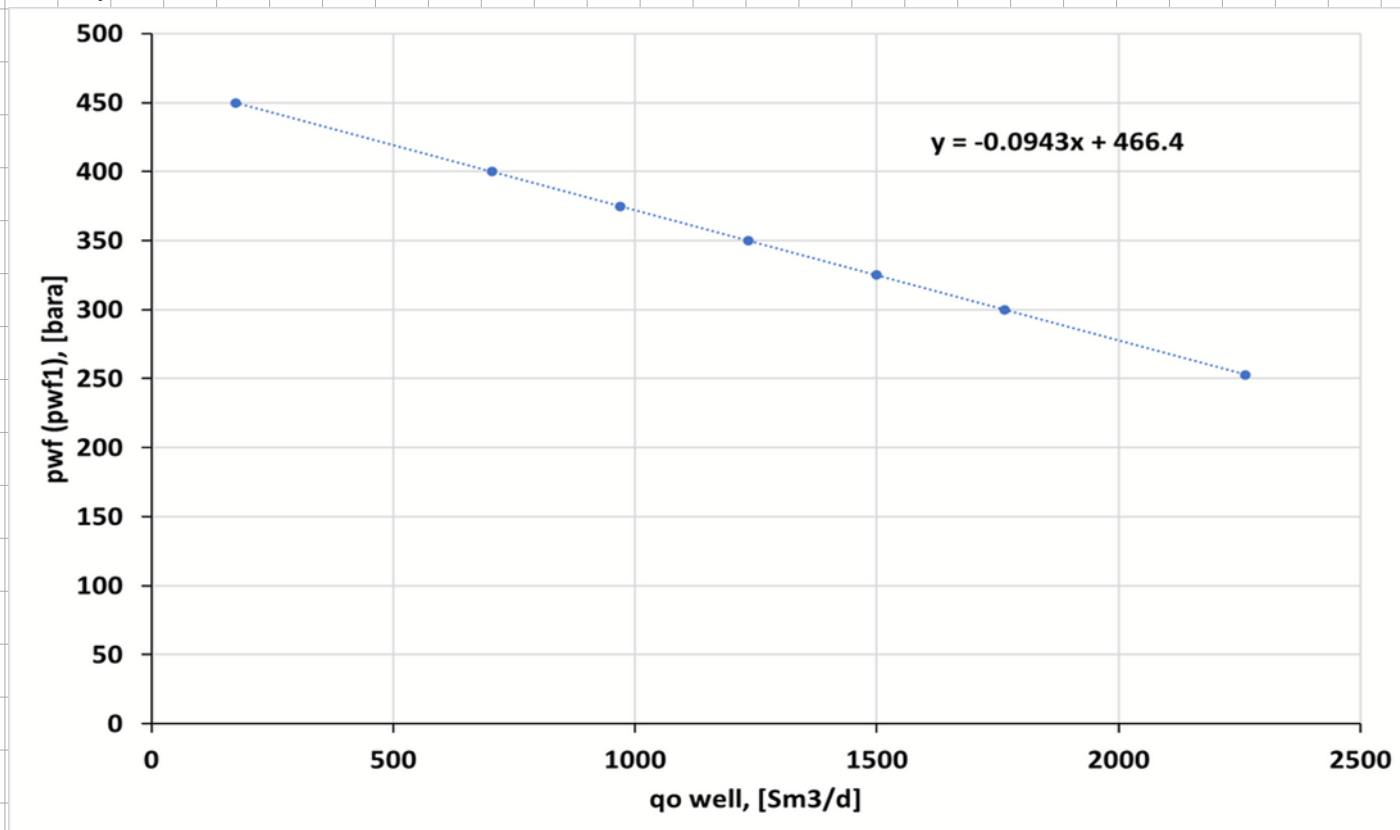
### COMPOSITE IPR

Provide an IPR for the two Layers!



for composite IPR,  $p_{wf} = p_{wf1}$   
 $q_{oT} = f(p_{wf1})$





composite IPR  $P_e = 466.4$  bara (where all production from layer 2 is injected in layer 1)

$$y = -0.0943 \cdot q_o + P_e$$

$$p_{wf} = -\frac{q_o}{J} + P_e$$

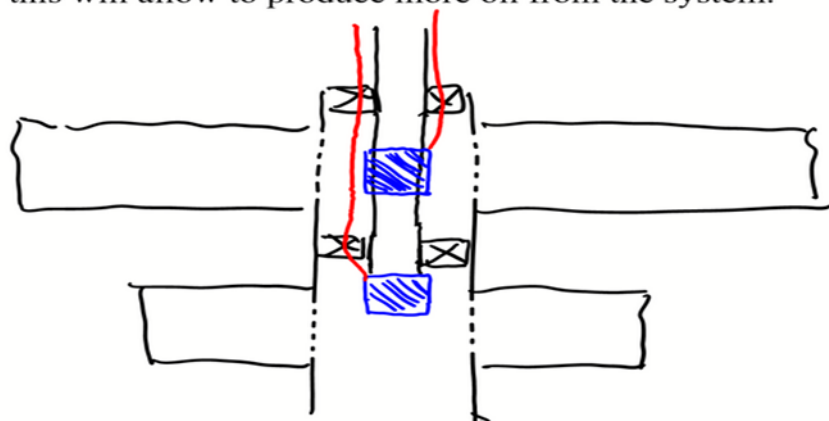
$$J = -\frac{1}{(-0.0943)} = 10.6 \approx J_1 + J_2$$

$$7.7 + 2.9 = 10.6$$

the composite IPR can then be used for flow equilibrium calculation in the wellbore (e.g by intersecting with TPR), considering one equivalent layer, only for  $p_{wf} > 253$  bara and  $p_{wf} < 466.5$  bara)

## Task 2.

Based on the results from task 1, one of your colleagues has suggested to use an inflow control valve to regulate the inflow of each layer, by creating a pressure drop. The colleague claims that this will allow to produce more oil from the system.

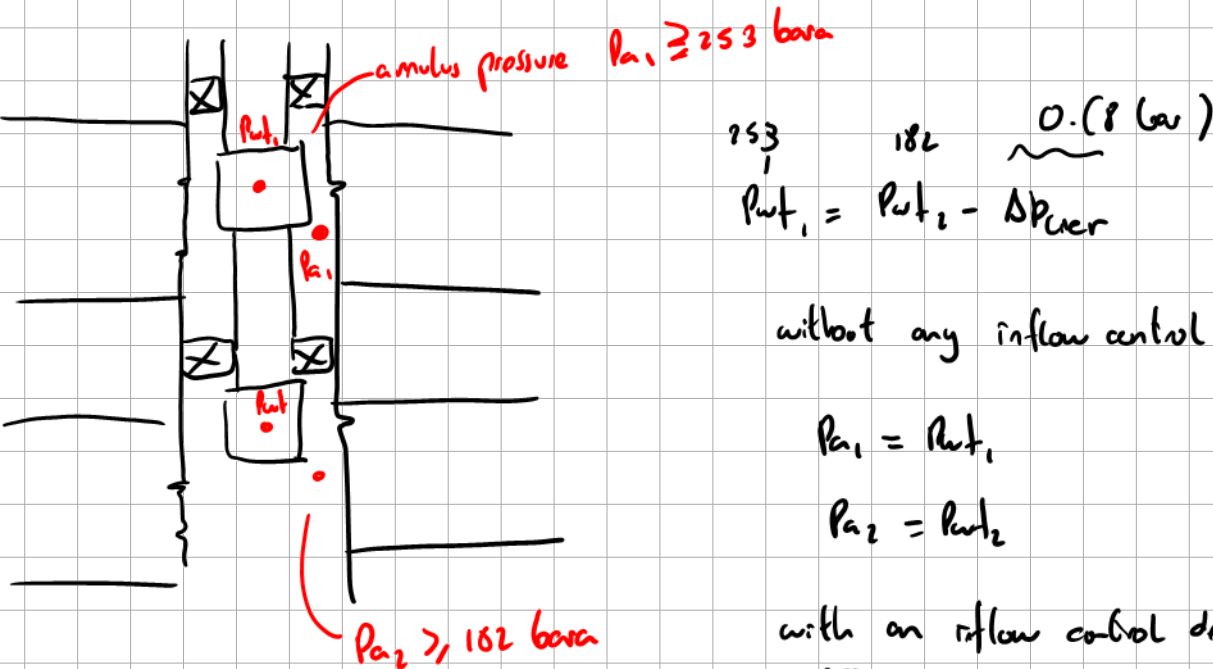


 inflow control valve

 hydraulic lines from surface

Do some calculations to verify the feasibility of this idea.





without any inflow control device

$$p_{a1} = p_{b1}$$

$$p_{a2} = p_{b2}$$

with an inflow control device

$$p_{a1} - \Delta p_{\text{cv1}} = p_{b1}$$

$$p_{a2} - \Delta p_{\text{cv2}} = p_{b2}$$

$$p_{b2} - p_{b1} \approx 8.6 \text{ bara}$$

		LAYER 1	LAYER 2				
pann	[bara]	253	194	TOTAL	DP 2-->1 (calc)	DP 2-->1 (assumed)	difference
qo	[Sm3/d]	426.3	2359.3	2785.6	[bar]	[bar]	[bar]
pwf	[bara]	185	194		8.6	8.6	0.0
DP-ICV	[bar]	68	0				
GOR-well	[Sm3/Sm3]	133.2					

U. S. DEPARTMENT OF THE INTERIOR  
HAROLD L. ICKES, Secretary  
BUREAU OF MINES  
John W. Finch, Director

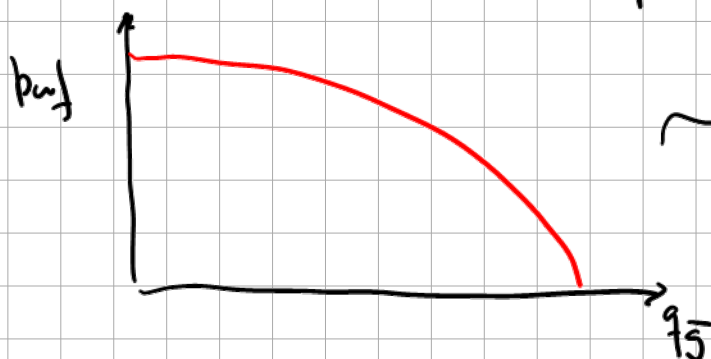
(1935)

Monograph 7

# Back-Pressure Data on Natural-Gas Wells and Their Application to Production Practices

By  
E. L. RAWLINS AND M. A. SCHELLHARDT

Back-pressure equation



$$q_g \sim C (P_R^2 - P_{wf}^2)^n \quad \text{empirically, measured in the field} \quad 0.5 \leq n \leq 1$$

$$\frac{q_g}{C} = (P_R^2 - P_{wf}^2)^n \quad \text{Log}$$

$$\text{Log}\left(\frac{q_g}{C}\right) = \text{Log}\left((P_R^2 - P_{wf}^2)^n\right)$$

$$\text{Log}(q_g) - \text{Log}(C) = n \cdot \text{Log}(P_R^2 - P_{wf}^2)$$

$$\text{Log}(q_g) = \text{Log}(C) + n \cdot \text{Log}(P_R^2 - P_{wf}^2)$$

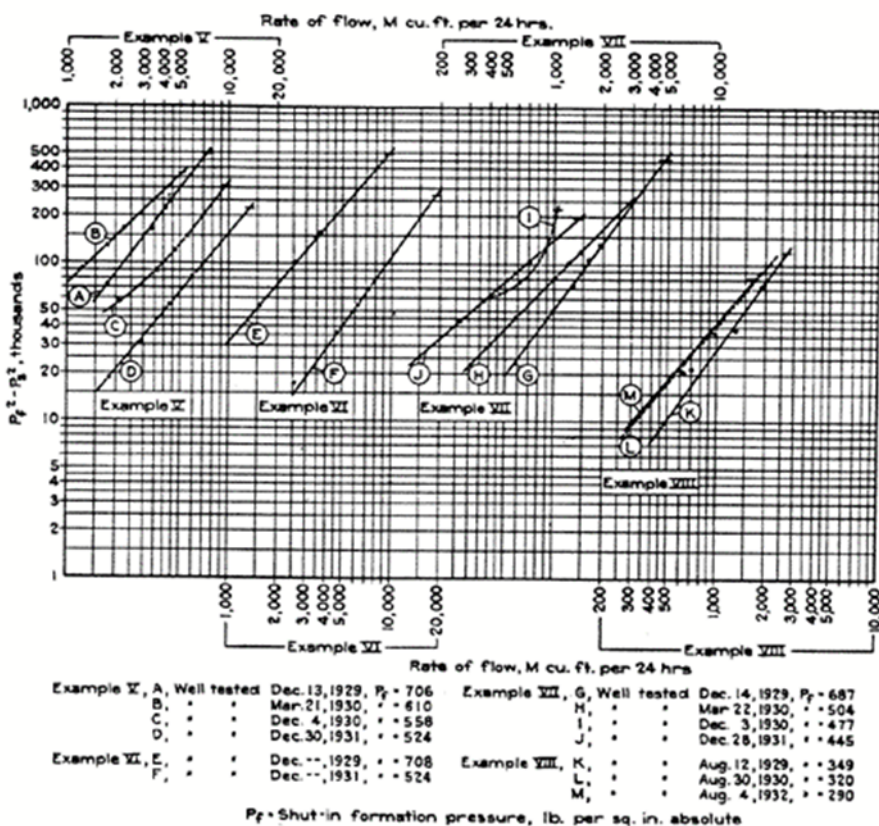
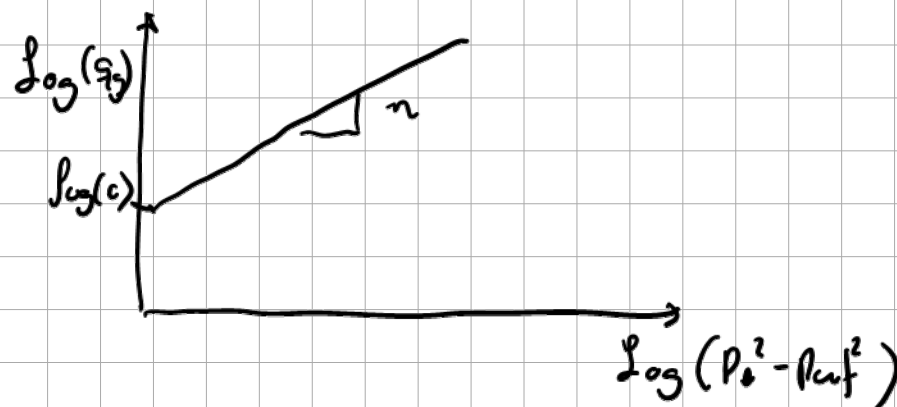
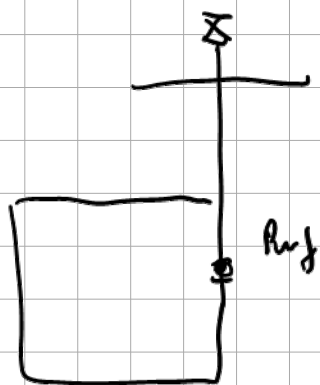
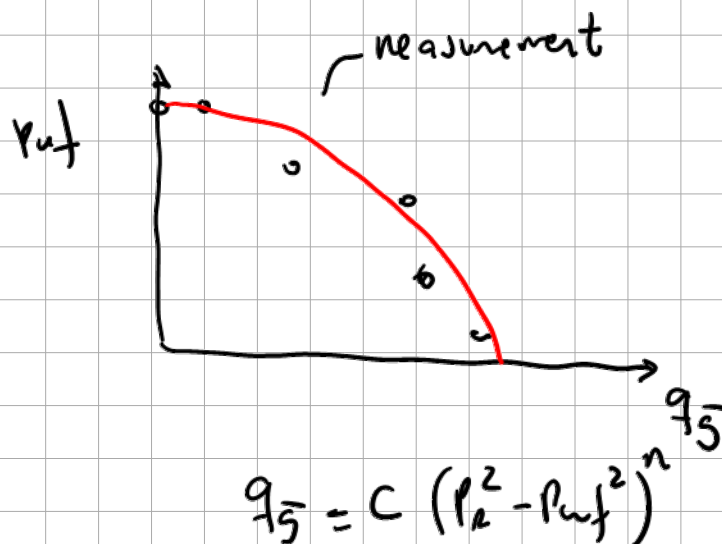


FIGURE 24.—Variation in delivery capacities of gas wells at different times in their productive lives, examples V, VI, VII, and VIII



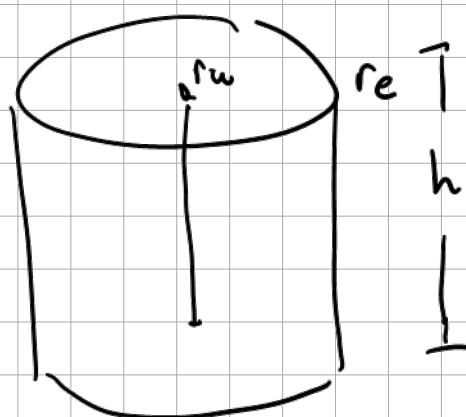
in Excel change C, n to match data

## analytical derivation of Dry gas IPR

 $q_g$ 

$$v = \frac{k}{\mu_g} \frac{dp}{dr}$$

$$\frac{q_g}{2\pi r h} = \frac{k}{\mu_g} \frac{dp}{dr}$$



$$q_g = f(q_g)$$

$$B_g = \frac{q_g}{q_g}$$

$$q_g = q_g \cdot B_g$$

$$\int_{r_w}^{r_{@pR}} \frac{q_g}{r} = \int_{p_{wf}}^{p_R} \frac{2\pi k h}{B_g \mu_g} \frac{dp}{dr}$$

for PSS

$$q_g = \frac{2\pi k h}{\left(\ln\left(\frac{r_e}{r_w}\right) - 0.75\right)}$$

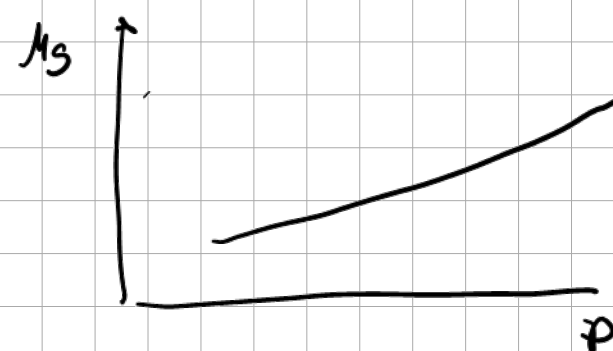
$$\int_{p_{wf}}^{p_e} \frac{1}{B_g \mu_g} dp$$



mass conservation

$$q_g \cdot \rho_g = q_g \cdot \rho_g$$

$$B_g = \frac{q_g}{q_g} = \frac{\rho_g}{\rho_g}$$



Real gas equation

$$\frac{p}{\rho} = z R T$$

$$R = \frac{R_u}{M_w}$$

gas deviation factor

$$z = \frac{p}{z R T}$$

deviation from ideal gas



Bovle (English)



Hooke (English)



Charles (French)



Gay-Lussac (French)



Avogadro (Italian)

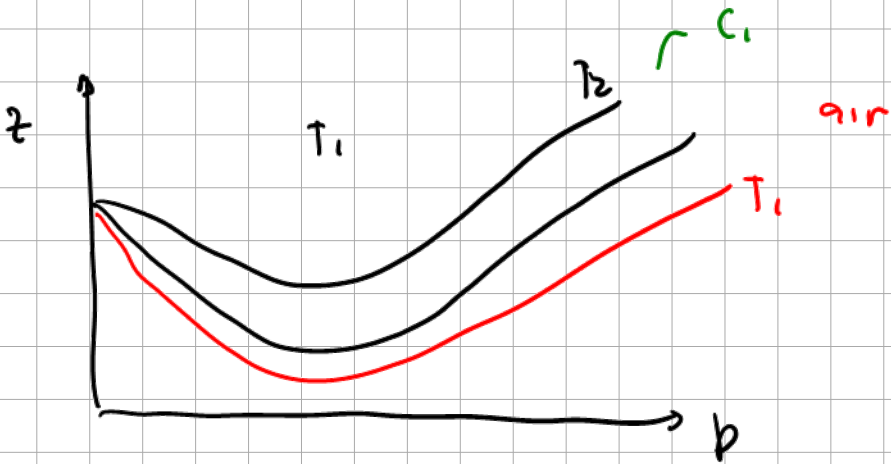


$z \sim$

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(INCORPORATED)

Density of Natural Gases

BY MARSHALL B. STANDING\* AND DONALD L. KATZ,\* MEMBER A.I.M.E.  
(New York Meeting, February 1941)



Marshall B. Standing



Donald L. Katz

$T_r = \frac{T}{T_c}$

$P_r = \frac{p}{P_c}$

$T_c, P_c$

$T_c, P_c = f(MW)$

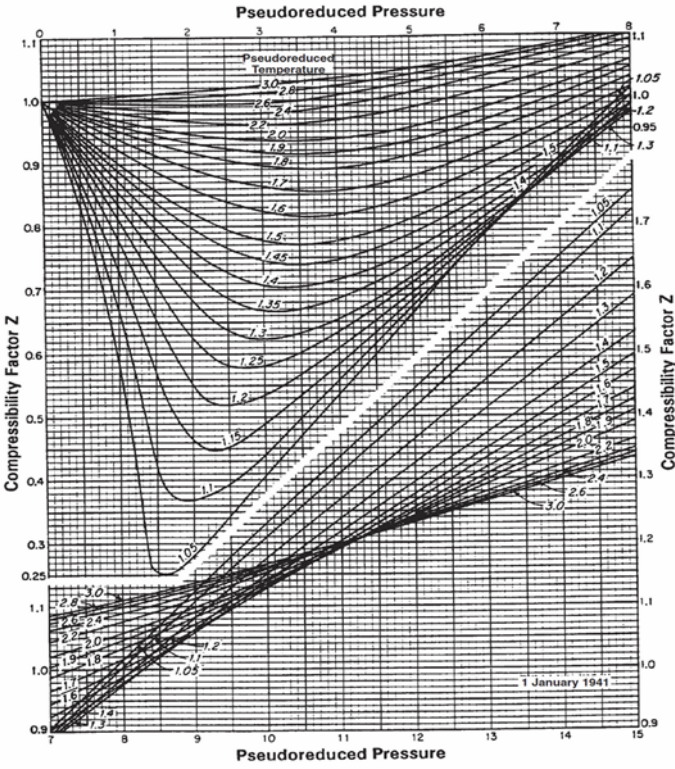
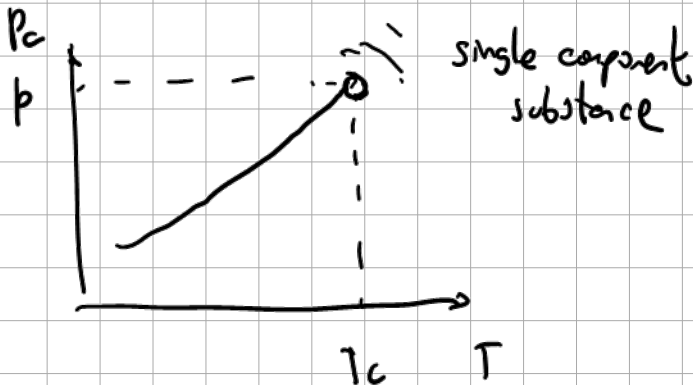


Fig. 3.6—Standing-Katz<sup>4</sup> Z-factor chart.

Gas composition

Component	mole fraction
C <sub>1</sub>	z <sub>C1</sub>
C <sub>2</sub>	z <sub>C2</sub>
C <sub>3</sub>	z <sub>C3</sub>
⋮	⋮

$\sum_{i=1}^N z_i = 1$

$$MW_{mix} = \sum_1^N MW_i z_i$$

$$T_c, p_c = f(MW_{mix}) \rightarrow \text{Sutton}$$

$$B_g = \frac{p_g}{p_g}$$

$$p_g = \frac{p_{sc}}{z_{sc} R T_{sc}}$$

$$p_g = \frac{p}{z R T}$$

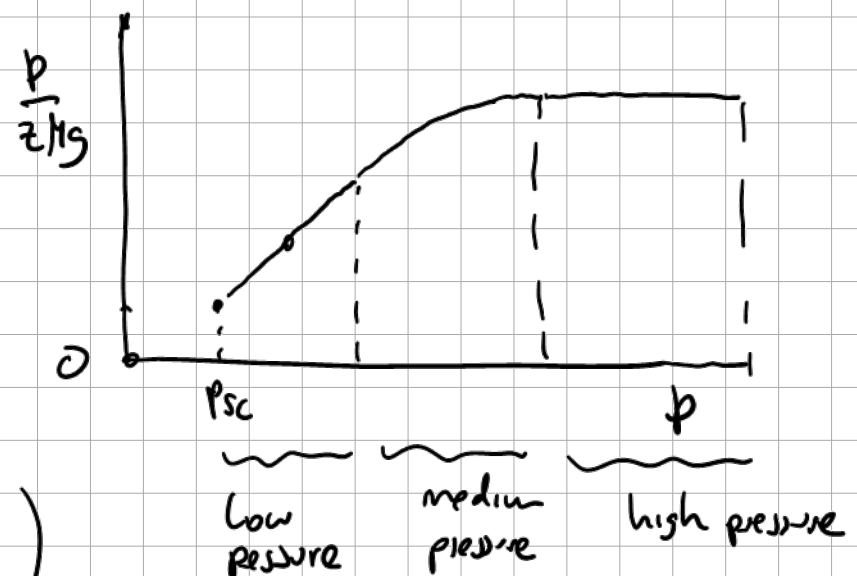
$$B_g = \frac{p_{sc}}{T_{sc}} \cdot \frac{z T}{p}$$

$p_{sc} = 1.01325 \text{ bara}$   
 $T_{sc} = 15.56^\circ \text{C}$

$$T = T_R$$

$$q_g = \frac{2\pi k h}{\left(\ln\left(\frac{r_e}{r_w}\right) - 0.75\right)} \int_{p_{wf}}^{p_R} \frac{1}{M_g B_g} dp$$

$$q_g = \frac{2\pi k h}{\ln\left(\frac{r_e}{r_w}\right) - 0.75} \frac{T_{sc}}{p_{sc} T_R} \int_{p_{wf}}^{p_R} \frac{p}{z M_g} dp$$



low pressure (  $p_{wf}, p_R$  )

$$q_g = \frac{2\pi k h}{\left(\ln\left(\frac{r_e}{r_w}\right) - 0.75\right)} \frac{T_{sc}}{p_{sc} T_R} 0.5 \left( p_R^2 - p_{wf}^2 \right) \left( \frac{1}{z M_g} \right)_{@ p_R}$$

in the low pressure region  $\left( \frac{1}{M_g z} \right) = \text{const}$

$$q_g = C (p_R^2 - p_{wf}^2)^n \quad \text{if } n=1 \quad \text{it's a match!}$$

high pressure

$$q_g = \frac{2\pi k h}{\left(\ln\left(\frac{r_e}{r_w}\right) - 0.75\right)} \frac{T_{sc}}{p_{sc} T_R} \left( \frac{p}{M_g z} \right) \int_{p_{wf}}^{p_R} dp = \frac{2\pi k h}{\left(\ln\left(\frac{r_e}{r_w}\right) - 0.75\right)} \frac{T_{sc}}{p_{sc} T_R} \frac{p_R}{M_g z} (p_R - p_{wf})$$

any pressure constant

similar to undersaturated oil IPR

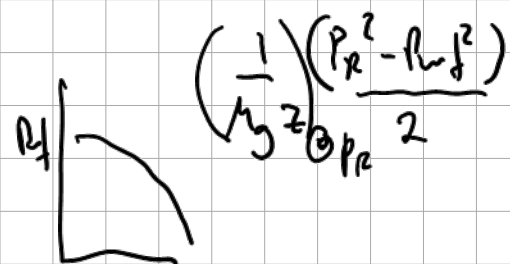
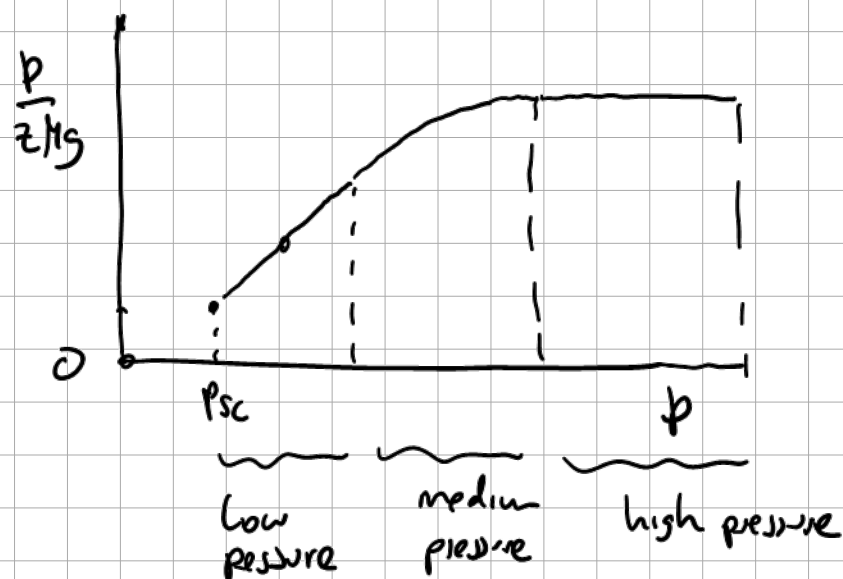
$$\text{doesn't resemble } q_g = C (p_R^2 - p_{wf}^2)^n$$

$$q_o = J (p_R - p_{wf})$$

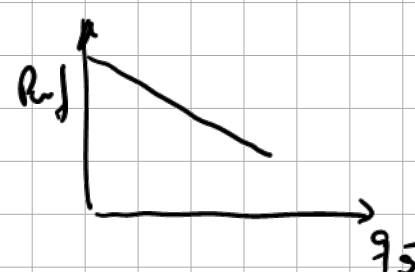


Video 15 - Dry gas IPR (Part 2)

$$q_s = \frac{2\pi k h}{\ln\left(\frac{r_e}{r_w} - 0.75\right)} \frac{T_{sc}}{P_{sc} T_R} \int_{P_{wf}}^{P_e} \frac{p}{z M_g} dp$$



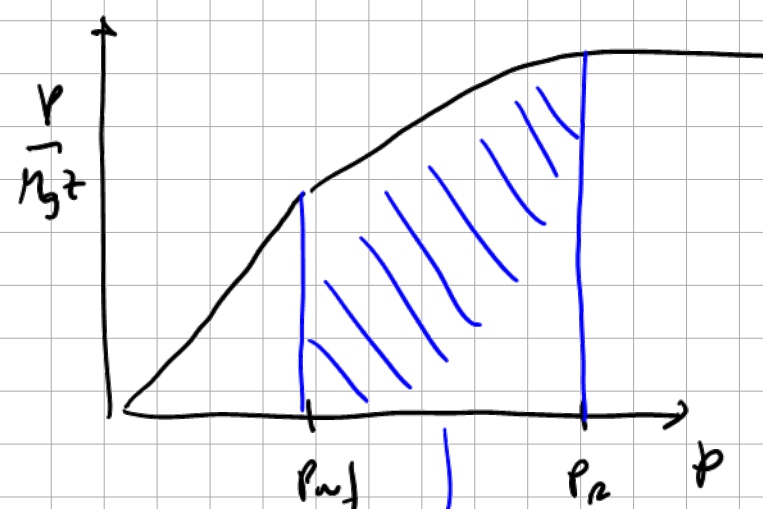
$$\frac{1}{M_g^2} \left( \frac{P_R^2 - P_{wf}^2}{2} \right)$$



$q_s = [m^3/d]$   
 $p [bara]$   
 $T [K]$   
 $k [md]$   
 $M_g [cp]$   
 $T_{sc} = 15.56^\circ C$   
 $P_{sc} = 1.01325 bara$

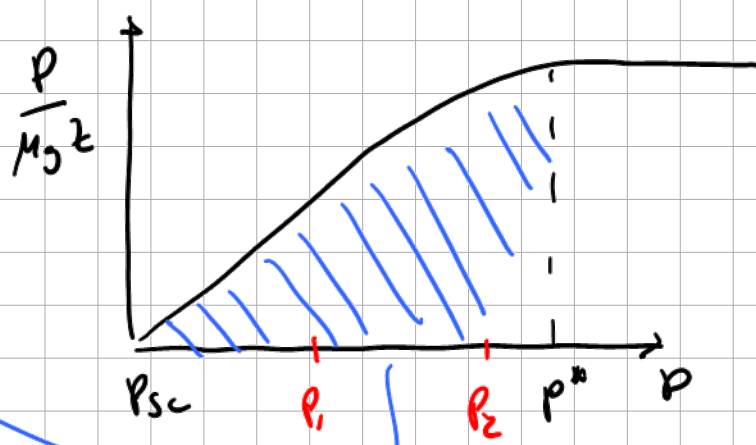
$$q_g = \frac{k h}{\left( \ln \frac{r_e}{r_w} - 0.75 \right) T_R} \int_{P_{wf}}^{P_R} \frac{p}{M_g z} dp$$

excluding the 2!

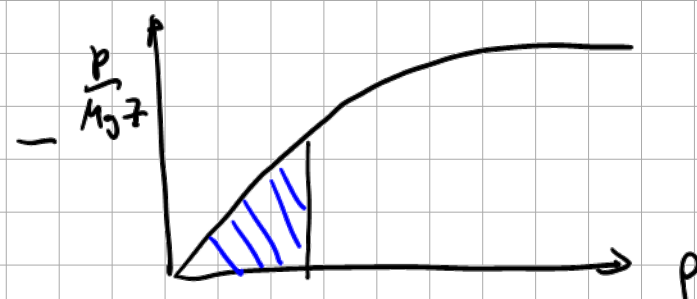
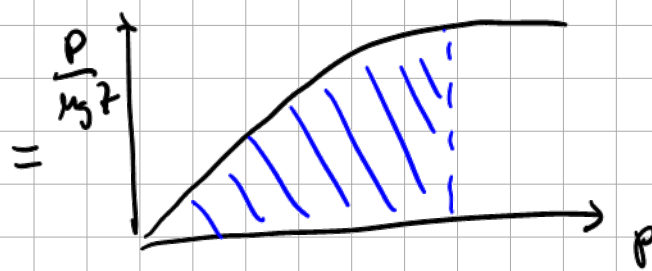


$$\left( \frac{P_R}{P_{wf}} \right)$$

$$m(p) = 2 \int_{P_{sc}}^p \frac{p}{M_g z} dp$$



$$2 \int_{P_i}^{P_2} \frac{p}{M_g z} dp = 2 \int_{P_{sc}}^{P_2} \frac{p}{M_g z} dp - 2 \int_{P_{sc}}^{P_i} \frac{p}{M_g z} dp = m(P_2) - m(P_i)$$



Im og

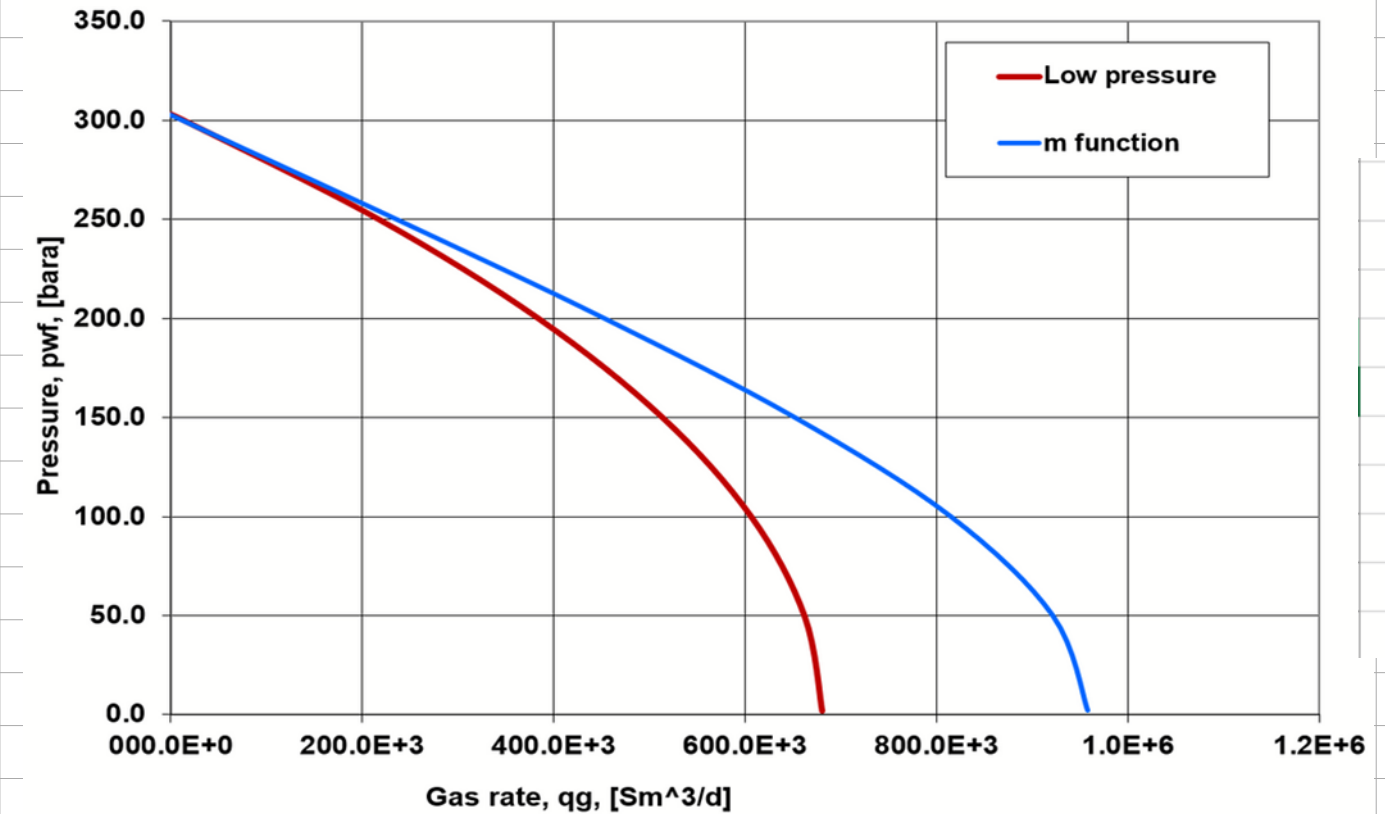
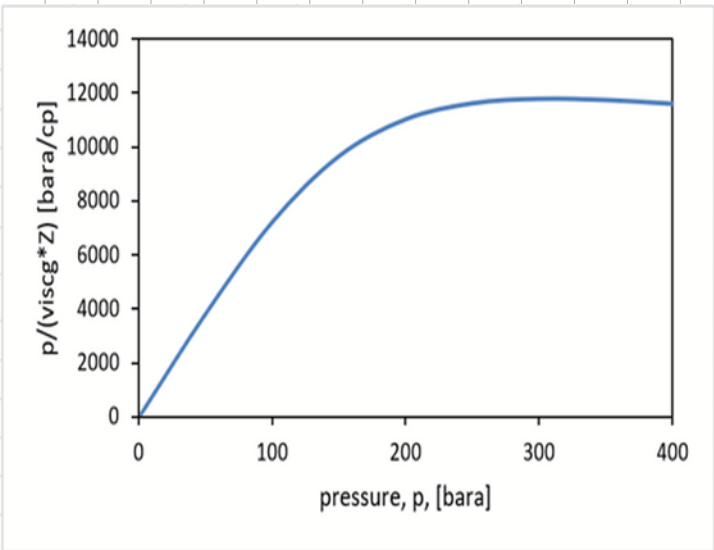
$$q_s = 2.63 \frac{u h}{\left(h\left(\frac{r_e}{r_w}\right)^{-0.1515}\right) T_R} \left[m(p_e) - m(p_{wf})\right] \quad ?$$



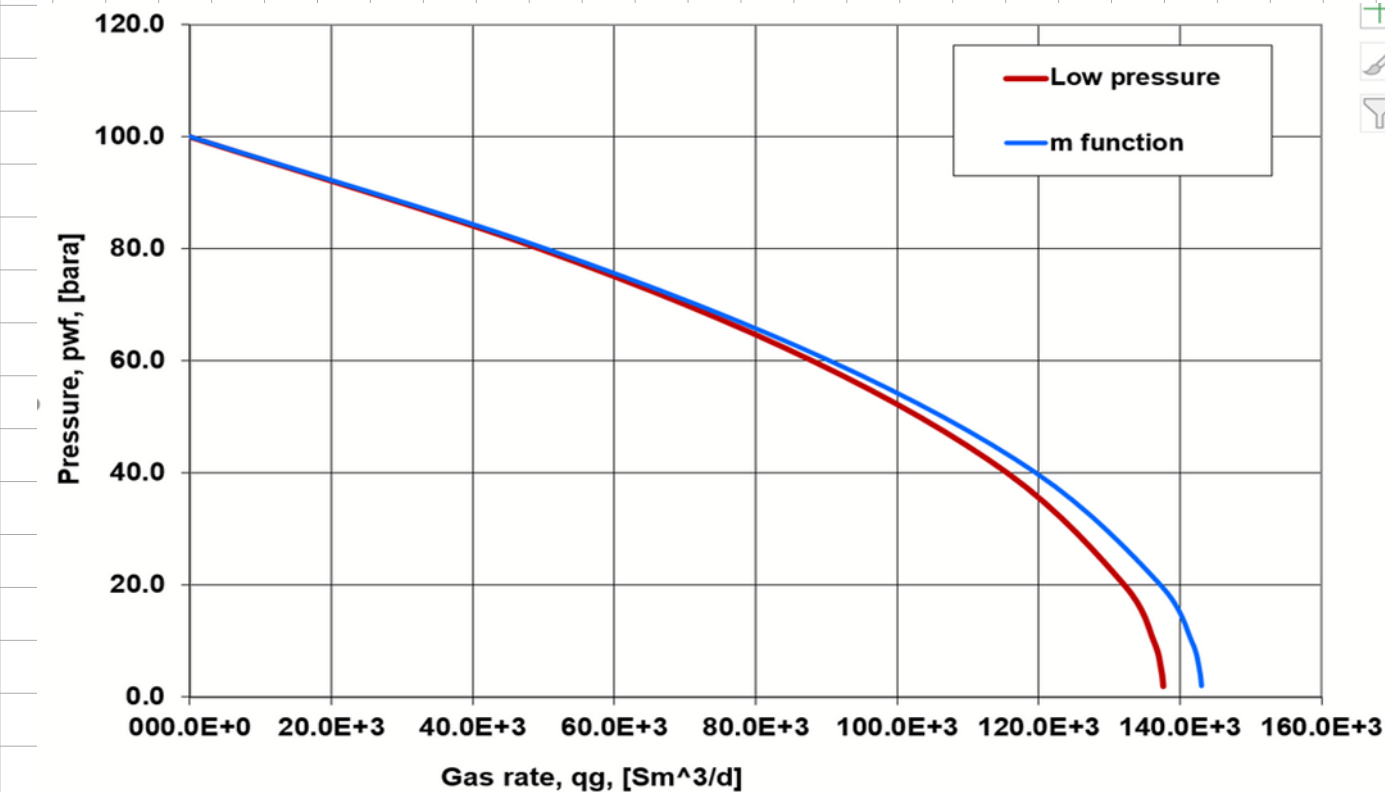
Well Data

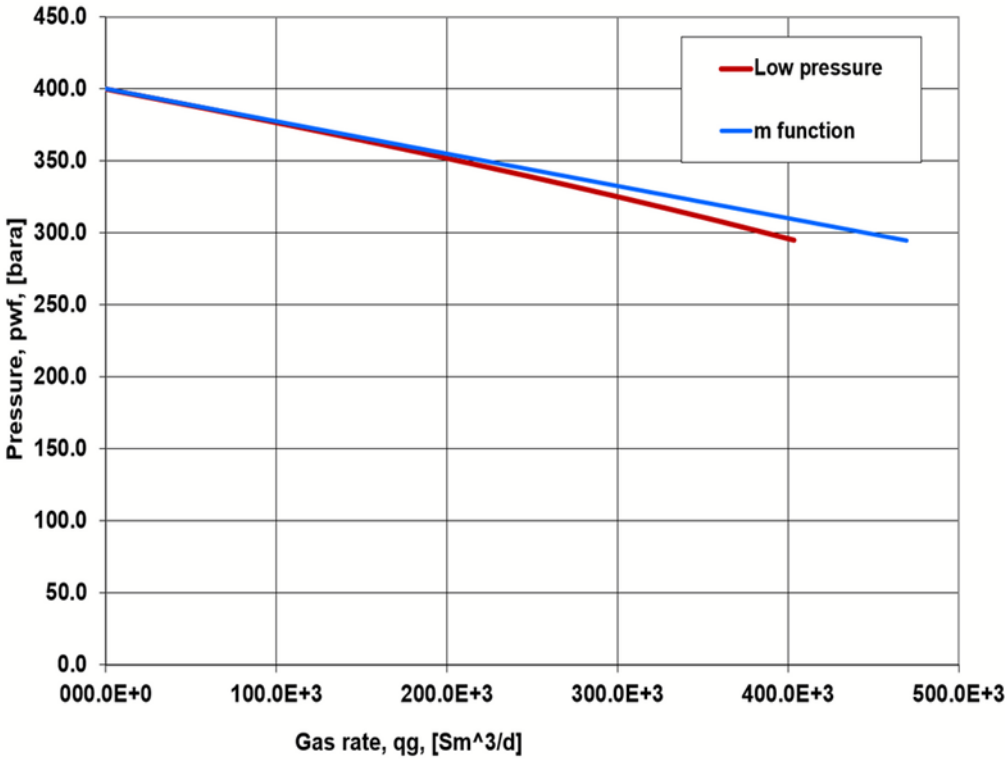
p <sub>R</sub>	[bara]	400
T <sub>R</sub>	[C]	105
T <sub>R</sub>	[K]	378
Z <sub>R</sub>	[-]	1.069
deng <sub>R</sub>	[kg/m3]	276
Viscosity <sub>R</sub>	[cp]	0.032

p [bara]	Z [-]	deng [kg/m3]	viscg [cp]	p/viscg*Z [bara/cp]
2	0.997	1.5	0.013	152
50	0.932	39.6	0.014	3825
100	0.882	83.6	0.016	7224
150	0.859	128.8	0.018	9662
200	0.867	170.2	0.021	11029
250	0.899	205.1	0.024	11622
300	0.948	233.6	0.027	11788
350	1.006	256.8	0.030	11745
400	1.069	276.1	0.032	11607

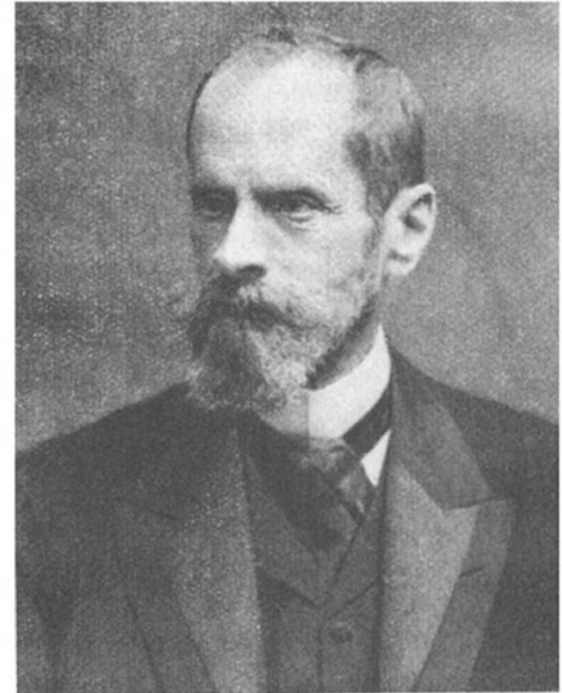
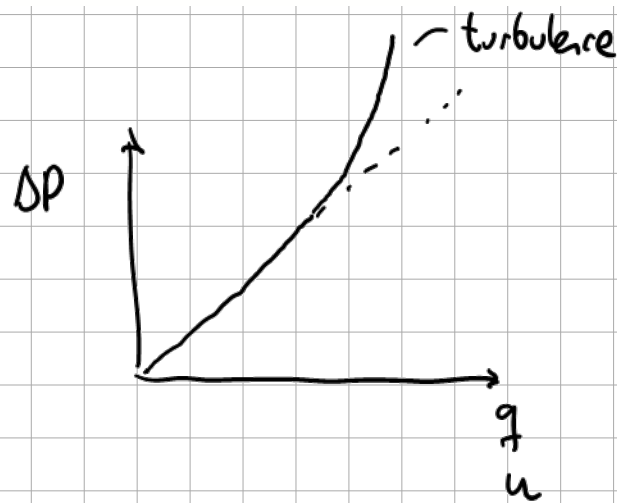
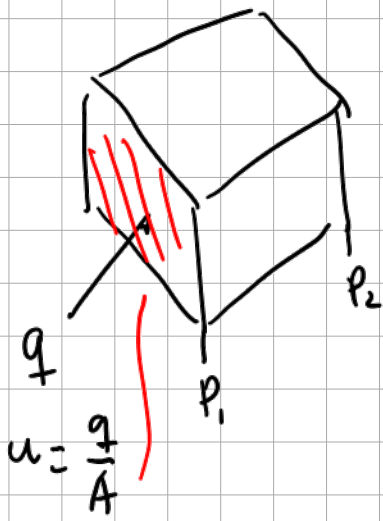


pwf bara	LP - qg [Sm3/d]	m(p) [bara2/cp]	qg [Sm3/d]
303.0	000.0E+0	5026555	000.0E+0
300.0	13.4E+3	4955852	13.5E+3
250.0	217.4E+3	3783006	237.1E+3
200.0	384.3E+3	2645766	453.9E+3
150.0	514.1E+3	1603483	652.6E+3
100.0	606.8E+3	750299.5	815.2E+3
50.0	662.5E+3	191885.9	921.7E+3
2.0	681.0E+3	226.2864	958.2E+3



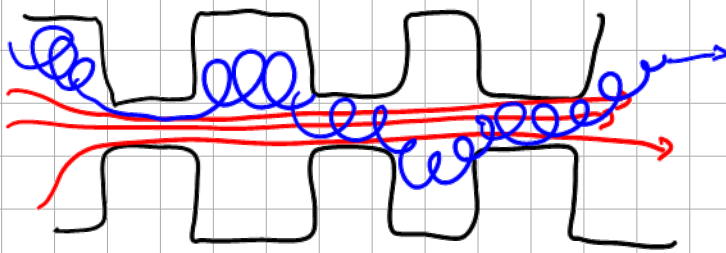


[19] P. Forchheimer. *Wasserbewegung durch Boden*. Zeitschrift des Vereines Deutscher Ingenieure, 45 edition, 1901.



Professor Philipp Forchheimer.

not valid for medium-high rate gas wells }  
high rate sat oil



$$\Delta P = A \cdot u + B u^2$$

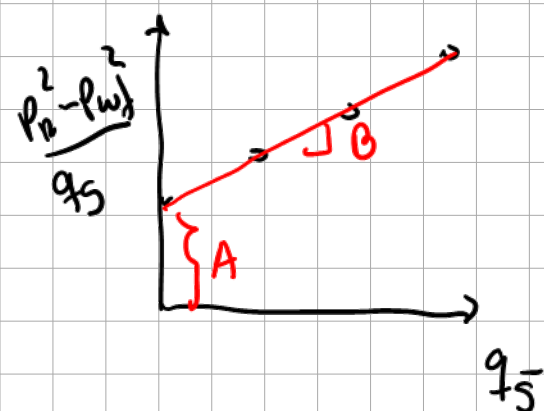
$$\Delta P = A u \left( 1 + \frac{B}{A} u \right)$$

Use of Short Term Multiple Rate Flow Tests  
To Predict Performance of Wells  
Having Turbulence

(1916)

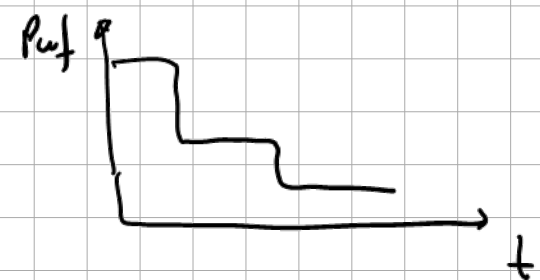
Lloyd G. Jones and E. M. Blount, Mobil Research and Development Corp., and O. H. Glaze,  
Mobil Oil Corp., Members SPE-AIME

LP dry gas wells



$$(p_R^2 - p_{wf}^2) = A q_5 + B q_5^2$$

$$\frac{(p_R^2 - p_{wf}^2)}{q_5} = A + B q_5$$



gradiente equation

$$a x^2 + b x + c = 0$$

$$q_5 = \frac{7.63 \mu h}{T R M_g z} \frac{(p_R^2 - p_{wf}^2)}{(\ln(r_e/r_w) - 0.75 + S)}$$

$$(p_R^2 - p_{wf}^2) = \frac{T R M_g z}{7.63 \mu h} \left[ (\ln(r_e/r_w) - 0.75 + S) q_5 \right] + B q_5^2$$

$$B = \frac{D z M_g T R}{7.63 \cdot \mu h} \quad \text{rate dependent skin}$$

$$\frac{(p_R^2 - p_{wf}^2)}{T R M_g z} \frac{7.63 \mu h}{7.63 \mu h} = \left( \ln \frac{r_e}{r_w} - 0.75 + S \right) q_5 + D q_5^2$$

$$\frac{(p_r^2 - p_{wf}^2) 7.63 kh}{\underbrace{\left(\ln\left(\frac{r_e}{r_w}\right) - 0.75 + s + D q_{\bar{g}}\right)}_{\text{rate-dependent skin}} T \mu_g b} = q_{\bar{g}}$$

$$D = \left[ \frac{d}{\text{m}^3} \right]$$

$$\hookrightarrow D = f(?)$$

alternative approach

USBM (1935)

$$q_{\bar{g}} = C (p_r^2 - p_{wf}^2)^n$$

$n?$   $\nearrow$  1 laminar (Darcy flow)  
 $\searrow$  0.5 turbulent (HVF)

$$q_{\bar{g}} = C \underbrace{(p_r^2 - p_{wf}^2)^n}_{\text{accounts for turbulent flow}}$$

$$C = \frac{(7.63 kh)^n}{(T \mu_g Z)^n D^{1-n} [\ln(r_e/r_w) - 0.75 + s]^{2n-1}}$$

extends to other IPes

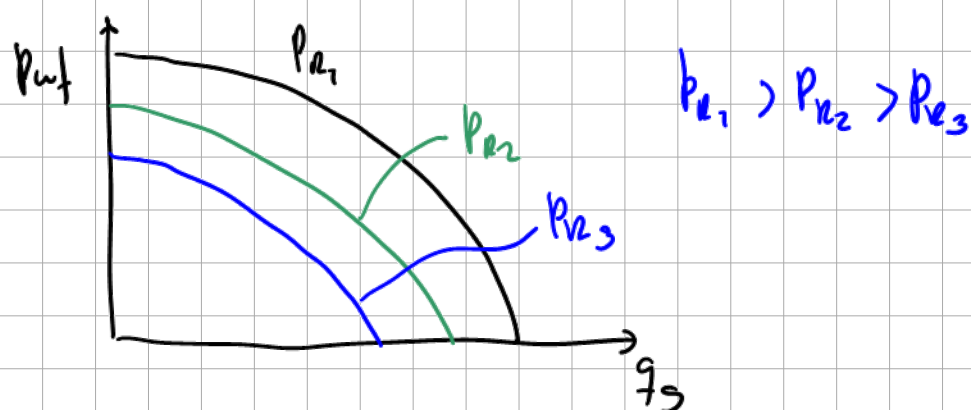
$$q_{\bar{g}} = C [\ln(p_r) - \ln(p_{wf})]^n$$

$$C = \frac{(7.63 kh)^n}{T^n D^{1-n} [\ln(r_e/r_w) - 0.75 + s]^{2n-1}}$$



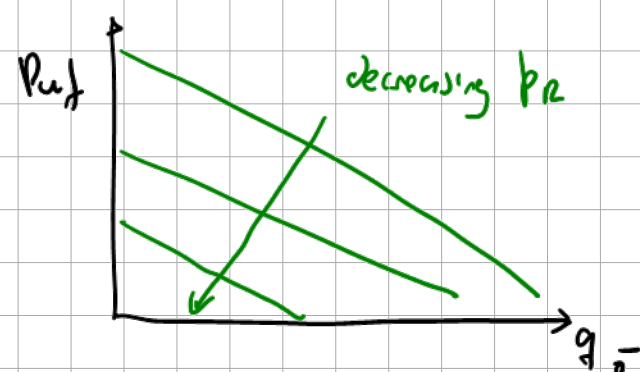
$$q_g = \frac{2 \pi h}{\ln\left(\frac{r_e}{r_w} - 0.75\right)} \frac{7.63}{T_R} \int_{p_{wf}}^{p_R} \frac{p}{z \mu_g} dp$$

$$\begin{aligned} & \text{LP} \quad \left( \frac{1}{\mu_g z} \right)_{p_R} \frac{(p_R^2 - p_{wf}^2)}{2} \\ & \text{HP} \quad \frac{(m(p_R) - m(p_{wf}))}{2} \quad \frac{p_R}{(\mu_g z)_{p_R}} (p_R - p_{wf}) \end{aligned}$$



$$q_D = J (p_R - p_{wf})$$

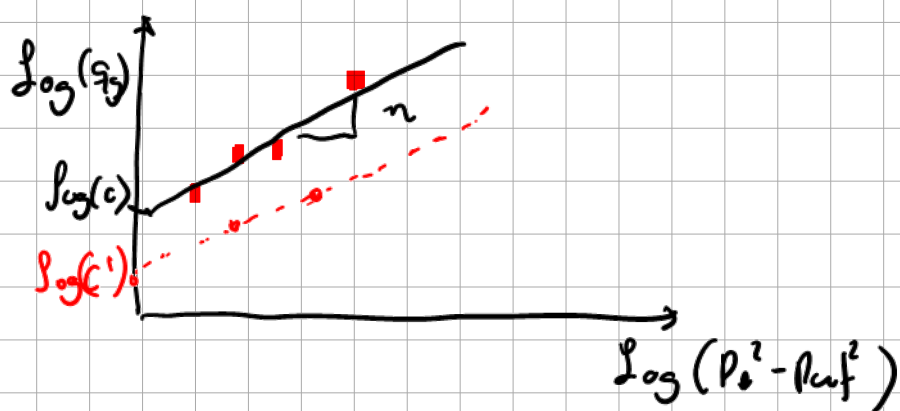
geometry  $\rightarrow$   
fluid properties  $\rightarrow (\mu_o B_o)_{p_{avg}}$



Diagnostic of well productivity index

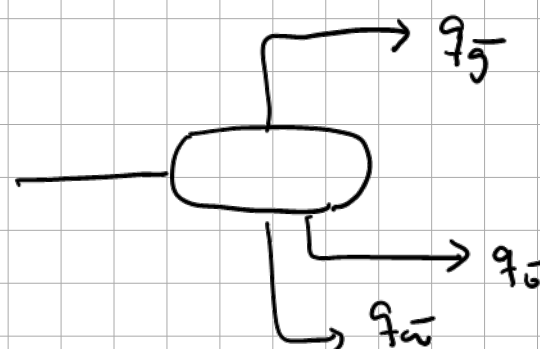
$$q_g = C (p_R^2 - p_{wf}^2)^n$$

$$\log(q_g) = \log(C) + n \log(p_R^2 - p_{wf}^2)$$

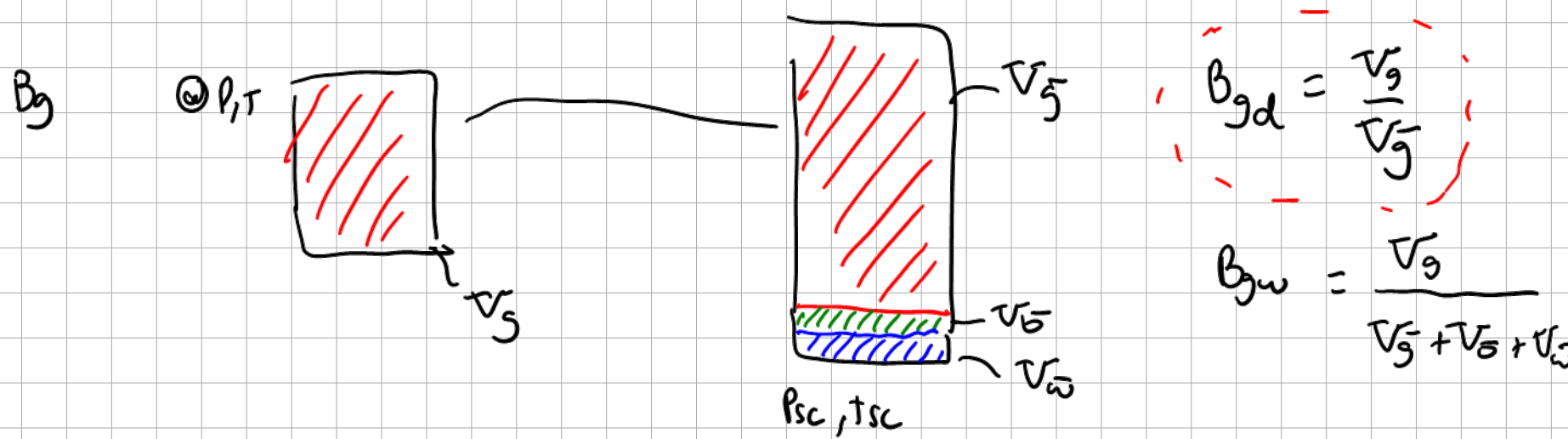


Gas wells produce condensate water

$$\begin{aligned} CGR &= \frac{q_o}{q_g} \\ WGR &= \frac{q_w}{q_g} \end{aligned}$$



the same IPR equations can be used as long as flow  $p_R \rightarrow p_{wf}$  is single phase



$$\frac{p}{p} = zRT \rightarrow \text{assumes single-phase gas}$$

$$\int_{p_{wf}}^{p_R} \frac{p}{z \mu_g} dp \rightarrow \text{reflects the impact of condensate/water}$$

if there is impact of condensate and water  $\rightarrow$  generate a table of  $B_{gd}$  { e.g. EOS }

$$\int_{p_{wf}}^{p_R} \frac{1}{\mu_g B_{gd}} dp \leftarrow \text{integrate } B_{gd} \text{ directly}$$

Expressions are available for horizontal wells:

SPE 99712

Generalized Horizontal Well Inflow Relationships for Liquid, Gas, or Two-Phase Flow  
R. Kamkom and D. Zhu, Texas A&M U.

base pressure. The IPR equation for horizontal gas wells in term of the real gas pseudo-pressure is

$$q_g = \frac{kL(m(\bar{p}) - m(p_{wf}))}{1424T \left( \ln \left[ \frac{hI_{ani}}{r_w(I_{ani} + 1)} \right] + \frac{\pi y_b}{hI_{ani}} - 1.224 + s \right)} \quad (13)$$

$$I_{ani} = \sqrt{\frac{k_H}{k_V}}$$

IPR:

$$q_g = \underbrace{U}_{\text{geometry}} \int_{p_{wf}}^{p_R} \underbrace{F(p)}_{\text{function of fluid properties}} dp$$

- 20240923
- OUTLINE
- New and final version of Exercise set 2 posted
  - Summary of Meeting with Reference group
  - New volunteer for member of reference group?
  - Recap of YT lectures of last week
  - Class exercise (Problems 3 and 4 of exercise set 2)

Problem 3. Drawing an analogy to the dry gas IPR, the IPR for a CO<sub>2</sub> injector is:

$$q_{\bar{g}} = \left( \frac{k \cdot h}{18.68 \cdot \left[ \ln \left( \frac{r_e}{r_w} \right) - 0.75 + s \right] } \right) \int_{p_{wf}}^{p_R} \frac{1}{\mu_g \cdot B_g} dp$$

$C_e$

Using the pure CO<sub>2</sub> PVT data provided in the Excel file, compute the term

$$\int_{p_{wf}}^{p_R} \frac{1}{\mu_g \cdot B_g} dp$$

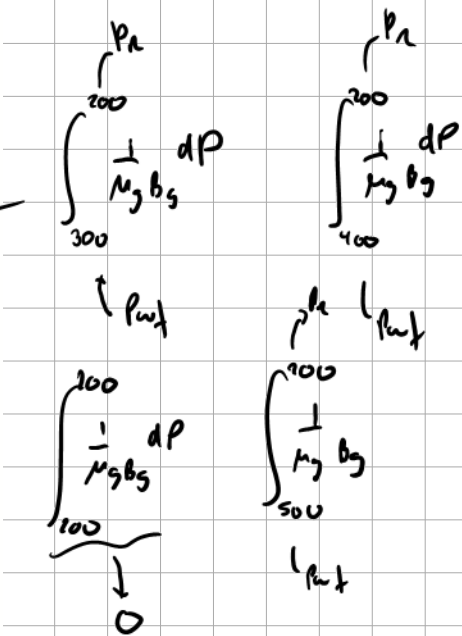
for reservoir pressure 200 bara, and flowing bottom-hole pressures ranging from 200 to 500 bara (for example use 200, 300, 400, and 500).

Will it be possible to approximate the IPR of this well with a linear equation? (something like):

$$q_{\bar{g}} = J(p_{wf} - p_R)$$

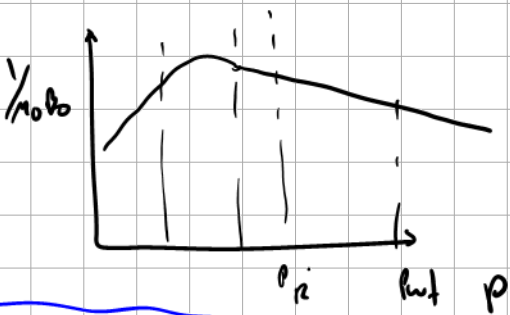
Use the Excel file provided to solve this problem.

Additional information.



$$q_{\bar{g}} = J(p_{wf} - p_R)$$

- Stepwise solution:
- Calculate B<sub>g</sub> for all pressures
  - Calculate 1/B<sub>g</sub>\*μ<sub>g</sub> for all pressures
  - See if the interval p<sub>wf</sub> and p<sub>R</sub> fall in the downward linear part
  - Calculate (numerically, using the trapezoidal rule):



$$B_g = \frac{p_g}{p_R}$$



DANGER! OBS! only valid if the fluid has the same mass at local at standard conditions and there is only one phase at standard conditions!!!

$$v_g = m_g / p_R$$
$$v_g = m_g / p_g$$

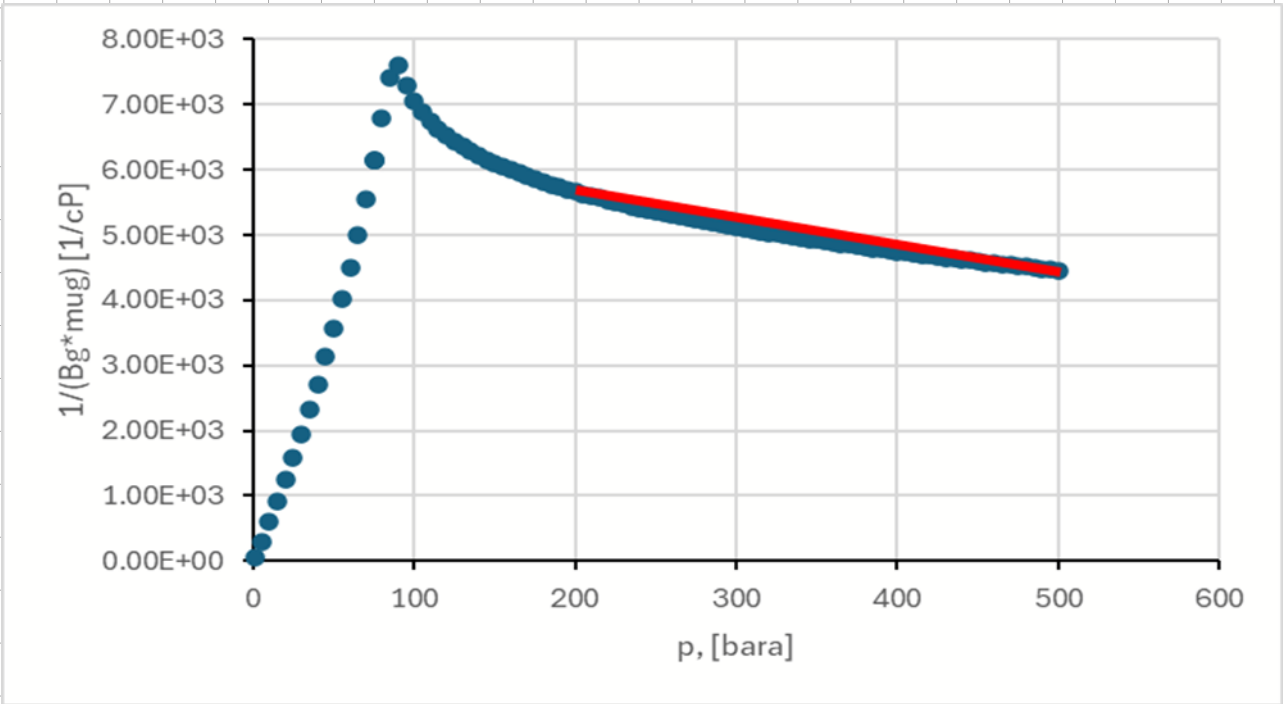
$$B_g = \frac{v_g}{v_g^s}$$

in a OG separator, mass is not conserved



$$int = \int_{p_R}^{p_{wf}} \frac{1}{\mu_g B_g} dp$$

$$int_{p_i}^{p_2} = \int_{p_i}^{p_2} \frac{1}{\mu_g B_g} dp \approx (p_2 - p_i) \cdot o.s. \cdot \left[ \frac{1}{\mu_g B_g} \Big|_{p_i} + \frac{1}{\mu_g B_g} \Big|_{p_2} \right]$$



Looks somewhat linear above 200 bara, but not quite!

p [bara]	deng [kg/m3]	viscg [cP]	Bg [m3/Sm3]	1/(Bg viscg) [1/cP]	delta_integral [bara/cP]
1.0132	1.7201	0.01563	1.09E+00	5.89E+01	
5	8.6361	0.015676	2.16E-01	2.95E+02	7.05E+02
10	17.669	0.015744	1.06E-01	6.01E+02	2.24E+03
15	27.147	0.015824	6.88E-02	9.18E+02	3.80E+03
20	37.127	0.015919	5.03E-02	1.25E+03	5.42E+03
25	47.68	0.016031	3.92E-02	1.59E+03	7.10E+03
30	58.892	0.016164	3.17E-02	1.95E+03	8.86E+03
35	70.871	0.016321	2.64E-02	2.32E+03	1.07E+04

$$\int_{1.01325}^5 \frac{1}{\mu_g B_g} dP =$$

$$(5 - 1.01325) \cdot 0.5 \cdot (589 + 295)$$

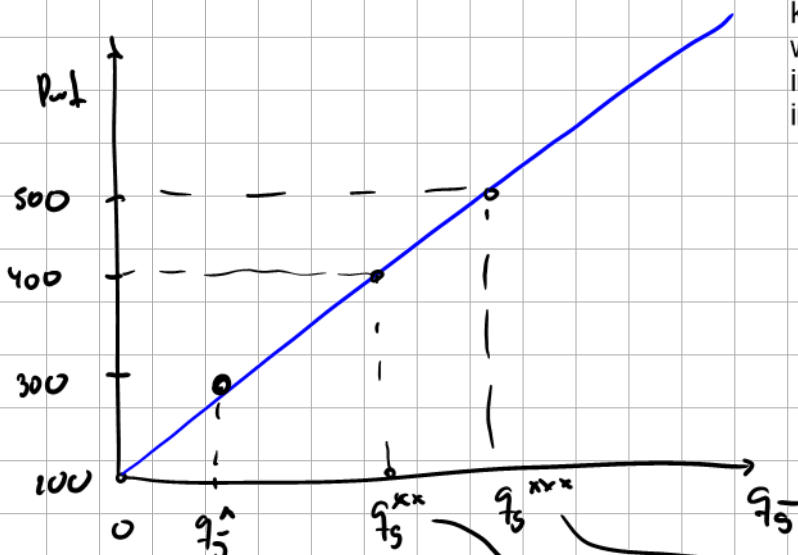
$$\int_{25}^{30} \frac{1}{\mu_g B_g} dP =$$

$$(30 - 25) \cdot 0.5 \cdot (1590 + 1950)$$

pwf [bara]	Integral [bara/cP]
200	0
300	
400	
500	

$$\int_{p_e}^{p_w} \frac{1}{\mu_o B_o} dp = \int_{200}^{205} \frac{1}{\mu_o B_o} dp + \int_{205}^{210} \frac{1}{\mu_o B_o} dp + \dots + \int_{295}^{300} \frac{1}{\mu_o B_o} dp$$

To assess if the IPR is linear or not I need  $k, h, S, r_e, r_w$ . But this is a constant, so it will multiply all the points. If pwf versus integral is linear, then pwf versus integral\*const will also be linear!



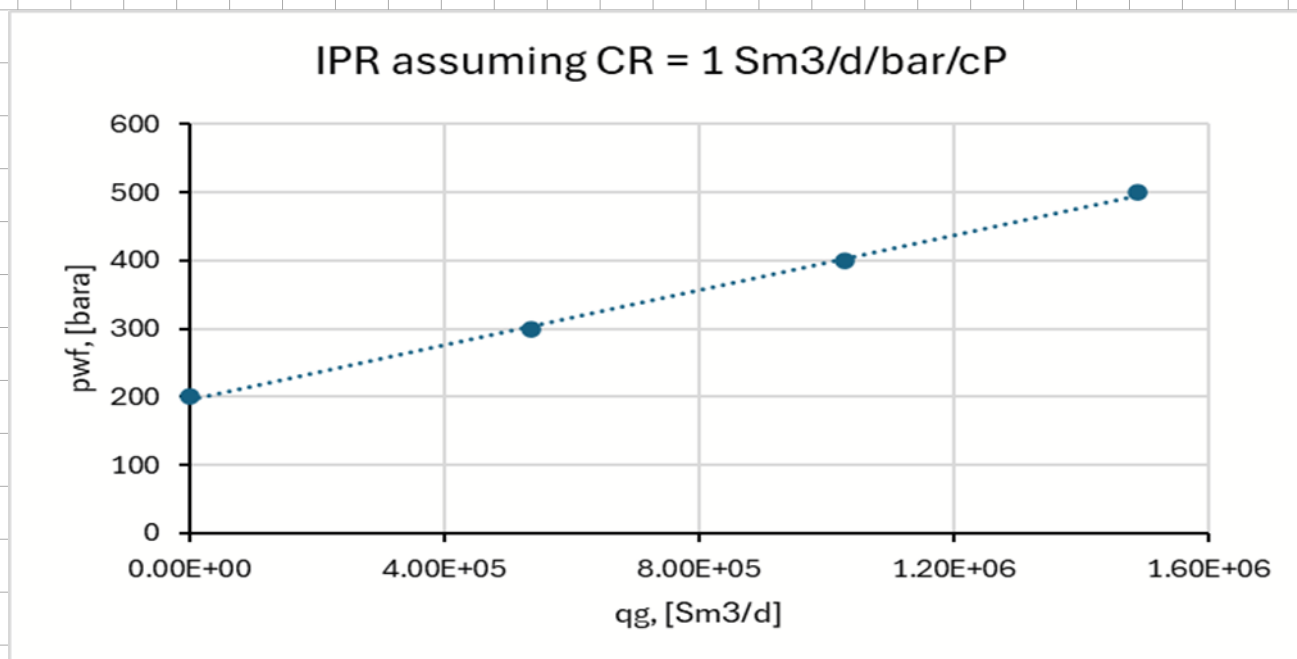
$$q_s = J (p_{wf} - p_a)$$

$$C_R \cdot \int_{200}^{300} \frac{1}{\mu_o B_o} dp \quad C_R \int_{200}^{400} \frac{1}{\mu_o B_o} dp \quad C_R \int_{200}^{500} \frac{1}{\mu_o B_o} dp$$

pwf [bara]	Integral [bara/cP]
200	0
300	5.37E+05
400	1.03E+06
500	1.49E+06

where  $C_R = \frac{870.6}{\ln(r_e/r_w)} \frac{k h}{\mu_o B_o}$





the behavior plotted is quite linear, so a linear equation like  $J^*(p_w - p_R)$  should be a good approximation!

#### Problem 4.

A test has been performed on a gas well and the following values of dry gas rate and flowing bottomhole pressure are reported:

Test point	qg [Sm <sup>3</sup> /d]	pwf [bara]
1	4.01E+05	493.4
2	1.78E+06	297.0
3	2.53E+06	149.7

The reservoir pressure is 542.5 bara.

**Task 1:** Propose IPRs for this well and estimate the parameters using the data points. Use the following alternatives:

**Darcy flow (laminar):**

$$1. \quad q_g = C_R \cdot (p_R^2 - p_{wf}^2) \quad (\text{Low pressure})$$

$$2. \quad q_g = C_R \cdot \int_{p_{wf}}^{p_R} \frac{1}{\mu_g \cdot B_g} dp$$

**Forchheimer flow (turbulent):**

$$3. \quad q_g = C_R \cdot (p_R^2 - p_{wf}^2)^n \quad (\text{Low pressure})$$

$$4. \quad q_g = C_R \cdot \left( \int_{p_{wf}}^{p_R} \frac{1}{\mu_g \cdot B_g} dp \right)^n$$

$$5. \quad q_g + m \cdot q_g^2 = C_R \cdot \int_{p_{wf}}^{p_R} \frac{1}{\mu_g \cdot B_g} dp$$

**Task 2:** It is now the future, and a new test has been performed on the well, and the following values of dry gas rate and flowing bottom-hole pressure are reported:

Test point	qg [Sm <sup>3</sup> /d]	pwf [bara]
1	2.35E+05	272.9
2	8.37E+05	191.4
3	1.35E+06	82.8

Reservoir pressure is 300 bara.

$C_R \cdot (P_R^2 - P_{wf}^2)$

- 1: assume  $C_R$
- 2: Calculate  $q_{sc}$  for the  $P_{wf}$  given
- 3: change  $C_R$  until

Test point	qg [Sm3/d]	pwf [bara]	$q_{calc}$	$\epsilon$
1	4.01E+05	493.4	xx	$(q_{test} - q_{calc})$
2	1.78E+06	297.0	xx	
3	2.53E+06	149.7	xx	
			$\Sigma$	

$q_{g\ test} = q_{g\ calc}$

minimize  $\sum_{i=1}^3 (q_{g\ test} - q_{g\ calc})^2$   
use

$q_g = C_R \cdot (p_R^2 - p_{wf}^2)$

IPR 1

initial estimate (guess)

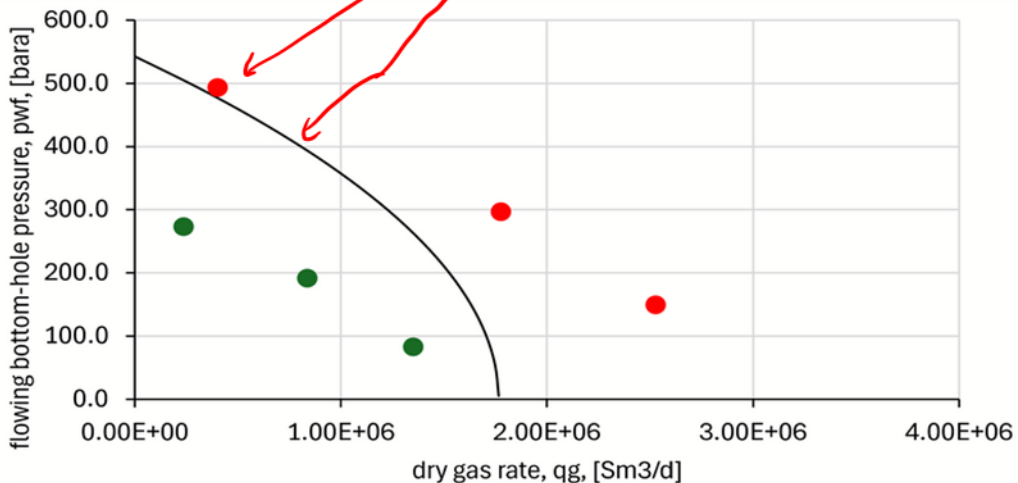
pwf_test [bara]	qg_test [sm3/d]	CR [Sm3/d/bar^2]	qg_calc [sm3/d]	(qg_test-qg_calc)^2 [(sm3/d)^2]
493.4	4.01E+05		3.05E+05	9.20E+09
297.0	1.78E+06		1.24E+06	2.92E+11
149.7	2.53E+06		1.63E+06	8.07E+11
				1.11E+12

6.00

I plot IPR

82.8 1.35E+06

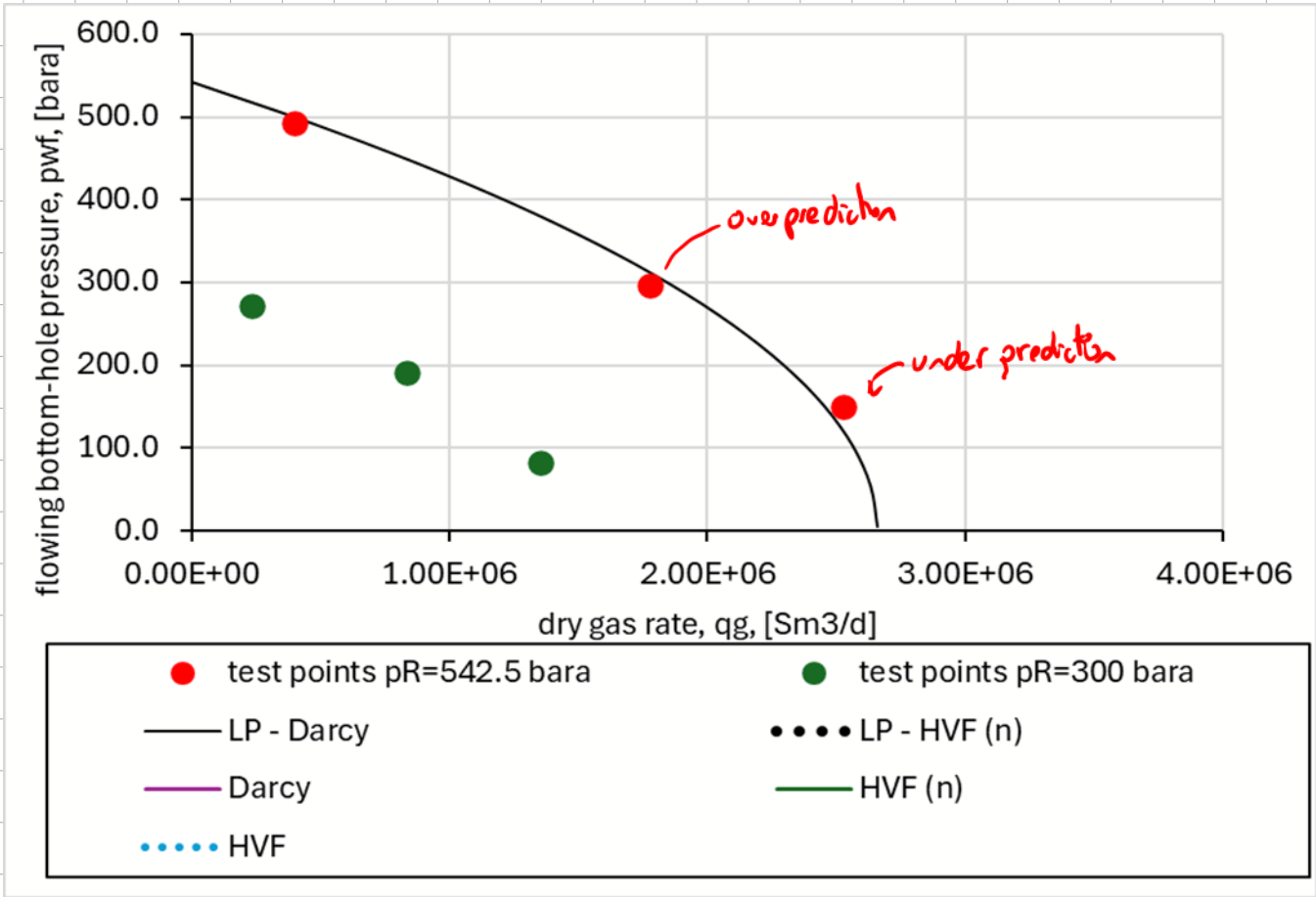
do not match, use solver to change to minimize



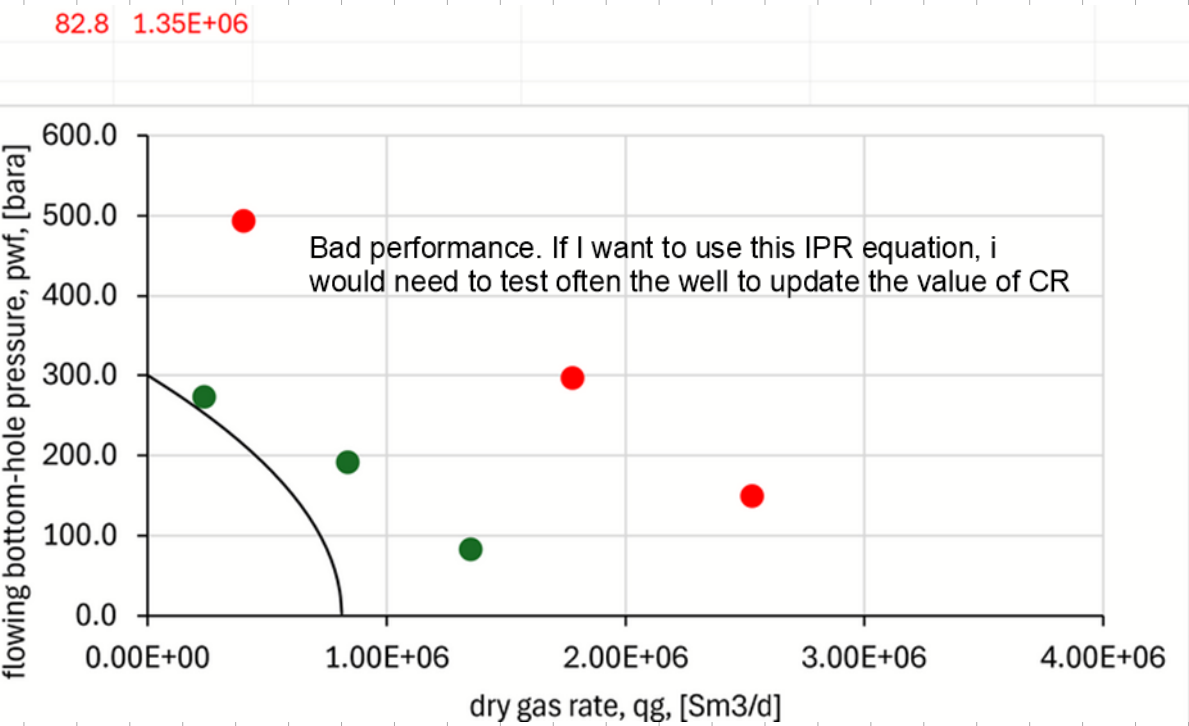
IPR 1	
pwf [bara]	qg [sm3/d]
542.5	0.00E+00
493.7	3.04E+05
444.9	5.78E+05
396.0	8.25E+05
347.2	1.04E+06
298.4	1.23E+06
249.6	1.39E+06
200.7	1.52E+06
151.9	1.63E+06
103.1	1.70E+06
54.3	1.75E+06
5.4	1.77E+06

CR [Sm3/d/bar^2]

9.03



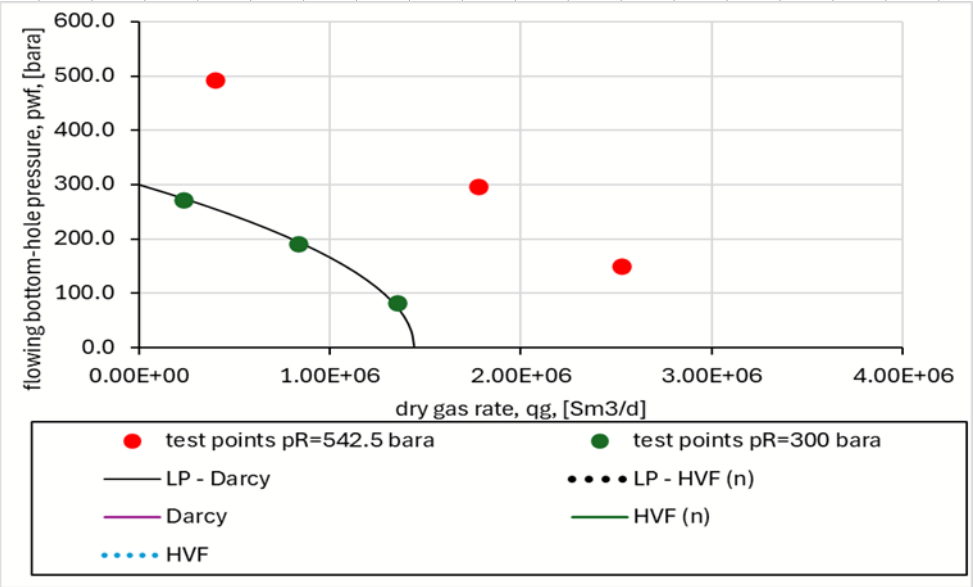
But when I try to use the same equation for  $p_R = 300$  bara:



IPR 1	
LP - Darcy	
pwf [bara]	qg [sm3/d]
300.0	0.00E+00
273.0	1.40E+05
246.0	2.66E+05
219.0	3.80E+05
192.0	4.80E+05
165.0	5.67E+05
138.0	6.41E+05
111.0	7.01E+05
84.0	7.49E+05
57.0	7.83E+05
30.0	8.05E+05
3.0	8.13E+05

CR [Sm3/d/bar^2]

16.00



20240927

## OUTLINE

-Cont of solving problem 4 in exercise set 2

-IPR for gas condensate

To calculate the integral, we are going to follow the same approach we used before when developing the dry gas IPR:

$$\int_{p_{wf}}^{p_R} \frac{1}{\mu_g B_g} dp = \int_{p_{wf}}^{p_R} \frac{1}{\mu_g B_g} dp - \int_{p_{wf}}^{p_{ref}} \frac{1}{\mu_g B_g} dp$$

this is not exactly the m function!!!!(see below)..., but it is the same idea, calculating the integral by subtracting two integrals from the same initial pressure

$$\int_{p_{wf}}^{p^*} \frac{1}{\mu_g B_g} dp = y(p^*)$$

$p_{wf} = p_{min} = 2 \text{ bara}$

arbitrary name, to not call it "m function"

p	$\mu_g$	$B_g$	$1/\mu_g B_g$	integral from 2 bar
---	---------	-------	---------------	---------------------

$$m(p) = 2 \cdot \int_{p_{sc}}^p \frac{p}{\mu_g \cdot Z} dp = \frac{m(p_R) - m(p_{wf})}{2} \cdot \frac{T_{sc}}{T_R \cdot p_{sc}} = \int_{p_{wf}}^{p_R} \frac{1}{\mu_g \cdot B_g} dp = y(p_R) - y(p_{wf})$$

Why do I need interpolation?: I don't find on the table my exact pR and pwf values

p [bara]	1/viscg*Bg [1/cP]	Integral from 2 bara [bar/cP]
2	114.9	
50	2885.2	7.20E+04
100	5448.4	2.80E+05
150	7287.3	5.99E+05
200	8318.8	9.89E+05
250	8766.0	1.42E+06
300	8890.8	1.86E+06
350	8858.9	2.30E+06
400	8754.7	2.74E+06
450	8618.9	3.18E+06
500	8471.3	3.60E+06
550	8321.6	4.02E+06
600	8174.6	4.44E+06

$$\int_{2 \text{ bara}}^{542.5 \text{ bara}} \frac{1}{\mu_g B_g} dp$$

$$\frac{y_2 - y_1}{x_2 - x_1} = \frac{y_2 - y_{542.5}}{x_2 - 542.5}$$

$$\int_{2 \text{ bara}}^{493.4} \frac{1}{\mu_g B_g} dp$$

$x_1$   
 $x_2$

$y_1$   
 $y_2$



$$q_{\bar{g}} = C_R \cdot \int_{p_{wf}}^{p_R} \frac{1}{\mu_g \cdot B_g} dp$$

IPR 2

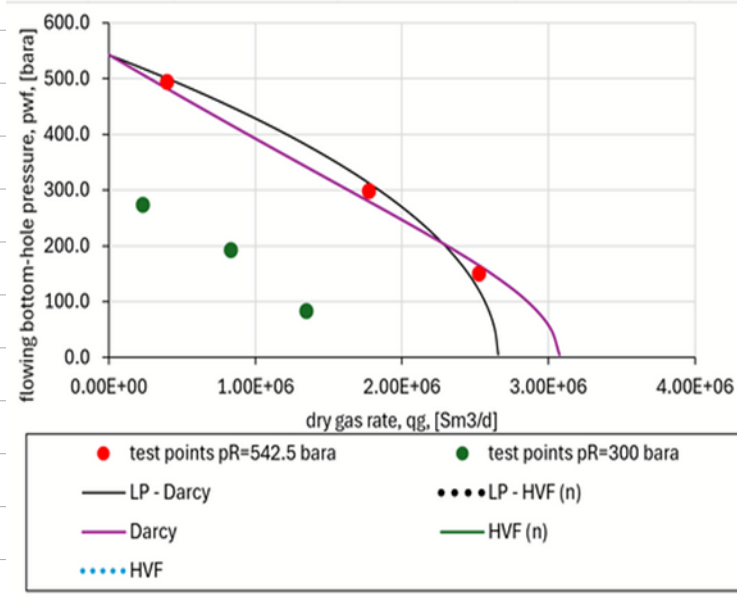
CR [Sm3/d/bar/cP] 0.78

Integral [bar/cP]	qg_calc [sm3/d]	(qg_test-qg_calc)^2 [(sm3/d)^2]
4.13E+05	3.21E+05	6.34E+09
2.13E+06	1.66E+06	1.47E+10
3.36E+06	2.62E+06	7.48E+09
		2.85E+10

$$\int_2^{542.5} \frac{1}{\mu_g B_g} dp = \text{oredinterp}(542.5, 3, \text{matrix})$$

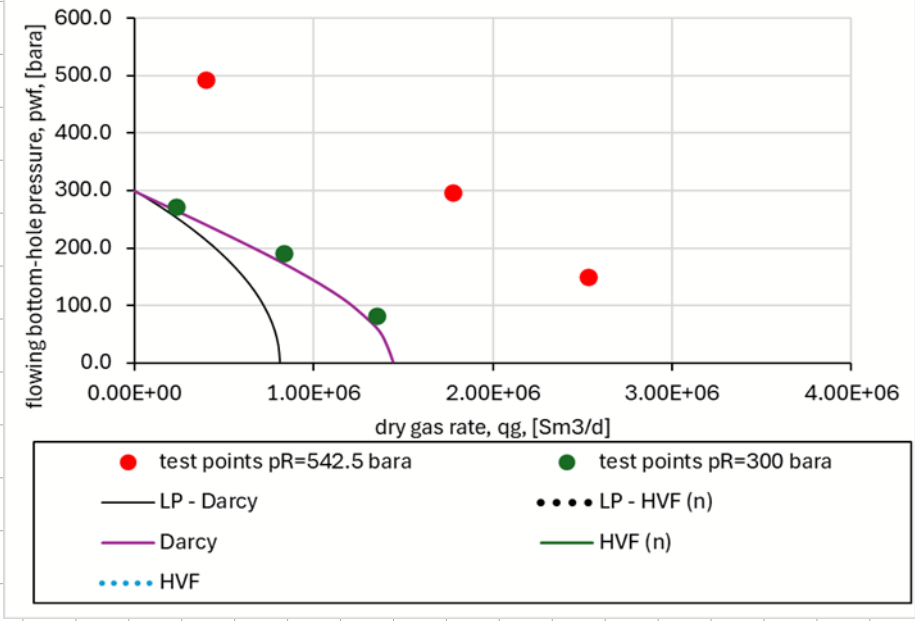
$$\int_2^{493.4} \frac{1}{\mu_g B_g} dp = \text{oneDinterp}(493.4, 3, \text{matrix})$$

82.8 1.35E+06



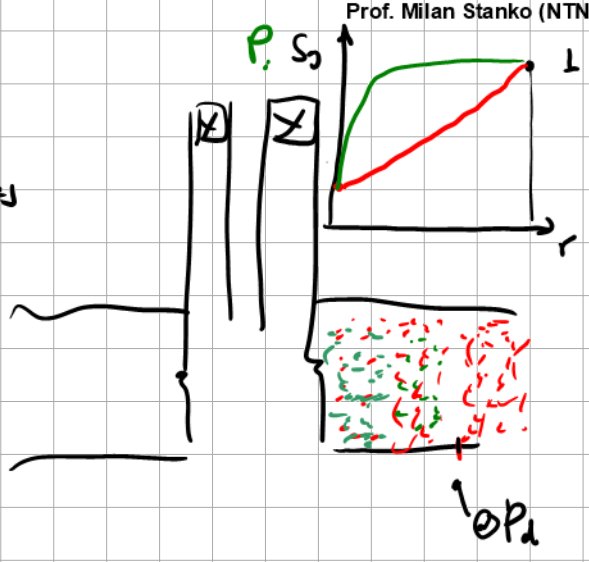
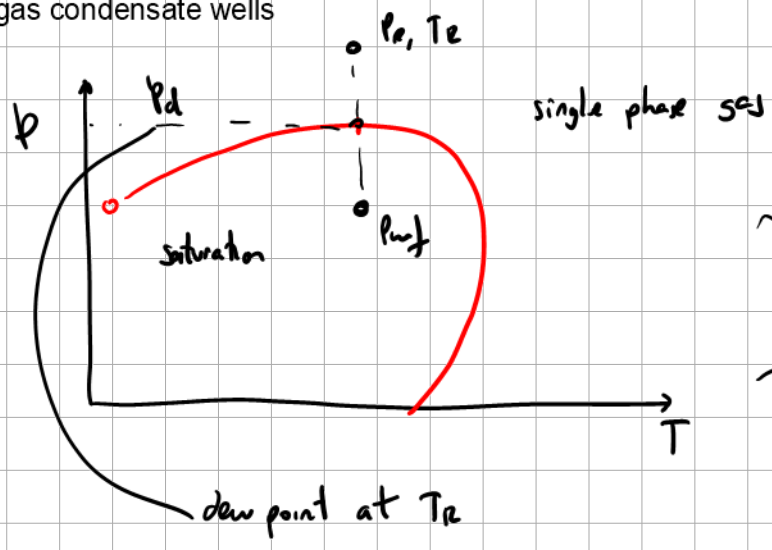
pwf [bara]	IPR 1 LP - Darcy qg [sm3/d]	IPR 3 LP - HVF (n) qg [sm3/d]	Integral [bar/cP]	IPR 2 Darcy qg [sm3/d]
	qg	qg		qg
542.5	0.00E+00		0.00E+00	0.00E+00
493.7	4.57E+05		4.11E+05	3.20E+05
444.9	8.71E+05		8.29E+05	6.45E+05
396.0	1.24E+06		1.25E+06	9.75E+05
347.2	1.57E+06		1.68E+06	1.31E+06
298.4	1.85E+06		2.12E+06	1.65E+06
249.6	2.10E+06		2.55E+06	1.98E+06
200.7	2.29E+06		2.96E+06	2.31E+06
151.9	2.45E+06		3.35E+06	2.60E+06
103.1	2.56E+06		3.66E+06	2.85E+06
54.3	2.63E+06		3.87E+06	3.01E+06
5.4	2.66E+06		3.95E+06	3.08E+06

Testing the IPR at pR=300 bara



Still has good performance.  
There will be no need to do re-testing :), contrary to if one were going to use the backpressure equation (LP)

IPR for gas condensate wells

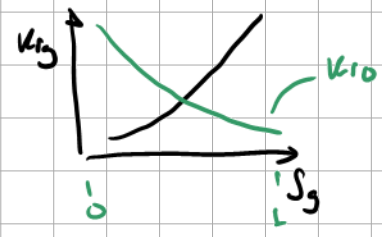


There is no longer single phase flow of gas in the reservoir, but gas and condensate simultaneously

How does this affect the IPR equation?

$$\frac{q_s}{2\pi r \cdot h} = \frac{k}{h_s} \frac{dp}{dr}$$

$q_s = q_{sg} \cdot b_g$

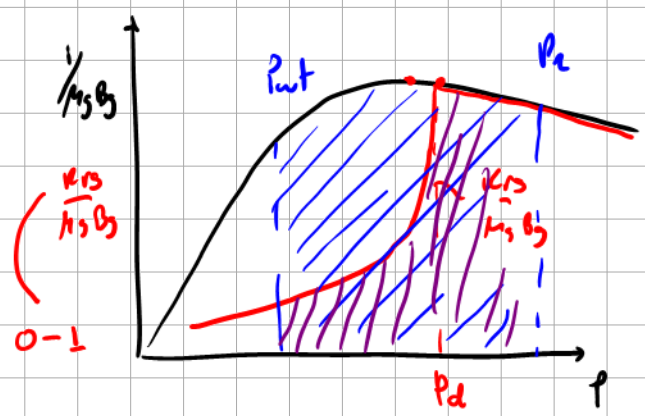


$$q_{sg} \int \frac{1}{r} dr = \int \frac{1}{h_s b_s} dp$$

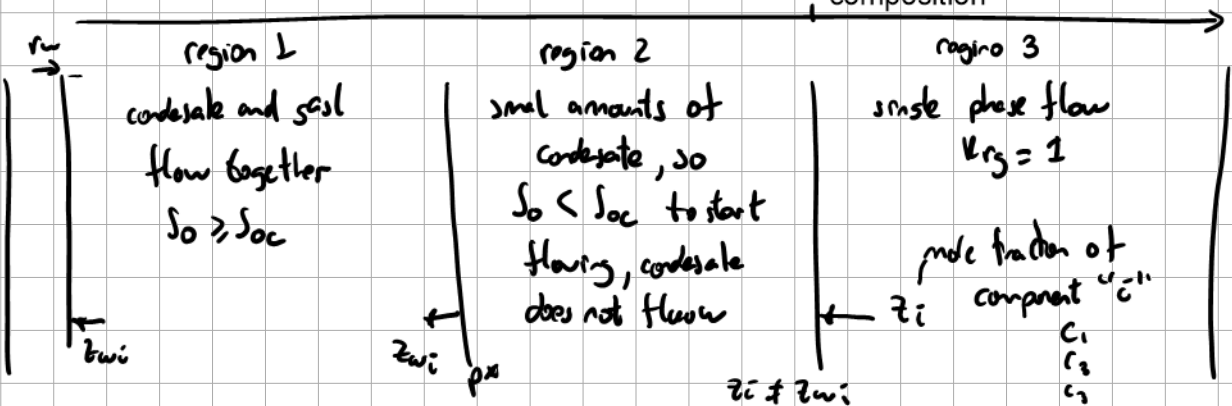
$$\frac{q_{sg}}{k \cdot h \cdot 2 \cdot \pi} \int_{r_w}^{r_e} \frac{dr}{r} = \int_{P_{wf}}^{P_a} \frac{k_{rg}}{h_s b_s} dp$$

krg is a function of radius, but since pressure is also a function of radius, then I can express krg as a function of pressure also (it is more convenient to calculate)

$$q_{sg} = \frac{1}{18.68} \left( \frac{k \cdot h}{h_s b_s} \right) \left( \ln \frac{r_e}{r_w} - 0.75 + s \right) \int_{P_{wf}}^{P_a} \frac{k_{rg}}{h_s b_s} dp$$



Curtis Whitson and Prud'homme Fevang (90s)

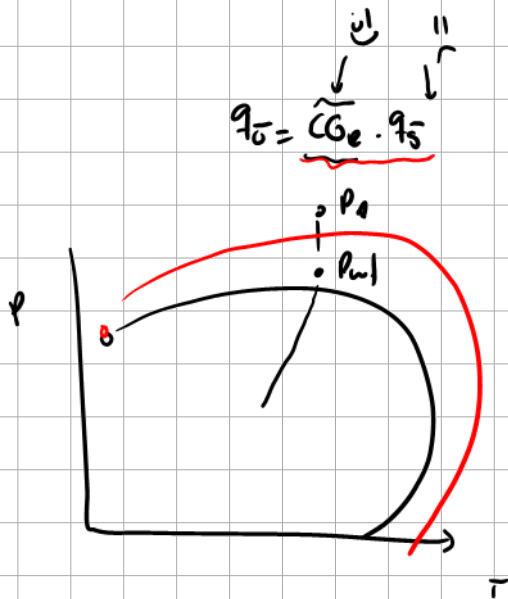


$$\int_{p_w}^{p_a} \frac{k_{rg}}{\mu_g B_g} dp + \int_{p_w}^{p^*} \frac{k_{rs}}{\mu_s B_s} dp + \int_{p^*}^{p_d} \frac{1}{\mu_g B_g} dp$$

simultaneous flow of condensate and gas

flow of gas only, condensate is trapped

single phase region



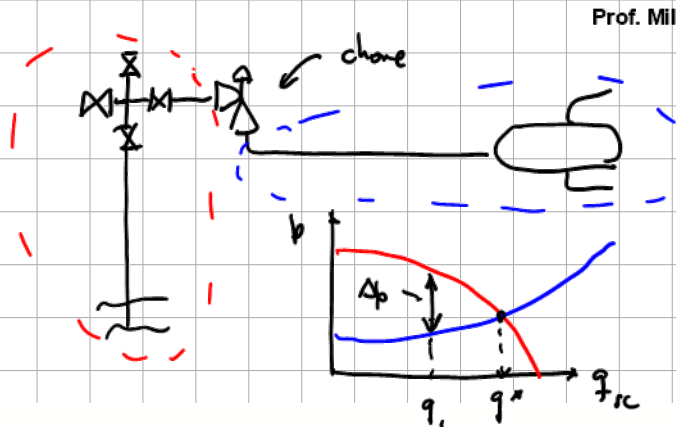
In gas condensate wells, there is a tradeoff, having condensate produced is good because increases revenue, but having condensate reduce the rate of gas is bad because the amount of condensate produced will be reduced

early approach to IPR for gas condensate:

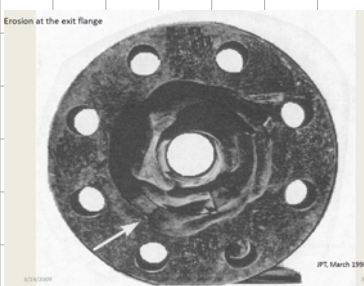
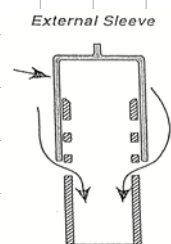
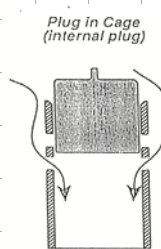
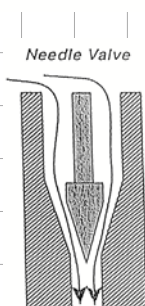
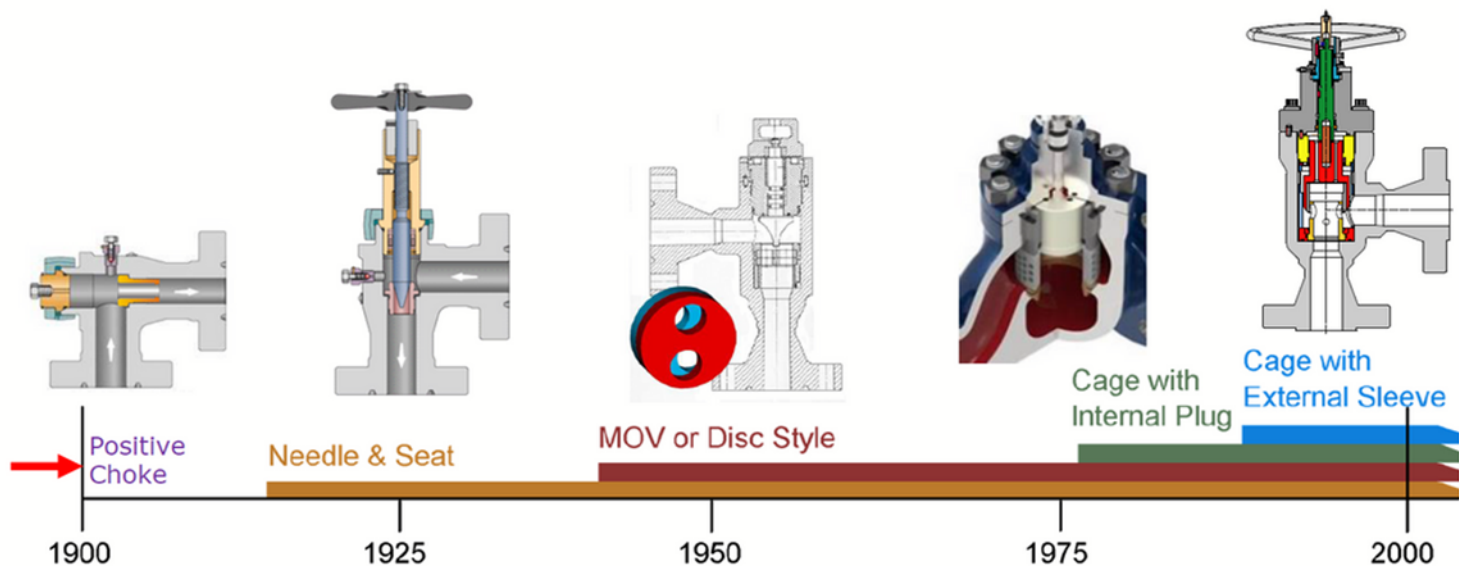
$$q_s = \frac{1}{18.65} \cdot \frac{u \cdot h}{\left( \ln\left(\frac{r_e}{r_w}\right) - 0.75 + S + S_{cb} \right)} \int_{p_w}^{p_a} \frac{1}{\mu_g B_g} dp$$

condensate blockage

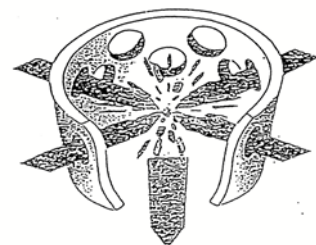
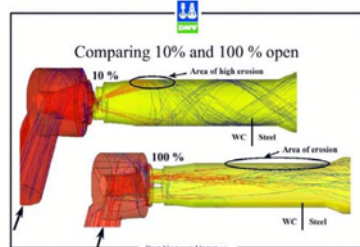
## Video 17.1. - Production choke (Wellhead choke)

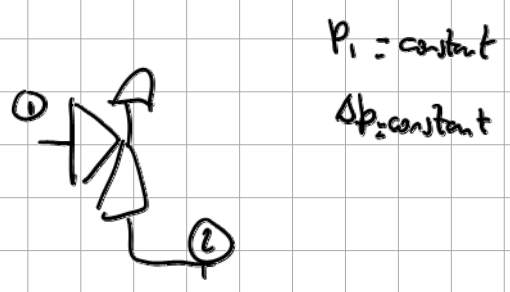
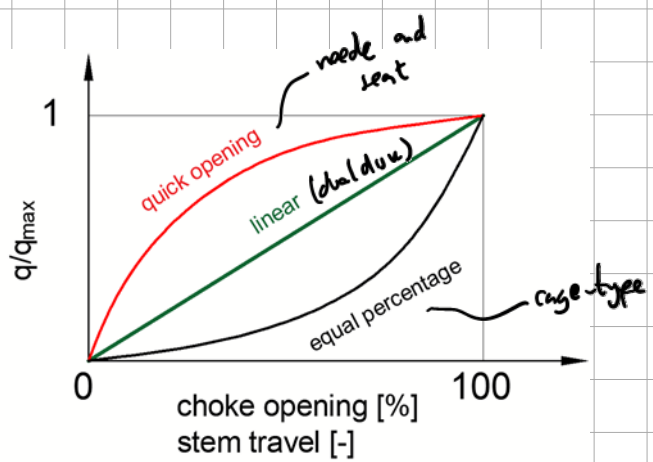
Taken from: <https://www.spegcs.org/events/6333/>

## Choke Evolution

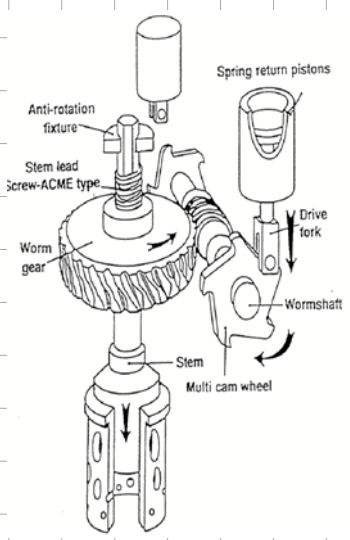


SPE94511


<https://www.oedigital.com/news/447270-handling-sand>
<https://www.gekengineering.com/>

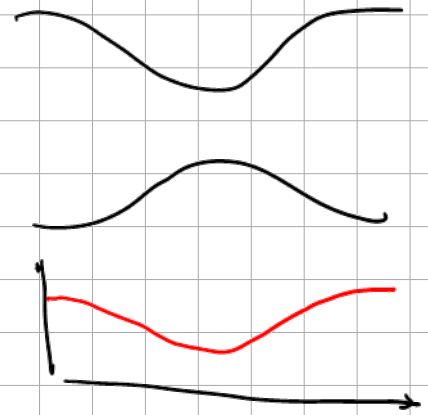
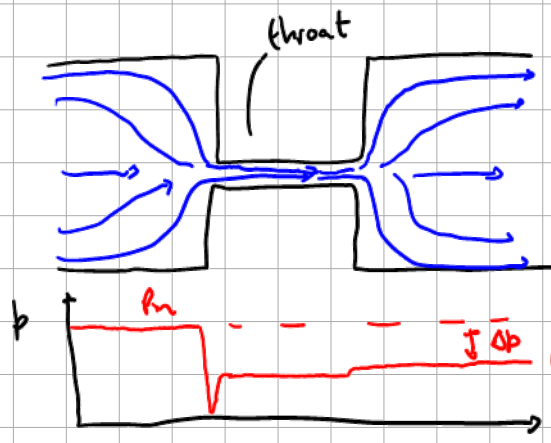


Actuation





# Flow inside a choke

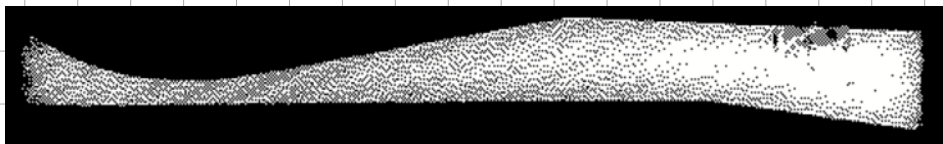


<http://web.mit.edu/hml/ncfmf.html>

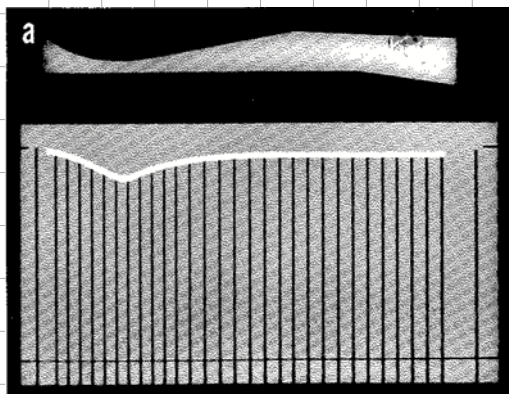
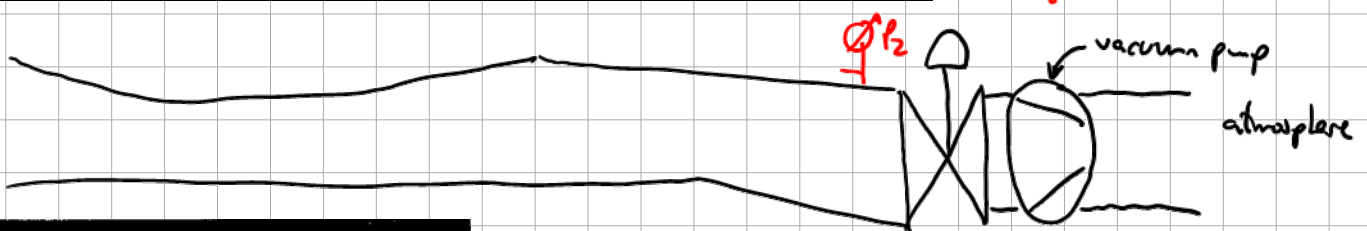


National Committee for Fluid Mechanics Films

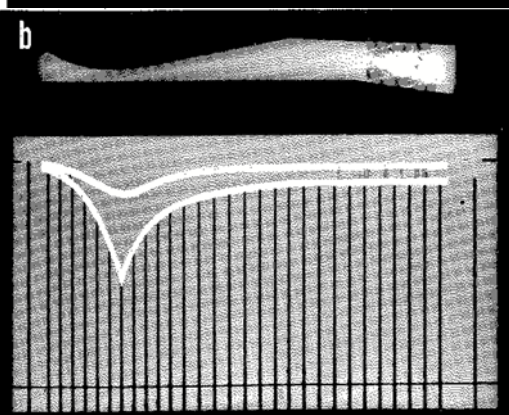
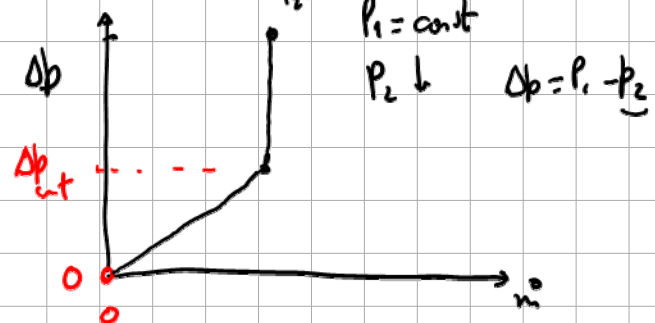
Ascher Shapiro (Mech. Eng. MIT)



atmosphere  
p<sub>atm</sub>  
T<sub>atm</sub>



sub-critical



critical

a : velocity of sound in  
air  $\approx 343$  m/s

[https://en.wikipedia.org/wiki/Speed\\_of\\_sound](https://en.wikipedia.org/wiki/Speed_of_sound)

C : velocity of sound in the fluid

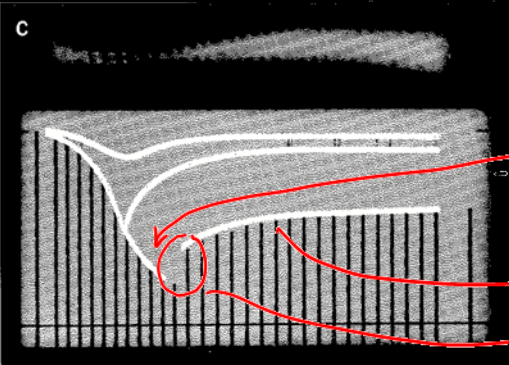
Mach number  $\frac{V}{C} = M$

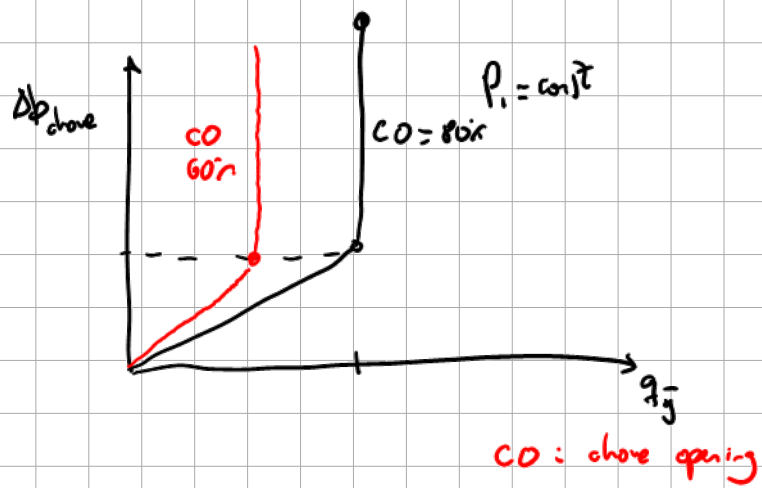
$V > C$ , supercritical ( $M > 1$ )

supercritical

$V < C$ , subcritical ( $M < 1$ )

"shockwave" (discontinuity)



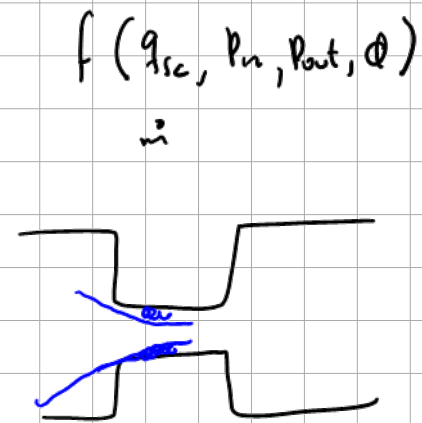
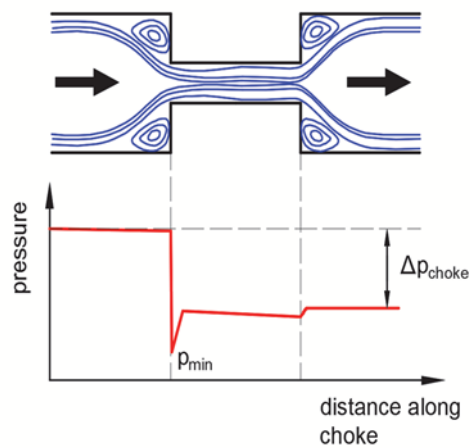


$$\frac{p_2}{p_1} = 0.5 \quad \text{gas}$$

$$\Delta p_{crit} = p_1 - p_2 = p_1 (1 - 0.5)$$

$$\Delta p_{crit} = p_1 (0.5)$$

## Video 17.2. - Choke models



## UNDERSATURATED OIL FLOW

Based on a frictionless flow contraction from an upstream point 1 to a downstream point 2.

The single-phase Bernoulli equation for steady state frictionless flow along a streamline, neglecting elevation changes, is:

$$\frac{dp}{\rho} + V \cdot dV = 0 \quad \text{Eq. B-1}$$

Where:

$p$	Pressure
$\rho$	Density
$V$	Velocity

Integrating Eq. B-1 from point 1 to 2:

$$\int_{p_1}^{p_2} \frac{dp}{\rho} + \int_{V_1}^{V_2} V \cdot dV = 0 \quad \text{Eq. B-2}$$

Assuming incompressible flow:

$$\frac{p_2 - p_1}{\rho} + \frac{V_2^2 - V_1^2}{2} = 0 \quad \text{Eq. B-3}$$

The mass is conserved in the choke, thus:

$$V_1 \cdot A_1 = V_2 \cdot A_2 \quad \text{Eq. B-4}$$

The area upstream the choke can be expressed with the diameter of the pipe upstream the choke:

$$A_1 = \frac{\pi \cdot \phi_1^2}{4} \quad \text{Eq. B-5}$$

In a similar way, the cross-section area of 2:

$$A_2 = \frac{\pi \cdot \phi_2^2}{4} \quad \text{Eq. B-6}$$

Using Eq. B-4, Eq. B-5 and Eq. B-6, it is possible to express  $V_1$  as a function of  $V_2$ :

$$V_1 = V_2 \cdot \frac{A_2}{A_1} \cdot \frac{\phi_2^2}{\phi_1^2} \quad \text{Eq. B-7}$$

To simplify the nomenclature, the ratio between the diameters is named beta (which, in a contraction, is always less than 1):

$$\beta = \frac{\phi_2}{\phi_1} \quad \text{Eq. B-8}$$

Substituting Eq. B-7 in Eq. B-3:

$$\frac{p_2 - p_1}{\rho} + \frac{V_2^2 - V_1^2 \cdot \beta^4}{2}$$

Eq. B-9

Clearing  $V_2$  in Eq. B-9:

$$V_2 = \sqrt{\frac{2 \cdot (p_2 - p_1)}{\rho \cdot (1 - \beta^4)}}$$

$$V_2 = \frac{q_{o,2}}{A_2}$$

Eq. B-10

$$q_{o,2} = q_o \cdot \beta_{o,2}$$

For petroleum production calculations, we often require the oil rate at standard conditions, not the velocity, thus, multiplying Eq. B-10 by  $A_2$  and the oil volume factor  $B_{o,@2}$ :

$$q_o = \frac{A_2}{B_{o,@2}} \cdot \sqrt{\frac{2 \cdot (p_2 - p_1)}{\rho \cdot (1 - \beta^4)}}$$

Eq. B-11

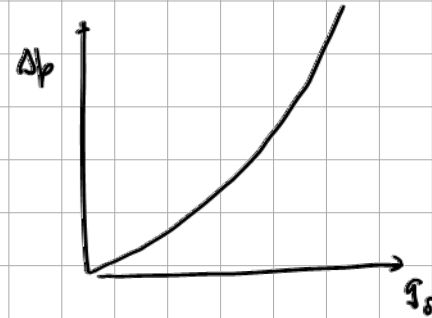
Where  $B_{o,@2}$  and  $\rho$  are evaluated at  $p_2$  and  $T_2$ .

As mentioned earlier, due to the "vena contracta" effect, the effective area at the throat is not exactly  $A_2$ , but slightly less. Thus, a correction factor called the flow coefficient is introduced in Eq. B-11:

$$q_o = \frac{A_2 \cdot C_d}{B_{o,@2}} \cdot \sqrt{\frac{2 \cdot (p_2 - p_1)}{\rho \cdot (1 - \beta^4)}}$$

Eq. B-12

$$\Delta p = C q_o^2$$



## DRY GAS FLOW

(based on a frictionless flow contraction from an upstream point 1 to a downstream point 2)

Using Eq. B-2 as the starting point, the term related to pressure and density remains valid; however, in gas flow the velocity downstream is usually much higher than the velocity upstream, thus  $V_2^2 \gg V_1^2$ :

$$\int_{p_1}^{p_2} \frac{dp}{\rho} + \frac{V_2^2}{2} = 0$$

Eq. B-13

The density will vary inside the choke. An assumption commonly used is that the contraction process is adiabatic (with an exponent  $k$ , the ratio between the specific heats of the gas):

$$p \cdot \rho^{-k} = C$$

$$k = \frac{C_p}{C_v}$$

Eq. B-14

Where  $C$  is a constant. Substituting Eq. B-14 in Eq. B-13:

$$C^{\frac{1}{k}} \cdot \int_{p_1}^{p_2} \frac{dp}{p^{\frac{1}{k}}} + \frac{V_2^2}{2} = 0$$

Eq. B-15

Solving the integral:

$$C^{\frac{1}{k}} \cdot \frac{k}{k-1} \cdot \left( p_2^{\frac{k-1}{k}} - p_1^{\frac{k-1}{k}} \right) + \frac{V_2^2}{2} = 0$$

Eq. B-16

The constant  $C$  is expressed in terms of the inlet conditions:

$$C^{\frac{1}{k}} = \frac{p_1^{\frac{1}{k}}}{\rho_1}$$

Eq. B-17

Substituting Eq. B-17 in Eq. B-16 and introducing the pressure ratio  $y = p_2/p_1$ :

$$\frac{p_1^{\frac{1}{k}}}{\rho_1} \cdot \frac{k}{k-1} \cdot p_1^{\frac{k-1}{k}} \cdot \left( y^{\frac{k-1}{k}} - 1 \right) + \frac{V_2^2}{2} = 0 \quad \text{Eq. B-18}$$

Clearing  $V_2$  and simplifying  $p_1$ :

$$V_2 = \sqrt{2 \cdot \frac{p_1}{\rho_1} \cdot \frac{k}{k-1} \cdot \left( 1 - y^{\frac{k-1}{k}} \right)} \quad \text{Eq. B-19}$$

Expressing  $\rho_1$  with the real gas equation:

$$\rho_1 = \frac{p_1 \cdot M_w}{Z_1 \cdot R \cdot T_1} \quad \text{Eq. B-20}$$

Where:

- $M_w$       Molecular weight of the gas
- $R$         Universal gas constant
- $Z$         Generalized compressibility factor

Substituting Eq. B-20 in Eq. B-19:

$$V_2 = \sqrt{2 \cdot \frac{Z_1 \cdot R \cdot T_1}{M_w} \cdot \frac{k}{k-1} \cdot \left( 1 - y^{\frac{k-1}{k}} \right)} \quad \text{Eq. B-21}$$

$V_L = \frac{q_{g,2}}{A_2}$

For petroleum production calculations, we often require the gas rate at standard conditions, not the velocity, thus, multiplying Eq. B-21 by the "effective" cross-section area of 2 gives the local volume rate:

$$q_{g2} = A_2 \cdot C_d \cdot \sqrt{2 \cdot \frac{Z_1 \cdot R \cdot T_1}{M_w} \cdot \frac{k}{k-1} \cdot \left( 1 - y^{\frac{k-1}{k}} \right)} \quad \text{Eq. B-22}$$

The local volumetric rate at point 2 is related to the rate at standard conditions by the following equation:

$$q_{g2} \cdot \rho_2 = q_{\bar{g}} \cdot \rho_{sc} \quad \text{Eq. B-23}$$

Substituting Eq. B-23 in Eq. B-22 gives:

$$q_{\bar{g}} = \frac{\rho_2 \cdot A_2 \cdot C_d}{\rho_{sc}} \cdot \sqrt{2 \cdot \frac{Z_1 \cdot R \cdot T_1}{M_w} \cdot \frac{k}{k-1} \cdot \left( 1 - y^{\frac{k-1}{k}} \right)} \quad \text{Eq. B-24}$$

$\rho_2$  is related with  $\rho_1$  by Eq. B-17:

$$\frac{p_2^{\frac{1}{k}}}{\rho_2} = \frac{p_1^{\frac{1}{k}}}{\rho_1} \quad \text{Eq. B-25}$$

Clearing  $\rho_2$  from Eq. B-25 and substituting in Eq. B-24, and using the real gas equation to express the gas density at standard conditions:



$$q_{\bar{g}} = \frac{\rho_1 \cdot p_2^{\frac{1}{k}} \cdot R \cdot T_{sc} \cdot A_2 \cdot C_d}{p_1^{\frac{1}{k}} \cdot p_{sc} \cdot M_w} \cdot \sqrt{2 \cdot \frac{Z_1 \cdot R \cdot T_1}{M_w} \cdot \frac{k}{k-1} \cdot \left(1 - y^{\frac{k-1}{k}}\right)}$$

Eq. B-26

Introducing Eq. B-20 for  $\rho_1$ :

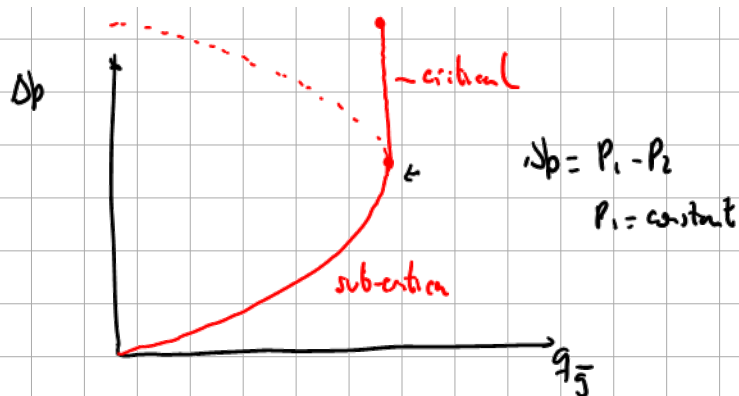
$$q_{\bar{g}} = \frac{p_1 \cdot M_w \cdot p_2^{\frac{1}{k}} \cdot R \cdot T_{sc} \cdot A_2 \cdot C_d}{Z_1 \cdot R \cdot T_1 \cdot p_1^{\frac{1}{k}} \cdot p_{sc} \cdot M_w} \cdot \sqrt{2 \cdot \frac{Z_1 \cdot R \cdot T_1}{M_w} \cdot \frac{k}{k-1} \cdot \left(1 - y^{\frac{k-1}{k}}\right)}$$

Eq. B-27

Simplifying and rearranging terms:

$$q_{\bar{g}} = \frac{p_1 \cdot T_{sc} \cdot A_2 \cdot C_d}{p_{sc}} \cdot \sqrt{2 \cdot \frac{R}{Z_1 \cdot T_1 \cdot M_w} \cdot \frac{k}{k-1} \cdot \left(y^{\frac{2}{k}} - y^{\frac{k+1}{k}}\right)}$$

Eq. B-28



$$y_c = \left(\frac{2}{k+1}\right)^{\frac{k}{k-1}}$$

$$k = 1.3$$

$$y_c \approx 0.5$$

Choke model for multiphase flow

Momentum equation for gas-liquid flow:

$$-dp = H_l \cdot \rho_g \cdot V_g \cdot dV_g + H_g \cdot \rho_l \cdot V_l \cdot dV_l$$

$$p \cdot (v_g) \overset{\text{mass fraction at inlet}}{\frac{x_o \cdot C_{v,o} + x_g \cdot C_{p,g} + x_w \cdot C_{v,w}}{x_o \cdot C_{v,o} + x_g \cdot C_{v,g} + x_w \cdot C_{v,w}}} = c$$

$$h_{mix} + x_g \cdot \frac{V_g^2}{2} + x_o \cdot \frac{V_o^2}{2} + x_w \cdot \frac{V_w^2}{2} = const$$



Exercise

$$y_c = \left(\frac{p_2}{p_1}\right)_c = \left(\frac{2}{k+1}\right)^{\frac{k}{k-1}} k = \frac{c_p}{c_v} \quad k = 1.3 - 0.31 \cdot (\gamma_g - 0.55)$$

$$q_{sc} = \frac{C_n d_{ch}^2}{\sqrt{\gamma_g T_1 Z_1}} P_1 \sqrt{\left[\frac{k}{k-1}\right] \left[ \left(y\right)^{\frac{2}{k}} - \left(y\right)^{\frac{k+1}{k}} \right]}$$

$$C_n = C_i C_d \left(\frac{T_{sc}}{P_{sc}}\right)$$

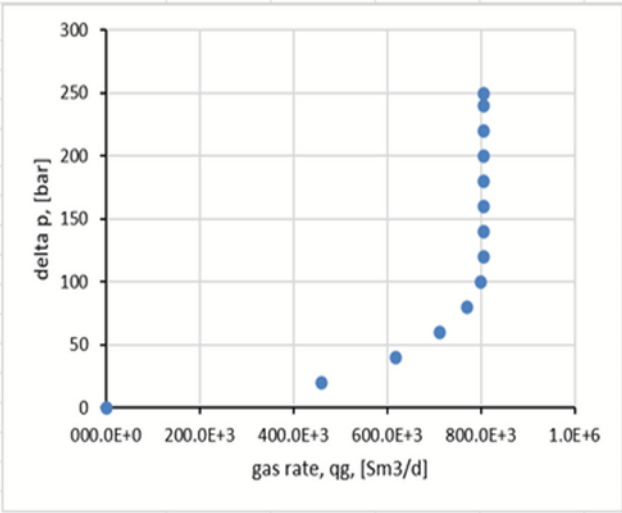
Symbol	Field Units	SI units
q <sub>sc</sub>	Mscf/D	m <sup>3</sup> /d
d <sub>ch</sub>	in	mm
p	psia	kPa
T	R	K
C <sub>s</sub>	27.611	1.6259
C <sub>D</sub>	0.865	0.865
p <sub>sc</sub>	14.696 psia	101.325 kPa
T <sub>sc</sub>	519.68 R	288.72
C <sub>n</sub>	844.57	4.0075

Taken from the book "Gas Production Operations" by Beggs

Prof. Milan Stanko (NTNU). Production wells. Choke Performance Equation for Dry Gas

C <sub>D</sub> Discharge Coefficient [-]	0.865
Gas Gravity, [-]	0.55
k, Adiabatic Constant [-]	1.300
T1, choke inlet temperature [C]	70
y <sub>c</sub> Critical Ratio [-]	0.546

p1 [bara]	p2 [bara]	d [mm]	y (p2/p1) [-]	qsc [Sm3/d]	dp [bar]
250.0	250.0	15	1.000	000.0E+0	0
250.0	230.0	15	0.920	459.6E+3	20
250.0	210.0	15	0.840	616.5E+3	40
250.0	190.0	15	0.760	712.0E+3	60
250.0	170.0	15	0.680	770.0E+3	80
250.0	150.0	15	0.600	799.1E+3	100
250.0	130.0	15	0.520	804.6E+3	120
250.0	110.0	15	0.440	804.6E+3	140
250.0	90.0	15	0.360	804.6E+3	160
250.0	70.0	15	0.280	804.6E+3	180
250.0	50.0	15	0.200	804.6E+3	200
250.0	30.0	15	0.120	804.6E+3	220
250.0	10.0	15	0.040	804.6E+3	240
250.0	0.0	15	0.000	804.6E+3	250

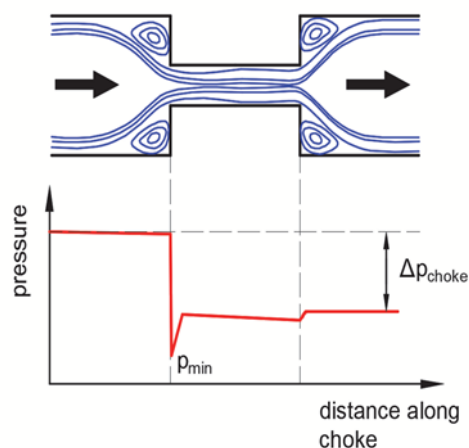


Using the choke model in "metering" mode: p1,p2 and diameter are given, calculate rate

**Test yourself!, use the choke model for different purposes:**

- Production performance mode: given a rate,  $p_1$  and diameter, find  $p_2$**
- Production performance mode : given a rate,  $p_2$  and diameter, find  $p_1$**
- Design mode: Given a rate,  $p_1, p_2$ , find diameter**

## Video 17.3. - Change of temperature across choke

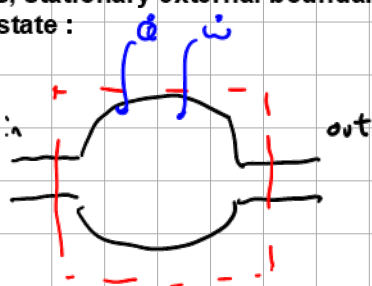


[https://www.arab-oil-naturalgas.com/what-does-choke-valve-mean/?quad\\_cc](https://www.arab-oil-naturalgas.com/what-does-choke-valve-mean/?quad_cc)



OTC26966

Energy conservation equation for open systems, stationary external boundary, steady-state :



$$\dot{E}_{in} - \dot{E}_{out} + \dot{Q} + \dot{W} = 0$$

$\dot{E}_{in}$ : internal energy  
 $\dot{E}_{out}$ : potential energy  
 $\dot{Q}$ : heat transfer  
 $\dot{W}$ : shaft work = 0  
 flow work  
 variation  $\rightarrow 0$

$$\dot{m} \left( u + gz + \frac{V^2}{2} \right)$$

enthalpy

$$h = u + p \cdot v$$

$h$  is a thermodynamic property

$$u = f(p, T)$$

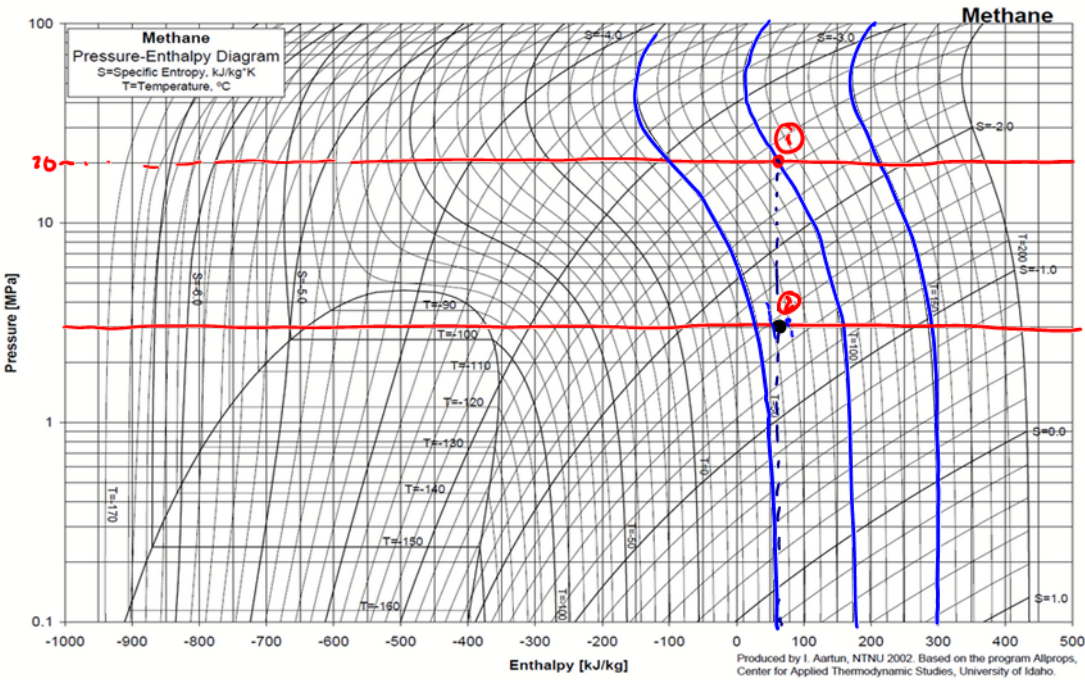
$$h = f(p, T)$$

$$\dot{m} \left( h + \frac{V^2}{2} \right) = \text{constant}$$

$$h + \frac{V^2}{2} = \text{constant}$$

if  $\Delta \frac{V^2}{2}$  is neglected (e.g. from in-out)

$$h_{in} = h_{out} \rightarrow \text{isenthalpic}$$



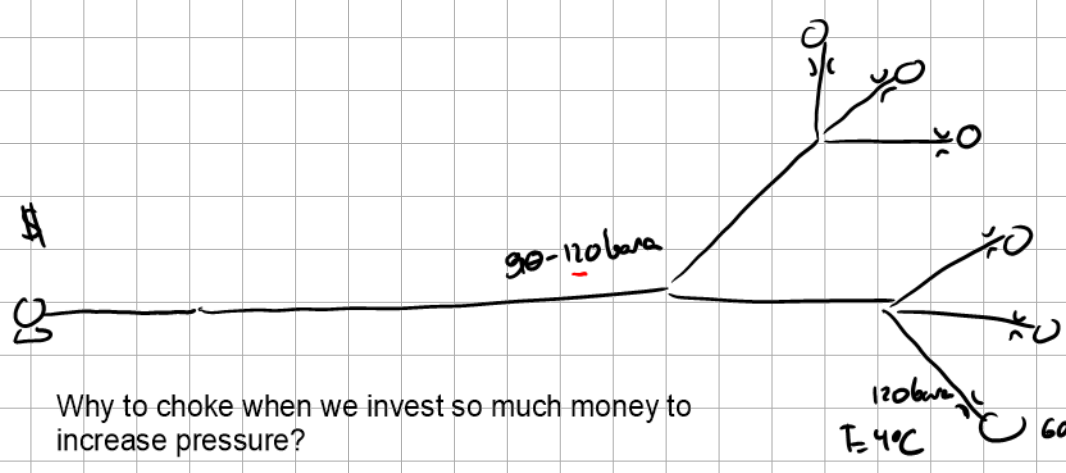
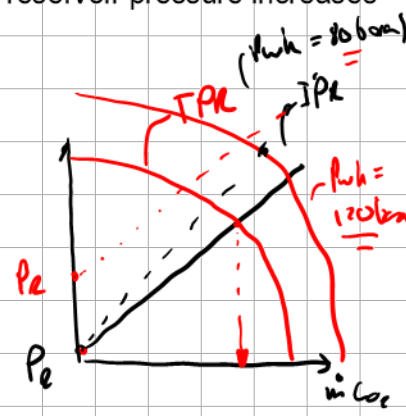
$$h_1 = h_2 \quad \text{CH}_4$$
$$h_1 = 50 \text{ kJ/kg}$$
$$h_2 = h_1 = 50 \text{ kJ/kg}$$
$$T_2 \approx 63^\circ\text{C}$$



20240930  
OUTLINE

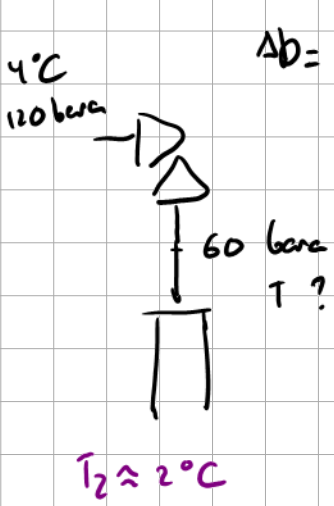
- Recap of YT video assignments of last week (production choke)
- Expansion of CO2 in injection Choke
- Mechanical properties of tubulars

① Ensure constant rate when reservoir pressure increases



② heterogeneity in well injectivity  
(Not all wells require the same pwh)

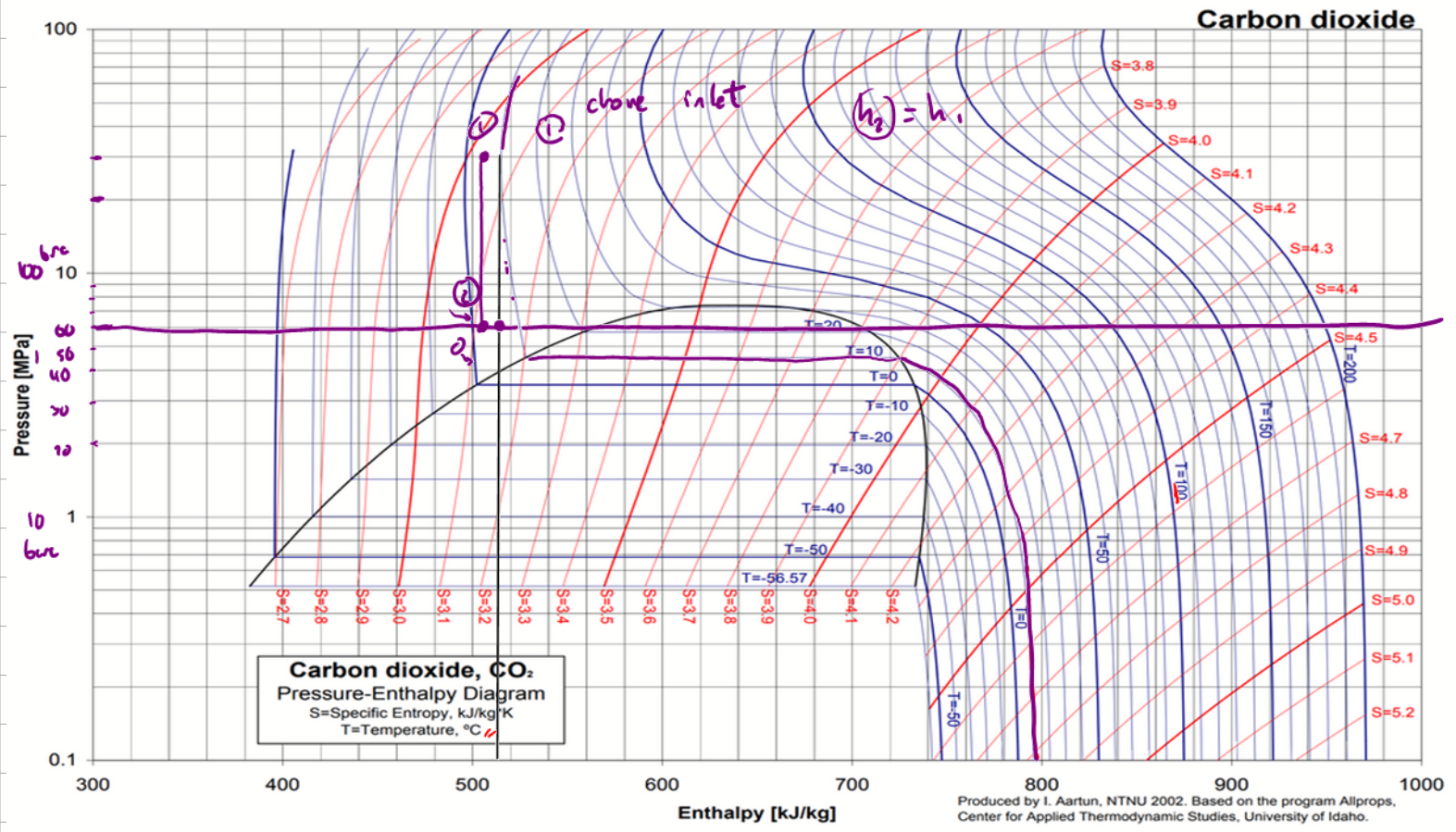
Why to choke when we invest so much money to increase pressure?



$\Delta P = 60 \text{ bara}$  why do I care?

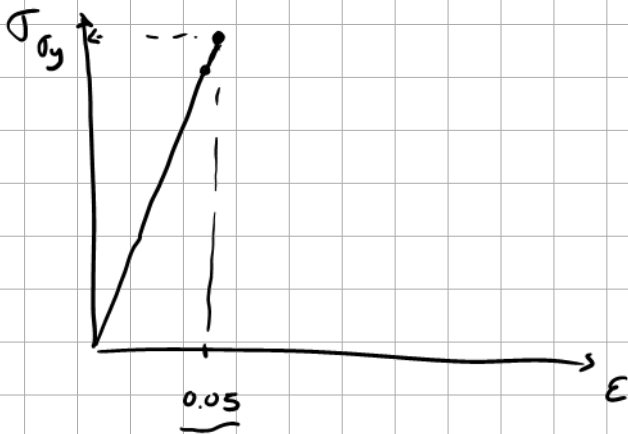
- ① expansion or contraction of tubing and casing
- ② change of properties in steel and seals

to drop the temperature to below -20 C you would need to have an expansion down to 20 bara or below



-Mechanical properties of tubulars

Tubing Size		Nominal Weight		Grade	Wall Thick-ness in.	Inside Dia. in.	Threaded Coupling				Col-lapse Resis-tance psi	Internal Yield Pres-sure psi	Joint Yield Strength		Capacity Table	
		T & C Non-Upset lb/ft	T & C Upset lb/ft				Drift Dia. in.	Coupling Outside Dia.					T & C Non-Upset lb	T & C Upset lb	Barrels per Linear ft	Linear ft per Barrel
Nom. in.	OD in.							Non-Upset in.	Upset Reg. in.	Upset Spec. in.						
3/4	1.05	1.14	1.20	H-40 J-55 C-75 N-80	0.113	0.824	0.730	1.313	1.660		7,200 9,370 12,250 12,710	7,530 10,360 14,120 15,070	6,360 8,740 11,920 12,710	13,300 18,290 24,940 26,610	0.0007	1516.13
1	1.315	1.700	1.800	H-40 J-55 C-75 N-80	0.113	1.049	0.955	1.660	1.900		6,820 8,860 11,590 12,270	7,080 9,730 13,270 14,160	10,960 15,060 20,540 21,910	19,760 27,160 37,040 39,510	0.0011	935.49
1 1/4	1.660	2.300	2.400	H-40 H-40 J-55 J-55 C-75 N-80	0.125 0.140 0.125 0.140 0.140 0.140	1.410 1.380 1.410 1.380 1.380 1.380	1.286	2.054	2.200		5,220 5,790 6,790 7,530 9,840 10,420	5,270 5,900 7,250 8,120 11,070 11,810	15,530  21,360 29,120 31,060	26,740  36,770 50,140 53,480	0.0019 0.0018 0.0019 0.0018 0.0018 0.0018	517.79 540.55 517.79 540.55 540.55 540.55
1 1/2	1.900	2.750	2.900	H-40 H-40 J-55 J-55 C-75 N-80	0.125 0.145 0.125 0.145 0.145 0.145	1.650 1.610 1.650 1.610 1.610 1.610	1.516	2.200	2.500		4,450 5,290 5,790 6,870 8,990 9,520	  5,790 6,870 10,020 10,680	19,090   26,250 35,800 38,180	31,980   43,970 59,960 63,960	0.0026 0.0025 0.0026 0.0025 0.0025 0.0025	378.11 397.14 378.11 397.14 397.14 397.14
2 1/16	2.063			H-40 J-55 C-75 N-80	0.156	1.751					5,240 6,820 8,910 9,440	5,290 7,280 9,920 10,590			0.0030	335.75



EU(External upset)



EU(External upset)

NU(Non-upset)



NU(Non-upset)



New VAM

What's The Difference Between Upset Tubing And Non-Upset Tubing?

World Iron & Steel Co., Ltd | Apr 18, 2018

What's The Difference Between Upset Tubing And Non-Upset Tubing?

APT 5CT specified the requirements of Casing and tubing for the purpose of oil or gas production, must be cased with material with sufficient strength and functionality.

Oil tubing are the main parts of the well drilled construction. They are selected for the specific conditions anticipated in a given well. The anticipated production flow rates and economics of the well determine tubing size, which then determines the necessary size of each previous hole and tubular. Once the tubular size and setting depths are determined, the wall thickness and grade of material are then chosen by the well designer to ensure the strength is adequate for the expected loads. API 5CT developed specifications for three different connectors for use as casing tubing joints: External-upset tubing and coupling (Upset tubing), Non-upset tubing and couplings, Integral-joint tubing.



Upsetting is a forging process that makes for a thicker wall on the tube ends. **Upset Tubing** (EUE) is a long tubing with joint installed in a wellbore to facilitate the extraction of oil and gas. The tubing joints are designed to suit a certain well type, based on the underground conditions and fluids. It acts as a conduit, through which the produced fluids or gas get transmitted from the bottom to the surface. Tubing joint is relatively a single length pipe that can vary in length anywhere from 25 to 30 ft. This ideal length allows easy production as the tubing joint is fitted with threads on both sides and can run down through a well of any depth.

Important when doing wireline/tractor operations in the tubing, to avoid getting stuck  
<https://www.youtube.com/watch?v=i77v2snWZ1c>



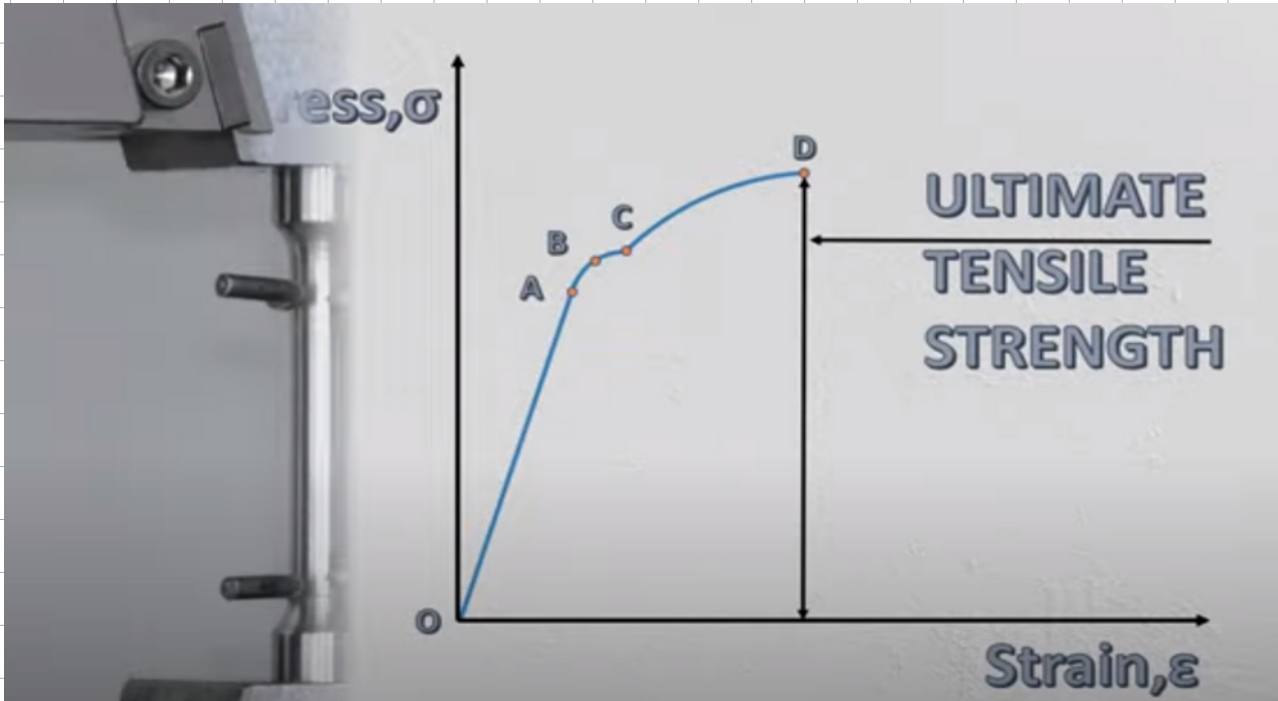
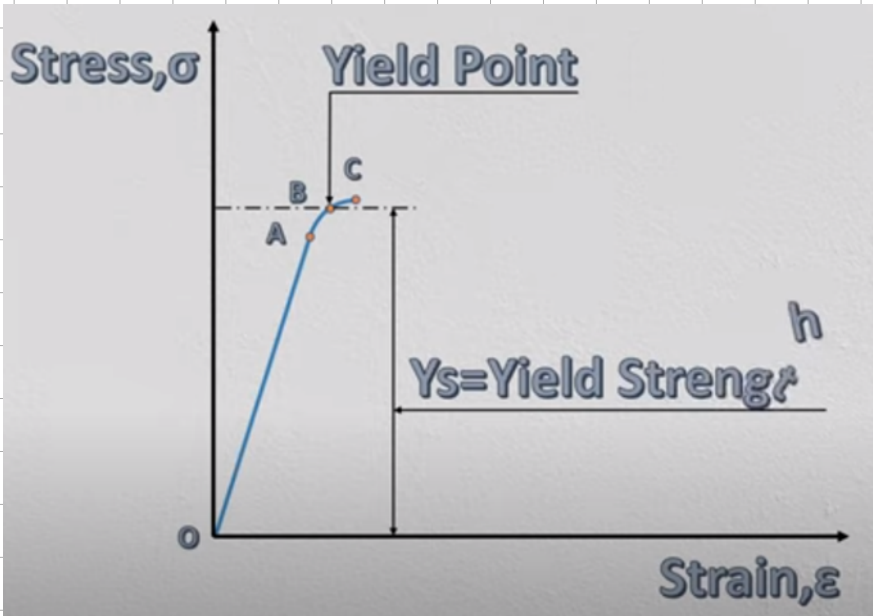
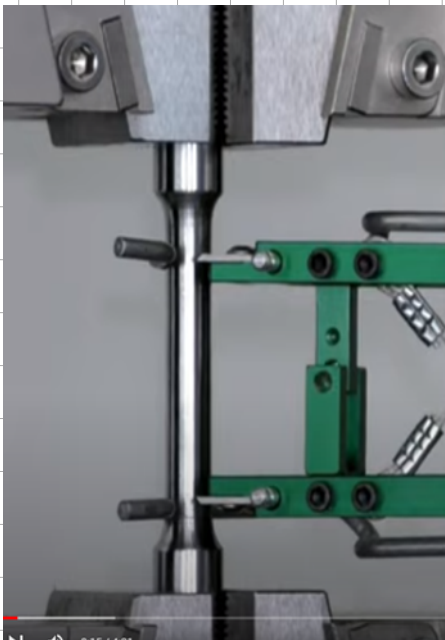


What is yield stress: [https://www.youtube.com/watch?v=RY9X\\_O8is-k](https://www.youtube.com/watch?v=RY9X_O8is-k)

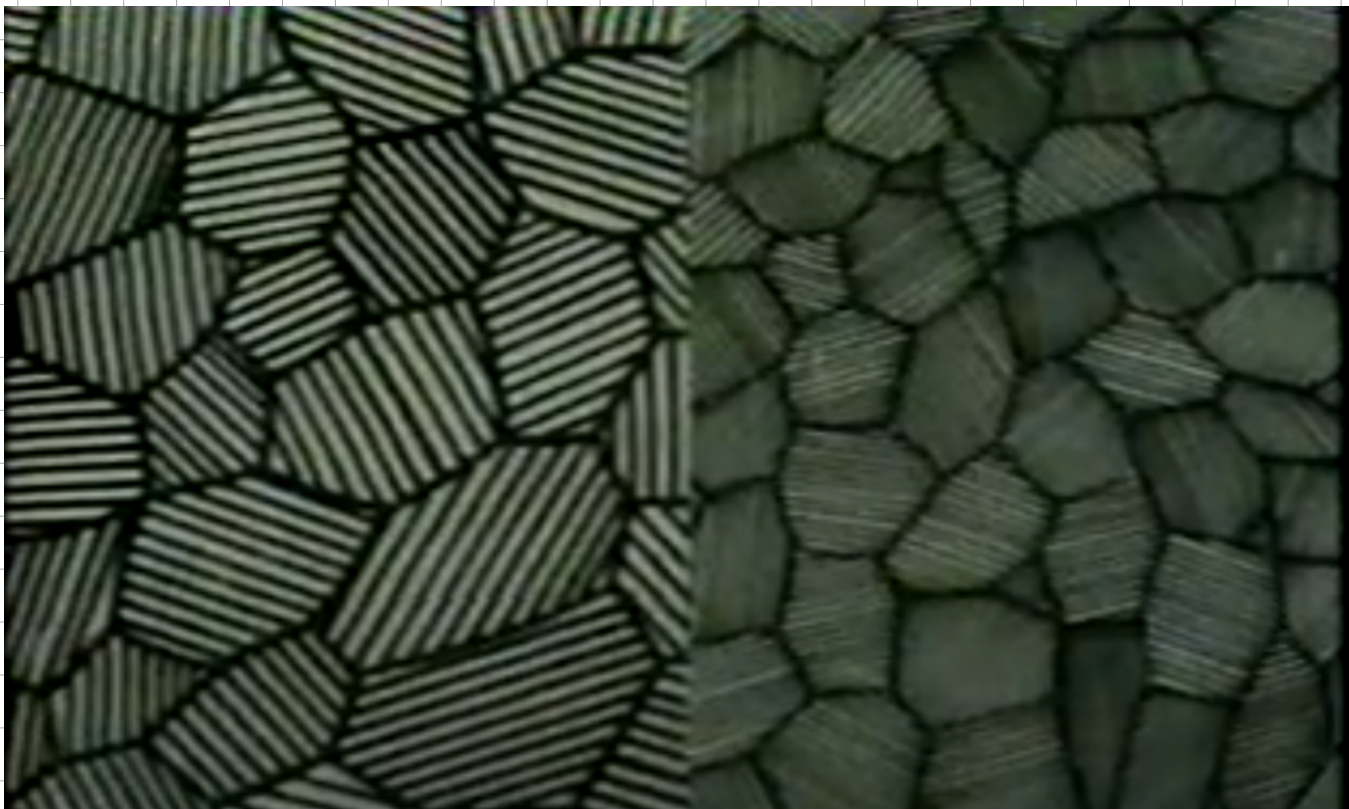
$$\text{Stress, } \sigma = \frac{\text{LOAD 'P'}}{\text{AREA 'A'}}$$

$$\text{Strain, } \epsilon = \frac{\text{change in length '}\Delta L\text{'}}{\text{Initial length 'L'}}$$

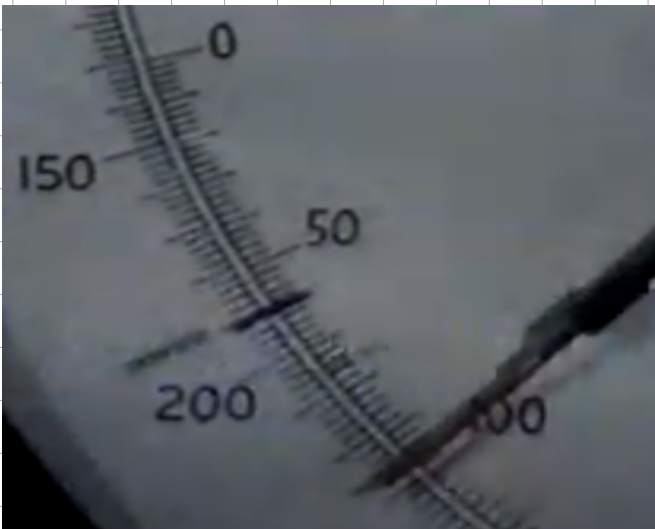
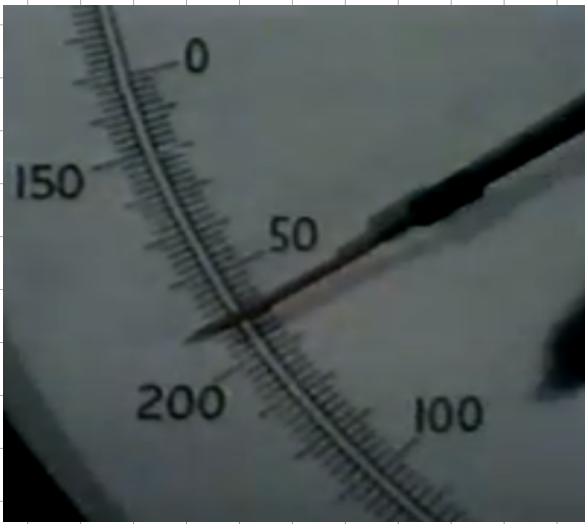
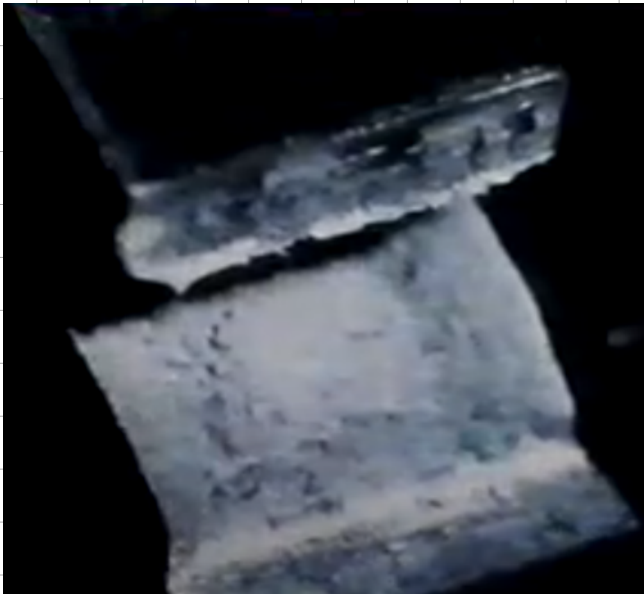
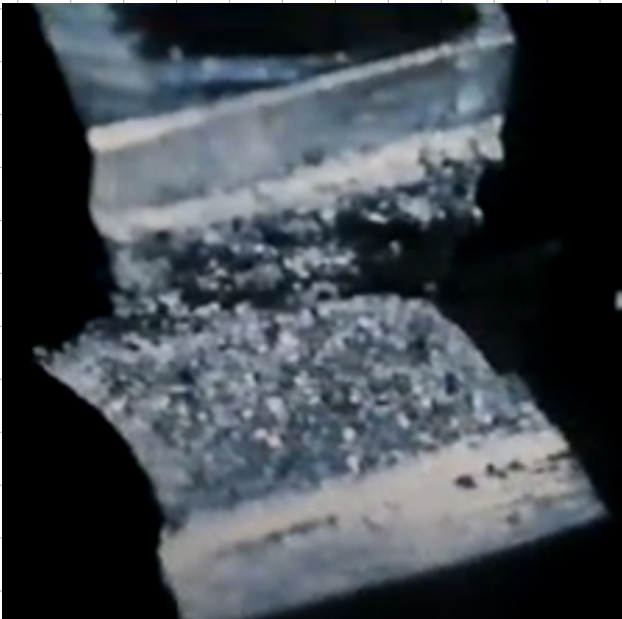
$$E = \frac{\text{Stress}}{\text{Strain}}$$



Effect of heat treatment on material: <https://www.youtube.com/watch?v=0Slr2sBHxA4>



Normalization





Nominal diameter often is neither the ID nor the OD, but when diameters start to go up it coincides with OD

The yield point is not easy to measure exactly. In the industry standard (API-5 series) most often used for well tubular goods, the yield point is defined as the stress corresponding to 0.5% elongation. Such an elongation causes permanent deformation.

The API (API Specification 5CT, 2005) defines the API yield strength (somewhat arbitrarily) as the minimum stress required to elongate the pipe by 0.5% for all grades up to T95, 0.6% for grade P110 and 0.65% for grade Q125. Elongation is measured using an extensometer according to ASTM A370-5 standard (2005). The API yield stress is above the yield point. The API yield stress defines the minimum strength of the grade. For example, L80 pipe has a minimum API yield stress of 80 ksi, that is 80,000 psi. As well as the grade providing the yield strength, tubulars are frequently designated with a singular or double letter prefix, for example L or HC. API grades use the single letter, while proprietary grades use

API-pipe is referred to by steel grade and dimensions. The steel grade is designated by letters and numbers (e.g. N-80). The letter refers to requirements of the manufacturing process. The number refers to the minimum yield strength in thousands of psi, Tab. 3.1. The minimum yield strength is commonly used as load limit. Thus, N-80 and L-80 tubulars have the same load capacity. The manufacturing process differs, resulting in different corrosion resistance. Some manufacturers produce N-80 tubulars approaching L-80 quality.

Example:

P-105 and P-110 are highest yield strength tubulars covered by the API specifications. The manufacturing process may according to the classification API-5AX be either quenched and tempered or normalized and tempered. Experience seems to indicate that normalized and tempered pipes is less suitable for these grades.

Steel properties can be modified with carbon content, heat treatment and:

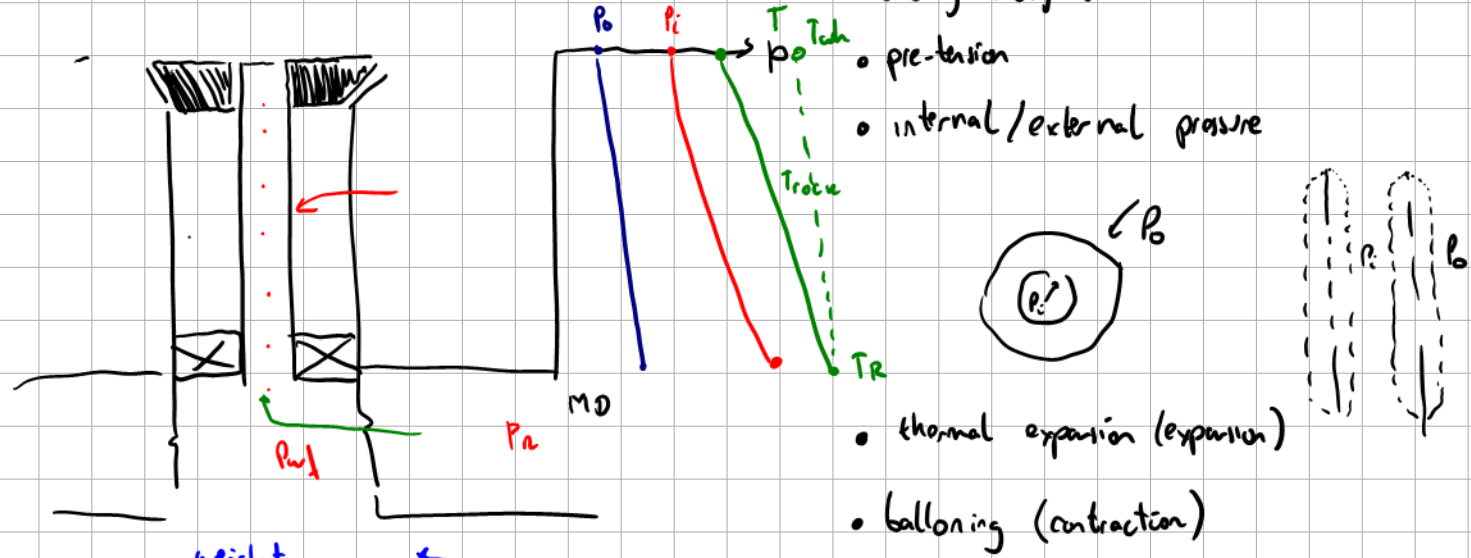
Alloy steel is a type of steel alloyed with several elements such as molybdenum, manganese, nickel, chromium, vanadium, silicon, and boron. These alloying elements are added to increase strength, hardness, wear resistance, and toughness.

Premium tubular = NON API

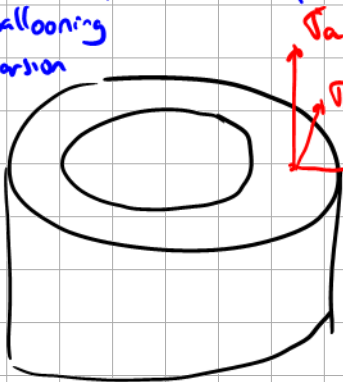
20241004

OUTLINE:

-Class exercise - Stress calculations in tubing



weight,  
pre-tension, ballooning  
thermal expansion

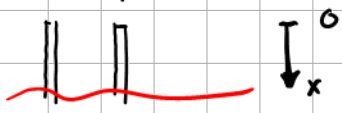


Perform a stress analysis during production

inner and outer pressure

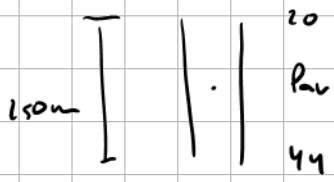
calculate for all depths, for  
inner and outer radius

$$F_x = (L-x) \cdot \text{tubing weight} \cdot g$$



$$56000 \cdot 9.81 = N$$

$$\sigma_{a \text{ pre-tension}} = \frac{56000 \cdot 9.81}{A}$$



$$\sigma = E \cdot \frac{\Delta L}{L}$$

$$\Delta L_{\text{ballooning}} + \Delta L_{\text{thermal}} \rightarrow \sigma_{\text{axial}} ?$$

Finally, solving the general equations with A & B gives Lamé's equations:

- Hoop Stress,

$$\sigma_h = \frac{p_i r_i^2 - p_o r_o^2}{r_o^2 - r_i^2} + \frac{(p_i - p_o) r_o^2 r_i^2}{(r_o^2 - r_i^2) r^2} \quad (5)$$

- Radial Stress,

$$\sigma_r = \frac{p_i r_i^2 - p_o r_o^2}{r_o^2 - r_i^2} - \frac{(p_i - p_o) r_o^2 r_i^2}{(r_o^2 - r_i^2) r^2} \quad (6)$$

expansion/contraction due to ballooning

**Length Change due to Ballooning Formula (If tubing is free to move)**

$$\Delta L_{\text{ballooning}} = -\frac{2\mu L}{E(A_o - A_i)} \times (A_i \Delta P_i - A_o \Delta P_o)$$

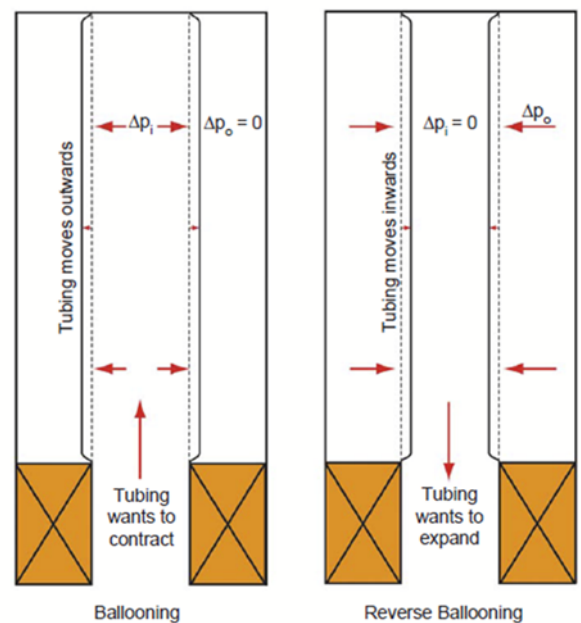


Figure 9.12 Ballooning effects.

Thermal expansion

$$\Delta L_T = L \alpha \Delta T$$

(3-14)

where:

$L$  : initial length

$\Delta T$  : temperature change

$\alpha$  : thermal expansion coefficient (for steel,  $\alpha = 11.5 \cdot 10^{-6} \text{ K}^{-1}$ )

How to convert deformation to stress?

$$\sigma = E \cdot \epsilon = E \cdot \frac{\Delta L}{L}$$

$$\sigma_a = \frac{\Delta L}{L} \cdot E$$

thermal expansion / compression

The most widely used yielding criterion is the Huber–Hencky–Mises (abbreviated as Von Mises equivalent or VME) yield condition, which is based on the maximum distortion energy theory. Ignoring torque, the yielding criterion is calculated from the three stresses:

$$\sigma_{\text{VME}} = \frac{1}{\sqrt{2}} [(\sigma_a - \sigma_t)^2 + (\sigma_t - \sigma_r)^2 + (\sigma_r - \sigma_a)^2]^{0.5} \quad (9.43)$$

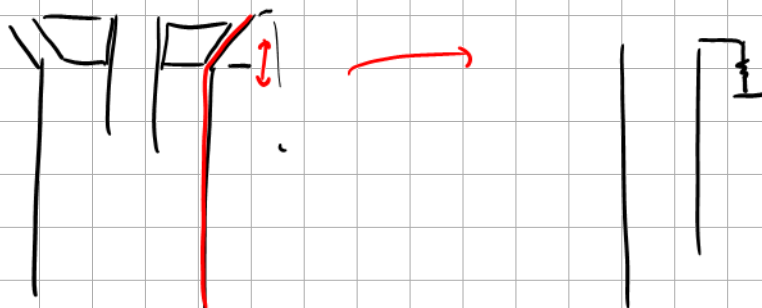
Yielding occurs when the VME stress ( $\sigma_{\text{VME}}$ ) exceeds the yield stress ( $Y_p$ ). Note that the VME stress is a combination of all three stresses, but not simply a vector addition of these stresses.

$$\frac{\sigma_{\text{VME}}}{\sigma_{\text{yield}}} = F < 1$$

$$\frac{\sigma_{\text{yield}}}{F_{\text{sa}}} \leftarrow > 1$$

What have we neglected?

wellhead movement

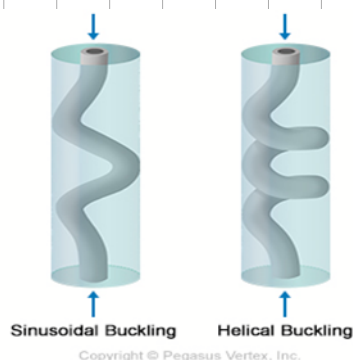


-Buckling (bending, torsion)

-Deviation effect (bending, torsion)

-Buoyancy

-fluid friction



Heat treatment in metals analog: <https://www.youtube.com/watch?v=xuL2yT-B2TM>

Why are metals so stretchy: <https://www.youtube.com/watch?v=sn1Y6zIS91g>

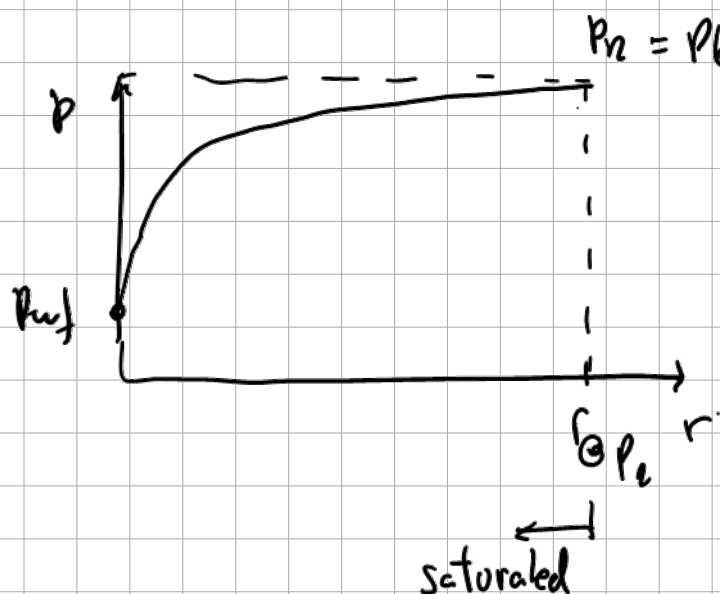
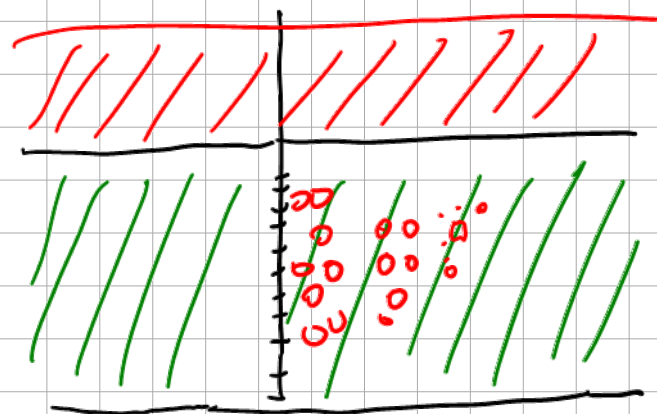
Tubing stress analysis (TPG4245), Prof Milan Stanko, NTNU																										
Steel properties																										
Tubing yield stress	[bara]	5515.8	8.00E+06	[psi]																						
Young modulus	[bara]	2.10E+06																								
Poisson ratio	[-]	0.3																								
thermal expansion coefficient	[1/K]	1.15E-05																								
Tubing dimensions and properties																										
Tubing ID	[m]	0.101	Tubing inner r	[m]	0.050																					
tubing OD	[m]	0.114	Tubing outer r	[m]	0.057																					
Tubing weight	[kg/m]	18.75																								
Tubing cross section	[m^2]	2.32E-03																								
Uniform axial stresses																										
Pre-load of tubing	[N]	56.3																								
Stress due to tubing pre-load	[bara]	2376.37																								
DeltaL thermal expansion	[m]	1.04																								
DeltaL ballooning	[m]	-0.72																								
DeltaL total	[m]	0.32																								
Constant axial stress due to length change	[bara]	-223																								
Total Constant axial stress	[bara]	2153																								
	TVD	Tformation	Tfluid (prod)	pannulus	ptubing	tangential stress at ri	tangential stress at ro	radial stress at ri	radial stress at ro	Axial force (weight)	Axial stress (weight)	Axial stress (aL)	Equivalent stress @ ri	Equivalent stress @ ro	Safety factor at ri											
	[m]	[C]	[C]	[bara]	[bara]	[bara]	[bara]	[Pa]	[Pa]	[N]	[bara]	[bara]	[bara]	[bara]												
	0	10	70	20.0	323.4	2357		2054	-323	-20	5.52E+05	2376	4529	4210	3945	0.7										
	250	18	73	44.5	338.1	2256		1962	-338	-45	5.06E+05	2178	4331	4052	3794	0.7										
	500	25	75	69.1	352.9	2154		1871	-353	-69	4.60E+05	1980	4133	3894	3643	0.7										
	750	33	78	93.6	367.6	2053		1779	-368	-94	4.14E+05	1782	3935	3736	3492	0.6										
	1000	40	80	118.1	382.3	1952		1687	-382	-118	3.68E+05	1584	3737	3538	3341	0.6										
	1250	48	83	142.6	397.0	1850		1596	-397	-143	3.22E+05	1386	3539	3420	3190	0.6										
	1500	55	85	167.2	411.7	1749		1504	-412	-167	2.76E+05	1188	3341	3262	3039	0.5										
	1750	63	88	191.7	426.4	1648		1413	-426	-192	2.30E+05	990	3143	3105	2889	0.5										
	2000	70	90	216.2	441.1	1546		1321	-441	-216	1.84E+05	792	2945	2947	2738	0.5										
	2250	78	93	240.7	455.9	1445		1230	-456	-241	1.38E+05	594	2747	2790	2588	0.5										
	2500	85	95	265.3	470.6	1343		1138	-471	-265	9.20E+04	396	2549	2633	2437	0.4										
	2750	93	98	289.8	485.3	1242		1046	-485	-290	4.60E+04	198	2351	2476	2287	0.4										
	3000	100	100	314.3	500.0	1141		955	-500	-314	0.00E+00	0	2153	2319	2137	0.4										

Tubing section	Length	Tav_initial	Tav_final	DeltaL_thermal expansion	pi_initial	pi_final	po_initial	po_final	DeltaL_ballooning
	[m]	[C]	[C]	[m]	[bara]	[bara]	[bara]	[bara]	[m]
1	250	13.75	71.25	0.17	32.3	330.8	32.3	32.3	-0.07
2	250	21.25	73.75	0.15	56.8	345.5	56.8	56.8	-0.07
3	250	28.75	76.25	0.14	81.3	360.2	81.3	81.3	-0.07
4	250	36.25	78.75	0.12	105.8	374.9	105.8	105.8	-0.07
5	250	43.75	81.25	0.11	130.4	389.6	130.4	130.4	-0.06
6	250	51.25	83.75	0.09	154.9	404.4	154.9	154.9	-0.06
7	250	58.75	86.25	0.08	179.4	419.1	179.4	179.4	-0.06
8	250	66.25	88.75	0.06	203.9	433.8	203.9	203.9	-0.06
9	250	73.75	91.25	0.05	228.5	448.5	228.5	228.5	-0.05
10	250	81.25	93.75	0.04	253.0	463.2	253.0	253.0	-0.05
11	250	88.75	96.25	0.02	277.5	477.9	277.5	277.5	-0.05
12	250	96.25	98.75	0.01	302.0	492.6	302.0	302.0	-0.05
			TOTAL-->	1.04				TOTAL-->	-0.72



Saturated oil

$$P_a = P_b @ T_R$$



solution-gas drive



what equation?

$$q_o \sim (P_e^2 - P_{wf}^2)$$

$$q_o = T (P_a - P_{wf})$$

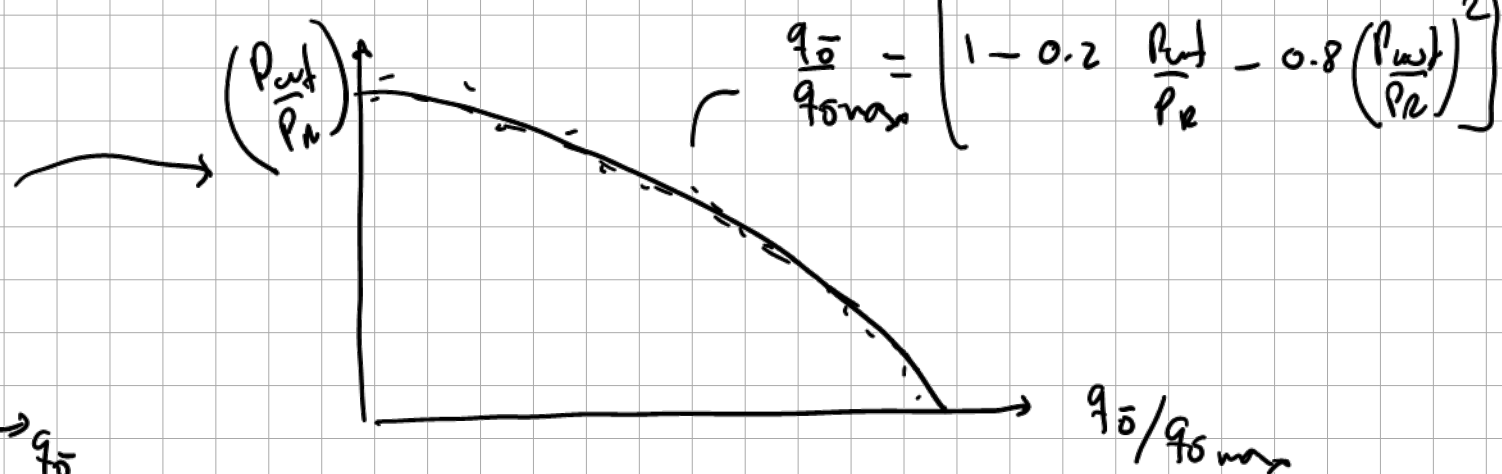
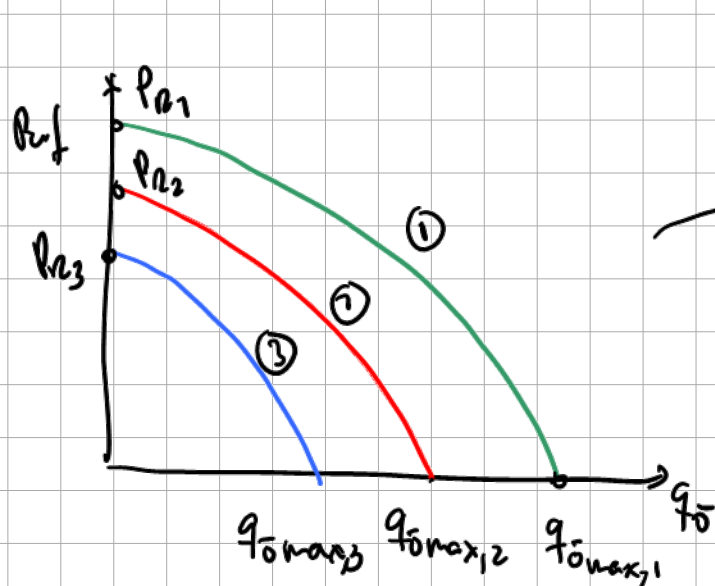
?

Reservoir simulation → 1968 Vogel

## Inflow Performance Relationships for Solution-Gas Drive Wells

J. V. VOGEL  
MEMBER AIME

SHELL OIL CO.  
BAKERSFIELD, CALIF.



$q_o$	$P_{wf}$	$\frac{q_o}{q_{o,max}}$	$\frac{P_{wf}}{P_a}$
1	1		
1	1		
1	1		

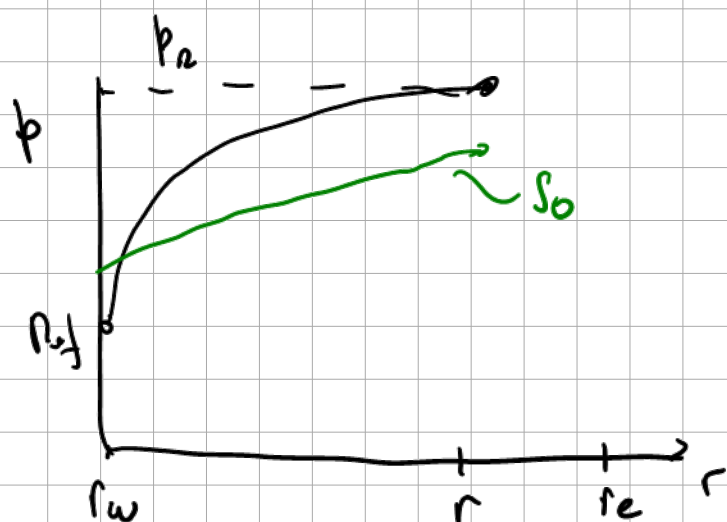
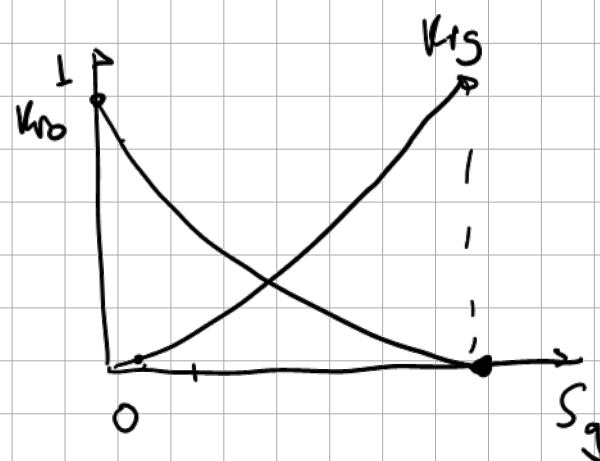
Analytical derivation

$$q_o = \frac{h k}{1868 \left( \ln \frac{r_e}{r_w} - 0.75 + S \right)}$$

$$\int_{p_w}^{p_r} \frac{k_{ro}}{M_o B_o} dp$$

effective permeability ( $k \cdot k_{ro}$ )

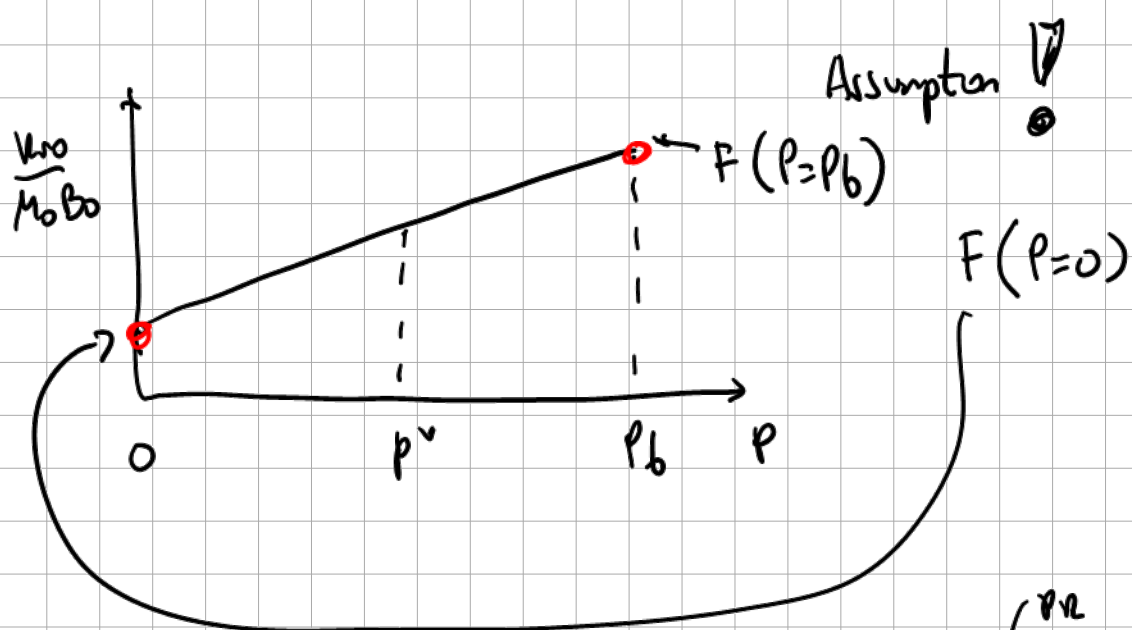
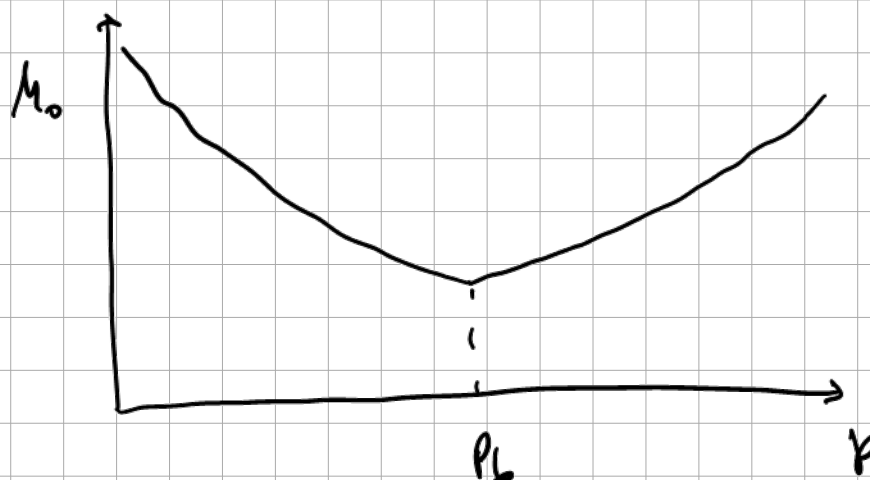
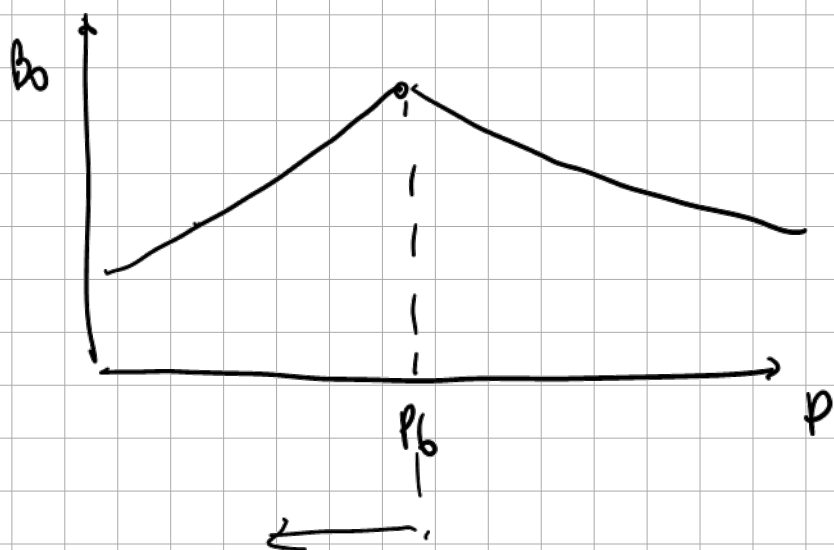
$$k_{ro} = f(S_o)$$



$$S_o = f(p) \rightarrow k_{ro} = f(p)$$

$$\int_{p_w}^{p_r} \frac{k_{ro}}{M_o B_o} dp$$

$$k_{ro} = f(S_o) = f(p)$$



Assumption

$$p_r = p_b \text{ single phase oil}$$

$$k_{ro} = 1$$

$$\int_{p_w}^{p_r} F(p) dp$$

$$F(p) = F(p=0) + \frac{F(p_b) - F(p=0)}{(p_b - 0)} (p - 0)$$

$$\int_{p_w}^{p_r} (a + bx) dx$$

$$F(p) = F(p = 0) + [F(p_R) - F(p = 0)] \cdot \frac{p}{p_R} \quad \text{Eq. 2-16}$$

Therefore, the solution of the pressure function integral will have a linear term in addition to the quadratic term:

$$\int_{p_{wf}}^{p_R} F(p) dp = F(p = 0) \cdot (p_R - p_{wf}) + [F(p_R) - F(p = 0)] \cdot \frac{1}{p_R \cdot 2} (p_R^2 - p_{wf}^2) \quad \text{Eq. 2-17}$$

Expanding terms:

$$\int_{p_{wf}}^{p_R} F(p) dp = F(p = 0) \cdot p_R - F(p = 0) \cdot p_{wf} + [F(p_R) - F(p = 0)] \cdot \frac{1}{p_R \cdot 2} (p_R^2 - p_{wf}^2) \quad \text{Eq. 2-18}$$

$$\int_{p_{wf}}^{p_R} F(p) dp = F(p = 0) \cdot p_R - F(p = 0) \cdot p_{wf} + F(p_R) \cdot \frac{p_R}{2} - F(p_R) \cdot \frac{p_{wf}^2}{p_R \cdot 2} - F(p = 0) \cdot \frac{p_R}{2} + F(p = 0) \cdot \frac{p_{wf}^2}{p_R \cdot 2} \quad \text{Eq. 2-19}$$

Grouping terms by pressure:

$$\int_{p_{wf}}^{p_R} F(p) dp = [F(p = 0) + F(p_R)] \cdot \frac{p_R}{2} - F(p = 0) \cdot p_{wf} - \frac{[F(p_R) - F(p = 0)]}{2} \cdot \frac{p_{wf}^2}{p_R} \quad \text{Eq. 2-20}$$

Dividing by  $[F(p = 0) + F(p_R)] \cdot \frac{p_R}{2}$

$$\frac{2}{[F(p = 0) + F(p_R)] \cdot p_R} \cdot \int_{p_{wf}}^{p_R} F(p) dp = 1 - \frac{F(p = 0) \cdot 2}{[F(p = 0) + F(p_R)]} \cdot \frac{p_{wf}}{p_R} - \frac{[F(p_R) - F(p = 0)]}{[F(p = 0) + F(p_R)]} \cdot \left(\frac{p_{wf}}{p_R}\right)^2 \quad \text{Eq. 2-21}$$

Defining a variable "V"

$$V = \frac{F(p = 0) \cdot 2}{[F(p = 0) + F(p_R)]} \quad \text{Eq. 2-22}$$

Therefore:

$$1 - V = \frac{F(p_R) - F(p = 0)}{[F(p = 0) + F(p_R)]} \quad \text{Eq. 2-23}$$

Substituting back in the integral of the pressure function:

$$\frac{2}{[F(p = 0) + F(p_R)] \cdot p_R} \cdot \int_{p_{wf}}^{p_R} F(p) dp = 1 - V \cdot \frac{p_{wf}}{p_R} - (1 - V) \cdot \left(\frac{p_{wf}}{p_R}\right)^2 \quad \text{Eq. 2-24}$$

Substituting Eq. 2-24 back in the IPR equation:

$$q_o = \frac{k \cdot h \cdot [F(p = 0) + F(p_R)] \cdot p_R}{18.68 \cdot \left(\ln\left(\frac{r_e}{r_w}\right) - 0.75 + s\right) \cdot 2} \left[1 - V \cdot \frac{p_{wf}}{p_R} - (1 - V) \cdot \left(\frac{p_{wf}}{p_R}\right)^2\right] \quad \text{Eq. 2-25}$$

Making  $q_{o,max}$  :

$$q_{o,max} = \frac{k \cdot h \cdot [F(p = 0) + F(p_R)] \cdot p_R}{18.68 \cdot \left(\ln\left(\frac{r_e}{r_w}\right) - 0.75 + s\right) \cdot 2} \quad \text{Eq. 2-26}$$

The following expression is obtained:

$$q_o = q_{o,max} \left[1 - V \cdot \frac{p_{wf}}{p_R} - (1 - V) \cdot \left(\frac{p_{wf}}{p_R}\right)^2\right]$$

Vogel says  $V = 0.2 \rightarrow$

Vogel found this same equation using data points generated with reservoir simulator, with  $V = 0.2$ .

Using Eq. 2-22, and assuming  $V = 0.2$ ,  $F(p = 0)$  is then:

$$F(p = 0) = \frac{F(p_R)}{9} \quad \text{Eq. 2-28}$$

Eq. 2-26 can then be further simplified:

$$q_{o,max} = \frac{k \cdot h \cdot \left[\frac{10}{9} \cdot F(p_R)\right] \cdot p_R}{18.68 \cdot \left(\ln\left(\frac{r_e}{r_w}\right) - 0.75 + s\right) \cdot 2} = \frac{k \cdot h \cdot \left[\left(\frac{k_{ro}}{\mu_o \cdot B_o}\right)_{@p_R}\right] \cdot p_R}{18.68 \cdot \left(\ln\left(\frac{r_e}{r_w}\right) - 0.75 + s\right) \cdot 1.8} = \frac{J}{1.8} \cdot p_R \quad \text{Eq. 2-29}$$



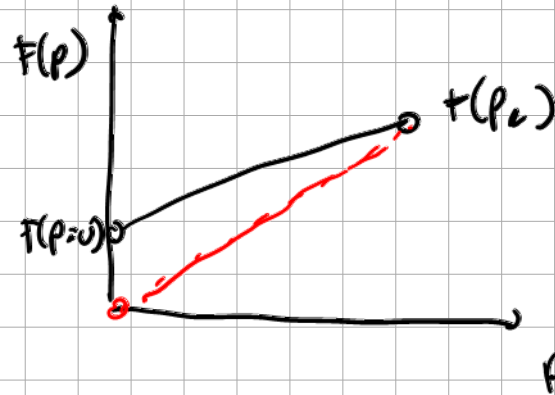
Fetkovich proposed

# The Isochronal Testing of Oil Wells

By

M. J. Fetkovich, Member AIME, Phillips Petroleum Co.

1973



$$V = 0$$

$$\frac{q_o}{q_{o,max}} = \left[ 1 - \left( \frac{p_{wf}}{p_R} \right)^2 \right]$$

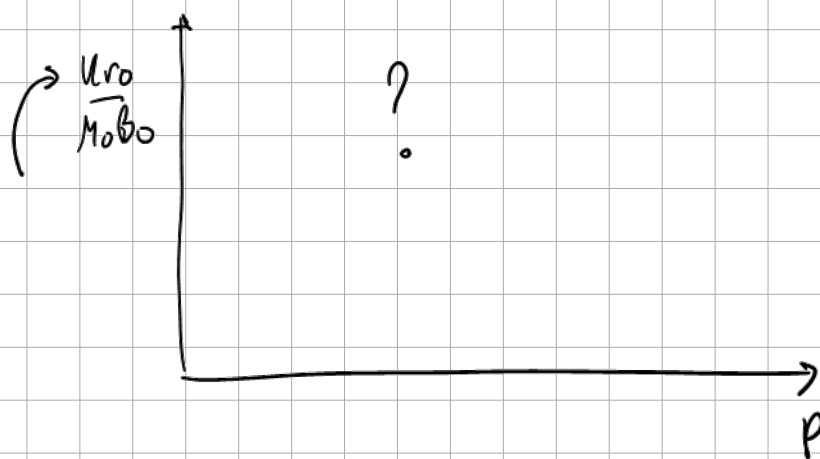
$$q_{o,max} = \frac{k \cdot h \cdot [F(p_R)] \cdot p_R}{18.68 \cdot \left( \ln \left( \frac{r_e}{r_w} \right) - 0.75 + s \right) \cdot 2} = \frac{k \cdot h \cdot \left[ \left( \frac{k_{ro}}{\mu_o \cdot B_o} \right)_{@p_R} \right] \cdot p_R}{18.68 \cdot \left( \ln \left( \frac{r_e}{r_w} \right) - 0.75 + s \right) \cdot 2} = \frac{J}{2} \cdot p_R$$

$$q_o = \frac{J}{2} p_R \left( 1 - \left( \frac{p_{wf}}{p_R} \right)^2 \right)$$

$$q_o = \frac{J}{2} \left[ p_R - \frac{(p_{wf})^2}{p_R} \right]$$

$$q_o = \frac{J}{2 p_R} (p_R^2 - p_{wf}^2) \leadsto q_o = C (p_R^2 - p_{wf}^2)$$





(1941) Evinger and Muskat

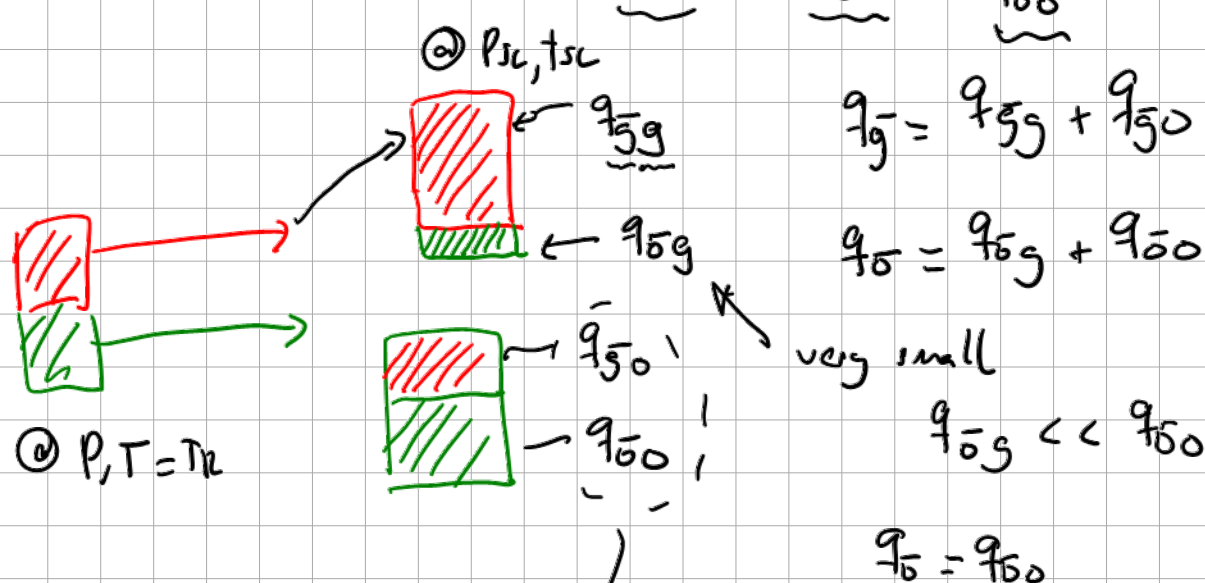
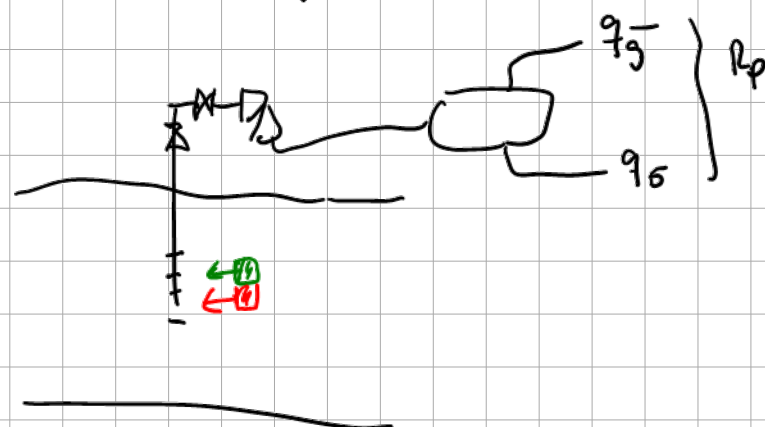
## Calculation of Theoretical Productivity Factor

By H. H. EVINGER\* AND M. MUSKAT\*

(New York Meeting, February 1941)

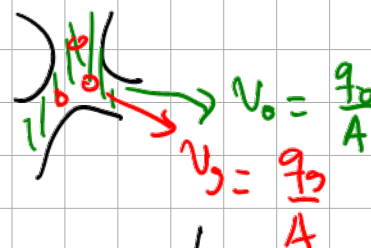
$$k_{ro} = f(p)$$

$$GOR = R_p = \frac{q_g}{q_o} = \frac{q_{gs} + q_{go}}{q_o} = \frac{q_{gs}}{q_{os}} + \frac{q_{go}}{q_o} = \frac{q_{gs}}{q_{os}} + R_s(p)$$



$$\frac{q_{gs}}{q_o} = \frac{q_g}{q_o} \frac{b_o}{b_g} = \frac{k_{rg}}{k_{ro}} \frac{M_o b_o}{M_g b_g}$$

$$\frac{q_g}{q_o} = \frac{k_{rg}}{M_g} \frac{M_o}{k_{ro}}$$



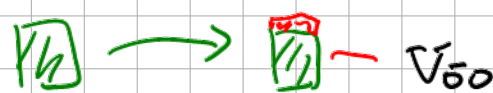
$$v_g = \frac{k_{rg} \kappa}{M_g} \frac{dp}{dx}$$

$$v_o = \frac{k_{ro} \kappa}{M_o} \frac{dp}{dx}$$

$$R_s = \frac{q_{go}}{q_o}$$

$R_s(p)$  solution gas  
oil ratio

$$\frac{v_o}{v_g} = b_o = \frac{q_o}{q_{go}}$$



$$\frac{v_g}{v_g} = b_g = \frac{q_g}{q_{gs}}$$



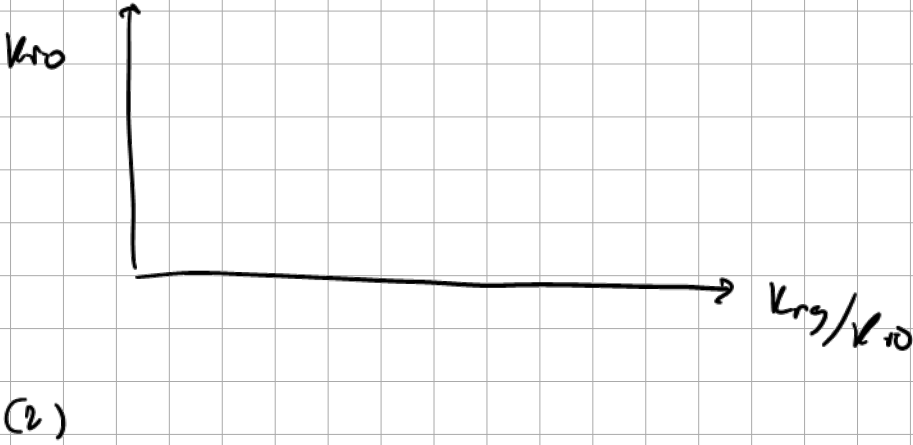
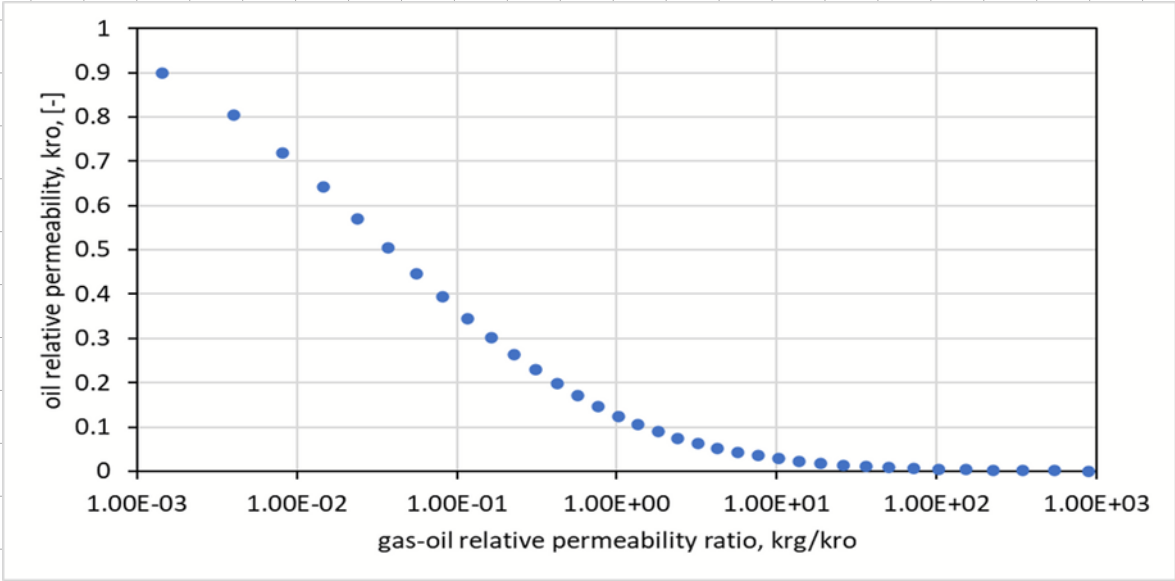
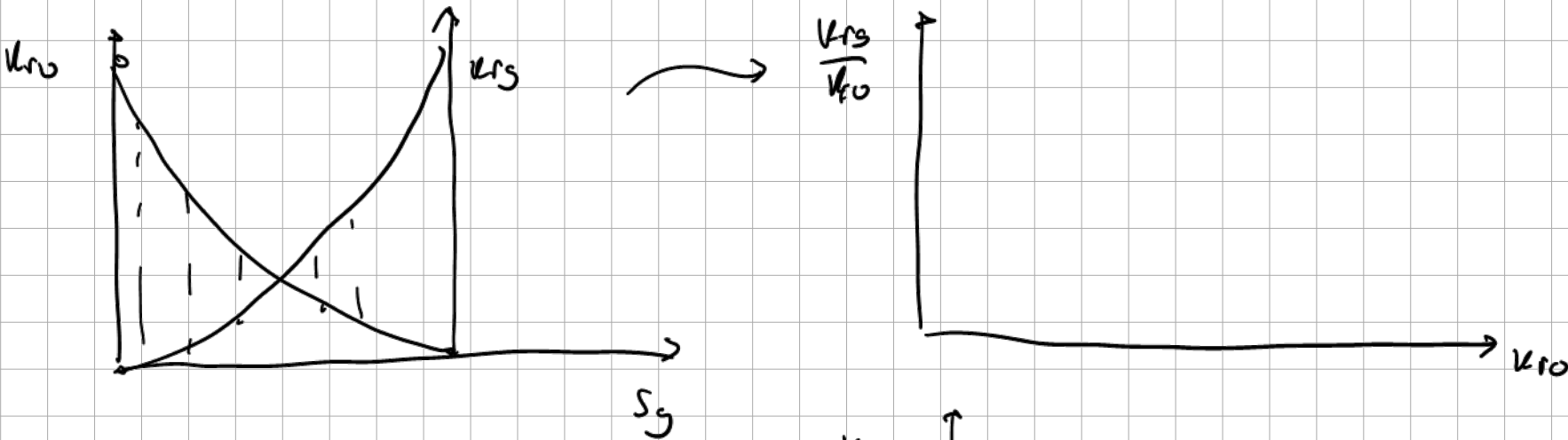
$$R_p = \frac{k_{rg}}{k_{ro}} \frac{M_o b_o}{M_g b_g} + R_s(p)$$

measured

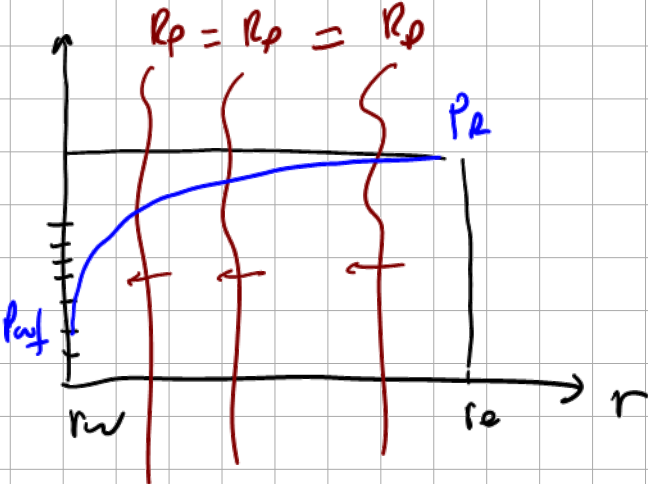
$$\frac{k_{rg}}{k_{ro}} = \frac{M_g b_g}{M_o b_o} (R_p - R_s) \quad (1)$$

but we need  $k_{ro}$ , NOT  $\frac{k_{rg}}{k_{ro}}$

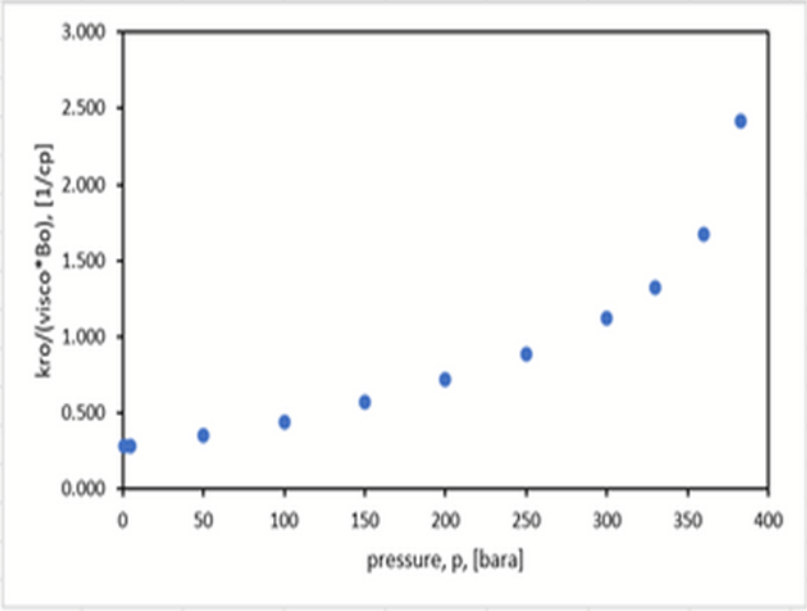




- 1) from (1) at  $p \leadsto \frac{k_{rg}}{k_{ro}}$
- 2) from (2) with  $\frac{k_{rg}}{k_{ro}} \leadsto k_{ro}$
- 3)  $k_{ro} f(p)$



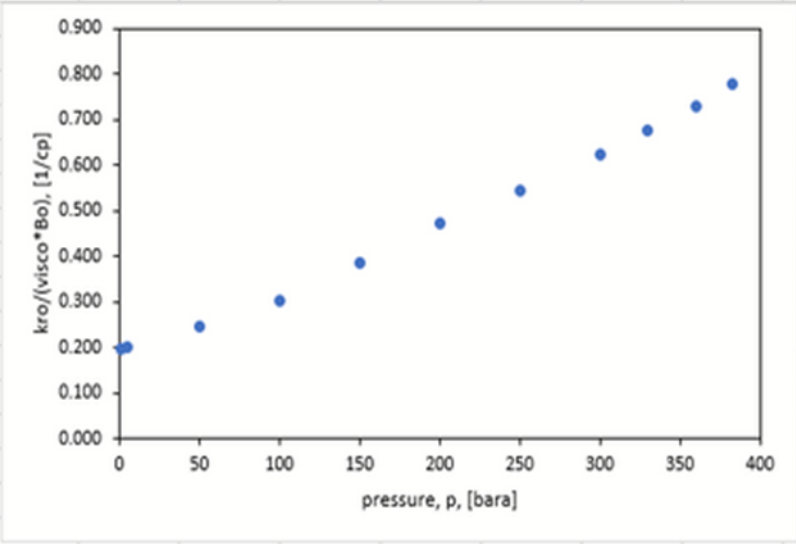
Rp	[Sm3/Sm3]		300							
COLUMN	4	6	3	5	2					
p	Rs	viscg	Bg	Visco	Bo	krsg/kro	kro	kro/(visco*Bo)	So	
[bara]	[Sm3/Sm3]	[cp]	[m3/Sm3]	[cp]	[m3/Sm3]	[-]	[-]	[1/cp]	[-]	
1	0.5	1.12E-02	2.66E-02	1.4	1.2	5.54E-02	4.49E-01	0.277	0.60	
5	2.6	1.14E-02	2.59E-02	1.4	1.2	5.50E-02	4.50E-01	0.282	0.60	
50	25.5	1.32E-02	1.81E-02	1.1	1.2	4.96E-02	4.67E-01	0.352	0.60	
100	48.8	1.58E-02	1.22E-02	0.9	1.2	4.46E-02	4.82E-01	0.443	0.60	
150	76.4	1.82E-02	8.20E-03	0.7	1.3	3.81E-02	5.03E-01	0.573	0.61	
200	107.2	2.14E-02	6.25E-03	0.5	1.4	3.65E-02	5.09E-01	0.722	0.61	
250	143.9	2.51E-02	5.29E-03	0.4	1.5	3.59E-02	5.12E-01	0.888	0.61	
300	187.9	2.90E-02	4.69E-03	0.3	1.6	3.23E-02	5.29E-01	1.121	0.62	
330	220.4	3.15E-02	4.45E-03	0.3	1.7	2.65E-02	5.57E-01	1.322	0.62	
360	258.3	3.41E-02	4.26E-03	0.2	1.8	1.61E-02	6.29E-01	1.672	0.64	
383	292.6	3.60E-02	4.14E-03	0.2	1.9	3.19E-03	8.34E-01	2.414	0.67	



NOT LINEAR!!!

For higher GOR

Rp	[Sm3/Sm3]		800							
COLUMN	4	6	3	5	2					
p	Rs	viscg	Bg	Visco	Bo	krsg/kro	kro	kro/(visco*Bo)	So	
[bara]	[Sm3/Sm3]	[cp]	[m3/Sm3]	[cp]	[m3/Sm3]	[-]	[-]	[1/cp]	[-]	
1	0.5	1.12E-02	2.66E-02	1.4	1.2	1.48E-01	3.17E-01	0.196	0.56	
5	2.6	1.14E-02	2.59E-02	1.4	1.2	1.47E-01	3.17E-01	0.199	0.56	
50	25.5	1.32E-02	1.81E-02	1.1	1.2	1.40E-01	3.24E-01	0.244	0.56	
100	48.8	1.58E-02	1.22E-02	0.9	1.2	1.33E-01	3.30E-01	0.304	0.56	
150	76.4	1.82E-02	8.20E-03	0.7	1.3	1.23E-01	3.40E-01	0.387	0.56	
200	107.2	2.14E-02	6.25E-03	0.5	1.4	1.31E-01	3.32E-01	0.471	0.56	
250	143.9	2.51E-02	5.29E-03	0.4	1.5	1.51E-01	3.14E-01	0.545	0.56	
300	187.9	2.90E-02	4.69E-03	0.3	1.6	1.77E-01	2.95E-01	0.624	0.55	
330	220.4	3.15E-02	4.45E-03	0.3	1.7	1.93E-01	2.85E-01	0.675	0.54	
360	258.3	3.41E-02	4.26E-03	0.2	1.8	2.09E-01	2.75E-01	0.730	0.54	
383	292.6	3.60E-02	4.14E-03	0.2	1.9	2.19E-01	2.69E-01	0.778	0.54	



LINEAR??

$$q_o = \frac{k \cdot h}{18.68 \cdot \left( \ln \left( \frac{r_e}{r_w} \right) - 0.75 + s \right)} \underbrace{\int_{p_{wf}}^{p_R} \frac{k_{ro}}{\mu_o \cdot B_o} dp}_{\left( m(p_R) - m(p_{wf}) \right)} =$$

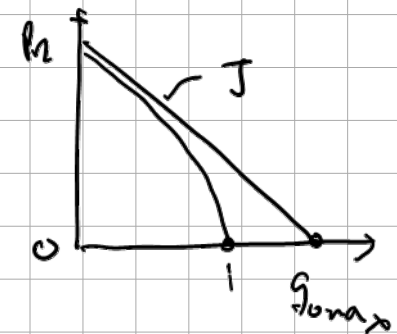
$$\int_0^{h_{uf}} \frac{\mu_{ro}}{\mu_o B_o} dp = m(p_{wf})$$

Not the same gas m function !

Vogel ( $V=0.2$ )

$$q_o = q_{o,max} \left[ 1 - V \cdot \frac{p_{wf}}{p_R} - (1 - V) \cdot \left( \frac{p_{wf}}{p_R} \right)^2 \right]$$

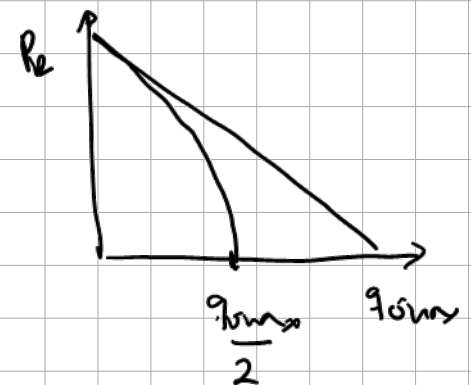
$$\frac{k \cdot h \cdot \left[ \left( \frac{k_{ro}}{\mu_o \cdot B_o} \right)_{@p_R} \right] \cdot (p_R - 0)}{18.68 \cdot \left( \ln \left( \frac{r_e}{r} \right) - 0.75 + s \right) \cdot 1.8} = \frac{J}{1.8} \cdot p_R \rightarrow q_{o,max}$$



Fetkovich

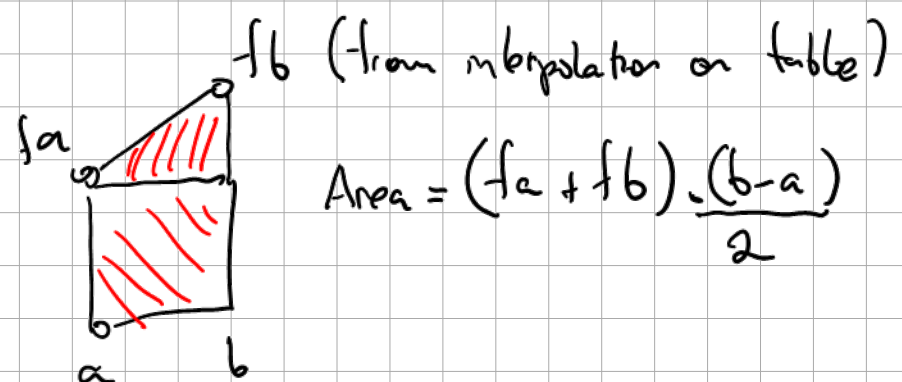
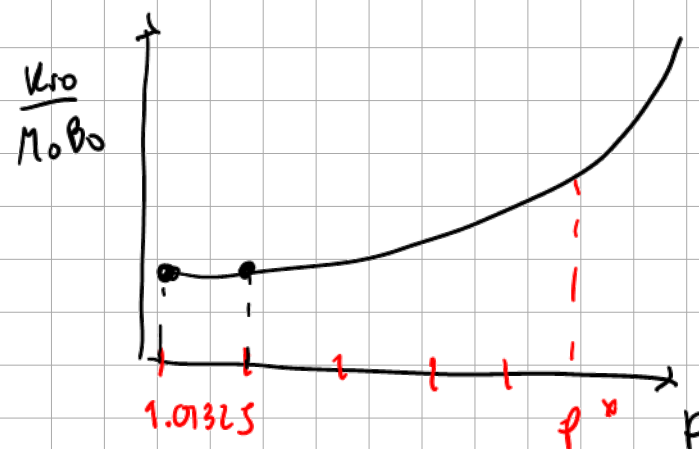
$$q_o = q_{o,max} \left[ 1 - \left( \frac{p_{wf}}{p_R} \right)^2 \right]$$

$$\frac{k \cdot h \cdot \left[ \left( \frac{k_{ro}}{\mu_o \cdot B_o} \right)_{@p_R} \right] \cdot p_R}{18.68 \cdot \left( \ln \left( \frac{r_e}{r_w} \right) - 0.75 + s \right) \cdot 2} = \frac{J}{2} \cdot p_R$$

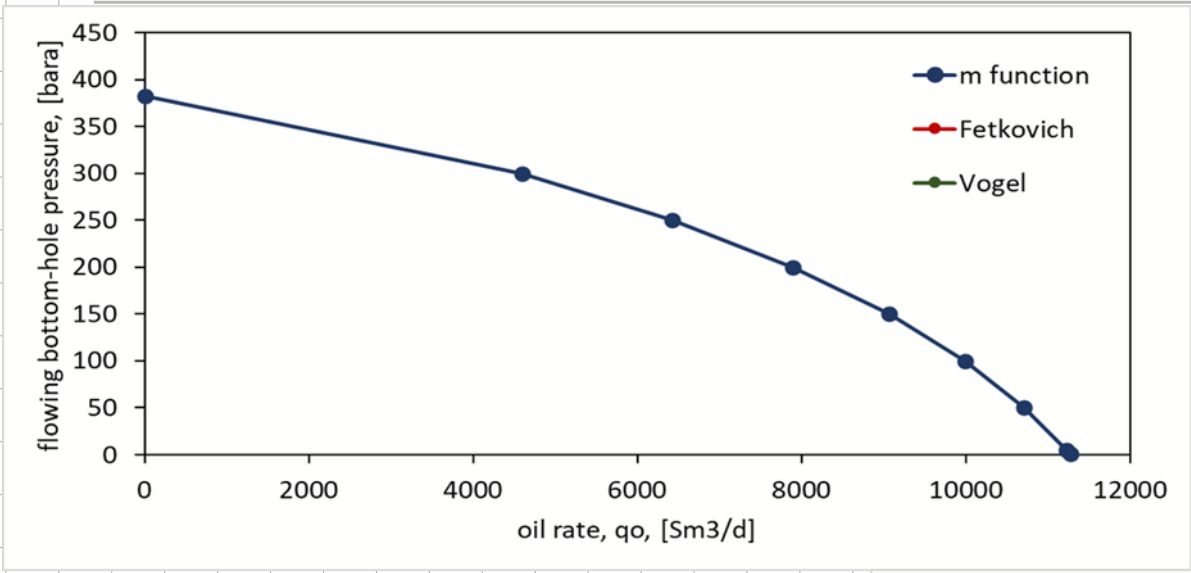


oil m function in VBA:

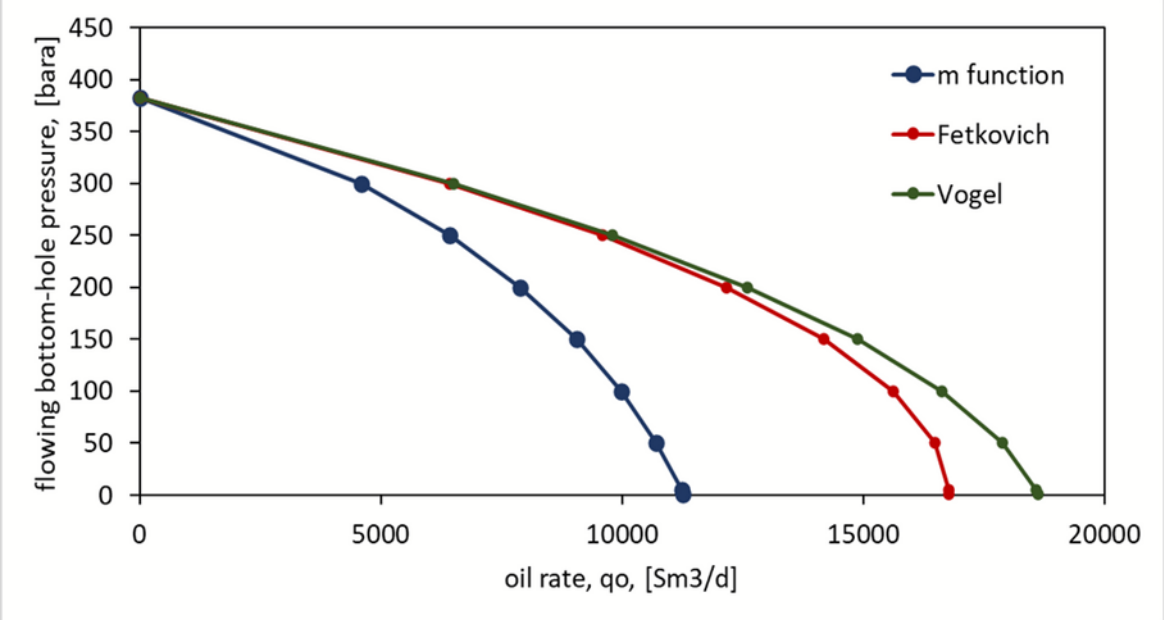
```
Function m_function_oil(p, col, Matrix As Range)
    'p in bara
    'n number of intervals to use in the integration
    p1 = 1.01325
    p2 = p
    If p2 - p1 > 40 Then
        n = Round((p2 - p1) / 10, 0)
    Else
        n = 10
    End If
    DP = (p2 - p1) / n
    pj = p1
    Sum = 0
    fa = tabinterpol(pj, col, Matrix)
    For J = 1 To n
        pj = pj + DP
        fb = tabinterpol(pj, col, Matrix)
        Sum = Sum + (DP * (fa + fb)) * 0.5
        fa = fb
    Next
    m_function_oil = Sum
End Function
```



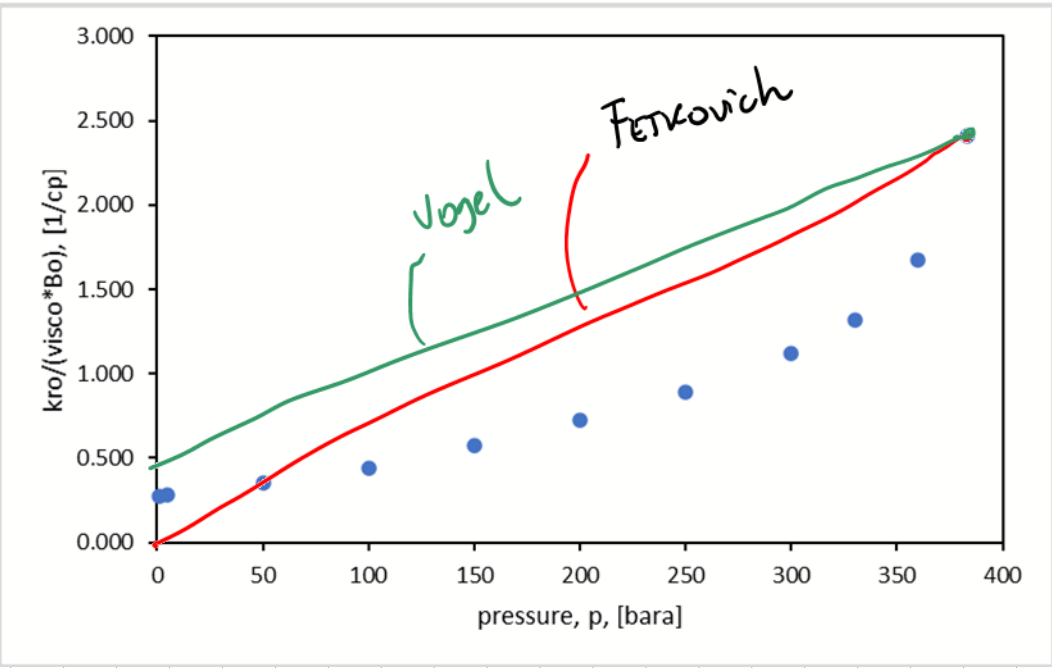
```
Function ipr_sat_oil_qo_m_function(k, h, re, rw, s, mpR, mPwf)
'ipr_sat_oil, oil rate in Sm3/d, calculated with the m function
'k, permeability, [md]
'h, layer height, [m]
're external radius of reservoir [m]
'rw, wellbore radius [m]
's, skin factor [-]
'mpR, m function at reservoir pressure [bara/cp]
'mpwf, m functino at flowing bottom-hole pressure [bara/cp]
ipr_sat_oil_qo_m_function = k * h * (mpR - mPwf) / ((Log(re / rw) - 0.75 + s) * 18.68)
End Function
```



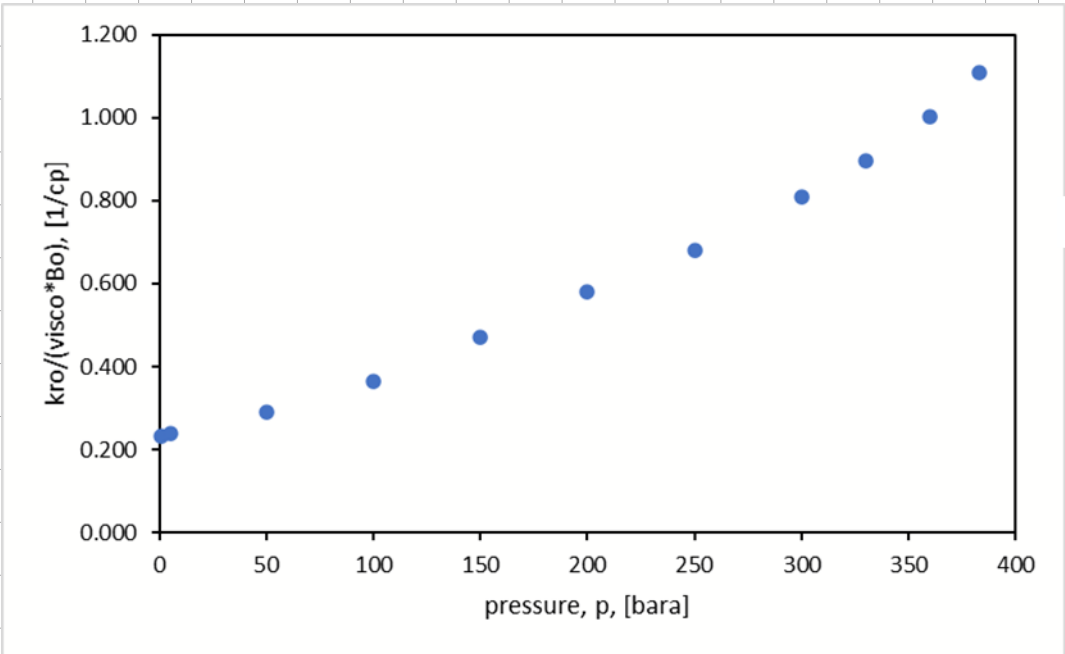
```
Function ipr_sat_oil_qo_Fetkovich(k, h, re, rw, s, pR, Pwf, Bo_pR, visco_pR, kro_pR)
'ipr_sat_oil, oil rate in Sm3/d, calculated with the m function
'k, permeability, [md]
'h, layer height, [m]
're external radius of reservoir [m]
'rw, wellbore radius [m]
's, skin factor [-]
'pR, reservoir pressure [bara]
'pwf, flowing bottom-hole pressure [bara]
'kro_pR oil relative permeability at reservoir pressure, [-]
'visco_pR oil viscosity at reservoir pressure [cp]
'Bo_pR oil formation volume factor at reservoir pressure, [m3/Sm3]
J = k * h * (kro_pR / (visco_pR * Bo_pR)) / ((Log(re / rw) - 0.75 + s) * 18.68)
qomax = J * (pR - 0) / 2
ipr_sat_oil_qo_Fetkovich = qomax * (1 - (Pwf / pR) ^ 2)
End Function
```



```
Function ipr_sat_oil_qo_Vogel(k, h, re, rw, s, pR, Pwf, Bo_pR, visco_pR, kro_pR)
'ipr_sat_oil, oil rate in Sm3/d, calculated with the m function
'k, permeability, [md]
'h, layer height, [m]
're external radius of reservoir [m]
'rw, wellbore radius [m]
's, skin factor [-]
'pR, reservoir pressure [bara]
'pwf, flowing bottom-hole pressure [bara]
'kro_pR oil relative permeability at reservoir pressure, [-]
'visco_pR oil viscosity at reservoir pressure [cp]
'Bo_pR oil formation volume factor at reservoir pressure, [m3/Sm3]
J = k * h * (kro_pR / (visco_pR * Bo_pR)) / ((Log(re / rw) - 0.75 + s) * 18.68)
qomax = J * (pR - 0) / 1.8
ipr_sat_oil_qo_Vogel = qomax * (1 - 0.2 * (Pwf / pR) - 0.8 * (Pwf / pR) ^ 2)
End Function
```



Changing the GOR (Rp) manually to 500 Sm3/Sm3

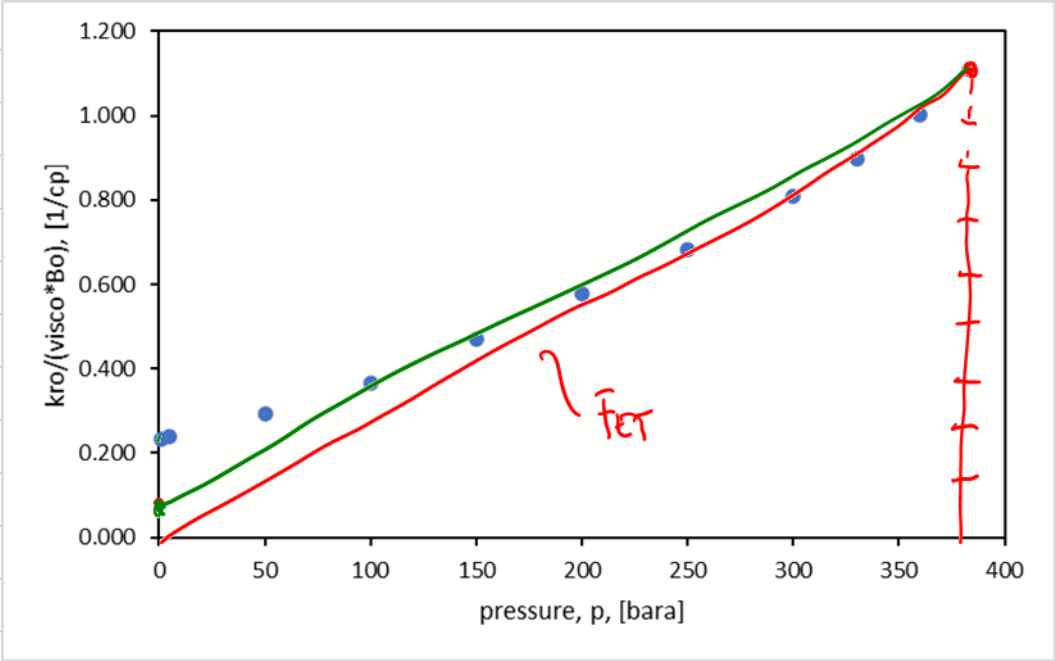
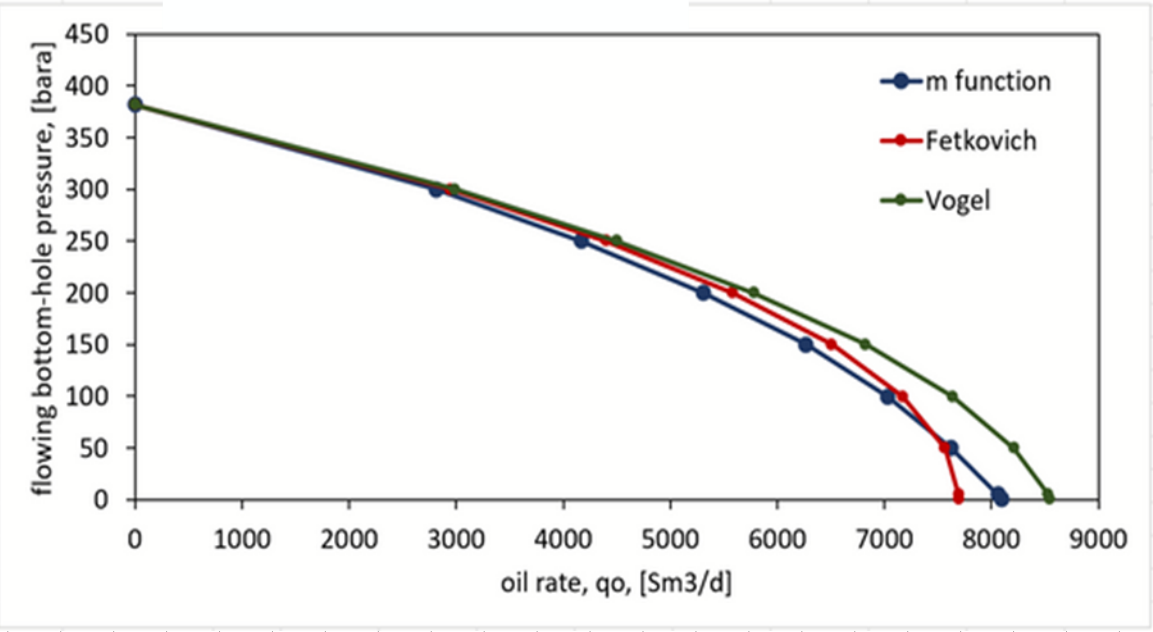


MORE LINEAR....



THE PREDICTION IS BETTER

pwf [bara]	m(p) [bara/cp]	qo [Sm3/d]	qo - Fet [Sm3/d]	qo - Vogel [Sm3/d]	qo - Fet-v2 [Sm3/d]	qo - Vogel-v2 [Sm3/d]
382	222.6	0	0	0		
300	145.3	2810	2950	2990		
250	108.0	4166	4401	4503		
200	76.5	5312	5588	5782		
150	50.2	6268	6511	6826		
100	29.3	7028	7170	7637		
50	12.9	7625	7566	8212		
5	0.9	8059	7697	8530		
1	0.0	8094	7698	8549		

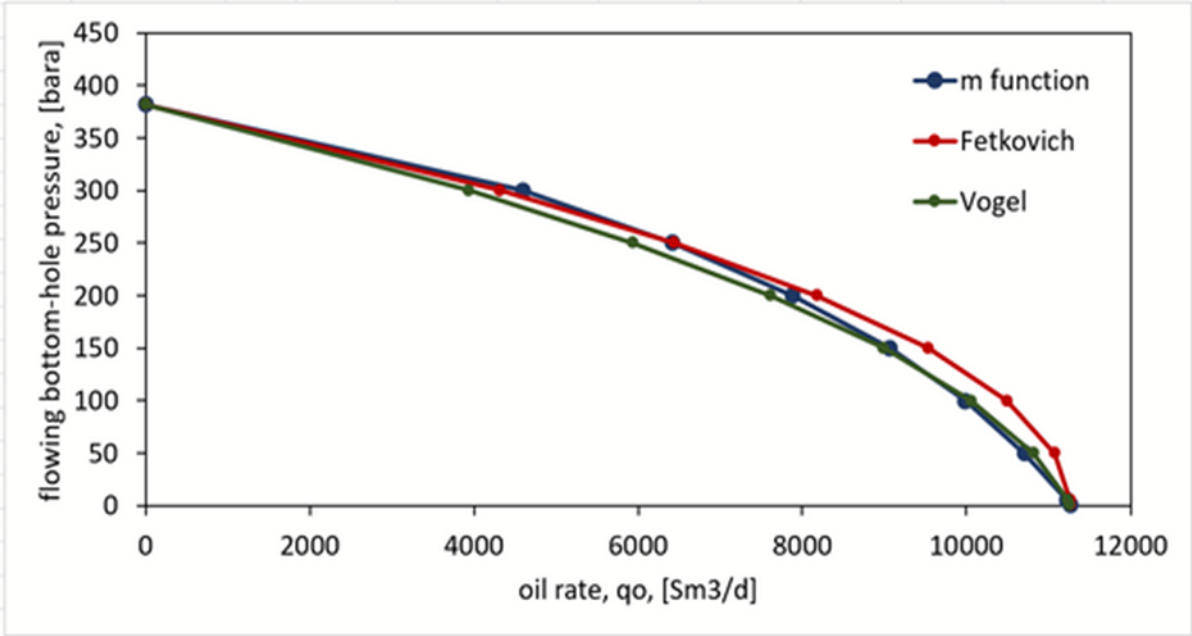


WE CHANGE THE RP BACK TO 300...

But, what if we use the form from the m function equation? (11268 Sm<sup>3</sup>/d)

$$q_o = q_{o,max} \left( 1 - \left( \frac{p_{wf}}{p_R} \right)^2 \right)$$
$$q_o = q_{o,max} \left( 1 - 0.2 \left( \frac{p_{wf}}{p_R} \right) - 0.8 \left( \frac{p_{wf}}{p_R} \right)^2 \right)$$

pwf [bara]	m(p) [bara/cp]	qo [Sm3/d]	qo - Fet [Sm3/d]	qo - Vogel [Sm3/d]	qo - Fet-v2 [Sm3/d]	qo - Vogel-v2 [Sm3/d]
382	309.9	0	0	0	0	0
300	183.5	4596	6425	6511	4318	3938
250	133.3	6421	9584	9807	6442	5932
200	93.1	7884	12169	12592	8179	7617
150	60.7	9061	14180	14867	9530	8993
100	35.3	9985	15616	16631	10495	10060
50	15.4	10708	16477	17884	11075	10818
5	1.1	11227	16762	18576	11266	11236
1	0.0	11268	16765	18617	11267	11261

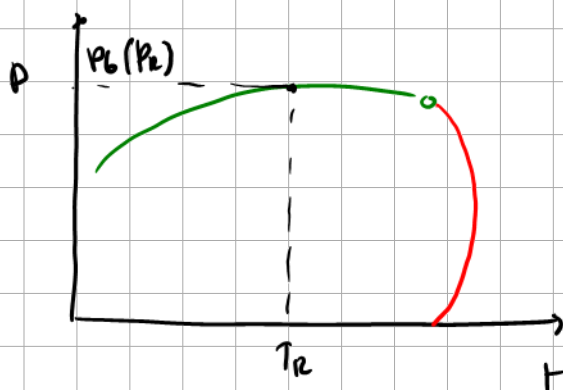


the prediction is improved considerably !

20241011

## OUTLINE

- Re-cap of last week's video lectures
- Composite IPR
- variation of  $V$  in time
- Solving problem 1, exercise set 1



Fetnavich

use the same equation used  
for gas for saturated oil

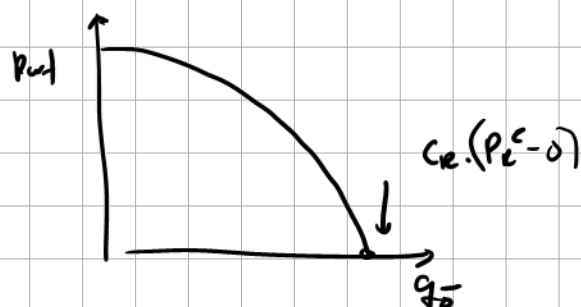
$$q_g = C_R (P_R^2 - P_{wf}^2)$$

$$q_o = C_R P_R^2 \left( 1 - \frac{P_{wf}^2}{P_R^2} \right)$$

 $q_{o, max}$ 

$$\left[ 1 - v \cdot \frac{P_{wf}}{P_R} - (1-v) \frac{P_{wf}^2}{P_R^2} \right]$$

$v=0$



Morris Muskat Father of petroleum engineering

Composite IPR

$$P_e > P_b$$

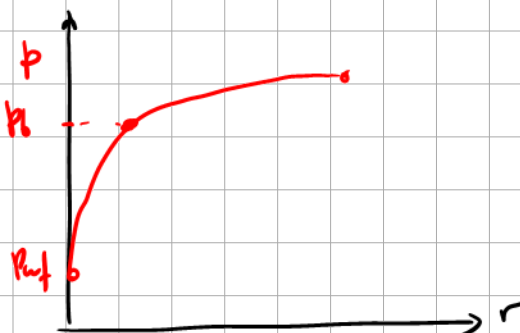
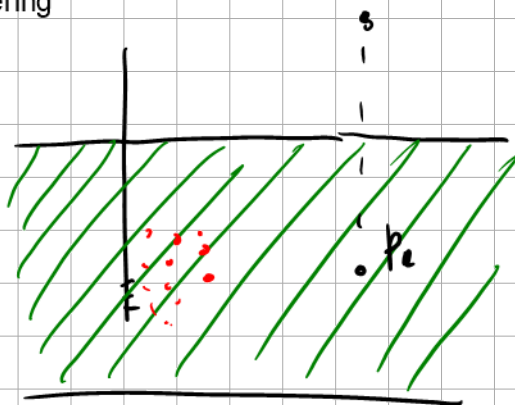
$$P_{wf} < P_b$$

$$q_o = C \int_{P_{wf}}^{P_e} \frac{v_{io}}{k_o b_o} dP$$

$$q_o = C \left[ \int_{P_{wf}}^{P_b} \frac{P_b}{k_o b_o} dP + \int_{P_b}^{P_e} \frac{1}{k_o b_o} dP \right]$$

$\downarrow$   $\rightarrow (P_R - P_b)$

$$\left[ 1 - v \frac{P_{wf}}{P_b} - (1-v) \left( \frac{P_{wf}}{P_b} \right)^2 \right]$$





Composite IPR

$$\text{if } p_{wf} > p_b \rightarrow q_o = J (p_R - p_{wf})$$

$$\text{if } p_{wf} \leq p_b$$

$$q_o = q_{o,max} \left( 1 - V \frac{p_{wf} - (1-V) \left( \frac{p_b}{p_R} \right)^2}{p_b} \right) + J (p_R - p_b)$$

$$V = 0.2 \quad (\text{Vogel})$$

$$q_{o,max} ? \quad q_{o,max} = \frac{J}{1.8} \cdot p_b$$

$$V = 0 \quad (\text{Fetkovich}) \quad q_{o,max} = \frac{J}{2} \cdot p_b$$

what happens if  $\frac{k_{ro}}{h_o B_o}$  is not linear with pressure?

$q_{o,max}$  must be obtained from test data

### PROBLEM 1

A test has been performed on an oil well and the following pairs of oil rate and flowing bottomhole pressure are reported:

Test point	q <sub>o</sub> [Sm <sup>3</sup> /d]	p <sub>wf</sub> [bara]
1	1080	270
2	2050	180
3	2485	120

The reservoir pressure is 360 bara and the bubble point pressure at reservoir temperature is 250 bara.

Propose an IPR equation to use for this well and calculate all the parameters in the equation suggested using the test data. Justify your answer.

#### Additional information:

Generic saturated oil IPR equation

$$q_o = q_{o,max} \left[ 1 - V \cdot \frac{p_{wf}}{p_R} - (1 - V) \cdot \left( \frac{p_{wf}}{p_R} \right)^2 \right]$$

Undersaturated oil

$$q_o = J \cdot (p_R - p_{wf})$$

-Flow in undersaturated and saturated conditions.

(p<sub>wf</sub> > p<sub>b</sub>, p<sub>wf</sub> < p<sub>b</sub>),

-Reservoir pressure is above p<sub>b</sub>

-Oil well

IPR proposed:

-Linear for p<sub>wf</sub> > p<sub>b</sub>

-Fetkovich or Vogel, or

generic V function for p<sub>wf</sub> < p<sub>b</sub>, not enough data for Evinger and Muskat method.

-The combination of these two is called Composite IPR.

What needs to be determined?:

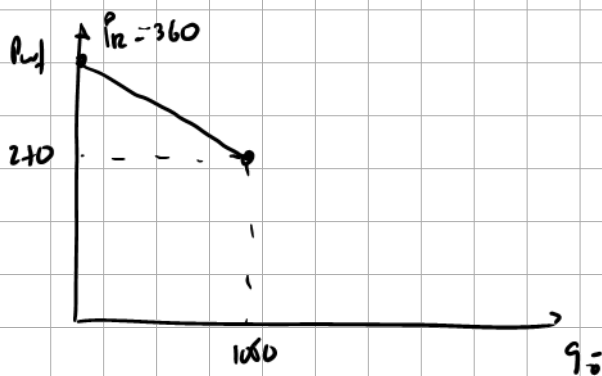
for p<sub>wf</sub> > p<sub>b</sub>

-J (linear)

For p<sub>wf</sub> < p<sub>b</sub>

-maybe q<sub>o,max</sub>, if k<sub>ro</sub>/m<sub>o</sub>B<sub>o</sub> is not linear!, because if it is linear then q<sub>o,max</sub> = J \* p<sub>b</sub>/2 or J \* p<sub>b</sub>/1.8.

-Maybe V, if Vogel/Fetkovich do not match properly.



$$q_{o_{test}} = J \cdot (p_R - p_{wf_{test}})$$

$$J = \frac{1080}{(p_R - 270)} = \frac{1080}{90} = 12$$

pR	[bara]	360
pb	[bara]	250

qo	pwf
[Sm3/]	[bara]
1080	270
2050	180
2485	120

Undersaturated

J	[Sm3/d/bar]	12
---	-------------	----

Saturated

V	[-]	0.2
---	-----	-----

I use Vogel first, V=0.2

qomax	[Sm3/d]	1666.7
-------	---------	--------

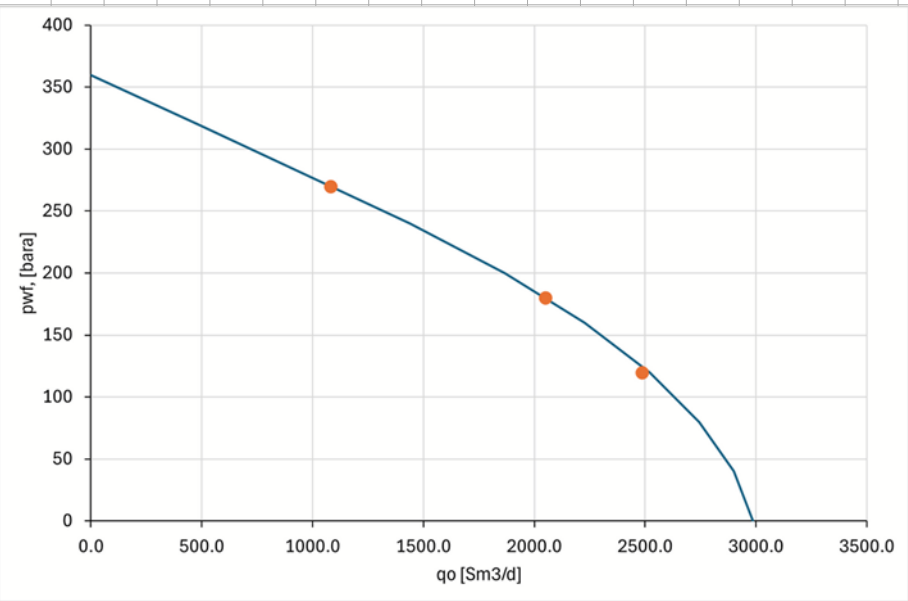
---&gt; J\*pb/1.8

I then plot this IPR to see how does it match the test data. To make the plot, I need to calculate qo for several values of pwf. For that I program in VBA a function called composite IPR:

(General)

```
Function composite_IPR_qo(J, qomax, V, pwf, pb, pR)
    If pwf >= pb Then
        composite_IPR_qo = J * (pR - pwf)
    Else
        sum_part_1 = J * (pR - pb)
        pressure_ratio = (pwf / pb)
        sum_part_2 = qomax * (1 - V * pressure_ratio - (1 - V) * (pressure_ratio ^ 2))
        composite_IPR_qo = sum_part_1 + sum_part_2
    End If
End Function
```

For IPR plotting	
pwf	qo
[bara]	[Sm3/d]
360	0.0
320	480.0
280	960.0
240	1437.9
200	1866.7
160	2227.2
120	2519.5
80	2743.5
40	2899.2
0	2986.7

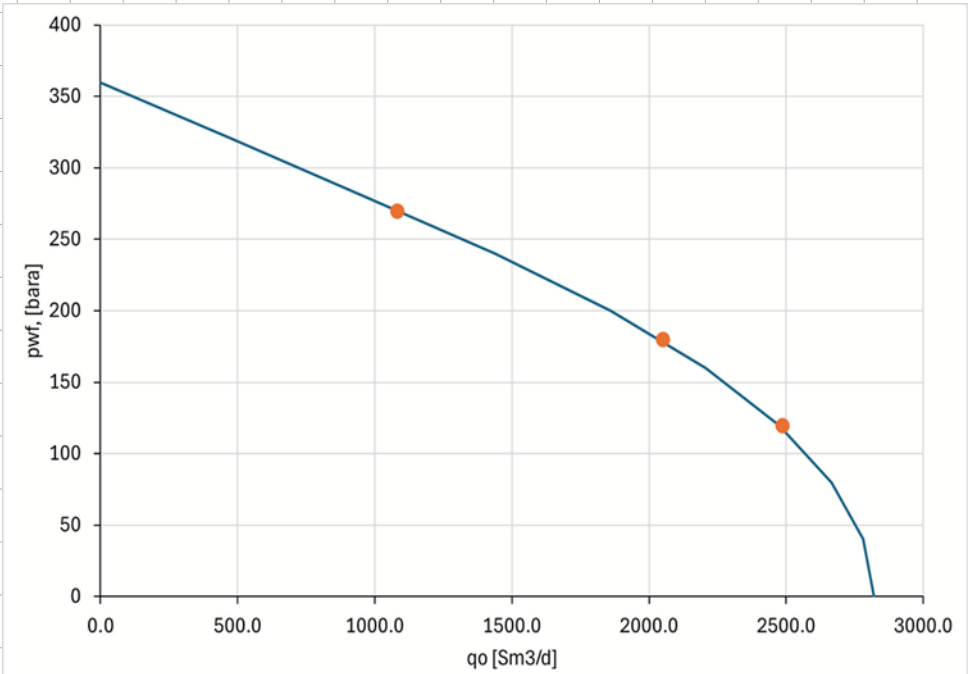


Good match!

What about Fetkovich?

V	[-]	0
qomax	[Sm3/d]	1500.0

For IPR plotting	
pwf	qo
[bara]	[Sm3/d]
360	0.0
320	480.0
280	960.0
240	1437.6
200	1860.0
160	2205.6
120	2474.4
80	2666.4
40	2781.6
0	2820.0



Very good match also!

To find out which approach is better, one can calculate the mean average percentage error (MAPE) and compare both

$$M = \frac{1}{n} \sum_{t=1}^n \left| \frac{A_t - F_t}{A_t} \right|$$

$M$  = mean absolute percentage error  
 $n$  = number of times the summation iteration happens  
 $A_t$  = actual value  
 $F_t$  = forecast value

		V	0.2	0	
qo	pwf	qomax [Sm3/	1666.7	1500	
[Sm3/]	[bara]	qo	$\frac{A_t - F_t}{A_t}$	qo	$\frac{A_t - F_t}{A_t}$
1080	270	[Sm3/]		[Sm3/]	
2050	180	2055.467	0.003	2042.4	0.004
2485	120	2519.467	0.014	2474.4	0.004
		MAPE	0.008	MAPE	0.004
Undersaturated					
J	[Sm3/d/bar]	12			

It seems Fetkovich is slightly better.

One could change qomax, or qomax and V to obtain a better match, for example:

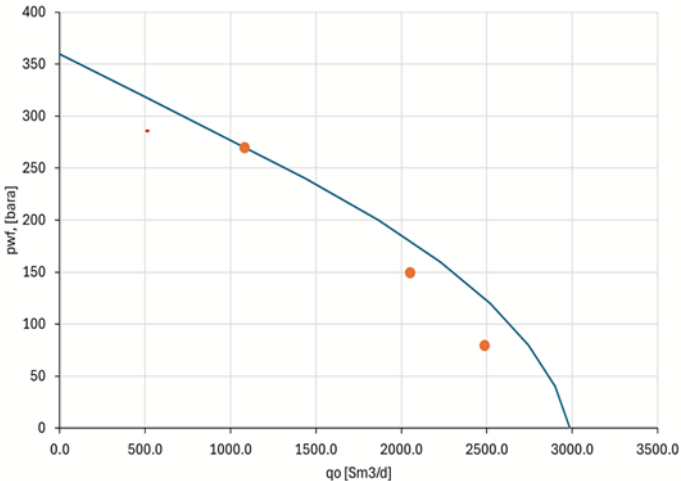
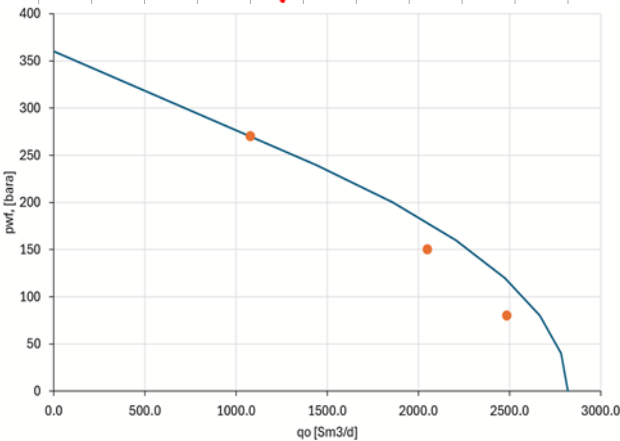
Changing qomax only:

V	0
qomax [Sm3/d]	1513.774
qo	$\frac{A_t - F_t}{A_t}$
[Sm3/]	
2049	4.72E-04
2485	4.56E-08
MAPE	2.36E-04

For example, if the test data would have been this one:

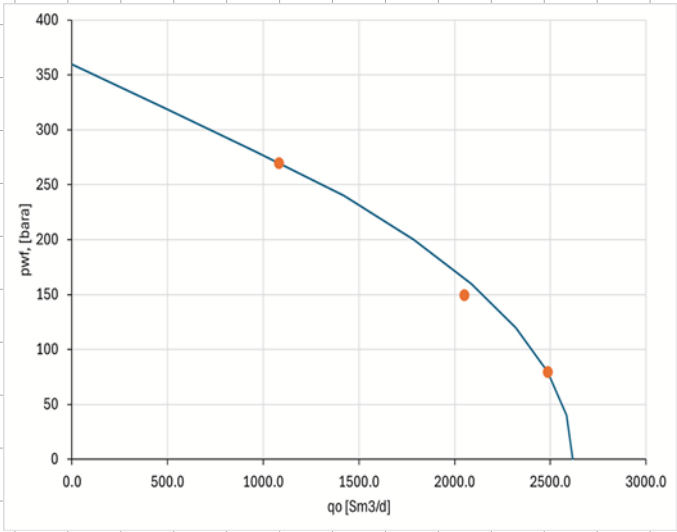
qo	pwf
[Sm3/]	[bara]
1080	270
2050	150
2485	80

Not Fetkovich (with  $q_{omax}=J \cdot p_b/2$ ) nor Vogel (with  $q_{omax}=J \cdot p_b/1.8$ ) work very well

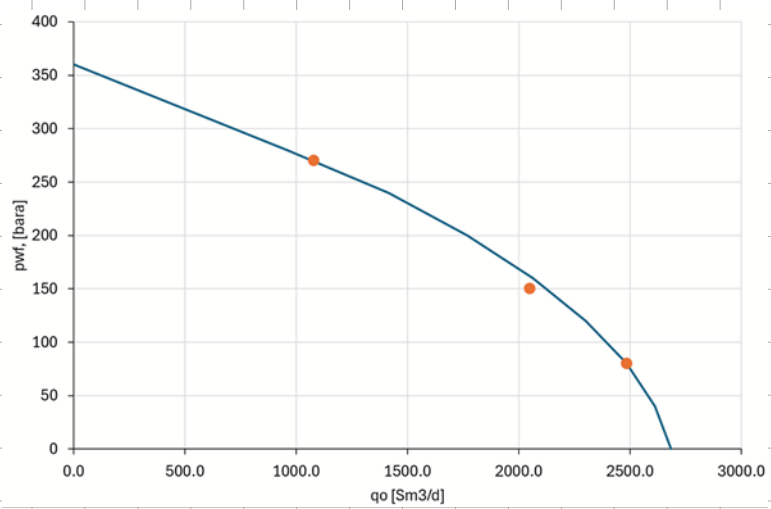


But if we use the solver to obtain qomax that gives a good match:

Using  $V = 0$ ,  $q_{\text{omax}} = 1297 \text{ Sm}^3/\text{d}$



Using  $V = 0.2$ ,  $q_{\text{omax}} = 1364 \text{ Sm}^3/\text{d}$



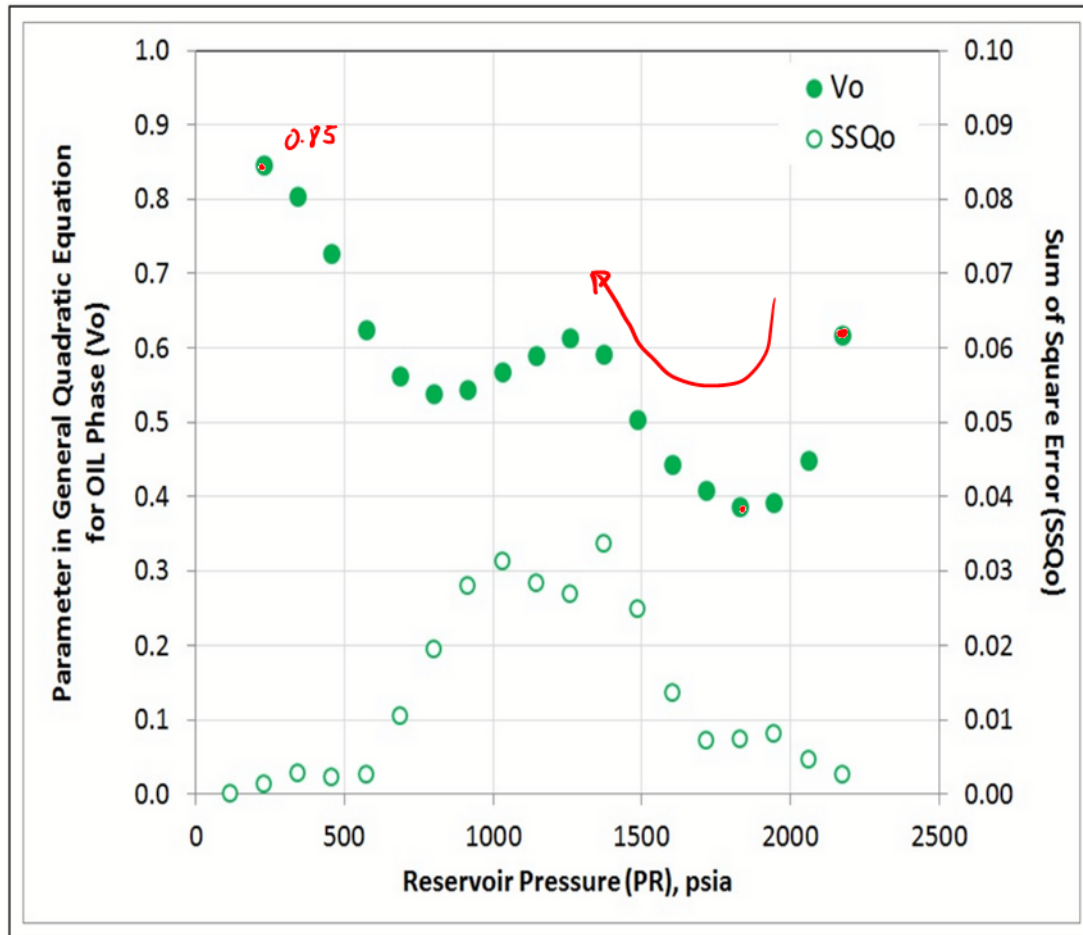


Is  $V$  allowed to change apart from 0 and 0.2?

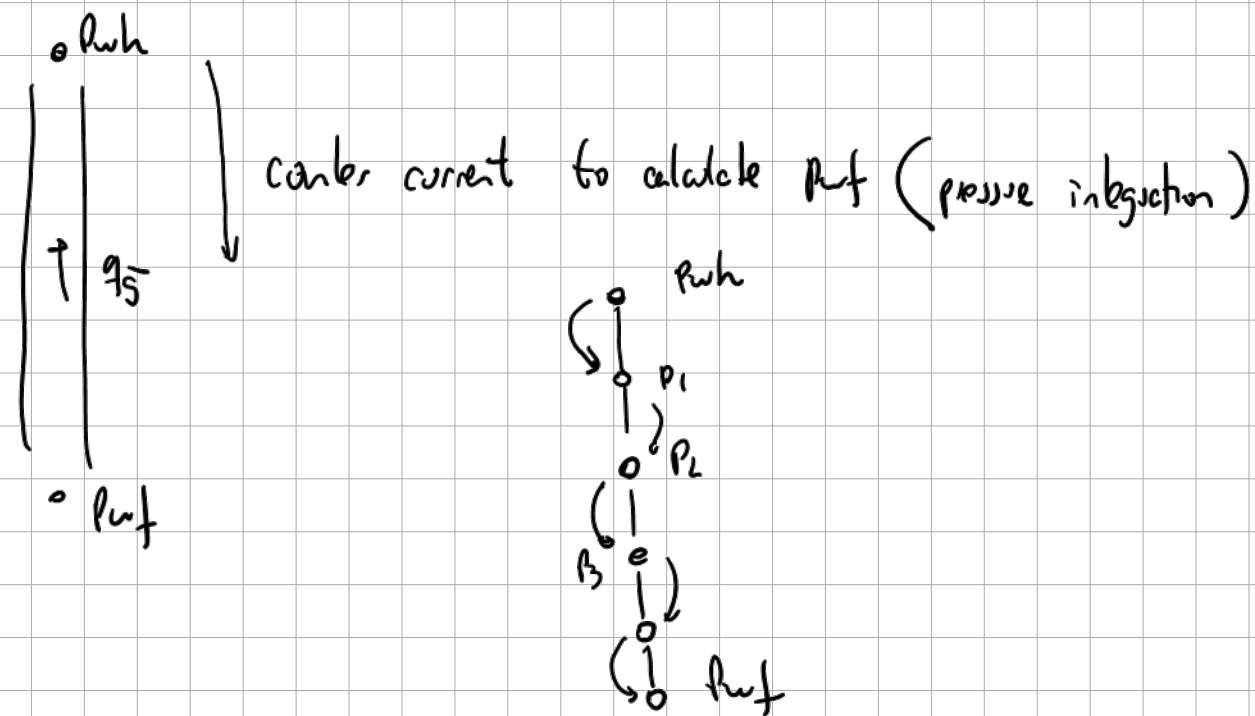
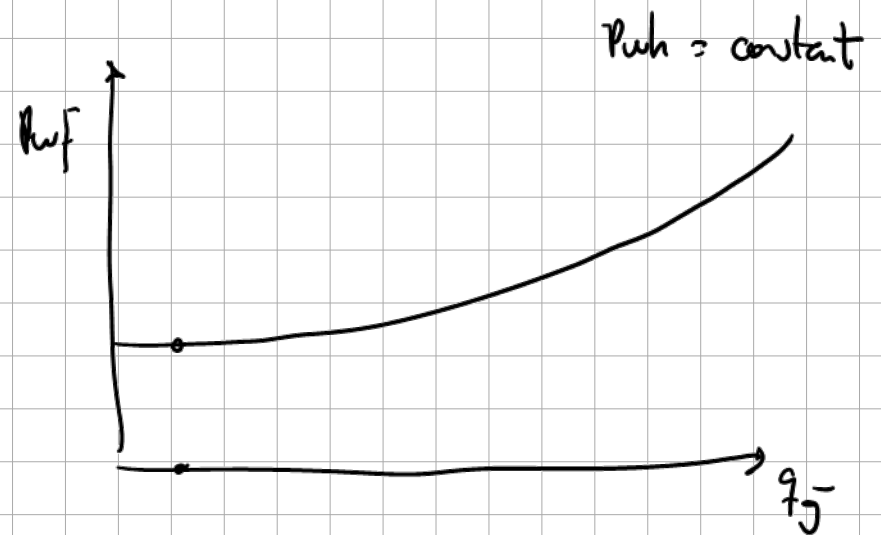
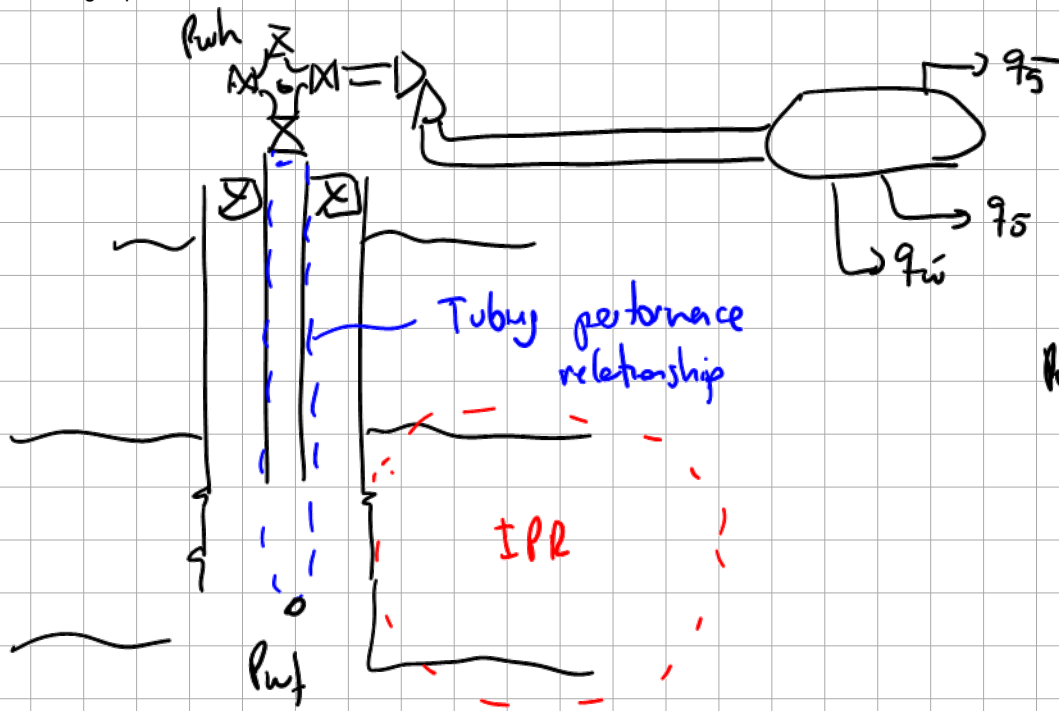
MSc, finished in 2015

WYNDA ASTUTIK

## IPR Modeling for Coning Wells



If you have a lot of test points,  $V$  can be adjusted to better fit the IPR to the test values. But if there are very few points, it is better to keep  $V$  fixed (either Fetkovich or Vogel) and change  $q_{\text{max}}$  (in case a linear assumption  $q_{\text{max}} = J \cdot p_R / 1.8$  or  $q_{\text{max}} = J \cdot p_R / 2$  does not match well).  $q_{\text{max}}$  has a much bigger effect on the IPR than  $V$ .



Lead  $\rightarrow h_1 = h_2$  (no energy losses)

$$h = z + \frac{p}{\rho \cdot g} + \frac{v^2}{2g}$$

incompressible

$$h_1 = h_2 + \Delta h_{\text{losses}}$$

$$\Delta h_{\text{losses}} = \underbrace{\Delta h_{\text{compressor}}}_{\text{values restrictions}} + \Delta h_{\text{friction}}$$

$$\Delta h_{\text{friction}} = f \frac{L}{D} \frac{v^2}{2g}$$

Moody friction factor

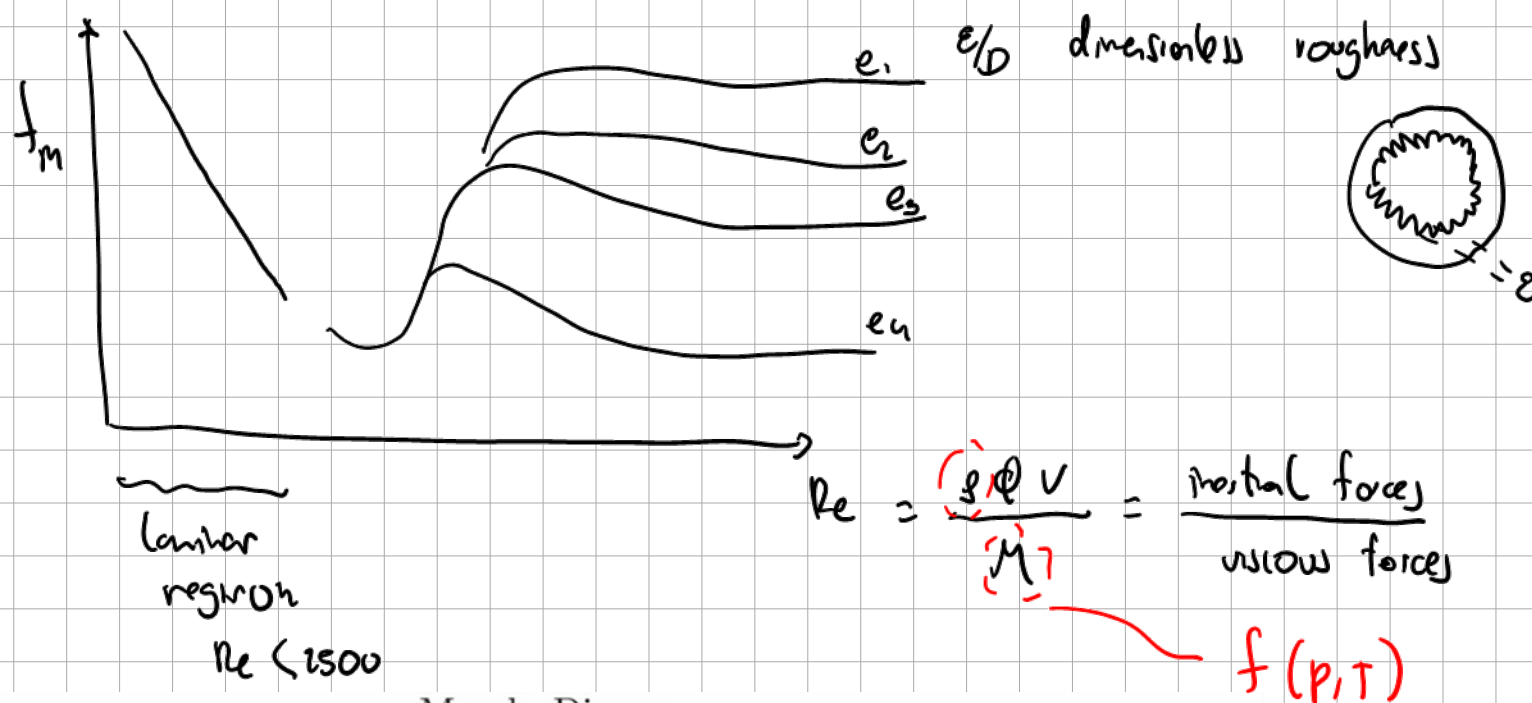
$$h_1 = z_1 + \frac{p_1}{\rho \cdot g} + \frac{v_1^2}{2g} = z_2 + \frac{p_2}{\rho \cdot g} + \frac{v_2^2}{2g} + f \frac{L}{D} \frac{v^2}{2g}$$

its incompressible, so  $v_1 = v_2 = v$   
 $Q = \text{constant}$

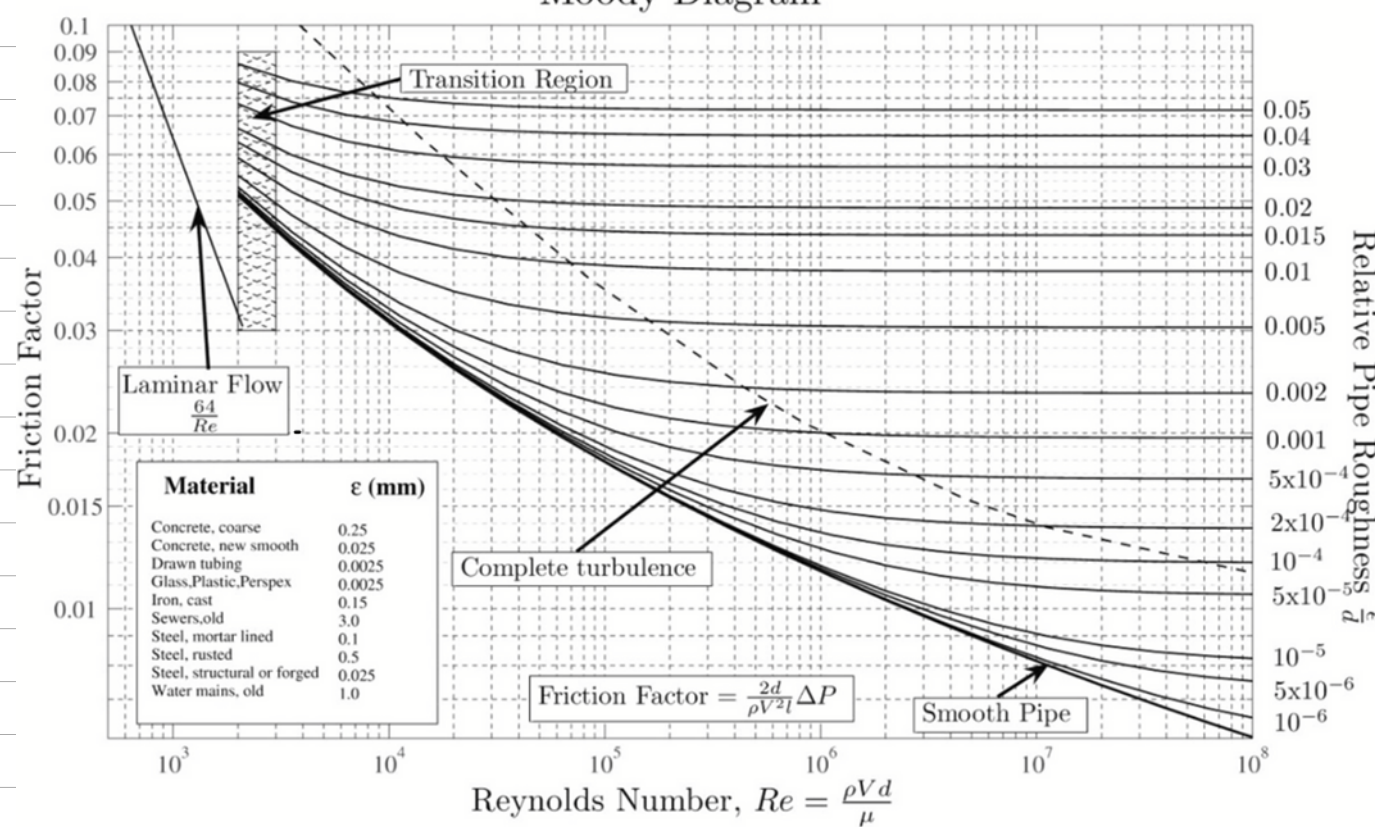
$$\Delta p = (p_1 - p_2) = \rho \cdot g \cdot (z_2 - z_1) + f \frac{L}{D} \frac{\rho \cdot g}{2g} v^2$$

$$(p_1 - p_2) = \underbrace{\Delta z \cdot \rho \cdot g}_{\text{hydrostatic}} + \underbrace{f \frac{L}{D} \rho \frac{v^2}{2}}_{\text{friction}}$$

for gas  $f = f(p, T)$



Moody Diagram



$$\begin{matrix} 1 & 0 & P_1, T_1 \\ 2 & 0 & P_2, T_2 \\ 3 & 0 & \\ & \vdots & \\ & 0 & \\ & \vdots & \\ & 0 & \\ & \vdots & \\ N & 0 & P_N, T_N \end{matrix}$$

$N \rightarrow N-1$ , gas properties don't change much

valid if  $\Delta L$  is small

$$\frac{\Delta T}{\Delta p} \text{ is small}$$

$$\tilde{v}_g = \frac{q_g}{A} = \frac{q_g B_g(p, T)}{A}$$



$$B_g = \frac{q_g}{q_g}$$

$$q_g \cdot \bar{p} = q_g \cdot p_g$$

$$B_g = \frac{q_g}{q_g} = \frac{p_g}{p_g} = \frac{zT}{p} \left( \frac{p_{sc}}{T_{sc}} \right)$$

$$p_g = \frac{p_{sc}}{R z_{sc} T_{sc}}$$

$$p_g = \frac{p}{zRT}$$

$$\frac{m^3}{d} \quad \frac{1 d}{24 h} \quad \frac{1 h}{3600 s}$$



qg [Sm <sup>3</sup> /d]	2.85E+06
Gas gravity	0.7
Tubing ID [m]	0.157
Tubing cross section area [m <sup>2</sup> ]	0.019
Tubing roughness [m]	1.50E-06

TVD [m]	p [bara]	T [C]	Z [-]	deng [kg/m <sup>3</sup> ]	Bg [m <sup>3</sup> /Sm <sup>3</sup> ]	viscg [cp]	qg [m <sup>3</sup> /d]	vg [m/s]	p-calc [bara]
0	40	87	0.948	28.6	3.00E-02	1.36E-02	8.54E+04	51.03	
284	46	89	0.942	32.9	2.60E-02	1.38E-02	7.41E+04	44.28	
567	51	90	0.938	36.8	2.32E-02	1.39E-02	6.63E+04	39.61	
851	56	92	0.934	40.4	2.12E-02	1.41E-02	6.04E+04	36.14	
1135	61	94	0.930	43.6	1.96E-02	1.43E-02	5.59E+04	33.43	
1418	66	96	0.928	46.7	1.83E-02	1.45E-02	5.23E+04	31.25	
1702	70	98	0.926	49.5	1.73E-02	1.46E-02	4.92E+04	29.44	
1986	74	99	0.924	52.2	1.64E-02	1.48E-02	4.67E+04	27.92	
2269	78	101	0.922	54.8	1.56E-02	1.49E-02	4.45E+04	26.61	
2553	81	103	0.921	57.3	1.49E-02	1.51E-02	4.26E+04	25.47	
2837	85	105	0.920	59.6	1.44E-02	1.52E-02	4.09E+04	24.46	

2837 - 2553

$$P_{in} = P_{wf}^5$$

$$P_{in} = P_{wf} - \rho \cdot g \cdot \Delta z - \left( f \cdot \frac{L}{D} \cdot \frac{\rho \cdot v^2}{2} \right)$$

using conditions at  $P_{wf}$  !

Function Pout(qt1, ID, den, visc, Length, teta, pin, roughness)

'Function that give pressure available at the outlet of a pipe with a flow qt and inlet pressure pressure pin

'Calculation made for liquid single phase flow

'Takes in data in SI

'qt flow [m<sup>3</sup>/d]

'ID inner diameter of pipe [m]

'den density of fluid, [kg/m<sup>3</sup>]

'visc viscosity of fluid, [Pa s]

'Length, pipe length, [m]

'teta inclination angle of pipe with respect to horizontal [°]

'pin, discharge pressure required, [bara]

'roughness of pipe [m]

'Gravitational acceleration g, [m/s<sup>2</sup>]

g = 9.81

'Pi number

Pi = 4 \* Atn(1)

qt = qt1 / (3600# \* 24#) '[m<sup>3</sup>/s]

'Calculating area and velocity

Area = Pi \* (ID ^ 2) / 4

v = qt / Area

Presscalc1 = pin - (Length \* Sin(teta \* Pi / 180) \* den \* g / 1000000#) - ((factor(den, visc, ID, roughness, v) \* Length \* (v ^ 2) \* den / (ID \* 200000#))

Pout = Presscalc1

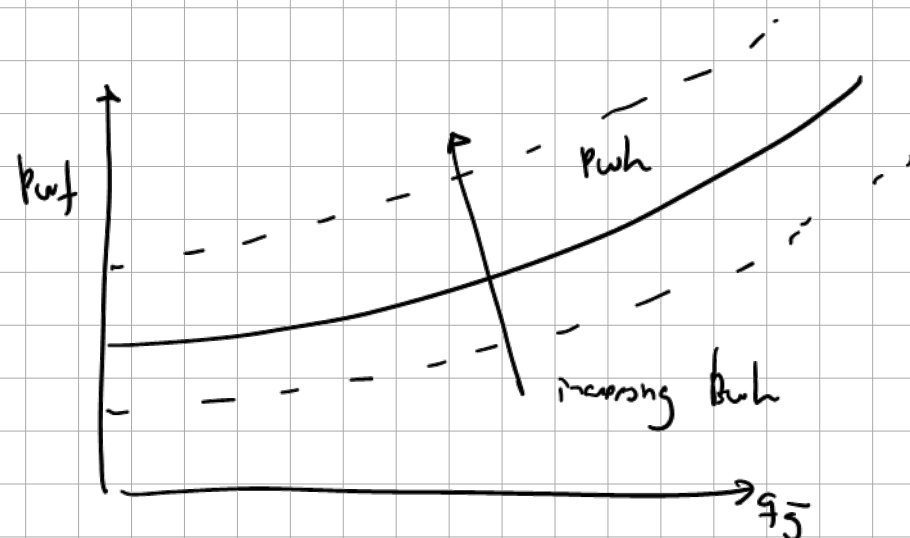
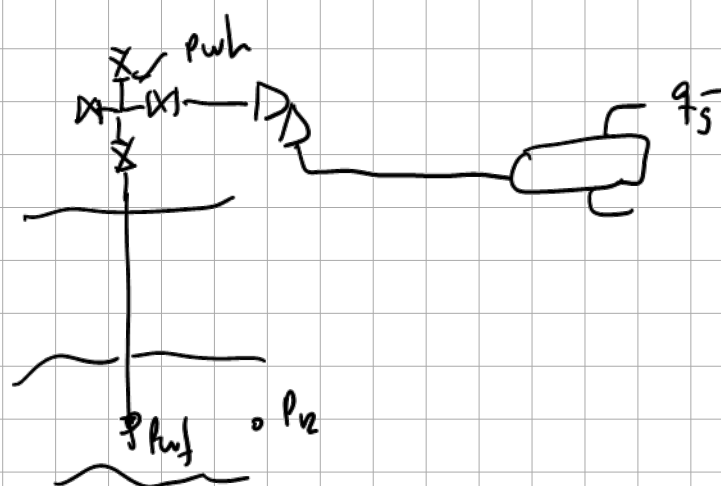
End Function

change for m<sup>3</sup>/d to m<sup>3</sup>/s

dividing by 1e5 to take from Pa to bara

TVD [m]	p [bara]	T [C]	Z [-]	deng [kg/m <sup>3</sup> ]	Bg [m <sup>3</sup> /Sm <sup>3</sup> ]	viscg [cp]	qg [m <sup>3</sup> /d]	vg [m/s]	p-calc [bara]
0	40	87	0.948	28.6	3.00E-02	1.36E-02	8.54E+04	51.03	35.55
284	46	89	0.942	32.9	2.60E-02	1.38E-02	7.41E+04	44.28	41.50
567	51	90	0.938	36.8	2.32E-02	1.39E-02	6.63E+04	39.61	47.03
851	56	92	0.934	40.4	2.12E-02	1.41E-02	6.04E+04	36.14	52.27
1135	61	94	0.930	43.6	1.96E-02	1.43E-02	5.59E+04	33.43	57.29
1418	66	96	0.928	46.7	1.83E-02	1.45E-02	5.23E+04	31.25	62.15
1702	70	98	0.926	49.5	1.73E-02	1.46E-02	4.92E+04	29.44	66.88
1986	74	99	0.924	52.2	1.64E-02	1.48E-02	4.67E+04	27.92	71.52
2269	78	101	0.922	54.8	1.56E-02	1.49E-02	4.45E+04	26.61	76.08
2553	81	103	0.921	57.3	1.49E-02	1.51E-02	4.26E+04	25.47	80.59
2837	85	105	0.920	59.6	1.44E-02	1.52E-02	4.09E+04	24.46	85.04

surprisingly close !



$$q_g = C_T \cdot \left( \frac{p_{wf}^2}{e^S} - p_{wlh}^2 \right)^{0.5}$$

tubing coefficient, tubing elevation coefficient

for same  $p_{wf}$ ,  $p_{wlh}$ :

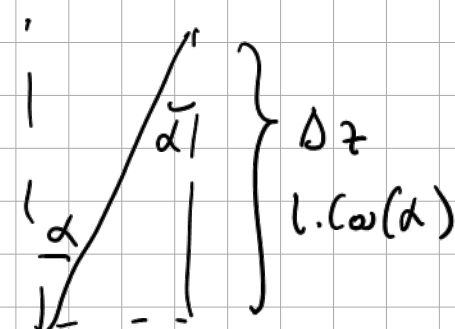
•  $C_T \uparrow$   $q_g \uparrow$   
•  $S \uparrow$   $q_g \downarrow$

$$u_g = \frac{q_g}{A} = \frac{\dot{m}_g}{\rho_g \cdot A}$$

$$u_g^2 = \left( \frac{\dot{m}_g}{\rho_g A} \right)^2$$

$$\rho_g = \frac{p}{Z R T} \rightarrow \frac{\rho_o}{M_w}$$

$$-\frac{dp}{dl} = \underbrace{\frac{p \cdot M_g}{Z \cdot R \cdot T}}_{f(p)} \cdot g \cdot \cos(\alpha) + \frac{8 \cdot f_M \cdot \dot{m}^2}{\pi^2 \cdot D^5} \cdot \underbrace{\frac{Z \cdot R \cdot T}{p \cdot M_g}}_{f(v, g, n)}$$



$$S = 2 \cdot L \cdot C_a = 2 \cdot \frac{M_g}{Z_{av} \cdot R \cdot T_{av}} \cdot L \cdot g \cdot \cos(\alpha)$$

$$q_{sc} = \left( \frac{\pi}{4} \right) \cdot \left( \frac{R}{M_{air}} \right)^{0.5} \cdot \left( \frac{T_{sc}}{p_{sc}} \right) \cdot \left( \frac{D^5}{f_M \cdot L \cdot \gamma_g \cdot Z_{av} \cdot T_{av}} \right)^{0.5} \cdot \left[ (p_{wlf}^2 - p_t^2 \cdot e^S) \cdot \left( \frac{S}{e^S - 1} \right) \right]^{0.5}$$

By defining the tubing constant  $C_T$ :

$$C_T = \left( \frac{\pi}{4} \right) \cdot \left( \frac{R}{M_{air}} \right)^{0.5} \cdot \left( \frac{T_{sc}}{p_{sc}} \right) \cdot \left( \frac{D^5}{f_M \cdot L \cdot \gamma_g \cdot Z_{av} \cdot T_{av}} \right)^{0.5} \cdot \left( \frac{S \cdot e^S}{e^S - 1} \right)^{0.5}$$

Eq. A-24

This yields:

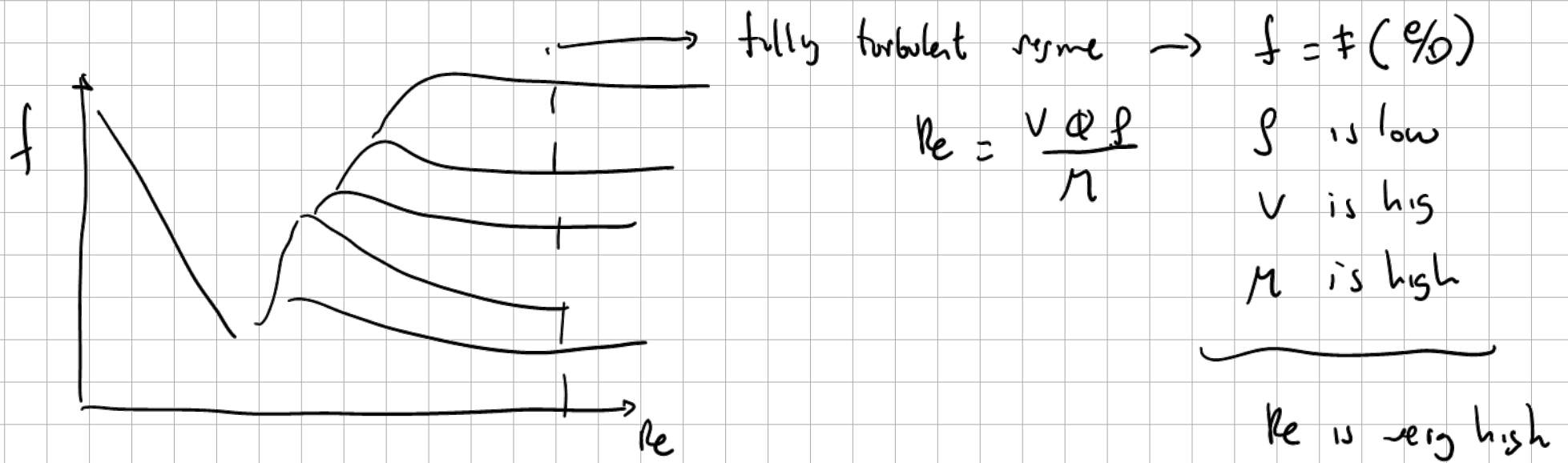
$$q_{sc} = C_T \cdot \left[ \left( \frac{p_{wlf}^2}{e^S} - p_t^2 \right) \right]^{0.5}$$

Eq. A-25

to calculate  $C_T$ ,  $S$ , a <sup>seed</sup>  $p_{wf}$ ,  $p_{wlh}$ ,  $T_{wf}$ ,  $T_{wlh}$  are required!  
 $Z_{av}$ ,  $T_{av}$

which the effect of seed is modest





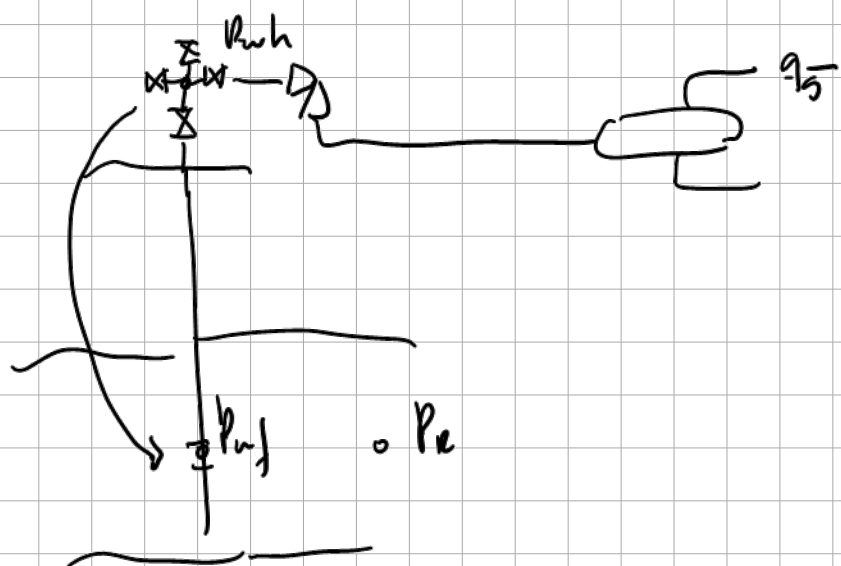
$$e = f(\phi) \quad \text{Smith (1950)}$$

$$\hookrightarrow f = F(\phi)$$

## DETERMINING FRICTION FACTORS FOR MEASURING PRODUCTIVITY OF GAS WELLS

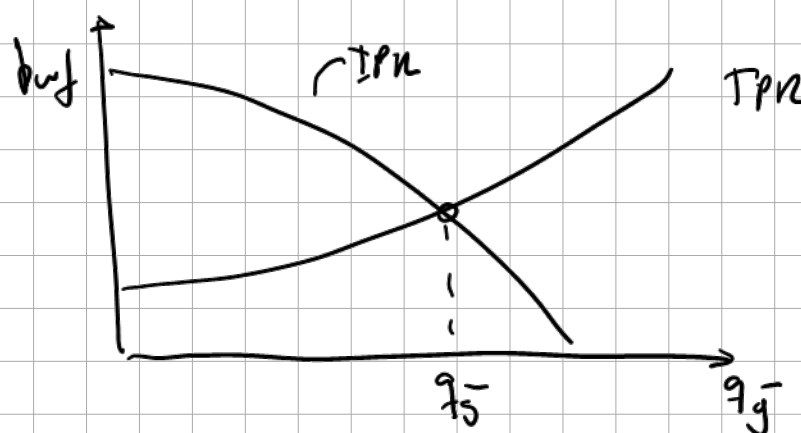
R. V. SMITH, U. S. BUREAU OF MINES, BARTLESVILLE, OKLAHOMA

$$f_M = \frac{0.01748}{D^{0.224} \cdot \left( |1 \text{ m}| \cdot \left| \frac{39.37 \text{ in}}{1 \text{ m}} \right| \right)^{0.224}} = \frac{0.0077}{D^{0.224}}$$



1) neglecting flowline  $\rightarrow p_{wh} = p_{wp}$   
fully open choke

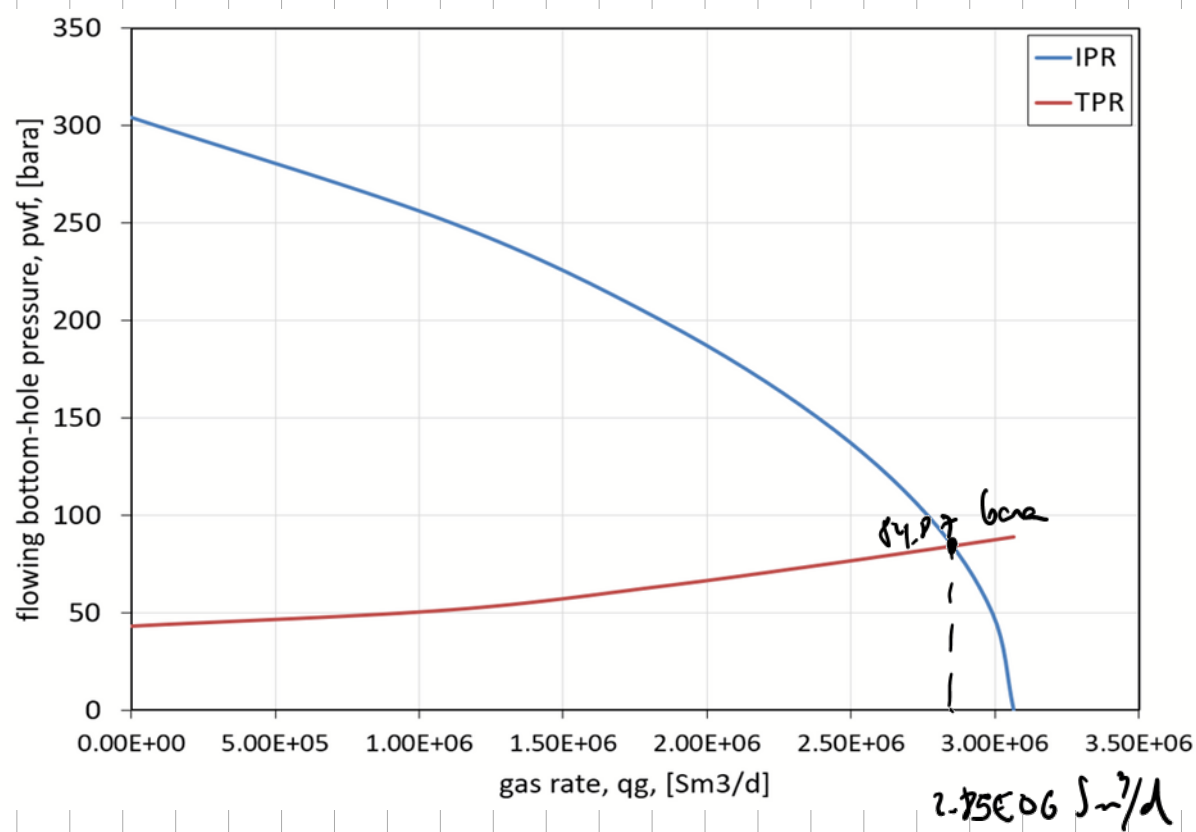
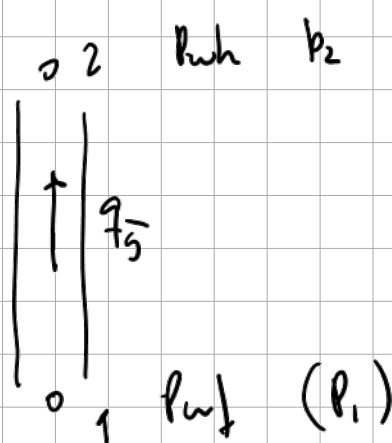
• select an equilibrium point  $\rightarrow$  bottom hole

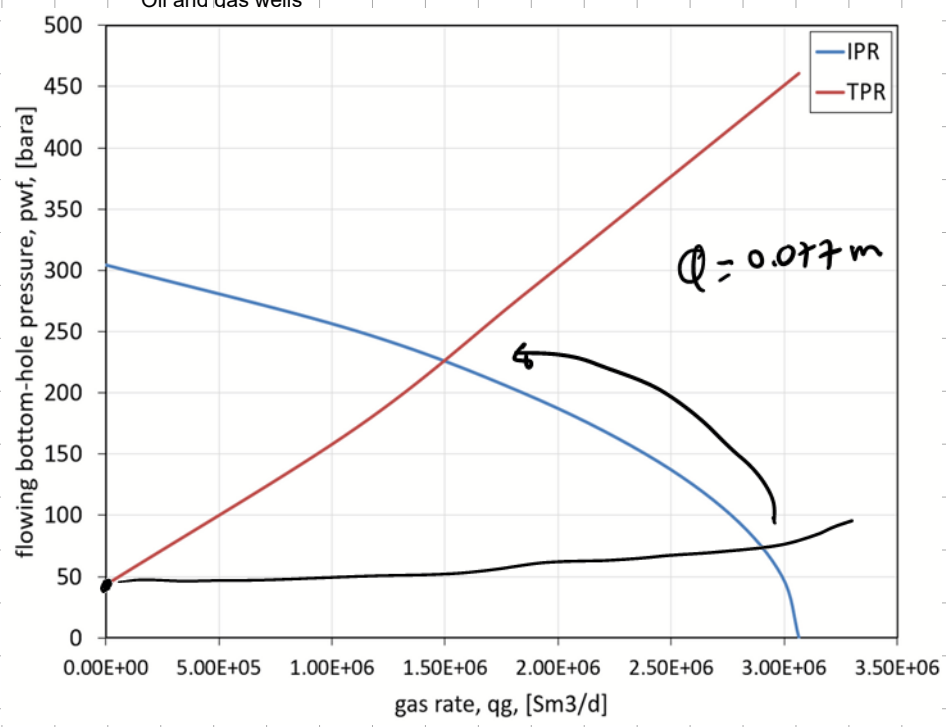


$$q_g = C_R (p_r^2 - p_{wf}^2)^{1/2}$$

$$q_g = C_R \left( \frac{p_{wf}^2}{e^s} - p_{wh}^2 \right)^{0.5}$$

$$\rightarrow p_{wf} = \sqrt{\left( p_{wh}^2 + \left( \frac{q_g}{C_R} \right)^2 \right) e^s}$$



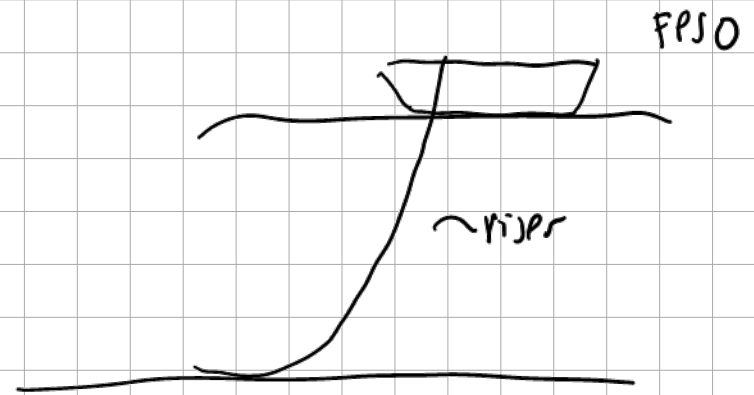


effect of tubing size

$Q \downarrow \rightarrow C \downarrow \rightarrow q_{fs}^* \downarrow$

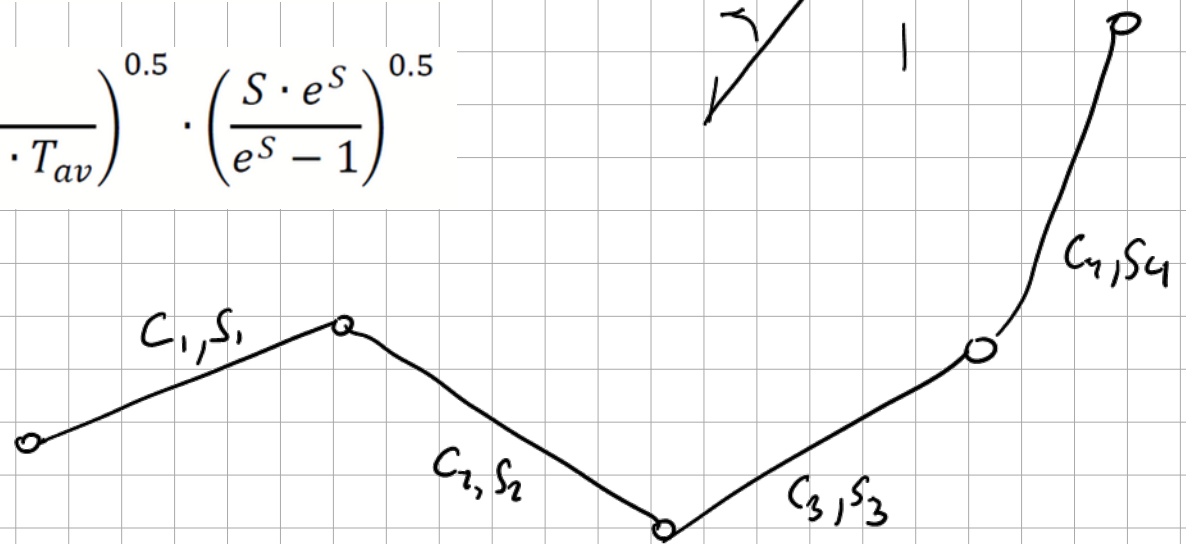
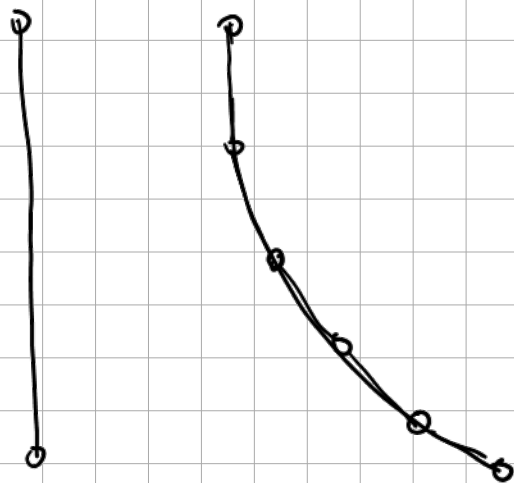
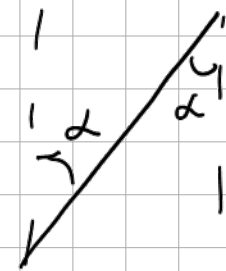
$$q_{sc} = C_T \cdot \left[ \left( \frac{p_{wf}^2}{e^S} - p_t^2 \right) \right]^{0.5}$$

$C_{PI}, C_{FI}, C_{over}$        $p_1 \rightarrow p_2$



$$S = 2 \cdot L \cdot C_a = 2 \cdot \frac{M_g}{Z_{av} \cdot R \cdot T_{av}} \cdot L \cdot g \cdot \cos(\alpha)$$

$$C_T = \left( \frac{\pi}{4} \right) \cdot \left( \frac{R}{M_{air}} \right)^{0.5} \cdot \left( \frac{T_{sc}}{p_{sc}} \right) \cdot \left( \frac{D^5}{f_M \cdot L \cdot \gamma_g \cdot Z_{av} \cdot T_{av}} \right)^{0.5} \cdot \left( \frac{S \cdot e^S}{e^S - 1} \right)^{0.5}$$



special case of horizontal pipe  $S=0$

however when calculating C

$$\rightarrow \frac{S \cdot e^S}{(e^S - 1)}$$

$S=0$

$$\frac{0.1}{(1-1)^{-0}} = \frac{0}{0} \quad \nabla$$

use L'Hôpital rule

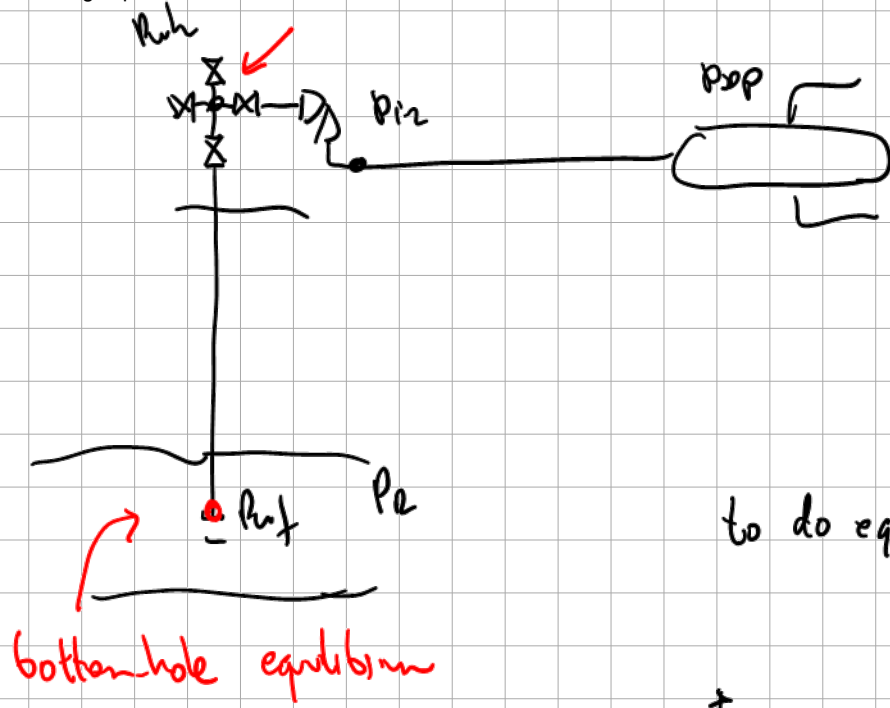
$$\lim_{x \rightarrow 0} \frac{f(x)}{g(x)} \rightarrow \text{undefined}$$

$$\lim_{x \rightarrow 0} \frac{f'(x)}{g'(x)} = \frac{(e^S + S e^S)}{(e^S)} \stackrel{S \rightarrow 0}{=} \frac{1+0}{1} = 1$$

in horizontal pipe  $\frac{S e^S}{(e^S - 1)} = 1$

if  $\phi \uparrow \rightarrow C_{PI} \uparrow \rightarrow$  lower  $\Delta p$  (or higher rate)

if  $L \uparrow \rightarrow C_{PI} \downarrow \rightarrow$  higher  $\Delta p$  (or lower rate)

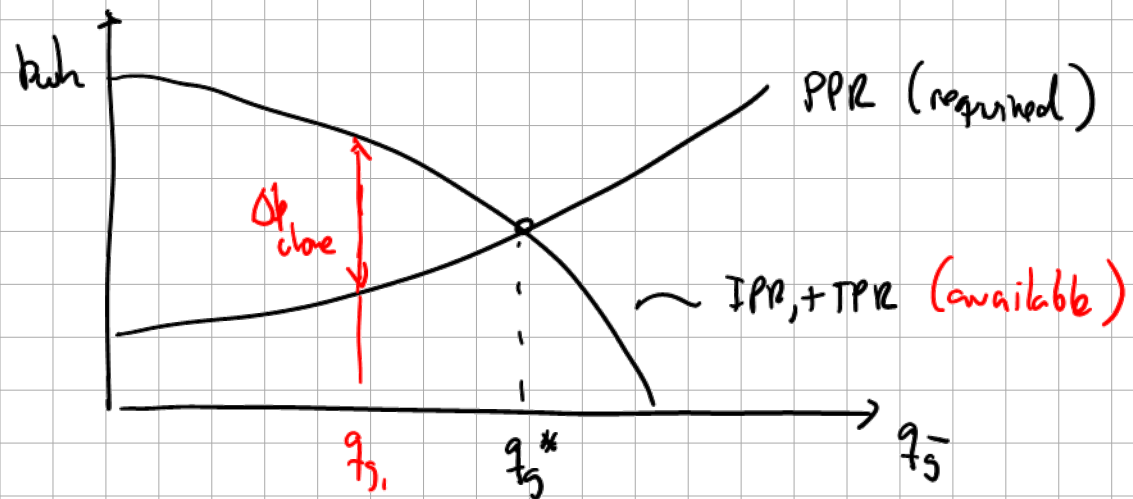


$$\Delta p_{chane} = (p_{wh} - p_{in})$$

when  $\Delta p_{chane} = 0$

$$p_{wh} = p_{in}$$

to do equilibrium with flowline



$p_R$ , Res pressure	304 bara	$q_g = c(p_R^2 - p_{wf}^2)^n$	
$C_R$	104 Sm <sup>3</sup> /d/bar <sup>2n</sup>		
n, exponent	0.9	Tubing performance relationship (TPR)	
$C_t$ , tubing	4.25E+04 Sm <sup>3</sup> /d/bar		
s, elevation	0.155	$p_{wh} = p_2 = \left( \frac{p_1^2}{e^s} - \frac{q_g^2}{C_T^2} \right)^{0.5}$	
$C_{fl}$ , flowline	1.25E+05 4.00E+04 Sm <sup>3</sup> /d/bar		
$p_{sep}$	40 bara	Flowline performance relationship (FPR)	

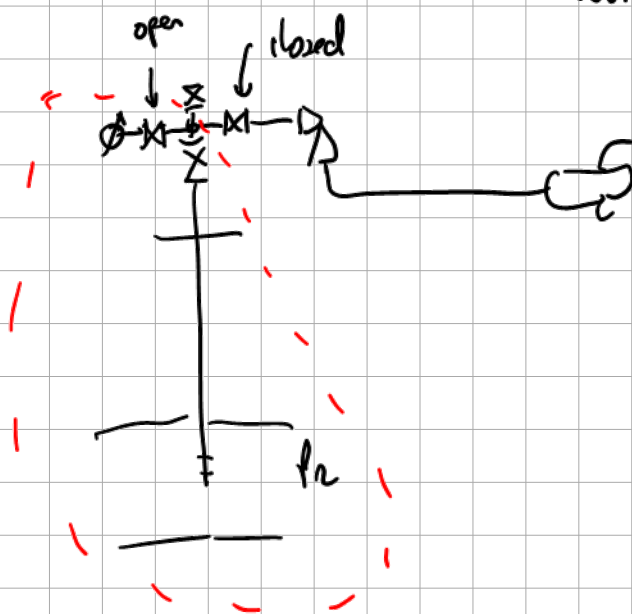
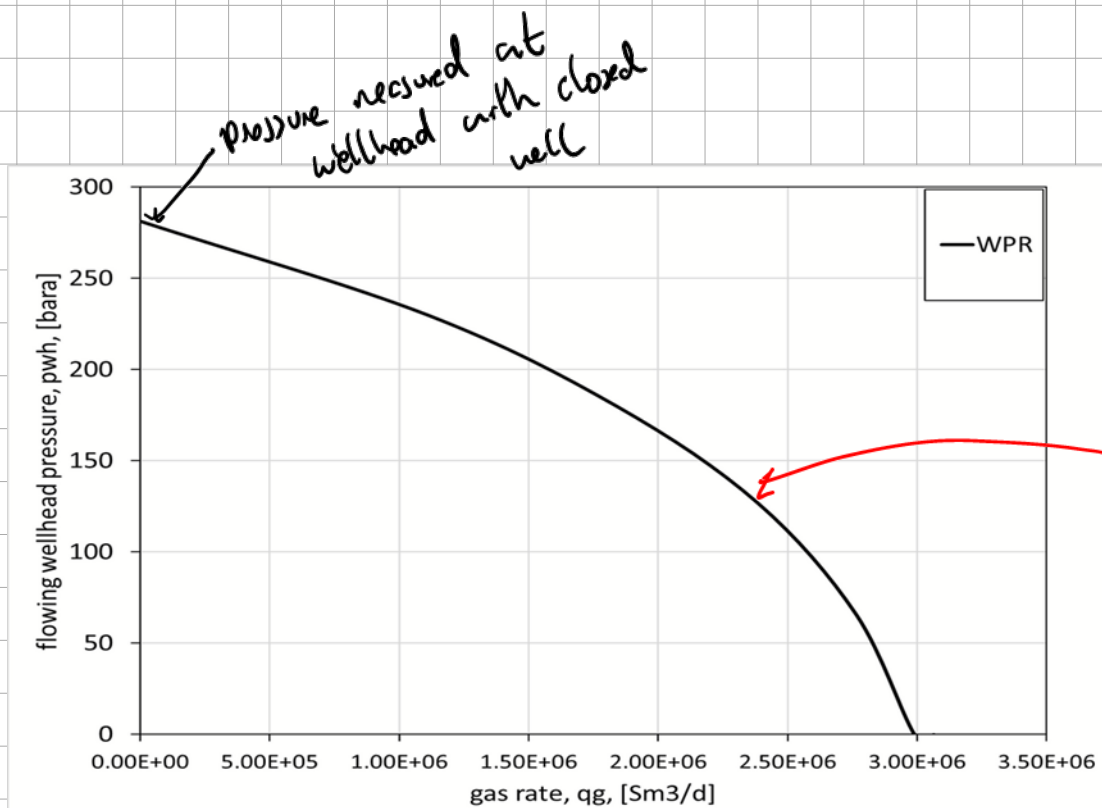
wellhead performance relationship			
pwf [bara]	qg-IPR [Sm <sup>3</sup> /d]	pwf-TPR [Sm <sup>3</sup> /d]	WPR [Sm <sup>3</sup> /d]
304	0.00E+00	43	
250	1.11E+06	52	
200	1.84E+06	64	
150	2.38E+06	74	
100	2.76E+06	82	
50	2.99E+06	87	
0	3.06E+06	89	
84.378937	2.85E+06	84	

required, with TPR, assuming  $p_{wh} = 40$  bara

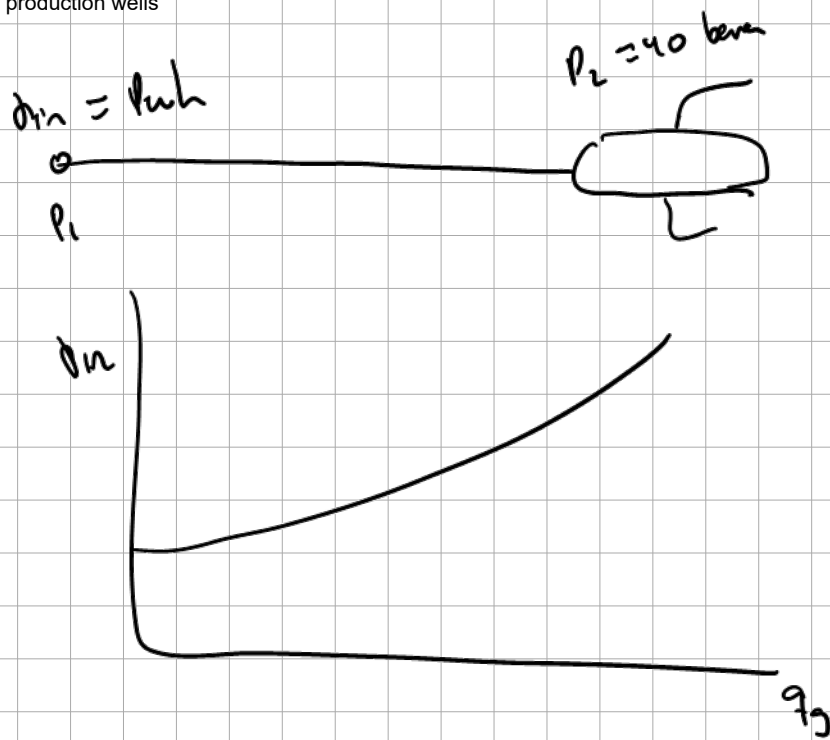
tubing- $q_g$  ( $p_1, p_2$ )

can be used  $\rightarrow$  tubing- $p_1$  ( $p_2, q_g$ )

tubing- $p_2$  ( $p_1, q_g$ )







$$q_g = C_{FL} \cdot \left( \frac{p_i^2}{e^3} - p_w^2 \right)^{0.5}$$

horizontal  $s \rightarrow 0$

$$q_g = C_{FL} \cdot (p_i^2 - p_w^2)^{0.5}$$

required pressure

$$p_i = \sqrt{p_w^2 + \left( \frac{q_g}{C_{FL}} \right)^2}$$

pwf [bara]	qg-IPR [Sm3/d]	pwf-TPR [Sm3/d]	WPR [Sm3/d]
304	0.00E+00	43	281
250	1.11E+06	52	230
200	1.84E+06	64	180
150	2.38E+06	74	127
100	2.76E+06	82	66
50	2.99E+06	87	#VALUE!
0	3.06E+06	89	#VALUE!

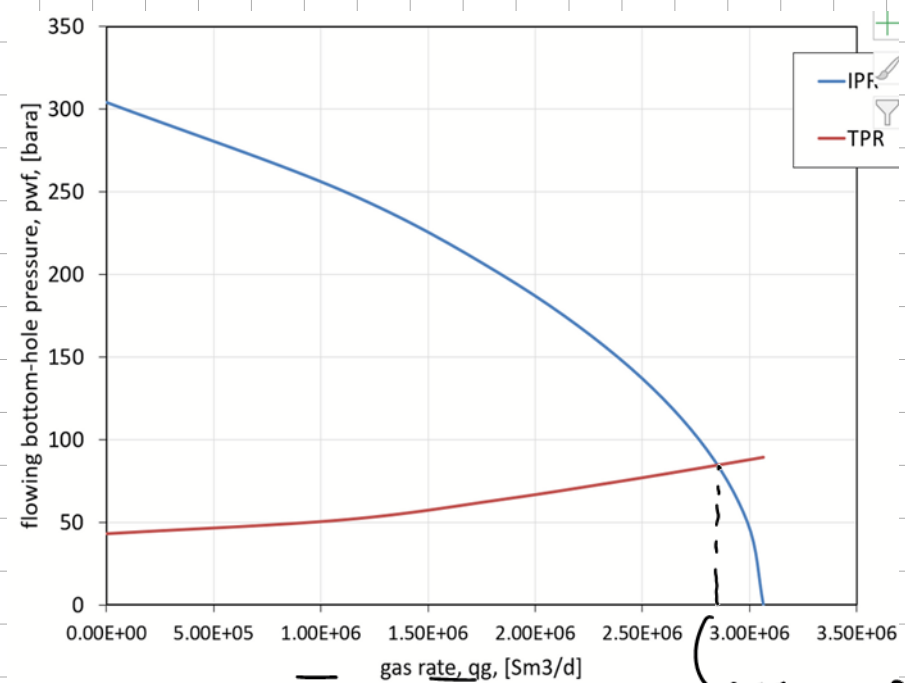
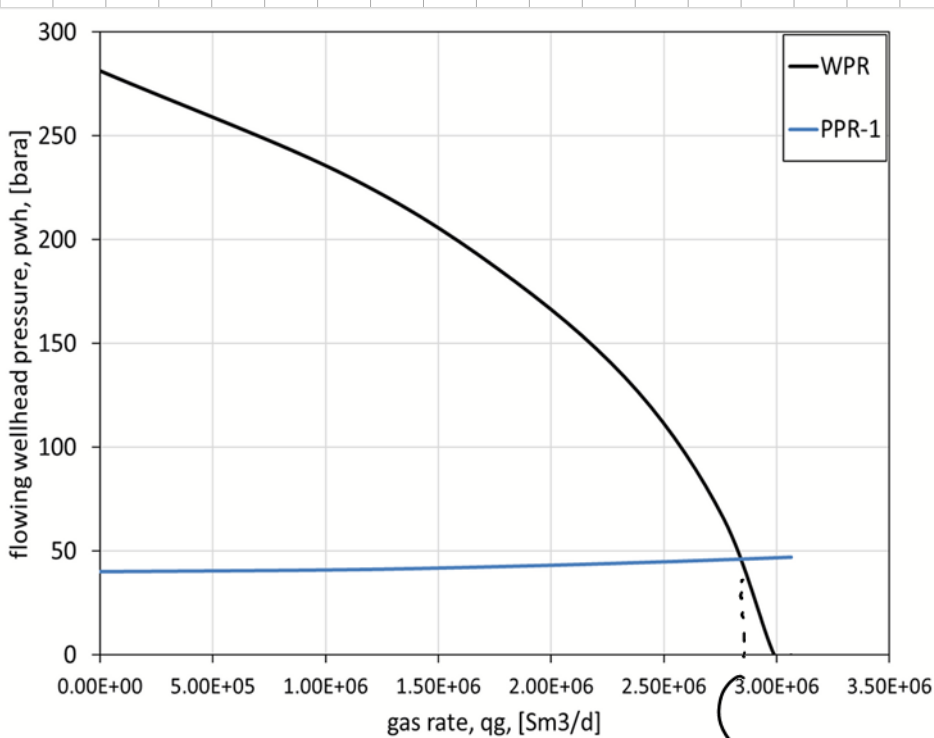
```
Function Linep1(Cfl, p2, qg)
Linep1 = (p2 ^ 2 + (qg / Cfl) ^ 2) ^ 0.5
End Function
```

$$q_g = C_r \cdot \left( \frac{p_{wh}^2}{e^3} - p_{wh}^2 \right)^{0.5}$$

$$p_{wh} = \sqrt{\left( \frac{p_{wh}^2}{e^3} - \left( \frac{q_g}{C_r} \right)^2 \right)}$$

(+)

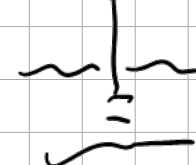
(-)

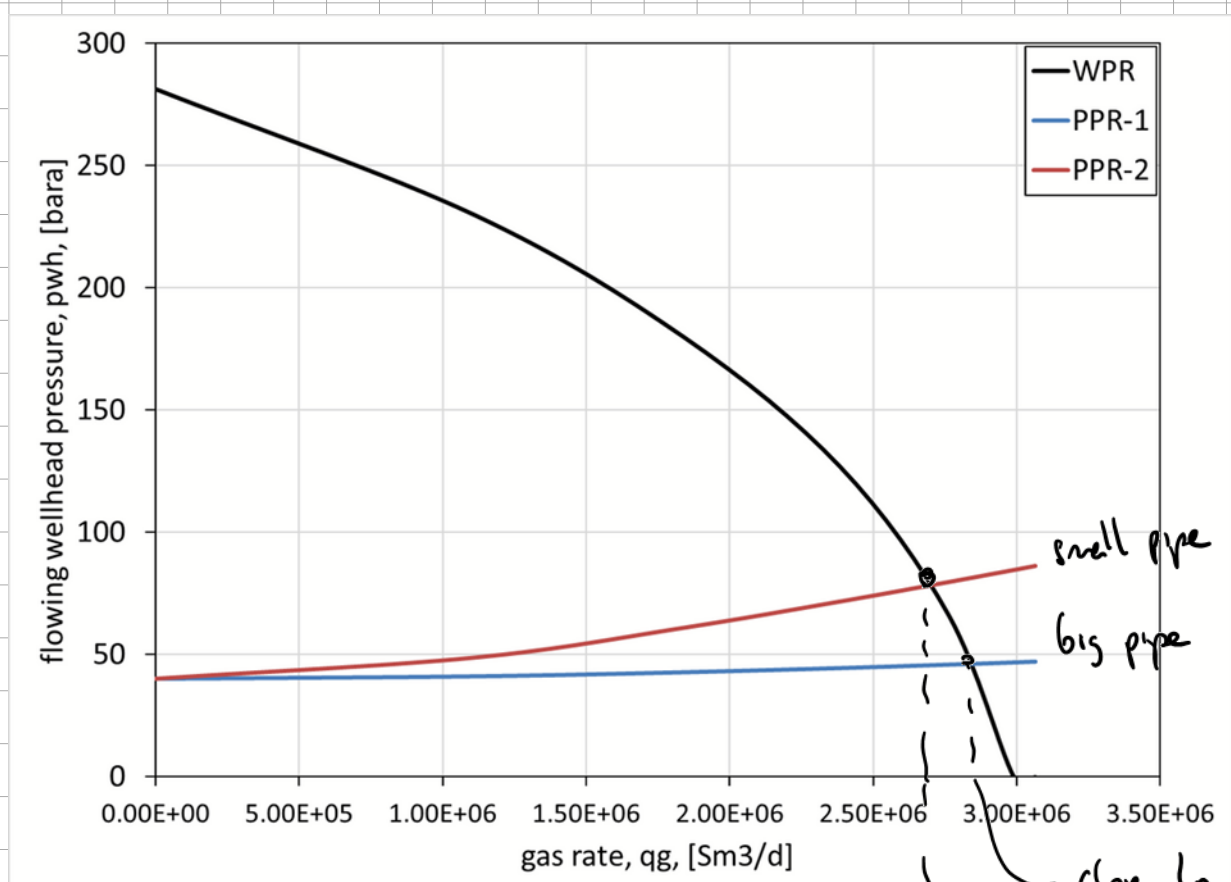


a bit lower

bottom-hole eq

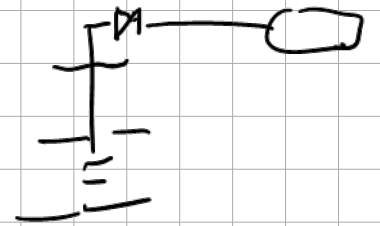
$p_{wh} = 40 \text{ bara}$   
 $p_{wh} = 40 \text{ bara}$



well head  $q_g$ 

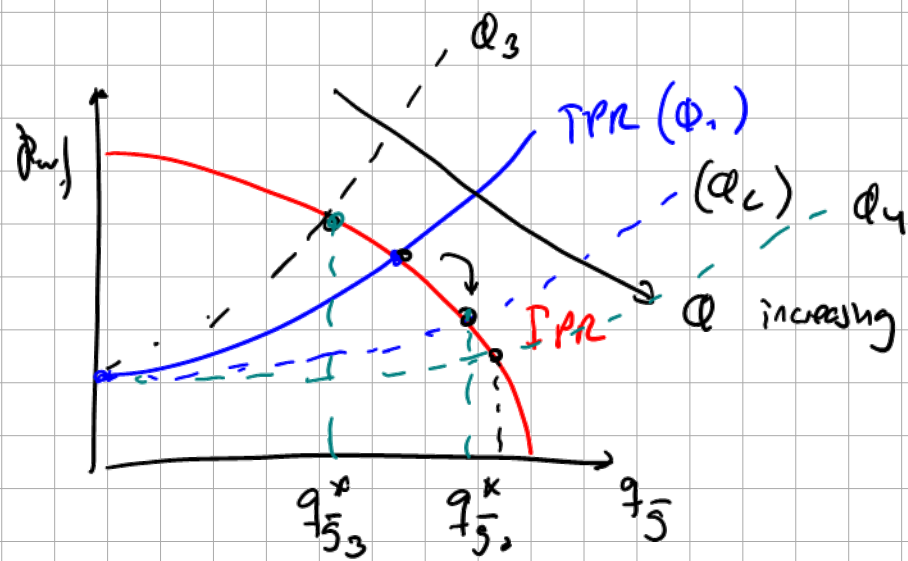
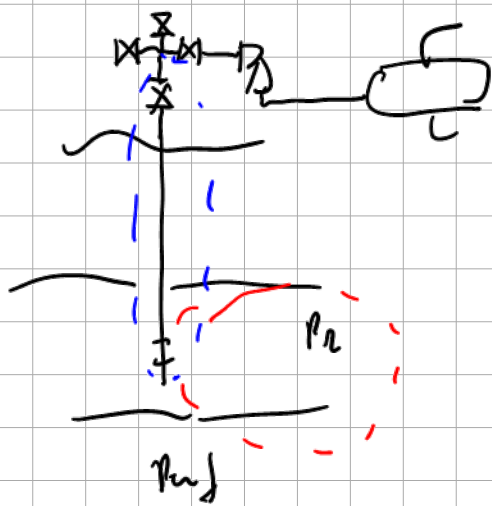
pipeline included

{ small pipeline  
long pipeline

close to  $2.85 \text{ E}06 \text{ Sm}^3/\text{d}$ much lower than  $2.95 \text{ E}06 \text{ Sm}^3/\text{d}$

## Tubing size considerations: ( $\phi$ )

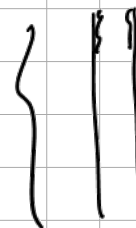
- Maximize  $q_o$ ,  $q_g \rightarrow$  increase equilibrium rate  
 $\hookrightarrow$  revenue



- minimize cost  $\downarrow \phi$ ,  $\downarrow$  cost



tubing comes in discrete sizes  $\phi \rightarrow \begin{cases} \phi_1 \\ \phi_2 \\ \phi_3 \end{cases}$



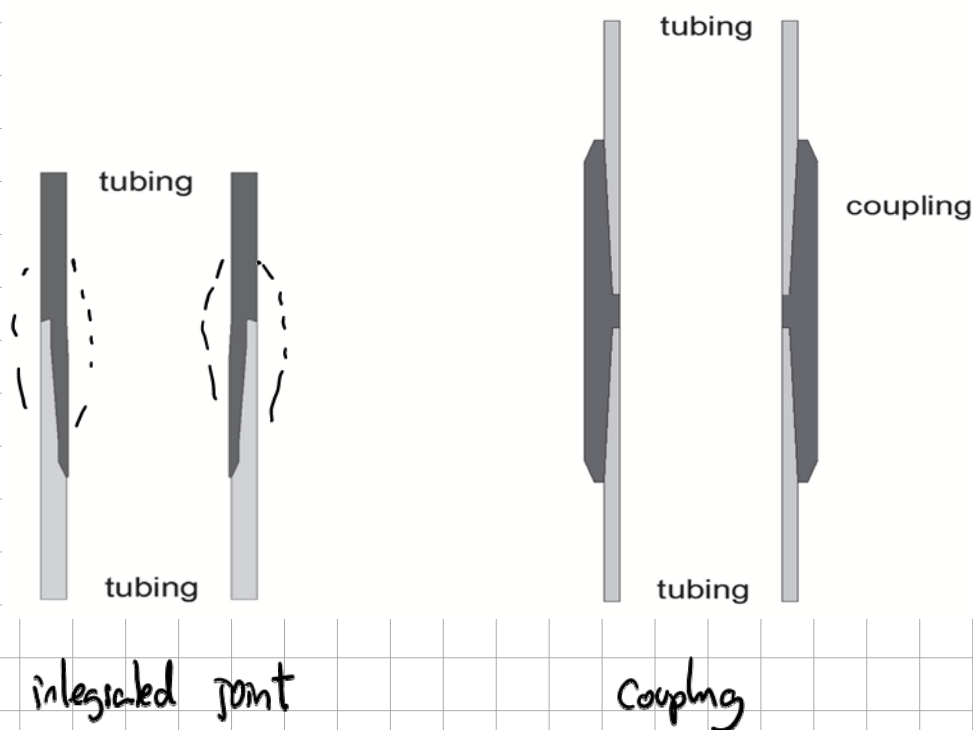
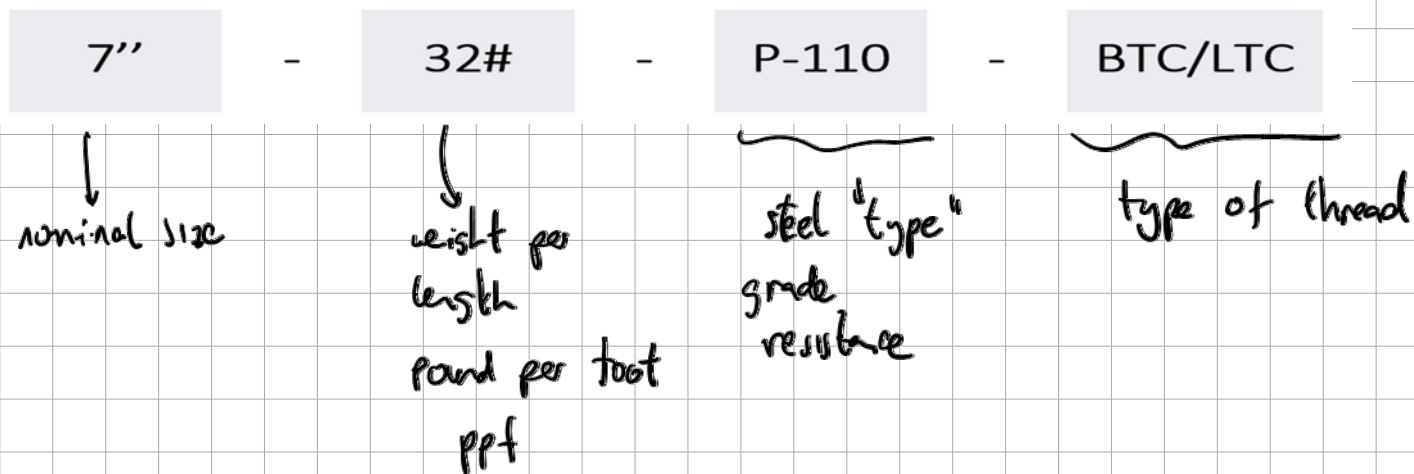
tubing according to API spec  $\hookrightarrow$  used in pipe flow calculations

Tubing Size		Nominal Weight		Grade	Wall Thickness in.	Inside Dia. in.	Drift Dia. in.	Threaded Coupling			Collapse Resistance psi	Internal Yield Pressure psi	Joint Yield Strength		Capacity Table	
Nom. in.	OD in.	T & C Non-Upset lb/ft	T & C Upset lb/ft					Non-Upset in.	Upset Reg. in.	Upset Spec. in.			T & C Non-Upset lb	T & C Upset lb	Barrels per Linear ft	Linear ft per Barrel
3/4	1.05	1.14	1.20	H-40 J-55 C-75 N-80	0.113	0.824	0.730	1.313	1.660		7,200 9,370 12,250 12,710	7,530 10,360 14,120 15,070	6,360 8,740 11,920 12,710	13,300 18,290 24,940 26,610	0.0007	1516.13
1	1.315	1.700	1.800	H-40 J-55 C-75 N-80	0.113	1.049	0.955	1.660	1.900		6,820 8,860 11,590 12,270	7,080 9,730 13,270 14,160	10,960 15,060 20,540 21,910	19,760 27,160 37,040 39,510	0.0011	935.49
1 1/4	1.660	2.300	2.400	H-40 H-40 J-55 J-55 C-75 N-80	0.125 0.140 0.125 0.140 0.140 0.140	1.410 1.380 1.410 1.380 1.380 1.380	1.286	2.054	2.200		5,220 5,790 6,790 7,530 9,840 10,420	5,270 5,900 7,250 8,120 11,070 11,810	15,530 26,740	36,770 50,140 53,480	0.0019 0.0018 0.0019 0.0018 0.0018 0.0018	517.79 540.55 517.79 540.55 540.55 540.55

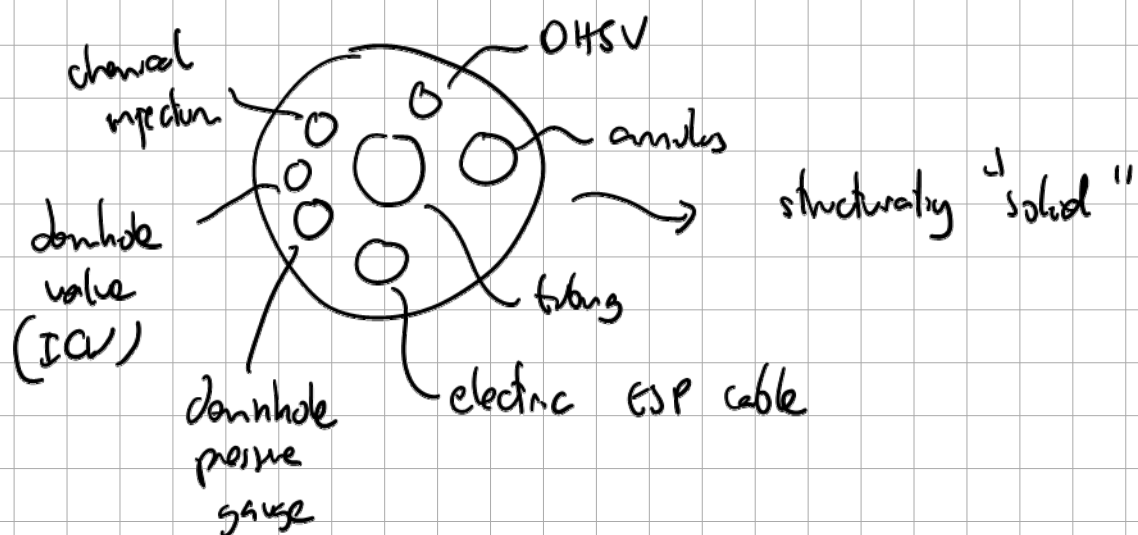
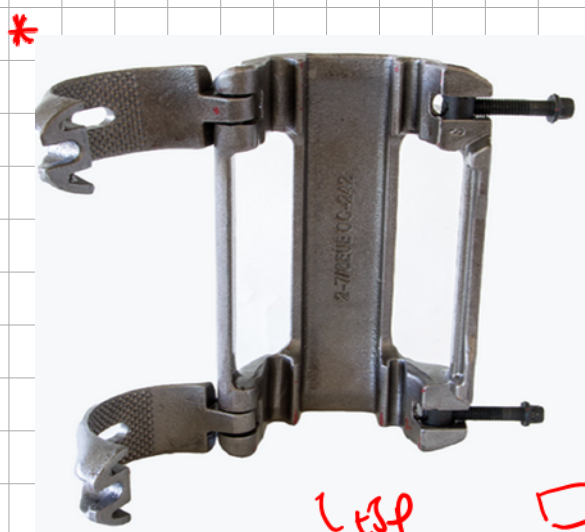
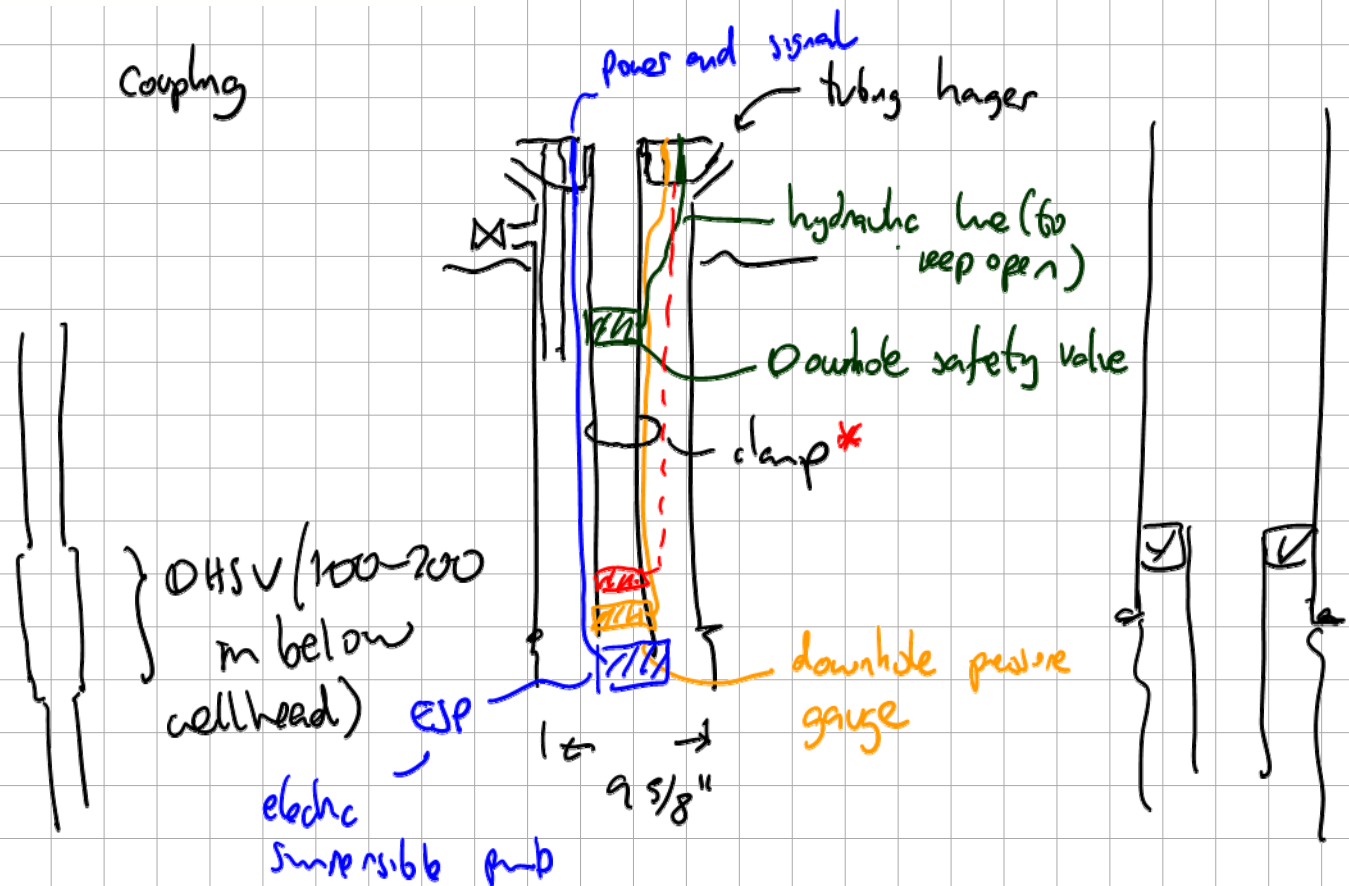
## Non-API tubing (tubulars)

VAM - Vallourec (French)

	VAM@ 21	VAM@ 21 HT	VAM TOP@	VAM TOP@ HT	VAM TOP@ HC	VAM@ HTTC	VAM@ HP	VAM@ HW ST	VAM@ LOX	VAM@ BOLT-II	VAM@ HTF-NR	VAM@ FJL	VAM@ MUST	VAM@ SG	VAM@ EDGE SF	VAM@ SLU-II	VAM@ LIFT	DINO VAM@	BIG OMEGA@	VAM TOP@ FE	VAM@ TTR
2 3/8																					
2 7/8																					
3 1/2																					
4																					
4 1/2																					
5																					
5 1/2																					
5 3/4																					
6																					
6 5/8																					
6 7/8																					
7																					
7 5/8																					
7 3/4																					
8																					
8 1/8																					
8 5/8																					
8 3/4																					
9																					
9 3/8																					
9 5/8																					
9 3/4																					
9 7/8																					
10																					
10 1/8																					
10 1/2																					
10 3/4																					



- tubing hanger considerations



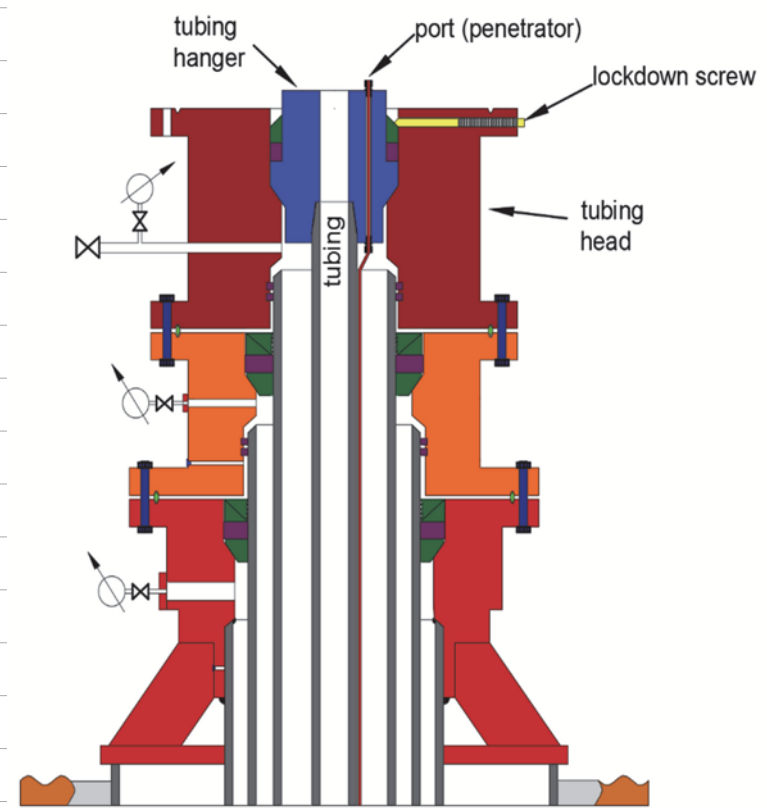
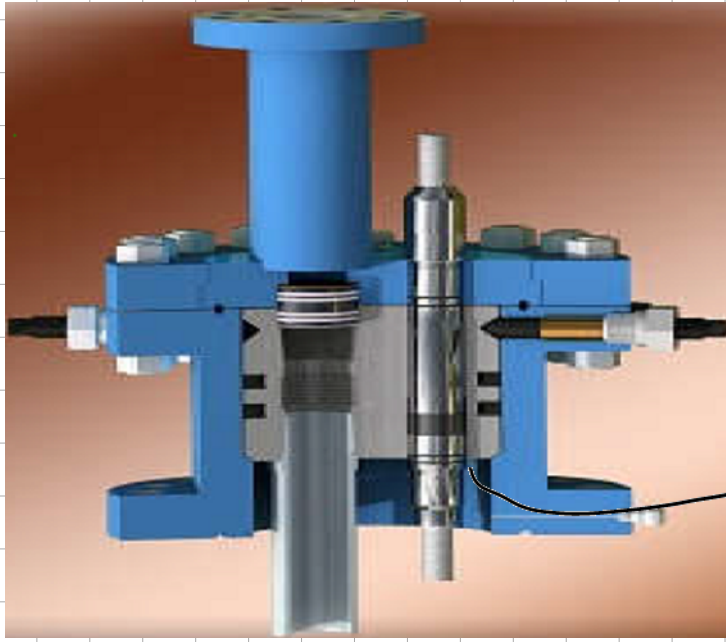
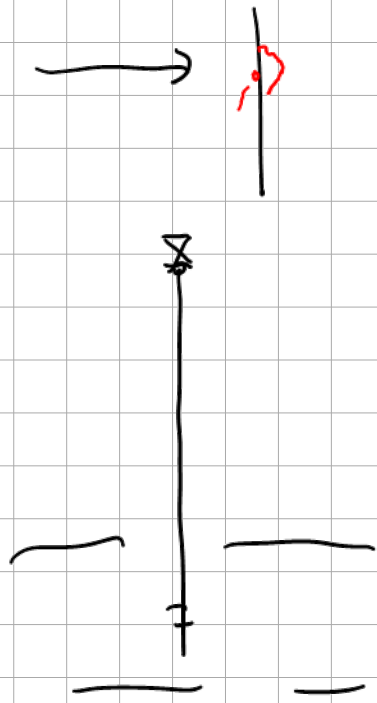


FIGURE 6-10. FINAL CONFIGURATION OF THE WELLHEAD

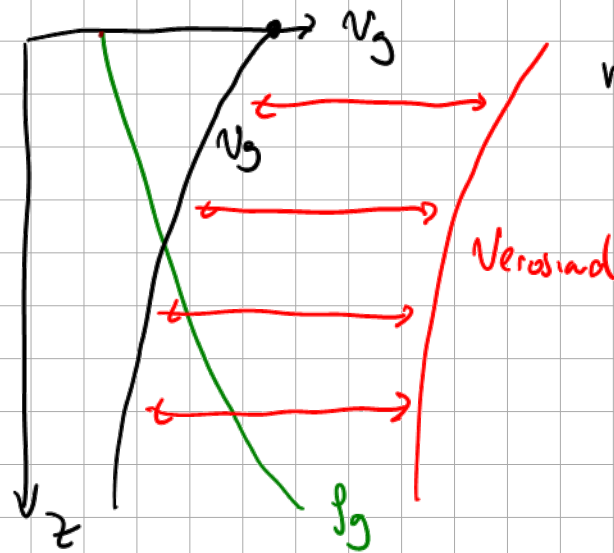


# • erosional velocity



$$v_f < v_{\text{erosional velocity}}$$

gas well  $v_f = v_g = \frac{q_g}{A}$



$$\dot{m}_g = \rho_g q_g = q_g \cdot \rho_g = v_g \cdot A \cdot \rho_g$$

$$v_g = \frac{\rho_g q_g}{A \rho_g} \quad \text{constant with depth}$$

API 14E  
conservative

$$v_{\text{erosional}} = \frac{C}{\sqrt{\rho_m}} \rightarrow (100 - 125) \left[ \frac{\text{ft}}{\text{s}} \right]$$

"curve"

~ [16/ft<sup>3</sup>]

$$\rho_m = f(\rho_o, \rho_g)$$

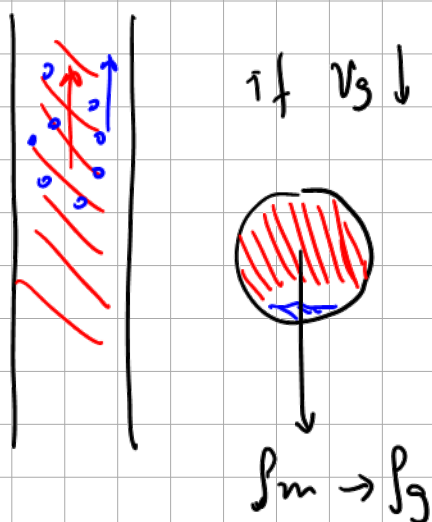
$$\rho_m = \frac{q_o \rho_o + q_g \rho_g + q_w \rho_w}{q_o + q_g + q_w}$$

what happens if there is more than 1 fluid in the tubing?

$$v_m = \frac{(q_o + q_g + q_w)}{A} = \underbrace{\frac{q_o}{A}}_{u_{so}} + \underbrace{\frac{q_g}{A}}_{u_{sg}} + \underbrace{\frac{q_w}{A}}_{u_{sw}}$$

↳ superficial velocity

• only in gas wells → avoid liquid loading



if  $v_g \downarrow$



$$\rho_m \rightarrow \rho_g$$

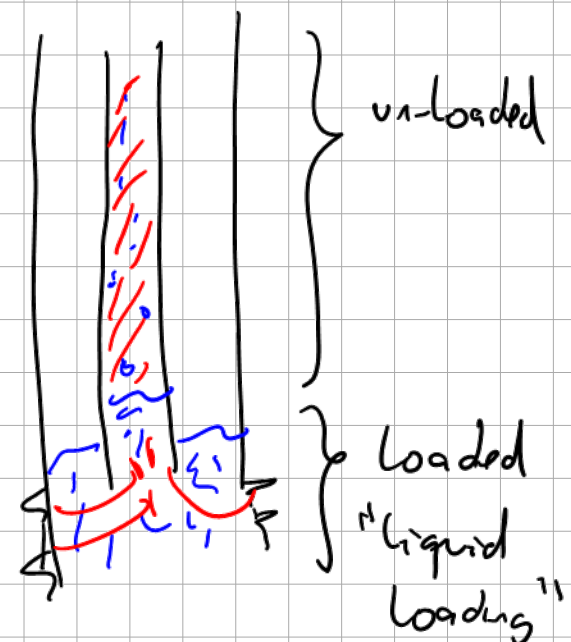


$$\rho_g (\rho_m < \rho_o)$$

$$H_L = \frac{A_L}{A}$$

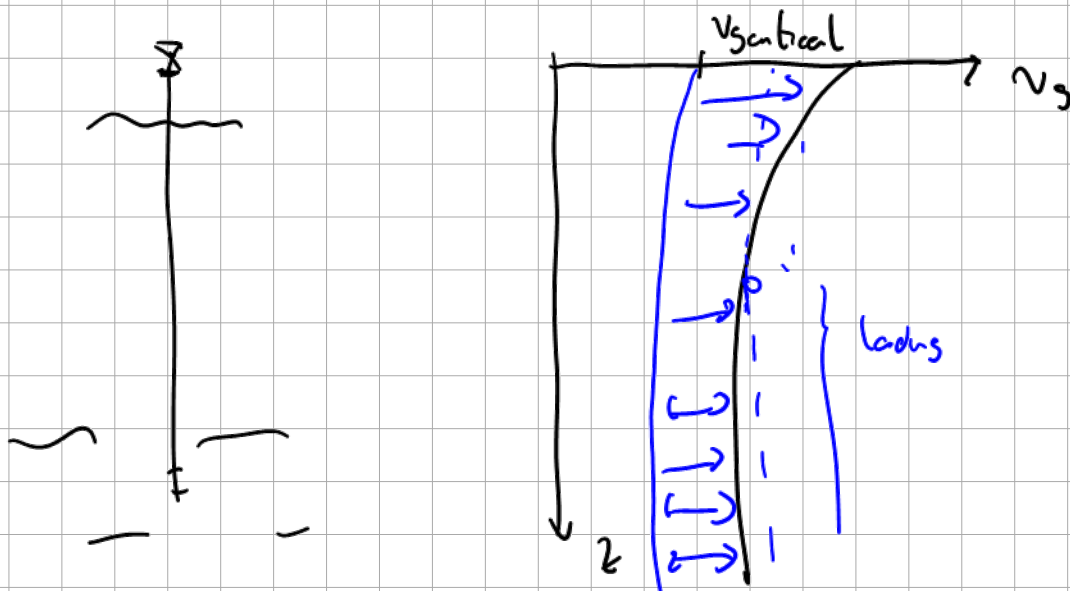
$$\rho_m = (H_L) \rho_o + (1-H_L) \rho_g$$

$$\rightarrow \uparrow \Delta p$$



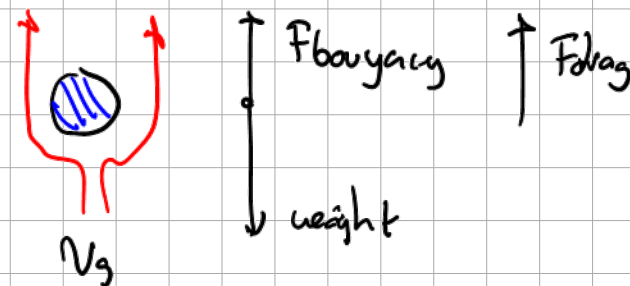
in general  $H \neq \frac{q_L}{q_L + q_g}$

$v_g > v_{critical}$  for all tubing depths



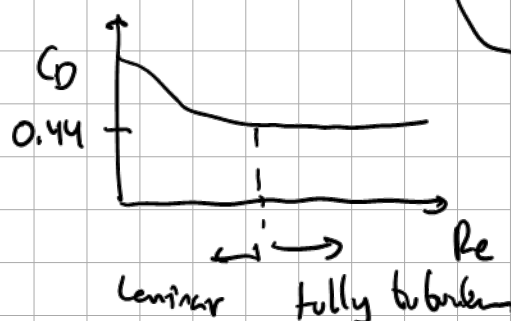
How to calculate  $v_{critical}$ ?

Turner criteria



$$F_{drag} + F_{buoyancy} = F_{weight}$$

$$\frac{1}{2} \rho_g C_D \tilde{v}_g^2 A_d + V_d \rho_g g = V_d \rho_L g$$



$$V_d = \frac{\pi \phi^3}{6} \quad A_d = \frac{\pi \phi^2}{4}$$

$$\frac{1}{2} \rho_g \underset{x=1}{0.44} \cdot \underset{x=2}{v_g^2} \cdot \underset{x=3}{\frac{\pi \phi^2}{4}} = (\rho_L - \rho_g) g \frac{\pi \phi^3}{6}$$

$$v_{crit} = \sqrt{\frac{4}{3} \frac{(\rho_L - \rho_g)}{\rho_g} \frac{\phi^0.9}{0.44}}$$

$$N_{we} = \frac{\rho_g v_g^2 d}{\sigma_{lg}} \quad \text{--- Drag}$$

$\sigma_{lg}$  --- interfacial tension  
Weber

$$N_{we} = 30 \rightarrow Q_{noxe}$$

$$30 = \frac{\rho_g v_g^2 \phi}{\sigma_{lg}}$$

$$Q = \frac{\sigma_{lg} 30}{\rho_g v_g^2}$$

$$\sigma \text{ in } \left( \frac{N}{m} \right)$$

## Analysis and Prediction of Minimum Flow Rate for the Continuous Removal of Liquids from Gas Wells

R. G. Turner, SPE-AIME, Baker Oil Tools, Inc.  
M. G. Hubbard, SPE-AIME, U. of Houston  
A. E. Dukler, U. of Houston

1969

## Fundamentals of the Hydrodynamic Mechanism of Splitting in Dispersion Processes

J. O. Hinze, Royal Dutch Shell-Laboratory, Delft, Holland

1955

for every depth in tubing

$$v_g \geq v_{crit}$$

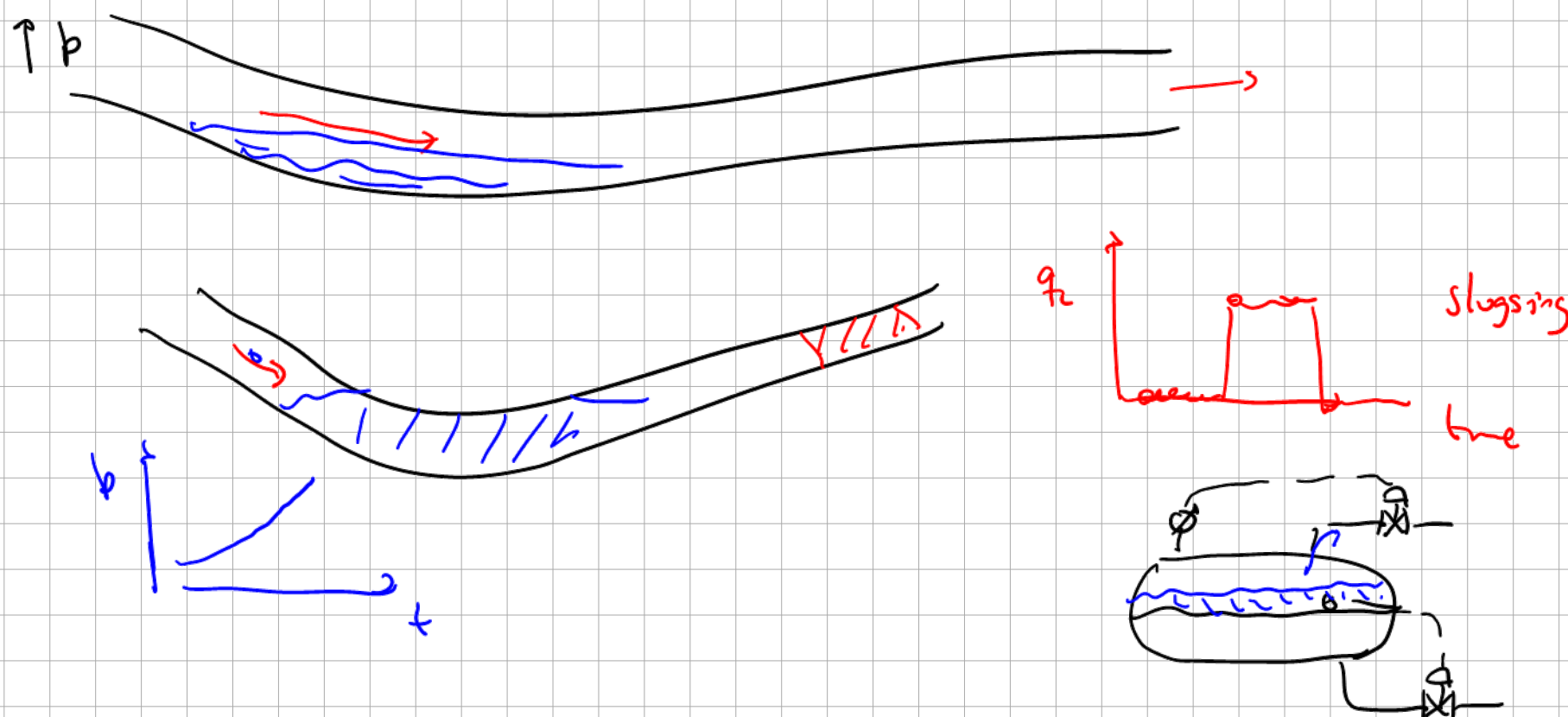
$$v_{crit} = 5.46 \left[ \frac{\sigma_{lg}^{0.75} (\rho_L - \rho_g)^{0.25}}{\rho_g^{0.5}} \right] \quad \left( \frac{m}{s} \right)$$

$\rho \text{ in } \left( \frac{kg}{m^3} \right)$

- pipeline sizing considerations

$\uparrow q_s, \uparrow q_o \rightarrow \downarrow \text{cost}$

- $N_2$  high enough to avoid accumulation of liquid (gas condensate pipeline)



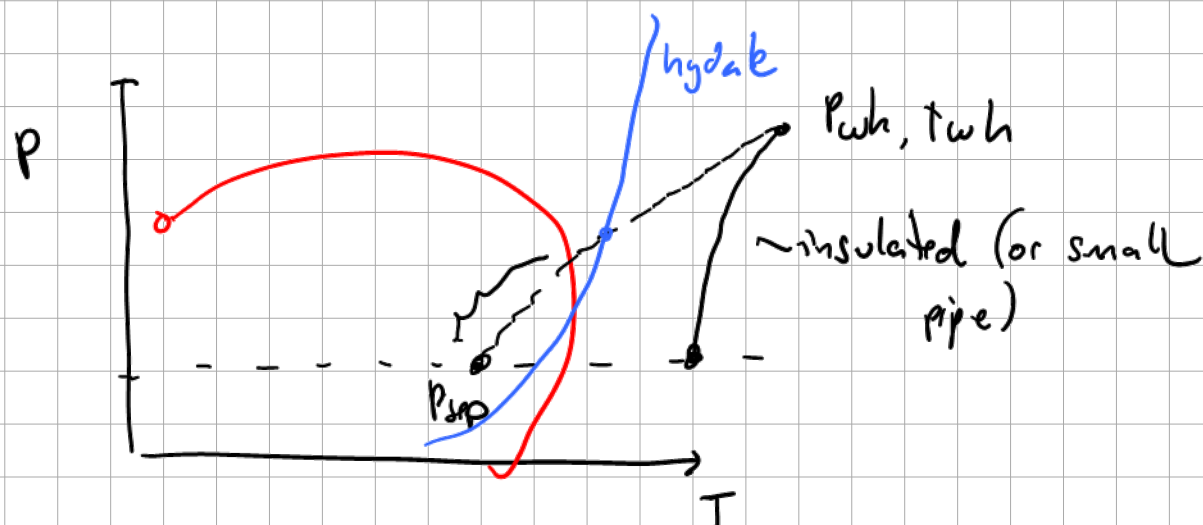
- heat transfer

$$\dot{Q} = A \cdot U (T_f - T_{amb})$$

$$\pi D \cdot L \cdot U (T_f - T_{amb})$$

$$\Phi T \quad \dot{q} \quad T_f \rightarrow \downarrow$$

can also cause hydrate formation



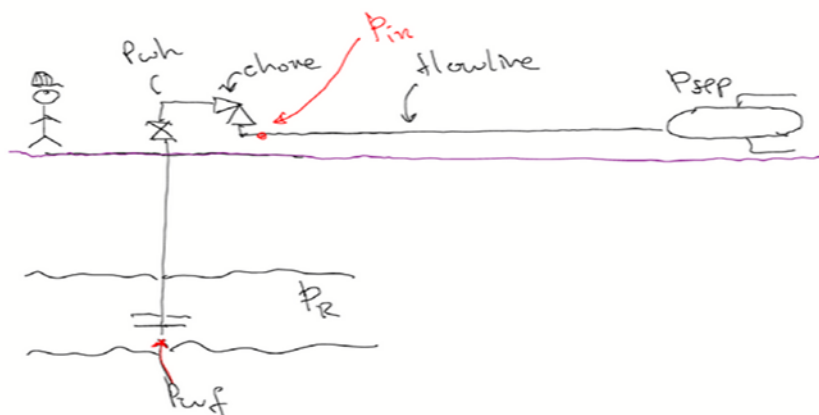
20241014

## OUTLINE

- Recap of last week video lectures
- Class work on Problem 2, exercise set 3

**PROBLEM 2.**

Consider the dry gas production system shown in the figure below:



The pressure drop in the pipeline can be neglected, therefore, the pressure at the inlet of the flowline can be assumed equal to the separator pressure, 40 bara.

An excel file is provided with all the information and VBA functions you need to make your calculations.

**Task 1.** If the well system is producing a dry gas rate of 1 E5 Sm<sup>3</sup>/d, and wellhead pressure is 80 bara, estimate the backpressure coefficient of the formation. Regarding  $n$ , assume values in the range 0.8-1 are possible.

$$q_g = C_r (P_R^2 - P_{wf}^2)^n$$

*Handwritten notes: 1.5E5 Sm<sup>3</sup>/d, 80 bara, 120 bara, ?*

$$P_{wh} = 80 \text{ bara}$$

$$P_{dc} = P_{in} = 40 \text{ bara}$$

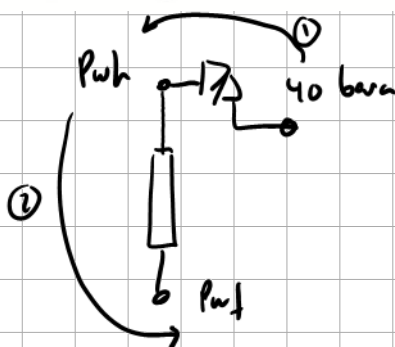
$$P_R = 120 \text{ bara}$$

*Handwritten note: calculate from Pwh, qg and tubing equation*

$$q_g = C_r \left( \frac{P_{wf}^2}{P_R^2} - P_{wh}^2 \right)^{0.5}$$

**Task 2.** Consider that the sensor of the wellhead pressure is damaged and unavailable. The only information available is pressure downstream the choke (40 bara) and choke opening (9.4 mm). Would it still be possible to estimate the backpressure coefficient of the formation? (assume that  $n = 1$ )? Is the choke operating in the critical or subcritical regime?

$$q_g = C_r (P_R^2 - P_{wf}^2)^n$$

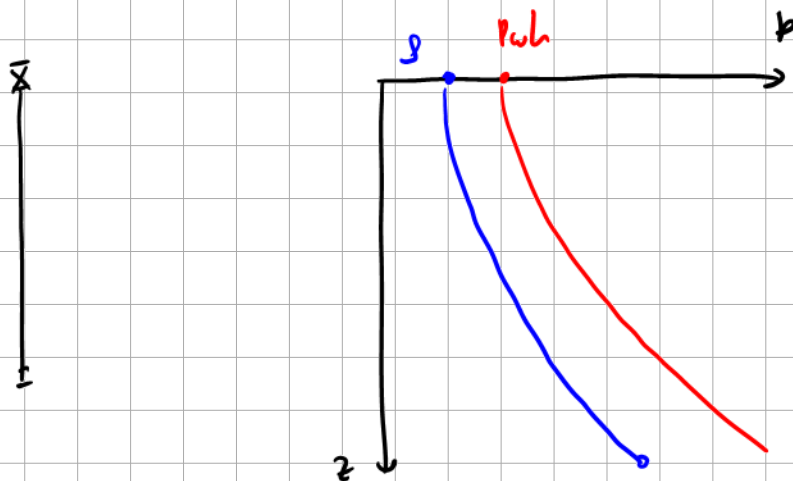


$$P_{dc} \leadsto P_{wh}?$$









$$\frac{p}{\rho} = R z T$$

$$p = R z \cdot T \rho$$

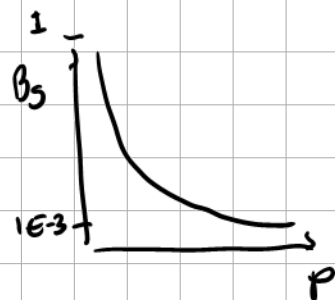
$$v_{gc} = 5.46 \cdot \left( \frac{(p_i - p_g) \cdot T}{\rho_g^2} \right)^{0.25}$$

smaller

with  $\uparrow p$   $v_{gc} \downarrow$

$$v_{gc} \quad \widetilde{v_g}$$

$$v_g = \frac{q_g}{A_r} = \frac{q_g \cdot \beta_g}{A_r}$$

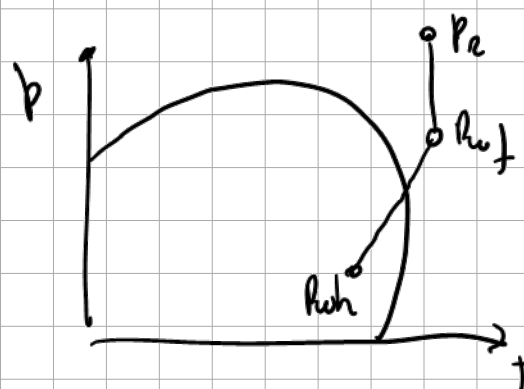
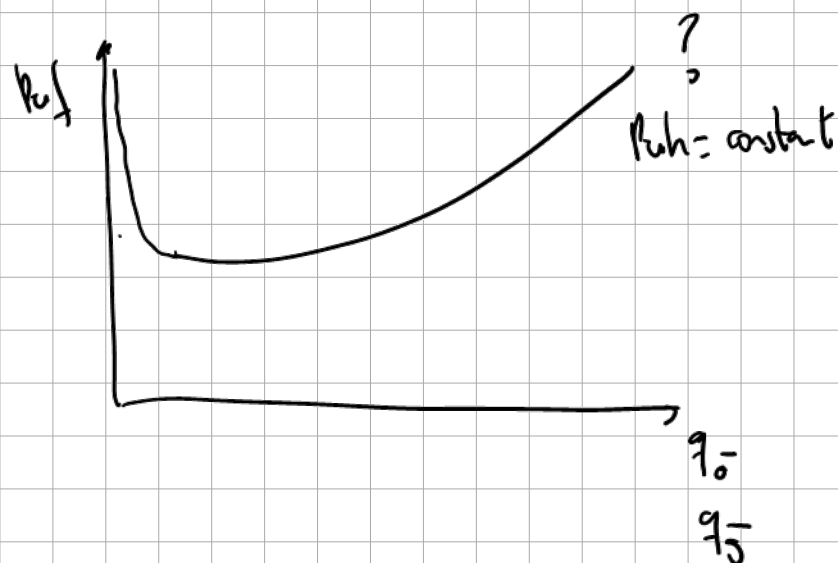
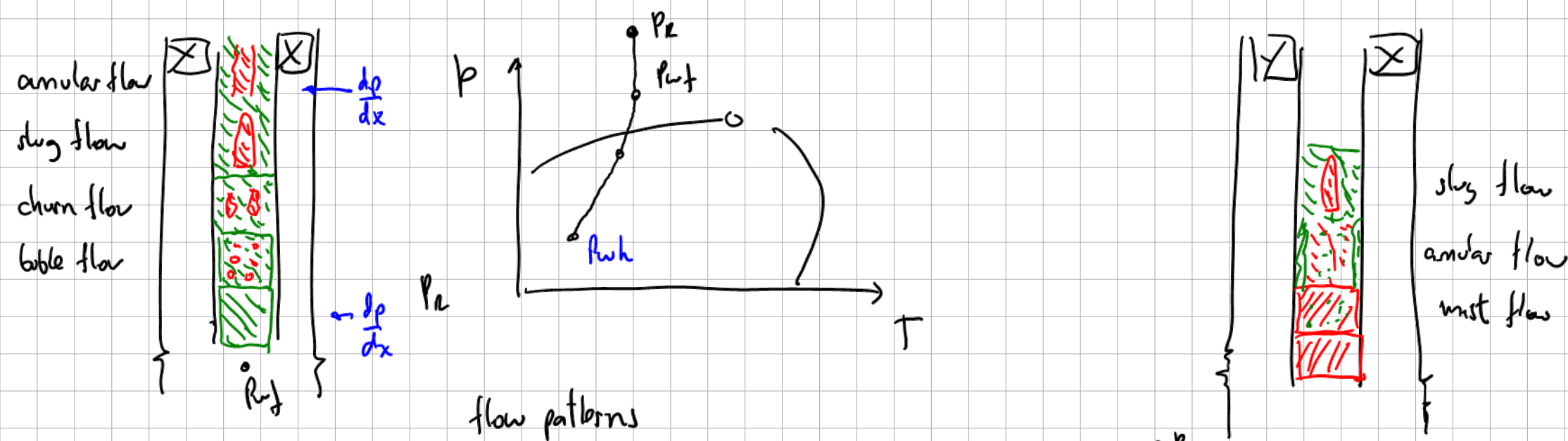


How do I solve this task?

$$v_g \quad \rho_g @ p_{wf}, T_{wf}$$

$$v_{gc} \quad \beta_g @ p_{wf}, T_{wf}$$

check if  $v_g \geq v_{gc}$



## Flowing and Gas-lift Well Performance†

W. E. GILBERT\*

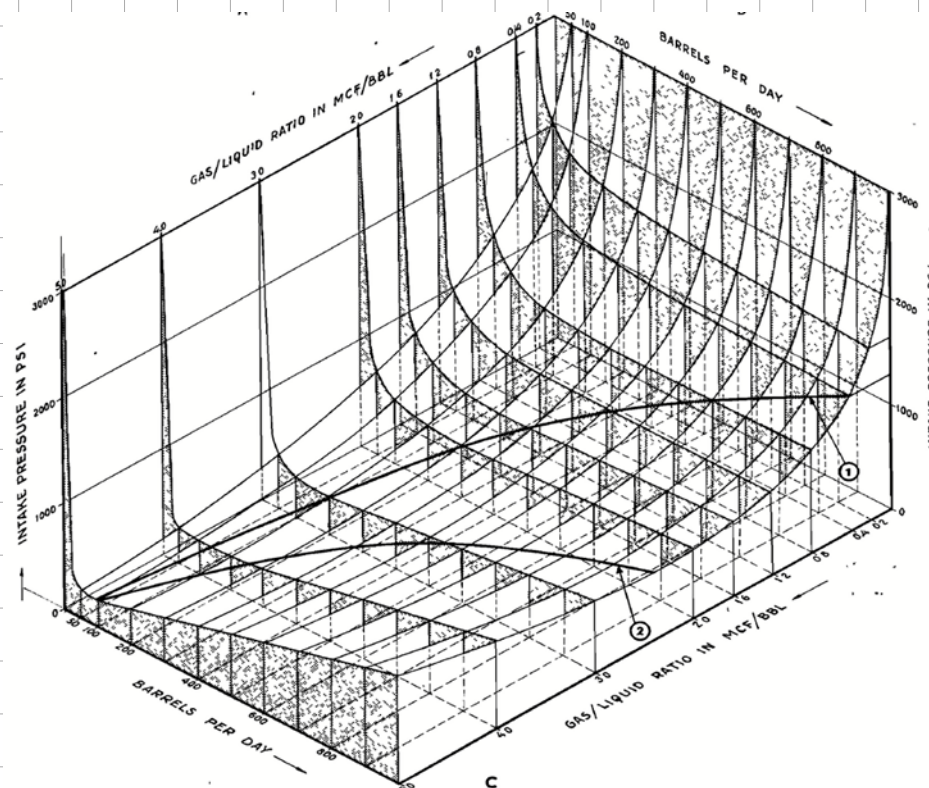
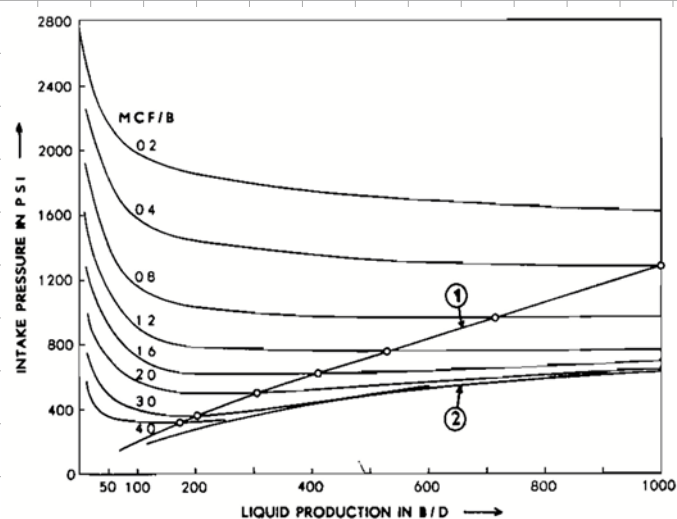
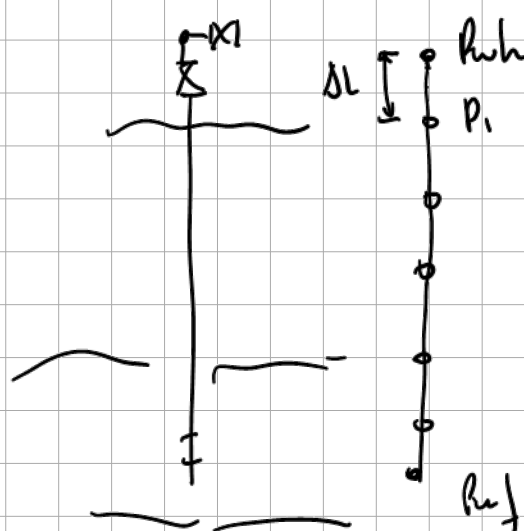


Fig. 6—The Two-phase Vertical-lift Function for 2.875-in. Tubing Set at 8,000 Ft (Tubing Pressure = Zero Psi Gage)

$$\Delta p_{\text{tubing}} = \Delta p_{\text{hydrostatic}} + \Delta p_{\text{friction}}$$

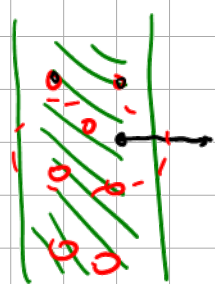


$$\frac{dp}{dx} \bigg|_{P_{wh}} \rightarrow P_i$$

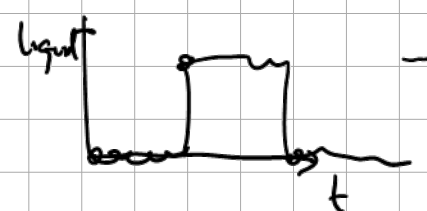
$$P_1 = P_{wh} + \frac{dp}{dx} \bigg|_{P_{wh}} \cdot \Delta L$$

$$P_2 = P_1 + \frac{dp}{dx} \bigg|_{P_1} \cdot \Delta L$$

integration  
marching algorithm



$$\frac{d}{dt} \neq 0$$



$$\bar{x} = \frac{\int_1 x \, dA}{A}$$

$\frac{dp}{dx} \leadsto$  PVT properties ( $\rho_L, \rho_g, \mu_L, \mu_g, \sigma_{Lg}, x_g$ )   
 $\leadsto$  velocity ( $q_g, q_L$ )   
 $\leadsto$   $A, \phi, \theta, e$    
 $\uparrow$  roughness   
 new data

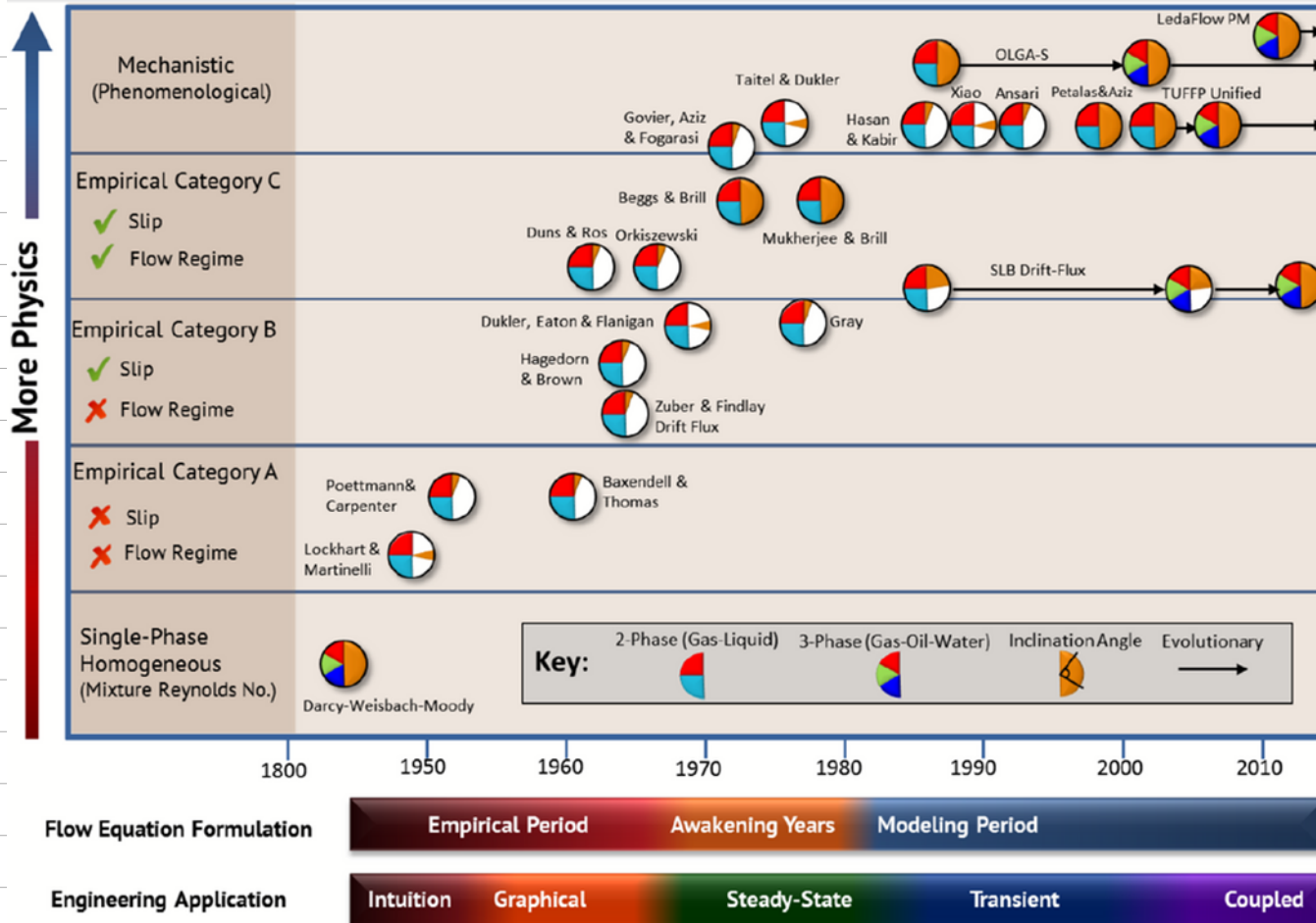
## Steady-State Multiphase Flow—Past, Present, and Future, with a Perspective on Flow Assurance

Mack Shippen\*

Schlumberger SIS, Houston, Texas 77056, United States

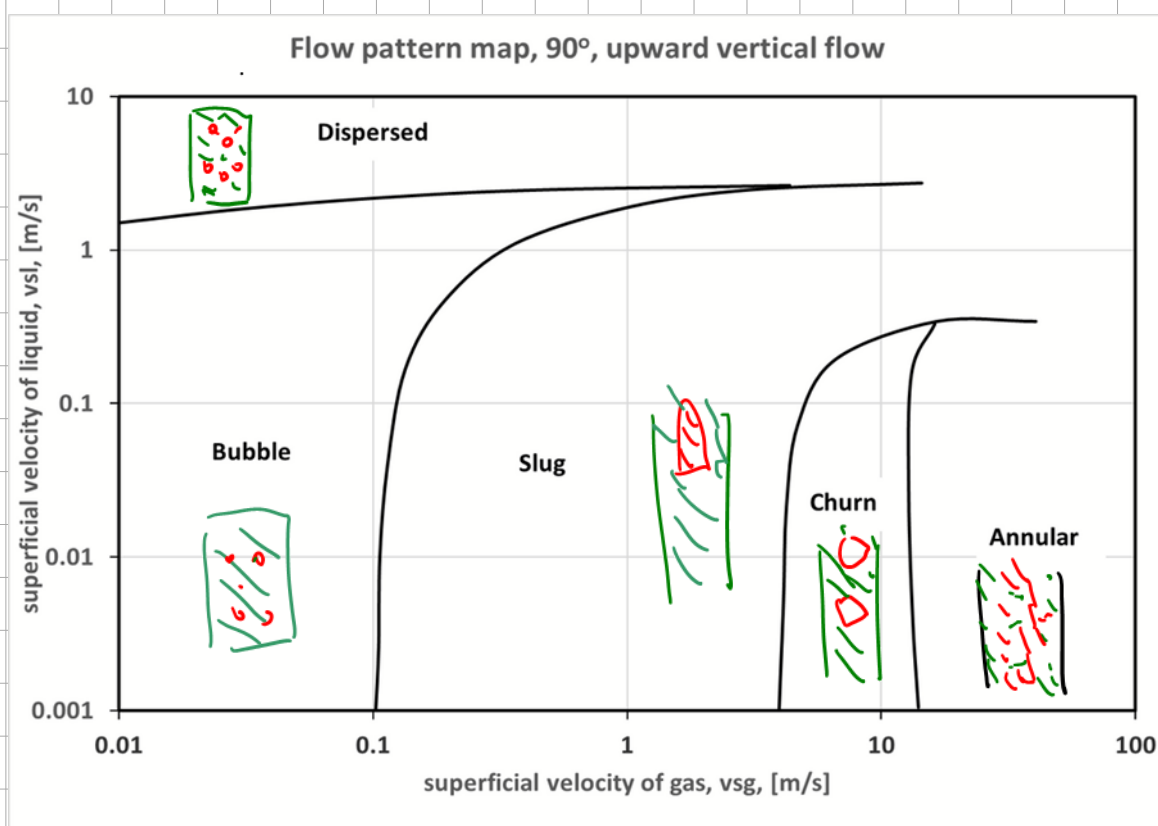
William J. Bailey

Schlumberger—Doll Research, Cambridge, Massachusetts 02139, United States



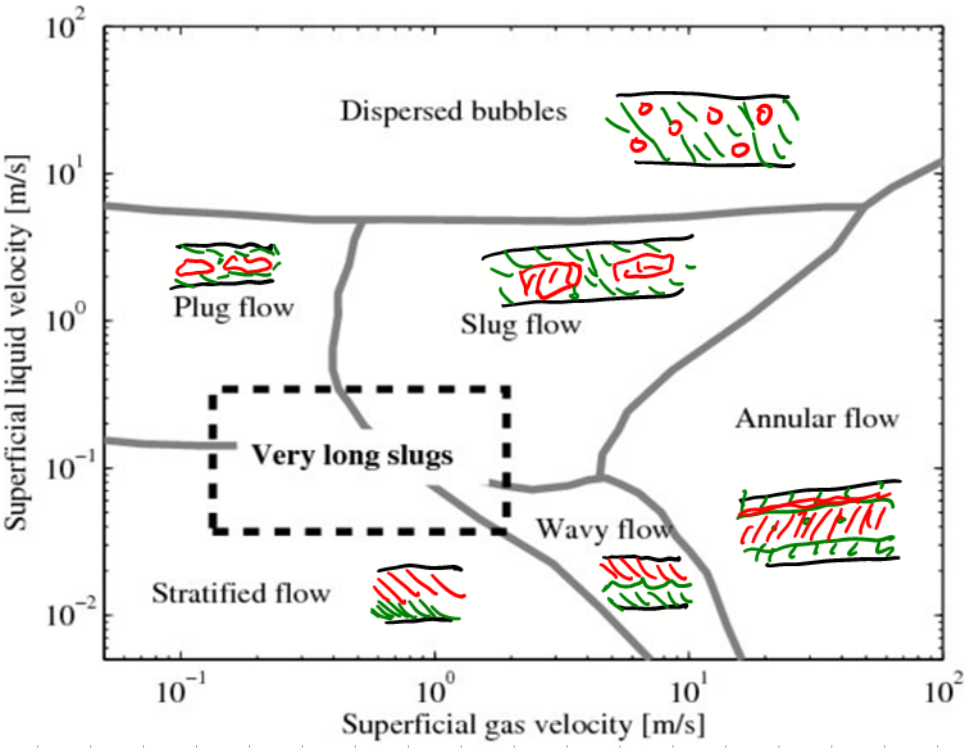
flow pattern map

for given fluid, pipe, inclination, etc



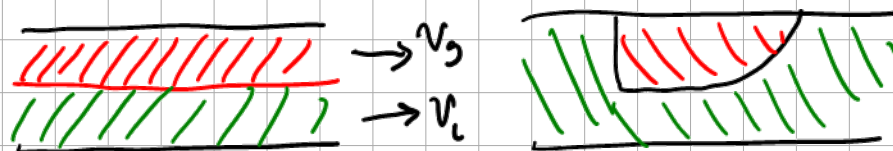
$$u_{sl} = \frac{q_L}{A}$$

$$u_{sg} = \frac{q_g}{A}$$



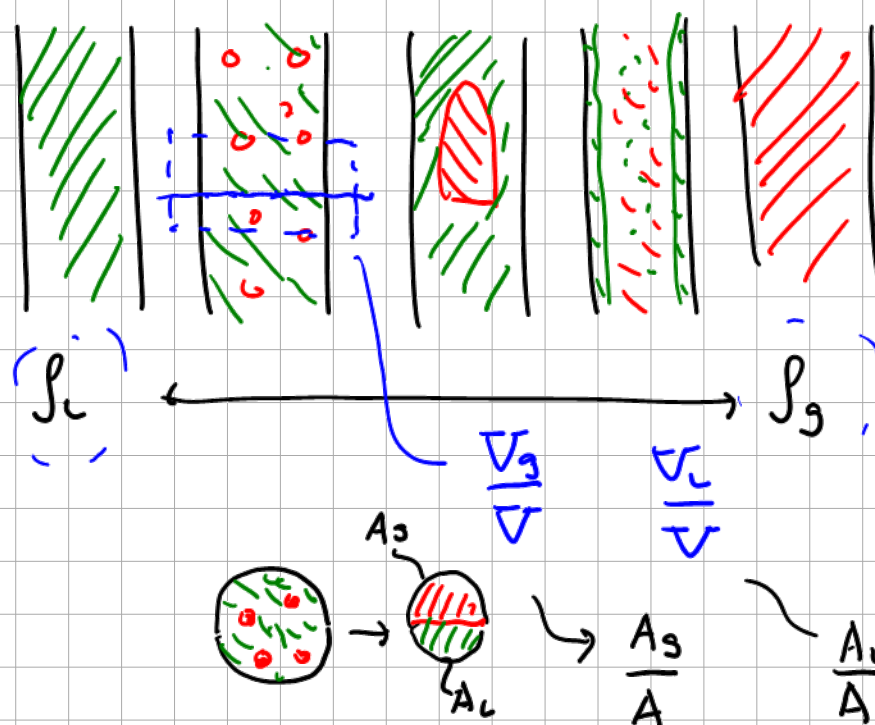


• flow patterns

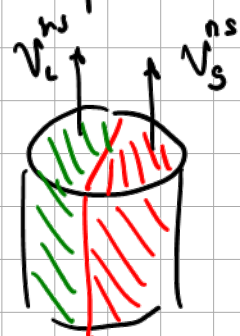


• phase velocity  $\leadsto$  friction  $\Delta p$

• phase spatial distribution  $\leadsto$  hydrostatic  $\Delta p$



Liquid and gas travel at the same velocity (no-slip)



$$v_l^{ns} = v_g^{ns} = v_m = \frac{q_g + q_l}{A} = \frac{q_g}{A} + \frac{q_l}{A} = u_{sg} + u_{sl}$$

$$\lambda_g = \frac{A_g^{ns}}{A} = 1 - \lambda_l = \frac{q_g}{q_g + q_l}$$

$$\lambda_l = \frac{A_l^{ns}}{A} = 1 - \lambda_g = \frac{q_l}{q_g + q_l}$$

$$q_g \gg q_l \rightarrow \lambda_g \rightarrow 1$$

$$q_l \gg q_g \rightarrow \lambda_l \rightarrow 1$$

gas and liquid move at different velocities  $v_g \neq v_l$  (slip condition)



void fraction

$$\epsilon = H_g = \frac{A_g}{A} = 1 - H_l$$

gas holdup

liquid holdup

$$H_l = \frac{A_l}{A} = 1 - H_g$$

$$v_g ?$$

$$v_l ?$$

mass conservation between non-slip condition and slip condition

$$q_g = v_g^{ns} \cdot A_g^{ns} = v_g \cdot A_g \quad \text{divide by } A$$

$$v_g^{ns} \lambda_g = v_g \cdot \epsilon$$

$$v_g = v_m \frac{\lambda_g}{\epsilon} \rightarrow \lambda_g = \epsilon, v_g = v_m$$

$\lambda_g < \epsilon$   
 $v_g < v_m$

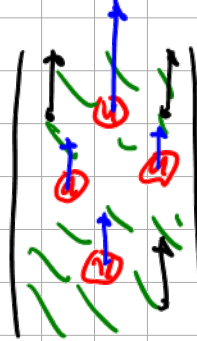
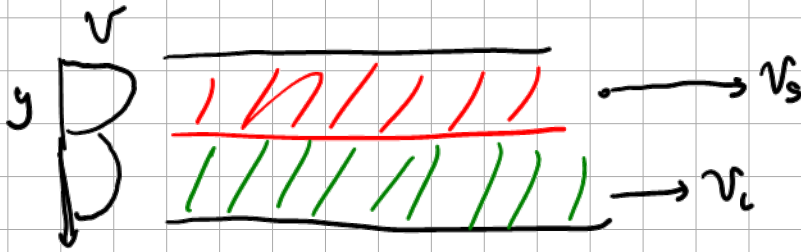
$\lambda_g > \epsilon$   
 $v_g > v_m$



$$v_L = v_m \frac{\lambda_L}{H_L}$$

$$v_g = \frac{(\dot{V}_m) \frac{\lambda_g}{\varepsilon}}{A} = \frac{q_g + q_L}{A} \cdot \left( \frac{q_g}{q_g + q_L} \right) \cdot \frac{1}{\varepsilon} = \frac{u_{sg}}{\varepsilon}$$

$$v_g = \frac{u_{sg}}{\varepsilon} \quad v_L = \frac{u_{sL}}{H_L}$$



$\varepsilon, H_L, v_L, v_g$  is a result of solving our  $\left\{ \begin{array}{l} \text{mass conservation} \\ \text{momentum conservation} \end{array} \right\}$

one example

$$v_g = C_0 v_m + u_0$$

$\underbrace{\quad}_{\text{velocity of a bubble in stagnant liquid}}$

## TWO-PHASE FLOW IN VERTICAL TUBES

By D. J. NICKLIN, B.Sc. App.,\* J. O. WILKES, M.A.\*† and J. F. DAVIDSON, M.A., Ph.D., A.M.I.Mech.E.,\*

### SUMMARY

A study has been made of the properties of long bubbles in vertical tubes. It has been shown that these bubbles rise relative to the liquid ahead of them at a velocity exactly equal to the rising velocity of wakeless bubbles of the type studied by Dumitrescu and by Davies and Taylor. For 1 in. tubes, this velocity is closely predicted by Dumitrescu's theory and equals  $0.35 (gD)^{\frac{1}{2}}$  where  $g$  is the acceleration of gravity and  $D$  the tube diameter. The motion of the bubbles in moving liquid streams has been studied, and the results applied to the problem of two-phase slug flow. An expression for the voidage in steady two-phase slug flow has been derived, and this predicted voidage agrees well with results reported here and elsewhere.

\* University of Cambridge, Department of Chemical Engineering, Pembroke Street, Cambridge.

† Present address: University of Michigan, Department of Chemical and Metallurgical Engineering, Ann Arbor, Michigan, U.S.A.

TRANS. INSTN CHEM. ENGRS, Vol. 40, 1962

$$u_s = 1.2 \bar{u}_L + 0.35 (gD)^{\frac{1}{2}}$$

N. ZUBER

Advanced Technology Laboratories,  
Mem. ASME

J. A. FINDLAY

Knolls Atomic Power Laboratory,  
Mem. ASME

General Electric Co.,  
Schenectady, N. Y.

### Average Volumetric Concentration in Two-Phase Flow Systems

A general expression which can be used either for predicting the average volumetric concentration or for analyzing and interpreting experimental data is derived. The analysis takes into account both the effect of nonuniform flow and concentration profiles as well as the effect of the local relative velocity between the phases. The first effect is taken into account by a distribution parameter, whereas the latter is accounted for by the weighted average drift velocity. Both effects are analyzed and evaluated. The results predicted by the analysis are compared with experimental data obtained for various two-phase flow regimes, with various liquid-gas mixtures in adiabatic, vertical flow over a wide pressure range. Good agreement with experimental data is shown.

\* Numbers in brackets designate References at end of paper.  
Contributed by the Heat Transfer Division and presented at the Winter Annual Meeting, New York, N. Y., November 29–December 3, 1964, of THE AMERICAN SOCIETY OF MECHANICAL ENGINEERS. Manuscript received at ASME Headquarters, September 15, 1964.

THE FLOW OF LIQUID-GAS MIXTURES IN VERTICAL TUBES.

By

Hans Behringer

ZEITSCHRIFT FÜR DIE GESAMTE KALTE-INDUSTRIE, 43, 55–58, 1936.

Z. angew. Math. Mech.  
Bd. 23 Nr. 3 Juni 1943

Dumitrescu, Strömung an einer Luftblase im senkrechten Rohr

139

### Strömung an einer Luftblase im senkrechten Rohr.

Von D. T. Dumitrescu in Bukarest.

The mechanics of large bubbles rising through extended liquids and through liquids in tubes

By R. M. DAVIES AND SIR GEOFFREY TAYLOR, F.R.S.

(Received 13 September 1949)

$$\varepsilon = \frac{U_{SG}}{U_{SG} \left( 1 + \left( \frac{U_{SL}}{U_{SG}} \right) \left( \frac{\rho_G}{\rho_L} \right)^{0.1} \right) + 2.9 \left[ \frac{g D \sigma (1 + \cos \theta) (\rho_L - \rho_G)}{\rho_L^2} \right]^{0.25} (1.22 + 1.22 \sin \theta)^{\frac{P_{atm}}{P_{system}}}}$$

Comparison of void fraction correlations for different flow patterns in horizontal and upward inclined pipes

Melkamu A. Woldesemayat, Afshin J. Ghajar \*

*School of Mechanical and Aerospace Engineering, Oklahoma State University, Stillwater, OK 74078, USA*

Received 1 June 2006; received in revised form 13 September 2006

Pipe Fractional Flow Theory: Principles and Applications

by

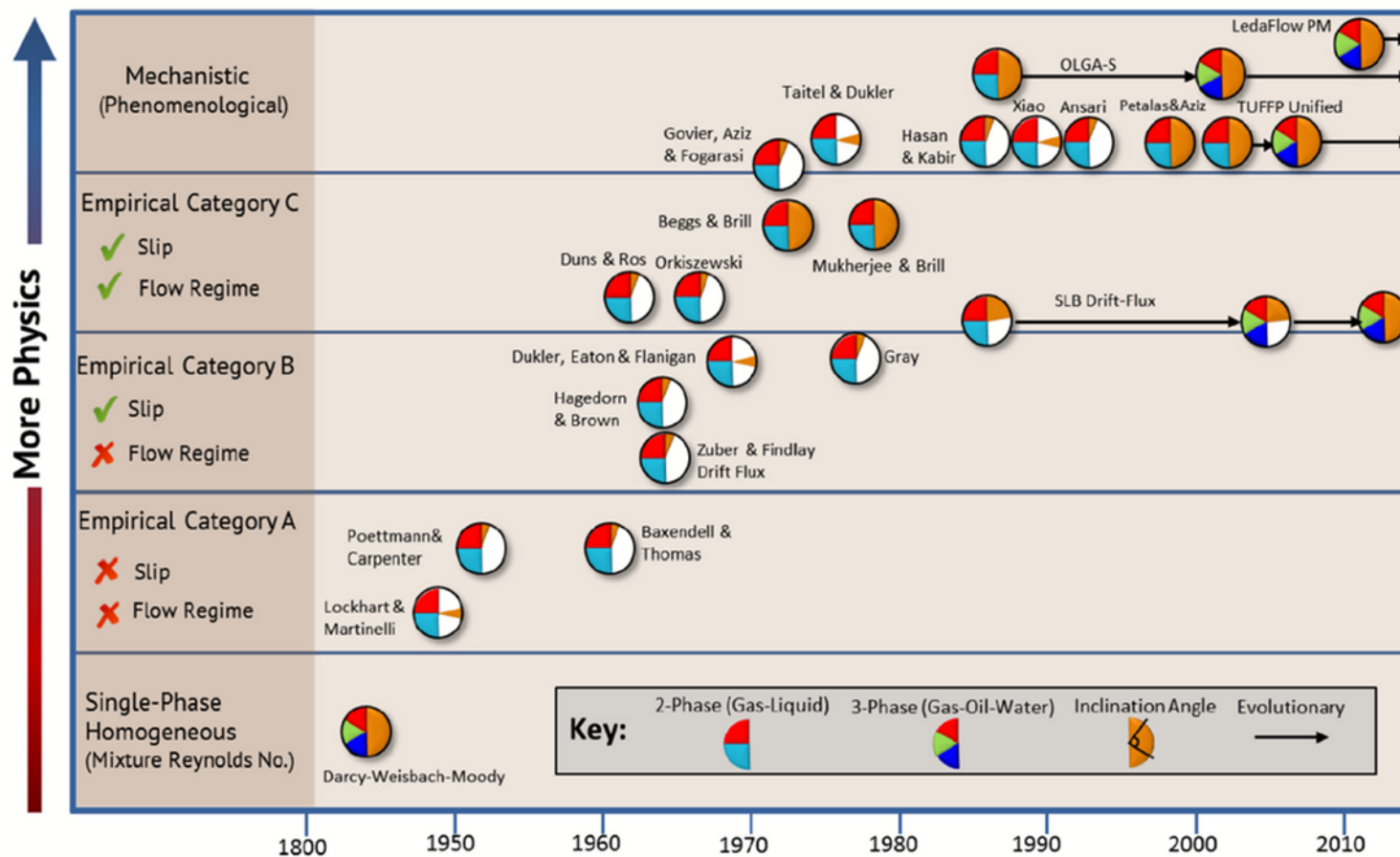
Anand Subhash Nagoo, B.Sc., M.S., M.S.

2013

•  $u_s = v_s - v_L$  slip velocity

•  $S = \frac{v_s}{v_L}$  slip ratio

## Video 29 - Some examples of pressure drop models for multiphase flow



# A Study of Two-Phase Flow in Inclined Pipes

H. Dale Beggs,\* SPE-AIME, U. of Tulsa  
James P. Brill, SPE-AIME, U. of Tulsa

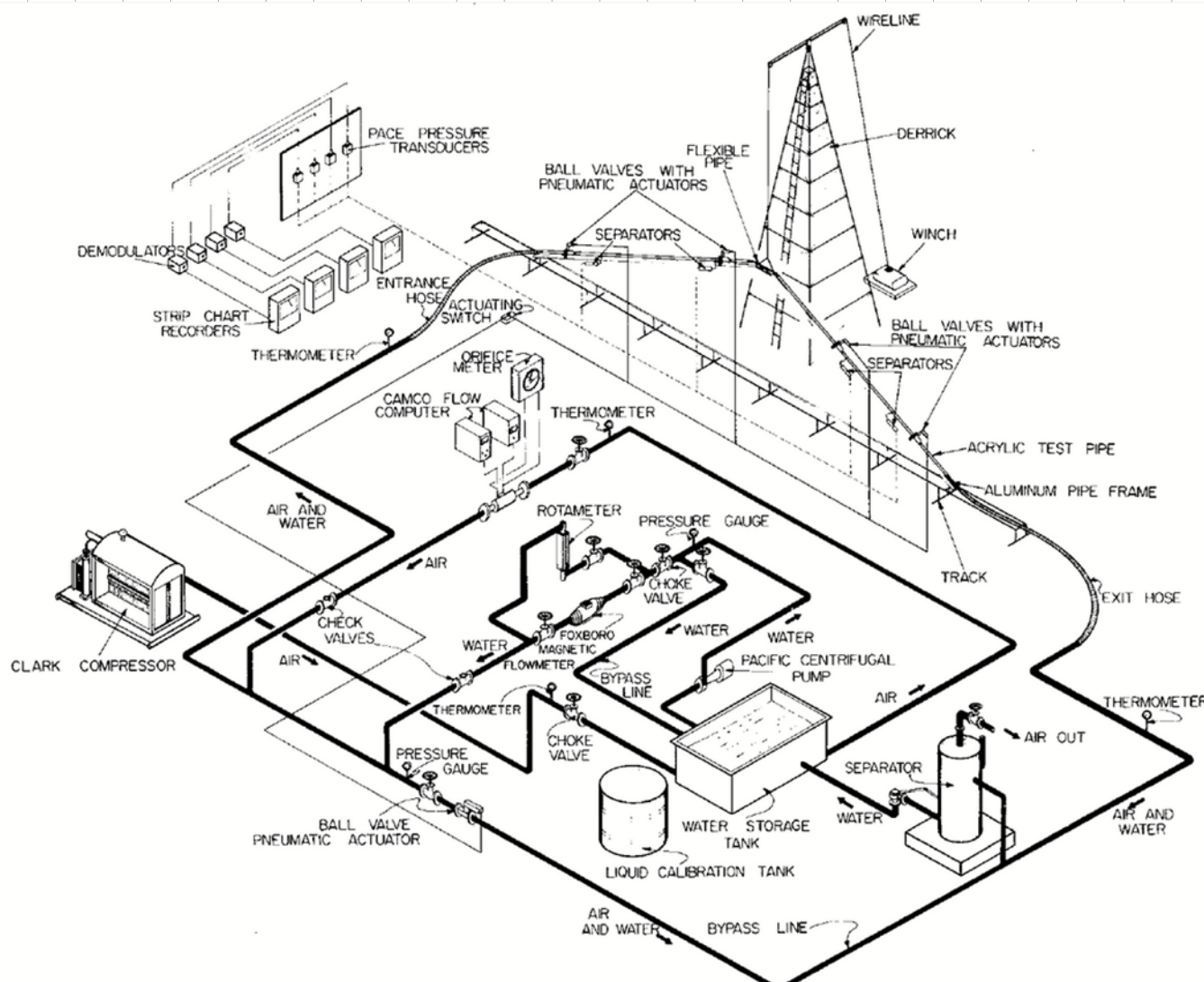


1973

$$-\frac{dp}{ds} = \frac{dp}{ds}\bigg|_{grav.} + \frac{dp}{ds}\bigg|_{fric.} + \frac{dp}{ds}\bigg|_{accel.}$$

$$-\frac{dp}{dZ} = \frac{\frac{g}{g_c} \sin \theta [\rho_L H_L + \rho_g (1 - H_L)] + \frac{f_{tp} G_m v_m}{2g_c d}}{1 - \{[\rho_L H_L + \rho_g (1 - H_L)] v_m v_{sg}\} / g_c P}$$

[https://wiki.whitson.com/pipeflow/correlations/beggs\\_brill/](https://wiki.whitson.com/pipeflow/correlations/beggs_brill/)





# A UNIFIED MODEL FOR PREDICTING FLOW-PATTERN TRANSITIONS FOR THE WHOLE RANGE OF PIPE INCLINATIONS

D. BARNEA

Faculty of Engineering, Department of Fluid Mechanics and Heat Transfer, Tel-Aviv University, Ramat-Aviv 69978, Israel

(Received 2 February 1986; in revised form 9 June 1986)

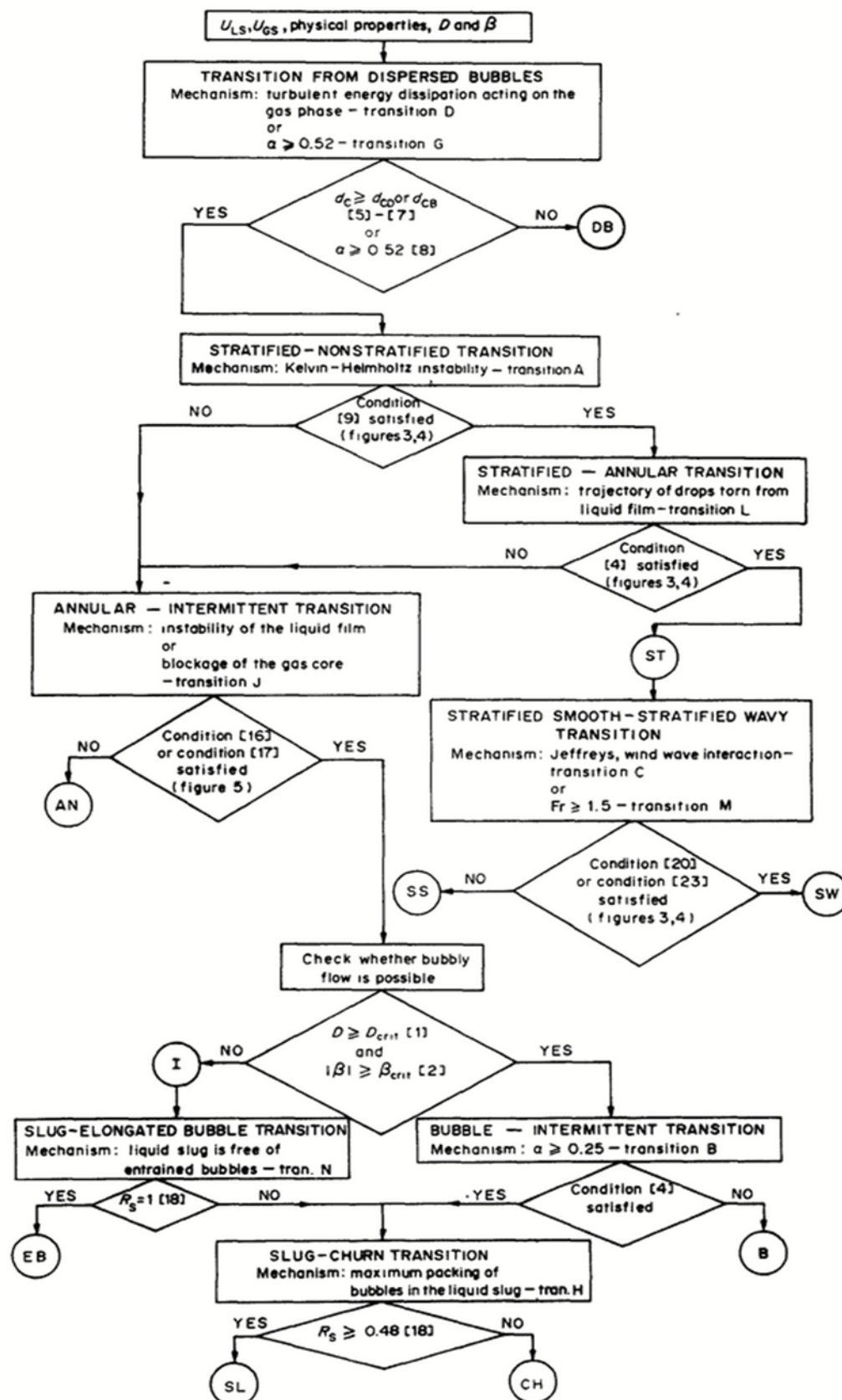
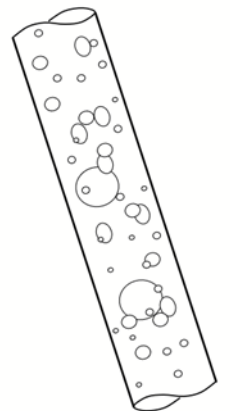


Figure 6. Logical pass for flow-pattern determination.

## Bubble Flow-Pattern

- Turbulent forces prevent bubble agglomeration and slip effect.
- Transition from bubble flow is given in the work of Barnea et al. (1987).
- The bubble flow-pattern is modeled as homogenous single fluid flow with averaged properties of liquid and gas.

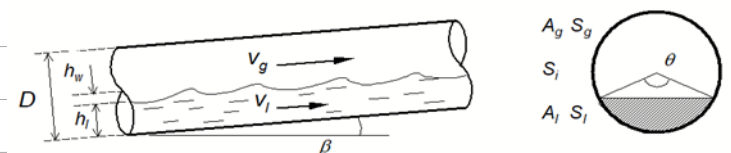


Pressure gradient equation:

$$-\left(\frac{dP}{dx}\right) = f_m \frac{2\rho_m v_m^2}{D} + \rho_m g \sin \beta$$

## Stratified Flow-Pattern Model

Pipe Cross-Section



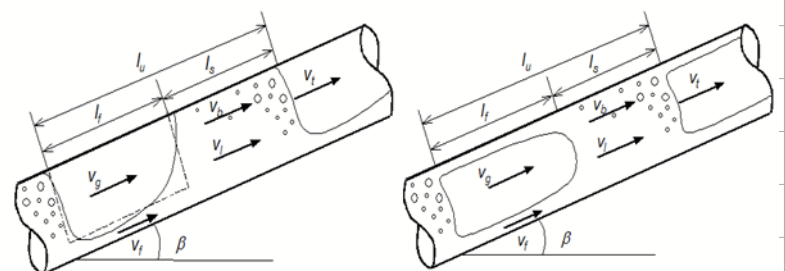
Combined momentum equation:

$$\frac{\tau_g S_g}{A_g} - \frac{\tau_l S_l}{A_l} + \tau_l S_l \left( \frac{1}{A_l} + \frac{1}{A_g} \right) - (\rho_l - \rho_g) g \sin \beta = 0$$

Pressure gradient equation:

$$-\left(\frac{dP}{dx}\right) = \frac{\tau_l S_l + \tau_g S_g}{A} + \left( \frac{A_l}{A} \rho_l + \frac{A_g}{A} \rho_g \right) g \sin \beta$$

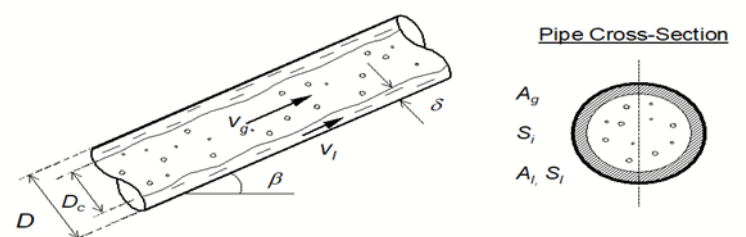
## Intermittent Flow-Pattern Models



Pressure gradient equation:

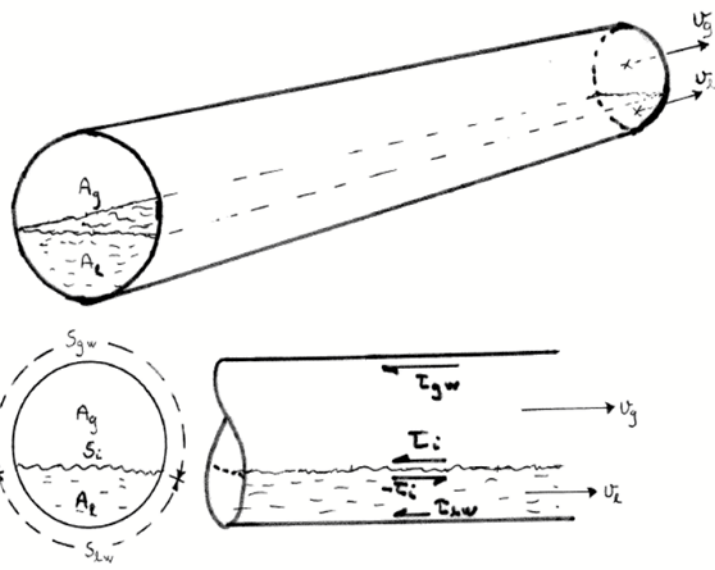
$$-\left(\frac{dP}{dx}\right) = \rho_s g \sin \beta + \frac{1}{l_s} \left[ \left( \frac{\tau_s \pi D}{A} l_s \right) + \left( \frac{\tau_f S_f + \tau_g S_g}{A} l_f \right) \right]$$

## Annular Flow-Pattern Model



Pressure gradient equation:

$$-\left(\frac{dP}{dx}\right) = \frac{\tau_l S_l}{A} + \left( \frac{A_l}{A} \rho_l + \frac{A_g}{A} \rho_{gc} \right) g \sin \beta$$



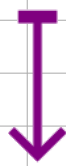
Harald Asheim's drift flux model



$$A_g dp + A_g \rho_g g_x dx + A_g \rho_g v_g dv_g + \tau_{gw} S_{gw} dx + \tau_i S_i dx = 0$$

+

$$A_l dp + A_l \rho_l g_x dx + A_l \rho_l v_l dv_l + \tau_{lw} S_{lw} dx - \tau_i S_i dx = 0$$



$$dp + (\rho_g y_g + \rho_l y_l) g_x dx + \rho_g v_g y_g dv_g + \rho_l v_l y_l dv_l + \frac{\tau_g S_{gw} + \tau_{lw} S_{lw}}{A} dx = 0$$

$$\tau_g = \frac{1}{8} f_g \rho_g v_g |v_g|$$

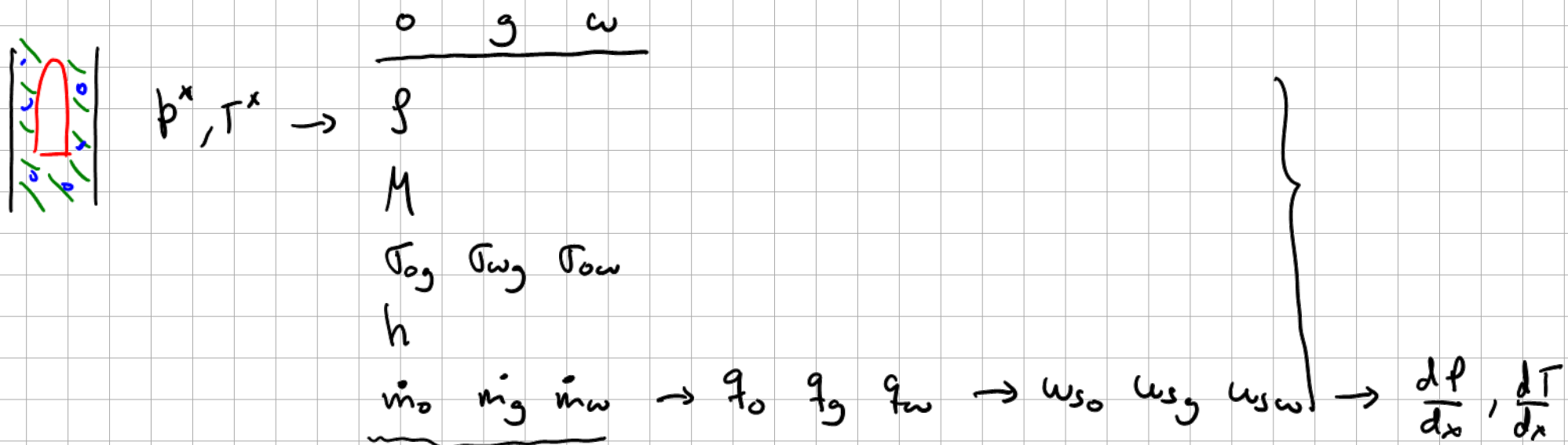
$$\tau_l = \frac{1}{8} f_l \rho_l v_l |v_l|$$

$$S_{gw} = \pi d y_g$$

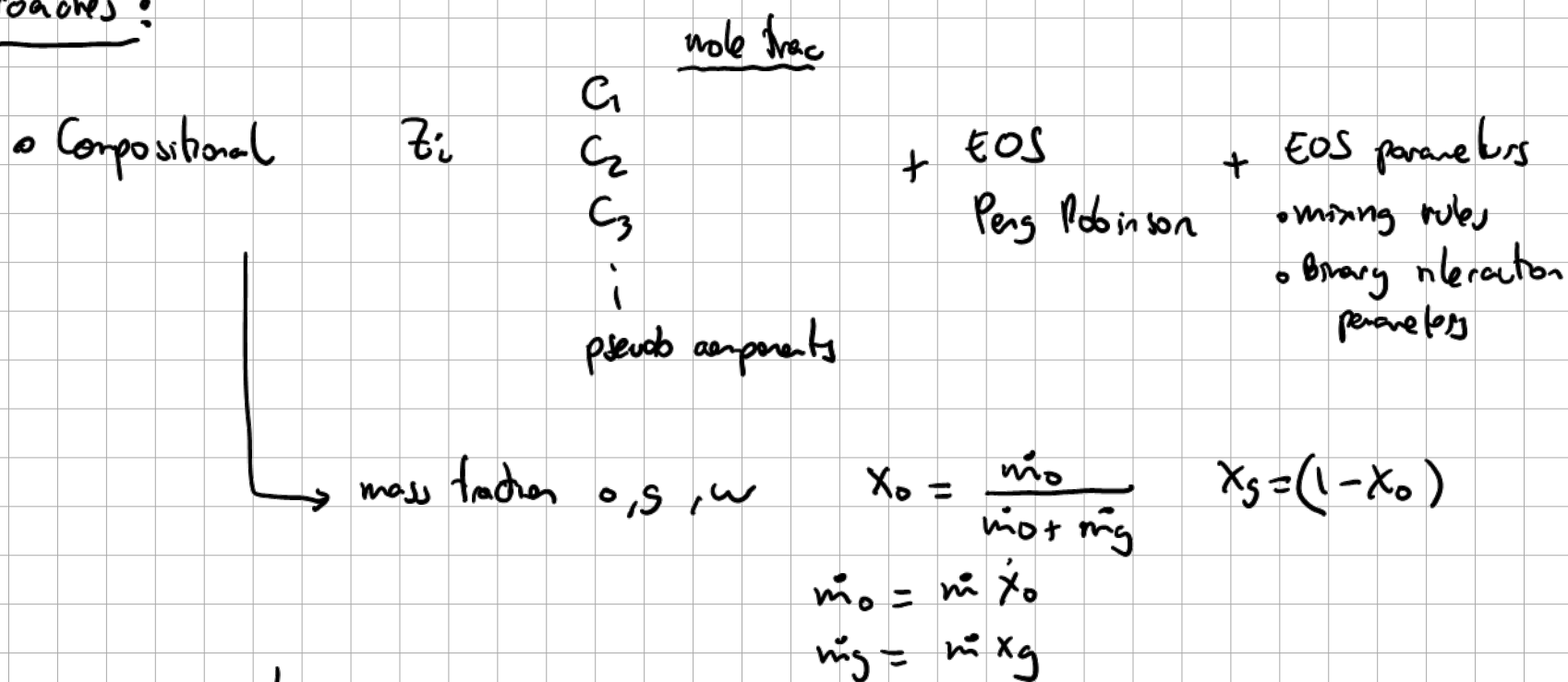
$$S_{lw} = \pi d y_l$$

$$\frac{dp}{dx} + \rho_{TP} g_x + \rho_g v_{sg} \frac{dv_g}{dx} + \rho_l v_{sl} \frac{dv_l}{dx} + \left[ \frac{1}{2 \cdot d} (f_g \rho_g v_g |v_g| y_g + f_l \rho_l v_l |v_l| y_l) \right] = 0$$





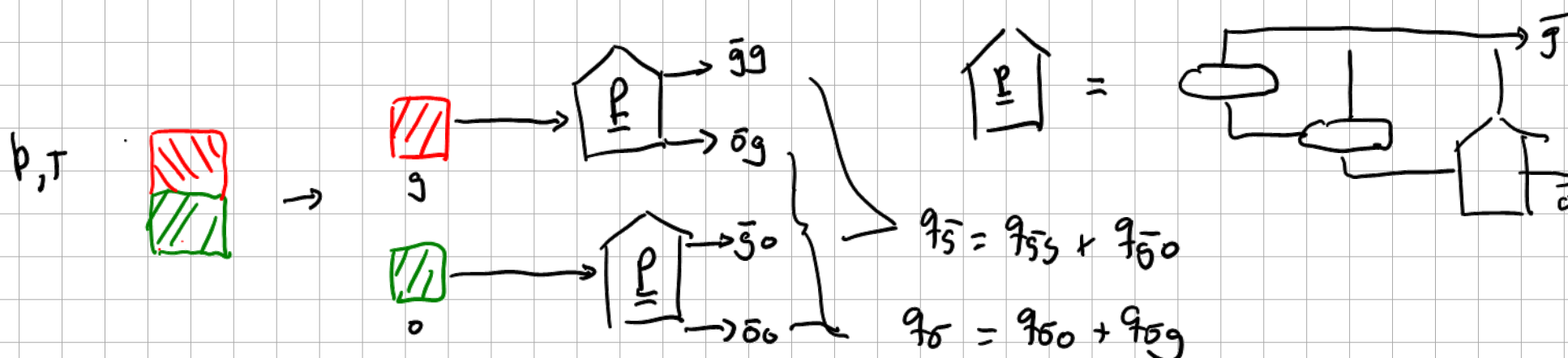
2 approaches:



run in two ways

- live: flash calculation (equilibrium calculation)  $\rightarrow$  property estimator
- precompute tables and interpolate on table

- Black oil tables generated by:
  - EOS
  - correlations
  - lab experiments



$$B_o = \frac{V_o}{V_{o0}}$$

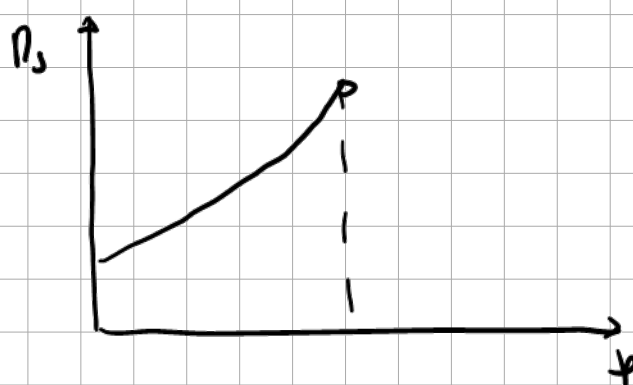
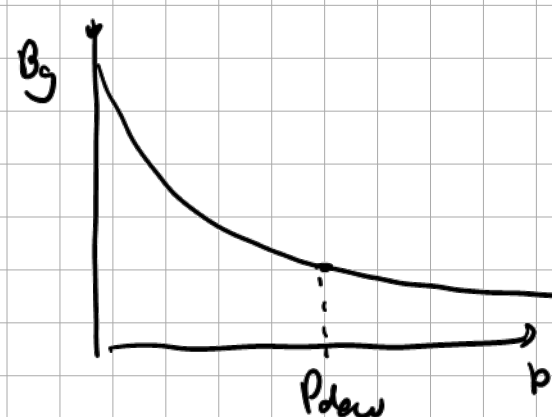
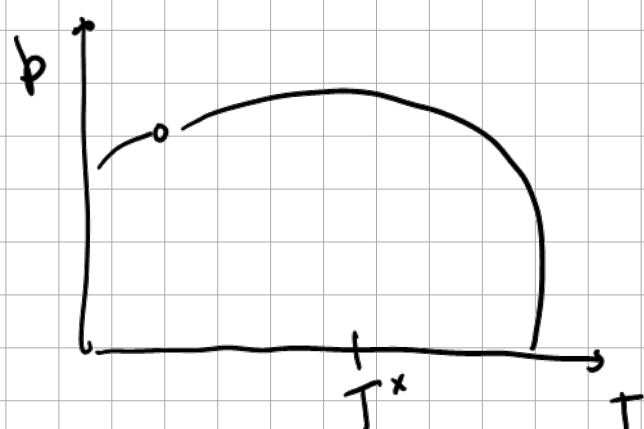
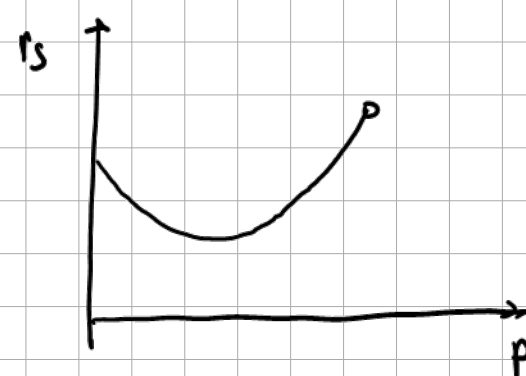
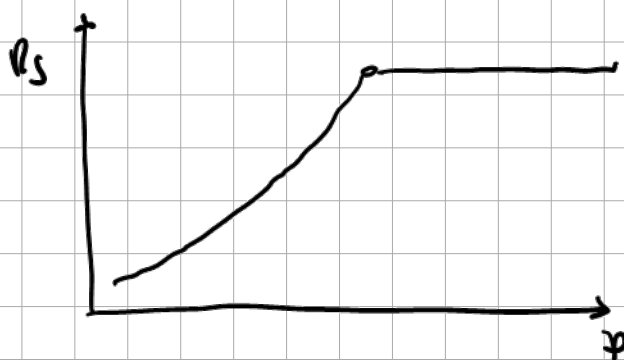
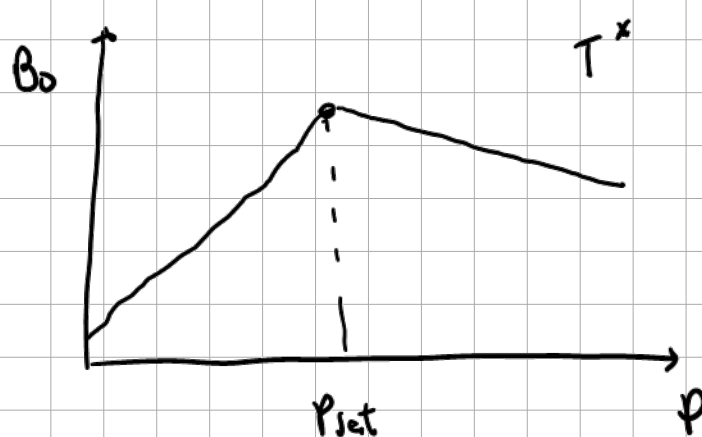
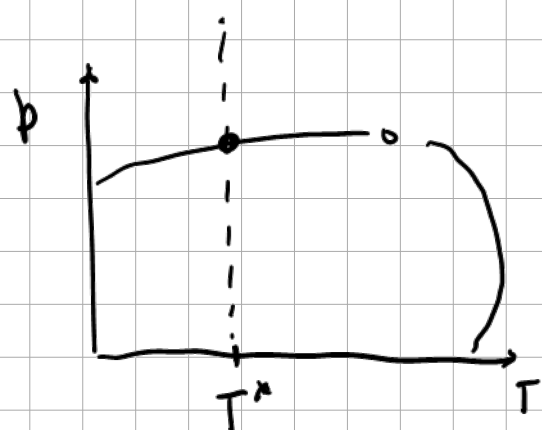
$$B_g = \frac{V_g}{V_{g0}}$$

$$R_s = \frac{V_{s0}}{V_{o0}}$$

solution gas-oil ratio

$$r_s(r_v) = \frac{V_{s0}}{V_{g0}}$$

solution oil-gas ratio



$\begin{bmatrix} q_{\bar{g}} \\ q_{\bar{o}} \\ \widetilde{q_{\bar{w}}} \end{bmatrix} = \begin{bmatrix} \frac{1}{B_g} & \frac{R_s}{B_o} & 0 \\ \frac{r_s}{B_g} & \frac{1}{B_o} & 0 \\ 0 & 0 & \frac{1}{B_w} \end{bmatrix}_{(p,T)} \cdot \begin{bmatrix} q_g \\ q_o \\ q_w \end{bmatrix}$	$\begin{bmatrix} q_g \\ q_o \\ q_w \end{bmatrix} = \begin{bmatrix} \frac{B_g}{1 - R_s \cdot r_s} & \frac{-R_s \cdot B_g}{1 - R_s \cdot r_s} & 0 \\ \frac{-B_o \cdot r_s}{1 - R_s \cdot r_s} & \frac{B_o}{1 - R_s \cdot r_s} & 0 \\ 0 & 0 & B_w \end{bmatrix}_{(p,T)} \cdot \begin{bmatrix} q_{\bar{g}} \\ q_{\bar{o}} \\ q_{\bar{w}} \end{bmatrix}$
Standard conditions calculated from local conditions	Local conditions calculated from standard conditions

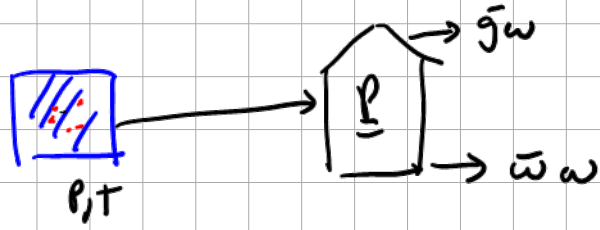
$$q_{\bar{s}} = q_{\bar{s}s} + q_{\bar{s}o}$$

$$q_{\bar{o}} = q_{\bar{o}o} + q_{\bar{o}g}$$

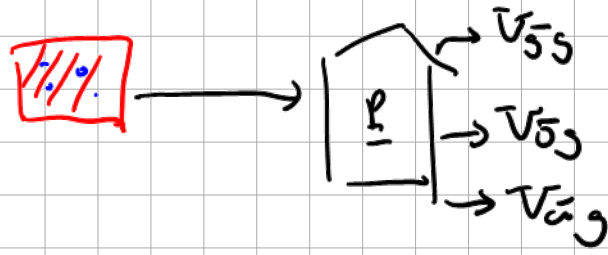
for conventional / heavy oil  $r_s = 0$

not adequate for volatile oils  
gas condense

water BO properties



$$B_w = \frac{V_w}{V_{\bar{w}_w}}$$

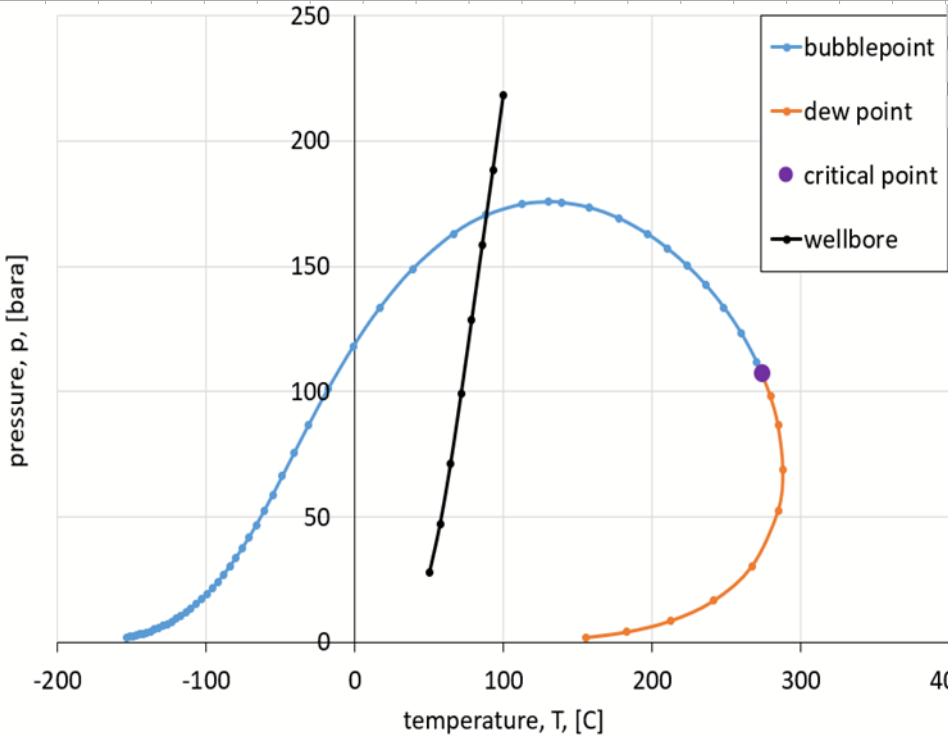
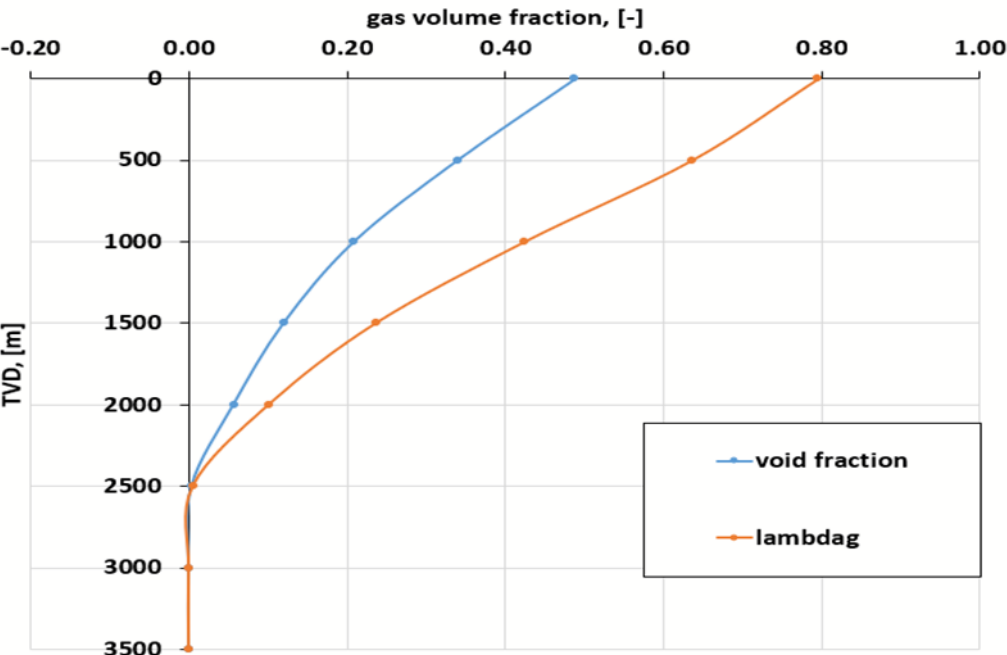
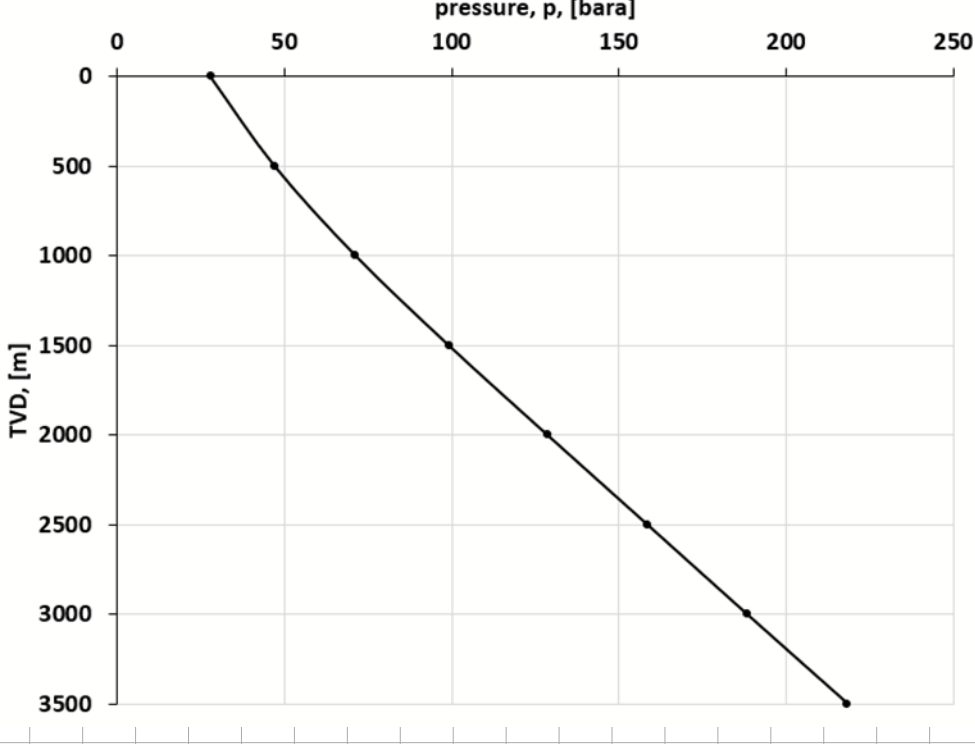
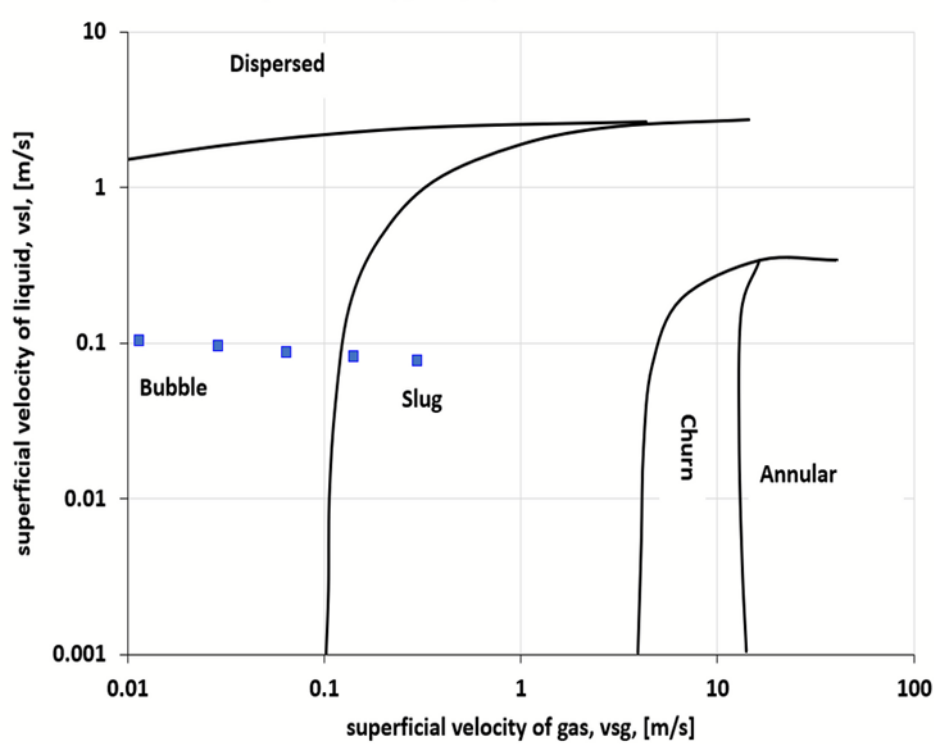


Some cases it could be important to include surface gas from local water and surface water from local gas.

Exercise: Pressure drop calculation in saturated oil well, Prof. Milan Stanko (NTNU)

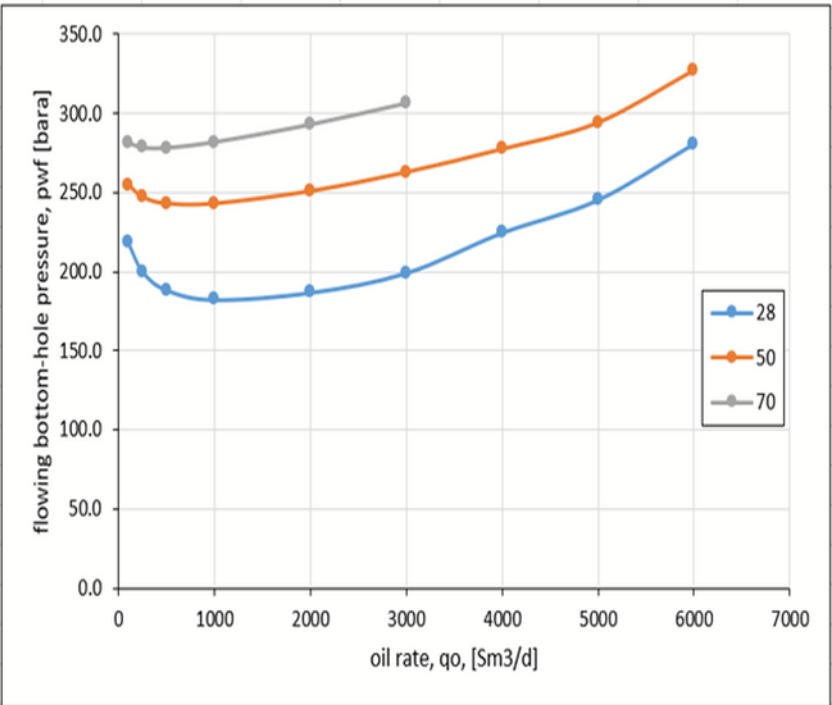
GOR	[Sm3/Sm3]	155.1																			
Pipe ID	[m]	0.15																			
Pipe cross section area	[m2]	0.0177																			
Pipe roughness	[m]	1.50E-05																			
Pipe inclination from hor	[deg]	90																			
qo	[Sm3/d]	100																			
qg	[Sm3/d]	1.55E+04																			
			BO table column	3	4	5	6	8	10	7	9	11								Woldesemayat and Ghajar	
	TVD [m]	T [C]	p[bara]	Rs [Sm3/Sm3]	rs [Sm3/Sm3]	Bo [m3/Sm3]	Bg [m3/Sm3]	deng [kg/m3]	viscg [cp]	deno [kg/m3]	viso [cp]	sigma_o_g [N/m]	qo [m3/d]	qg[m3/d]	uso [m/s]	usg [m/s]	lambdag[-]	e[-]	dp/dx [bara/m]		
	0	50.0	28	22.6	1.28E-05	1.2	3.44E-02	37.8	1.10E-02	728.8	1.8	1.15E-02	117.4	4.566E+02	0.077	0.299	0.80	0.49		0.0384	
	500	57.1	47.2	41.1	1.31E-05	1.2	1.90E-02	70.8	1.25E-02	708.8	1.2	8.37E-03	124.2	2.173E+02	0.081	0.142	0.64	0.34		0.0483	
	1000	64.3	71.4	65.3	1.43E-05	1.3	1.09E-02	119.4	1.49E-02	684.3	0.8	5.12E-03	133.2	9.832E+01	0.087	0.064	0.42	0.21		0.0556	
	1500	71.4	99.2	93.9	1.69E-05	1.4	7.29E-03	178.7	1.91E-02	657.3	0.6	2.64E-03	144.4	4.468E+01	0.095	0.029	0.24	0.12		0.0589	
	2000	78.6	128.6	124.4	2.13E-05	1.6	5.71E-03	228.2	2.38E-02	630.8	0.5	1.33E-03	156.8	1.761E+01	0.103	0.012	0.10	0.06		0.0597	
	2500	85.7	158.4	153.2	2.41E-05	1.7	4.49E-03	229.5	2.44E-02	607.9	0.4	6.71E-04	169.0	8.799E-01	0.111	0.001	0.01	0.00		0.0595	
	3000	92.9	188.2	155.1	0.00E+00	1.7	0.00E+00	0.0	0.00E+00	607.3	0.4	0.00E+00	169.5	0.000E+00	0.111	0.000	0.00	0.00		0.0602	
	3500	100.0	218.3	155.1	0.00E+00	1.7	0.00E+00	0.0	0.00E+00	607.4	0.4	0.00E+00	169.5	0.000E+00	0.111	0.000	0.00	0.00		0.0602	

Flow pattern map, 90o, upward vertical flow



With Wolgha model

pwh[bara]	28	50	70
qo	pwf	pwf	pwf
[Sm3/d]	[bara]	[bara]	[bara]
100	218.3	254.9	281.4
250	200.0	247.1	278.3
500	188.5	243.0	278.2
1000	182.4	243.0	281.8
2000	186.9	250.8	292.9
3000	199.2	262.8	306.3
4000	224.5	277.3	
5000	245.2	294.0	
6000	280.5	327.0	





Pressure drop calculation in saturated oil well, Prof. Milan Stanko (NTNU)

[Sm <sup>3</sup> /Sm <sup>3</sup> ]	155.1																			
[m]	0.15																			
[m <sup>2</sup> ]	0.0177																			
[m]	1.50E-05																			
[deg]	90																			
[Sm <sup>3</sup> /d]	100																			
[Sm <sup>3</sup> /d]	1.55E+04																			
		BO table column	3	4	5	6	8	10	7	9	11									Woldesemayat and Ghajar
TVD [m]	T [C]	p[bara]	Rs [Sm <sup>3</sup> /Sm <sup>3</sup> ]	rs [Sm <sup>3</sup> /Sm <sup>3</sup> ]	Bo [m <sup>3</sup> /Sm <sup>3</sup> ]	Bg [m <sup>3</sup> /Sm <sup>3</sup> ]	deng [kg/m <sup>3</sup> ]	viscg [cP]	deno [kg/m <sup>3</sup> ]	viso [cP]	sigma_o_g [N/m]	qo [m <sup>3</sup> /d]	qg[m <sup>3</sup> /d]	uso [m/s]	usg [m/s]	lambdag[-]	e[-]	dp/dx [bara/m]		
0	50.0	28	22.6	1.28E-05	1.2	3.44E-02	37.8	1.10E-02	728.8	1.8	1.15E-02	117.4	4.566E+02	0.077	0.299	0.80	0.49	0.0384		
500	57.1	47.2	41.1	1.31E-05	1.2	1.90E-02	70.8	1.25E-02	708.8	1.2	8.37E-03	124.2	2.173E+02	0.081	0.142	0.64	0.34	0.0483		
1000	64.3	71.4	65.3	1.43E-05	1.3	1.09E-02	119.4	1.49E-02	684.3	0.8	5.12E-03	133.2	9.832E+01	0.087	0.064	0.42	0.21	0.0556		
1500	71.4	99.2	93.9	1.69E-05	1.4	7.29E-03	178.7	1.91E-02	657.3	0.6	2.64E-03	144.4	4.468E+01	0.095	0.029	0.24	0.12	0.0589		
2000	78.6	128.6	124.4	2.13E-05	1.6	5.71E-03	228.2	2.38E-02	630.8	0.5	1.33E-03	156.8	1.761E+01	0.103	0.012	0.10	0.06	0.0597		
2500	85.7	158.4	153.2	2.41E-05	1.7	4.49E-03	229.5	2.44E-02	607.9	0.4	6.71E-04	169.0	8.799E-01	0.111	0.001	0.01	0.00	0.0595		
3000	92.9	188.2	155.1	0.00E+00	1.7	0.00E+00	0.0	0.00E+00	607.3	0.4	0.00E+00	169.5	0.000E+00	0.111	0.000	0.00	0.00	0.0602		
3500	100.0	218.3	155.1	0.00E+00	1.7	0.00E+00	0.0	0.00E+00	607.4	0.4	0.00E+00	169.5	0.000E+00	0.111	0.000	0.00	0.00	0.0602		

```
Function e_wolgha(usl, usg, denl, deng, sigma_lg, teta_deg, p, D)
'p in bar
'D in m
'usl in m/s
'usg in m/s
'denl kg/m^3
'deng kg/m^3
'teta deg in deg
'sigma_lg in N/m
If usg = 0 Then
    e_wolgha = 0
Else
    Pi = Atn(1) * 4
    teta = teta_deg * Pi / 180
    'void fraction correlation by Woldesemayat and Ghajar (2006)
    a = usg * (1 + ((usl / usg) ^ ((deng / denl) ^ 0.1)))
    B = 2.9 * ((9.81 * sigma_lg * D * (1 + Cos(teta)) * (denl - deng) / (denl ^ 2)) ^ 0.25)
    C = (1.22 + 1.22 * Sin(teta)) ^ (1.01325 / p)
    e_wolgha = usg / (a + (B * C))
End If
End Function
```

```
Function dpdx_mpf(roughness, viscl, viscg, denl, deng, usl, usg, D, angle, voidfraction)
'dpdx_mpf pressure gradient, in bar/m, for multiphase flow
'denl, liquid density, [kg/m3]
'deng, gas density, [kg/m3]
'usl superficial liquid velocity, [m/s]
'usg superficial gas velocity, [m/s]
'angle, inclination angle of pipe with respect to horizontal [deg]
'D hydraulic diameter of pipe [m]
'roughness pipe roughness, [m]
'viscl, liquid viscosity [cP]
'viscg, gas viscosity, [cP]
'voidfraction [-]
Pi = Atn(1) * 4
denm = voidfraction * deng + (1 - voidfraction) * denl
If voidfraction = 0 Or usg = 0 Then
    ug = 0
    ul = usl
    fg = 0
    fl = ffactor(denl, viscl, D, roughness, ul)
ElseIf voidfraction = 1 Or usl = 0 Then
    ug = usg
    ul = 0
    fl = 0
    fg = ffactor(deng, viscg, D, roughness, ug)
Else
    ug = usg / voidfraction
    ul = usl / (1 - voidfraction)
    fg = ffactor(deng, viscg / 1000#, D, roughness, ug)
    fl = ffactor(denl, viscl / 1000, D, roughness, ul)
End If
dpdx_f = (fg * deng * (ug * Abs(usg)) * 0.5 / D) + (fl * denl * (ul * Abs(usl)) * 0.5 / D)
dpdx_h = denm * 9.81 * Sin(angle * Pi / 180)
dpdx_mpf = dpdx_f + dpdx_h
dpdx_mpf = dpdx_mpf / 100000#
End Function
```

Pressure drop calculation in saturated oil well, Prof. Milan Stanko (NTNU)

[Sm <sup>3</sup> /Sm <sup>3</sup> ]	155.1																			
[m]	0.15																			
[m <sup>2</sup> ]	0.0177																			
[m]	1.50E-05																			
[deg]	90																			
[Sm <sup>3</sup> /d]	1000																			
[Sm <sup>3</sup> /d]	1.55E+05																			
		BO table column	3	4	5	6	8	10	7	9	11									Nagoo
TVD [m]	T [C]	p[bara]	Rs [Sm <sup>3</sup> /Sm <sup>3</sup> ]	rs [Sm <sup>3</sup> /Sm <sup>3</sup> ]	Bo [m <sup>3</sup> /Sm <sup>3</sup> ]	Bg [m <sup>3</sup> /Sm <sup>3</sup> ]	deng [kg/m <sup>3</sup> ]	viscg [cP]	deno [kg/m <sup>3</sup> ]	viso [cP]	sigma_o_g [N/m]	qo [m <sup>3</sup> /d]	qg[m <sup>3</sup> /d]	uso [m/s]	usg [m/s]	lambdag[-]	e[-]	dp/dx [bara/m]		
0	50.0	28	22.6	1.28E-05	1.2	3.44E-02	37.8	1.10E-02	728.8	1.8	1.15E-02	1174.3	4.566E+03	0.769	2.991	0.80	0.61	0.0313		
500	57.1	43.7	37.3	1.29E-05	1.2	2.08E-02	63.4	1.22E-02	711.9	1.2	8.90E-03	1229.4	2.451E+03	0.805	1.605	0.67	0.50	0.0387		
1000	64.3	63.0	56.3	1.36E-05	1.3	1.34E-02	100.1	1.40E-02	691.6	0.9	6.20E-03	1301.4	1.320E+03	0.852	0.865	0.50	0.38	0.0461		
1500	71.4	86.1	79.2	1.53E-05	1.4	8.91E-03	146.3	1.68E-02	668.7	0.6	3.75E-03	1390.6	6.776E+02	0.911	0.444	0.33	0.26	0.0525		
2000	78.6	112.3	105.7	1.84E-05	1.5	6.67E-03	195.8	2.08E-02	644.3	0.5	2.05E-03	1497.1	3.306E+02	0.981	0.217	0.18	0.16	0.0567		
2500	85.7	140.7	134.2	2.32E-05	1.6	5.56E-03	234.6	2.48E-02	620.2	0.4	1.12E-03	1615.5	1.167E+02	1.058	0.076	0.07	0.06	0.0588		
3000	92.9	170.1	154.6	1.91E-06	1.7	3.87E-04	17.9	1.91E-03	604.6	0.4	6.30E-05	1701.8	2.006E-01	1.115	0.000	0.00	0.00	0.0597		
3500	100.0	200.0	155.1	0.00E+00	1.7	0.00E+00	0.0	0.00E+00	605.0	0.4	0.00E+00	1702.0	0.000E+00	1.115	0.000	0.00	0.00	0.0649		

```
Function e_Nagoo(lambdag)
' e_Nagoo, the void fraction of gas, in fraction, using the ANSLIP equation by Nagoo, 2013
'lambdag is non slip volume fraction of gas, in fraction
If lambdag = 0 Then
    e_Nagoo = 0
Else
    e_Nagoo = (lambdag + 1 - ((lambdag + 1) ^ 2 - 4 * (lambdag ^ 2)) ^ 0.5) / (2 * lambdag)
End If
End Function
```

```
Function dpdx_mpf(roughness, viscl, viscg, denl, deng, usl, usg, D, angle, voidfraction)
'dpdx_mpf pressure gradient, in bar/m, for multiphase flow
'denl, liquid density, [kg/m3]
'deng, gas density, [kg/m3]
'usl superficial liquid velocity, [m/s]
'usg superficial gas velocity, [m/s]
'angle, inclination angle of pipe with respect to horizontal [deg]
'D hydraulic diameter of pipe [m]
'roughness pipe roughness, [m]
'viscl, liquid viscosity [cP]
'viscg, gas viscosity, [cP]
'voidfraction [-]
Pi = Atn(1) * 4
denm = voidfraction * deng + (1 - voidfraction) * denl
If voidfraction = 0 Or usg = 0 Then
    ug = 0
    ul = usl
    fg = 0
    fl = ffactor(denl, viscl, D, roughness, ul)
ElseIf voidfraction = 1 Or usl = 0 Then
    ug = usg
    ul = 0
    fl = 0
    fg = ffactor(deng, viscg, D, roughness, ug)
Else
    ug = usg / voidfraction
    ul = usl / (1 - voidfraction)
    fg = ffactor(deng, viscg / 1000#, D, roughness, ug)
    fl = ffactor(denl, viscl / 1000, D, roughness, ul)
End If
dpdx_f = (fg * deng * (ug * Abs(usg)) * 0.5 / D) + (fl * denl * (ul * Abs(usl)) * 0.5 / D)
dpdx_h = denm * 9.81 * Sin(angle * Pi / 180)
dpdx_mpf = dpdx_f + dpdx_h
dpdx_mpf = dpdx_mpf / 100000#
End Function
```



Exercise: Pressure drop calculation in saturated oil well, Prof. Milan Stanko (NTNU)																					
GOR	[Sm3/Sm3]	155.1																			
Pipe ID	[m]	0.15																			
Pipe cross section area	[m2]	0.0177																			
Pipe roughness	[m]	1.50E-05																			
Pipe inclination from hor	[deg]	90																			
qo	[Sm3/d]	6000																			
qg	[Sm3/d]	9.31E+05																			
		BO table column	3	4	5	6	8	10	7	9	11	Mechanistic model									
	TVD [m]	T [C]	p[bara]	Rs [Sm3/Sm3]	rs [Sm3/Sm3]	Bo [m3/Sm3]	Bg [m3/Sm3]	deng [kg/m3]	viscg [cp]	deno [kg/m3]	viso [cp]	sigma_o_g [N/m]	qo [m3/d]	qg[m3/d]	uso [m/s]	usg [m/s]	lambdag[-]	flowpattern	dp/dx [bara/m]		
	0	50.0	28	22.6	1.28E-05	1.2	3.44E-02	37.8	1.10E-02	728.8	1.8	1.15E-02	7046.0	2.740E+04	4.615	17.944	0.80	Slug	0.0492		
	500	57.1	52.6	46.8	1.34E-05	1.3	1.64E-02	82.1	1.29E-02	704.1	1.1	7.56E-03	7564.5	1.065E+04	4.954	6.976	0.58	Slug	0.0417		
	1000	64.3	73.5	67.6	1.45E-05	1.3	1.05E-02	125.0	1.53E-02	682.4	0.8	4.88E-03	8044.2	5.540E+03	5.269	3.628	0.41	Bubble	0.0605		
	1500	71.4	103.7	99.2	1.76E-05	1.5	6.90E-03	189.5	2.00E-02	653.3	0.6	2.35E-03	8781.2	2.322E+03	5.751	1.521	0.21	Bubble	0.0675		
	2000	78.6	137.5	134.8	2.33E-05	1.6	5.37E-03	243.1	2.55E-02	623.6	0.4	1.07E-03	9650.4	6.558E+02	6.321	0.430	0.06	Bubble	0.0708		
	2500	85.7	172.9	155.1	0.00E+00	1.7	0.00E+00	0.0	0.00E+00	609.0	0.4	0.00E+00	10144.6	0.000E+00	6.644	0.000	0.00	Liquid	0.0693		
	3000	92.9	207.5	155.1	0.00E+00	1.7	0.00E+00	0.0	0.00E+00	610.1	0.4	0.00E+00	10127.0	0.000E+00	6.633	0.000	0.00	Liquid	0.0693		
	3500	100.0	242.1	155.1	0.00E+00	1.7	0.00E+00	0.0	0.00E+00	610.1	0.4	0.00E+00	10125.7	0.000E+00	6.632	0.000	0.00	Liquid	0.0692		

AutoSave On

Multiphase\_Calculator\_v1.2-public.xls... - Last Modified: ons at 12:54

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CutCopyFormat Painter

Arial11A<sup>^</sup>A<sub>v</sub>

BBIU<sup>^</sup><sub>v</sub>□□<sup>^</sup><sub>v</sub>□□<sup>^</sup><sub>v</sub>

ClipboardFontAlignment

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ab Wrap TextMerge & Center

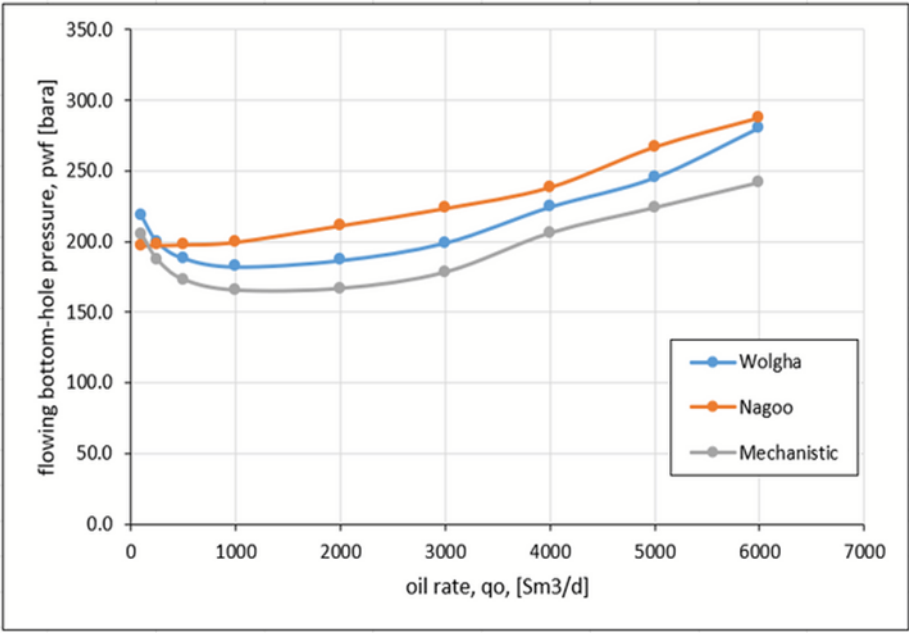
C5

0

	A	B	C	D	E	F
1	FLUID PROPERTIES	Input:	red			
2		Output:	blue			
3	μ <sub>o</sub>	[Pa s]	3.662E-04			
4	μ <sub>g</sub>	[Pa s]	0.000E+00			
5	σ <sub>og</sub>	[N/m]	0.00E+00			
6	ρ <sub>o</sub>	[kg/m^3]	610.1			
7	ρ <sub>k</sub>	[kg/m^3]	0.0			
8						
9	OPERATING CONDITIONS					
10						
11	U <sub>sl</sub>	[m/s]	6.632			
12	U <sub>sg</sub>	[m/s]	0.000			
13						
14	PIPING CHARACTERISTICS					
15						
16	Angle (from hor.)	[rad]	1.571			
17	Diameter	[m]	0.15			
18	Roughness	[m]	1.50E-05			

dp/dx	Flow pattern
[Pa/m]	[-]
6924.20	Liquid

pwh=28 bara			
Models	Wolgha	Nagoo	Mechanistic
qo	pwf	pwf	pwf
[Sm3/d]	[bara]	[bara]	[bara]
100	218.3	197.5	205.5
250	200.0	197.6	187.5
500	188.5	198.2	173.2
1000	182.4	200.0	165.6
2000	186.9	211.5	166.8
3000	199.2	223.7	178.4
4000	224.5	238.5	206.2
5000	245.2	266.9	224.2
6000	280.5	287.5	242.1



$\frac{q}{l}$   $\left\{ \begin{array}{l} \text{oil} \\ \text{water} \end{array} \right\} \rightarrow$

$g \left\{ \begin{array}{l} u_{sg} \\ u_{so} \\ u_{sw} \end{array} \right. \quad \left\{ \begin{array}{l} \lambda_g \\ \lambda_o \\ \lambda_w \end{array} \right. \quad \left\{ \begin{array}{l} H_g \\ H_o \\ H_w \end{array} \right. \quad \left\{ \begin{array}{l} V_g \\ V_o \\ V_w \end{array} \right.$

$\frac{q_w}{q_o + q_w}$

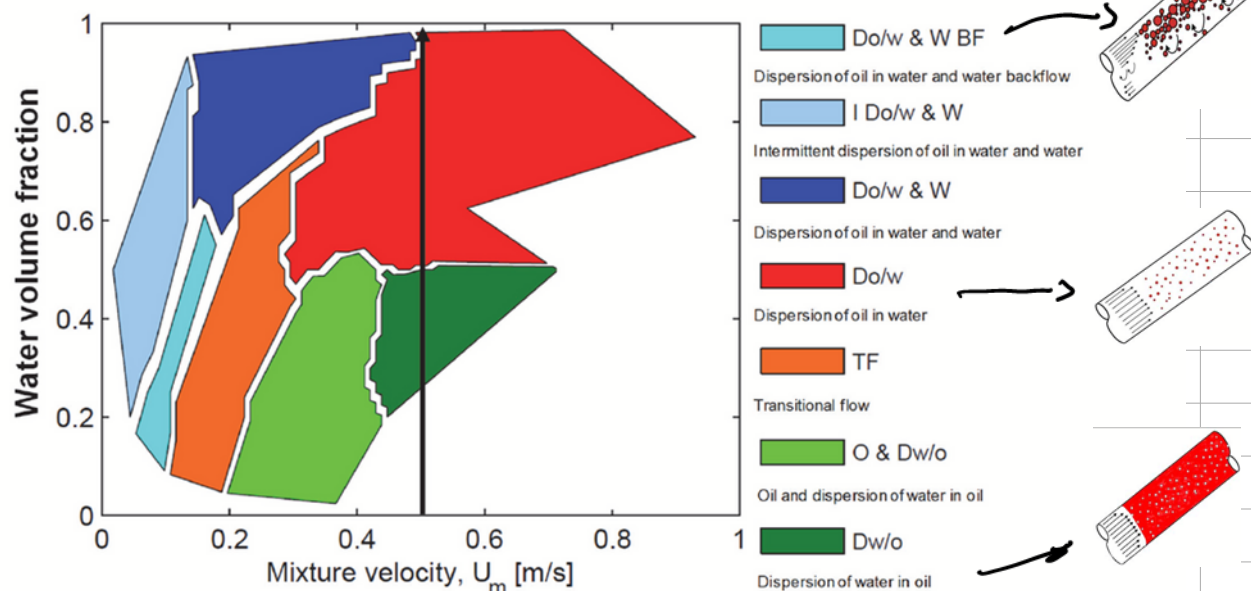


FIGURE 7-24. OIL-WATER FLOW PATTERN MAP OF WATER VOLUME FRACTION VERSUS MIXTURE VELOCITY FOR AN UPWARD PIPE INCLINATION OF 45°. FIGURE ADAPTED FROM RIVERA<sup>[7-5]</sup> [7-1].

$v_o \approx v_w$

~ little slip

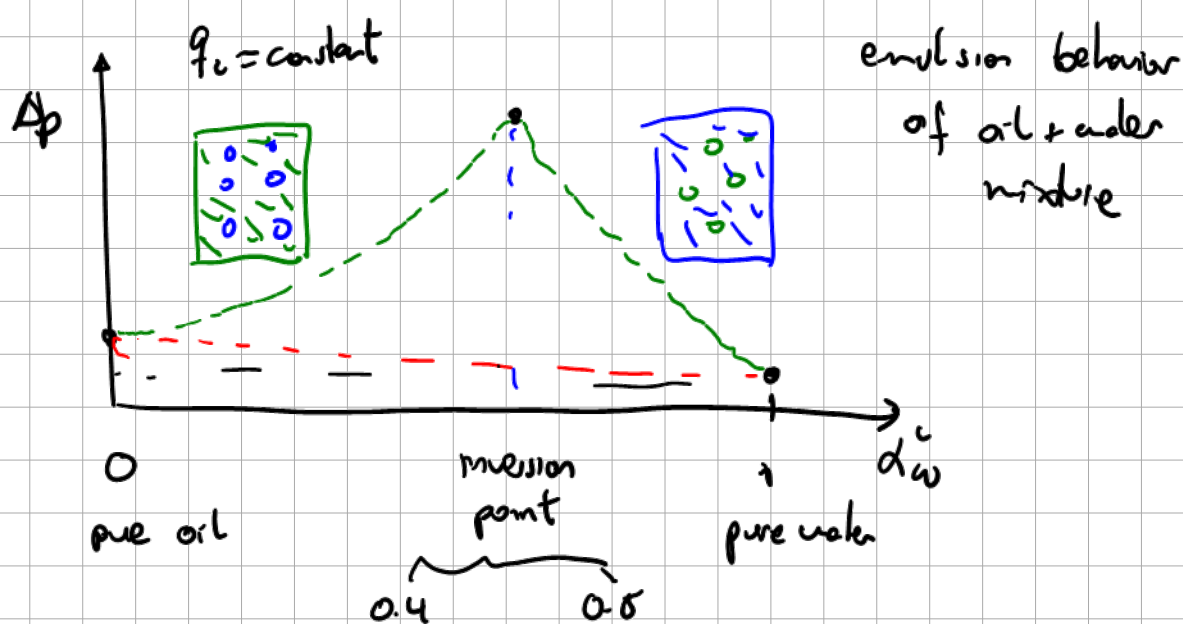
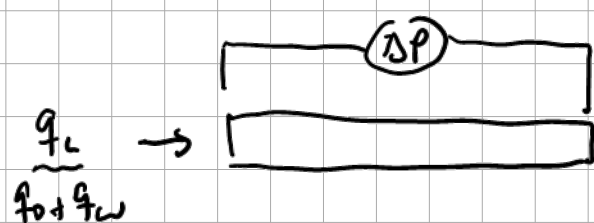
assume both travel at the same speed  $v_L$

$$\rho_L = \rho_o \alpha_o^L + \rho_w \alpha_w^L$$

$$\alpha_o^L = \frac{q_o}{q_o + q_w}$$

$$\alpha_w^L = \frac{q_w}{q_o + q_w} = 1 - \alpha_o^L$$

$$M_L = M_o \alpha_o^L + M_w \alpha_w^L$$



$$M_L = M_o \cdot e^{c_1(\alpha_w^L)}$$

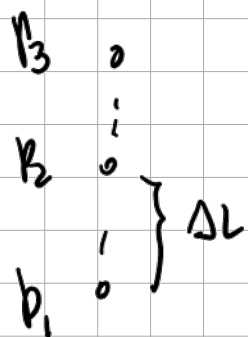
$$M_L = M_w \cdot e^{c_2(1 - \alpha_w^L)}$$

$$w_c = \frac{q_w}{q_o + q_w}$$

$$\alpha_w^L = \frac{q_w}{q_o + q_w}$$

sometimes in the literature, if  $q_o = q_w$   
 $w_c \approx \alpha_w^L$

## Pressure integration method



$$p_2 = p_1 + \left. \frac{dp}{dx} \right|_{\odot p_1} \cdot \Delta L \quad \left. \vphantom{\frac{dp}{dx}} \right\} \text{not so accurate for large } \Delta L$$

$$p_2 = p_1 + \left. \frac{dp}{dx} \right|_{\odot p_{av}} \Delta L$$

$$p_{av} = \frac{p_1 + p_2}{2}$$

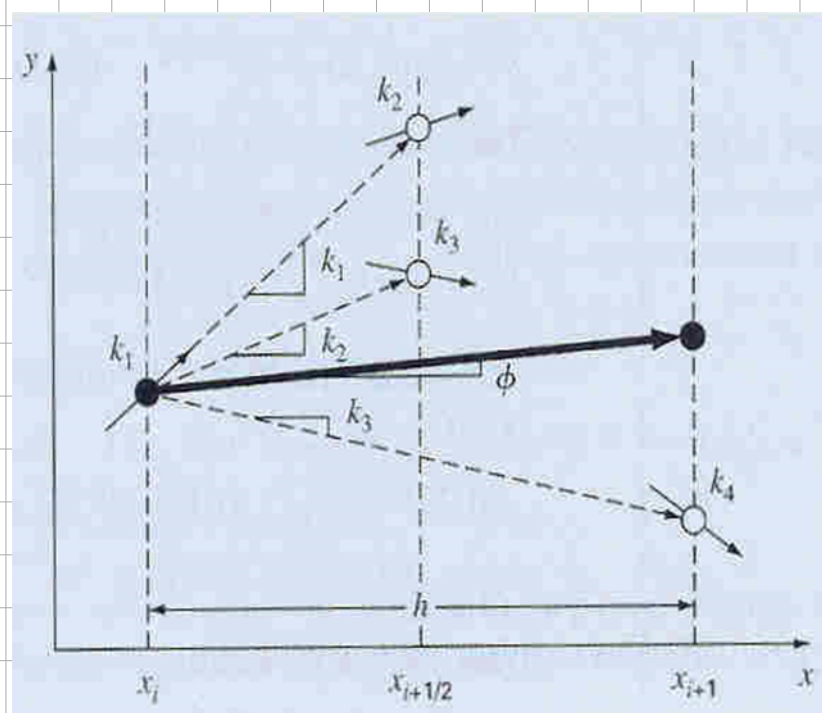
implicit calculation

- assume a value of  $p_2^x$
- compute  $\left. \frac{dp}{dx} \right|_{p_{av}}$
- compute  $p_2^{calc} = p_1 + \left. \frac{dp}{dx} \right|_{\odot p_{av}} \Delta L$
- check  $p_2^{calc} = p_2^x$

not —  $\downarrow$  yes  
proceed to next step

## explicit approach (higher order)

Runge-Kutta 4th



$p_1$        $p^*$        $p_2$

$$y_{n+1} = y_n + \frac{1}{6} \cdot h \cdot (k_1 + 2 \cdot k_2 + 2 \cdot k_3 + k_4)$$

$$p_2 = p_1 + \frac{1}{6} \Delta L (k_1 + 2k_2 + 2k_3 + k_4)$$

$$k_1 = \left. \frac{dp}{dx} \right|_{\odot p_1}$$

$$p^x = p_1 + \left. \frac{dp}{dx} \right|_{\odot p_1} \cdot \frac{\Delta L}{2}$$

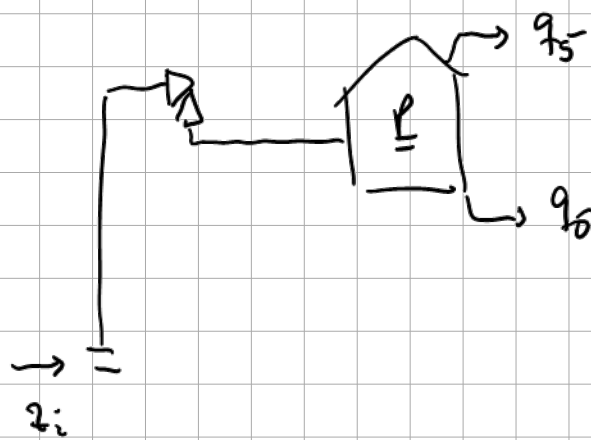
$$k_2 = \left. \frac{dp}{dx} \right|_{\odot p^x}$$

$$p^{xx} = p_1 + k_2 \frac{\Delta L}{2}$$

$$k_3 = \left. \frac{dp}{dx} \right|_{\odot p^{xx}}$$

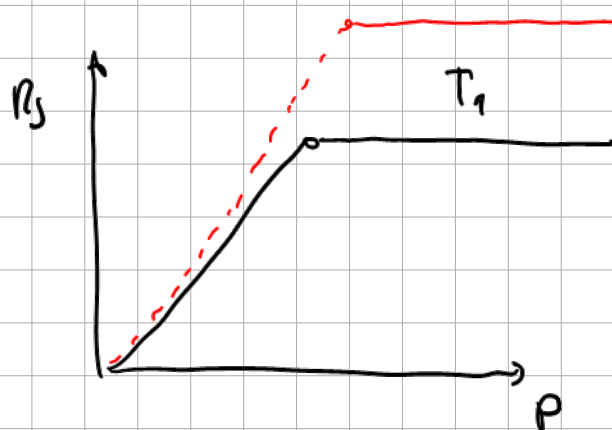
$$p^{xxx} = p_1 + k_3 \Delta L$$

$$k_4 = \left. \frac{dp}{dx} \right|_{\odot p^{xxx}}$$



$$R_p = \frac{q_g}{q_o}$$

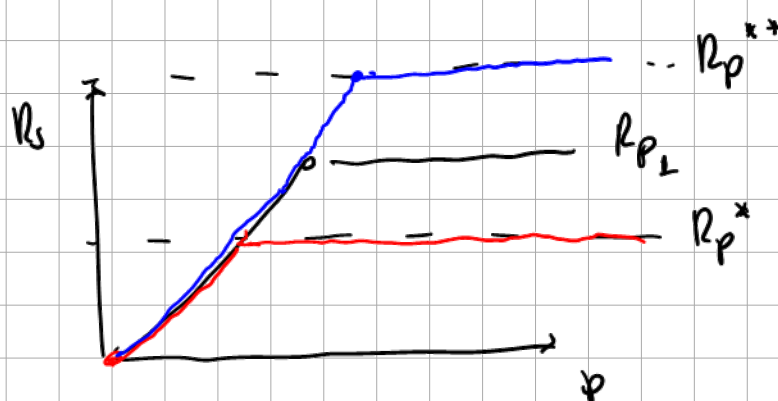
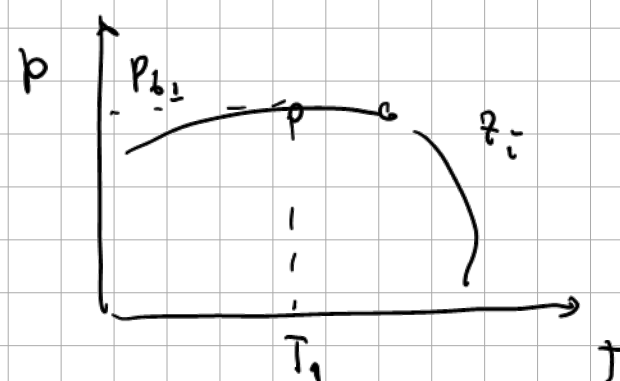
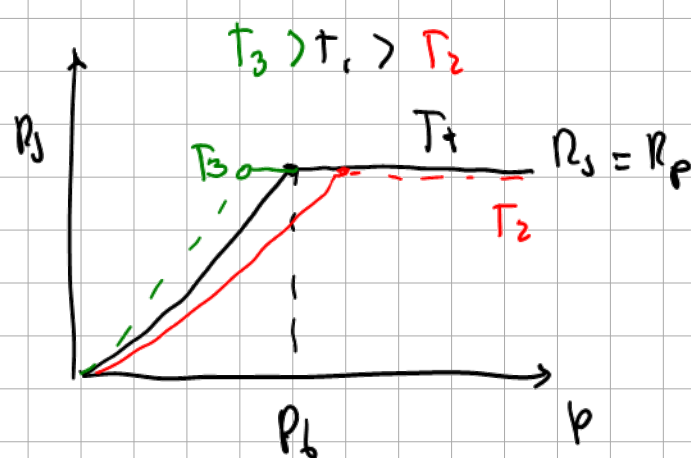
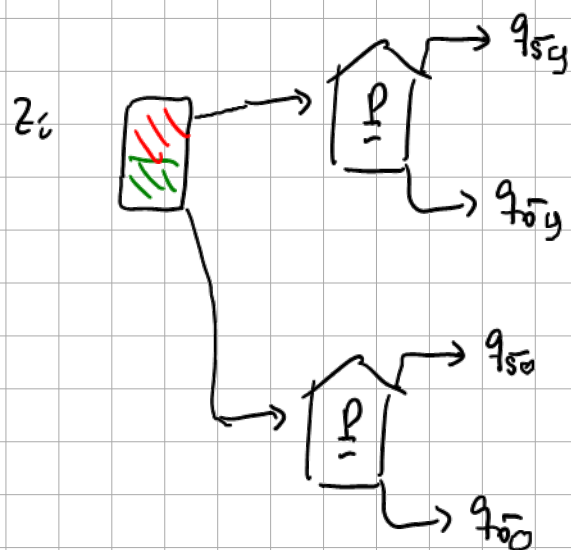
if  $z_i$  changes then  $R_p$  should also change



if  $z_i$  changes

$z_i^*$

if  $z_i$  changes (or  $R_p$ )  
it is usually necessary to  
generate a new black  
oil table



20241021

OUTLINE

- Recap of last week video lectures
- Quick overview of exam questions with Multiphase flow
- Meeting with Reference group

How do we measure void fraction  $\left(\frac{A_g}{A}\right)$  liquid holdup  $\frac{A_L}{A}$  ?

$\sim \left. \frac{dp}{dx} \right|_{hydrostatic}$

① quick closing valves

not suited for field test

$\epsilon = \frac{h_g}{h} = \frac{q_g}{q_L + q_g}$

$H_L = \frac{h_L}{h} = \frac{q_L}{q_L + q_g}$

② Impedance probes  $\rightarrow$  capacitance

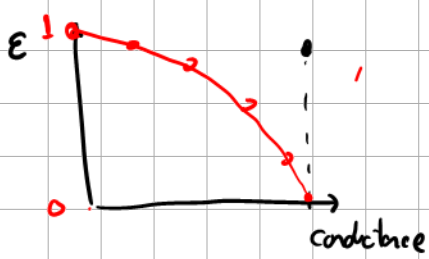
conductance



for dielectric fluids



for conductive fluids



this calibration curve is often flow pattern-dependent.

③ Gamma densitometer (single beam)



Considered to be more robust



20241025

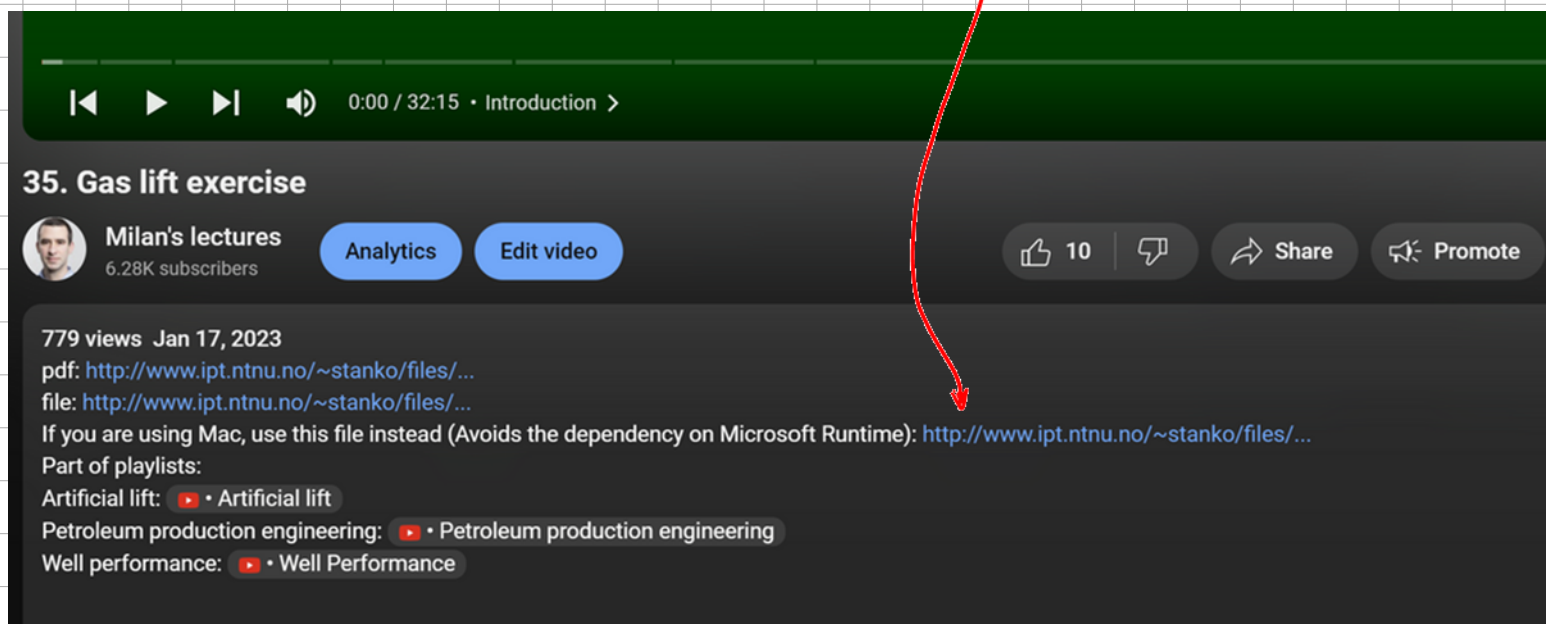
## OUTLINE

-Q&amp;A

-Exercises related to Multiphase flow in tubing

In YT video 35 (gas lift exercise), some students report that the mpf\_p function does not work. This function uses dictionary, and requires to enable the library Microsoft runtime. MAC users do not have this library, unfortunately. Milan will upload a alternative version of the Excel file that is using self-programmed dictionary function and does not require Microsoft runtime.

Milan already did last year!! check all the information in the YT video



35. Gas lift exercise

Milan's lectures  
6.28K subscribers

Analytics Edit video

779 views Jan 17, 2023

pdf: <http://www.ipt.ntnu.no/~stanko/files/...>  
file: <http://www.ipt.ntnu.no/~stanko/files/...>

If you are using Mac, use this file instead (Avoids the dependency on Microsoft Runtime): <http://www.ipt.ntnu.no/~stanko/files/...>

Part of playlists:

Artificial lift: [▶ • Artificial lift](#)

Petroleum production engineering: [▶ • Petroleum production engineering](#)

Well performance: [▶ • Well Performance](#)

From last year's resit:

## PROBLEM 6 (20 POINTS).

Consider a vertical tubing, 2000 m long and with an internal diameter of 0.1 m that has gas and oil circulating through it. Assume both are incompressible and that there is no mass transfer between them.

The mass flow of the oil is 8 kg/s while the mass flow of gas is 4 kg/s. The density of the oil is 800 kg/m<sup>3</sup>, while the density of the gas is 100 kg/m<sup>3</sup>.

Calculate:

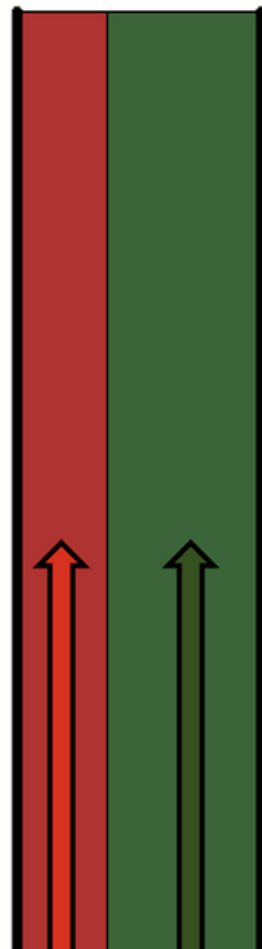
- Total amount of liquid (in kg) that is in the tubing
- How long does it take a particle of oil to travel from the bottom of the well to the top
- How long does it take a particle of gas to travel from the bottom of the well to the top.

Additional information:

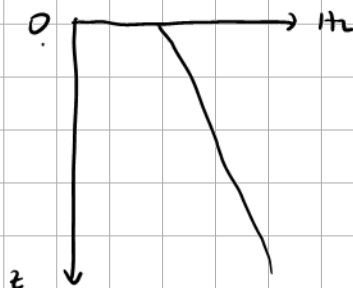
- The liquid holdup ( $H_L$ ) can be estimated with the Chisholm correlation:

$$H_L = \frac{1}{\frac{\rho_L \cdot x}{\left(\frac{\rho_L}{\rho_g}\right)^{0.25} \cdot \rho_g \cdot (1-x)} + 1}$$

Where  $x$  is the mass fraction (mg/(ml+mg))



Asking how much liquid is in the tubing is equivalent to asking: "if there are two quick closing valves, one at bottom-hole and one at wellhead, if I activate them, how much liquid will be trapped in the tubing?" This is essentially the holdup\*tubing volume. Since both phases are considered incompressible, and have the same velocity through the tubing, then the holdup will be constant along the tubing. If that were not the case, one needs to integrate segment-wise.



$$V_L = \int_0^{tw} H_L \cdot A \cdot dz \quad dV_L = H_L \cdot A \cdot dz$$

potential exam question?

To calculate the time it takes for a particle to travel from bottom to top, you need to use the length and the velocity of the phase. The velocity of the phase can be calculated from the holdup, the tubing cross section area and the volumetric rate of the phase.

Use the provided equation to calculate HL

$$H_L = \frac{1}{\frac{\rho_L \cdot x}{\left(\frac{\rho_L}{\rho_g}\right)^{0.25} \cdot \rho_g \cdot (1-x)} + 1}$$

$$\frac{\rho_L}{\rho_g} \quad x = \frac{m_g}{m_L + m_g} = \frac{4}{12}$$

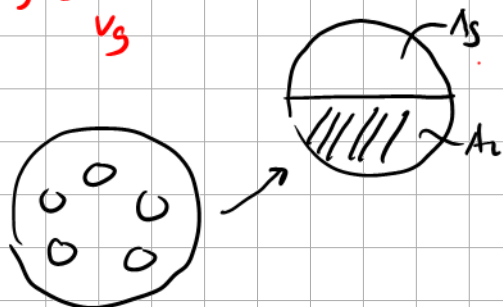
$$H_L = 0.3$$

$$V_L = H_L \cdot V_T = H_L \cdot A \cdot L$$

$$m_L = \rho_L \cdot V_L = 800 \cdot V_L = 3.7 \text{ t oil}$$

$$t_o = \frac{L}{v_o} \quad \text{1000m}$$

$$t_g = \frac{L}{v_g}$$



$$\dot{m}_L = 8 \text{ kg/s}$$

$$\dot{m}_g = 4 \text{ kg/s}$$

$$q_L = \frac{\dot{m}_L}{\rho_L} = \frac{[kg/s]}{[kg/m^3]} = m^3/s$$

$$q_L = \frac{8}{800} = 1E-2 \text{ m}^3/s$$

$$q_g = \frac{4}{100} = 4E-2 \text{ m}^3/s$$

$$v_L = \frac{q_L}{A_L} = \frac{q_L}{H_L \cdot A} = \frac{1E-2}{0.3 \cdot \pi \cdot 0.1^2 \cdot 0.25} = 7.2 \text{ m/s}$$

$$v_g = 7.2 \text{ m/s}$$

$$t_o = \frac{1000}{4.2} =$$

$$t_g = \frac{1000}{7.2}$$

**PROBLEM 12 (10 POINTS).**

Consider an oil and gas mixture flowing upwards in a vertical well. The local rates of oil and gas are  $q_o = 0.07 \text{ m}^3/\text{s}$  and  $q_g = 0.3 \text{ m}^3/\text{s}$ . The inner diameter of the tubing is 0.15 m. The density of the oil and the gas are  $700 \text{ kg/m}^3$  and  $200 \text{ kg/m}^3$  respectively.

**Task 1.** Calculate the non-slip gas volume fraction.

**Task 2.** Calculate the hydrostatic pressure gradient ( $dp/dx$  in bara/m) using the value of the density of the mixture. To calculate the density of the mixture use the non-slip gas volume fraction calculated in Task 1.

**Task 3.** Assume that the real velocity of the gas is twice the real velocity of the liquid. Calculate the gas holdup (gas volume fraction of the mixture considering slip).

**Task 4.** For the condition presented in Task 3, will the hydrostatic pressure gradient of the mixture be higher than the value calculated in task 2 or lower? Explain your answer

$$\lambda_g = \frac{q_g}{q_g + q_l} = \frac{0.3}{0.37} = 0.81$$

$$\Delta p = \rho \cdot g \cdot L$$

Potential exam question: if there was slip between liquid and gas, will the void fraction be higher than the non-slip gas fraction or lower?

$$\epsilon < \lambda_g$$

2.

$$\frac{dp}{dx} = \rho g$$

$$\rho_{\text{mixture}} = \rho_L \cdot H_L + (1 - H_L) \rho_g$$

$$\rho_L (1 - \lambda_g) + \lambda_g \rho_g = 294 ?$$

**Task 2**

Density of the mixture  $\rho_m = \rho_L \cdot \lambda_L + \rho_g \cdot \lambda_g = 700 \cdot 0.19 + 200 \cdot 0.81 = 294.6 \text{ kg/m}^3$

Hydrostatic pressure gradient =  $\rho_m \cdot g = 294.6 \cdot 9.81 / 10^5 = 0.0289 \text{ bar/m}$

task 3

$$V_g = 2 V_L \rightarrow H_L$$

$$H_L = \frac{A_g}{A}$$

$$v_L = \frac{q_L}{(A - A_g)} = \frac{q_L}{(1 - \epsilon) A}$$

$$v_g = \frac{q_g}{A_g} = \frac{q_g}{A \cdot \epsilon}$$

$$\frac{q_g}{A \cdot \epsilon} = \frac{2 q_L}{(1 - \epsilon) A}$$

$$\epsilon = 0.68$$

task 4

$$v_g = 2 v_L$$

$$\epsilon \downarrow < 0.81$$

$$\rho_m > 294 ?$$

$$\rho_m < 294 ?$$

$$\rho_m = \rho_g \cdot \epsilon + \rho_L (1 - \epsilon)$$

$$\rho_m = 355 \text{ kg/m}^3$$

## PROBLEM 3.

A pressure survey has been performed in a producing oil well (production rate of 1394 Sm<sup>3</sup>/d, GOR = 155.1 and water cut of 30%), and pressure and temperature at several depths have been recorded. The values are provided in the Excel file attached. Assume that the water density is constant and equal to 1000 kg/m<sup>3</sup>, the water viscosity is constant and equal to 0.6 cP, and the liquid-gas interfacial tension is constant and equal to 0.01 N/m. Assume there is no slip between the oil and water.

**Task 1.** Calculate the following parameters along the well:

- Non-slip gas volume fraction
- Gas void fraction
- Liquid and gas real velocities
- The gas-liquid slip ratio
- The hydrostatic pressure gradient
- The gas-liquid flow pattern (for this use the file Problem\_3\_Multiphase\_Calculator\_v1.3-public.xlsm)

For this task, assume the viscosity of the oil and water mixture can be calculated as

$$\mu_m = WC \cdot \mu_w + (1 - WC) \cdot \mu_o$$

With WC in fraction

p-T along the well--> immediately associate with the exercise solved on YT video

-No need to integrate p/calculate dp/dx, since p is given.

-Water is given!!, but we know how to deal with water (equivalent liquid with equivalent density and viscosity)

-To calculate lambda\_g, qg, qo and qw are needed.

Workflow:

-Calculate BO properties at p,T (twoDiminterp)

-Calculate local rates at p,T

-calculate void fraction at p,T

-Calculate real gas velocities

-Calculate.....

$$q_g = q_o \cdot GOR$$

$$q_w = q_o \left( \frac{WC}{1-WC} \right) \quad \text{in fraction} \quad \text{please check !!}$$

Since  $B_w$  is not provided  $B_w = \frac{q_w}{\bar{q}_w}$  assumption  $B_w = 1$   $q_w = \bar{q}_w$

$$\lambda_w = \frac{q_w}{q_o + q_w}$$

$$\rho_L = \lambda_w \cdot \rho_w + (1 - \lambda_w) \rho_o$$

$$\mu_L = \lambda_w \cdot \mu_w + (1 - \lambda_w) \mu_o$$

$$\left. \frac{dp}{dx} \right|_{\text{hydrostatic}} = \rho_m \cdot g \rightarrow \left[ \rho_L \cdot (1 - \epsilon) + \epsilon \rho_g \right]$$

$$w_{Lc} = \frac{q_L}{A}$$

$$w_{gs} = \frac{q_g}{A}$$



**Task 2.** How are your results affected if the oil-water mixture exhibits an emulsion behavior as indicated below:

The oil+water mixture exhibits an emulsion behavior where its viscosity is a function of the water volume fraction. The cutoff watercut is 60%.

Regime	Richardson emulsion viscosity
Oil continuous (WC < 60%)	$\mu_m = \mu_o \cdot e^{3.215 \cdot WC}$
Water continuous (WC > 60%)	$\mu_m = \mu_w \cdot e^{3.089(1-WC)}$

With WC in fraction

**Task 3.** Is it important to consider the effect of  $r_s$  in your calculations? Can it be neglected?

**Task 4.** Consider that gas lift is applied to the bottom of the well (rate of 300 000 Sm<sup>3</sup>/d), and the temperature and pressure is 93 C and 160 bar bara. The oil rate is 1450 Sm<sup>3</sup>/d. Can the table provided be used to estimate black oil properties for these conditions? If they can, estimate local rates of oil and gas.

$$\mu_m = \mu_o (1 - \lambda_w) + \mu_w \lambda_w$$

change  $\mu_m$  value

FLUID PROPERTIES		Input	Unit	Output	Unit
$P_o$	[Pa a]	5.888E-04			
$P_w$	[Pa a]	2.108E-05			
$\rho_o$	[kg/m <sup>3</sup> ]	8.083			
$\rho_w$	[kg/m <sup>3</sup> ]	637.8			
$\mu_o$	[kg/m <sup>2</sup> ·s]	164.1			

OPERATING CONDITIONS		Unit	Value
Well	[m]		1.000
Usage	[m]		1.000

PIPING CHARACTERISTICS		Unit	Value
Angle (from hor.)	[rad]		1.571
Diameter	[m]		0.1
Roughness	[m]		1.58E-05

Flow pattern	SL	Liquid holdup	0
	Slug	Flow: 1.24E-1 Slug: 0.75E-1	

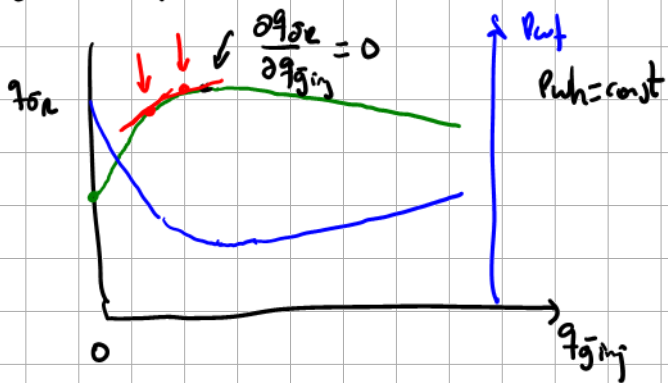
different flow pattern

$$\begin{matrix} \rightarrow \\ \rightarrow \end{matrix} \begin{bmatrix} q_g \\ q_o \\ q_w \end{bmatrix} = \begin{bmatrix} \frac{B_g}{1 - R_s \cdot r_s} & \frac{-R_s \cdot B_g}{1 - R_s \cdot r_s} & 0 \\ -B_o \cdot r_s & B_o & 0 \\ \frac{1 - R_s \cdot r_s}{0} & \frac{1 - R_s \cdot r_s}{0} & B_w(p,T) \end{bmatrix} \cdot \begin{bmatrix} q_{\bar{g}} \\ q_{\bar{o}} \\ q_{\bar{w}} \end{bmatrix}$$

if new  $q_g$  and  $q_o$  are very different from the previous then  $r_s$  will have a high impact



gas lift performance curve



$$\text{Profit} = \text{revenue} - \text{cost}$$

$$= q_{or} \cdot p_o - \text{cost}(q_{ginj})$$

$$= q_{or} \cdot p_o - p_g \cdot q_{ginj}$$

max Profit

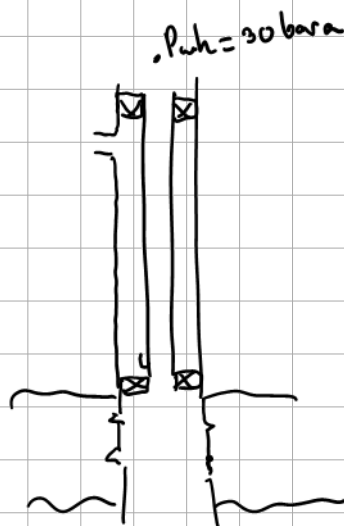
$$\frac{\partial \text{Profit}}{\partial q_{ginj}} = \frac{\partial q_{or}}{\partial q_{ginj}} \cdot p_o - p_g = 0 \Rightarrow \frac{\partial q_{or}}{\partial q_{ginj}} = \frac{p_g}{p_o} > 0 \text{ close to zero}$$

## Lecture 35: Gas lift exercise

Exercise goals:

- 1 - Learn how to use a VBA function to estimate flowing bottom-hole pressure by performing tubing pressure drop calculations from wellhead
- 2 - Calculate IPR and TPR and visualize results. Calculate TPR for several  $R_p$  and see the effect on the intersection and estimate how much gas lift gas is needed
- 3 - Calculate the gas lift performance curve of the well

Well details

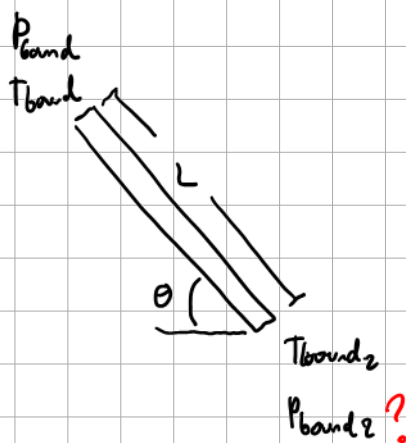


$$GOR = 53.7 \text{ Sm}^3/\text{Sm}^3$$

$P_a = 200 \text{ bara}$   
use Fetkovich equation for  
IPR ( $q_{\text{max}} = 3000 \text{ Sm}^3/\text{d}$ )

Tubing diameter, D	[m]	0.1
Tubing angle from hor, angle	[deg]	90
Tubing length, L	[m]	2500
Tubing roughness	[m]	2.00E-05
wellhead pressure, pwh	[bara]	30
Wellhead temperature, TwH	[C]	70
Flowing bottom-hole temperature, Twf	[C]	100

Part 1. For estimation of flowing bottom-hole pressure, we will use a VBA function



```
Function mpf_p(pBound, BoundType, qo_sc, qg_sc, qw_sc, L, angle, roughness, D, TBound, TBound2, PVTMatrix, Profile)
' mpf_p, function that calculates pressure at inlet or outlet of pipe, in bara, depending on the input
' pBound, pressure at the boundary, [bara]
' BoundType, type of boundary, -1 for inlet, 1 for outlet
' qo_sc, oil rate at standard conditions, [Sm3/d]
' qg_sc, gas rate at standard conditions, [Sm3/d]
' qw_sc, water rate at standard conditions, [Sm3/d]
' L, pipe length, [m]
' angle, pipe inclination angle, in deg, measured from the horizontal
' roughness, pipe roughness, in [m],
' D, pipe hydraulic radius, [m]
' TBound, fluid temperature at the boundary, [C]
' TBound2, fluid temperature at the other boundary, [C]
' PVTMatrix, matrix with BO properties for the flowing composition, arranged in the following manner
' GOR(1) p(2) T(3) PROP1 PROP2 PROP3 PROP4
' value value value value value value
' value value value value value value
' value value value value value value
' value value value value value value
' profile, provides the profile along the conduit, 1 yes, 0, no
' Preparing to perform interpolation in the property table
ColRs = 4
ColRv = 5
ColBo = 6
ColBg = 7
ColViscg = 8
ColDeng = 9
ColVisco = 10
ColDeno = 11
```

This function does the following:

- Estimation of PVT properties by interpolating on a BO table.

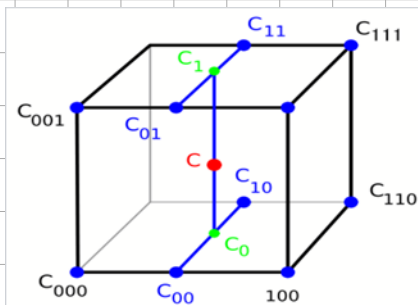
As Gas lift increases the GOR, then properties for several GORs, pressures and temperatures must be provided

A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P
GOR	Pressure	Temperature	Rs	rs	Bo	Bg	viscg	deng	visco	deno	IFTog	rsw	Bw	viscw	denw
[Sm3/Sm3]	[bara]	[C]	[Sm3/Sm3]	[Sm3/Sm3]	[m3/Sm3]	[m3/Sm3]	[cp]	[kg/m3]	[cp]	[kg/m3]	[N/m]	[Sm3/Sm3]	[m3/Sm3]	[cp]	[kg/m3]
54	10	20	10.4	0.00E+00	1.030	1.00E-01	1.12E-02	7.8	0.65	711.8	2.04E-02	0.00E+00	1.000	1.0	997.0
54	10	60	7.1	2.63E-05	1.072	1.15E-01	1.25E-02	7.6	0.43	680.6	1.74E-02	0.00E+00	1.000	1.0	997.0
54	10	100	5.2	2.45E-04	1.123	1.33E-01	1.39E-02	8.1	0.30	647.8	1.44E-02	0.00E+00	1.000	1.0	997.0
54	20	20	21.0	0.00E+00	1.054	4.88E-02	1.15E-02	15.4	0.60	706.1	1.92E-02	0.00E+00	1.000	1.0	997.0
54	20	60	16.0	8.90E-06	1.096	5.63E-02	1.28E-02	14.4	0.40	674.5	1.64E-02	0.00E+00	1.000	1.0	997.0
54	20	100	12.8	1.18E-04	1.148	6.45E-02	1.41E-02	14.6	0.28	640.8	1.36E-02	0.00E+00	1.000	1.0	997.0
54	30	20	30.1	0.00E+00	1.073	3.18E-02	1.17E-02	23.2	0.56	700.3	1.81E-02	0.00E+00	1.000	1.0	997.0
54	30	60	24.0	5.53E-06	1.116	3.69E-02	1.30E-02	21.3	0.38	668.8	1.56E-02	0.00E+00	1.000	1.0	997.0
54	30	100	20.3	8.28E-05	1.171	4.23E-02	1.44E-02	21.0	0.27	634.4	1.29E-02	0.00E+00	1.000	1.0	997.0
54	40	20	39.2	0.00E+00	1.092	2.33E-02	1.20E-02	31.4	0.53	694.2	1.72E-02	0.00E+00	1.000	1.0	997.0
54	40	60	31.6	4.79E-06	1.134	2.73E-02	1.33E-02	28.4	0.36	663.0	1.49E-02	0.00E+00	1.000	1.0	997.0
54	40	100	27.2	6.89E-05	1.191	3.13E-02	1.46E-02	27.5	0.26	628.1	1.24E-02	0.00E+00	1.000	1.0	997.0
54	50	20	48.5	0.00E+00	1.112	1.82E-02	1.24E-02	40.0	0.50	687.9	1.64E-02	0.00E+00	1.000	1.0	997.0
54	50	60	39.4	5.08E-06	1.154	2.15E-02	1.35E-02	35.6	0.35	657.1	1.43E-02	0.00E+00	1.000	1.0	997.0
54	50	100	34.3	6.32E-05	1.213	2.48E-02	1.48E-02	34.1	0.25	621.7	1.18E-02	0.00E+00	1.000	1.0	997.0
54	60	20	53.7	0.00E+00	1.123	0.00E+00	0.00E+00	0.0	0.49	684.8	0.00E+00	0.00E+00	1.000	1.0	997.0
54	60	60	47.3	5.99E-06	1.174	1.77E-02	1.38E-02	43.1	0.34	651.0	1.36E-02	0.00E+00	1.000	1.0	997.0
54	60	100	41.5	6.15E-05	1.235	2.05E-02	1.51E-02	40.8	0.24	615.1	1.13E-02	0.00E+00	1.000	1.0	997.0
54	70	20	53.7	0.00E+00	1.121	0.00E+00	0.00E+00	0.0	0.50	686.0	0.00E+00	0.00E+00	1.000	1.0	997.0
54	70	60	53.7	0.00E+00	1.190	0.00E+00	0.00E+00	0.0	0.33	646.4	0.00E+00	0.00E+00	1.000	1.0	997.0
54	70	100	49.0	6.22E-05	1.258	1.74E-02	1.54E-02	47.7	0.23	608.3	1.09E-02	0.00E+00	1.000	1.0	997.0
54	80	20	53.7	0.00E+00	1.119	0.00E+00	0.00E+00	0.0	0.50	687.2	0.00E+00	0.00E+00	1.000	1.0	997.0
54	80	60	53.7	0.00E+00	1.187	0.00E+00	0.00E+00	0.0	0.33	648.1	0.00E+00	0.00E+00	1.000	1.0	997.0

Interpolation is performed using a tri-linear interpolation (GOR, p and T must be provided)

[https://en.wikipedia.org/wiki/Trilinear\\_interpolation](https://en.wikipedia.org/wiki/Trilinear_interpolation)

```
Rs = TrilinearInterpol(GOR, p, T, GOR_bounds(0), GC
Rv = TrilinearInterpol(GOR, p, T, GOR_bounds(0), GC
Bo = TrilinearInterpol(GOR, p, T, GOR_bounds(0), GC
Bg = TrilinearInterpol(GOR, p, T, GOR_bounds(0), GC
viscg = TrilinearInterpol(GOR, p, T, GOR_bounds(0), GC
deng = TrilinearInterpol(GOR, p, T, GOR_bounds(0), GC
visco = TrilinearInterpol(GOR, p, T, GOR_bounds(0), GC
deno = TrilinearInterpol(GOR, p, T, GOR_bounds(0), GC
IFTog = TrilinearInterpol(GOR, p, T, GOR_bounds(0), GC
'rsw = TrilinearInterpol(GOR, p, T, GOR_bounds(0), GC
Bw = TrilinearInterpol(GOR, p, T, GOR_bounds(0), GC
denw = TrilinearInterpol(GOR, p, T, GOR_bounds(0), GC
Viscw = TrilinearInterpol(GOR, p, T, GOR_bounds(0), GC
```



To make the interpolation efficient, a "dictionary" is used in the VBA code. Therefore, you must have this library active (inside the VBA menu Tools--> references)

```
Set dictx = CreateObject("Scripting.Dictionary")
Set dictx1 = CreateObject("Scripting.Dictionary")
Set dictx2 = CreateObject("Scripting.Dictionary")
Set dictx3 = CreateObject("Scripting.Dictionary")
```

References - VBAPProject

Available References:

- ☒ Visual Basic For Applications
- ☒ Microsoft Excel 16.0 Object Library
- ☒ OLE Automation
- ☒ Microsoft Office 16.0 Object Library
- ☒ Microsoft Scripting Runtime
- ☐ atpvbaen.xls
- ☐ Microsoft Forms 2.0 Object Library
- ☐ Ref Edit Control
- ☐ Solver
- ☐ VBAPProject
- ☐ 32-bit Aec32BitAppServer Library
- ☐ VideoSoft VSFlexGrid 7.0 (Light)
- ☐ VideoSoft VSFlexGrid 7.0 (Light/Unicode)
- ☐ Ac32BitAppServer 1.0. Out of process server for 32-bit

Microsoft Scripting Runtime

Location: C:\Windows\SysWOW64\scrn.dll  
Language: Standard

-pressure gradients (dp/dx) are calculated using the drift flux model (neglecting the acceleration term)

$$\frac{dp}{dx} + \rho_{TP} g_x + \rho_g v_{sg} \frac{dv_g}{dx} + \rho_l v_{sl} \frac{dv_l}{dx} = 0$$

-The gas holdup (void fraction) was calculated using the correlation by Woldesemayat and Ghajar

$$\varepsilon = \frac{U_{SG}}{U_{SG} \left( 1 + \left( \frac{U_{SL}}{U_{SG}} \right) \left( \frac{\rho_G}{\rho_L} \right)^{0.1} \right) + 2.9 \left[ \frac{g D \sigma (1 + \cos \theta) (\rho_L - \rho_G)}{\rho_L^2} \right]^{0.25} (1.22 + 1.22 \sin \theta) \frac{P_{atm}}{P_{system}}}$$

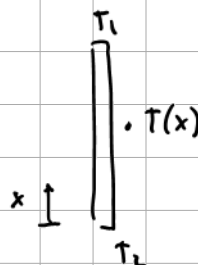
Comparison of void fraction correlations for different flow patterns in horizontal and upward inclined pipes

Melkamu A. Woldesemayat, Afshin J. Ghajar \*

School of Mechanical and Aerospace Engineering, Oklahoma State University, Stillwater, OK 74078, USA

Received 1 June 2006; received in revised form 13 September 2006

-Temperature of an intermediate point was calculated by doing a linear interpolation between inlet and outlet and using the position of the point

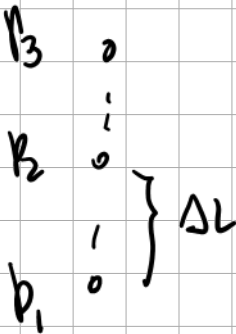




The pressure integration was performed using Euler's method. 10 intervals were used

Pressure integration method

$$p_2 = p_1 + \left. \frac{dp}{dx} \right|_{p_1} \cdot \Delta L$$



```
dim L as double
Nsec = 10
deltaL = L / Nsec
```

PART 1: Learning how to use the VBA tubing function to calculate pwf

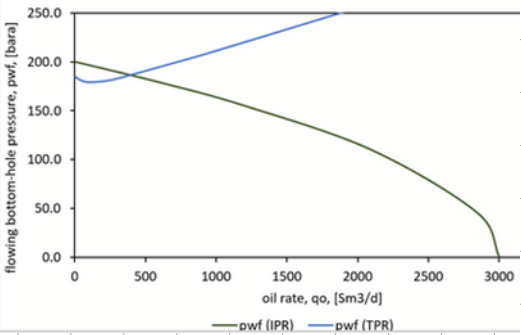
qo	qw	qg	pwf
[Sm3/d]	[Sm3/d]	[Sm3/d]	[bara]
500	500	50000	271

-Calculate IPR and TPR and visualize results. Calculate TPR for several Rp and see the effect on the intersection and estimate how much gas lift gas is needed

Natural flow

PART 2: IPR vs TPR									
WC=	0	Rp=	54	Rp =	54				
qo	WC	qw	RpR	qGR	Rp	qGtotal	qGinj	pwf (TPR)	
[Sm3/d]	[-]	[Sm3/d]	[Sm3/Sm3]	[Sm3/d]	[Sm3/Sm3]	[Sm3/d]	[Sm3/d]	[bara]	
0.1	0	0	54	5.37E+00	54	5.37E+00	0.00E+00	185	
1	0	0	54	5.37E+01	54	5.37E+01	0.00E+00	185	
10	0	0	54	5.37E+02	54	5.37E+02	0.00E+00	184	
50	0	0	54	2.69E+03	54	2.69E+03	0.00E+00	181	
100	0	0	54	5.37E+03	54	5.37E+03	0.00E+00	179	
250	0	0	54	1.34E+04	54	1.34E+04	0.00E+00	181	
500	0	0	54	2.69E+04	54	2.69E+04	0.00E+00	191	
750	0	0	54	4.03E+04	54	4.03E+04	0.00E+00	201	
1000	0	0	54	5.37E+04	54	5.37E+04	0.00E+00	211	
2000	0	0	54	1.07E+05	54	1.07E+05	0.00E+00	256	

PART 3: gas lift performance curve



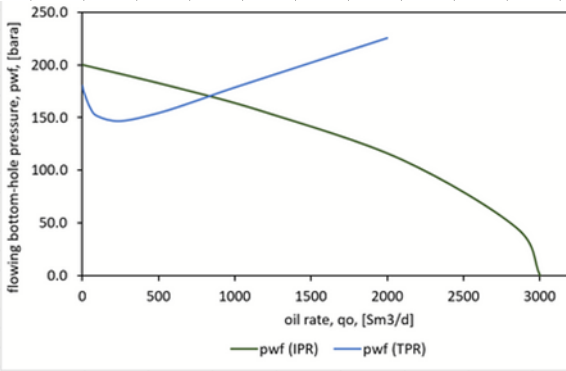
Natural flow approx. 400 Sm3/d oil

Gas lift, GOR in tubing = 100

PART 2: IPR vs TPR									
WC=	0	Rp=	54	Rp =	100				
qo	WC	qw	RpR	qGR	Rp	qGtotal	qGinj	pwf (TPR)	
[Sm3/d]	[-]	[Sm3/d]	[Sm3/Sm3]	[Sm3/d]	[Sm3/Sm3]	[Sm3/d]	[Sm3/d]	[bara]	
0.1	0	0	54	5.37E+00	100	1.00E+01	4.63E+00	180	
1	0	0	54	5.37E+01	100	1.00E+02	4.63E+01	180	
10	0	0	54	5.37E+02	100	1.00E+03	4.63E+02	174	
50	0	0	54	2.69E+03	100	5.00E+03	2.31E+03	160	
100	0	0	54	5.37E+03	100	1.00E+04	4.63E+03	151	
250	0	0	54	1.34E+04	100	2.50E+04	1.16E+04	147	
500	0	0	54	2.69E+04	100	5.00E+04	2.31E+04	154	
750	0	0	54	4.03E+04	100	7.50E+04	3.47E+04	166	
1000	0	0	54	5.37E+04	100	1.00E+05	4.63E+04	179	
2000	0	0	54	1.07E+05	100	2.00E+05	9.25E+04	226	

PART 3: gas lift performance curve

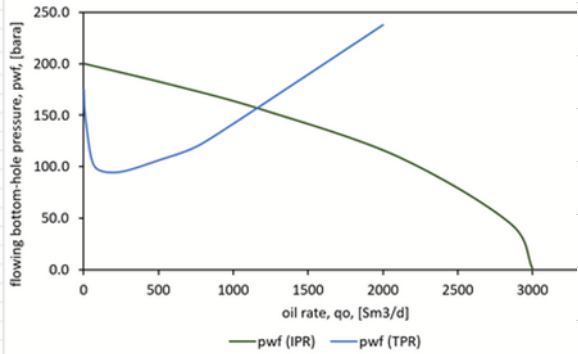
SOLVER



Intersection approx. 800 Sm3/d oil  
qginj between 34 700-46 300 Sm3/d gas

gas lift, GOR in tubing =300

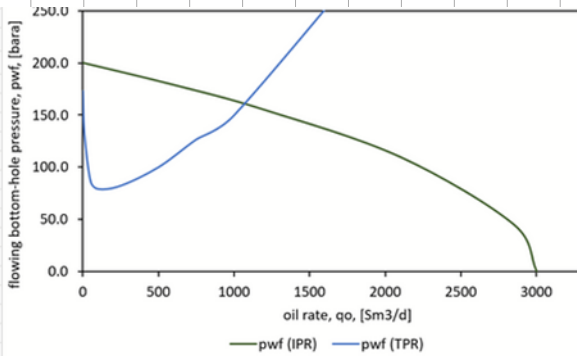
PART 2: IPR vs TPR									
WC=	0	R <sub>pw</sub> =	54	R <sub>p</sub> *	300				
q <sub>o</sub>	WC	q <sub>w</sub>	R <sub>pR</sub>	q <sub>GR</sub>	R <sub>p</sub>	q <sub>GRtotal</sub>	q <sub>GRinj</sub>	pwf (TPR)	
[Sm <sup>3</sup> /d]	[-]	[Sm <sup>3</sup> /d]	[Sm <sup>3</sup> /Sm <sup>3</sup> ]	[Sm <sup>3</sup> /d]	[Sm <sup>3</sup> /Sm <sup>3</sup> ]	[Sm <sup>3</sup> /d]	[Sm <sup>3</sup> /d]	[bara]	
0.1	0	0	54	5.37E+00	300	3.00E+01	2.46E+01	175	
1	0	0	54	5.37E+01	300	3.00E+02	2.46E+02	172	
10	0	0	54	5.37E+02	300	3.00E+03	2.46E+03	149	
50	0	0	54	2.69E+03	300	1.50E+04	1.23E+04	109	
100	0	0	54	5.37E+03	300	3.00E+04	2.46E+04	97	
250	0	0	54	1.34E+04	300	7.50E+04	6.16E+04	95	
500	0	0	54	2.69E+04	300	1.50E+05	1.23E+05	106	
750	0	0	54	4.03E+04	300	2.25E+05	1.85E+05	119	
1000	0	0	54	5.37E+04	300	3.00E+05	2.46E+05	141	
2000	0	0	54	1.07E+05	300	6.00E+05	4.93E+05	237	
PART 3: gas lift performance curve									
SOLVER									



Intersection approx. 1200 Sm<sup>3</sup>/d oil  
qinj between 246 000-493 000  
Sm<sup>3</sup>/d gas

GOR = 500 (gas lift)

PART 2: IPR vs TPR									
WC=	0	R <sub>pw</sub> =	54	R <sub>p</sub> *	500				
q <sub>o</sub>	WC	q <sub>w</sub>	R <sub>pR</sub>	q <sub>GR</sub>	R <sub>p</sub>	q <sub>GRtotal</sub>	q <sub>GRinj</sub>	pwf (TPR)	
[Sm <sup>3</sup> /d]	[-]	[Sm <sup>3</sup> /d]	[Sm <sup>3</sup> /Sm <sup>3</sup> ]	[Sm <sup>3</sup> /d]	[Sm <sup>3</sup> /Sm <sup>3</sup> ]	[Sm <sup>3</sup> /d]	[Sm <sup>3</sup> /d]	[bara]	
0.1	0	0	54	5.37E+00	500	5.00E+01	4.46E+01	173	
1	0	0	54	5.37E+01	500	5.00E+02	4.46E+02	168	
10	0	0	54	5.37E+02	500	5.00E+03	4.46E+03	132	
50	0	0	54	2.69E+03	500	2.50E+04	2.23E+04	87	
100	0	0	54	5.37E+03	500	5.00E+04	4.46E+04	79	
250	0	0	54	1.34E+04	500	1.25E+05	1.12E+05	82	
500	0	0	54	2.69E+04	500	2.50E+05	2.23E+05	100	
750	0	0	54	4.03E+04	500	3.75E+05	3.35E+05	127	
1000	0	0	54	5.37E+04	500	5.00E+05	4.46E+05	150	
2000	0	0	54	1.07E+05	500	1.00E+06	8.93E+05	320	
PART 3: gas lift performance curve									
SOLVER									



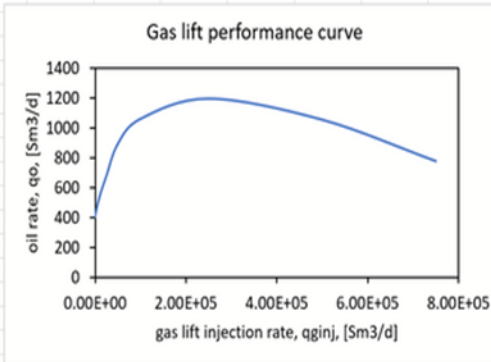
Intersection approx. 1100 Sm<sup>3</sup>/d  
of oil

# -Calculate the gas lift performance curve of the well

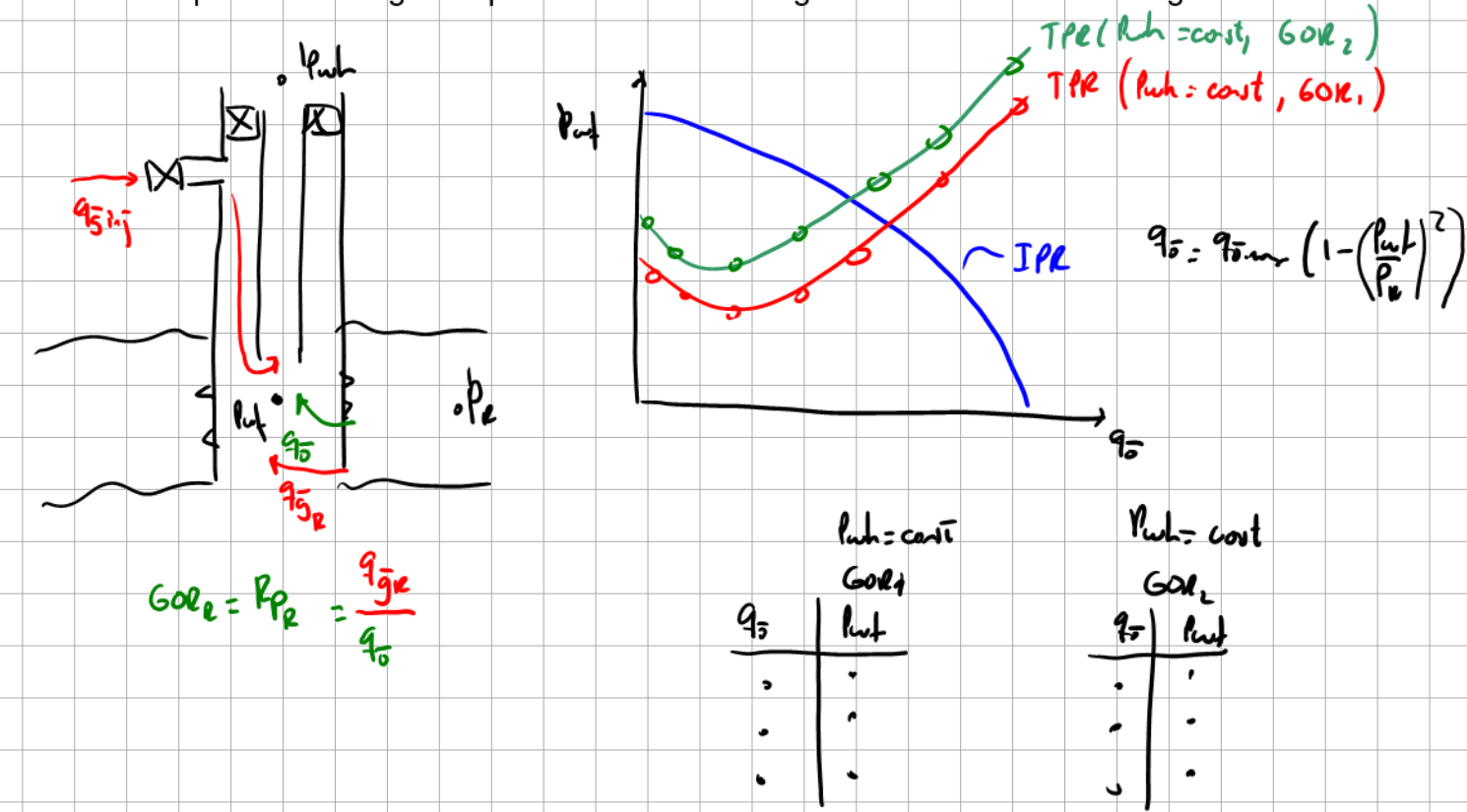
Flow equilibrium-> pwf calculated from TPR  
should be equal to pwf calculated from IPR  
by adjusting the rate

PART 3: gas lift performance curve										
SOLVER										
q <sub>o</sub>	WC	q <sub>w</sub>	R <sub>pR</sub>	q <sub>gR</sub>	q <sub>gInj</sub>	q <sub>gTotal</sub>	R <sub>p</sub> <sup>*</sup>	pwf (TPR)	pwf (IPR)	error
[Sm <sup>3</sup> /d]	[-]	[Sm <sup>3</sup> /d]	[Sm <sup>3</sup> /Sm <sup>3</sup> ]	[Sm <sup>3</sup> /d]	[Sm <sup>3</sup> /d]	[Sm <sup>3</sup> /d]	[Sm <sup>3</sup> /Sm <sup>3</sup> ]	[bara]	[bara]	[bara]
777.0667545	0	0	54	4.18E+04	7.50E+05	7.92E+05	1019	172	172	1
POINTS										
q <sub>gInj</sub>	q <sub>oR</sub>	R <sub>p</sub> <sup>*</sup>								
[Sm <sup>3</sup> /d]	[Sm <sup>3</sup> /d]	[Sm <sup>3</sup> /Sm <sup>3</sup> ]								
0.00E+00	400	54								
1.00E+03	423	56								
1.00E+04	539	72								
2.50E+04	679	91								
5.00E+04	893	110								
1.00E+05	1061	148								
2.50E+05	1197	263								
5.00E+05	1055	528								
7.50E+05	777	1019								

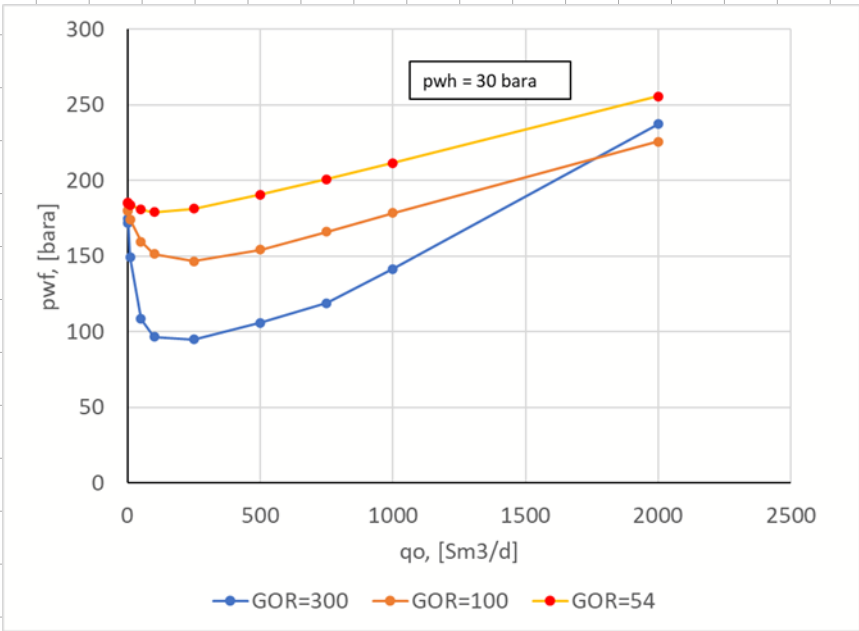
oil rate, q<sub>o</sub>, [Sm<sup>3</sup>/d]  
pwf (IPR) pwf (TPR)



35.1. Flow equilibrium and gas lift performance curve in gas-lifted oil well with tubing table

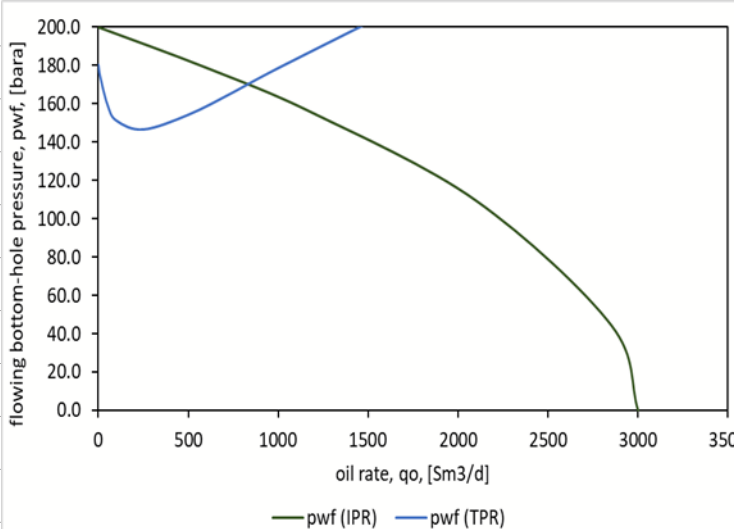


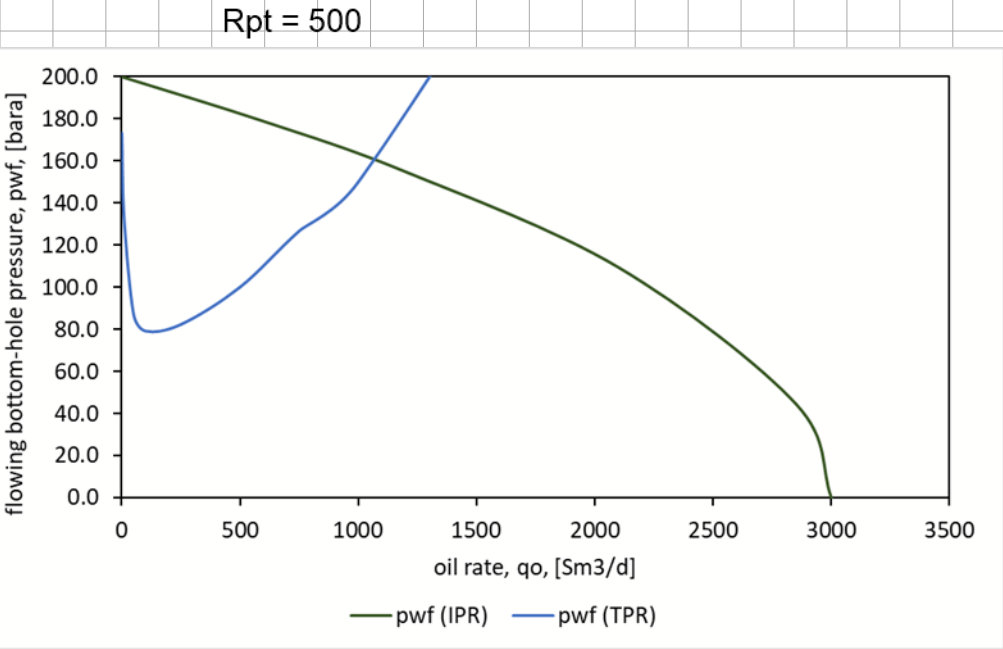
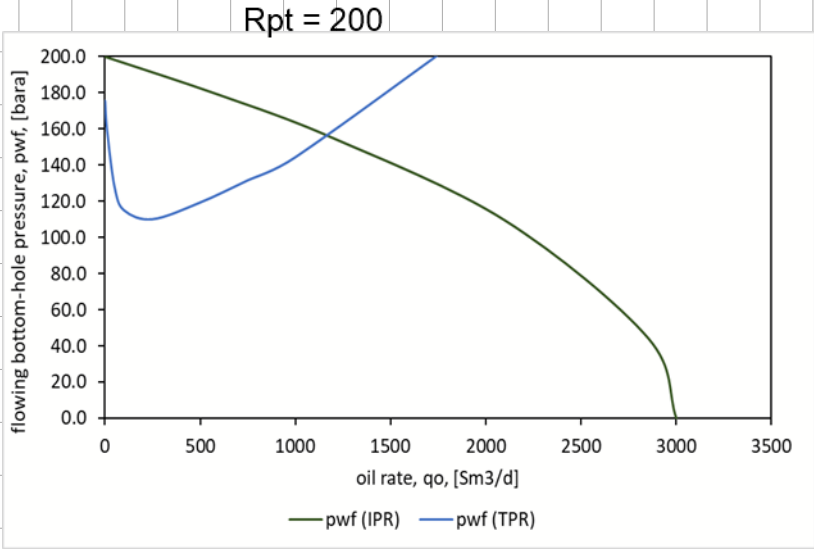
$q_o$ [Sm <sup>3</sup> /d]	GOR [Sm <sup>3</sup> /Sm <sup>3</sup> ]	$p_{wf}$ [bara]
0.1	54	185.3
1	54	185.1
10	54	183.9
50	54	180.7
100	54	179.2
250	54	181.2
500	54	190.8
750	54	200.9
1000	54	211.4
2000	54	255.6
0.1	100	180.4
1	100	179.7
10	100	174.3
50	100	159.7
100	100	151.3
250	100	146.7
500	100	154.3
750	100	166.1
1000	100	178.6
2000	100	225.6
0.1	200	175.4
1	200	173.8
10	200	159.7
50	200	127.9
100	200	115
250	200	110.1
500	200	119.4



Gas lifted well exercise, Prof Milan Stanko (NTNU)

IPR			TPR				
pR	[bara]	200	pwh	[bara]	30		
qomax	[Sm3/d]	3000					
WC	[-]	0					
GOR (Rp)	[-]	100					
			R <sub>pT</sub>	100			
qo/qomax	qo	pwf (IPR)	qo	pwf (TPR)	qgT	qgR	qginj
[-]	[Sm3/d]	[bara]	[Sm3/d]	[bara]	[Sm3/d]	[Sm3/d]	[Sm3/d]
0.00	0	200.0	0.1	180	1.00E+01	1.00E+01	0.00E+00
0.20	600	178.9	1	180	1.00E+02	1.00E+02	0.00E+00
0.40	1200	154.9	10	174	1.00E+03	1.00E+03	0.00E+00
0.70	2100	109.5	50	160	5.00E+03	5.00E+03	0.00E+00
0.95	2850	44.7	100	151	1.00E+04	1.00E+04	0.00E+00
1.00	3000	0.0	250	147	2.50E+04	2.50E+04	0.00E+00
			500	154	5.00E+04	5.00E+04	0.00E+00
			750	166	7.50E+04	7.50E+04	0.00E+00
			1000	179	1.00E+05	1.00E+05	0.00E+00
			2000	226	2.00E+05	2.00E+05	0.00E+00



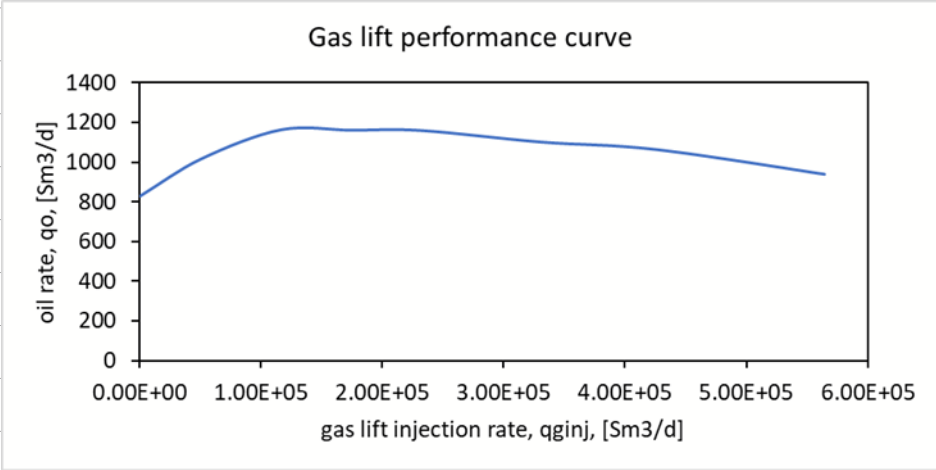


Determine the equilibrium point:

Flow equilibrium solver									
q <sub>o</sub>	R <sub>pt</sub>	pwf (IPR)	pwf (TPR)	error	q <sub>gr</sub>	q <sub>gtotal</sub>	q <sub>ginj</sub>	q <sub>o</sub>	R <sub>pt</sub>
[Sm <sup>3</sup> /d]	[Sm <sup>3</sup> /Sm <sup>3</sup> ]	[bara]	[bara]	[bara]	[Sm <sup>3</sup> /d]	[Sm <sup>3</sup> /d]	[Sm <sup>3</sup> /d]	[Sm <sup>3</sup> /d]	[Sm <sup>3</sup> /Sm <sup>3</sup> ]
939.97	700	166	166	0	9.40E+04	6.58E+05	5.64E+05	939.97	700

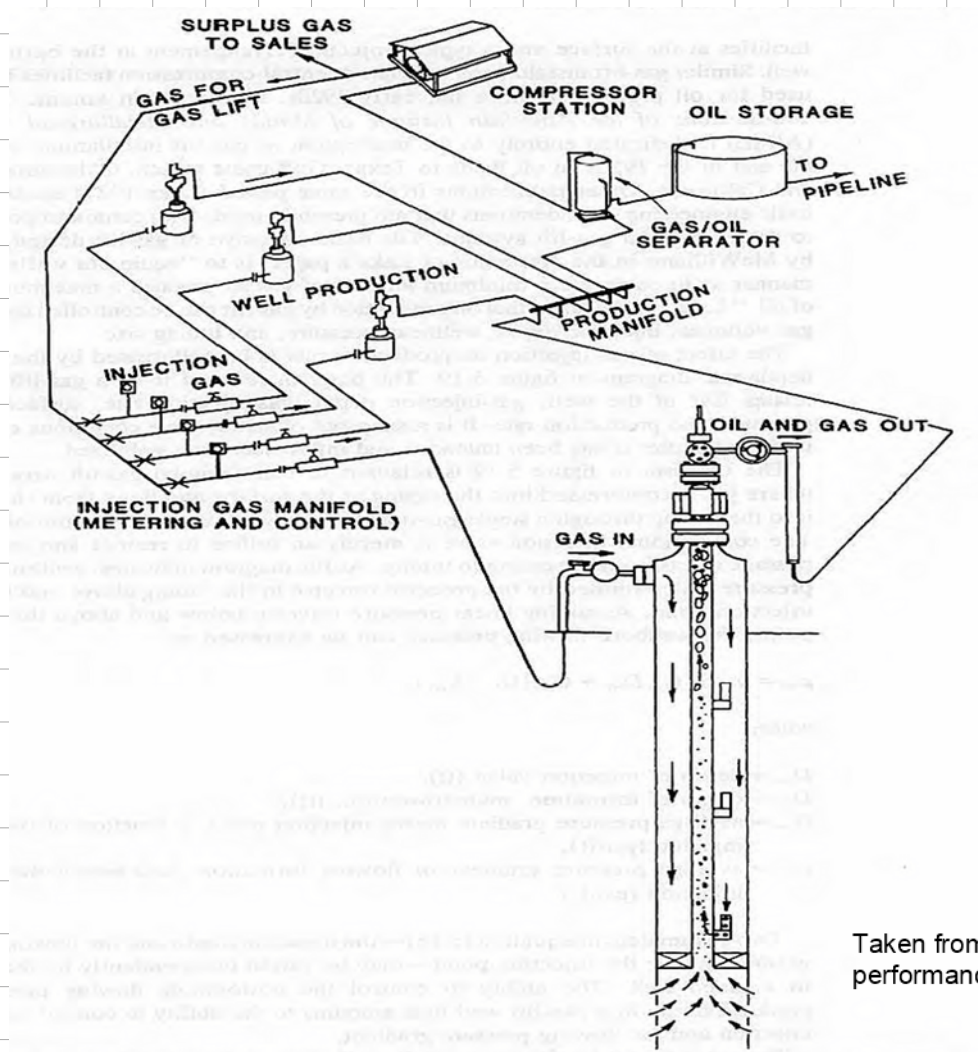
change, until  
equals zero

Repeat for R<sub>pt</sub> from 100 to 700:

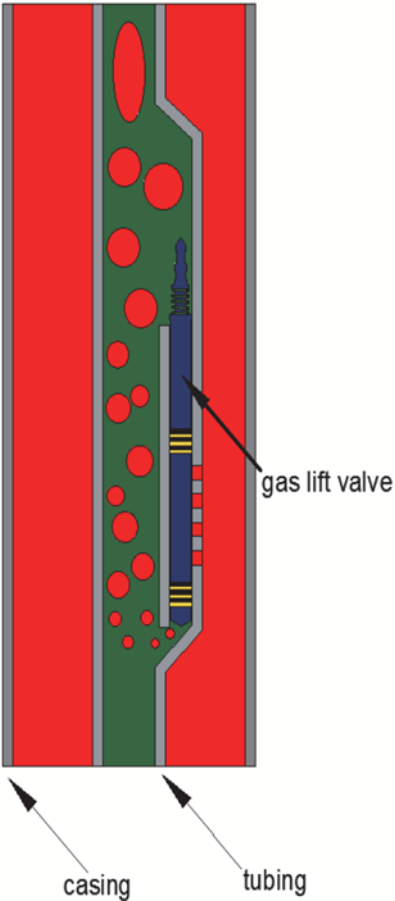


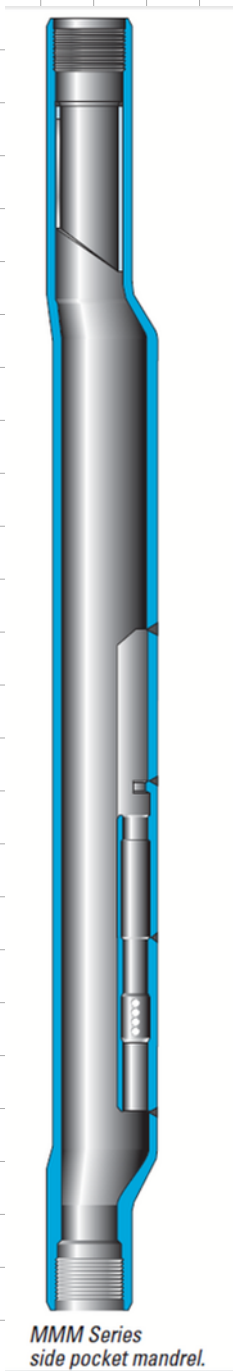


Lecture 36: Hardware for gas lift well



Taken from Book Well performance (Golan& Whitson)

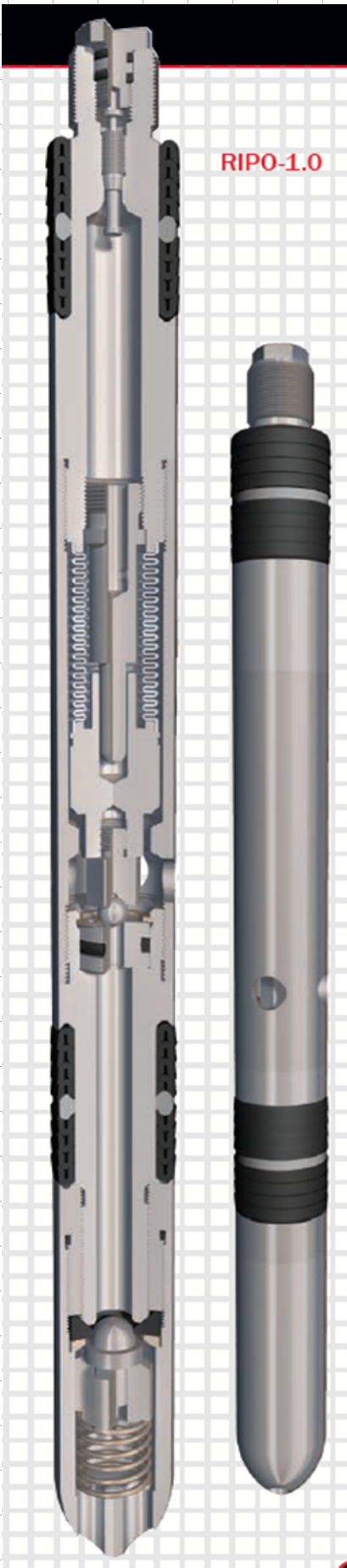




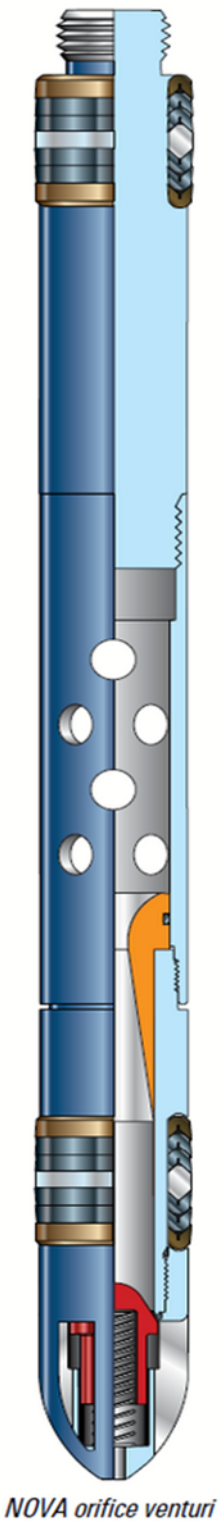
From Schlumberger catalog



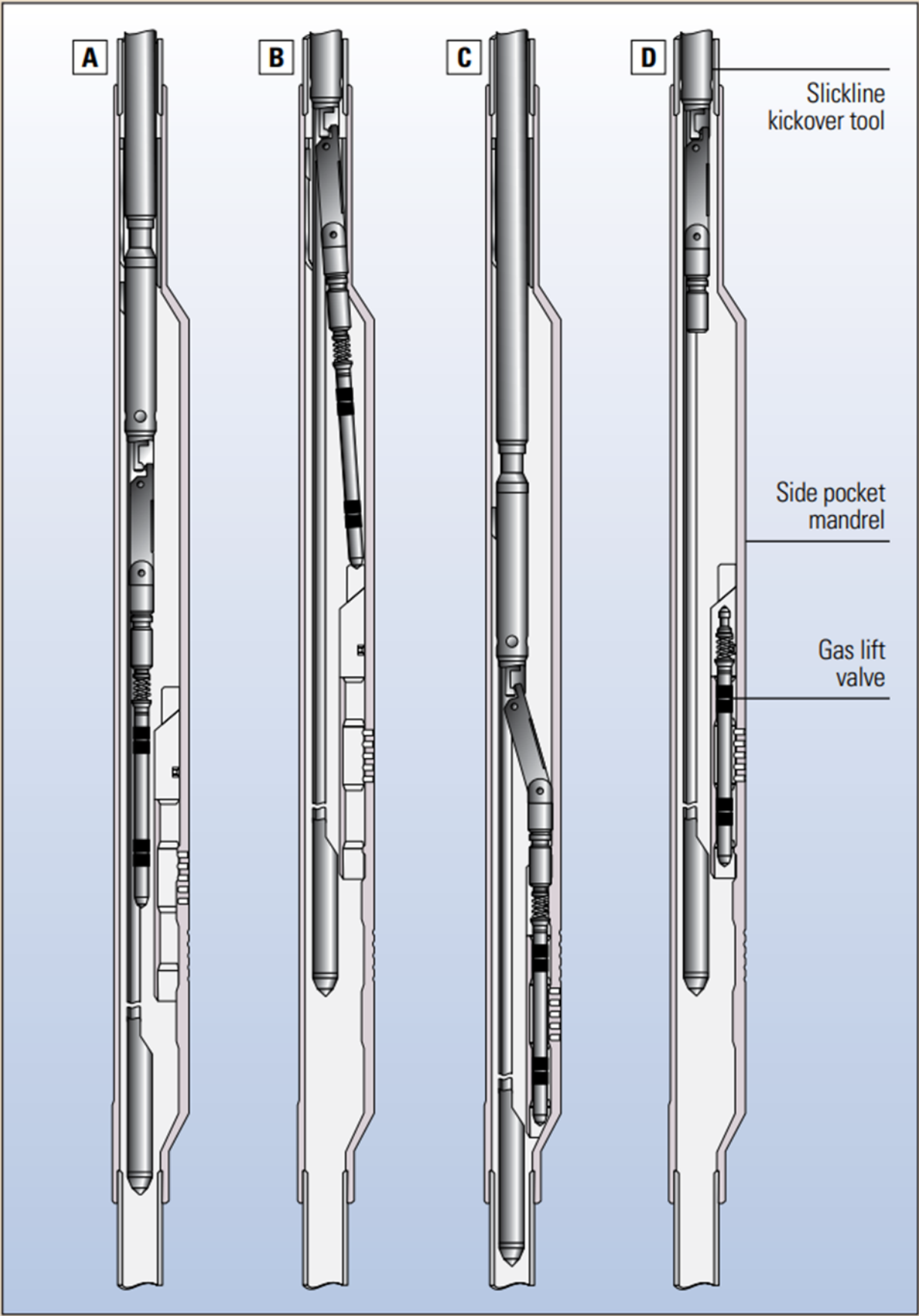
From Lufkin catalog



From Lufkin catalog



From Schlumberger catalog



<https://www.slb.com/-/media/files/oilfield-review/defining-gas-lift.ashx>

For an animation check: <https://www.youtube.com/watch?v=RA3V42bdrDk> at 01:00

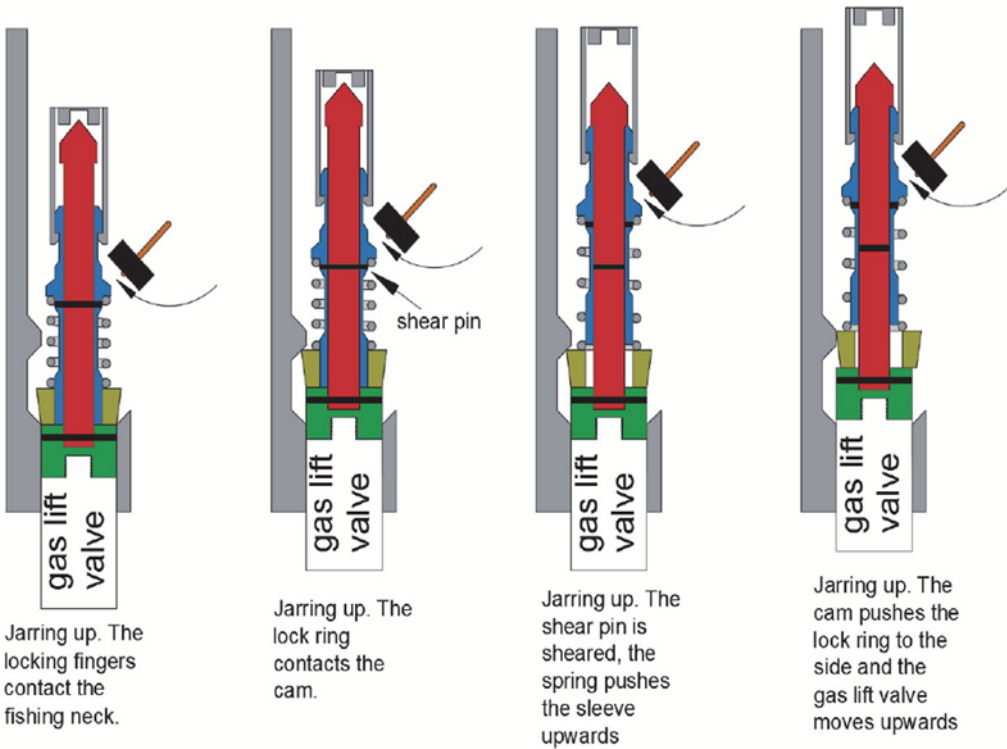
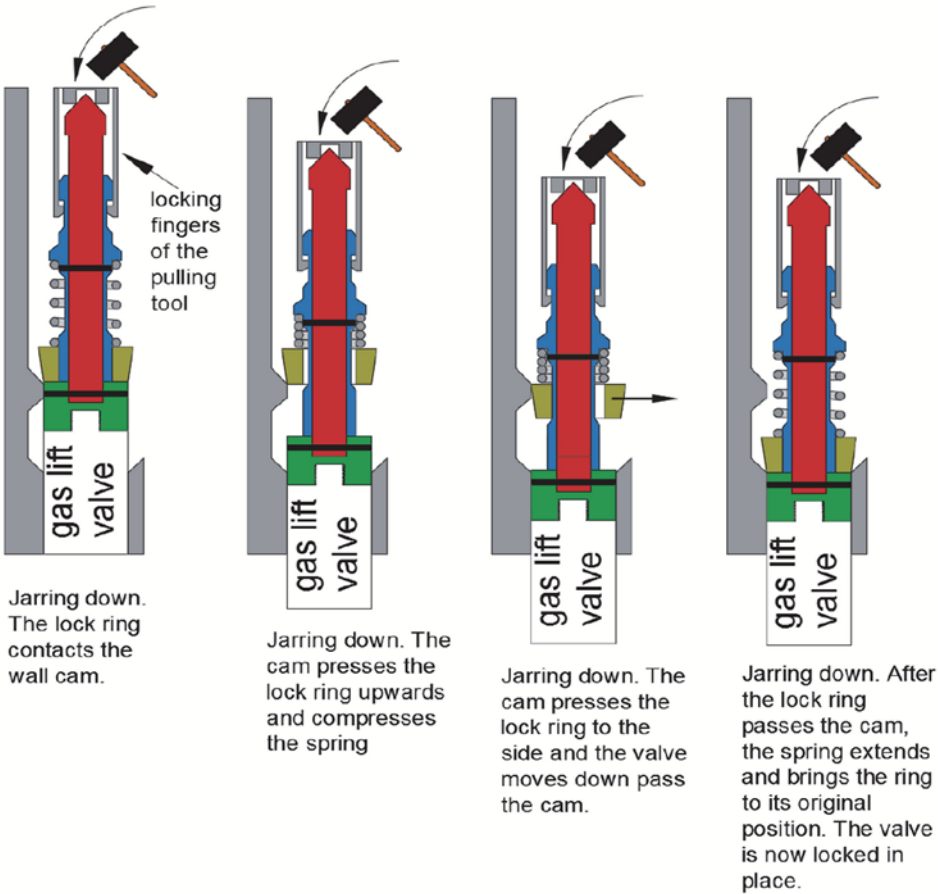
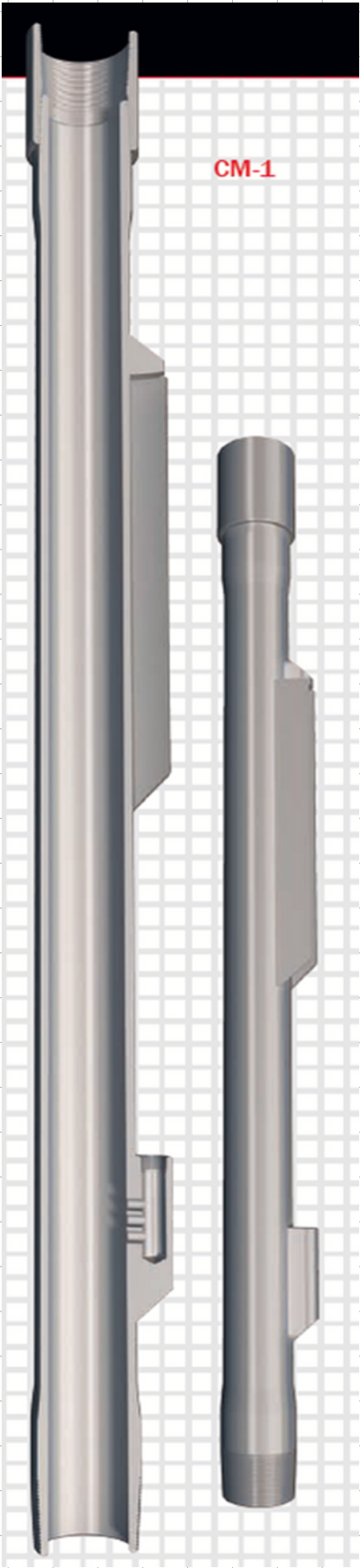


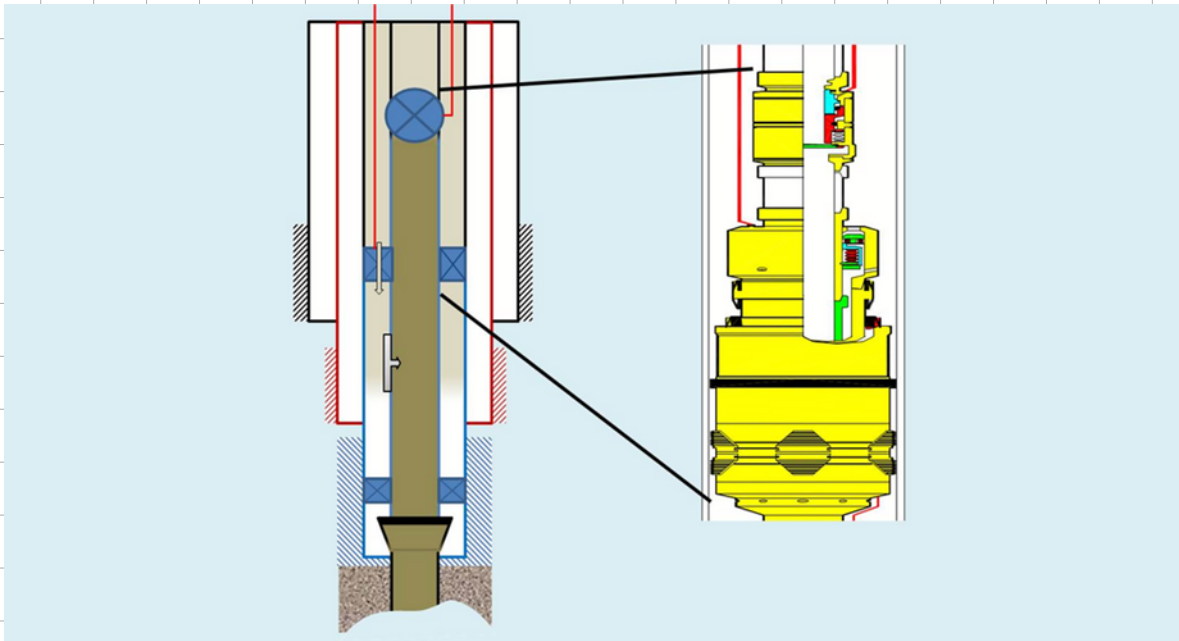
FIGURE 3-8. SEQUENCE TO RETRIEVE A GAS-LIFT VALVE FROM THE MANDREL POCKET





Tubing-retrievable gas lift  
mandrels (From Lufkin  
catalogue)

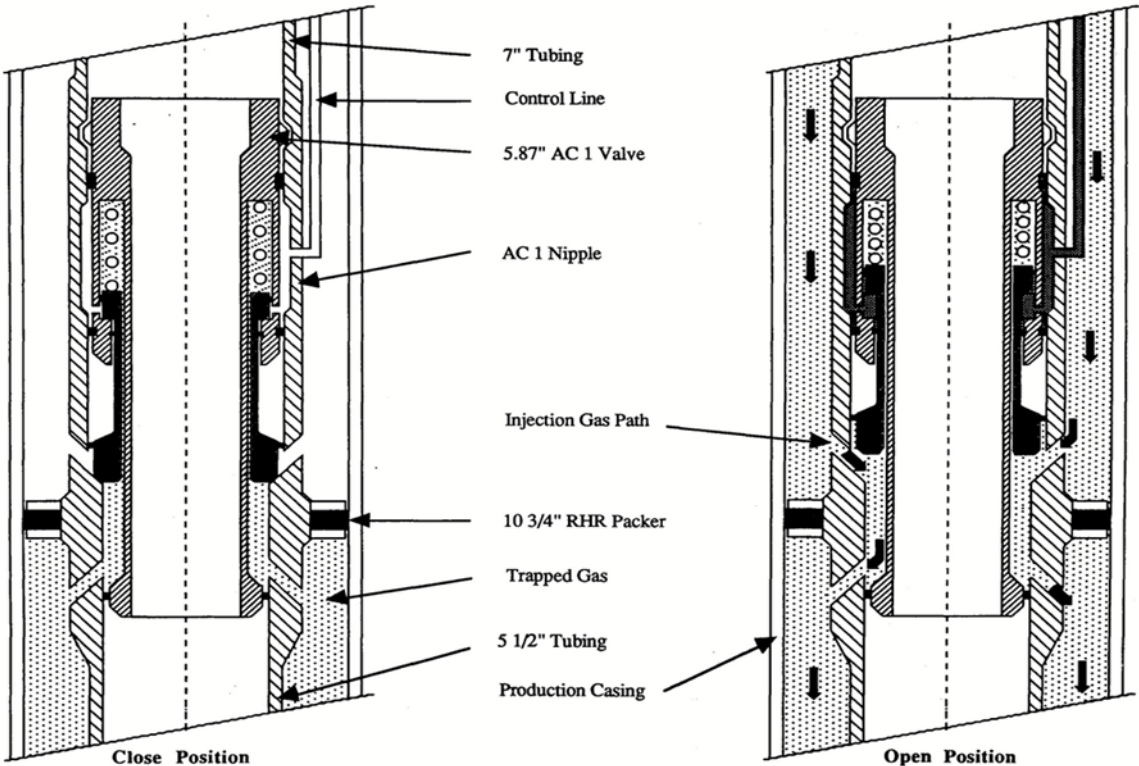
Annular safety valve



<https://ndla.no/subject:1:01c27030-e8f8-4a7c-a5b3-489fdb8fea30/topic:2:182061/topic:2:151959/resource:1:182399/332>

ASV skal alltid plasseres under DHSV i kompletteringen. Det er fordi kontrollinjen til DHSV ikke skal føres gjennom ASV.

Fig 1 - PRINCIPLE OF AC 1 ANNULUS VALVE



SPE number/page 19278 / 1

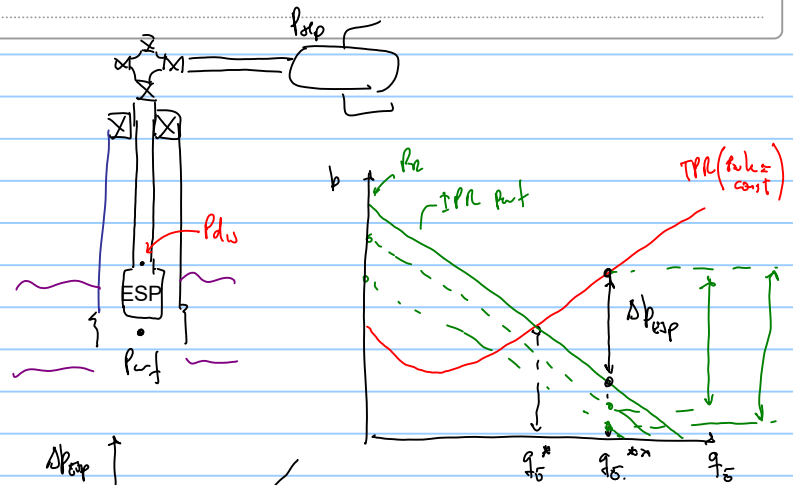
Title FIELD EXPERIENCE IN DOWN HOLE ANNULUS SAFETY VALVE

Authors J L GEYELIN

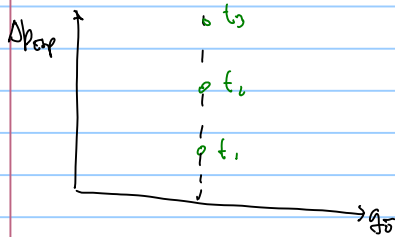
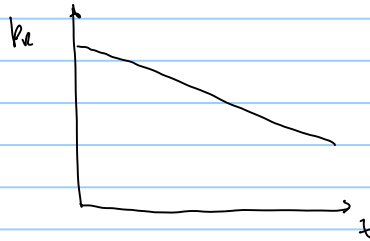
TOTAL-CFP

Note Title

## ESP electric submersible pump



Depletion

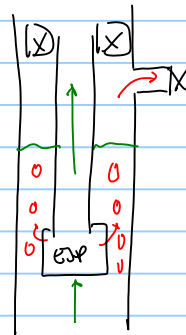


the pump has operational constraints

- limited available motor capacity (maximum power)
- operational map (envelope)
- $P_{ac} \geq P_b(T_R)$

↳ bubble point pressure (no gas is allowed in the pump)

onshore



offshore



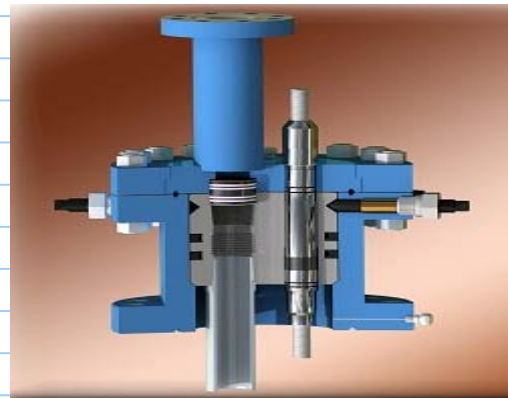
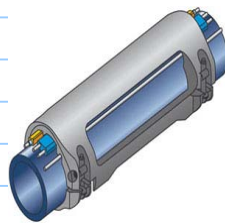
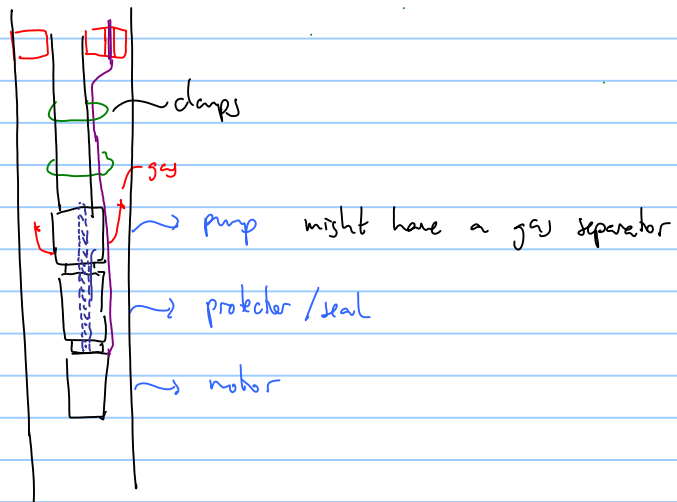
typical gas tolerance in ESP is  $GVF = 10\%$   
gas volume fraction

$$GVF = \frac{q_g}{q_L + q_g} \times 100\%$$

$$= \frac{q_g}{q_o + q_w}$$

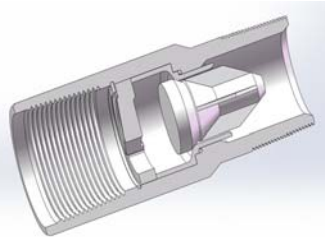
Armais Arutunoff





Other important components:

- other gas-handling equipment (after the gas separator)
- Check valve (above the pump)
- Bleeder valve (above the check valve)

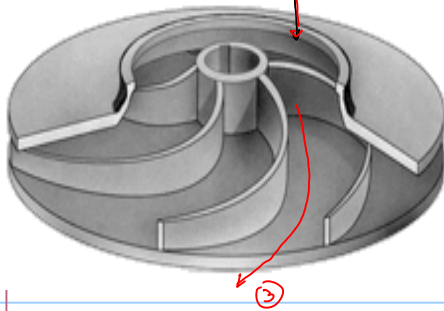


<http://www.orisun.asia/Products.asp?dl=111&xl=165>

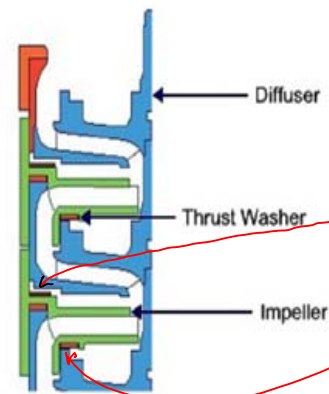


<http://www.orisun.asia/Products.asp?dl=111&xl=164>

Stage: impeller+diffuser

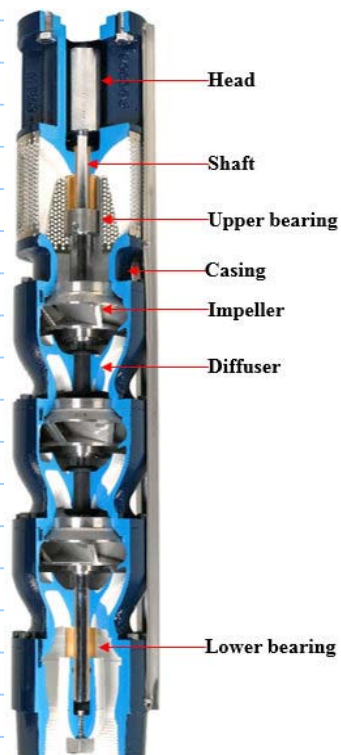
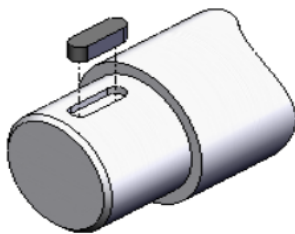

 $P_i$   $P_e$ 

50 - 100 "stages"

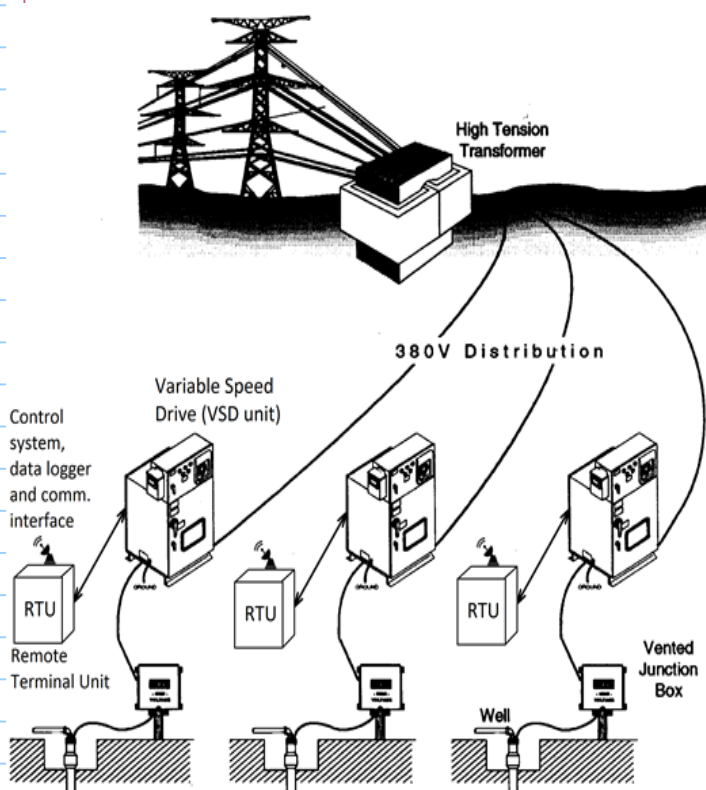
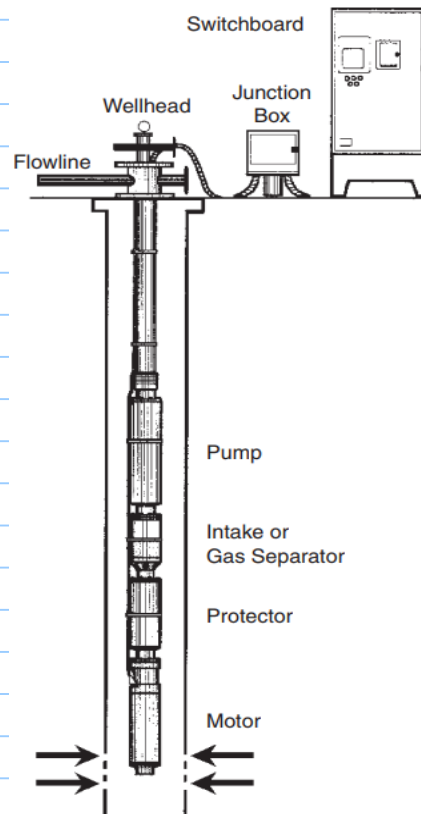


-Upthrust  
-Downthrust

$Q$  is high  
 $Q$  is low







pump frequency

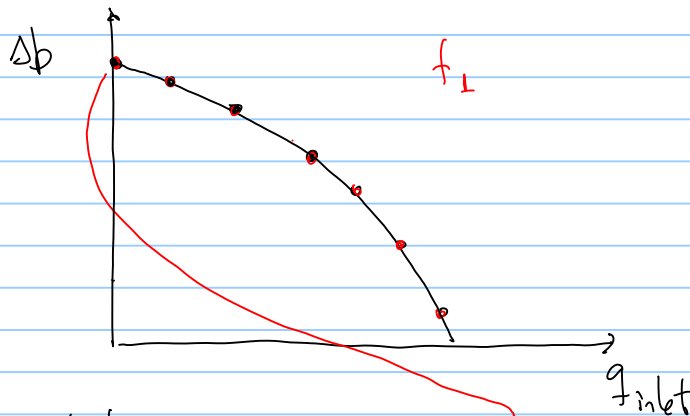
$$f = 30 - 70 \text{ Hz}$$

gas impeller and diffuser more  
tolerant to gas



Note Title

## operational map of ESP

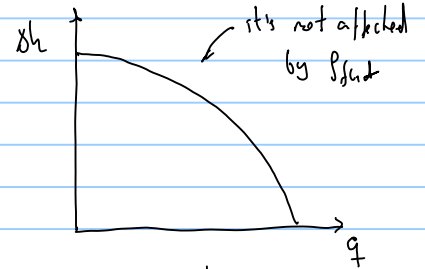


- Bench test  
- Definition of head

1 stage, inlet  $\left\{ \begin{array}{l} 50 \text{ Hz} \\ 60 \text{ Hz} \end{array} \right.$ , water

head

$$\Delta h = h = \frac{\Delta p}{\rho_{fluid} \cdot g}$$



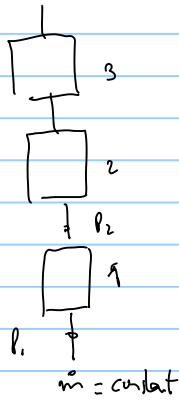
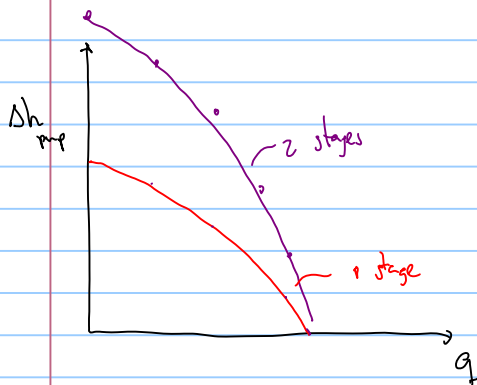
$$\Delta p = \Delta h \cdot \rho_{fluid} \cdot g$$

affected by viscosity  
 $\mu = \mu_w = \mu_{oil}$

$\Delta p$	$q$
$\Delta p_1$	$q_1$
$\Delta p_2$	$q_2$
$\Delta p_3$	$q_3$
$\vdots$	$\vdots$
$\vdots$	$\vdots$

$$\Delta h = a \cdot q^2 + b \cdot q + c$$

Single stage vs multi-stage (50-100)



$$\Delta p_{ESP} = \sum_{i=1}^{N_{stage}} \Delta p_i = N_{stage} \cdot \Delta p_{stage} \cdot F_{pneum}$$

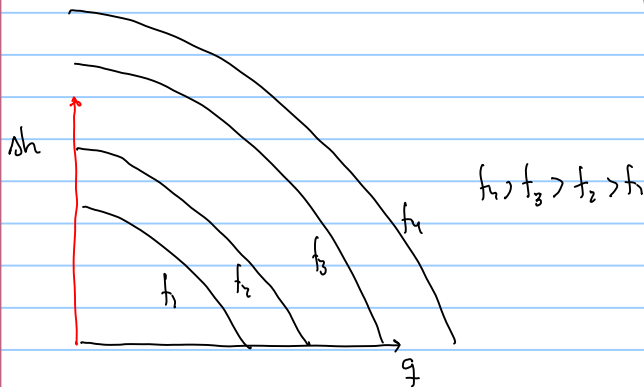
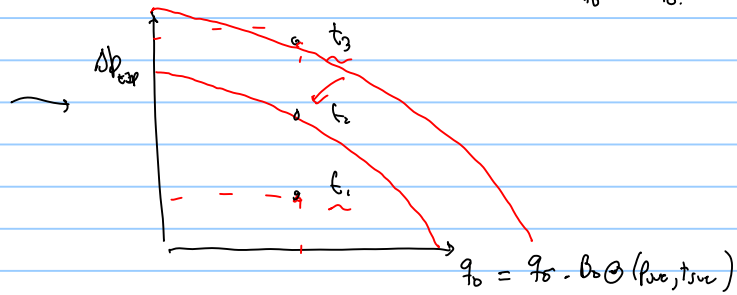
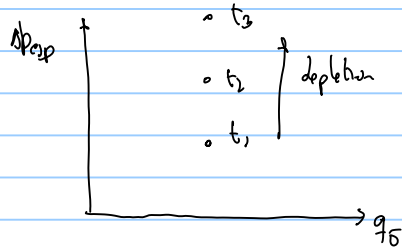
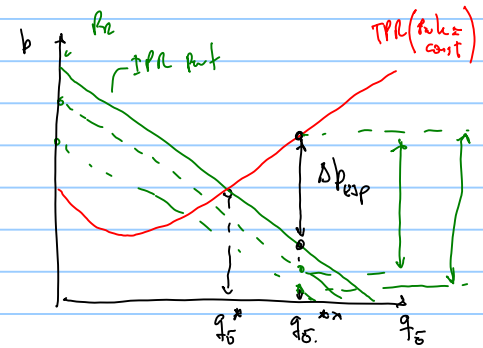
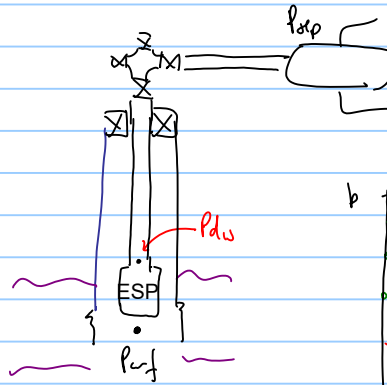
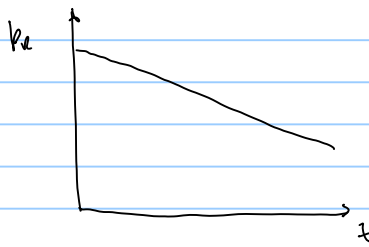
$$F_{pneum} < 1$$

$$q_o$$

$$q_{oi} = q_o \cdot b_{oi}(p_i, T_r)$$

Variation of frequency - why?

Depletion



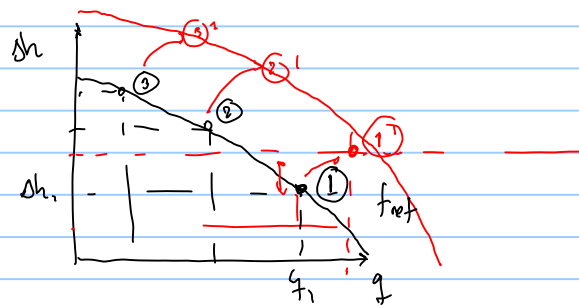
Analytical estimation:

Affinity laws  
Similarity laws

$$Q_B = Q_A \cdot \frac{n_B}{n_A}$$

$$H_B = H_A \cdot \left(\frac{n_B}{n_A}\right)^2$$

$$P_B = P_A \cdot \left(\frac{n_B}{n_A}\right)^3$$



$$\frac{\Delta h_1}{\Delta h_{ref}} = \left(\frac{f_{ref}}{f}\right)^2 \Rightarrow \Delta h_{ref} = \Delta h_1 \cdot \left(\frac{f}{f_{ref}}\right)^2$$

$$\frac{q_1}{q_{ref}} = \left(\frac{f_{ref}}{f}\right) \Rightarrow q_{ref} = q_1 \cdot \left(\frac{f}{f_{ref}}\right)$$


$f_{ref}$	$f$
$\Delta h$	$q$
1	1
1	1
1	1

$$a q^2 + b q + c$$

$$\Delta h_{ref} = a q_{ref}^2 + b q_{ref} + c$$

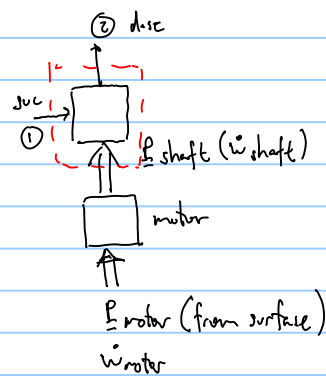
$$\frac{q_{ref}}{f} = \frac{f_{ref}}{f}$$

$$\Delta h_{ref} = a \cdot \left(\frac{f_{ref}}{f}\right)^2 q^2 + b \cdot \frac{f_{ref}}{f} q + c$$


$$\Delta h = \Delta h_{ref} \left( \frac{f}{f_{ref}} \right)^2 = a q^2 + b \left( \frac{f}{f_{ref}} \right) q + \left( \frac{f}{f_{ref}} \right)^2 c$$



## Hydraulic efficiency



$$\eta_H = \frac{P_{\text{pump}}}{P_{\text{shaft}}}$$

$$\eta_m = \frac{P_{\text{shaft}}}{P_{\text{motor}}} \approx 0.95 - 0.98$$

$$\dot{Q} + \dot{W} + \dot{E}_1 - \dot{E}_2 = 0$$

$$\dot{W}_{\text{shaft}} = \dot{E}_2 - \dot{E}_1 = \dot{m} (e_2 - e_1)$$

$$e = \left( g \cdot z + \frac{V^2}{2} + h \right)$$

$\downarrow$   $u + p/v$

ideal pumping process  $\Delta s = 0$  isentropic

$$\Delta u = 0 \quad u = f(T)$$

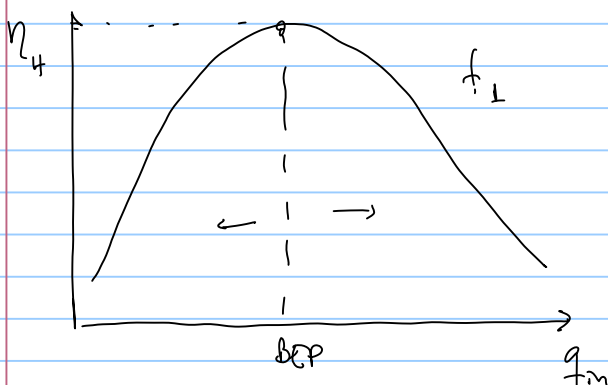
$$\dot{W}_{\text{ideal}} = \dot{m} (P_2 v_2 - P_1 v_1)$$

$$v = \text{constant} = \frac{1}{\rho}$$

$$\dot{W}_{\text{ideal}} = \dot{q} (P_2 - P_1)$$

$$\eta_H = \frac{\dot{q} (P_2 - P_1)}{P_{\text{shaft}}} \approx 0.4 - 0.8$$

→ friction: vanes, back pumpeller  
volumetric: leakage in pump  
turbulence: eddies



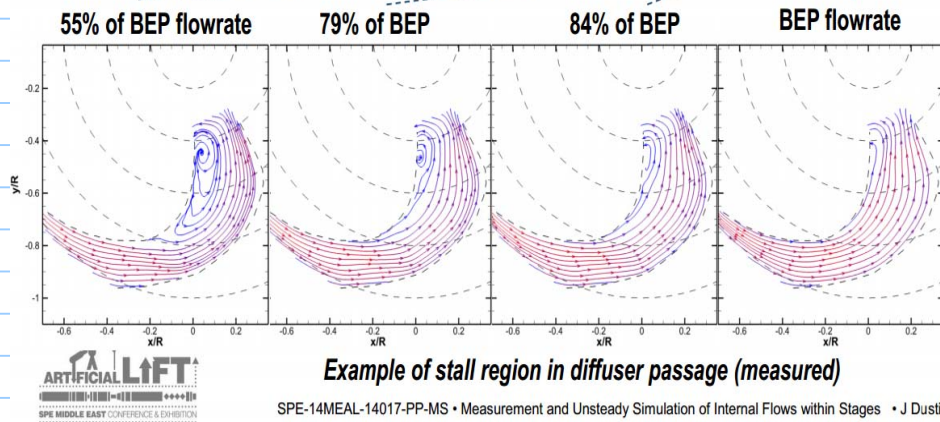
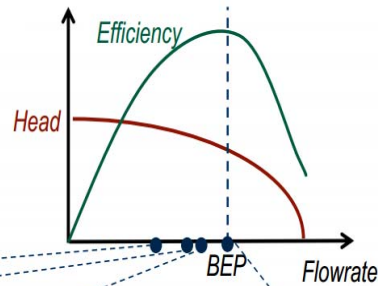
$$\eta_H = b_1 q^2 + b_2 q + b_3$$

$$\dot{W}_{\text{shaft}} = \frac{\Delta p \cdot \dot{q}}{\eta_H}$$

$$\dot{W}_{\text{motor}} = \frac{\dot{W}_{\text{shaft}}}{\eta_m}$$

## PIV measurement in a radial flow stage

- Flow features in diffuser and impeller may be identified from measurements
- Flow misalignment and recirculations reduce efficiency



analytical

$$Q_B = Q_A \cdot \frac{n_B}{n_A}$$

$$H_B = H_A \cdot \left(\frac{n_B}{n_A}\right)^2$$

$$P_B = P_A \cdot \left(\frac{n_B}{n_A}\right)^3$$

similarity law

$$\eta_{Href} = \frac{q_{ref} \cdot \Delta h_{ref}}{P_{shaft ref}}$$

$$\eta_{Hof} = \frac{q \cdot \Delta h}{P_{shaft}}$$

$$\eta_{Hof} = \frac{q_{ref} \cdot \frac{f}{f_{ref}} \cdot \Delta h_{ref} \cdot \left(\frac{f}{f_{ref}}\right)^2}{P_{shaft ref} \cdot \left(\frac{f}{f_{ref}}\right)^3}$$

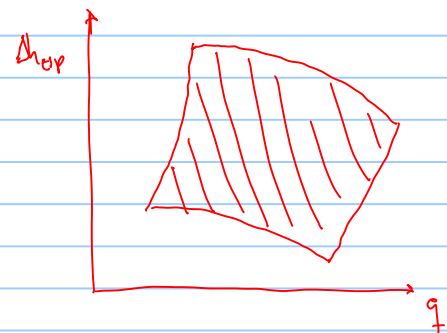
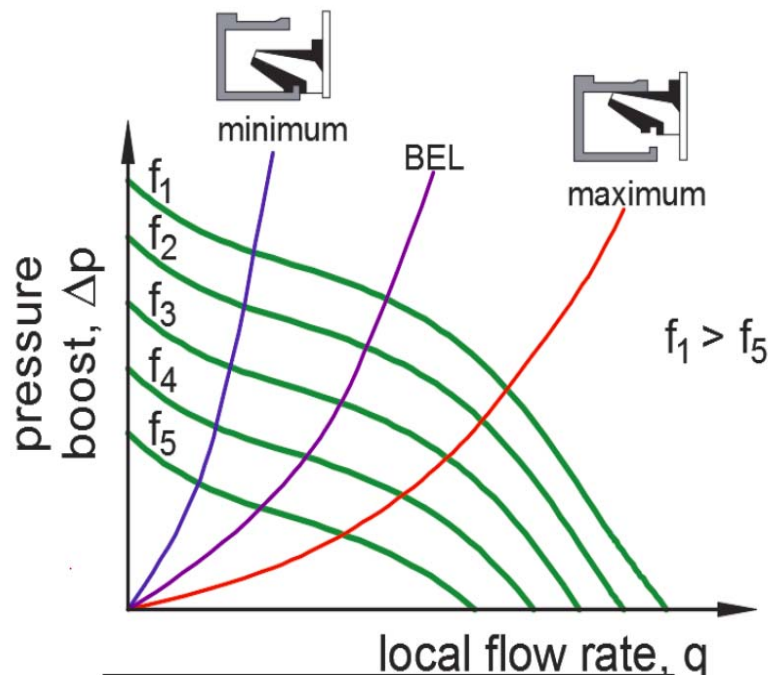
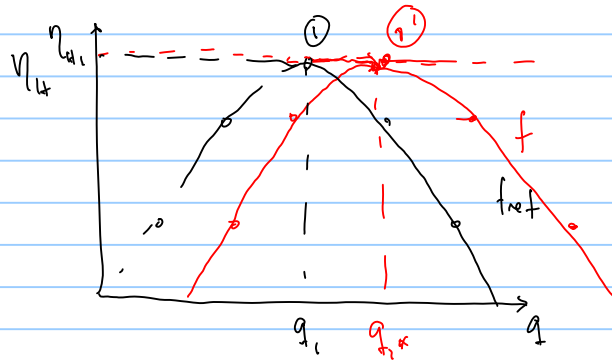
 $\eta_{shaft}$ 

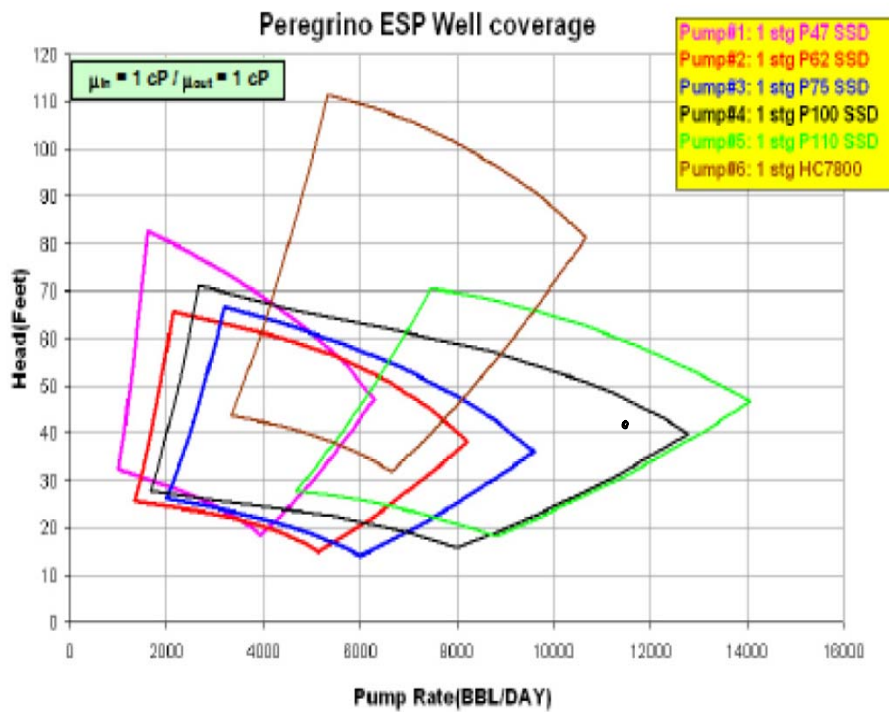
$$\eta_{Hof} = \eta_{Hof ref}$$

$$\eta_{H,rof} = \eta_{H,of ref}$$

$$q_{i,of ref}$$

$$q_{i,rof} = q_{i,of ref} \cdot \frac{f}{f_{ref}}$$



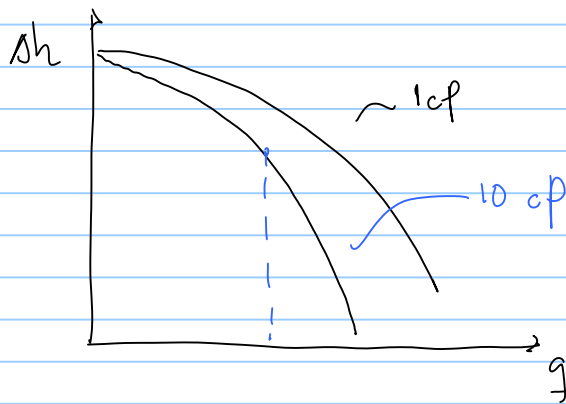


SPE-173948-MS

ESP Application on Heavy Oil in Peregrino Field

Vinicius Castro, and Daniela Leite, Statoil; Daniel Lemos, Jean Marins, Rui Pessoa, and João Magalhães, Baker Hughes

the viscosity of fluid also affects the performance of pump



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ANSI/HI 9.6.7-2010

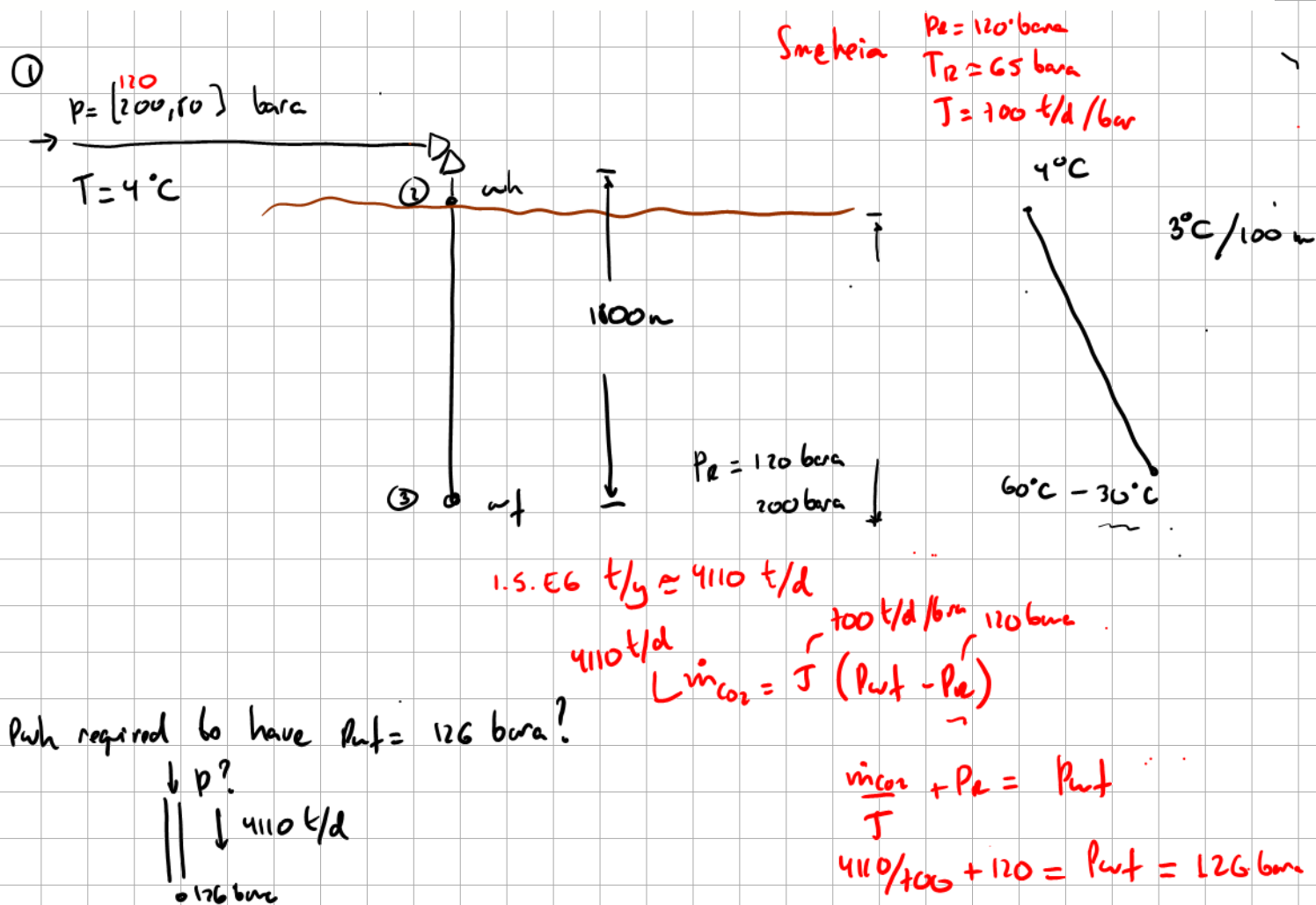
American National Standard (Guideline) for  
**Effects of Liquid Viscosity on  
 Rotodynamic (Centrifugal and Vertical)  
 Pump Performance**

## OUTLINE

- Occurrence of multiphase flow of CO<sub>2</sub> in injection wells
- Recap of video lectures on artificial lift
- Exam questions

The diagram is a phase plot for CO<sub>2</sub> with Pressure (bar) on the y-axis (log scale, 0.1 to 10,000) and Temperature (°C) on the x-axis (-100 to 50). Key features include:
 

- Phase Regions:** Solid (top left), Liquid (top right), and Vapor (bottom right).
- Phase Lines:**
  - Sublimation Line:** Red line from -100°C to the Triple Point (-56.6°C, 5.18 bar).
  - Melting Line:** Black line from the Triple Point to the Critical Point.
  - Saturation Line:** Blue line from the Triple Point to the Critical Point.
- Key Points:**
  - Triple Point:** (-56.6°C, 5.18 bar)
  - Critical Point:** (31.1°C, 73.8 bar)
- Handwritten Annotations:**
  - A red arrow labeled "dry ice" points from the initial state (100 bar, -100°C) to the Triple Point.
  - A red arrow labeled "sublimation" points from the Triple Point to the final state (10 bar, -20°C).
  - A blue arrow labeled "wh" points from the final state towards the liquid region.
  - Text "Push required" with a circled '1' is near the Triple Point.
  - Text "(p. relve)" with a circled '1' and a question mark is near the Critical Point.





$$P_{wf} = P_{wh} - \Delta p_f - \Delta p_H$$

$$\mu = 0.05 \text{ cP} \quad \Delta p_f \ll \Delta p_H \quad \Delta p_f \approx 0$$

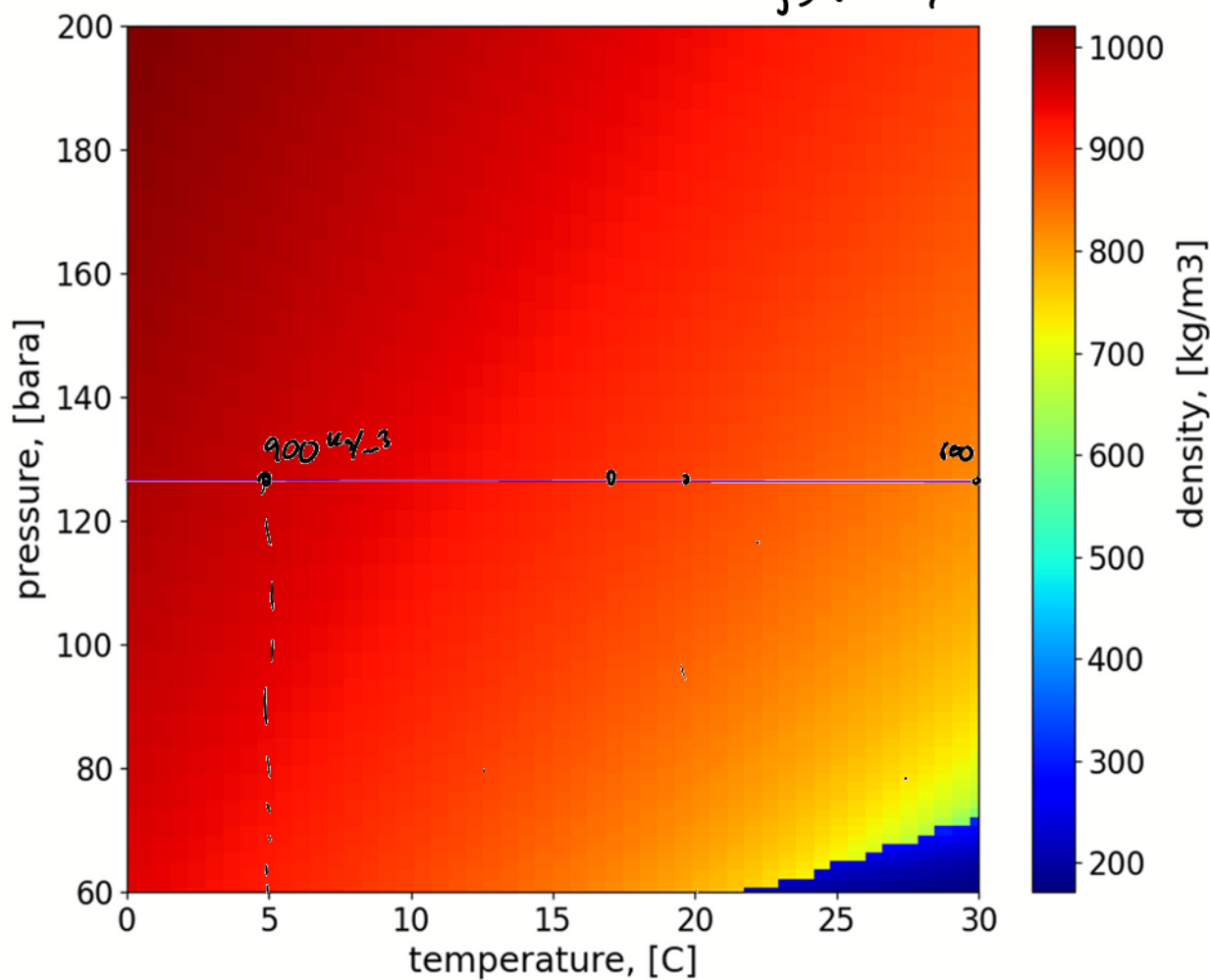
$$v \approx 0.5 - 1 \text{ m/s}$$

$$126 = P_{wh} - \Delta p_H = P_{wh} - \frac{\rho \cdot \Delta h \cdot g}{1.05} = P_{wh} - \rho \cdot 1800 \text{ m} \cdot g$$

$$\Delta h = (z_{wf} - z_{wh}) = -1800 \text{ m}$$

at bottom-hole

$$\rho = 850 \text{ kg/m}^3$$



$$\frac{-850 \cdot (-1800) \cdot 9.81}{1.05} + P_{wh} = 126 \text{ bara}$$

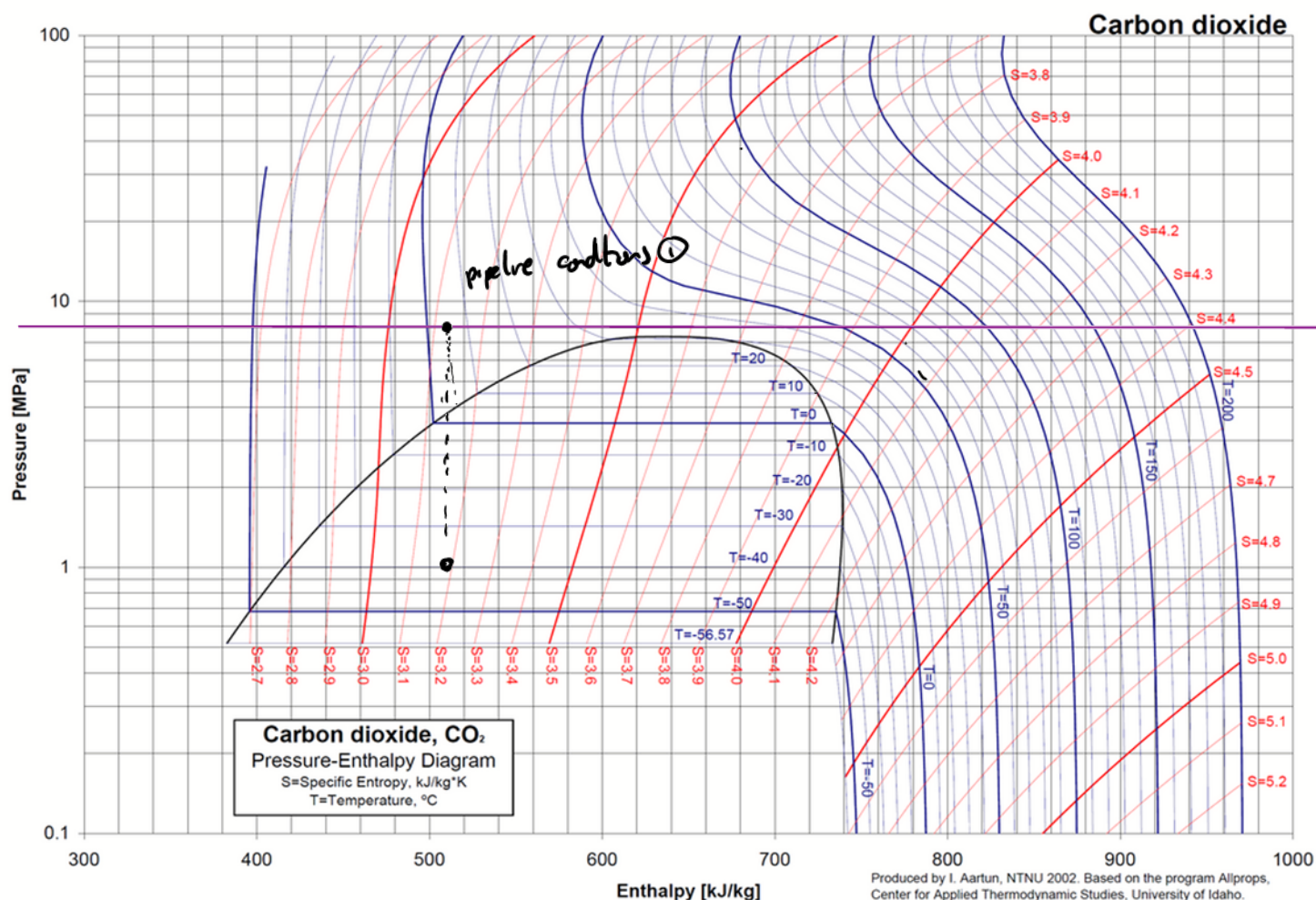
$$P_{wh} = 126 \text{ bara} - 150 \text{ bara}$$

$$P_{wh} = -34 \text{ bara}$$

$$\text{and } \Delta h = 1500 \text{ m}$$

$$P_{wh} = 0 \text{ bara}$$

I use the choke to bring down the pressure from pipeline pressure to the pressure that I need at the wellhead, which is much lower than 80 bara.



Conditions for which I might have CO<sub>2</sub> multiphase flow in the wellbore:

- Low p<sub>R</sub>( saline aquifer hydrostatic column (120 bara)
- Low p<sub>wf</sub>, high injectivity index (J)
- High pressure in the pipeline (higher than 80 bara)
- Wellhead choking

Why is it a concern to have two phase flow in the tubing?

$$\dot{m} = 4110 \text{ t/d} \quad \rho = 850 \text{ kg/m}^3 \quad V = ? \quad ID = 0.168 \text{ m}$$

$$V = \frac{4110 \cdot 1000}{(3600 \cdot 24) \cdot 850 \cdot \pi (0.168)^2 \cdot 0.25} = 2.5 \text{ m/s}$$

$$\rho_{\text{vapor}} = 100 \text{ kg/m}^3$$

$$V = 21.25 \text{ m/s}$$

$\Delta p_f \uparrow$  i need higher p<sub>wh</sub> to inject 4110 t/d

effect of impurities:

- two specs for injection CO<sub>2</sub>

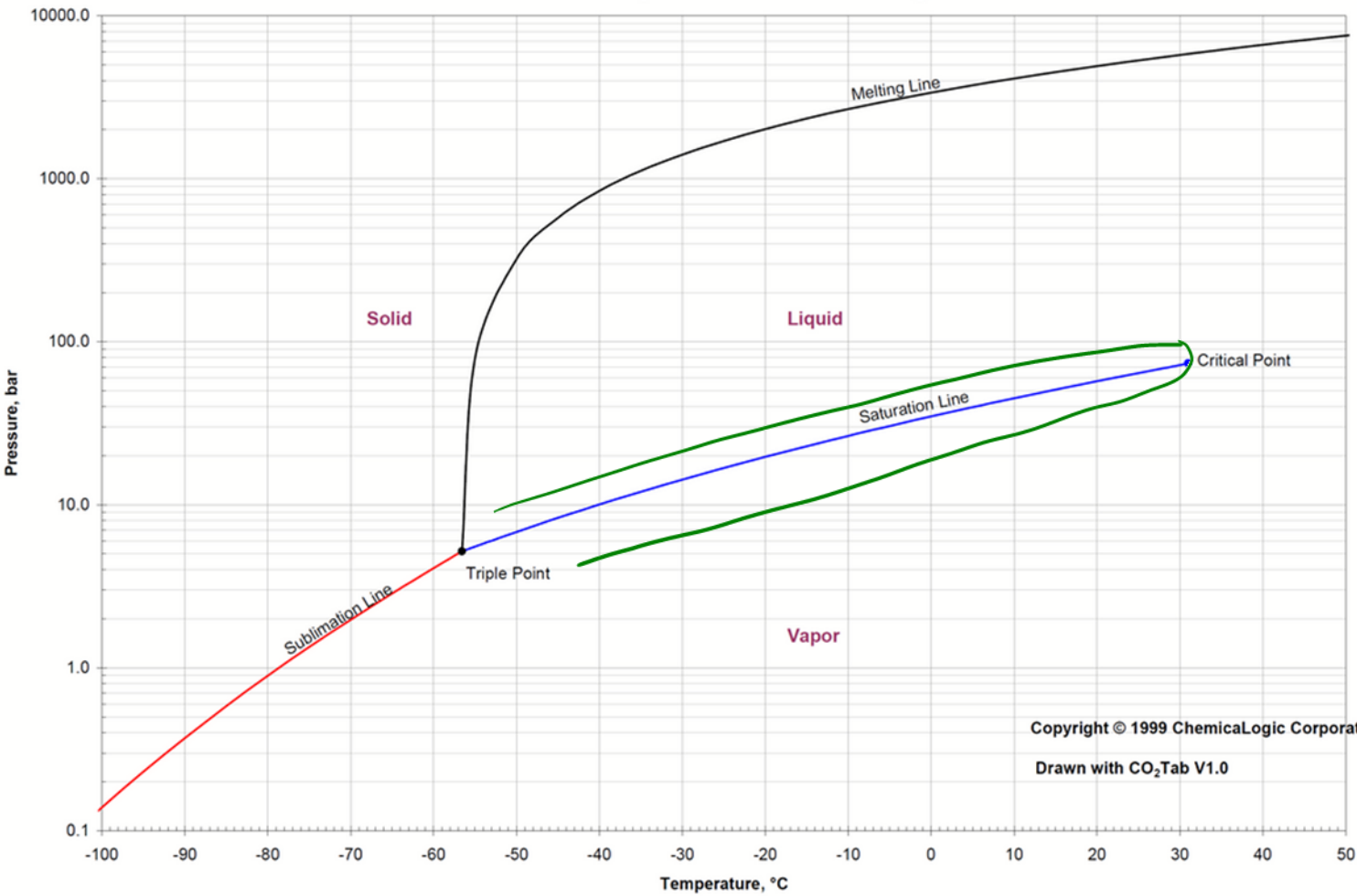
note fraction  
→  $x_{CO_2} \geq 99.8\%$   
→  $x_{CO_2} \geq 96\%$

food grade  
for tanker transport.  
pipeline transport

if it is CO<sub>2</sub>  
captured from  
combustion / N<sub>2</sub>  
NO<sub>x</sub>  
SO<sub>x</sub>

makes the two phase region slightly bigger, and higher chance to fall into it

Carbon Dioxide: Temperature - Pressure Diagram



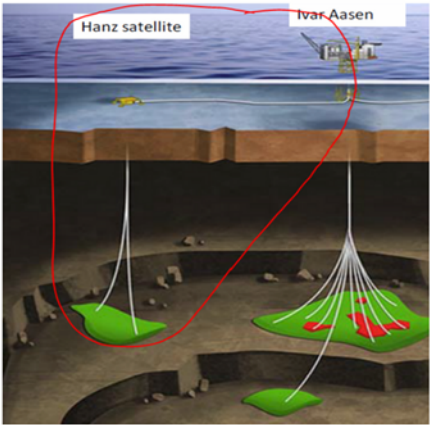
20241101  
OUTLINE:  
-Exam questions on artificial lift.

2021 - re-writing examination

PROBLEM 3 (6 POINTS).

Hanz is a small undersaturated oil reservoir satellite to the Ivar Aasen platform. The reservoir will be developed using one single oil producer and a flowline connected to the platform. The flowline from the Xmas tree to the platform exhibits a very low pressure drop, thus, as a first approximation, the wellhead pressure can be safely assumed to have a constant value of 50 bara.

The well will be produced with open choke. The well doesn't produce any water.



The IPR of the well is provided:

$q_o = J \cdot (p_R - p_{wf})$

$J = 60 \text{ Sm}^3/\text{d}/\text{bar}$

With  $p_R = 200 \text{ bara}$ .

The tubing performance relationship (required flowing bottom-hole pressure at constant wellhead pressure of 50 bara) is provided in the figure below.

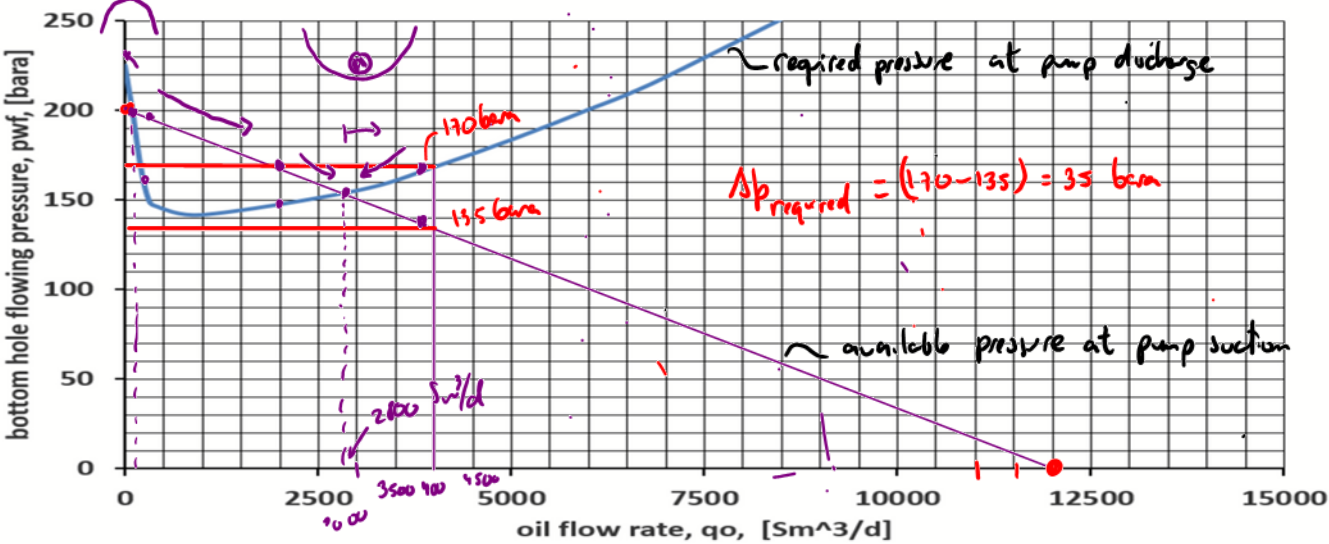
available pressure

$$p_{wf} = p_R - \frac{q_o}{J}$$

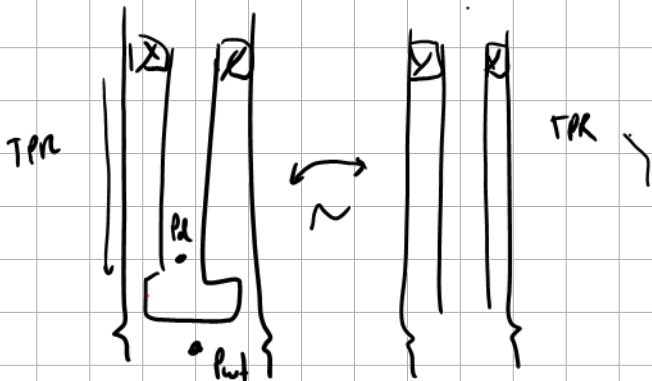
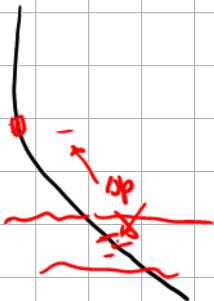
$$q_{o\max}@p_{wf}=0 = 60 \cdot 200 = 12000$$



Tubing performance relationship for  $p_{wh} = 50 \text{ bara}$



Task 1. Is it possible for the well to produce 4000  $\text{Sm}^3/\text{d}$  by natural flow? If not, estimate the pressure boost required by the ESP pump located downhole.





Power required by the ESP?

$$P = \frac{\Delta p \cdot q}{\eta_H \eta_m} \quad [W]$$

in Pa  
m<sup>3</sup>/s  
at pump section  
in fraction

$$\Delta p = 35 \text{ bara}$$

$$\eta_m > 0.95$$

$$\eta_H \sim (0.6 - 0.8)$$

$$q = q_i = q_o + q_w^o = q_o$$

$q_o$

$$\begin{bmatrix} q_g \\ q_o \\ q_w \end{bmatrix} = \begin{bmatrix} \frac{B_g}{1 - R_s \cdot r_s} & \frac{-R_s \cdot B_g}{1 - R_s \cdot r_s} & 0 \\ \frac{-B_o \cdot r_s}{1 - R_s \cdot r_s} & \frac{B_o}{1 - R_s \cdot r_s} & 0 \\ 0 & 0 & B_w \end{bmatrix} \begin{bmatrix} q_{\bar{g}} \\ q_{\bar{o}} \\ q_{\bar{w}} \end{bmatrix}$$

$B_w(p, T)$

$$r_s \approx 0$$

$$m^3/d$$

$$q_o = B_o q_{\bar{o}}$$

$$(1.05 \sim 1.1)$$

### PROBLEM. (100 POINTS)

You are part of the well planning team in AkerBP that is tasked with designing a vertical production well for the Noaka development. The reservoir consists of an undersaturated oil layer.

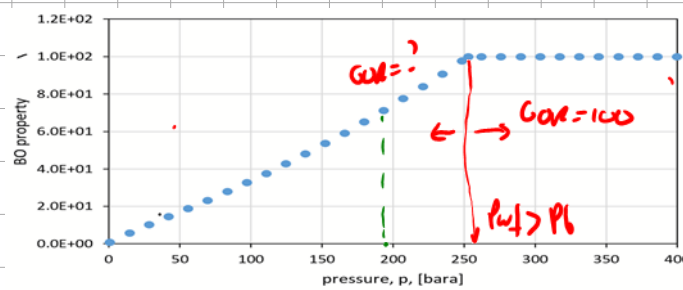
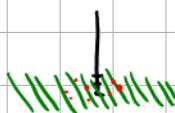
The well is vertical, it has a tubing and a bottom packer, both placed close to the formation and to the perforations, therefore the pressure drop from the perforations to the bottom of the tubing can be neglected. The lower completion consists of a perforated cemented casing.

4. (20 POINTS) The reservoir engineers have determined that the natural flow rate is not high enough and that artificial lift is required. Consider a downhole electric submersible pump located at the end of the tubing, in front of the perforations. Estimate pump delta pressure, oil volumetric rate at pump suction and required pumping power to produce as much oil as possible. Make sure that the suction pressure does not go below the bubble point pressure of the oil at reservoir temperature.

This question is similar to the one solved above. The only difference is that TPR is not given graphically, but in tables. But which TPR curve to use? (for which GOR), what is the reservoir GOR?

- Undersaturated oil reservoir --> single phase flow of oil entering into the wellbore
- BO properties at TR versus p are available.

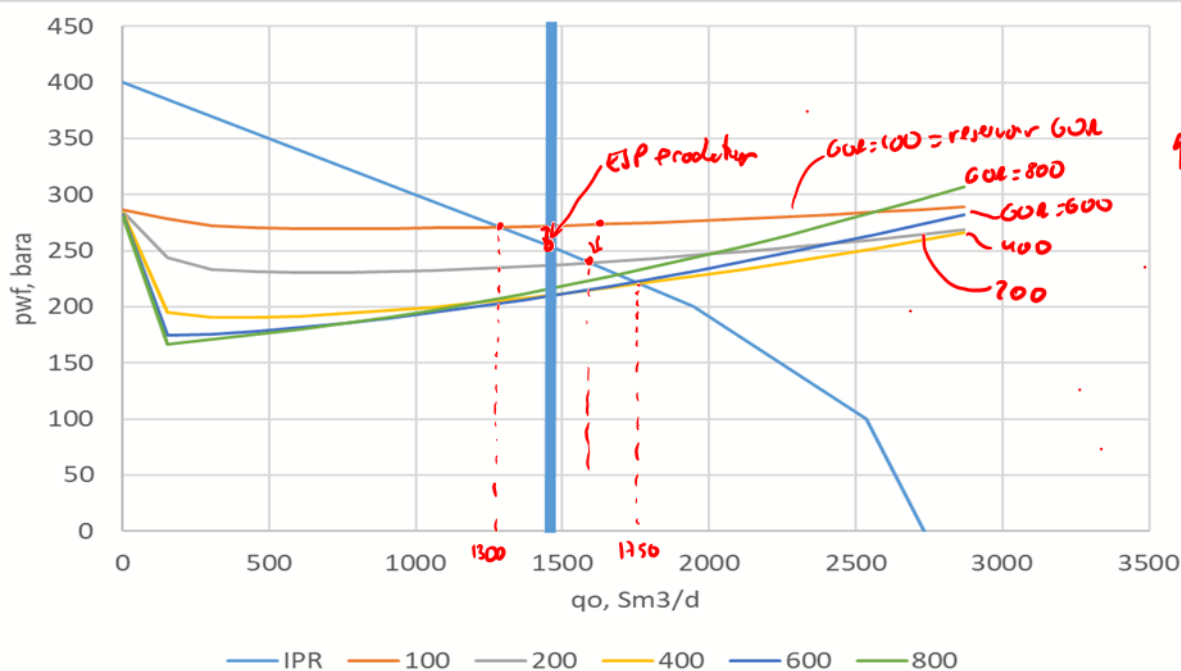
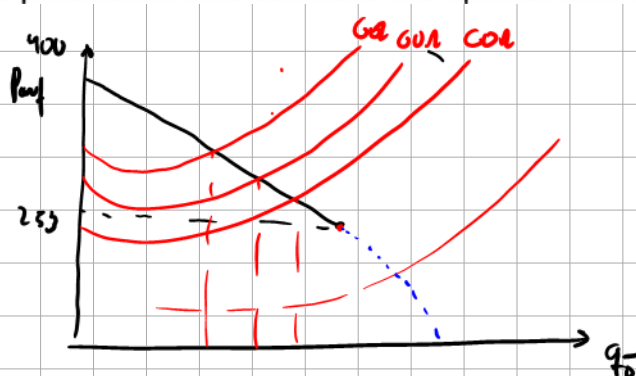
$$GOR_{\text{reservoir}} = R_s @ p_a = 100$$





$q_o$  will be maximum, when  $p_{wf}$  is minimum, but  $p_{wf} \geq p_b$  (253 bara), then  $p_{wf} = 253$  bara

5. (20 POINTS) An engineer in the office has suggested using gas lift, because then the suction pressure can go below the bubble point pressure and one can potentially produce more from the reservoir. The gas lift valve will be placed as close as possible to the bottom of the tubing, and therefore, the gas-lift analysis can be performed considering that the tubing GOR is changing. In the Excel file, several TPR curves are given for different values of  $R_p$  (GOR). Determine if using gas lift is a better idea to increase production and estimate the optimal amount of gas lift rate required.



$$GOR = 400$$

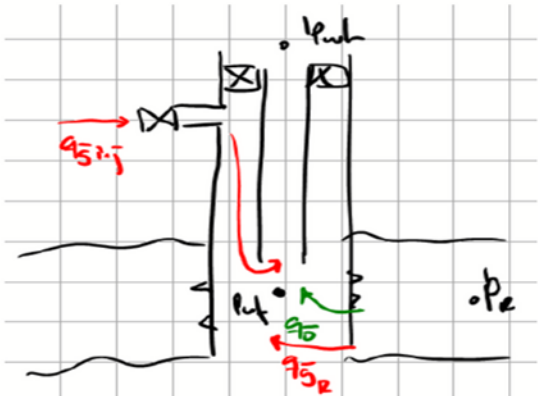
$$q_o \approx 1750 \text{ Sm}^3/\text{d}$$

$$q_{gr} = 1750 \cdot 100 = 175000 \text{ Sm}^3/\text{d}$$

$$q_{j\text{total}} = 1750 \cdot 400 =$$

$$q_{\text{inj}} = q_{j\text{total}} - q_{gr} = 1750 (400 - 100) = 52500 \text{ Sm}^3/\text{d}$$

Consider a gas-lifted oil well. The injection point is very close to the bottom of the tubing, so it is reasonable to assume that the lift gas is injected at the end of the tubing (see the figure below). The end of the tubing is very close to the perforations.

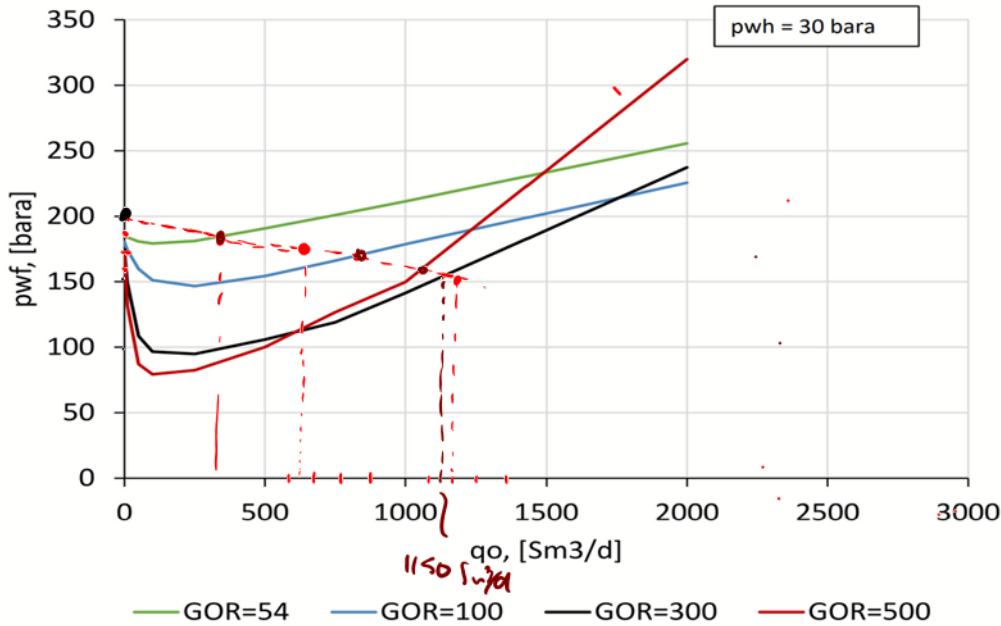


The reservoir GOR is equal to 54. The reservoir IPR can be modeled with Vogel equation:

$$q_o = q_{o,max} \left[ 1 - 0.2 \cdot \frac{p_{wf}}{p_R} - 0.8 \cdot \left( \frac{p_{wf}}{p_R} \right)^2 \right]$$

using a  $p_R = 200$  bara, and a  $q_{o,max} = 3000$  Sm<sup>3</sup>/d.

The figure below shows the curves of Tubing performance relationship at a constant wellhead pressure of 30 bara, for different values of GOR in the tubing.



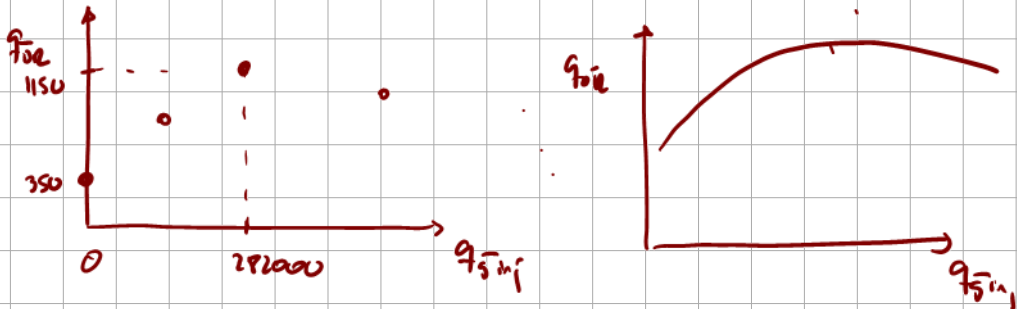
pwf	pwf/pR	qo
175	0.875	637.5
150	0.75	1200
125	0.625	1687.5
100	0.5	2100

$$1150 (300 - 54) = 282000$$

**Task 1.** Determine the optimal gas lift injection rate (i.e. the one that gives the highest reservoir oil rate). Use only the tubing GORs that are provided in the figure. Explain the procedure you followed.

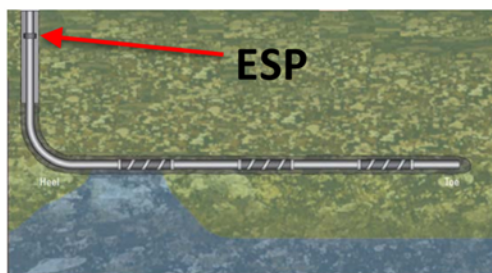
Additional information:

- Solve this problem graphically.



**PROBLEM 2 (20 POINTS). Estimation and verification of ESP requirements**

The Rio Ariari complex is a field currently under development in the region of "Los llanos" in Colombia. The reservoir has a thin layer (19 m) containing undersaturated oil and a very strong bottom aquifer. There is coning from the water layer into the well. The field will be produced with ESP-lifted horizontal wells like the one shown in the figure below.



The Wood company has proposed a unique ESP model (TE7000) with 50 stages which they claim has a wide operational envelope to handle all possible well operational conditions. Your task is to estimate and verify the ESP requirements for a well in the Ariari Field.

**TASKS:**

**Task 1 (5 POINTS).** What is the effective viscosity (in cP) of the oil-water mixture (using the Richardson emulsion equation) when the well is producing a total liquid rate of 250 Sm<sup>3</sup>/d with 54% water cut?

Explain how you have performed this task.

**Task 2 (10 POINTS).** -For the total liquid rates of 250 Sm<sup>3</sup>/d, estimate the required pump pressure boost (DP in bar, input a positive number) and pump power (in kW) to deliver the rate if the wellhead pressure is constant and equal to 40 bara.

Explain how you have performed this task.

**Task 3 (5 POINTS).** -According to the ESP envelope given below, will the ESP model suggested be able to deliver the desired rate of 250 Sm<sup>3</sup>/d? Explain how you have performed this task.

**WC is input in fraction.**

This equation is programmed in a VBA function called "Avprop" provided in the Excel sheet.

- The oil+water mixture exhibits an emulsion behavior where its viscosity is a function of the water volume fraction. The cutoff watercut is 60%.

Regime	Richardson emulsion viscosity
Oil continuous (WC < 60%)	$\mu_m = \mu_o \cdot e^{3.215 \cdot WC}$
Water continuous (WC > 60%)	$\mu_m = \mu_w \cdot e^{3.089(1-WC)}$

The viscosity of the oil is 10 cp and viscosity of the water is 1 cp (1 cp = 1 E-3 Pa s). WC is input in fraction.

- Assume that the oil compressibility and GOR can be neglected such as the rate at standard conditions is equal to the rate at local conditions p and T.

$$WC = \frac{q_w}{q_o + q_w} \quad \text{local rate.}$$

$$q_w \rightarrow q_{wL}$$

$$q_o \rightarrow q_{oL}$$

$$q_w = q_{wL}$$

$$q_o = q_{oL}$$

$$q_L = q_o + q_w = 250$$

$$q_w = 0.54 \cdot 250 = 135$$

$$q_o = 0.46 \cdot 250 = 115$$

$$\mu_m = \mu_o \cdot e^{3.215 \cdot 0.54} = 10$$

$P_{w, \text{available}}$  (from IPR)

$P_{w, \text{required}}$  (from TPE)

$$\Delta P_{\text{pump}} = P_{w, \text{req}} - P_{w, \text{available}}$$

$$L_f = \frac{\Delta P \cdot q}{2 \pi \cdot h \cdot \mu_m}$$

$$f_n = f_0 (1 - u_c) + f_w(u_c)$$

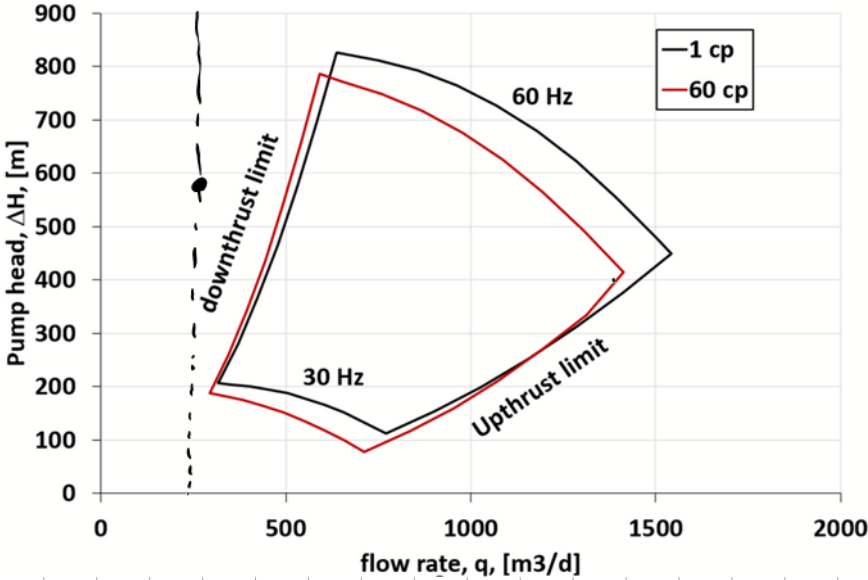
```
Function pin(qt, ID, den, visc, Length, teta, Pout, roughness)
'Function that give pressure required at the inlet of a pipe in order to have the flow qt and discharge pressure Pout
'Calculation made for liquid single phase flow
'Takes in data in SI
'qt flow [Sm^3/d]
'ID inner diameter of pipe [m]
'den density of fluid, [kg/m^3]
'visc viscosity of fluid, [Pa s]
'Length, pipe length, [m]
'teta inclination angle of pipe with respect to horizontal [°]
'Pout, discharge pressure required, [bara]
'roughness of pipe [m]

'Gravitational acceleration g, [m/s^2]
g = 9.81
'Pi number
Pi = 4 * Atn(1)
qt = qt / (3600 * 24) ' [m^3/s]

'Calculating area and velocity
Area = Pi * (ID ^ 2) / 4
v = qt / Area

Presscalc1 = Pout + (Length * Sin(teta * Pi / 180) * den * g / 100000) + (ffactor(den, visc, ID, roughness, v) * Length * (v ^ 2) * den / (ID * 200000))
pin = Presscalc1

End Function
```



$$\Delta H = \frac{\Delta P}{\rho \cdot g} = \frac{56.4155}{966.921} = 595 \text{ m}$$

$$M_w = 57 \text{ CP}$$

Lecture 40: ESP exercise

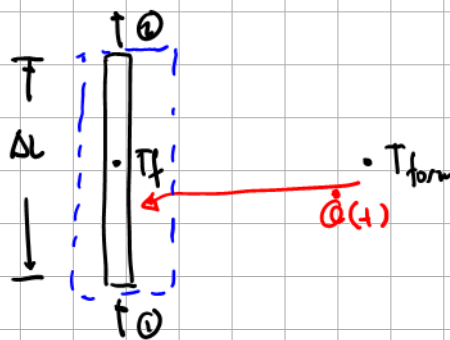
Goal of the exercise: verify that the ESP model selected for the application will work properly for 5 times of production profile

- Verify that the points of  $d_h$  vs  $q$  fall inside the operational envelope of the pump
- Estimate ESP frequency and hydraulic efficiency for all years
- Compute required pumping power

Study case: Peregrino field, offshore Brazil



## Lecture 41: Temperature calculations in wellbore



## Heat Transfer for Flow in Conduits

M. Stanko

## 8. HEAT TRANSFER FOR FLOW IN CONDUITS

The equation for conservation of energy for a section of a conduit is

$$\dot{Q} + \dot{W} = \dot{m} \cdot (e_{out} - e_{in}) \quad \text{Eq. 8-1}$$

The specific energy that the stream has is usually split in internal energy ( $u$ ), potential energy ( $z \cdot g$ ) and kinetic energy ( $V^2/2$ ).

A conduit doesn't exchange work with the surroundings, but the fluid must perform work to enter and leave the system. This specific work is:  $(p_{in} \cdot v_{in} - p_{out} \cdot v_{out})$  (Here  $v$  is specific volume).

By combining the inlet and outlet specific internal energy " $u$ " with the specific work to enter and leave the system to obtain specific enthalpy, the energy conservation equation is written as:

$$\dot{Q} = \dot{m} \cdot \left( h_{out} + z_{out} \cdot g + \frac{(V_{out})^2}{2} - h_{in} - z_{in} \cdot g - \frac{(V_{in})^2}{2} \right) \quad \text{Eq. 8-2}$$

Or, alternatively

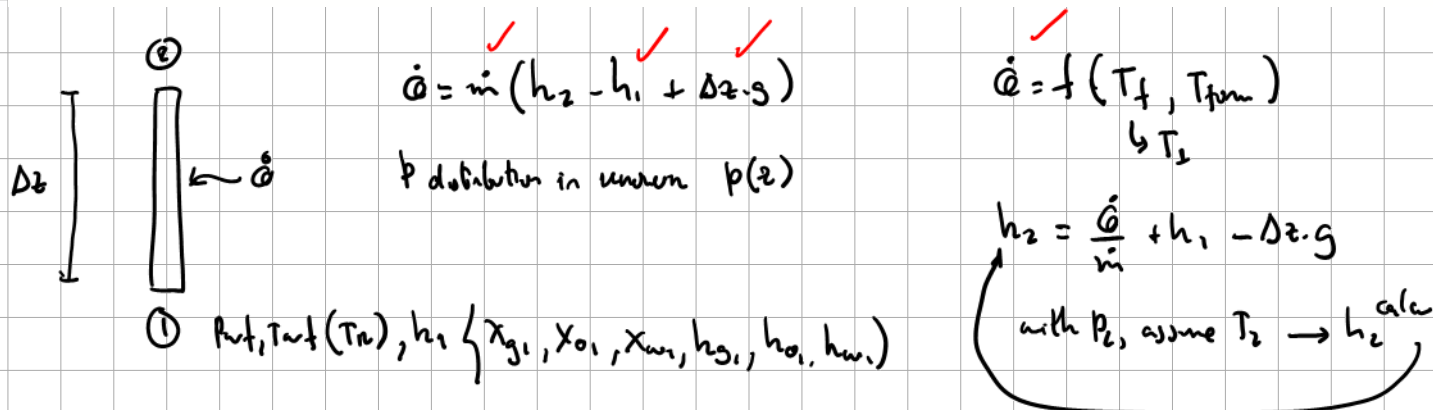
$$\dot{Q} = \dot{m} \cdot \left( \Delta h + \Delta z \cdot g + \frac{(V_{out})^2}{2} - \frac{(V_{in})^2}{2} \right) \quad \text{Eq. 8-3}$$

Here  $\Delta$  represents outlet minus inlet.

In differential form (for an infinitesimally small length of pipe) the equation can be expressed as follows:

$$\frac{d\dot{Q}}{dL} = \dot{m} \cdot \left( \frac{dh}{dL} + g \cdot \frac{dz}{dL} + v \cdot \frac{dp}{dL} \right) \quad \text{Eq. 8-4}$$

Heat leaving the system is negative (the temperature of the outlet fluid is lower than the temperature at the inlet and the term  $\Delta h$  is usually negative). Heat entering the system is positive.



specific enthalpy (h):

- Another BO property, just like viscosity, density, etc
- calculated at p-T with e.g. EOS

Mixture specific enthalpy:

$$h_{mix} = x_g \cdot h_g + x_o \cdot h_o + x_w \cdot h_w$$

$$x_g = \frac{\dot{m}_g}{\dot{m}_r} \quad \text{mass fraction}$$

p [bara]	T [C]	ho [kJ/kg]	hg [kJ/kg]
300.0	148.0	-2108.26	-3529.99
300.0	137.1	-2136.36	-3602.31
300.0	126.2	-2164.67	-3672.1
300.0	115.3	-2193.21	-3739.34
300.0	104.4	-2221.97	-3803.95
300.0	93.6	-2250.97	-3865.83
300.0	82.7	-2280.24	-3924.82
300.0	71.8	-2305.53	0
300.0	60.9	-2329	0
300.0	50.0	-2351.97	0
285.7	148.0	-2094.13	-3547.64
285.7	137.1	-2122.44	-3619.91
285.7	126.2	-2150.93	-3689.79
285.7	115.3	-2179.62	-3757.24

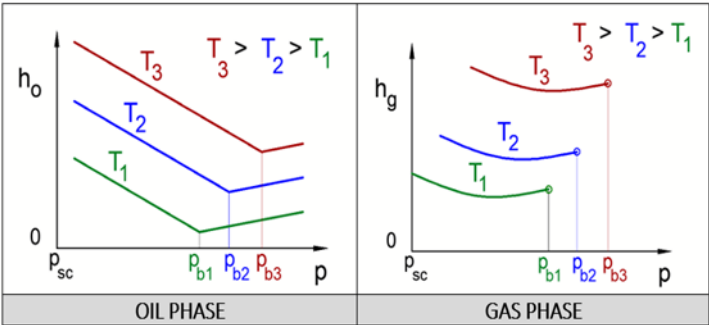


FIGURE 8-6. BEHAVIOR OF SPECIFIC ENTHALPY OF GAS AND OIL VS. PRESSURE FOR THREE TEMPERATURES

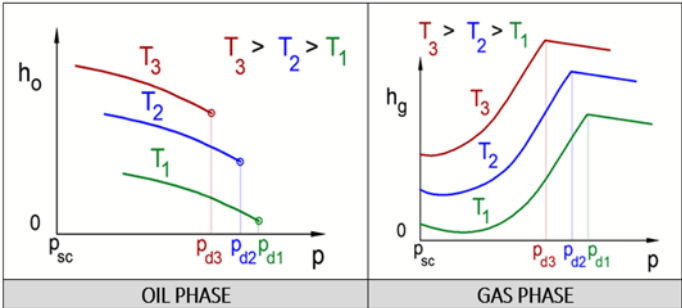


FIGURE 8-8. BEHAVIOR OF SPECIFIC ENTHALPY OF GAS AND OIL VS. PRESSURE FOR THREE TEMPERATURES

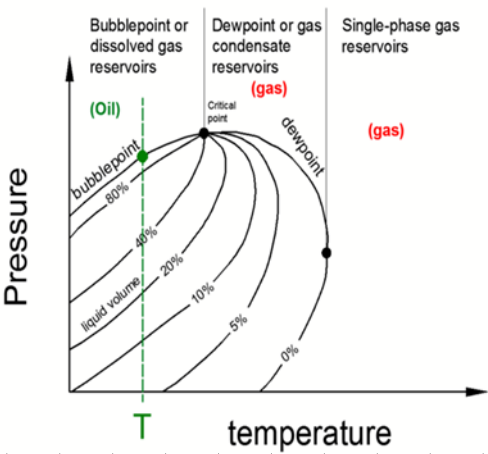
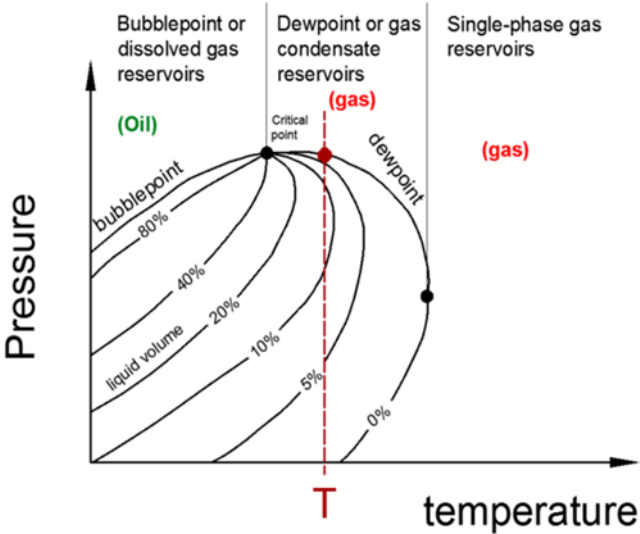


FIGURE 8-6. BEHAVIOR OF SPECIFIC ENTHALPY OF GAS AND OIL VS. PRESSURE FOR THREE TEMPERATURES



$$\Delta h = C_p \cdot \Delta T \quad \text{for liquids}$$

for gases  $C_p = f(p, T)$  and requires frequent update

Heat term ( $\dot{Q}$ )

sign

$$\dot{Q} = -2 \cdot \pi \cdot L \cdot r \cdot U \cdot (T_f - T_\infty)$$

Eq. 8-20

Where:

- $r$  reference radius [m]  
 $U$  Overall heat transfer coefficient, expressed in terms of the reference radius  $r$  [W/m<sup>2</sup>.K]  
 $T_\infty$  Mean ambient temperature [K or °C]  
 $T_f$  Mean fluid temperature in the section [K or °C]

In this section we will work with the heat by unit of conduit length  $\frac{\dot{Q}}{L} = \frac{d\dot{Q}}{dL}$ .

Heat transfer mechanisms:

In pipes:

- Forced convection
- Free convection
- Conduction

$$\frac{d\dot{Q}}{dL} = -2 \cdot \pi \cdot r_i \cdot h_i \cdot (T_f - T_i)$$

forced:

$$Nu = f(Re, Pr)$$

free:

$$Nu = f(Gr, Pr)$$

IMPLICIT! T is required to find h!!

steady state

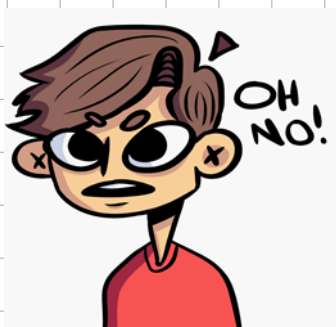
$$\frac{d\dot{Q}}{dL} = -2 \cdot \pi \cdot k_p \cdot \frac{(T_i - T_o)}{\ln \left( \frac{r_o}{r_i} \right)}$$

Transient?

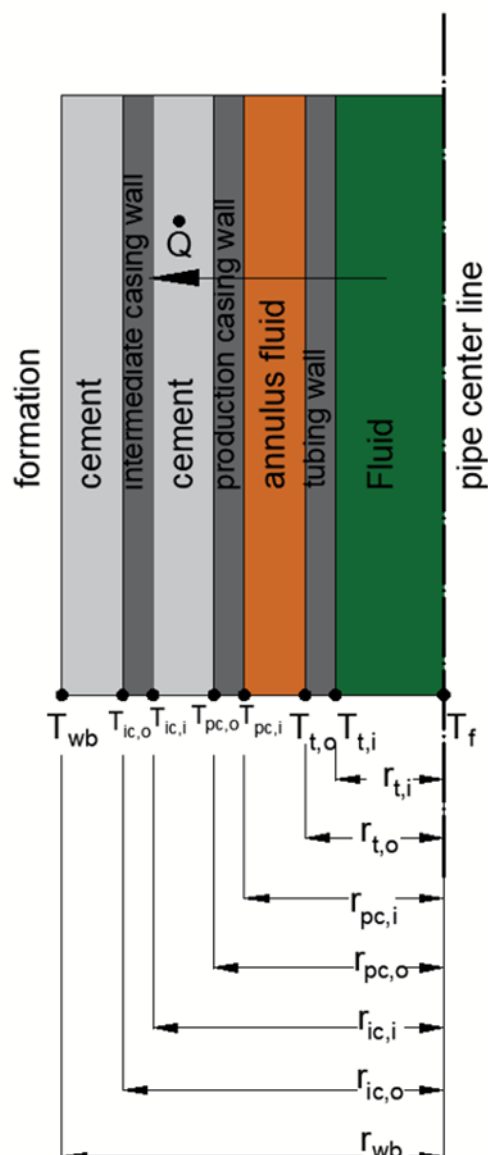
ATTENTION!!!

- h can be pump head ( $\Delta p / (\rho \cdot g)$ )
- h can be specific enthalpy ( $u + p \cdot v$ )
- h can be forced/free convection coefficient

BE CAREFUL!!!



Example:



Overall heat transfer coefficient:

$$\begin{aligned}
 & (T_f - T_{t,i}) + (T_{t,i} - T_{t,o}) + (T_{t,o} - T_{pc,i}) + (T_{pc,i} - T_{pc,o}) + (T_{pc,o} - T_{ic,i}) + (T_{ic,i} - T_{ic,o}) \\
 & + (T_{ic,o} - T_{wb}) \\
 & = \frac{-\frac{d\dot{Q}}{dL}}{2 \cdot \pi \cdot r_{t,i} \cdot h_i} + \frac{-\frac{d\dot{Q}}{dL}}{\frac{2 \cdot \pi \cdot k_t}{\ln\left(\frac{r_{t,o}}{r_{t,i}}\right)}} + \frac{-\frac{d\dot{Q}}{dL}}{2 \cdot \pi \cdot r_{t,o} \cdot h_{ann}} + \frac{-\frac{d\dot{Q}}{dL}}{\frac{2 \cdot \pi \cdot k_{pc}}{\ln\left(\frac{r_{pc,o}}{r_{pc,i}}\right)}} + \frac{-\frac{d\dot{Q}}{dL}}{\frac{2 \cdot \pi \cdot k_c}{\ln\left(\frac{r_{ic,i}}{r_{pc,o}}\right)}} + \frac{-\frac{d\dot{Q}}{dL}}{\frac{2 \cdot \pi \cdot k_{ic}}{\ln\left(\frac{r_{ic,o}}{r_{ic,i}}\right)}} \\
 & + \frac{-\frac{d\dot{Q}}{dL}}{\frac{2 \cdot \pi \cdot k_c}{\ln\left(\frac{r_{wb}}{r_{ic,o}}\right)}}
 \end{aligned}$$

Clearing the temperature difference between fluid and wellbore wall:

$$(T_f - T_{wb}) = -\frac{d\dot{Q}}{dL} \cdot \left[ \frac{1}{2 \cdot \pi \cdot r_{t,i} \cdot h_i} + \frac{1}{\frac{2 \cdot \pi \cdot k_t}{\ln\left(\frac{r_{t,o}}{r_{t,i}}\right)}} + \frac{1}{2 \cdot \pi \cdot r_{t,o} \cdot h_{ann}} + \frac{1}{\frac{2 \cdot \pi \cdot k_{pc}}{\ln\left(\frac{r_{pc,o}}{r_{pc,i}}\right)}} + \frac{1}{\frac{2 \cdot \pi \cdot k_c}{\ln\left(\frac{r_{ic,i}}{r_{pc,o}}\right)}} + \frac{1}{\frac{2 \cdot \pi \cdot k_{ic}}{\ln\left(\frac{r_{ic,o}}{r_{ic,i}}\right)}} + \frac{1}{\frac{2 \cdot \pi \cdot k_c}{\ln\left(\frac{r_{wb}}{r_{ic,o}}\right)}} \right]$$

If the inner tubing radius will be used as reference radius, we then we divide by the inner perimeter of the inner tubing:

$$(T_f - T_{wb}) = -\frac{d\dot{Q}}{dL} \cdot \frac{1}{2 \cdot \pi \cdot r_{t,i}} \cdot \left[ \frac{1}{h_i} + \frac{r_{t,i} \cdot \ln\left(\frac{r_{t,o}}{r_{t,i}}\right)}{k_t} + \frac{r_{t,i}}{r_{t,o} \cdot h_{ann}} + \frac{r_{t,i} \cdot \ln\left(\frac{r_{pc,o}}{r_{pc,i}}\right)}{k_{pc}} + \frac{r_{t,i} \cdot \ln\left(\frac{r_{ic,i}}{r_{pc,o}}\right)}{k_c} + \frac{r_{t,i} \cdot \ln\left(\frac{r_{ic,o}}{r_{ic,i}}\right)}{k_{ic}} + \frac{r_{t,i} \cdot \ln\left(\frac{r_{wb}}{r_{ic,o}}\right)}{k_c} \right]$$

Then:

$$U = \left( \frac{1}{h_i} + \frac{r_{t,i} \cdot \ln\left(\frac{r_{t,o}}{r_{t,i}}\right)}{k_t} + \frac{r_{t,i}}{r_{t,o} \cdot h_{ann}} + \frac{r_{t,i} \cdot \ln\left(\frac{r_{pc,o}}{r_{pc,i}}\right)}{k_{pc}} + \frac{r_{t,i} \cdot \ln\left(\frac{r_{ic,i}}{r_{pc,o}}\right)}{k_c} + \frac{r_{t,i} \cdot \ln\left(\frac{r_{ic,o}}{r_{ic,i}}\right)}{k_{ic}} + \frac{r_{t,i} \cdot \ln\left(\frac{r_{wb}}{r_{ic,o}}\right)}{k_c} \right)^{-1}$$



- Inner forced convection: The inner forced-convection coefficient ( $h_i$ ) is usually in the range 100-50 000 W/m<sup>2</sup> K.<sup>23</sup> It is lower for low velocities and for gas flow. This gives a term in the range O(1E-5) to O(1E-2).
- Conduction in metal: Inner radii of well tubulars and pipelines are usually in the range 0.01-0.25 m. The ratio between inner and outer radius is usually between 1.05-1.3 (thickest pipe walls are usually for the small pipe diameters), thus the natural log of it is between 0.04-0.24. Lastly, the conductivity of the steel is around 45 W/m<sup>2</sup> K. This gives a term O(1E-4).

Free convection in the annulus (Term 3): The free convection coefficient in the annulus usually has values around 100 W/m<sup>2</sup> K. The ratio between outer and inner tubing diameter can range from 1.05 to 1.3. Therefore, this term is usually O(1E-2).

Conduction in cement (terms 5 and 7): The thermal conductivity of cement ( $k_c$ ) is usually in the range between 0.3 to 2 W/m K. The ratio between the outer and inner diameter of the annular space is usually around 1.2. The inner tubing diameter is usually 0.02-0.2. Therefore, this term is usually O(1E-2).

## Heat transfer in formation or soil

$$\frac{\partial^2 T_e}{\partial r^2} + \frac{1}{r} \cdot \frac{\partial T_e}{\partial r} = \frac{c_e \cdot \rho_e}{k_e} \cdot \frac{\partial T_e}{\partial t}$$

$k_e$  Thermal conductivity, soil [W/m.K]

$C_e$  Specific heat capacity, soil [J/K.kg]

$t$  Time [s]

$$T_e(r, t = 0) = T_{ei}$$

$$\frac{\partial T_e}{\partial r}(r \rightarrow \infty, t) = 0$$

$$\frac{d\dot{Q}}{dz} = -2 \cdot \pi \cdot k_e \cdot r_{wb} \cdot \frac{\partial T_e}{\partial r} \Big|_{r=r_{wb}}$$

input

Transient!!!!

An approximate, analytical solution:



## Wellbore Heat Transmission

H. J. RAMEY, JR.  
MEMBER AIME

MOBIL OIL CO.  
SANTA FE SPRINGS, CALIF.

SPE 22866

Heat Transfer During Two-Phase Flow in Wellbores:  
Part I—Formation Temperature

A.R. Hasan, U. of North Dakota, and C.S. Kabir, Chevron Oil Field Research Co.  
SPE Members

Using that solution, and doing some math:

$$U_{eff}(t) = \left( \frac{U \cdot k_e}{k_e + T_D \cdot r_{t,i} \cdot U} \right)$$

$$T_D = 1.1281 \cdot \sqrt{t_D} \cdot (1 - 0.3 \cdot \sqrt{t_D}), \quad \text{for } t_D \leq 1.5$$

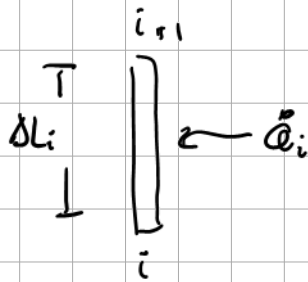
$$T_D = (0.4063 + 0.5 \cdot \ln(t_D)) \left( 1 + \frac{0.6}{t_D} \right) \quad \text{for } t_D > 1.5$$

$$\text{Dimensionless time, } t_D = \frac{\alpha_e \cdot t}{r_{wb}^2}$$

And  $\alpha_e$  is the thermal diffusivity of the soil, [m<sup>2</sup>/s], equal to  $\frac{k_e}{\rho_e \cdot C_e}$

## Lecture 42 : Temperature calculations in wellbore - exercise

TVD [m]	T [C]	BO table column p[bara]
0	50.0	28
500	57.1	39.2
1000	64.3	58.6
1500	71.4	82.5
2000	78.6	109.4
2500	85.7	138.4
3000	92.9	168.9
3500	100.0	200.2



$$h_{i+1} = \frac{\dot{Q}_i}{\dot{m}} + h_i - \Delta z \cdot g$$

$$\left. \frac{d\dot{Q}}{dz} \right|_i = -2\pi r \cdot U_i (T_{fi} - T_{faw,i})$$



$$\dot{Q}_i = \left( \left. \frac{d\dot{Q}}{dz} \right|_i + \left. \frac{d\dot{Q}}{dz} \right|_{i+1} \right) \frac{1}{2} \cdot \Delta L_i$$

trapezoidal rule !

residual  $\mathcal{E} = 0 = \frac{\dot{Q}_i}{\dot{m}} + h_i - h_{i+1} - \Delta z g$

BO table column	
TVD [m]	T [C]
0	50.0
500	57.1
1000	64.3
1500	71.4
2000	78.6
2500	85.7
3000	92.9
3500	100.0

TVD [m]	T [C]	p[bara]
0	65.6	28
500	74.5	44.8
1000	81.2	65.3
1500	86.3	89.1
2000	90.9	115.8
2500	94.9	144.5
3000	97.9	174.7
3500	100.0	205.9

20241108

## OUTLINE:

-Introduction to PROSPER and Pipesim

## A Brief History of PIPESIM



- 1984 - PIPESIM developed on Unix Platform
- 1985 - PIPESIM ported to DOS & Baker Jardine formed
- 1990 - PIPESIM GOAL (Gas Lift Optimization & Allocation) Developed
- 1993 – Windows GUI added to PIPESIM
- 1994 – PIPESIM Net Launched
- 1996 – PIPESIM FPT Launched
- 1997 – PIPESIM FPT linked to ECLIPSE
- 2000 – PIPESIM 2000 developed (New 32-bit GUI)
- 2001 – Baker Jardine Acquired by Schlumberger
- 2003 – Q1 – Release of PIPESIM 2003

Schlumberger

News

### Schlumberger acquires Baker Jardine and Associates

Email Share LinkedIn Share Tweet Print Order Reprints

Apr 11, 2001 Updated Apr 11, 2001, 2:26pm CDT

#### IN THIS ARTICLE

GeoQuest, an operating unit of Schlumberger Oilfield Services, has inked a deal to acquire Baker Jardine and Associates, a London-based petroleum engineering firm. BJA is a provider of software tools, information technology consulting and integrated solutions focused on increasing oil and gas production.

#### RECOMMENDED

**COMMERCIAL REAL ESTATE**  
Lagoon Development Co. building first standalone lagoon attraction in Greater Houston

**ENERGY**  
BlackRock to invest

### PETEX (1990)

FOUNDER: GUEDROUDJ, HAMID (working earlier at EDINBURGH PETROLEUM SERVICES LIMITED (EPS))



Hamid Guedroudj  
Chief Executive  
Petroleum Experts Ltd

<https://www.petex.com/the-company/>



## 1. Subsea oil well modeling

**Goal:** set up a computational model of the well and perform some production engineering analysis.

### Fluid information:

Use a black oil correlation of Glasø ( $p_b$ ,  $R_s$ ,  $B_o$ ) and Beal (viscosity) to characterize your PVT behavior.

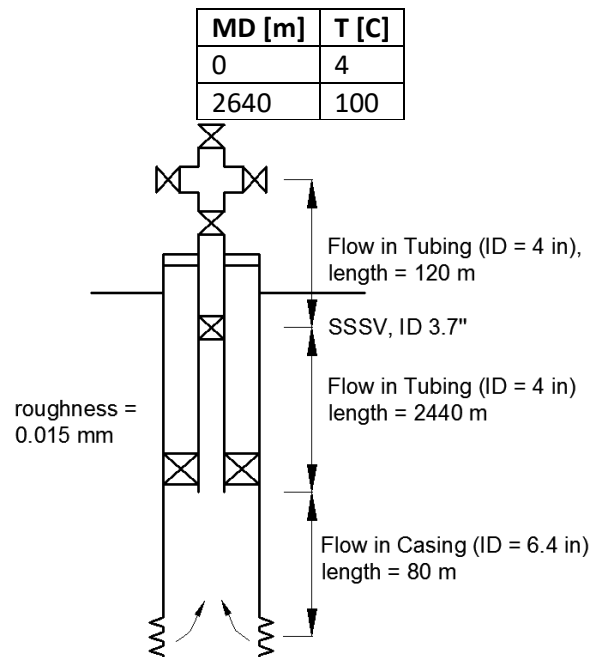
Solution GOR = 142 Sm <sup>3</sup> /Sm <sup>3</sup>	Formation Water salinity = 23000 ppm
Producing GOR = 142 Sm <sup>3</sup> /Sm <sup>3</sup>	No H <sub>2</sub> S, CO <sub>2</sub> , N <sub>2</sub> .
Oil gravity = 37 API (840 Kg/m <sup>3</sup> )	Heat capacity of oil = 2.219 KJ/Kg/K
Gas gravity = 0.76	Heat capacity of gas = 2.1353 KJ/Kg/K
At initial conditions no water.	Heat capacity of water = 4.1868 KJ/Kg/K

### Well layout:

Deviation survey

MD [m]	TVD [m]
0	0
123	122
1059	1036
2164	2103
2640	2560

Geothermal gradient



**Overall heat transfer coefficient** = 45 W/m<sup>2</sup> K

### Reservoir info:

Producing from a single layer  
 Reservoir pressure = 360 bara  
 Reservoir temperature = 100 C  
 Water cut = 0%  
 Productivity index = 12 Sm<sup>3</sup>/d/bar

## **Tasks**

### **PVT**

- Determine the bubble point pressure of the oil and gas mixture at reservoir temperature
- Plot  $B_o$ ,  $R_s$  and visco versus pressure at reservoir temperature. Export the curves to Excel.
- Perform a calibration of the BO correlations. Assume that the viscosity of the oil at reservoir pressure and temperature is known and equal to 1.3 cP.

### **Pressure transverse calculations**

- Perform a calculation assuming wellhead pressure is 35 bara and oil rate is 1000 Sm<sup>3</sup>/d. examine the results and plot versus measured depth the following variables:
  - Total pressure gradient, hydrostatic, frictional and acceleration pressure gradient components
  - Liquid holdup and non-slip volume fraction. Compute slip between liquid and gas.
  - Gas and liquid velocities
  - Temperature
- Repeat the calculations above for a wellhead pressure of 70 bara and oil rate of 1000 Sm<sup>3</sup>/d. How does this change affect your results?
- Change the overall heat transfer coefficient to 10 W/m<sup>2</sup> K and repeat your calculations. How does this change affect your results?
- Assume the well is producing with a water cut of 20%. How does this affect your results?

### **TPR**

- Calculate TPR curves for wellhead pressures equal to 35 bara, 70 bara, and 100 bara.
- Calculate TPR curves for GOR equal to 200, 300 and 600 Sm<sup>3</sup>/Sm<sup>3</sup>.

### **Flow equilibrium**

- Estimate the producing rate using flow equilibrium and wellhead pressure is 35 bara.
- The team is considering using a bigger tubing. Evaluate the effect this could have in the equilibrium rate.
- Assume the well is producing with a water cut of 20%. How does this affect your results?

# Transient flow

20241111

Presentation by Prof emeritus Harald Asheim

# Transient, multiphase flow in pipe

- In multiphase pipelines, liquid slugs, large enough to «drown» the processing plant, had been experienced. This led to development of the OLGA-program, supported and verified by measurements from the large scale experimental facility at Tiller. It enabled prediction of transient multiphase performance, providing basis for safe operation. So, the task of predicting transient multiphase flow may be considered solved... ?
- Is further R&D is worthwhile? This old professor-emeritus thinks so. And it may be supported by field measurements.
- This presentation outlines the basics of transient multiphase flow and how it may be predicted.....

- **Content**

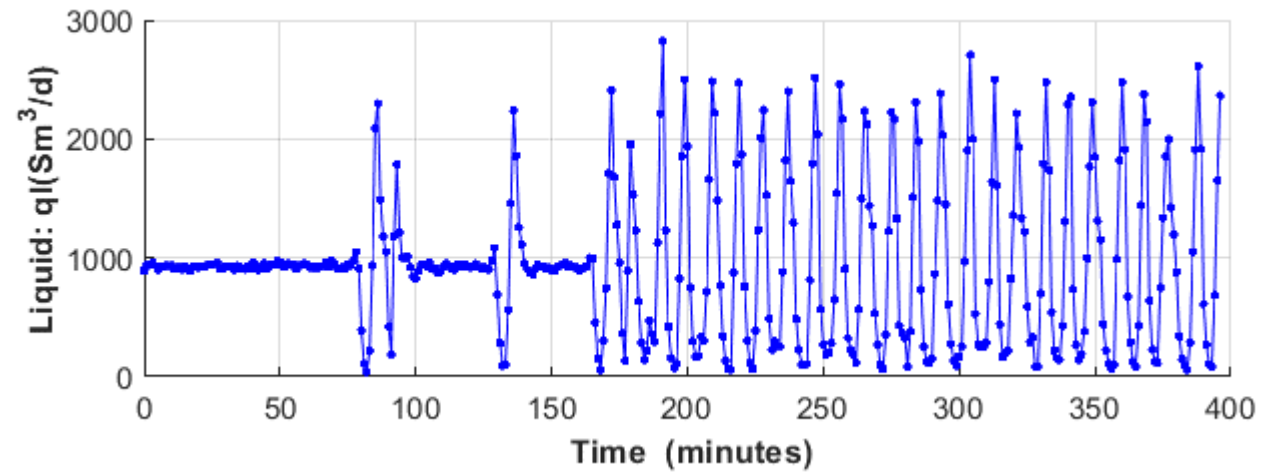
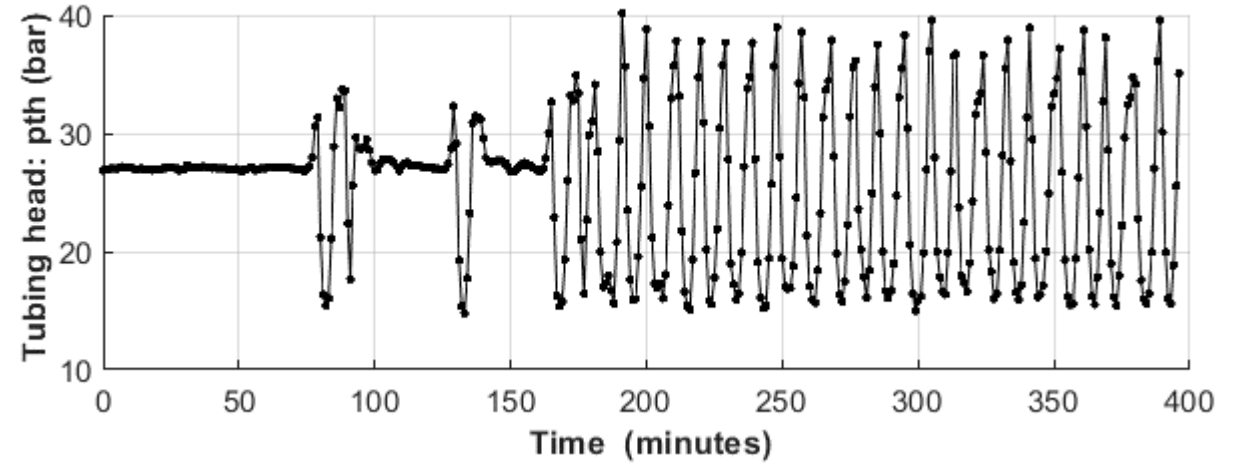
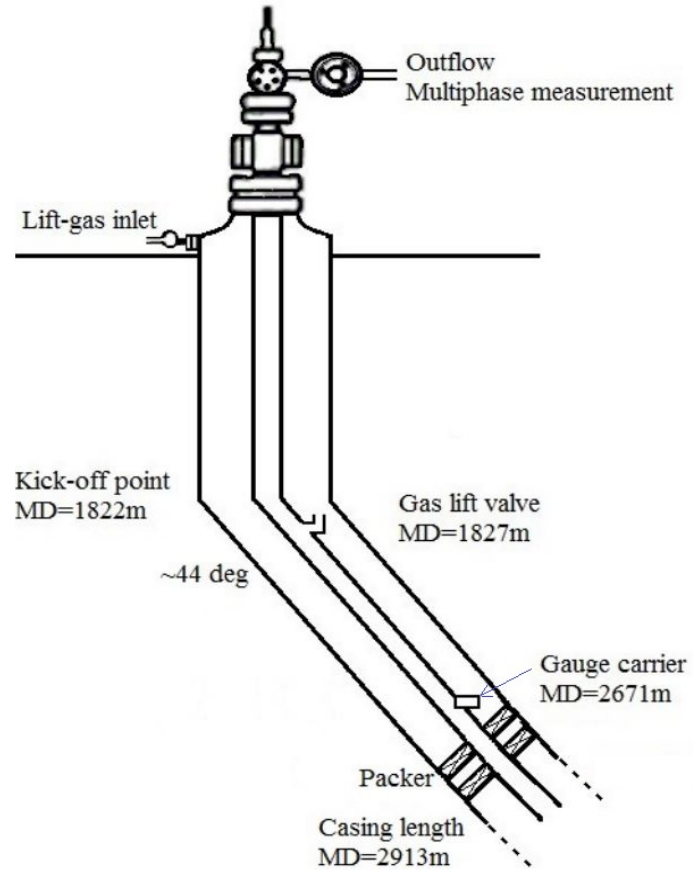
1 Field measurements

2 Physics

3 Mathematical modelling

4 Numerical solution

# Field measurements, Heidrun well



Ref.: Verification of Transient, Multi-Phase Flow Simulation for Gas Lift Applications, SPE 56659.



# Physics

**Wave=Some recognizable change that moves through space**

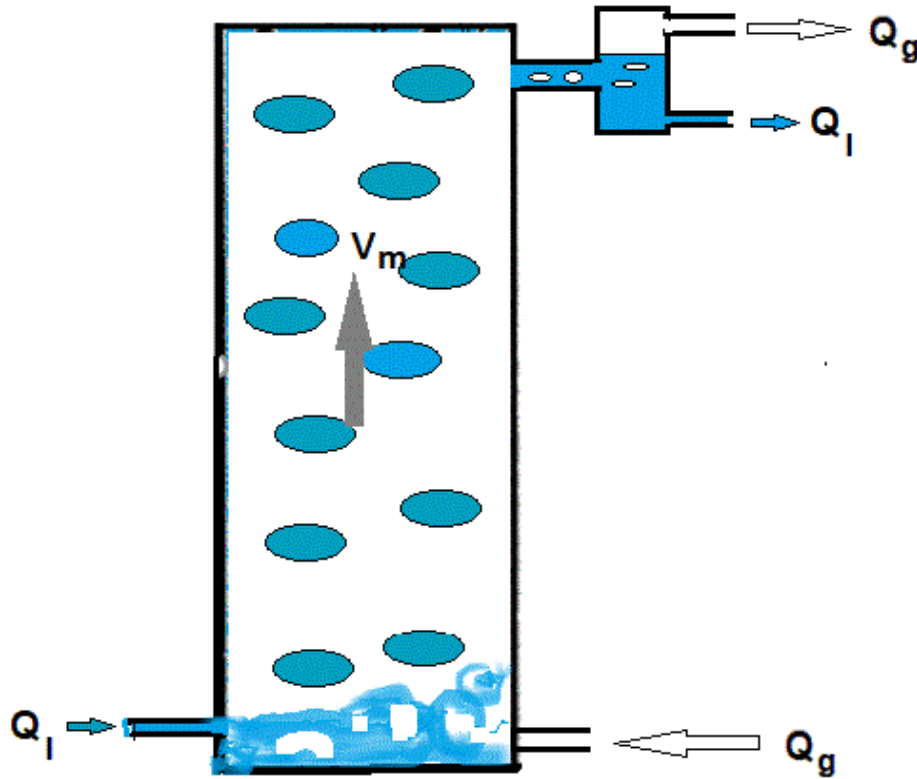
**In 1 phase flow: compression waves (change of pressure and velocity)**

**In 2 phase flow**

- Pressure & velocity change : Compression waves. Fast
- Fraction change : Kinematic waves\*. Slow

\* aka: «continuity waves» , «density waves»

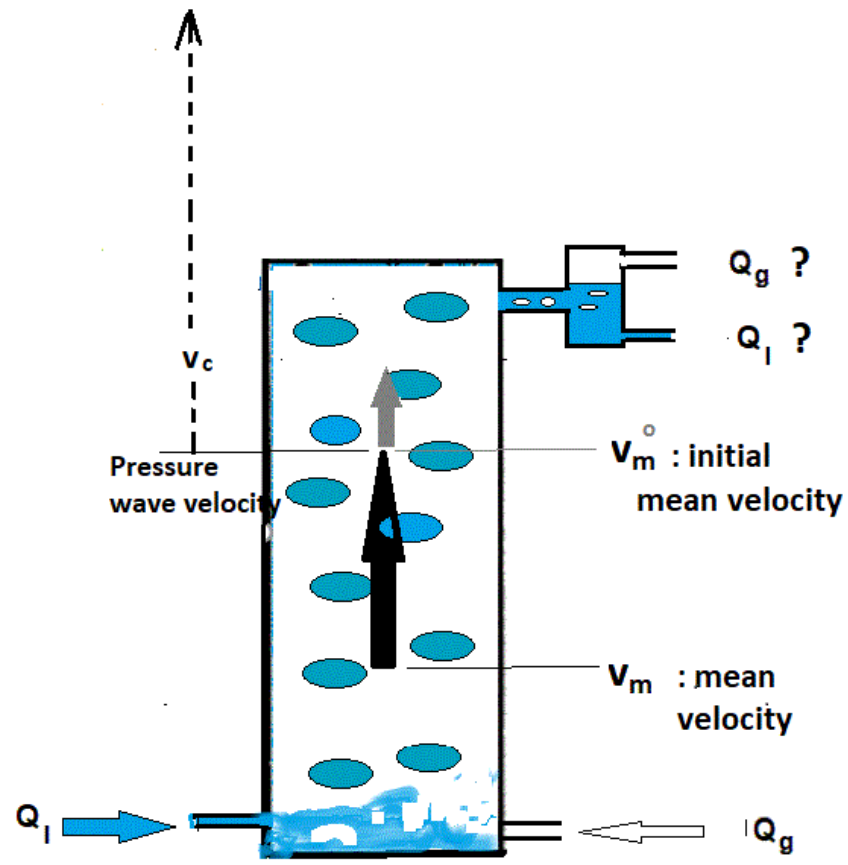
# Initial: Steady state flow



Gas inflow twice as high as liquid

Liquid fraction in pipe 50%.  
This due to slippage

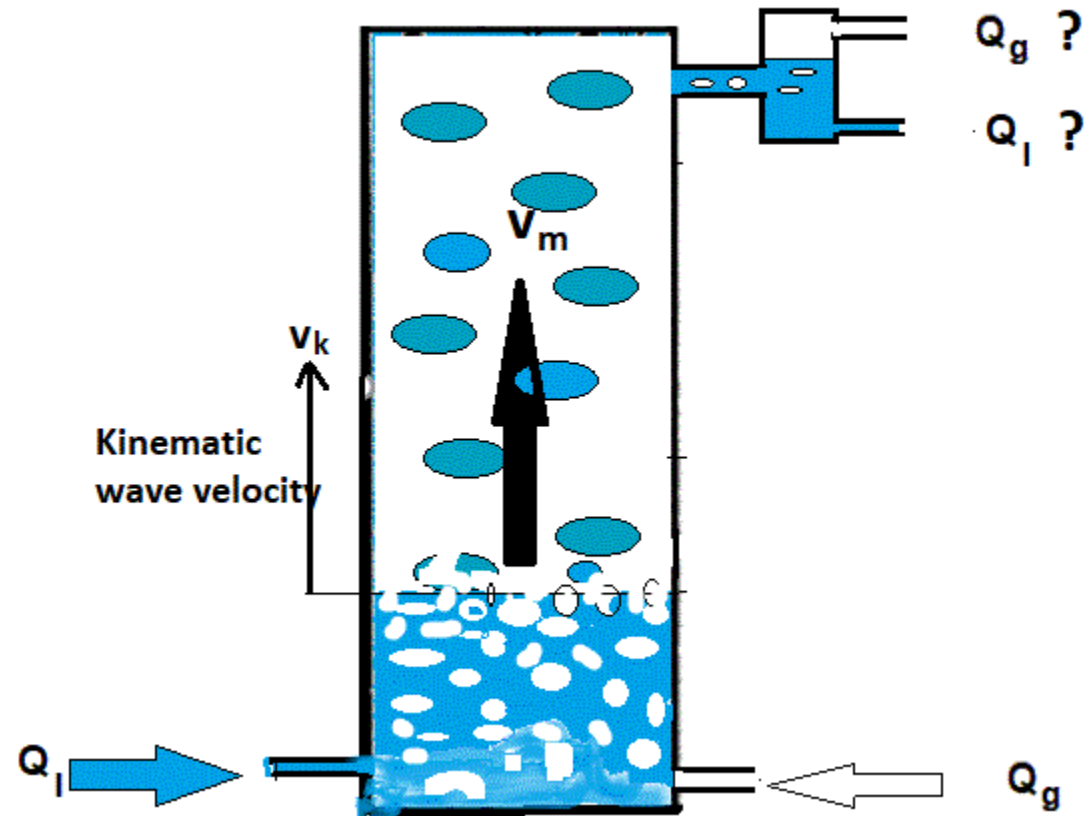
## 5 seconds after increased water inflow



# 10 minutes after increased water inflow

The pressure wave has passed

Fraction change proceeds along the pipe

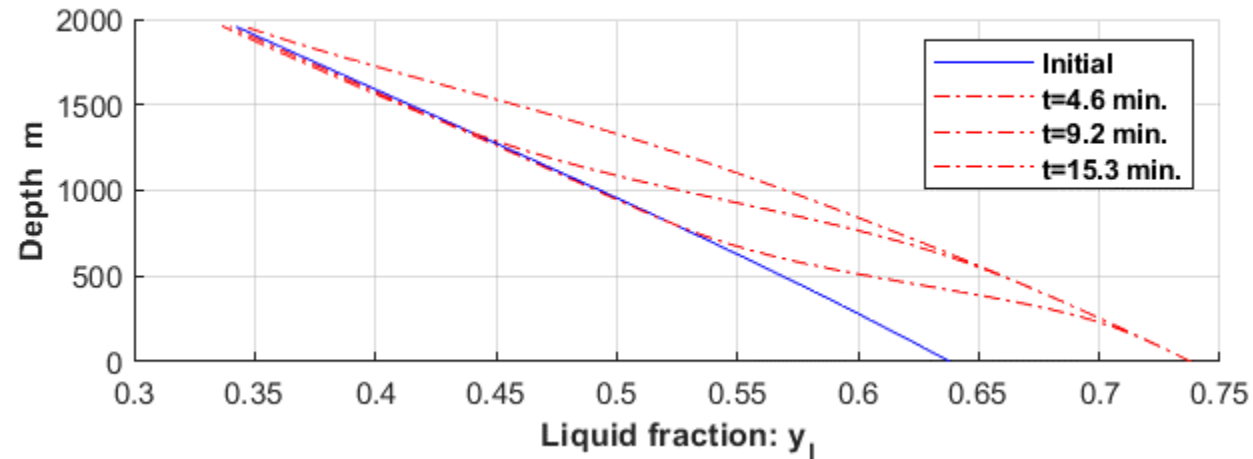


# Performance

The first minutes, the water inflow increase has little effect on the outflow.

After 15 minutes, the increased fraction reaches the outlet and liquid outflow will increase

After some more time, liquid outflow will stabilize and new steady state reached





# Mathematical modelling

(Transient contributions in red frames)

## 1 Pressure balance of flowing mixture

$$\boxed{\rho_g \frac{\partial v_g}{\partial t} + \rho_l \frac{\partial v_l}{\partial t}} + \frac{\partial p}{\partial x} + \rho_m v_m \frac{\partial v_m}{\partial x} + \rho_{TP} g_x + \frac{1}{2} f_m \frac{\rho_m}{d} v_m^2 = 0$$

## 2 Mass balances for gas and liquid phases

$$\boxed{\frac{\partial}{\partial t}(\rho_g y_g)} + \frac{\partial}{\partial x}(\rho_g v_{sg}) + w_s = \dot{m}_g$$

$$\boxed{\frac{\partial}{\partial t}(\rho_l y_l)} + \frac{\partial}{\partial x}(\rho_l v_{sl}) - w_s = \dot{m}_l$$

**3 Drift flux relation:**  $v_g = C_o v_l + v_o$

**4 Density relations:**  $\rho_g(p, T, \dots) \quad \rho_l(p, T, \dots)$

# «Processed Equations »

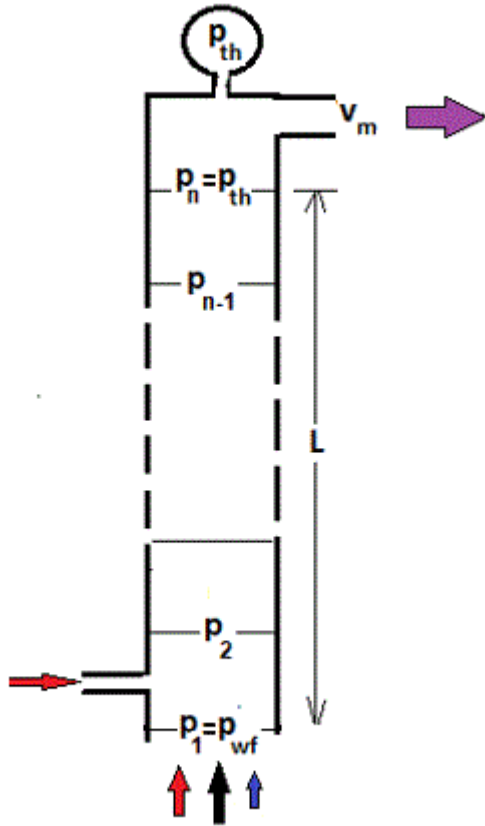
**Mathematical manipulations of the modelling equations above results in:**

Reduction from the 3 pdf equations to 2: One pressure equation and a total mass balance

# Numerical solution

Discretization of the 2 pdf equations leads to the matrix:  $Ax=b$

Prediction of pressure and velocity change in time and space by inversion:



$$\begin{Bmatrix} a_{2,1} & a_{3,1} & a_{4,1} & & \\ b_{2,1} & b_{3,1} & b_{4,1} & 0 & \\ 0 & a_{1,2} & a_{2,2} & a_{3,2} & a_{4,2} \\ & b_{1,2} & b_{2,2} & b_{3,2} & b_{4,2} & 0 \\ & & 0 & a_{3,1} & a_{3,2} & a_{3,3} \\ & & & - & - & - \end{Bmatrix}^t \begin{bmatrix} p_1 \\ v_2 \\ p_2 \\ v_3 \\ p_3 \\ v_4 \end{bmatrix}^{t+1} = \begin{bmatrix} \alpha_1 - a_{1,1}v_1 \\ \beta_1 - b_{1,1}v_1 \\ \alpha_2 \\ \beta_2 \\ \alpha_3 \\ - \end{bmatrix}^t$$

Bandwidth (5)

Diagonal

Given pressure and velocity, fraction is updated explicitly (no matrix inversion)

### 1. Snøhvit subsea gas well modeling

#### Fluid information:

Use the compositional PVT model for your PVT behavior.

Component	Moles
Water	0
Methane	78
Ethane	8
Propane	3.5
Isobutane	1.5
Butane	1.2
Isopentane	0.8
Pentane	0.5
Hexane	0.5
C7+	6

Properties for pseudo component C7+: Molecular weight: 115, specific gravity: 0.683

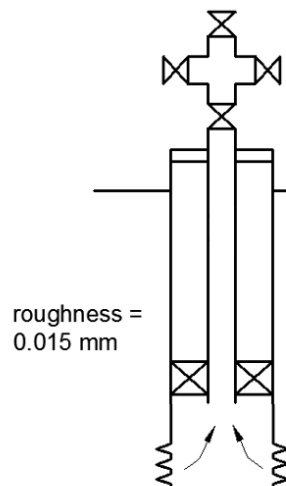
#### Well layout:

Deviation survey

MD [m]	TVD [m]
0	0
2100	2100

Geothermal gradient

TVD [m]	T [C]
0	4
2100	92



Flow in tubing only, tubing diameter 0.15 m

**Overall wellbore heat transfer coefficient** = 30 W/m<sup>2</sup> K

**Reservoir info:**

Producing from a single layer

Reservoir pressure = 276 bara

Reservoir temperature = 92 C

Backpressure coefficient = 1000 Sm<sup>3</sup>/d/bara

Backpressure exponent = 1

**Tasks:**

- Determine the saturation pressure of the fluid at reservoir temperature.
- Plot the phase envelope of reservoir fluids.
- What is the condensate gas ratio, and the water gas ratio of the well?
- Estimate the producing rate using flow equilibrium assuming that the well is producing against a constant wellhead pressure of 100 bara.
- Calculate equilibrium rates for wellhead pressures equal to 100 bara, 120 bara, and 150 bara.
- Add a wellhead choke with size 16/64". Report the new equilibrium rate and temperature downstream the choke.
- **Pressure gradient calculations:** Perform a calculation assuming wellhead pressure is 100 bara and gas rate is 3 E06 Sm<sup>3</sup>/d. Examine the results and plot versus measured depth the following variables:
  - Total pressure gradient, hydrostatic, frictional and acceleration pressure gradient components
  - Liquid holdup and non-slip volume fraction. Compute slip between liquid and gas.
  - Gas and liquid velocities
  - Temperature