

Notes for introductory lecture, 12 January 2021



TPG4230 – Field development and operations

Spring Semester 2021

Information

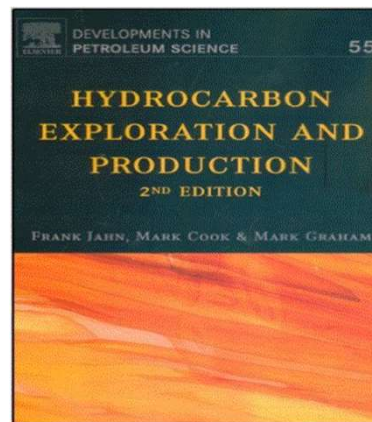
- Lecturer: Assoc. Prof. Milan Stanko (Production Tech) (milan.stanko@ntnu.no). Office 510.
- Teaching assistant: Ressi Bonti Mohammad (ressibm@stud.ntnu.no)
- Lecture schedule
 - Tuesdays, 10:15-12:00 (theory and exercises)
 - Thursdays, 12:15-15:00 (theory and exercises)
- Course [description](#)

Information

- Lectures until 27 April (breaking for Easter)
- Consultation time: preferably after class. Try to make an email appointment.
- Reference group – **any volunteers?**
 - Anonymous comment box (in blackboard)
- **Use Blackboard to navigate the course**
 - Use the forum for Q&A
 - Join a group before delivering the exercise (even if one person only!!)

Reference material

- [Compendium](#)
- [Recommended](#)
- Supplementary
- Hydrocarbon exploration and production (Jahn, Cook and Graham)



Evaluation

- 60% exam (digital home exam in Inspera 19-May, 9:00-12:00, all material allowed).
 - Previous years [exams](#)
 - Examples [2018](#), [2020](#)
 - Make it nice, easy to understand and follow. When provided, use the Excel template

Evaluation

- 40% - assignments
 - All assignments must be delivered to get access to the exam, and at least get 20/40 (pass)
 - Home exercises (delivered in Inspera). Deadline probably in April. Groups of up to 3 people are allowed.
 - (maybe) ungraded partial deliveries in BB to check progress and give feedback
 - Codes of approval of **all** online quizzes. (10/40)
 - **Let me know early if there is a deadline conflict with other courses**
 - **Work on the assignments during the semester!**

Teaching

- Pilot
 - Be understanding and provide constructive feedback
- Digital, until further notice
- «Sort of» flipped classroom
 - Some live classes (Class exercises, tutorials on software, Q&A, advanced topics) – weekly or bi-weekly

Teaching

- Participants watch by themselves pre-recorded videos (ca 45 min) (on [youtube](#))
 - Watch at higher playback speed (1.5x -2x, Milan speaks slow) 😊
 - At certain time stamps (**or at the end of the video**), the videos have embedded links to: other relevant videos, material and quizzes. Example [link1](#) [link2](#)
 - It is recommended to go through the complete video and click on the links along the way
 - It helps if you make your own annotations while watching (with pen and paper or on the pdf)

Quizzes

- Supposed to help you remember better
- Embedded on videos [link2](#)
- When a quiz is completed, a completion code will be shown at the bottom of the quiz – **collect and save the code, this is a proof of completion**
 - Codes of completion will be submitted together with the home assignments in Inspira in an Excel sheet
 - Codes are individual and non-transferrable
 - Take the quiz using your computer
 - We have ways to detect if you generate codes for others, **don't do it!, both codes will be invalidated**

Quizzes

- No solution key will be given
- Known bugs
 - When there is a multiple-choice question, if you want to clear your selection, you have to refresh the page 
 - In some browsers one must scroll down sometimes to see the rest of the quiz and the result code
 - Be patient, give it time to load and process information

Course progress overview – Excel file

Tools

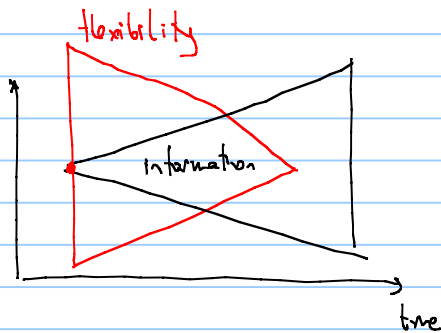
- Excel (VBA)
- Python (Jupyter Notebook) –using Google Colab
- [Hysys](#) (Aspentech, run on ntnu farm) or [DWSIM](#)
- IPM (Petex) – maybe?

Questions?

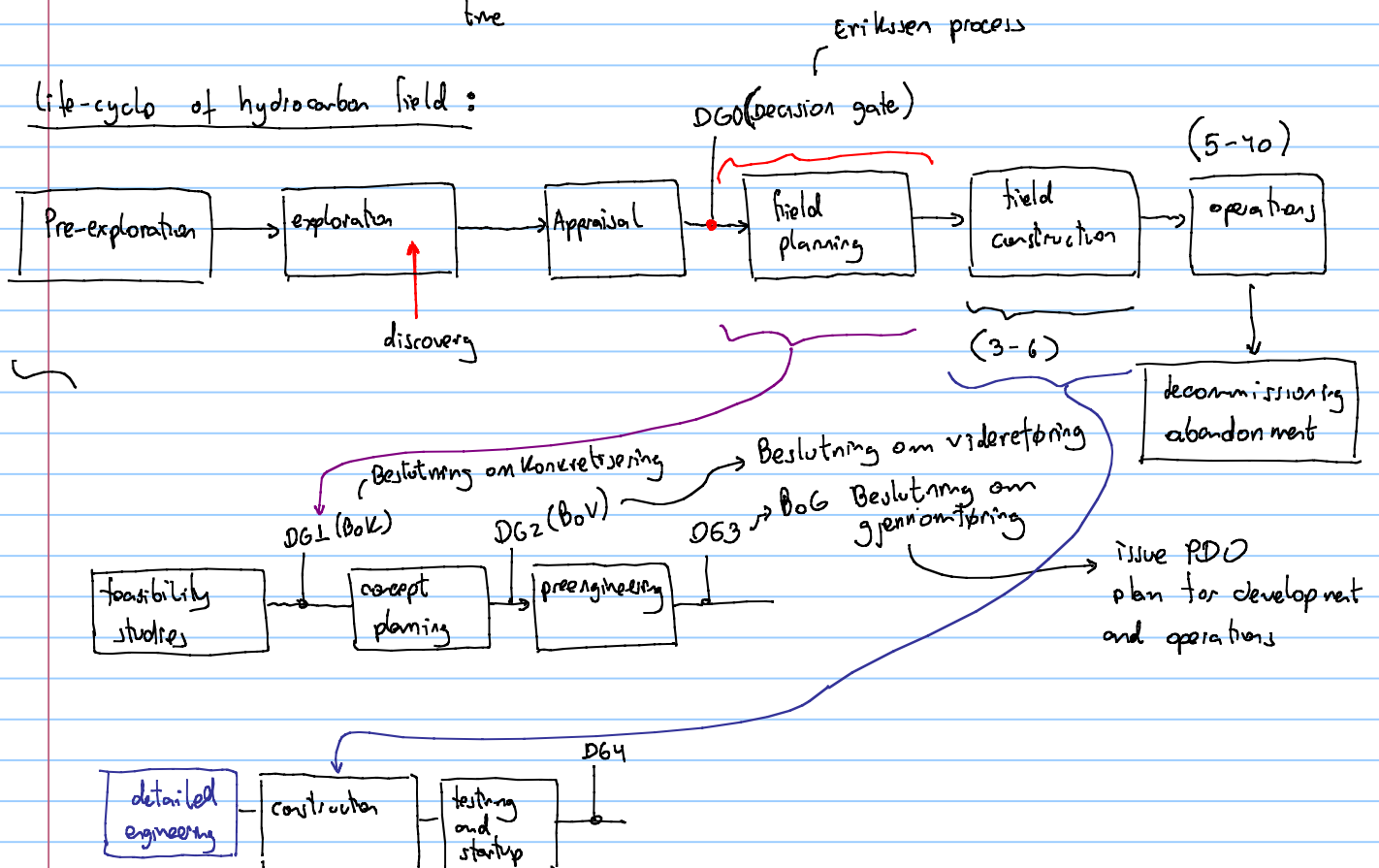
define KPI's

- stuck with an existing system
- reduce the impact of system deficiencies
- exploit the advantages
- optimize / "effectivize" production

- define KPI's for project (Key performance indicator)
- collect information \$
- define alternatives
- analyze data, evidence (modeling)
- choose an alternative



Life-cycle of hydrocarbon field:

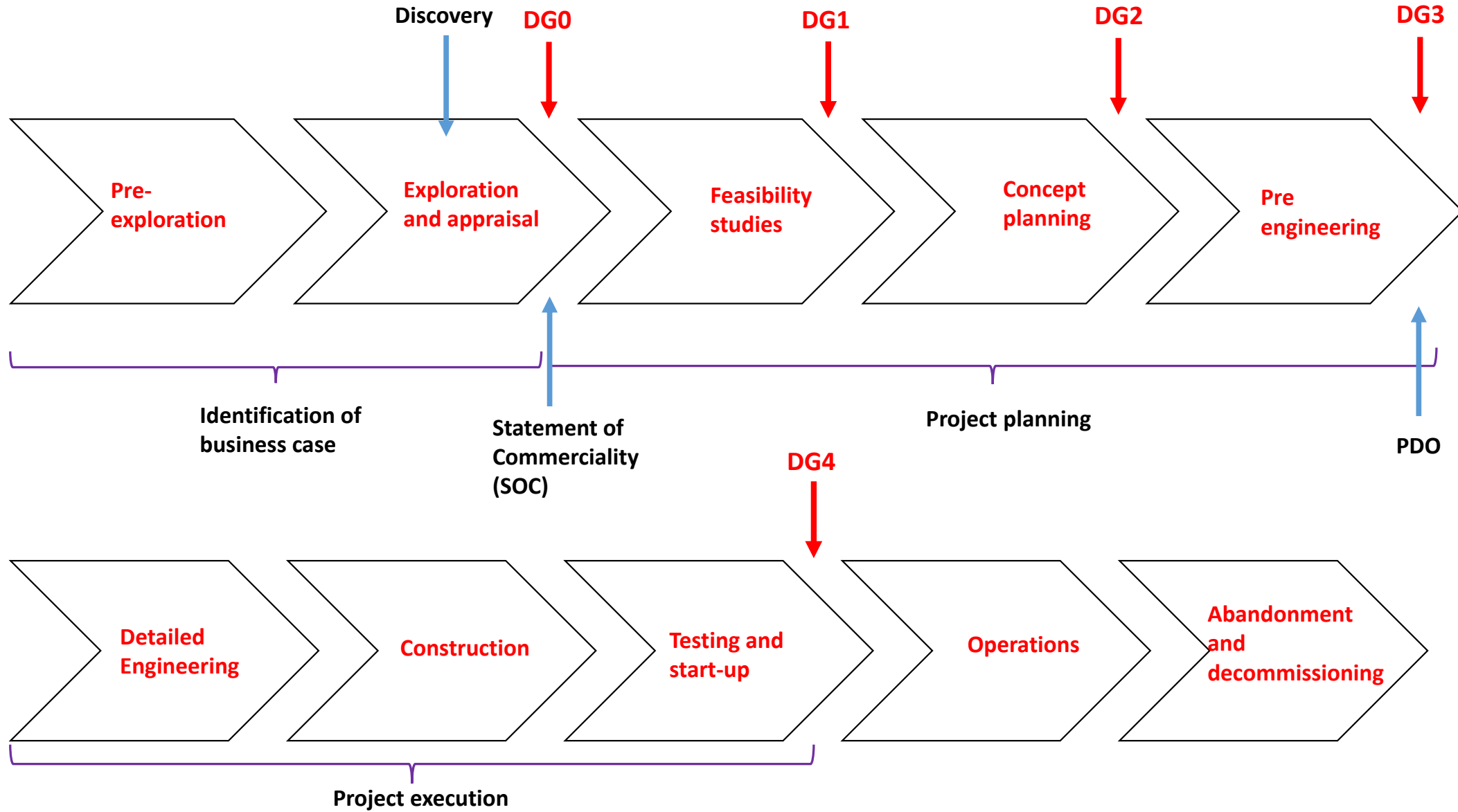


Topics to cover in the course:

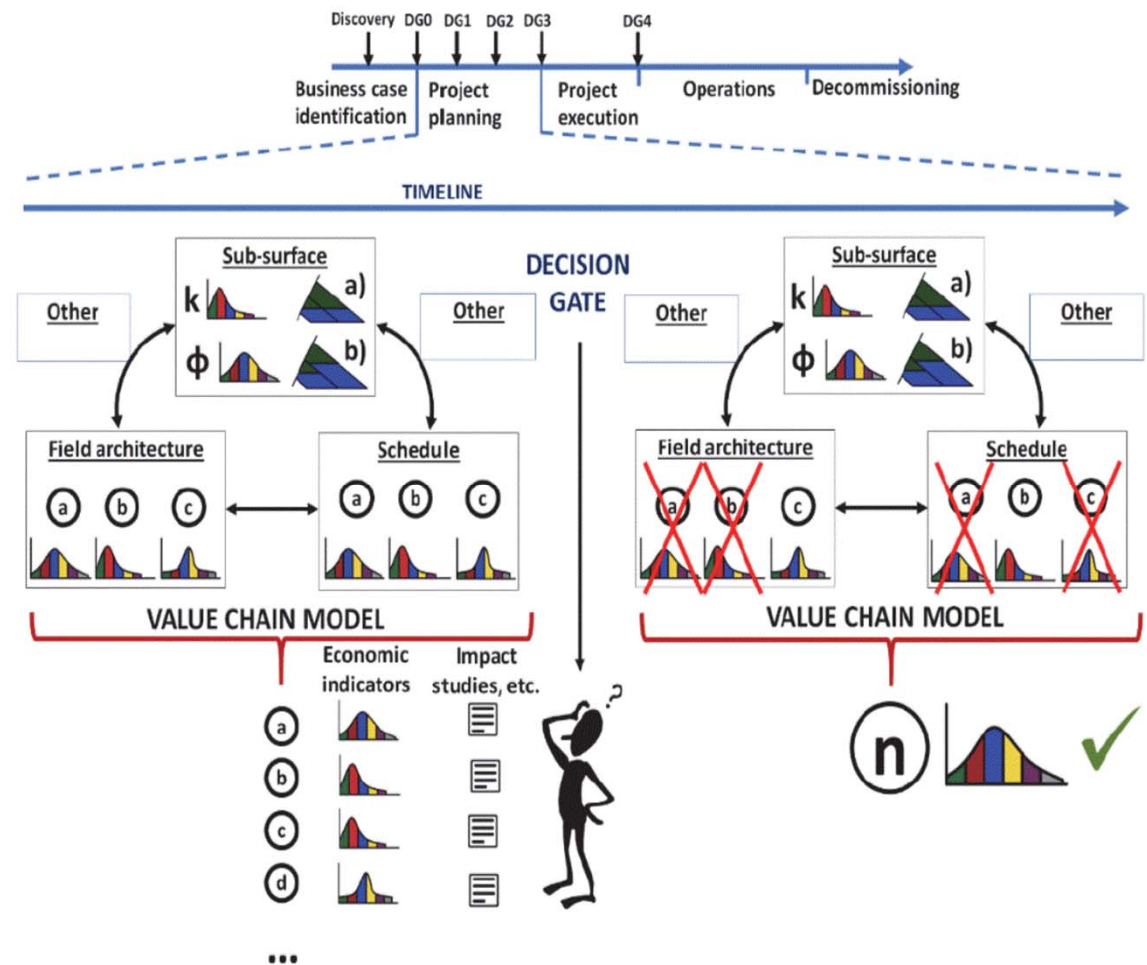
- Overview of FD process, general considerations
 - Production modes
 - gas vs. oil
 - onshore vs. offshore
 - Production profile stages
- field production performance.
 - production scheduling
 - Material balance, IPR, JPR, choke, network, downhole network, } model
 - boosting and AL,
 - Coupling with reservoir simulator
 - Plateau height vs. plateau length
 - production potential
 - Multi-reservoir scheduling
- Value chain model, NPV quantification (q vs t)
- flow assurance issues and considerations in FD
 - layout of subsea production systems
 - Modeling of wax (or hydrate)
- offshore structures, type and selection
- Uncertainty quantification using stochastic analysis and probability trees $\leftarrow$ decision making
 - reserve estimation
 - appraisal

THE FIELD DEVELOPMENT PROCESS

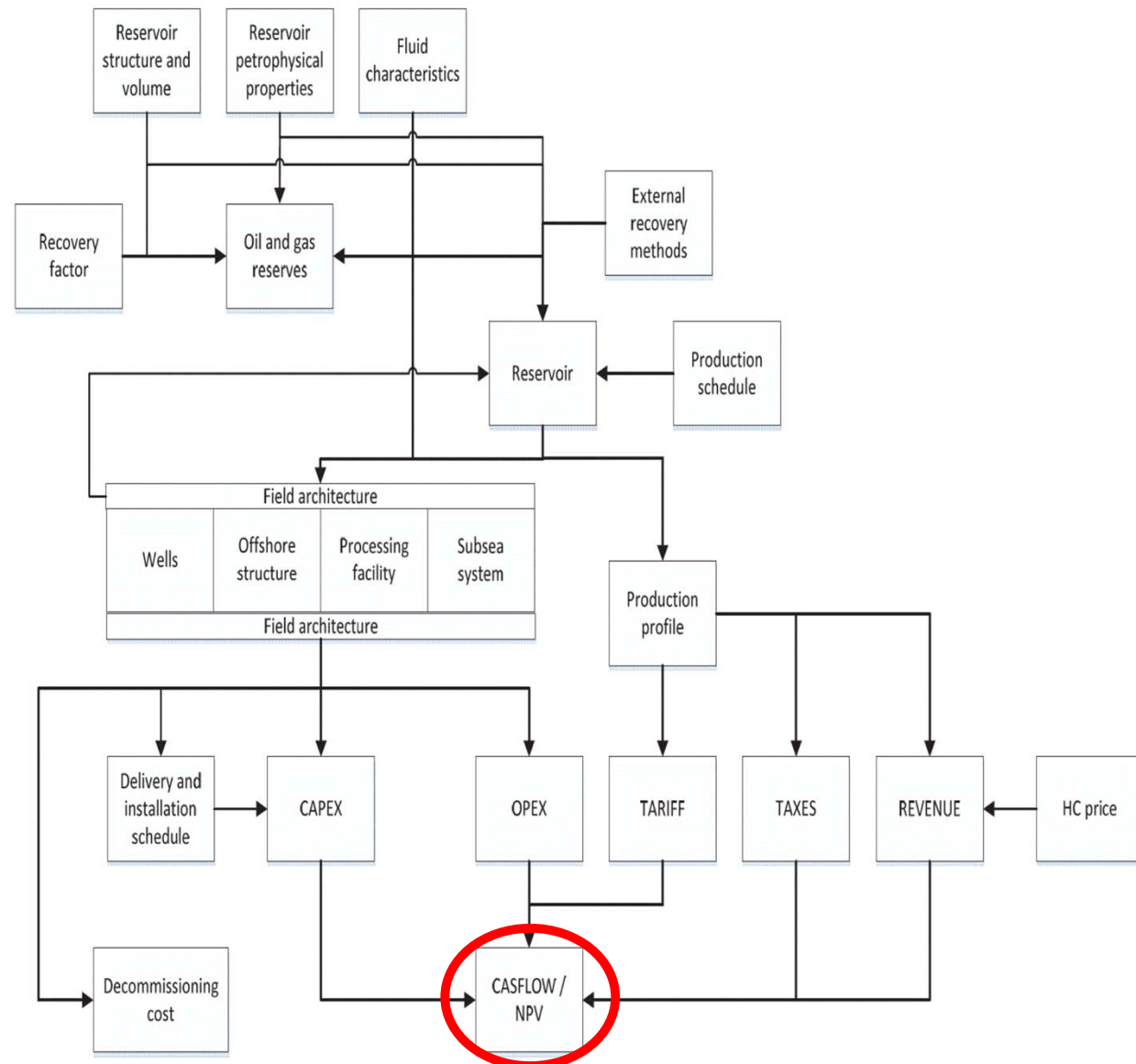
Prof. Milan Stanko (NTNU)

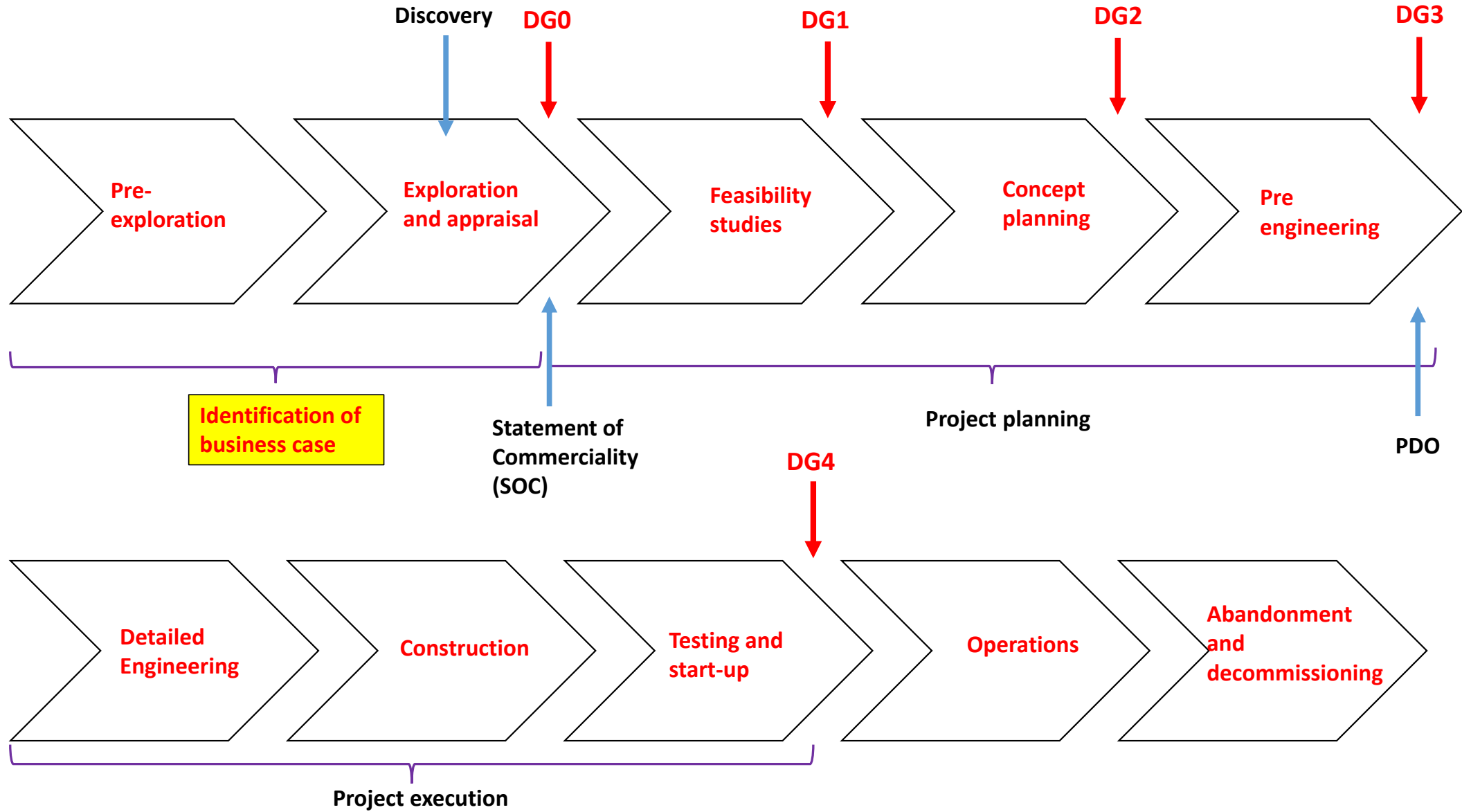


During the field development process a model of the value chain is made based on the disciplines involved and populated with information. Initially there are many alternatives and little information. As time progresses and decisions are taken, the model is expanded, there is more information but less flexibility.



Key performance indicators are computed with the value chain model and are used to take decisions in the decision gate process.





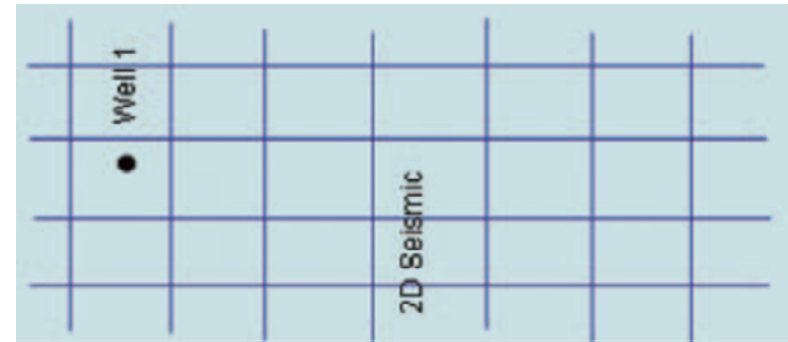
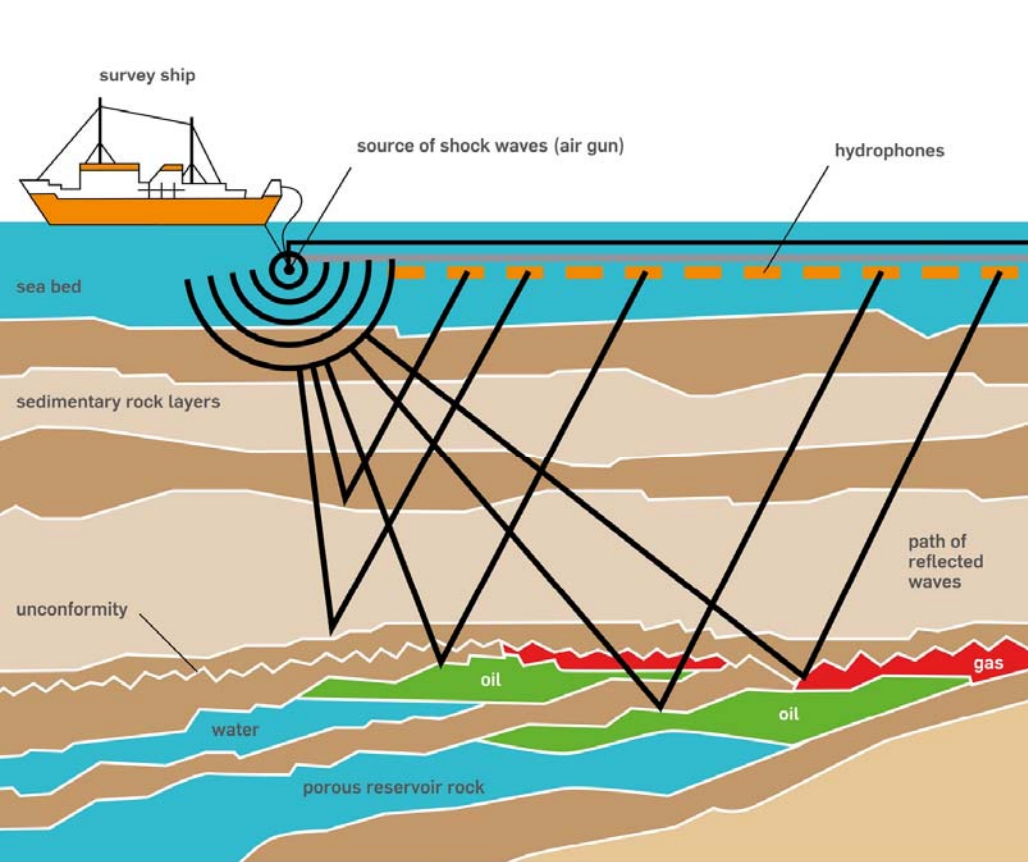
IDENTIFICATION OF BUSINESS CASE

The main goal of this stage is to prove economic potential of the discovery and quantify and reduce the uncertainty in the estimation of reserves.

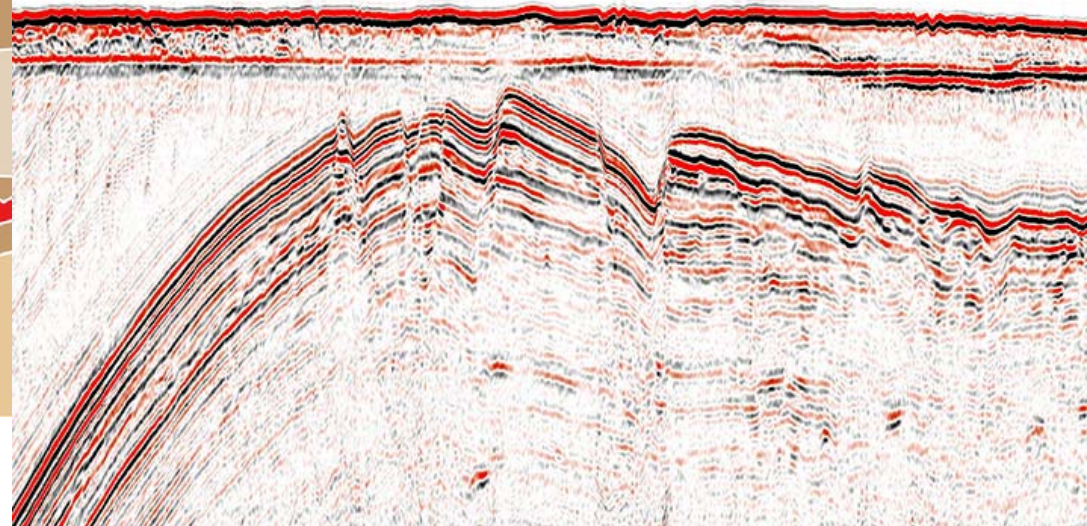
IDENTIFICATION OF BUSINESS CASE - TASKS

- Pre-exploration – scouting: collecting information on areas of interests. Technical, political, geological, geographical, social, environmental considerations are taken into account. E.g. expected size of reserves, political regime, government stability, technical challenges of the area, taxation regime, personnel security, environmental sensitivity, previous experience in the region, etc.
- Getting pre-exploration access – The exploration license (usually non-exclusive). In the NCS only seismic and shallow wells are allowed. This is usually done by specialized companies selling data to oil companies.
Area: 500 Km²
- Identify prospects.

IDENTIFICATION OF BUSINESS CASE - TASKS



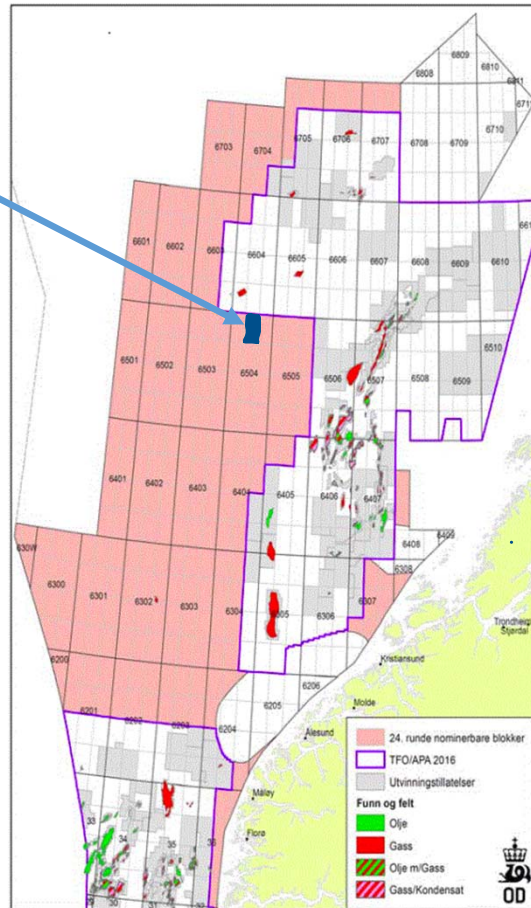
Seismic exploration



Ref: <https://krisenergy.com/company/about-oil-and-gas/exploration/>

IDENTIFICATION OF BUSINESS CASE - TASKS

Ca 500 km²

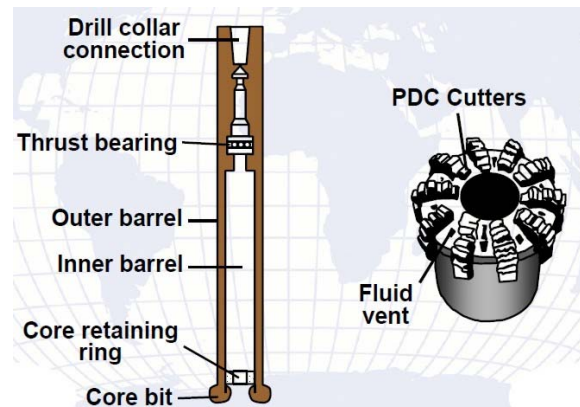


Ref: NPD

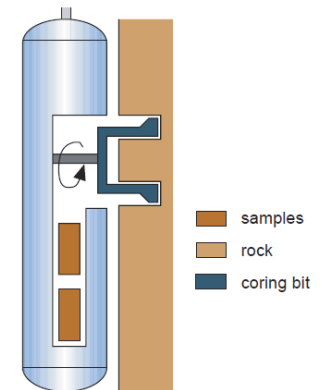
- Apply and obtain exclusive production license (6 years, possible to extend for 30 years). In the NCS: Licensing rounds (frontier areas) or Awards in predefined areas (APA). The current fees (if inactive) are 34 000 NOK/km² for the first year, 68 000 NOK/km² for the second year and 137 000 NOK/km² per year thereafter.

IDENTIFICATION OF BUSINESS CASE - TASKS

- Exploration. Perform geological studies, geophysical surveys, seismic, exploration drilling (Well cores, wall cores, cuttings samples, fluid samples, wireline logs, productivity test).
- Discovery!



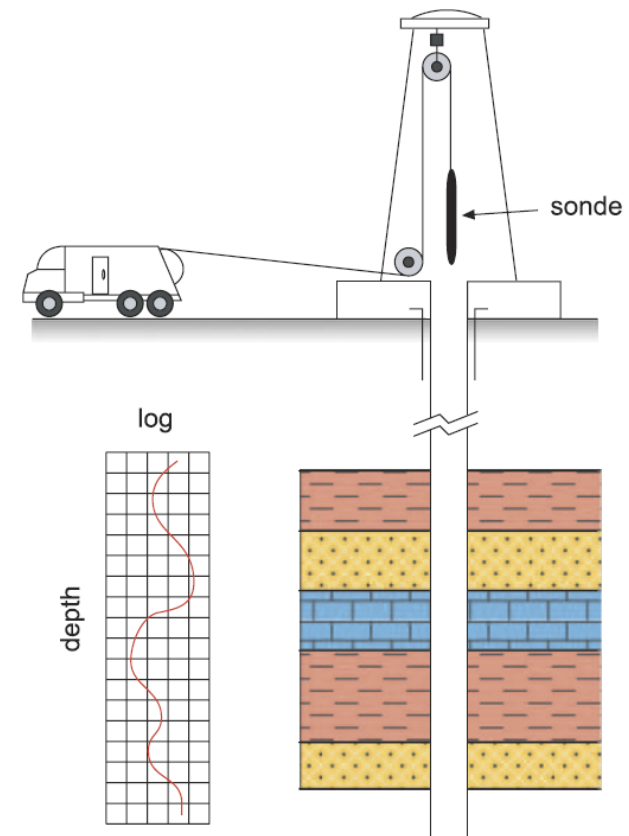
Ref: <https://www.spec2000.net/09-coremethods.htm>



Ref: Hydrocarbon exploration and production, Jahn et al.

IDENTIFICATION OF BUSINESS CASE - TASKS

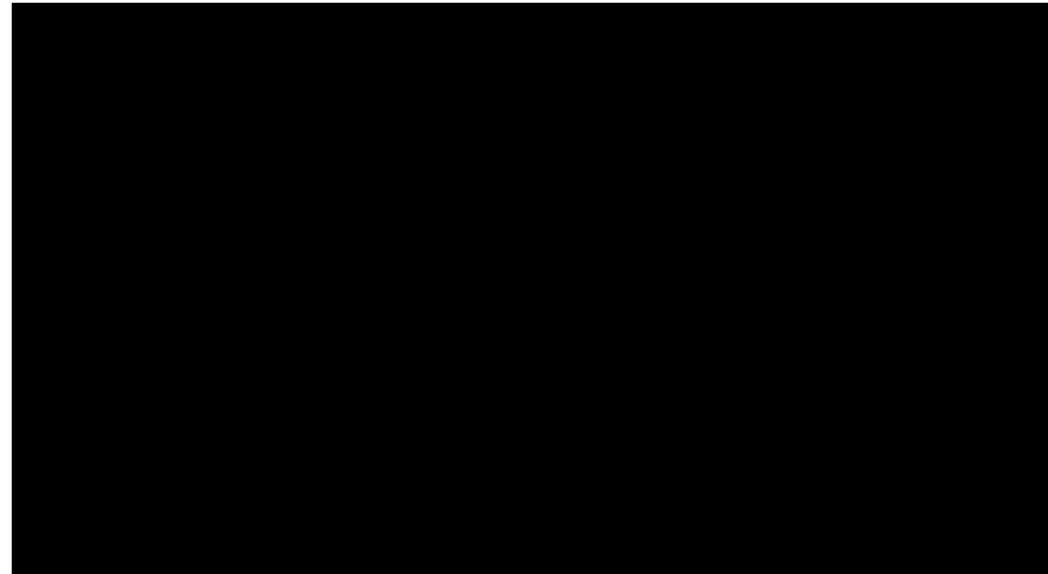
- Exploration. Perform geological studies, geophysical surveys, seismic, exploration drilling (Well cores, wall cores, cuttings samples, fluid samples, wireline logs, productivity test).
- **Discovery!**



Ref: Hydrocarbon exploration and production, Jahn et al.

IDENTIFICATION OF BUSINESS CASE - TASKS

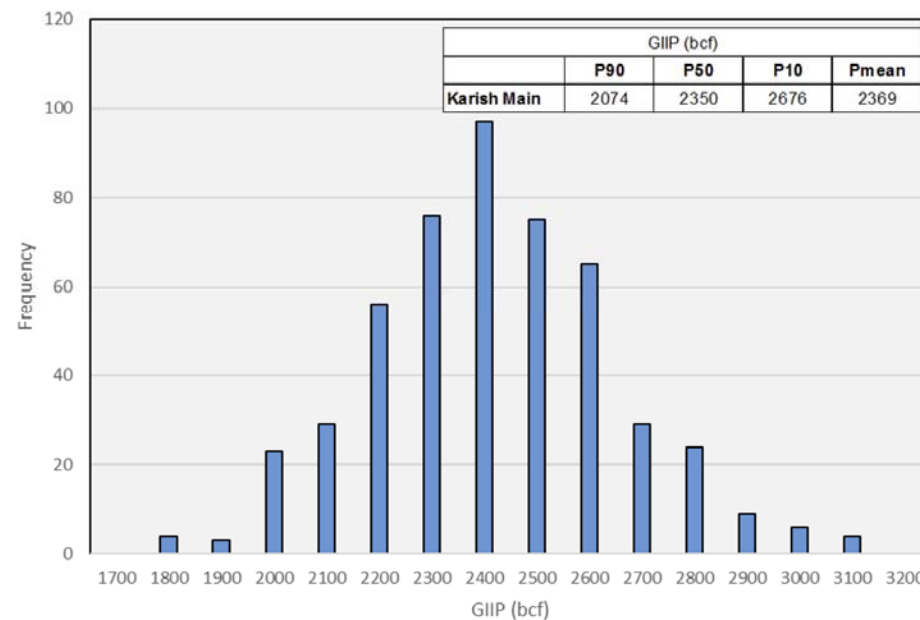
- Exploration. Perform geological studies, geophysical surveys, seismic, exploration drilling (Well cores, wall cores, cuttings samples, fluid samples, wireline logs, productivity test).
- Discovery!



<https://www.youtube.com/watch?v=Qd7F8T0IVXU>

IDENTIFICATION OF BUSINESS CASE - TASKS

- Assessment of the discovery and the associated uncertainty. Risk management:
 - Probabilistic reserve estimation. Identify and assess additional segments.



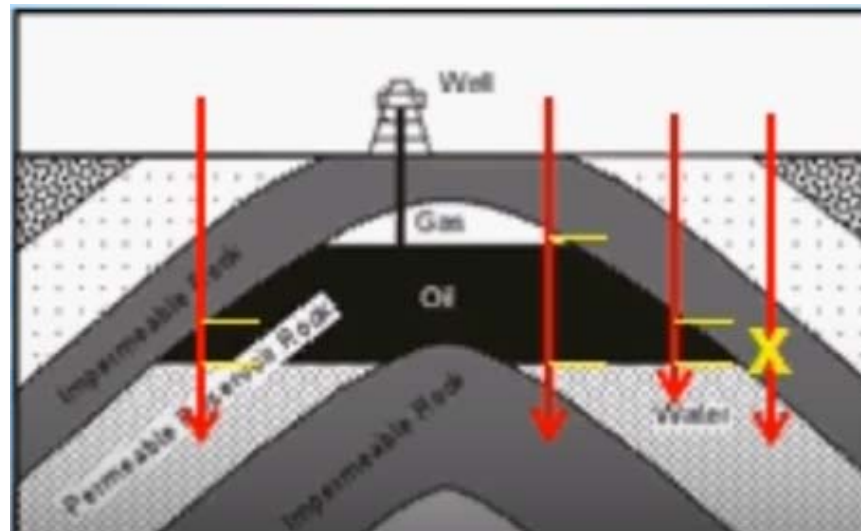
Ref: PDO Karish and Tanin.
Energean

IDENTIFICATION OF BUSINESS CASE - TASKS

- Assessment of the discovery and the associated uncertainty. Risk management:
 - Probabilistic reserve estimation. Identify and assess additional segments.
 - Perform simplified economic valuation of the resources.
 - Field appraisal to reduce uncertainty: more exploration wells and seismic to determine for example: fault communication, reservoir extent, aquifer behavior, location of water oil contact or gas oil contact.

IDENTIFICATION OF BUSINESS CASE - TASKS

o Appraisal

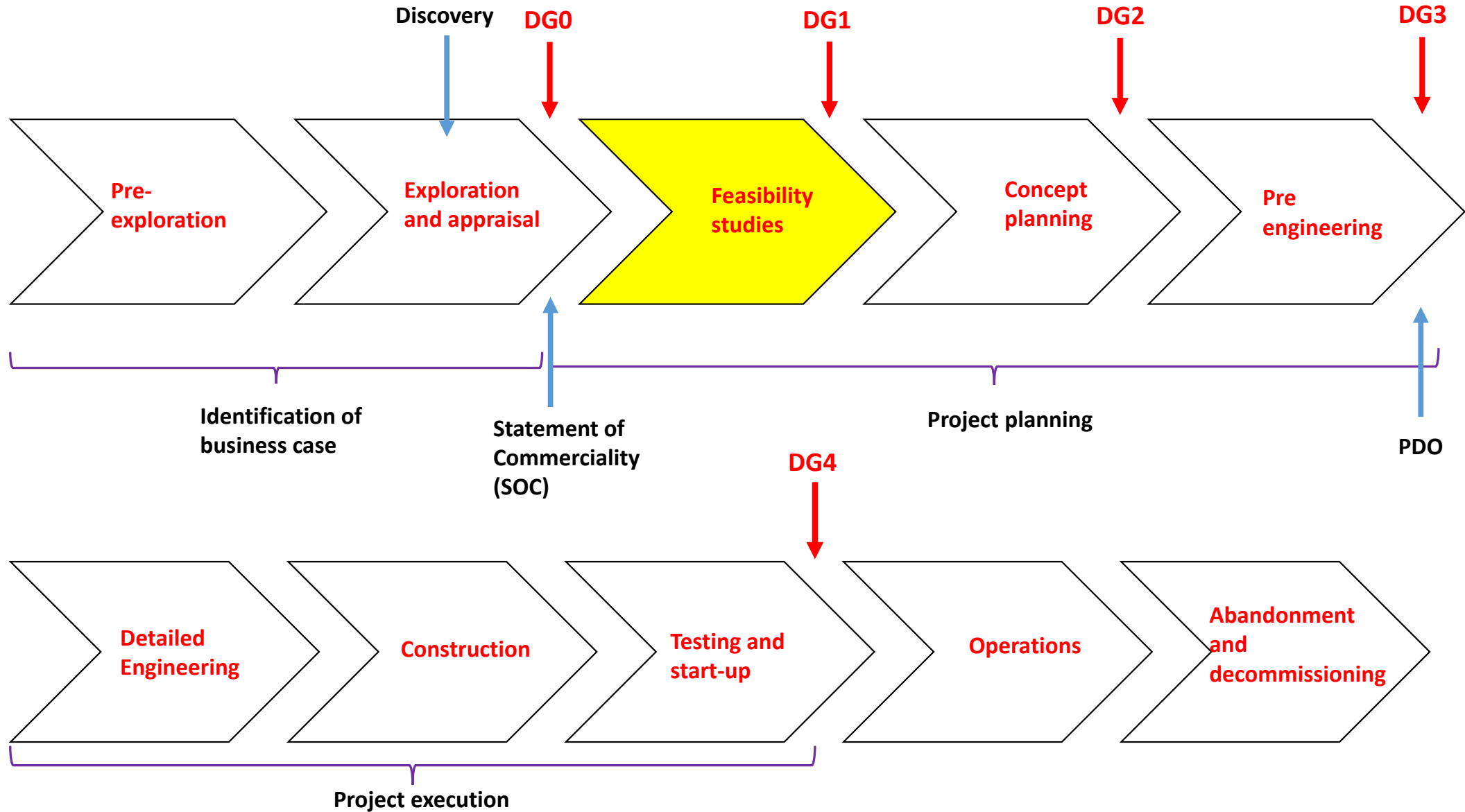


Ref: <https://www.youtube.com/watch?v=-e9jjnsquGI>

IDENTIFICATION OF BUSINESS CASE - TASKS

DG0:

- Issue a SOC (Statement of Commerciality) and proceed with development.
- Continue with more appraisal
- Sell the discovery.
- Do nothing (wait)
- Relinquish to the government

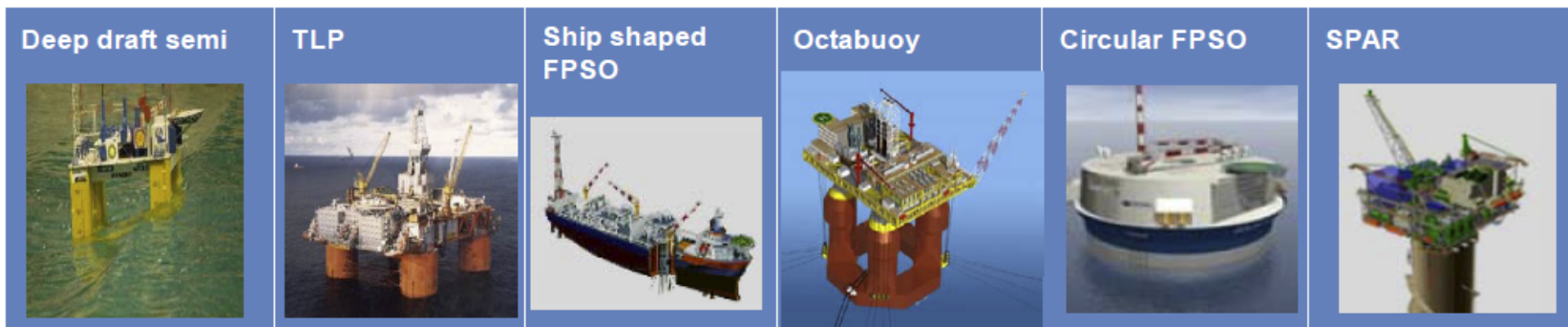
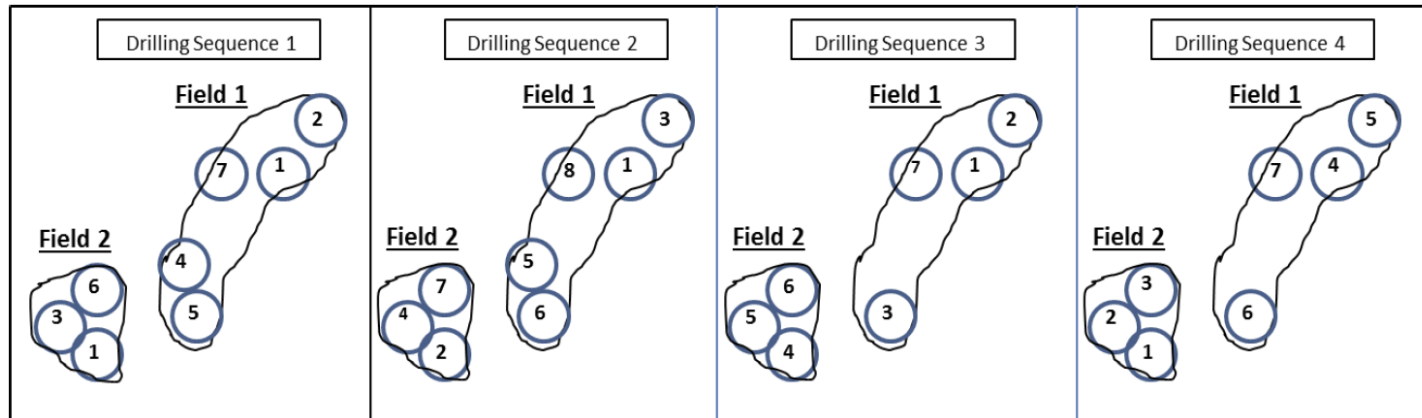


FEASIBILITY STUDIES - TASKS

OBJECTIVE: Justify further development of the project, finding one or more concepts that are technically, commercially and organizationally feasible

- Define objectives of the development in line with the corporate strategy.
- Establish feasible development scenarios.
- Create a project timeline and a workplan.

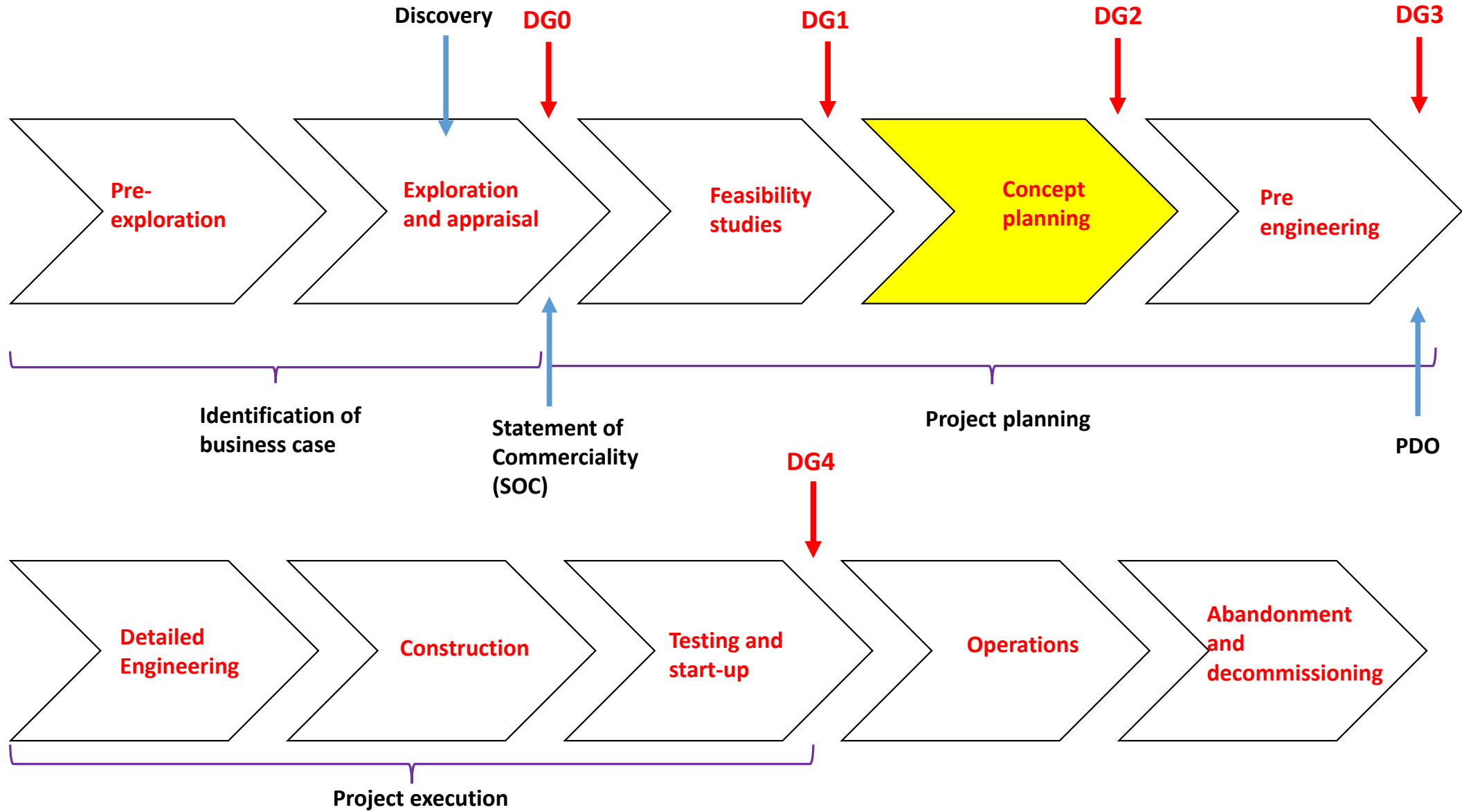
FEASIBILITY STUDIES - TASKS



Ref: UTC 2017, Strategies, methods and tools for development of subsea fields, Skogvang and Løken.

FEASIBILITY STUDIES - TASKS

- Identify possible technology gaps and blockers.
- Identify the needs for new technology.
- Identify added value opportunities.
- Cost evaluation for all options (at this stage, cost figures are $\pm 40\%$ uncertain)



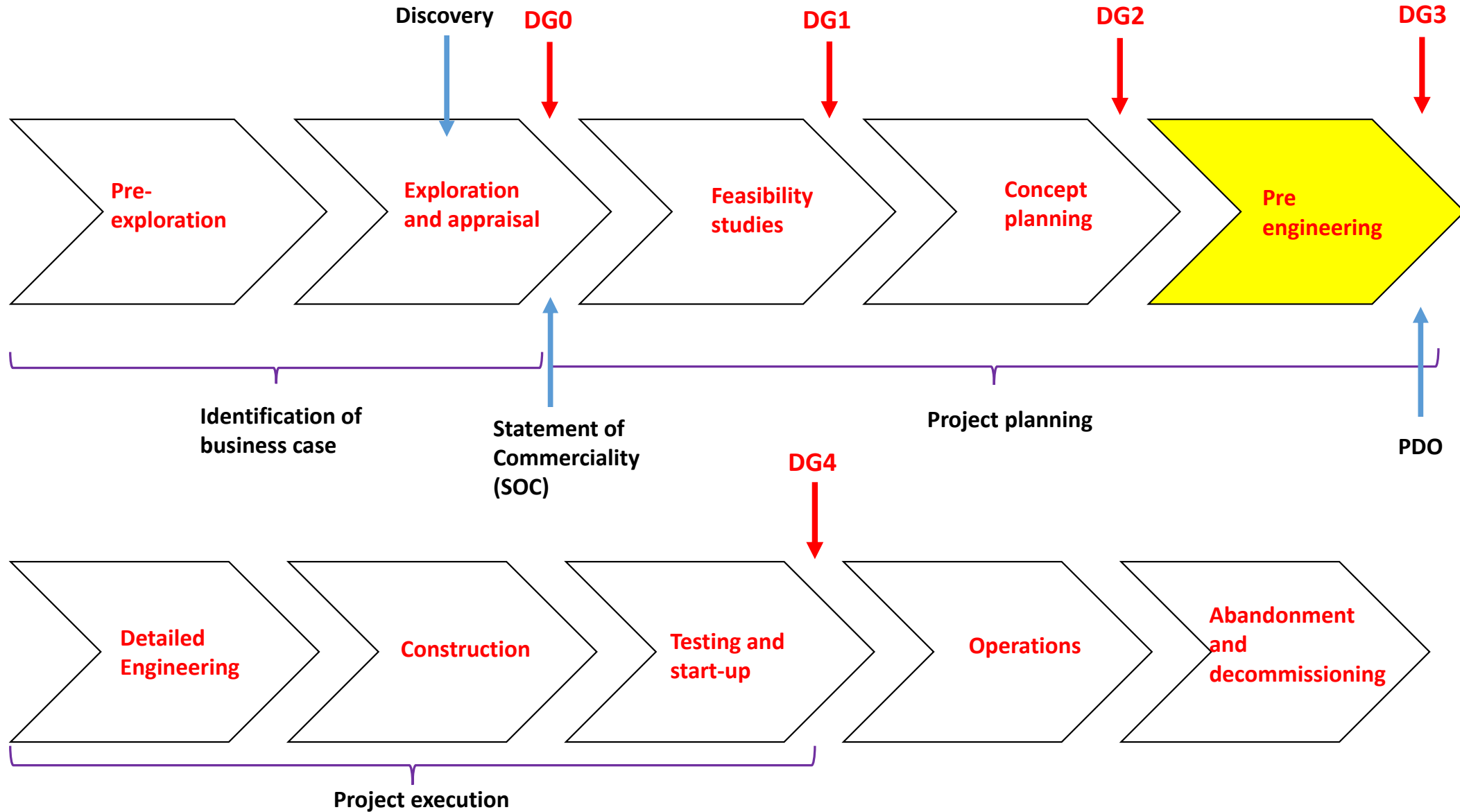
CONCEPT PLANNING - TASKS

OBJECTIVE: Identify development concepts, rank them and select and document a viable concept (Base Case Scenario).

- Evaluate and compare alternatives for development and screen out non-viable options.
- Elaborate a Project Execution Plan (PEP) which describes the project and management system.
- Define the commercial aspects, legislation, agreements, licensing, financing, marketing and supply, taxes.

CONCEPT PLANNING - TASKS

- Create and refine a static and a dynamic model of reservoir.
Define the depletion and production strategy.
- Define an HSE program
- **Flow assurance evaluation.** Identification of challenges related with fluid properties, multiphase handling and driving pressure.
- Drilling and well planning
- Pre-design of facilities
- Planning of operations, start-up and maintenance
- Cost and manpower estimates of the best viable concept.



PRE-ENGINEERING - TASKS

OBJECTIVE: Further mature, define and document the development solution based on the selected concept.

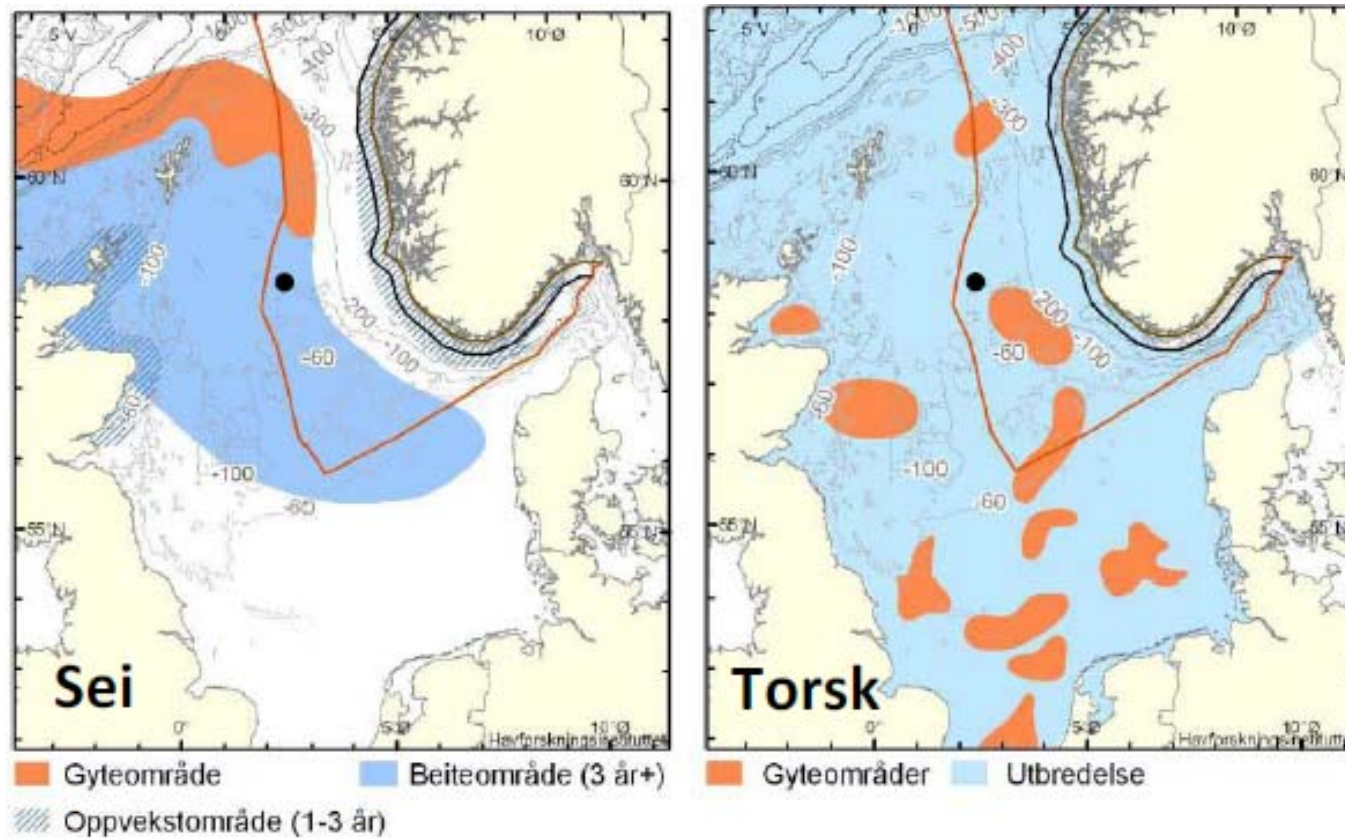
- Selection of the final technical solution. Decide and define all remaining critical technical alternatives.
- Execute Front End Engineering Design (FEED) Studies: determine technical requirements (arranged in packages) for the project based on the final solution chosen. Estimate cost of each package.
- Plan and prepare the execution phase.

PRE-ENGINEERING - TASKS

- Prepare for submission of the application to the authorities.
- Perform the Environmental impact assessment.
- Establish the basis for awarding contracts.
- Issue:
 - Plan for development and operations
 - Plan for installation and operations of facilities for transport and utilization of petroleum (PIO)
 - Impact assessment report

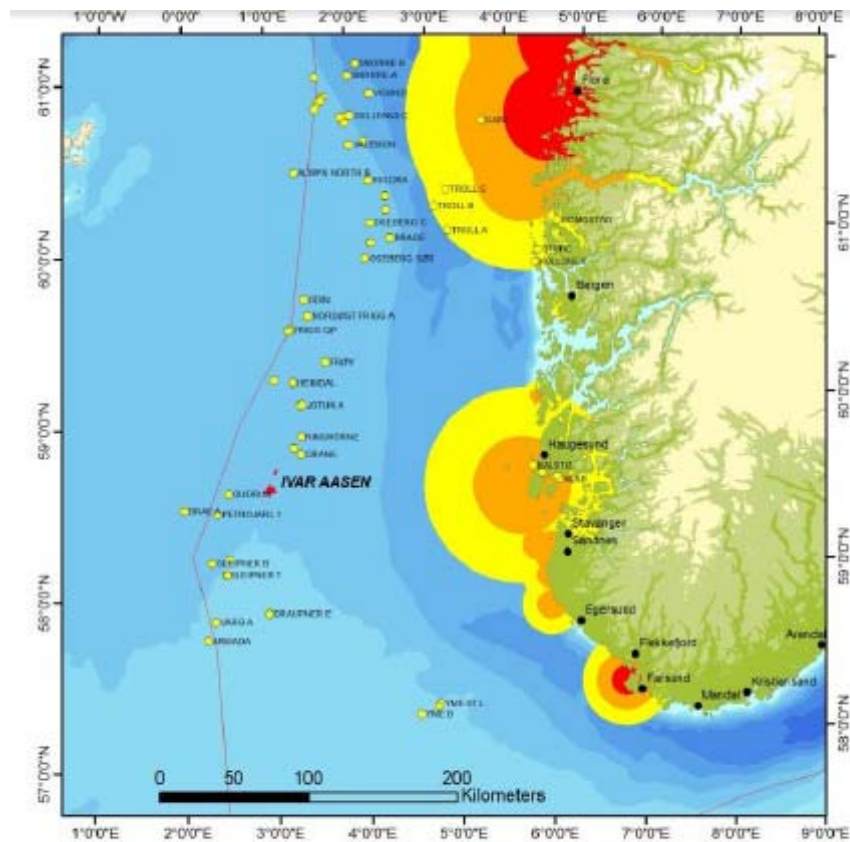


PRE-ENGINEERING - TASKS



Ref: PDO Ivar Aasen. Det Norske

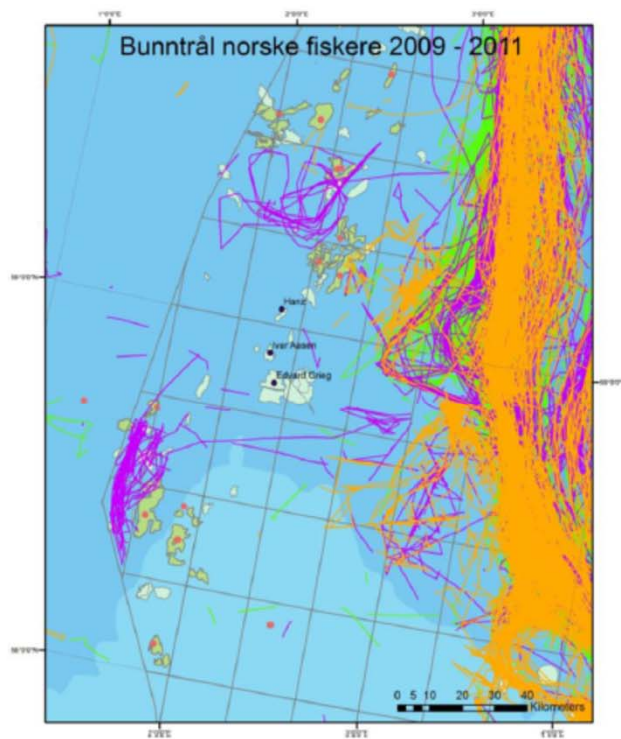
PRE-ENGINEERING - TASKS



Ref: PDO Ivar Aasen. Det Norske

Figur 18. Svært viktige (rød), viktige (oransje) og nokså viktige (gule) leveområder for sjøfugl langs kysten av Nordsjøen i hekketiden. Kartet markerer buffersoner rundt de viktige hekkelokalitetene (NINA)

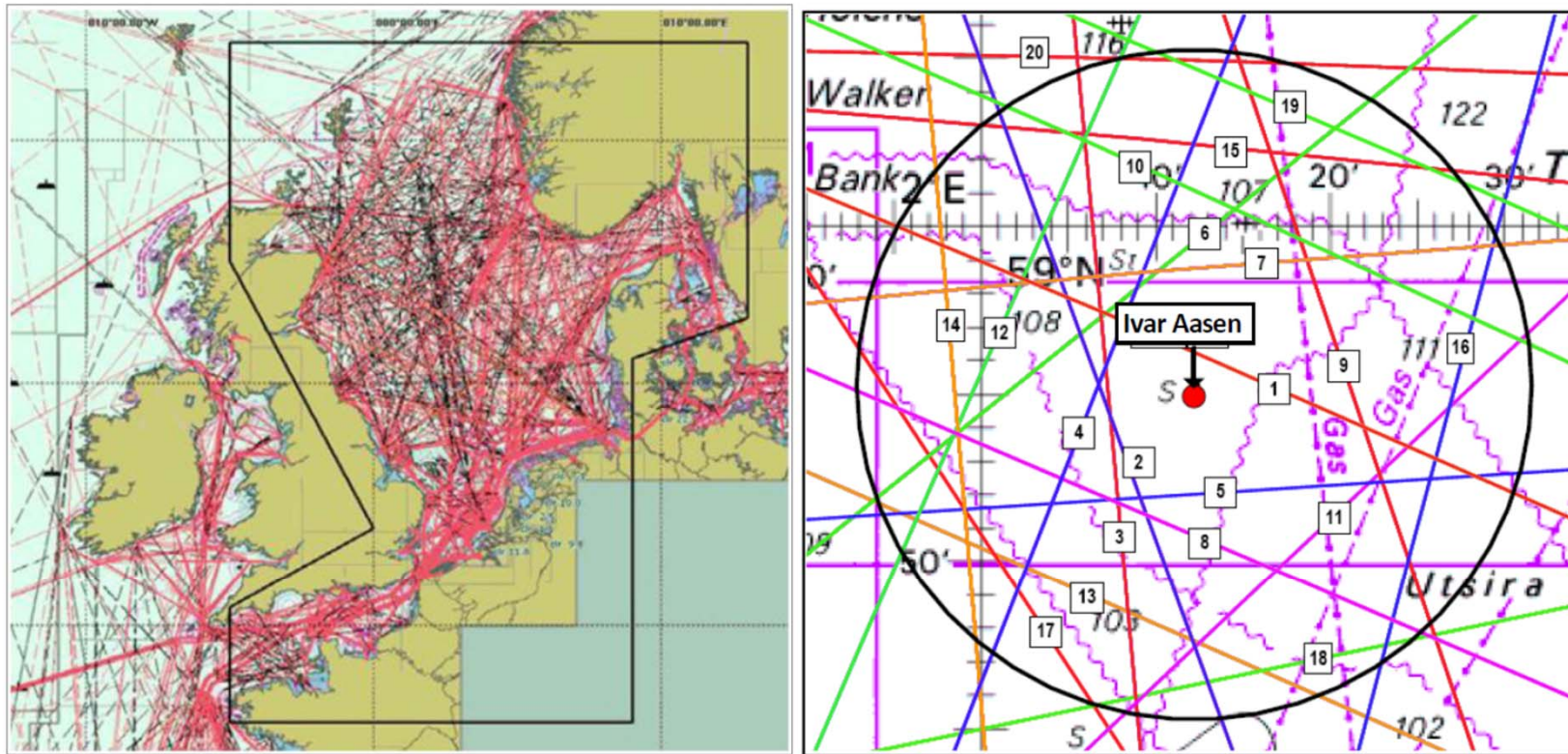
PRE-ENGINEERING - TASKS



Ref: PDO Ivar Aasen. Det Norske

Figur 23. Registrert norsk fiskeriaktivitet med bunntål i området omkring Aasen i 2009 (grønn), 2010 (fiolett) og 2011 (oransje). Figur utarbeidet på grunnlag av data fra Fiskeridirektoratets satellittsporing av større fiskefartøyer

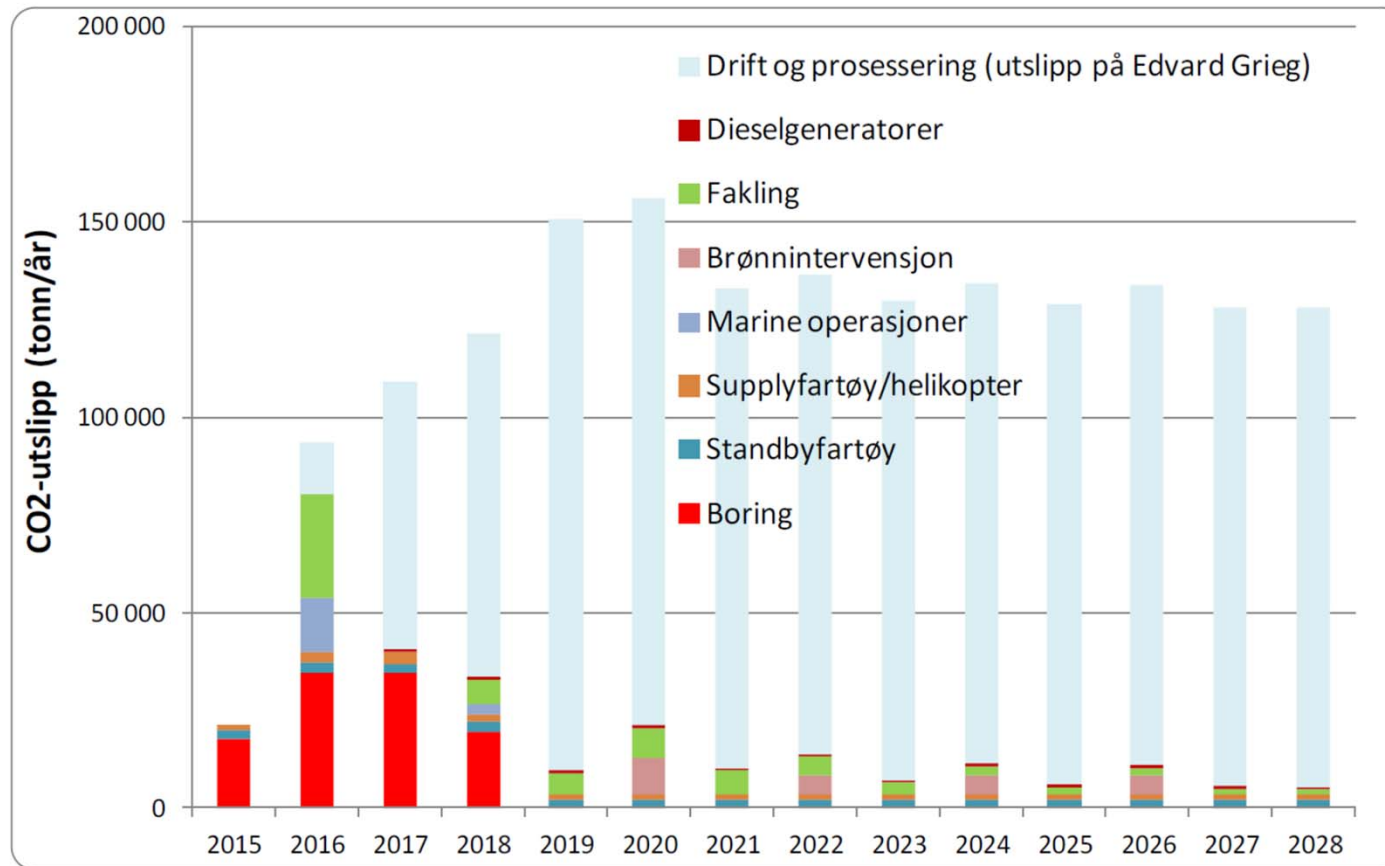
PRE-ENGINEERING - TASKS



Figur 24. Trafikkompleksitet i Nordsjøen (venstre) og skipsleder for handels- og offshorefartøy innenfor en radius på 10 nautiske mil fra Aasen (høyre)

Ref: PDO Ivar Aasen. Det Norske

PRE-ENGINEERING - TASKS



Figur 25. Samlede utslipp av CO₂ fra Aasenfeltet i perioden 2015 – 2028

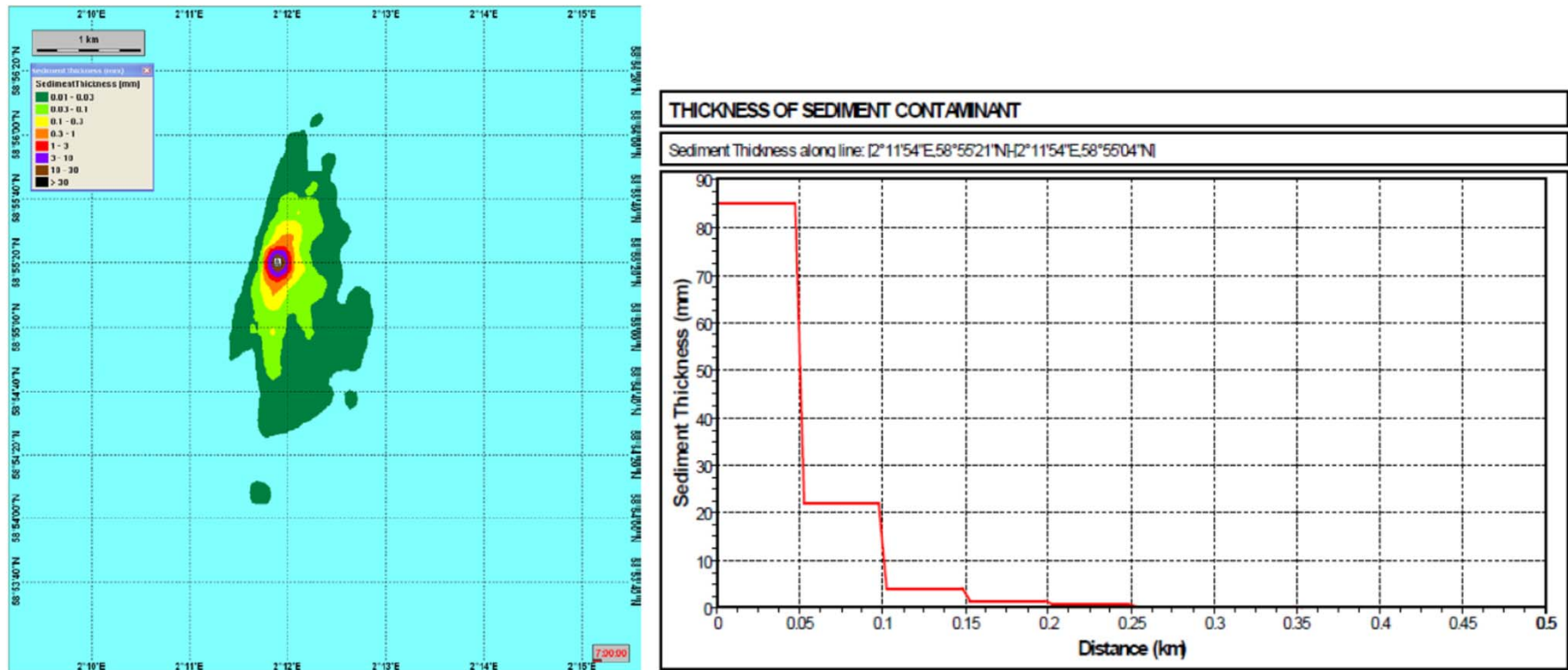
Ref: PDO Ivar Aasen. Det Norske

PRE-ENGINEERING - TASKS

Tabell 5-1. Foreløpig oversikt over estimerte mengder kaks for typiske produksjonsbrønner på Aasen, West Cable og Hanz

Seksjon	Borevæske	Boret lengde (m)			Mengde borekaks (tonn)		
		Aasen	West Cable	Hanz	Aasen	West Cable	Hanz
36"	WBM	88	88	86	70	70	70
26"	WBM	370	370	400	150	150	160
17 ½"	OBM	1 550	1 020	990	310	205	200
12 ¼"	OBM	860	3 890	1 700	90	390	170
8 ½"	OBM	1 390	1 530	90	70	80	5
SUM (avrundet)		4 300	6 900	3 300	690	895	605
SUM WBM kaks					220	220	230
SUM OBM kaks					470	675	375

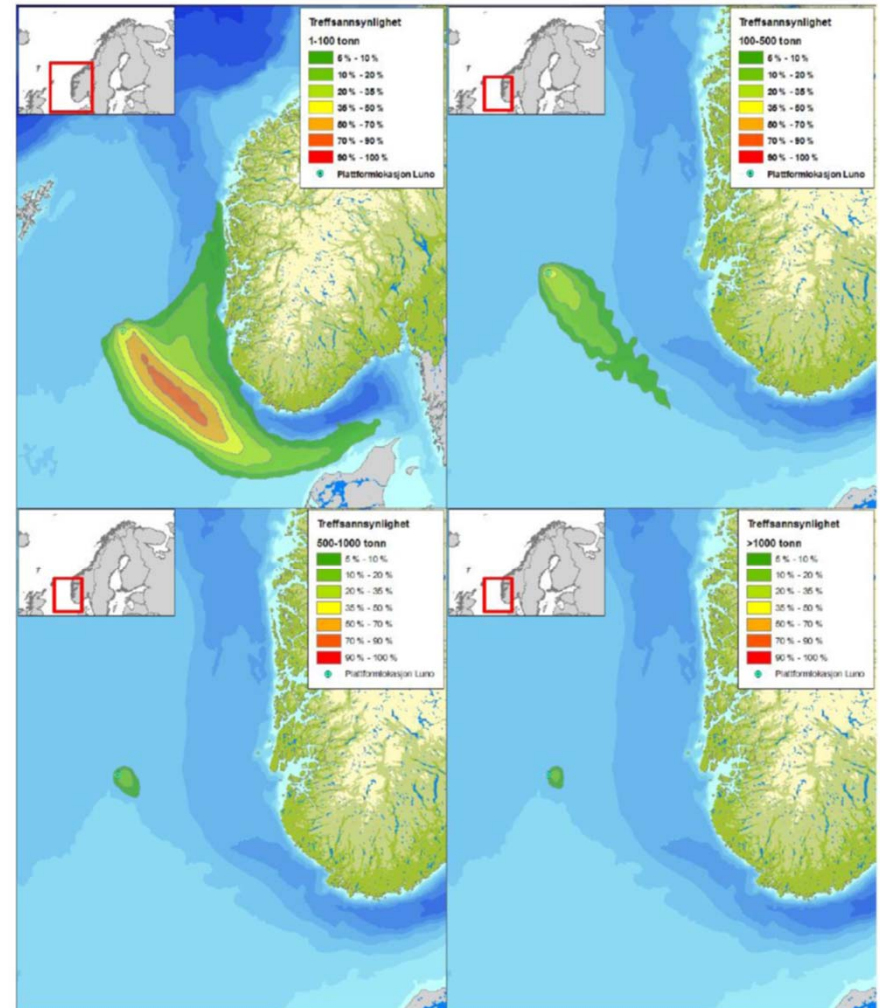
PRE-ENGINEERING - TASKS



Figur 29. Sedimentering ved utslipp av vannbasert kaks ved havbunnen (sommersituasjon)

Ref: PDO Ivar Aasen. Det Norske

PRE-ENGINEERING - TASKS



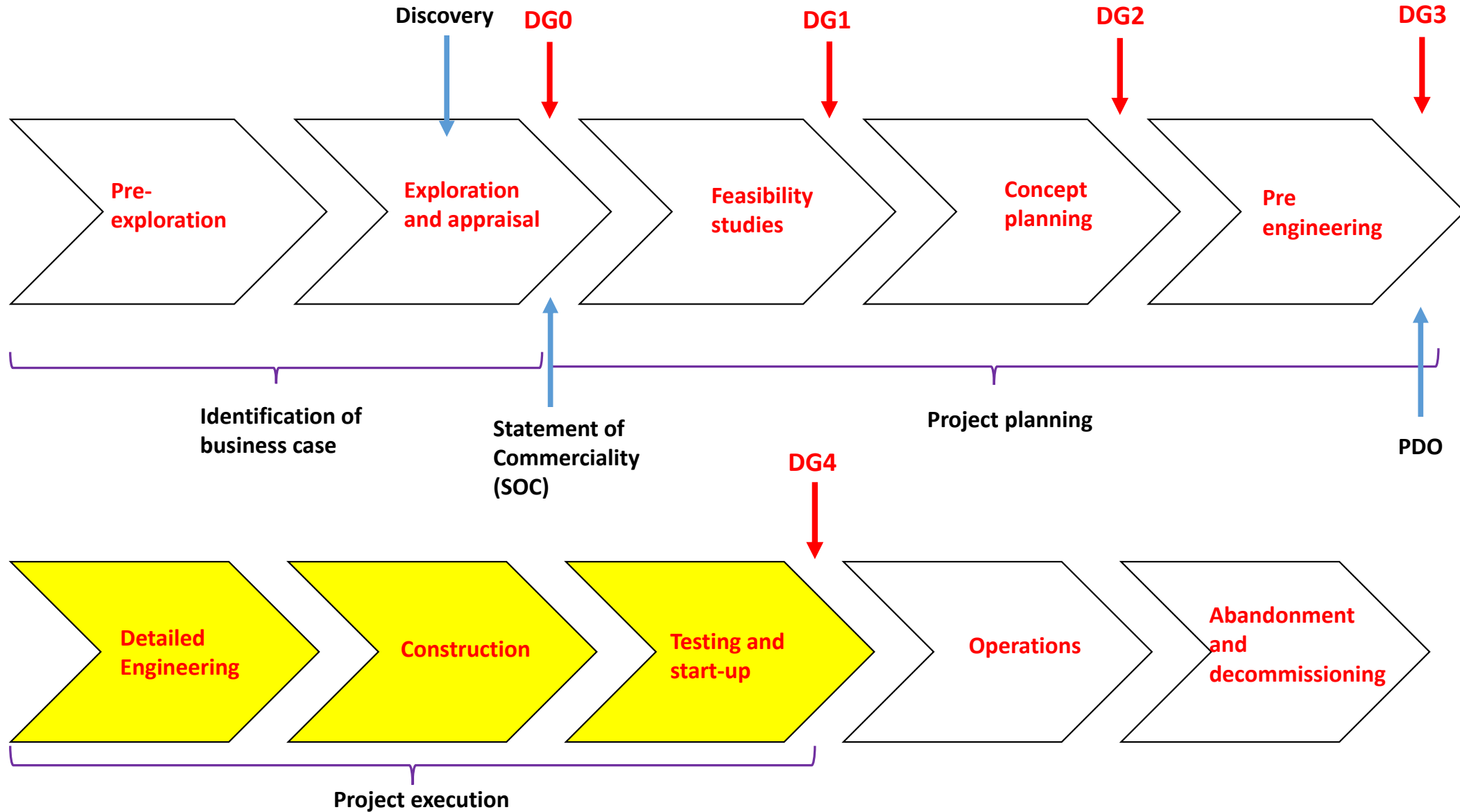
Figur 37. Sannsynligheten for treff av ulike mengdekategorier av olje i 10×10 km ruter gitt en sjøbunnsutblåsning fra Aasen/Grieg (helårsstatistikk). Influensområdet er basert på alle utslippsrater og varigheter og deres individuelle sannsynligheter. Merk at det markerte området ikke viser omfanget av et enkelt oljeutslipp, men er det området som berøres i mer enn 5 % av enkeltsimuleringene av oljens drift og spredning (Lundin 2011).

Ref: PDO Ivar Aasen. Det Norske

PRE-ENGINEERING - TASKS

- Wait for the government to study the proposal





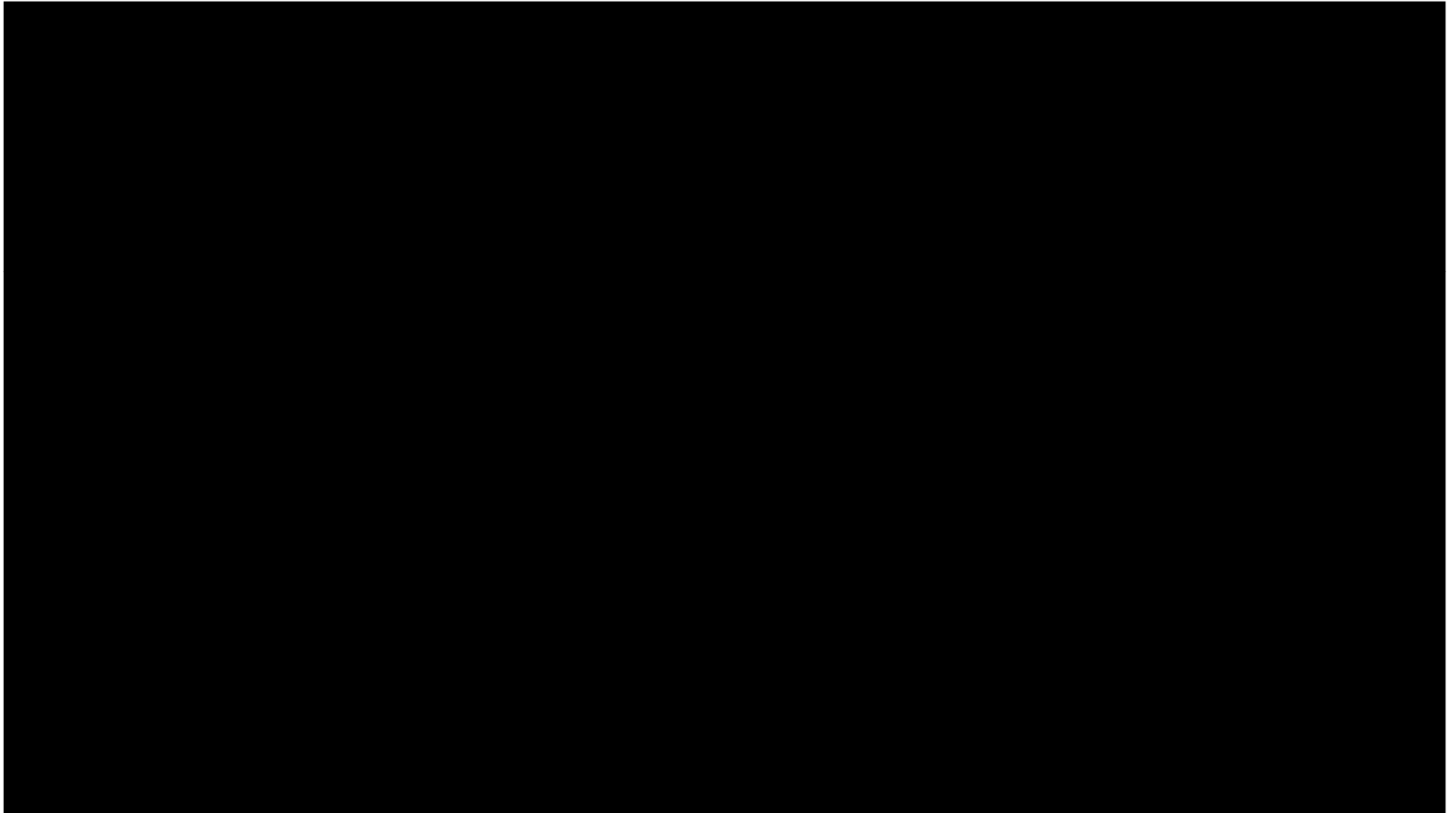
DETAILED ENGINEERING, CONSTRUCTION, TESTING AND STARTUP

OBJECTIVE: Detailed design, procurement of the construction materials, construction, installation and commissioning of the agreed facilities.

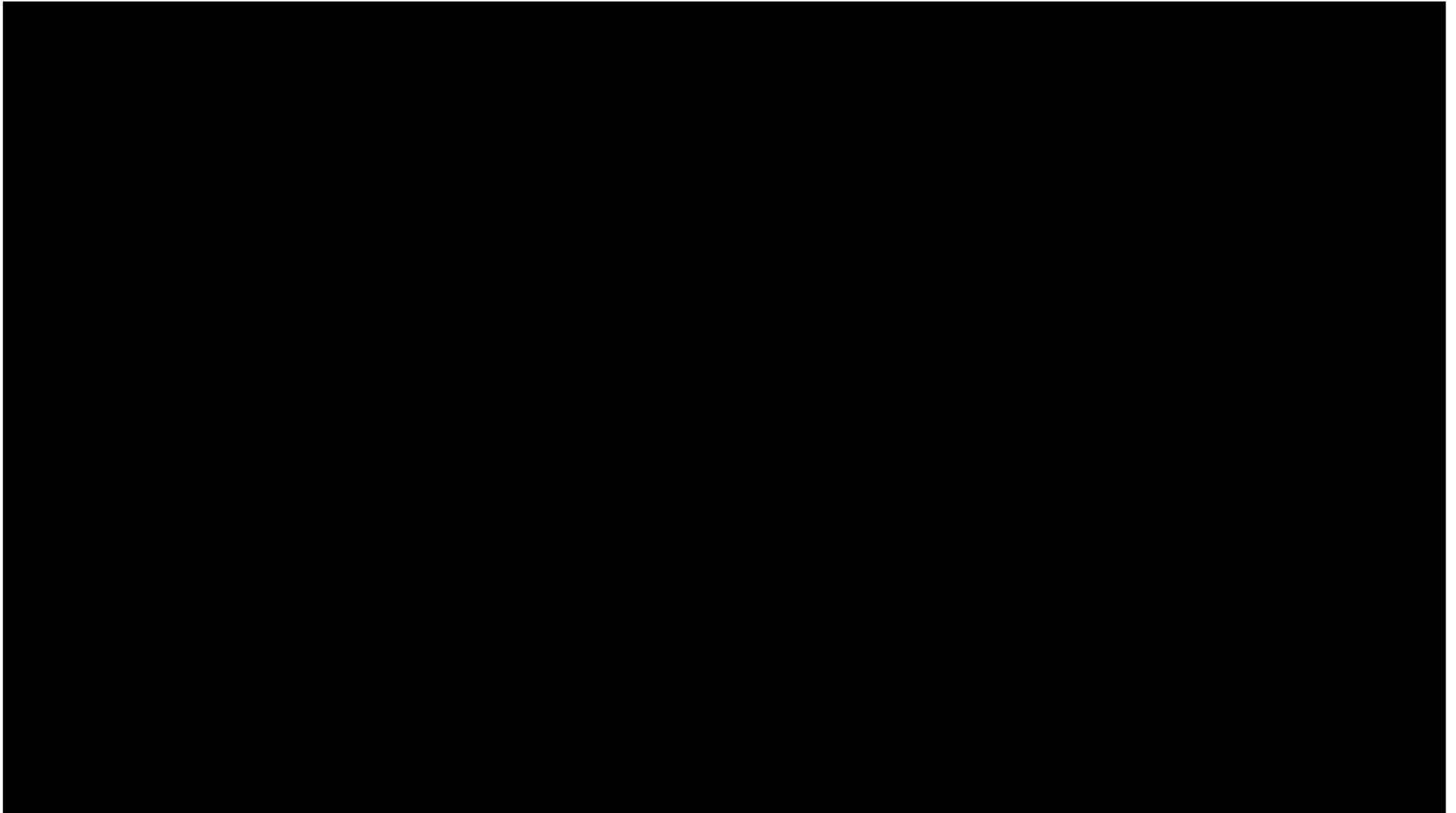
Individual contracts

- Detailed engineering
- Bids, contracts
- Construction, fabrication
- Installation
- Commissioning (Cold or Hot)

EPCM (Engineering, procurement, construction, and management contract) with one main contractor.



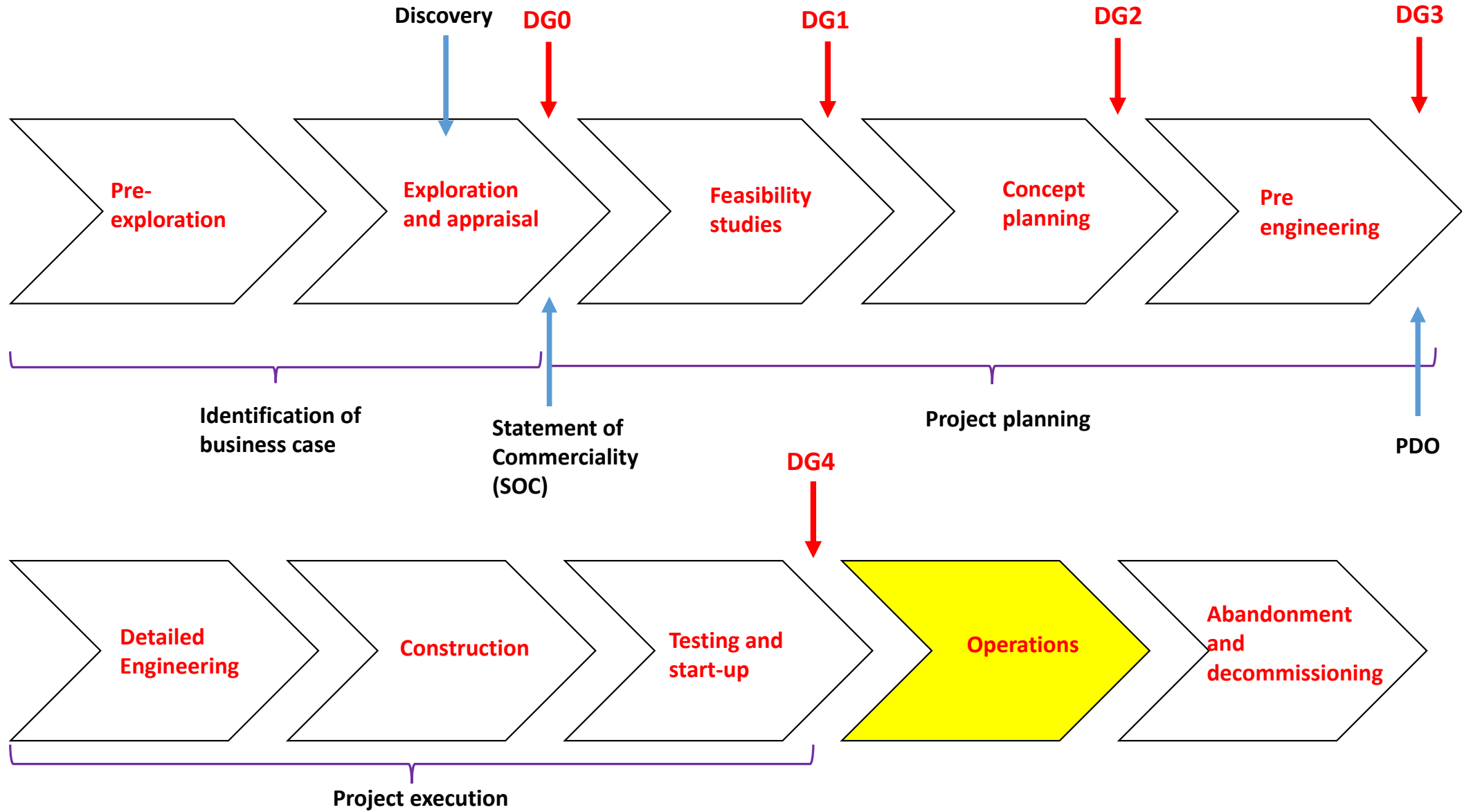
<https://www.youtube.com/watch?v=TzLAfzhqVHc>



<https://www.youtube.com/watch?v=TiWOgTq0YD4>

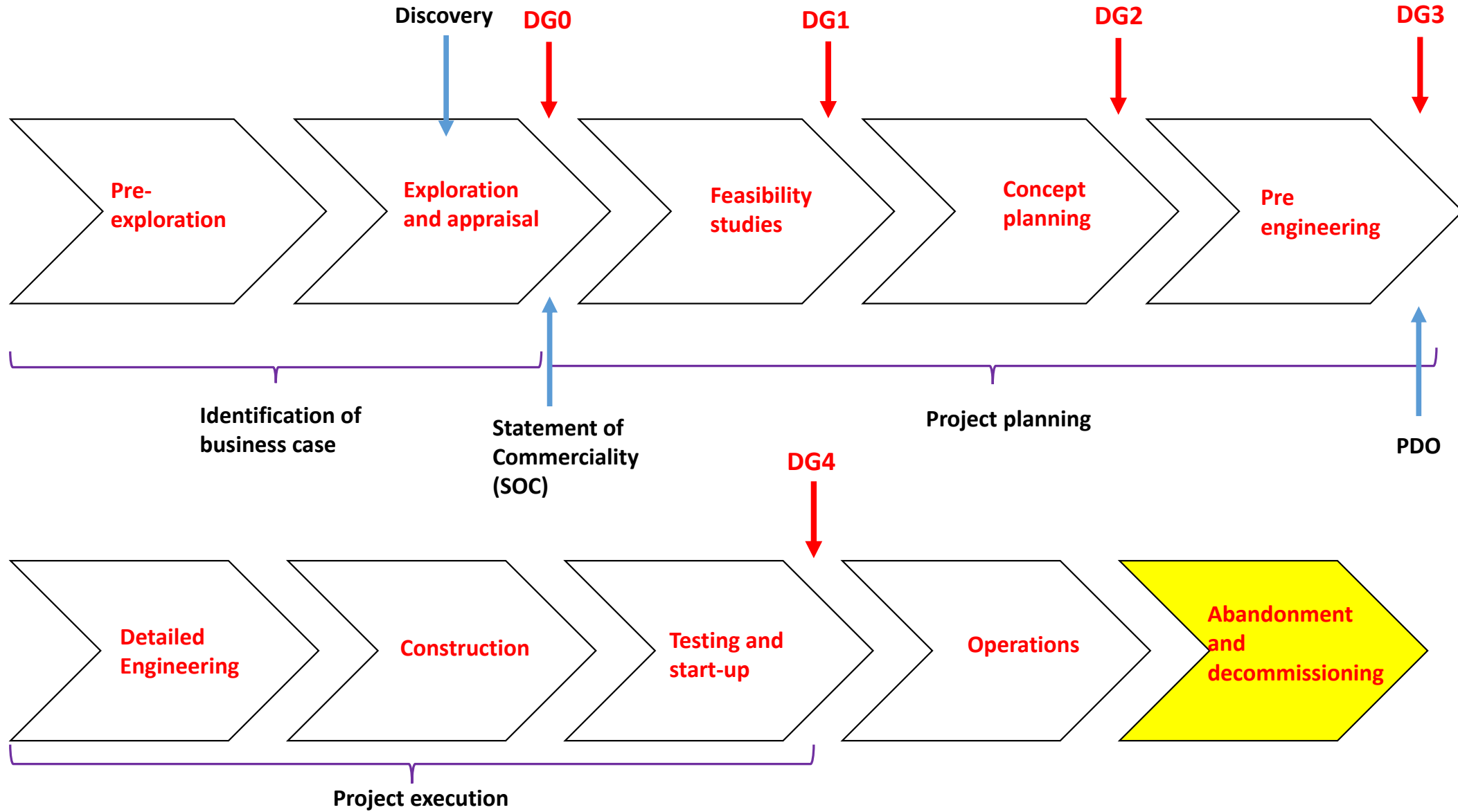
DETAILED ENGINEERING, CONSTRUCTION, TESTING AND STARTUP

- Constructing wells.
- Perform hand over to asset, operations
- Prepare for start-up, operation and maintenance



OPERATIONS

- Production startup, Build-up phase, Plateau phase, Decline phase, Tail production, Field shut-down.
- Maintenance.
- Planning Improved Oil recovery methods.
- Allocation and metering.
- De-bottlenecking.
- Troubleshooting.



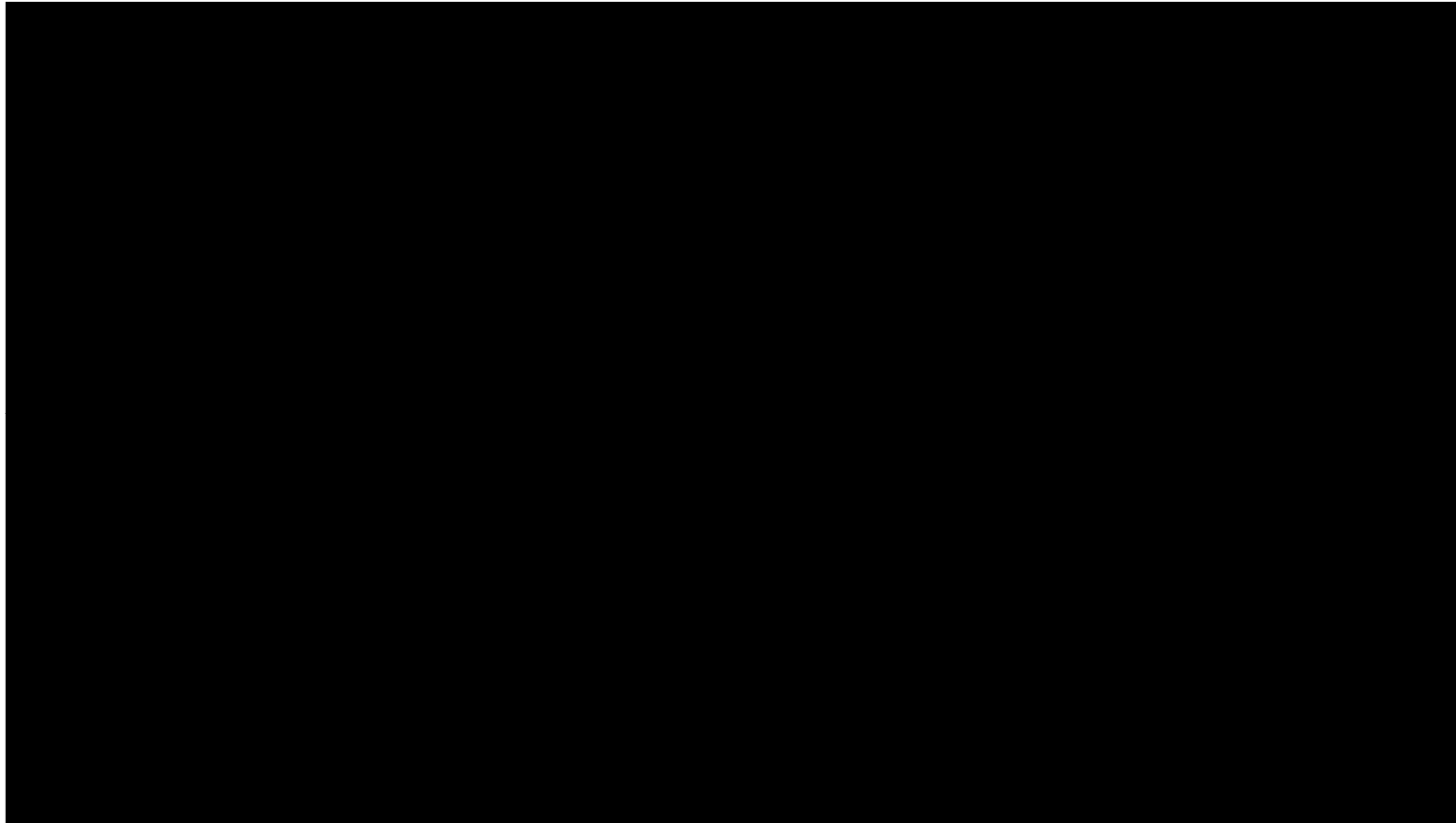
DECOMMISSIONING AND ABANDONMENT

- Engineering “down and clean”: flushing and cleaning tanks, processing equipment, piping.
- Coordinate with relevant environmental and governmental authorities.
- Well plugging and abandonment (P&A)
- Cut and remove well conductor and casing.
- Remove topside equipment.

DECOMMISSIONING AND ABANDONMENT

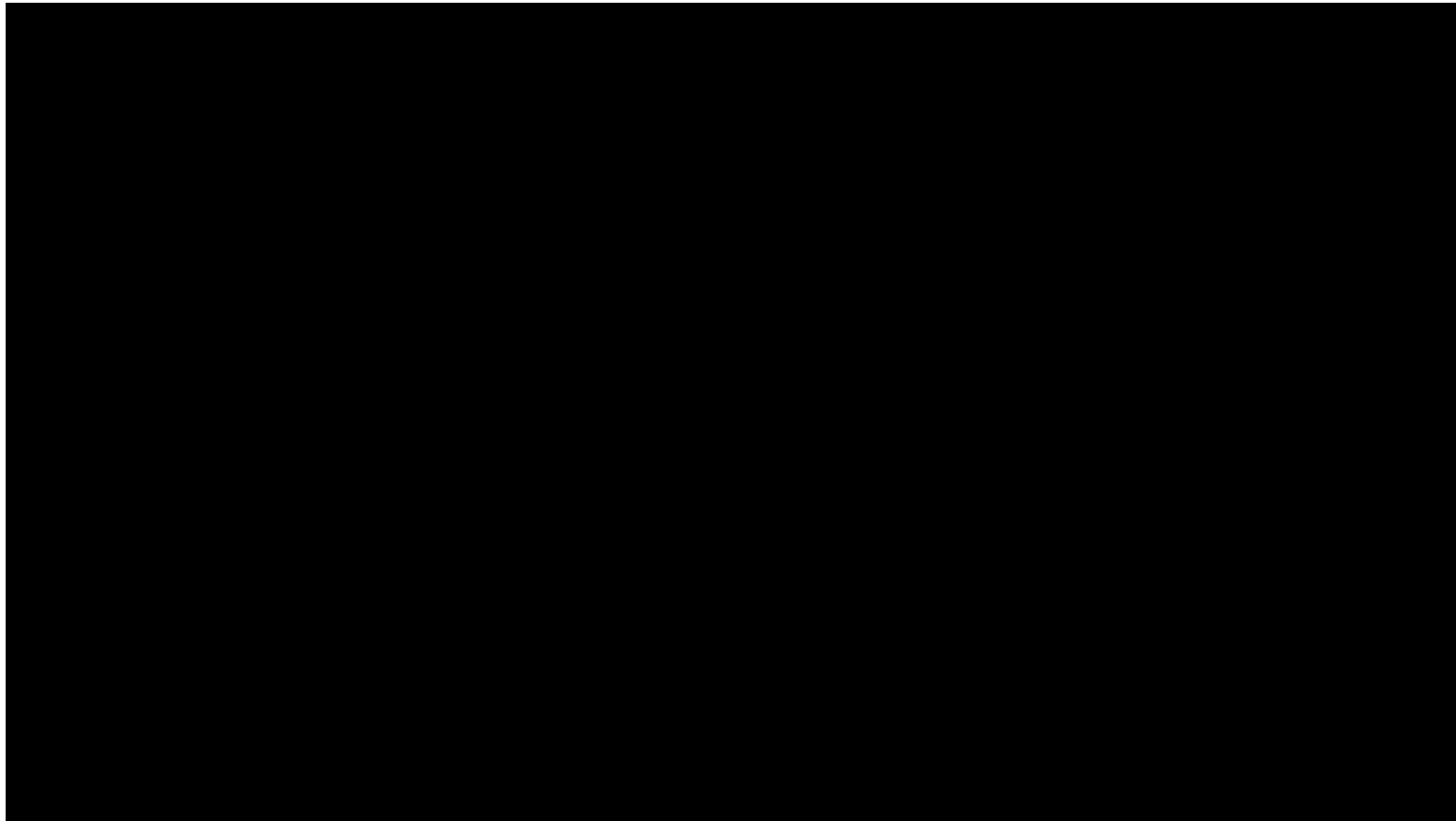
- Removal of the offshore structure: Lifting operations and transport
- Remove or bury subsea pipelines
- Mark and register leftover installations on marine maps
- Monitoring
- Recovery of material: Scrap (steel) and recycling equipment (Gas turbines, separators, heat exchangers, pumps, processing equipment)
- Disposal of residues

DECOMMISSIONING AND ABANDONMENT



https://www.youtube.com/watch?v=SLO9uD5Ub_Y

DECOMMISSIONING AND ABANDONMENT



<https://www.youtube.com/watch?v=1GA3Elu81rw>

• Field production performance

- production model (production scheduling)
- plateau height vs. plateau length
- degrading plateau height

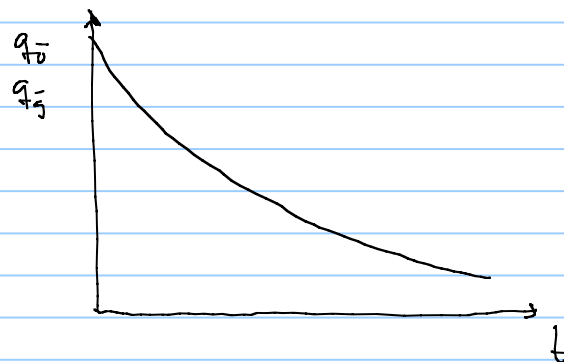
production scheduling: deciding / forecasting rates of $\left\{ \begin{array}{l} \text{oil} \\ \text{gas} \end{array} \right\}$ and associated products $\left\{ \begin{array}{l} \text{oil} \\ \text{water} \\ \text{gas} \\ \text{water} \end{array} \right\}$ during the life of field

two ways to produce a field

Production mode A
"plateau production"



Production mode "B"
"decline production"



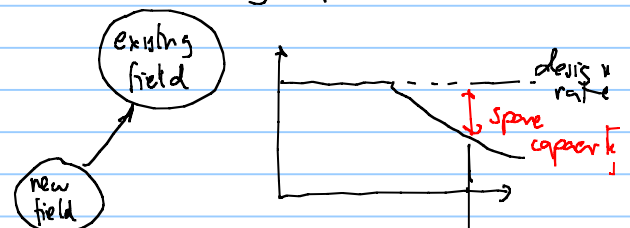
- typically used for gas fields with a contract

- produce as much as possible as early as possible

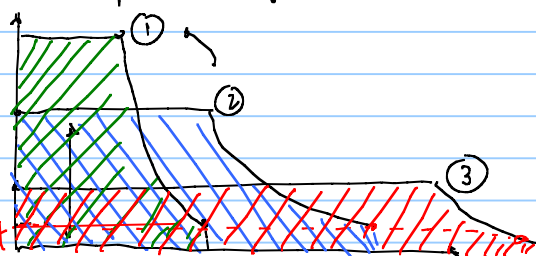
- big-medium reservoir

- satellite developments to existing fields that use existing infrastructure

- standalone development $\rightarrow$ requires its own facilities, offshore structure etc.



in mode "a" there is a relationship between plateau height and duration

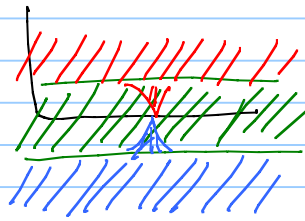


$$N_p = \int_0^t q(t) dt$$

$\hookrightarrow$ cumulative production until abandonment N_{pu}



- for gas, plateau height/length is given by contract
- for oil/gas → there is a requirement by authorities to reach certain RF



higher rates can cause high GOR
high WC
sand production

to define plateau rate an economic analysis must be made

higher plateau → higher revenue

NPV → net present value

$$NPV = \sum_{i=1}^N \frac{CF_i}{(1+c)^i}$$

cash flow = revenue - expenses

$\Delta Q_{p,i} = p_a^i$ production of oil/gas in year i

↑
year

↓
discounting rate (5% → 15%)
0.05 - 0.15

$$NPV = \underbrace{(1-5)}_{\text{wells, processing facilities, platform}} + \frac{\Delta Q_p^5 P_0^5 - OPEX^5}{(1+0.07)^5} + \frac{\Delta Q_p^6 P_0^6 - OPEX^6}{(1+0.07)^6} + \dots$$

↑
start production

due to discounting, it makes sense to produce as much as possible, as early as possible

year	$\frac{1}{(1+c)^i}$
1	0.93457944
2	0.87343873
3	0.81629788
4	0.76289521
5	0.71298618
6	0.66634222
7	0.62274974
8	0.5820091
9	0.54393374
10	0.50834929
11	0.4750928
12	0.44401196
13	0.41496445
14	0.38781724
15	0.36244602

if plateau rate is higher → bigger processing facilities
→ bigger offshore structure
→ more wells

↑
"expenses" become very negative

but also revenues become bigger

for HC fields, plateau rate is usually decided by doing an economic evaluation and sensitivity analyses

exceptions { • Blending of crude.

Rules of thumb for first iteration on plateau rate

for oil: 10% of N_{pu} per year

ultimate cumulative production (at abandonment)

TRR $\rightarrow$ total recoverable reserves

Example 180 E06 stb $\rightarrow N$ initial oil in place (OoIP)

$$N_{pu} = R_{Fu} \cdot N$$

$$(0.3-0.5)$$

$$N_{pu} = 0.4 \cdot 180 \text{ E06 stb}$$

$$N_{pu} = 72 \text{ E06 stb}$$

$$q_{\text{plateau}} = \frac{N_{pu} \cdot 0.1}{N \cdot \text{producing days in year}} = \frac{72 \text{ E06} \cdot 0.1}{0.9 \cdot 365} \approx 21900 \text{ stb/d}$$

$$[\text{m}^3/\text{d}]$$

$$[\text{stb/d}]$$

$$\rightarrow 95\% \text{ uptime } (0.95 \cdot 365)$$

for gas (2-5)% of G_{pu}

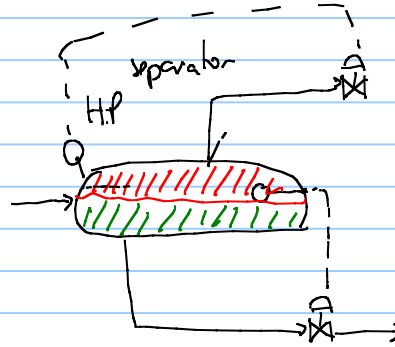
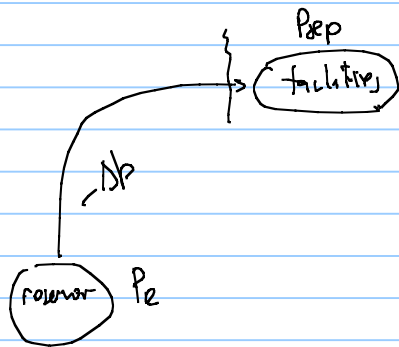
Q is either oil or gas

N is for oil

G is for gas

why does plateau end?

separator pressure is kept constant during the life of field

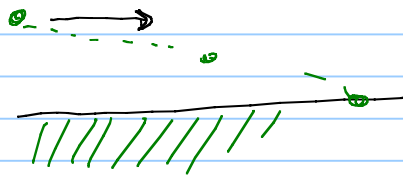


— HHL
— HLL
— LHL
— LLL

Cross section view of the separator



$$V_g = \frac{q_g(R_r)}{(A_r/2)}$$

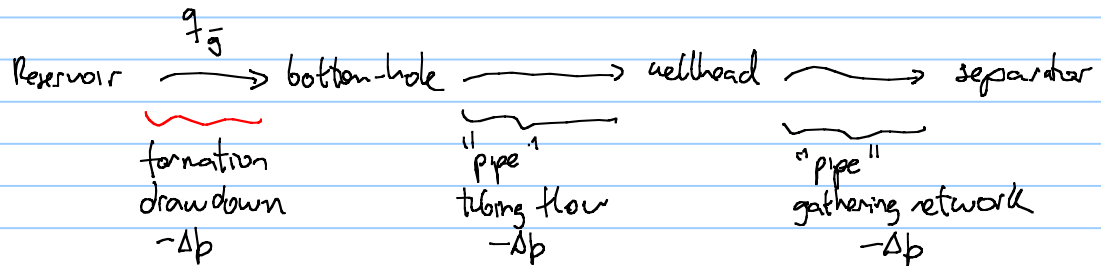


the operation of sep is dependent on q_{local} , V_g residence time

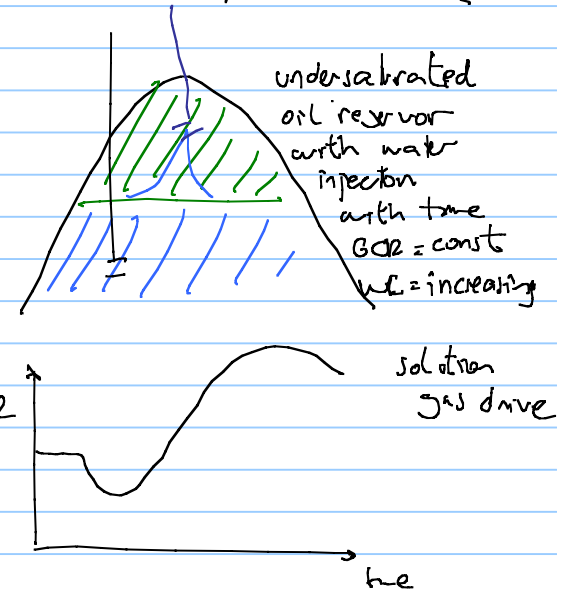
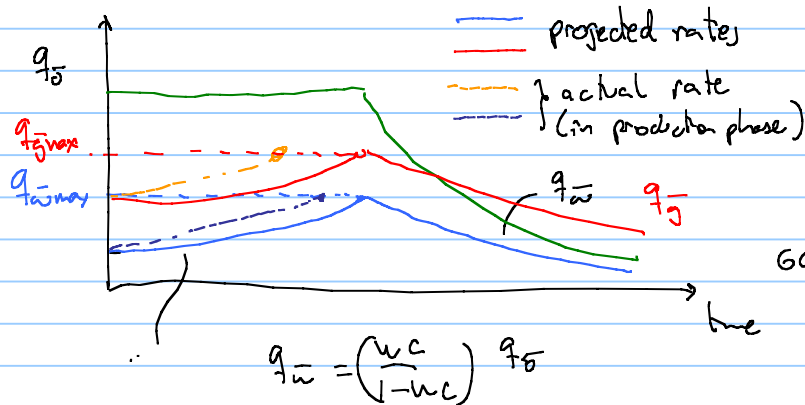
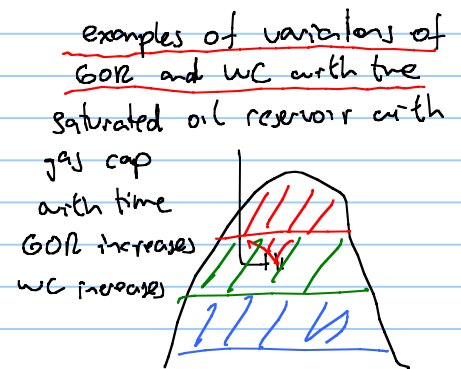
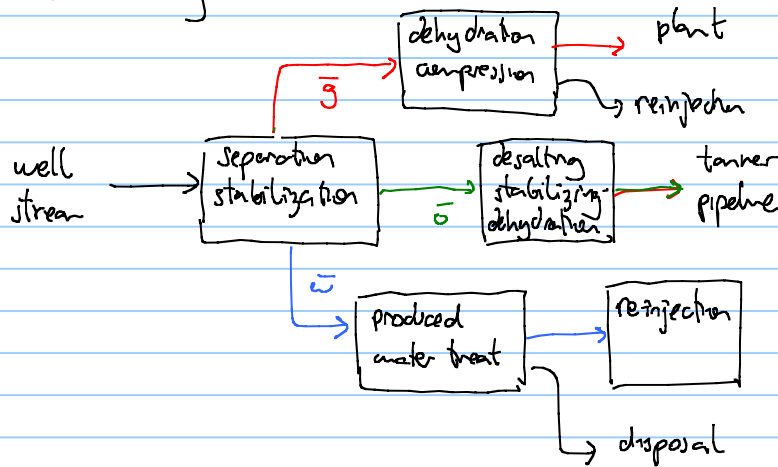
almost always

P_{sep} must be kept constant and of all downstream equipment and processes to ensure proper functioning and acceptable performance

plateau ends because the system doesn't have enough energy to flow against P_{sep} with the specified plateau rate



Bottlenecking



$$WC = \frac{q_{\bar{w}}}{q_{\bar{t}}} = \frac{q_{\bar{w}}}{q_{\bar{w}} + q_{\bar{o}}}$$

$$q_{\bar{g}} = GOR \cdot q_{\bar{o}}$$

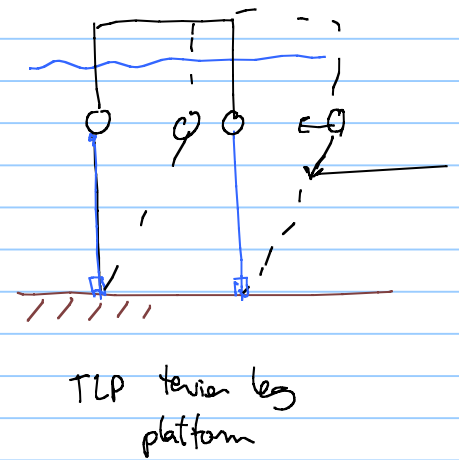
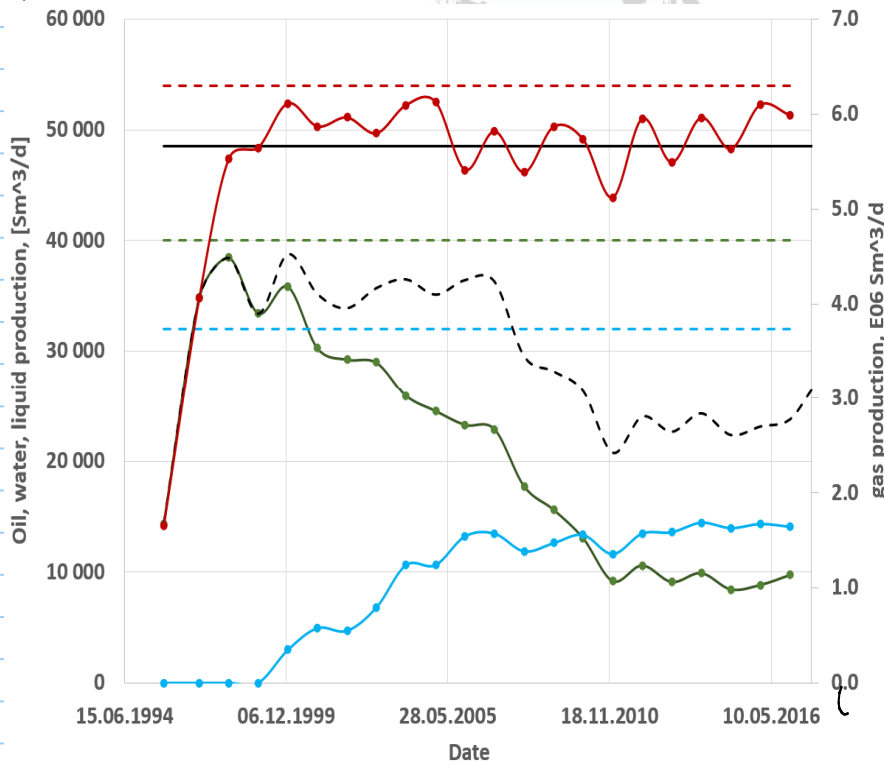
$q_{\bar{g}max}$ and $q_{\bar{w}max}$ are used to design facilities

if $q_{\bar{g}}$ or $q_{\bar{w}}$ increase quicker than anticipated the the only choice is to reduce $q_{\bar{o}}$ (enter in decline phase)

$$q_{\bar{g}} = GOR \cdot q_{\bar{o}}$$

$$q_{\bar{w}} = \frac{WC}{1-WC} \cdot q_{\bar{o}}$$

Maybe? a case where bottlenecking caused a premature plateau end



Bottlenecking can also occur due to problems in the process

- water injectors plugging
- gas injector problems
- higher than anticipated separation times

→ foam
 → emulsion
 → fine dispersion of gas in liquid
 → water-oil dispersion "fine"

↳ can sometimes be mitigated with chemical or with different technology

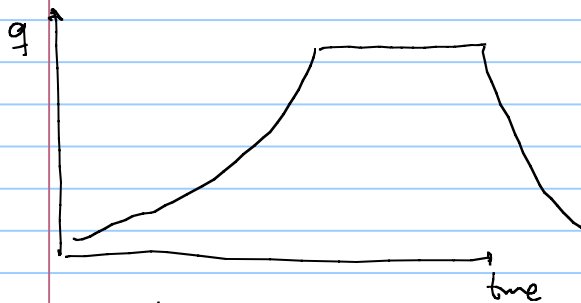


• onshore

vs. offshore

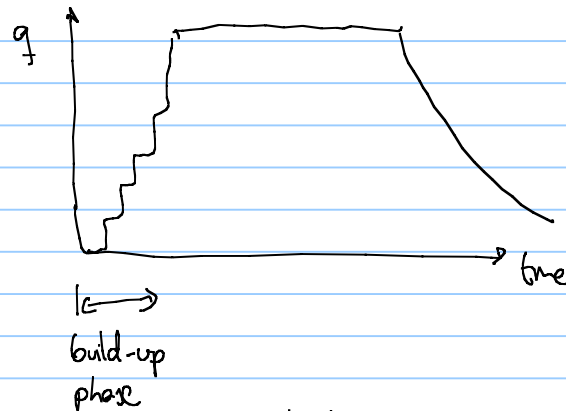
if neighbouring facilities are available, it is possible to produce from few wells, gather more information and then plan better field

it is necessary to design, construct and install facilities before producing

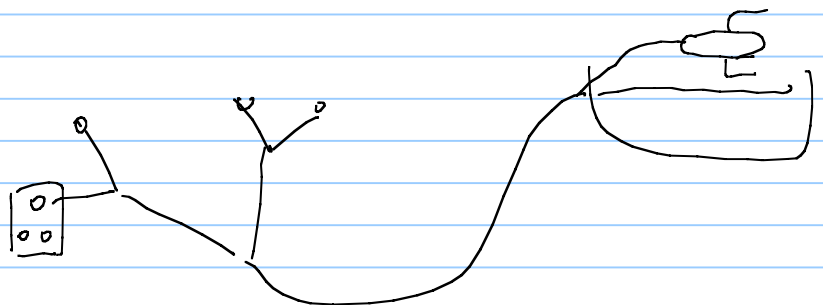
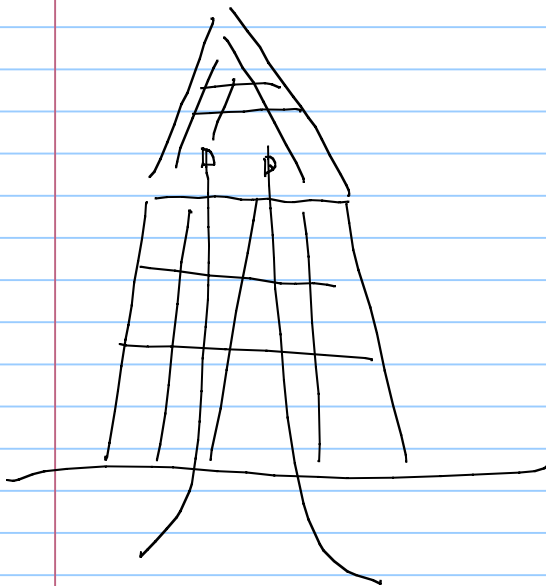


longer build-up

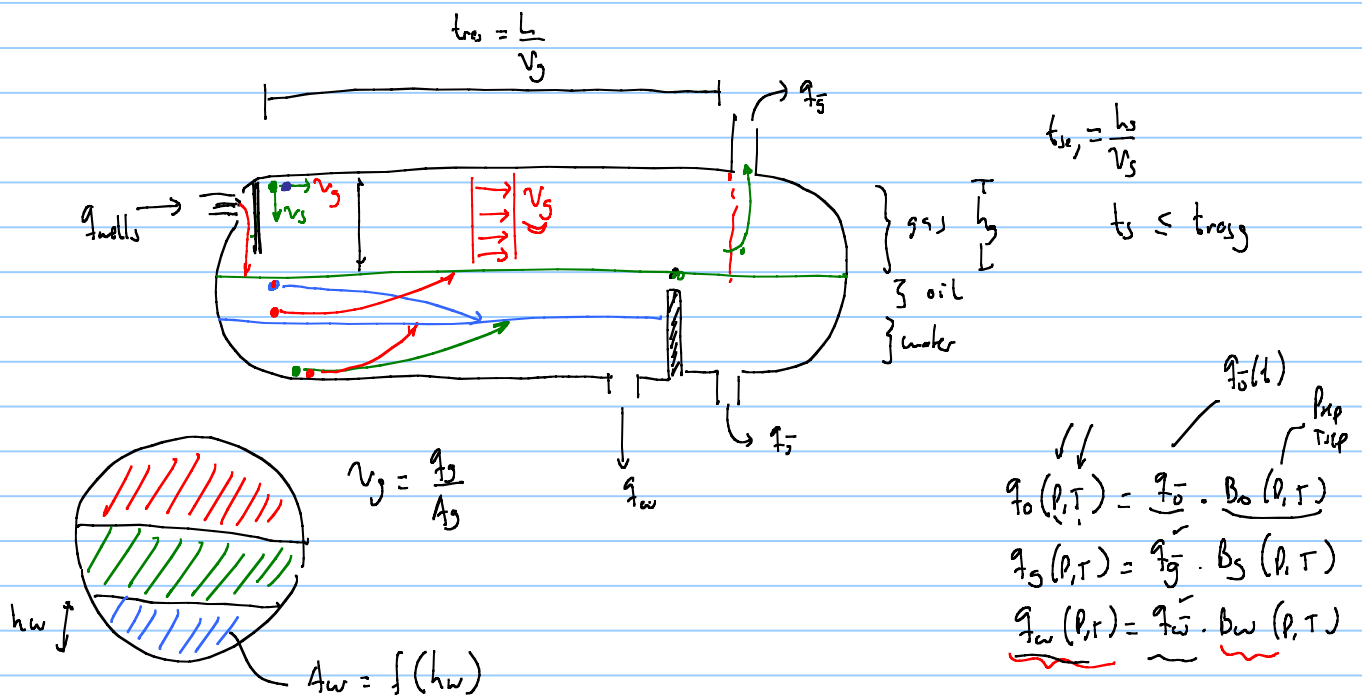
- gain more information about reservoir
- finance development with initial wells



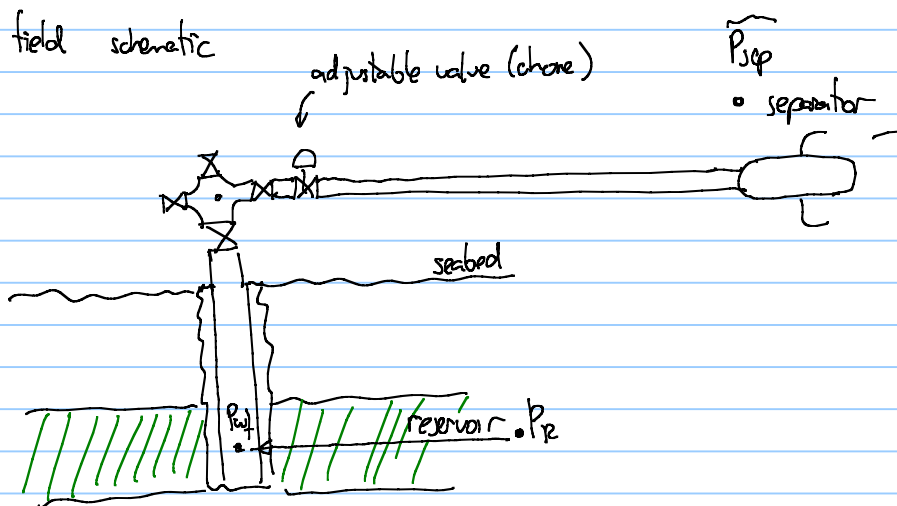
- start production asap
 - making decisions with big uncertainty
- ↳ shorter build-up
↳ pre-drilled wells



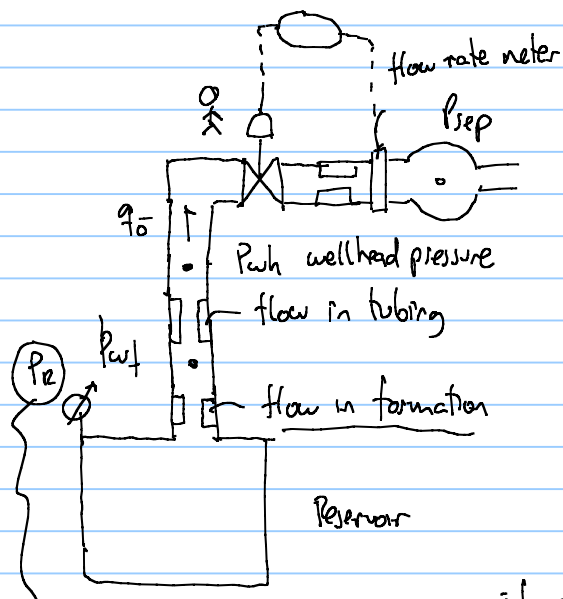
Alternatively, there can be onshore fields whose development resembles those in the offshore environment. One such field in the (aptly named) Empty Quarter of the Yemen was so remote that, by the time an oil production pipeline had been laid, all the appraisal and development wells had been drilled permitting only a static view of the reservoirs.



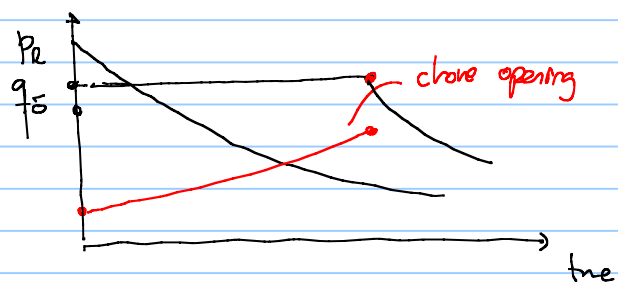
Notes for Youtube video nr. 5



Mechanical analogue of field

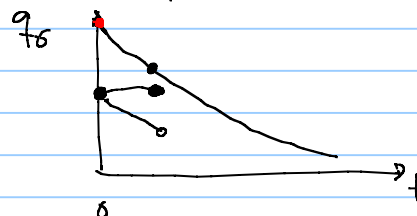


$$q_o = f(P_R, P_{sep}, \text{chore opening})$$

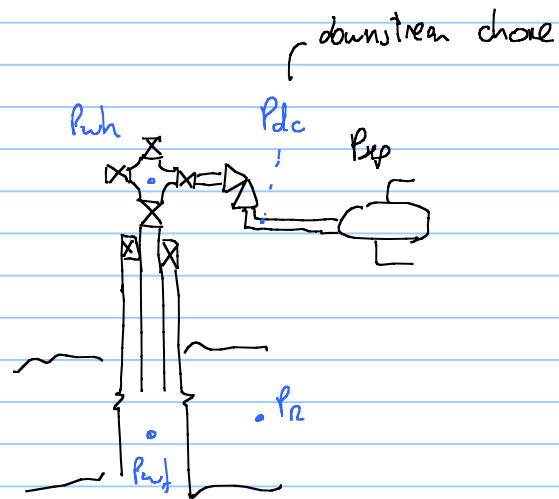
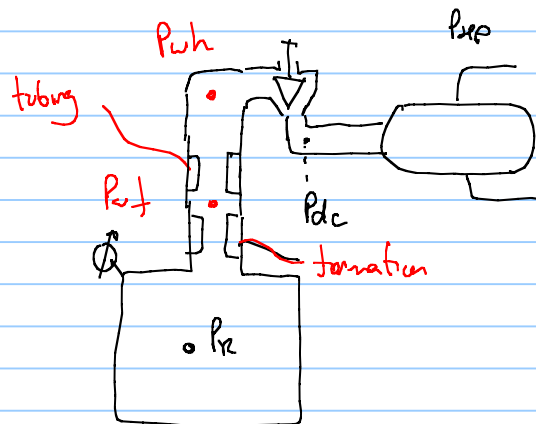


if chore is open

$$q_o = (P_R, P_{sep}, \Delta p_{chore})$$

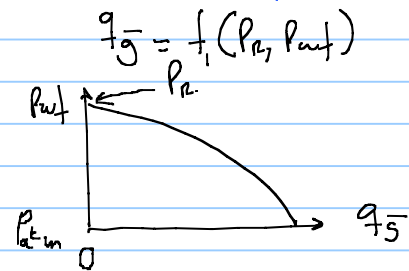


mechanical analog of a field (dry gas)



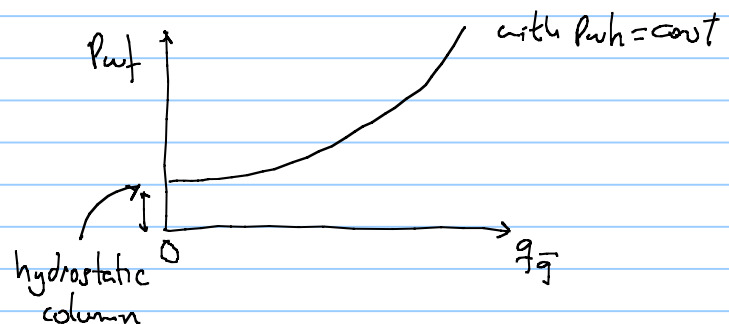
P_{wf} flowing bottom-hole pressure (BHP)
 P_{wh} wellhead pressure (WHP)

$P_R \rightarrow P_{wf}$ flow in formation (Dawdburn) IPR inflow performance relationship



$P_{wf} \rightarrow P_{wh}$ flow in tubing $\rightarrow$ TPR tubing performance relationship

$$q_g = f_2(P_{wf}, P_{wh})$$



$P_{wh} \rightarrow P_{dc}$ $\rightarrow$ pressure drop in choke

choke equation

$$q_g = f_3(P_{wh}, P_{dc}, \text{Opening})$$

- inaccurate model
- highly non-linear
- difficult to converge
- "many" models

$p_{dc} \rightarrow p_{wp} \rightarrow$ pressure drop in pipe

Pipeline/flowline performance relationship (FPR, PPR)

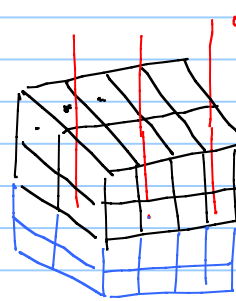
$$q_g = f_q(p_{in}, p_{out})$$

Production profiles (field performance) are typically estimated with:

examples of commercial software

- ECLIPSE
- CMG
- Intersect
- Nexus
- MRST
- OPM
- SENSOR

• Reservoir simulator.



• target rate q_T
• minimum bottom hole pressure $\rightarrow$

try to produce target rate, if not, change to minimum bottom hole pressure

In FD, a workflow that is typically used by oil companies to compute realistic production profiles is:

Reservoir engineering

• 3D reservoir model

$q_{\text{target rates}}(t) \sim q(t)$
 $p_{\text{bottom}}(t) \quad p_{wf}(t)$

Production and facilities engineering

production simulator (steady-state)
check at each point in time is

$q(t)$ } feasible?
 $p_{wf}(t)$ } is it enough to reach separator?

example of commercial software

- Pipesim
- Prosper, gap
- Olga
- pipesoft
- ReO

if not, try to make it feasible
flag years in which it is not possible to produce the rates

send feedback to

At early FD, there is usually no information on wells, gathering network or facilities, thus they are typically neglected

- Reservoir simulator "coupled" with a well + gathering network simulator in a IAM software

↳ integrated asset management

examples
of
software

- Resolve
- Avocet
- Pipe-it (now Tieto)

- material balance + Inflow performance single term relationship

P_R
 S_o vs t
 S_g
 S_w

$$q = f(P_R, P_{wf})$$

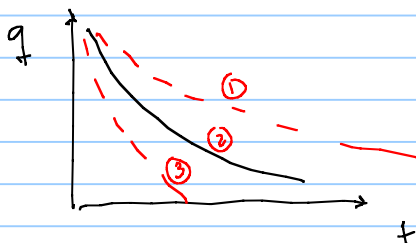
needs assumption on $P_{wf min}$

- material balance + well + network model

P_R
 S_o vs t
 S_g
 S_w

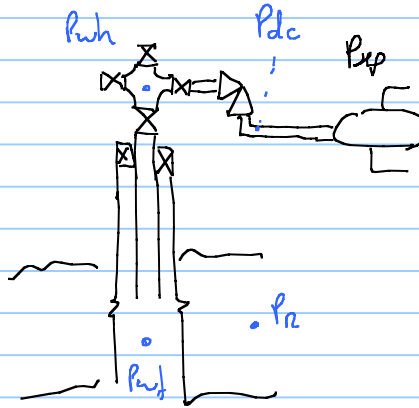
$$q = f(P_R, P_{wp})$$

- decline or type curves { very early FO }

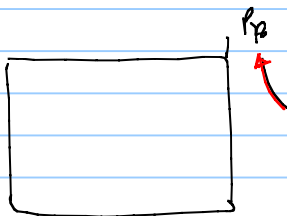


Notes for Youtube video nr. 6

Simplified dry gas production system



Reservoir model



Dry gas material balance

$$P_R = P_{Ri} \frac{z_R}{z_i} \left(1 - \frac{G_p}{G} \right)$$

$q_i = f(t)$

R_F recovery factor

gas deviation factor

$$z = f(P_R, T_R)$$

$\frac{T_R}{T_c}$

$\frac{P_R}{P_c} \rightarrow f(\text{gas composition})$

MB dry gas equation is implicit

- Given R_F , assume P_R
- with P_R compute z_R
- verify that $\varepsilon = P_R - P_{Ri} \frac{z_R}{z_i} (1 - R_F) = 0 \leq \text{Tolerance}$
- if not,

3.3.2 Z-Factor Correlations. Standing and Katz⁴ present a generalized Z-factor chart (**Fig. 3.6**), which has become an industry standard for predicting the volumetric behavior of natural gases. Many empirical equations and EOS's have been fit to the original Standing-Katz chart. For example, Hall and Yarborough^{21,22} present an

accurate representation of the Standing-Katz chart using a Carnahan-Starling hard-sphere EOS,

$$Z = ap_{pr}/y, \dots \dots \dots (3.42)$$

where $\alpha = 0.06125t \exp[-1.2(1-t)^2]$, where $t = 1/T_{pr}$.

The reduced-density parameter, y (the product of a van der Waals covolume and density), is obtained by solving

$$f(y) = 0 = -ap_{pr} + \frac{y + y^2 + y^3 - y^4}{(1-y)^3} - (14.76t - 9.76t^2 + 4.58t^3)y^2 + (90.7t - 242.2t^2 + 42.4t^3)y^{2.18+2.82t}, \dots \dots \dots (3.43)$$

$$\text{with } \frac{df(y)}{dy} = \frac{1 + 4y + 4y^2 - 4y^3 + y^4}{(1-y)^4} - (29.52t - 19.52t^2 + 9.16t^3)y + (2.18 + 2.82t)(90.7t - 242.2t^2 + 42.4t^3) \times y^{1.18+2.82t}, \dots \dots \dots (3.44)$$

The derivative $\partial Z/\partial p$ used in the definition of c_g is given by

$$\left(\frac{\partial Z}{\partial p}\right)_T = \frac{\alpha}{p_{pc}} \left[\frac{1}{y} - \frac{ap_{pr}/y^2}{df(y)/dy} \right], \dots \dots \dots (3.45)$$

Equation approximation to Z chart

to predict T_c, p_c we will use

Sutton correlations

Sutton⁷ suggests the following correlations for hydrocarbon gas mixtures.

$$T_{pcHC} = 169.2 + 349.5\gamma_{gHC} - 74.0\gamma_{gHC}^2 \dots \dots \dots (3.47a)$$

$$\text{and } p_{pcHC} = 756.8 - 131\gamma_{gHC} - 3.6\gamma_{gHC}^2 \dots \dots \dots (3.47b)$$

$$\gamma_g = \frac{M_{wgas}}{M_{wair}(28.97)}$$

$$M_{wgas} = \sum_{i=1}^N z_i M_{wi}$$

$P_n \rightarrow P_{nf}$

IPL equation

low-pressure dry gas equation

$$q_g = C_R (P_n^2 - P_{nf}^2)^n \quad \leftarrow \text{backpressure exponent}$$

laminar $n \sim 1$
turbulent $n \sim 0.5$

inflow coefficient $\{ T_R, K, h, s \text{ (skin factor)}$



= pseudosteady state regime
(boundary dominated flow)
page 37 of compendium

• $p_{wf} \rightarrow p_{wh}$

Dry gas tubing equation

$$q_g = C_T \left(\frac{p_{wf}^2}{e^S} - p_{wh}^2 \right)^{0.5}$$

tubing coefficient (friction losses) $\rightarrow$ elevation coefficient (hydrostatic losses)

$$q_g = 0$$

$$p_{wf} = p_{wh} e^{S/2}$$

Page 156, Appendix A of compendium

$$q_{sc} = \left(\frac{\pi}{4} \right) \cdot \left(\frac{R}{M_{air}} \right)^{0.5} \cdot \left(\frac{T_{sc}}{p_{sc}} \right) \cdot \left(\frac{D^5}{f_M \cdot L \cdot \gamma_g \cdot Z_{av} \cdot T_{av}} \right)^{0.5} \cdot \left[(p_{wf}^2 - p_t^2 \cdot e^S) \cdot \left(\frac{S}{e^S - 1} \right) \right]^{0.5}$$

$$C_T = \left(\frac{\pi}{4} \right) \cdot \left(\frac{R}{M_{air}} \right)^{0.5} \cdot \left(\frac{T_{sc}}{p_{sc}} \right) \cdot \left(\frac{D^5}{f_M \cdot L \cdot \gamma_g \cdot Z_{av} \cdot T_{av}} \right)^{0.5} \cdot \left(\frac{S \cdot e^S}{e^S - 1} \right)^{0.5}$$

$$S = 2 \cdot L \cdot C_a = 2 \cdot \frac{M_g}{Z_{av} \cdot R \cdot T_{av}} \cdot L \cdot g \cdot \cos(\alpha)$$

Comments about friction equation

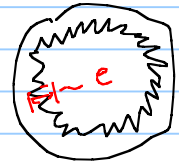
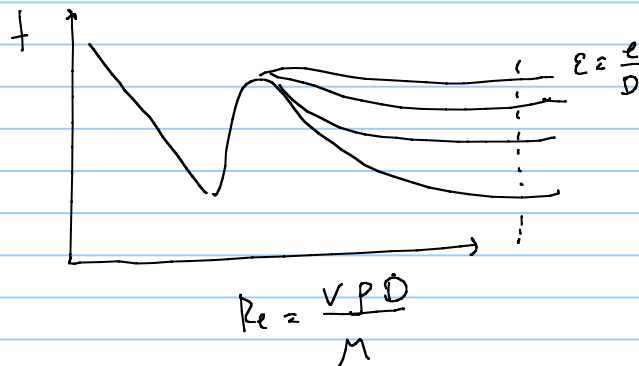
to compute G

$$T_{av} \rightarrow \frac{T_{wf} + T_{wh}}{2}$$

An estimate of T_{wh} is needed

$$Z_{av} \rightarrow \frac{Z_{wf} + Z_{wh}}{2}$$

f_m friction factor



$V \propto f(q_{local})$ for gas $V \uparrow \uparrow$ ρ is low compared
 $q_{local} \propto f(p)$ liquid $V = [0.5 - 4] \text{ m/s}$ to liquid
 gas $V = [5 - 40] \text{ m/s}$

M_g is $\ll M_L$

$Re_g \gg$

always in fully
turbulent regime

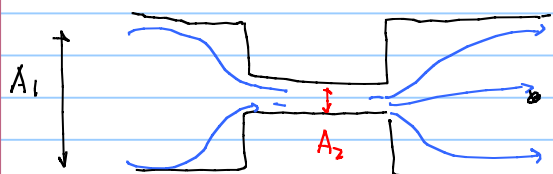
$f_m = f(\epsilon)$ however $\epsilon = f(C.D)$
 due to manufacturing

have equation for dry gas: (page 166)

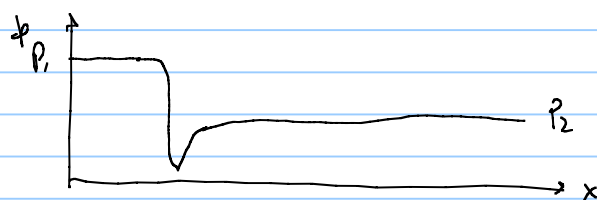
$$q_{\bar{g}} = \frac{p_1 \cdot T_{sc} \cdot A_2 \cdot C_d}{p_{sc}} \cdot \sqrt{2 \cdot \frac{R}{Z_1 \cdot T_1 \cdot M_w} \cdot \frac{k}{k-1} \cdot \left(y^{\frac{2}{k}} - y^{\frac{k+1}{k}} \right)}$$

opening
 $p_{sc} = 1.01325 \text{ bara}$
 $T_{sc} = 15.56^\circ \text{C}$

$y = \frac{p_2}{p_1}$ (downstream)
 $\bar{p}_1$ (upstream)



if $y > y_c \approx (0.6)$, there is critical flow at the throat



if $y > y_c$ $q_{\bar{g}} = q_{\bar{g}_c} =$

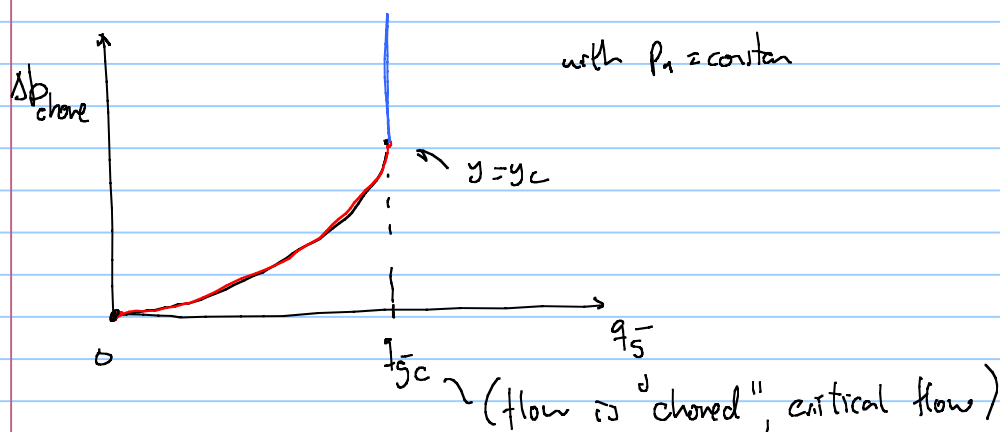
$$q_{\bar{g}} = \frac{p_1 \cdot T_{sc} \cdot A_2 \cdot C_d}{p_{sc}} \cdot \sqrt{2 \cdot \frac{R}{Z_1 \cdot T_1 \cdot M_w} \cdot \frac{k}{k-1} \cdot \left(y_c^{\frac{2}{k}} - y_c^{\frac{k+1}{k}} \right)}$$

in blue

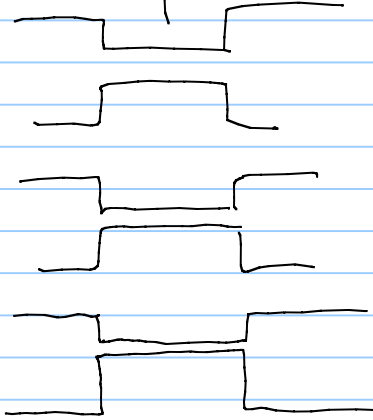
if $y < y_c$

$$q_{\bar{g}} = \frac{p_1 \cdot T_{sc} \cdot A_2 \cdot C_d}{p_{sc}} \cdot \sqrt{2 \cdot \frac{R}{Z_1 \cdot T_1 \cdot M_w} \cdot \frac{k}{k-1} \cdot \left(y^{\frac{2}{k}} - y^{\frac{k+1}{k}} \right)}$$

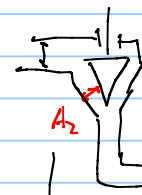
in red



in onshore fields, bean chokes are often used
 given in $\frac{1}{64}"$



offshore often adjustable
 chokes are used
 needle choke



adjustable throat area

→ P_{sep} flowline → tubing equation can be used for flowline

horizontal flowline, the tubing equation simplifies to

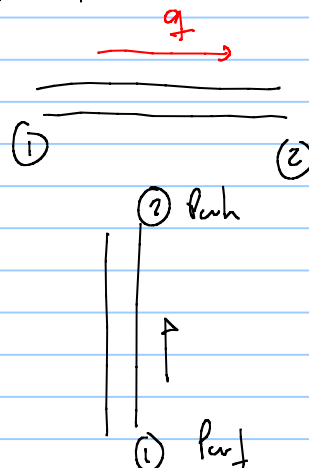
$$q_s = C_{FL} (P_{dc}^2 - P_{sep}^2)^{0.5}$$

$$S=0 \text{ (L'Hopital)}$$

VBA Visual basic for applications

for pipe equations in VBA ① is upstream

② is downstream

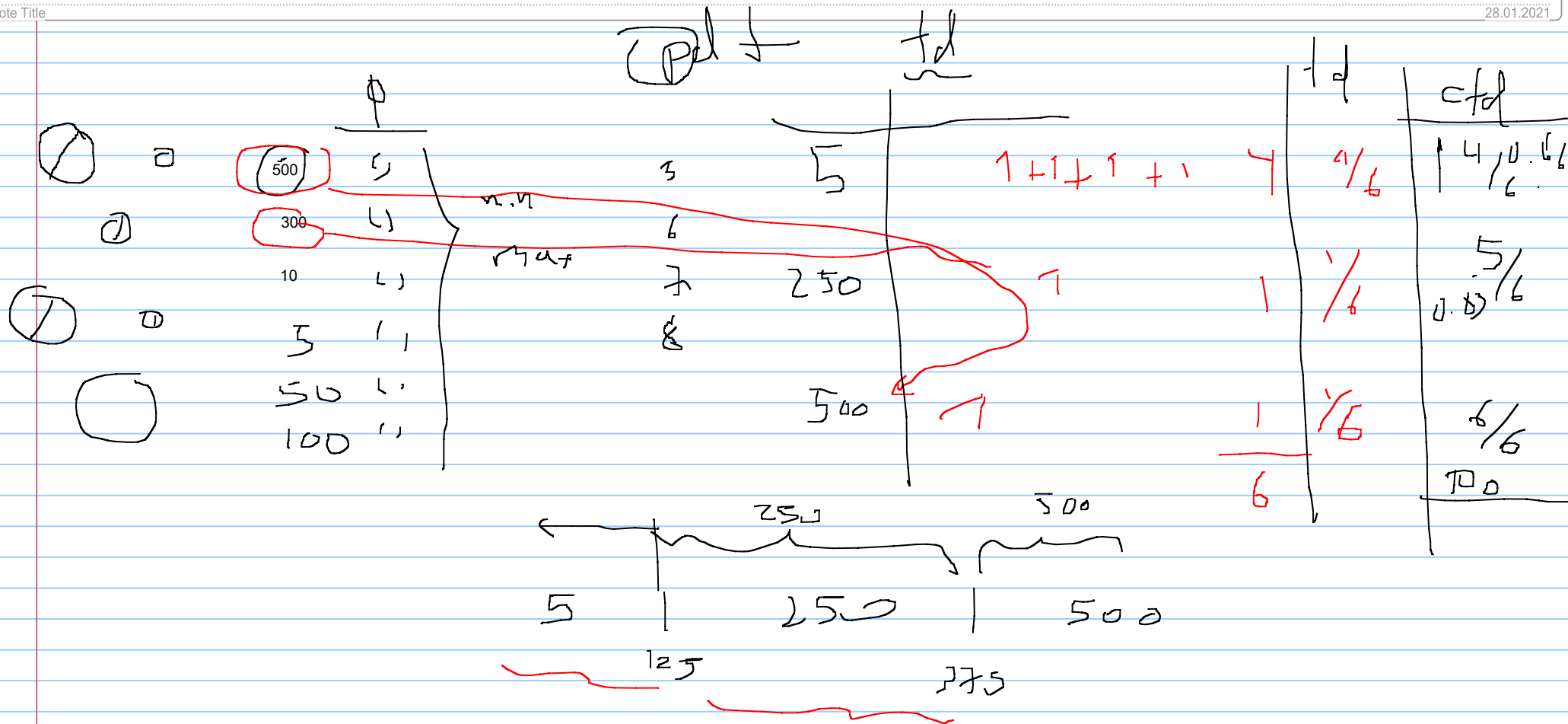


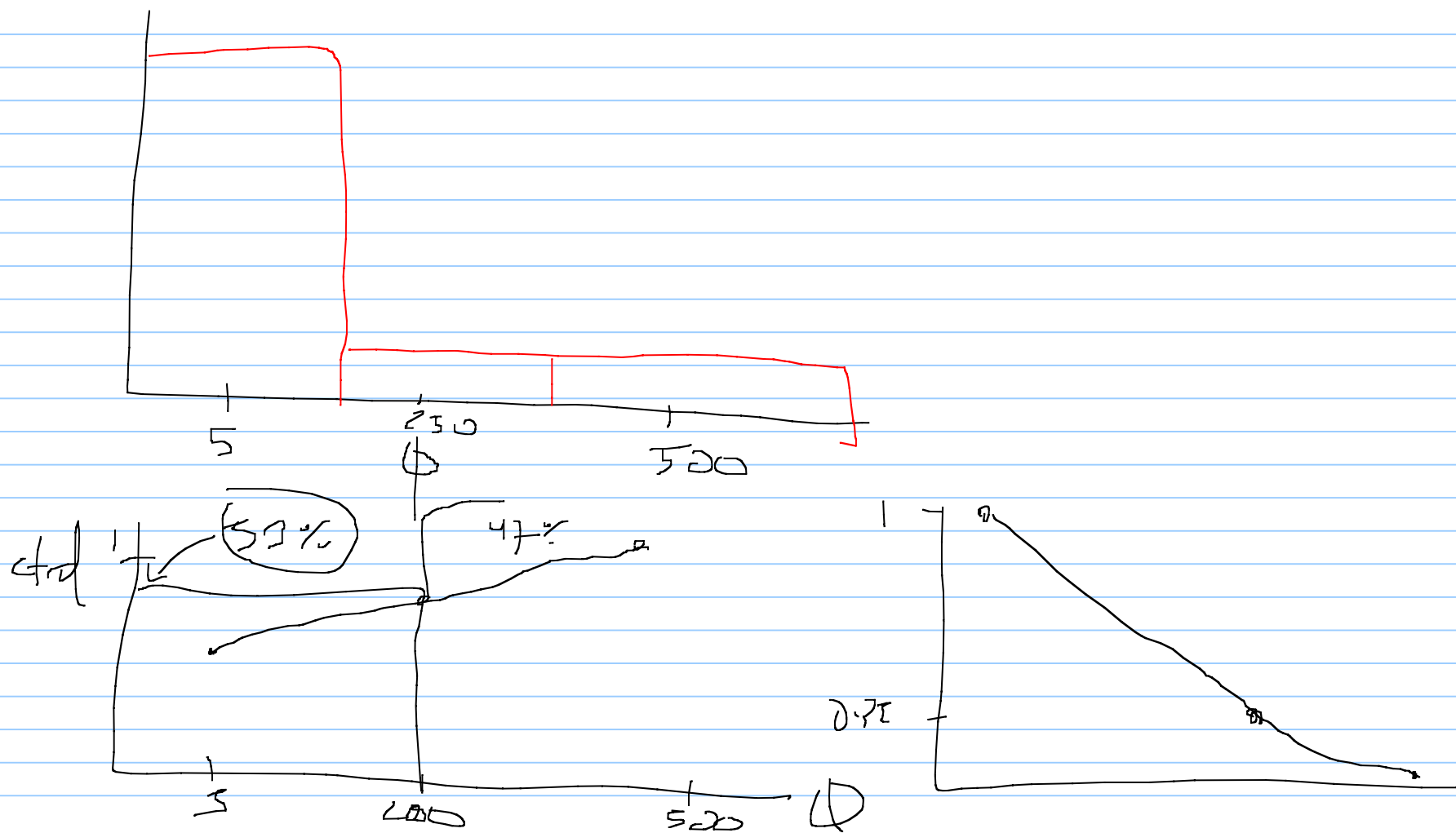
There were no notes for Youtube video 7, but check the video

Notes for TA session, clarifications to Prob 1 (28 Jan 2021)

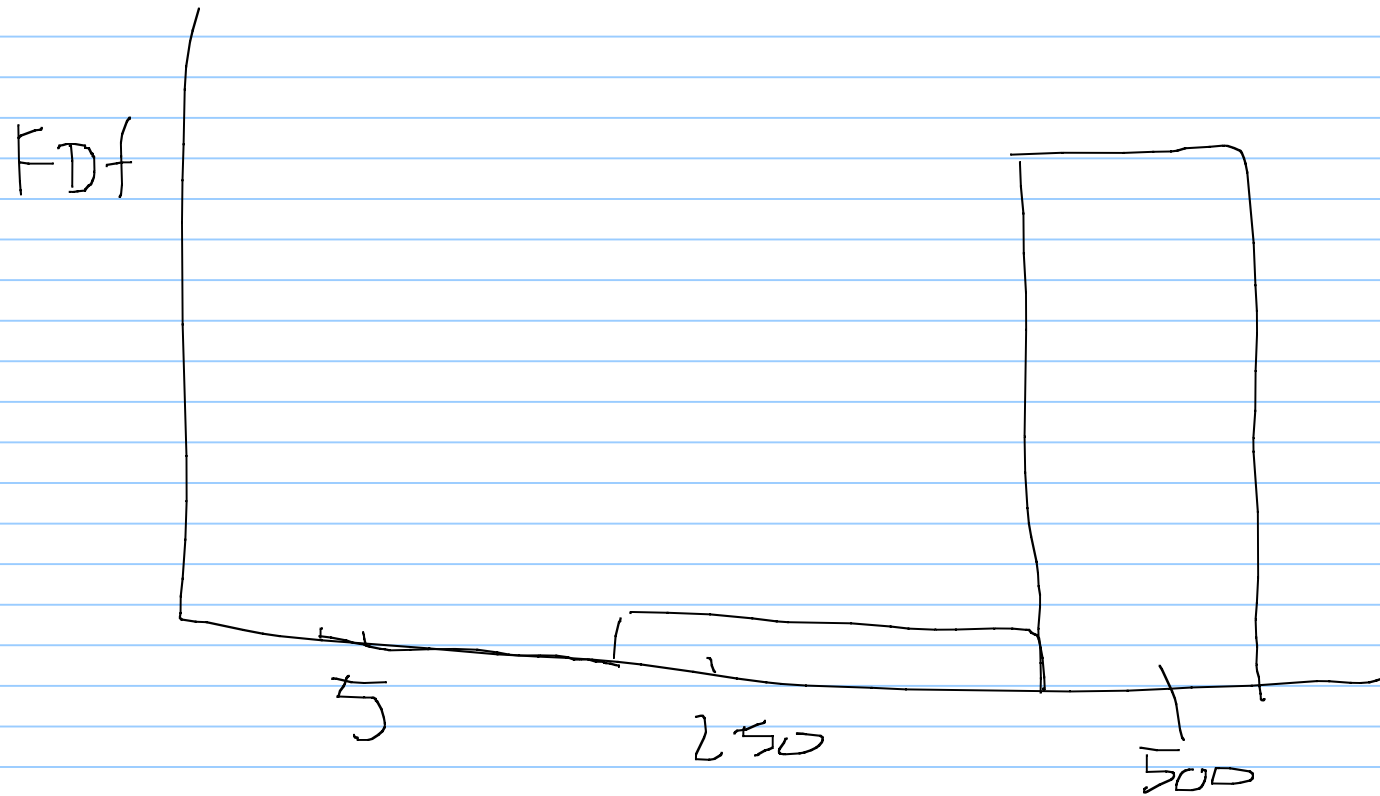
Note Title

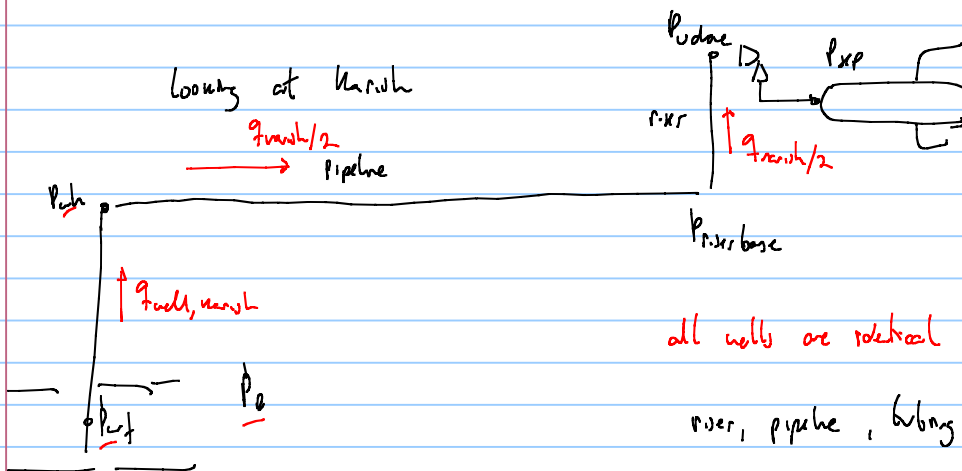
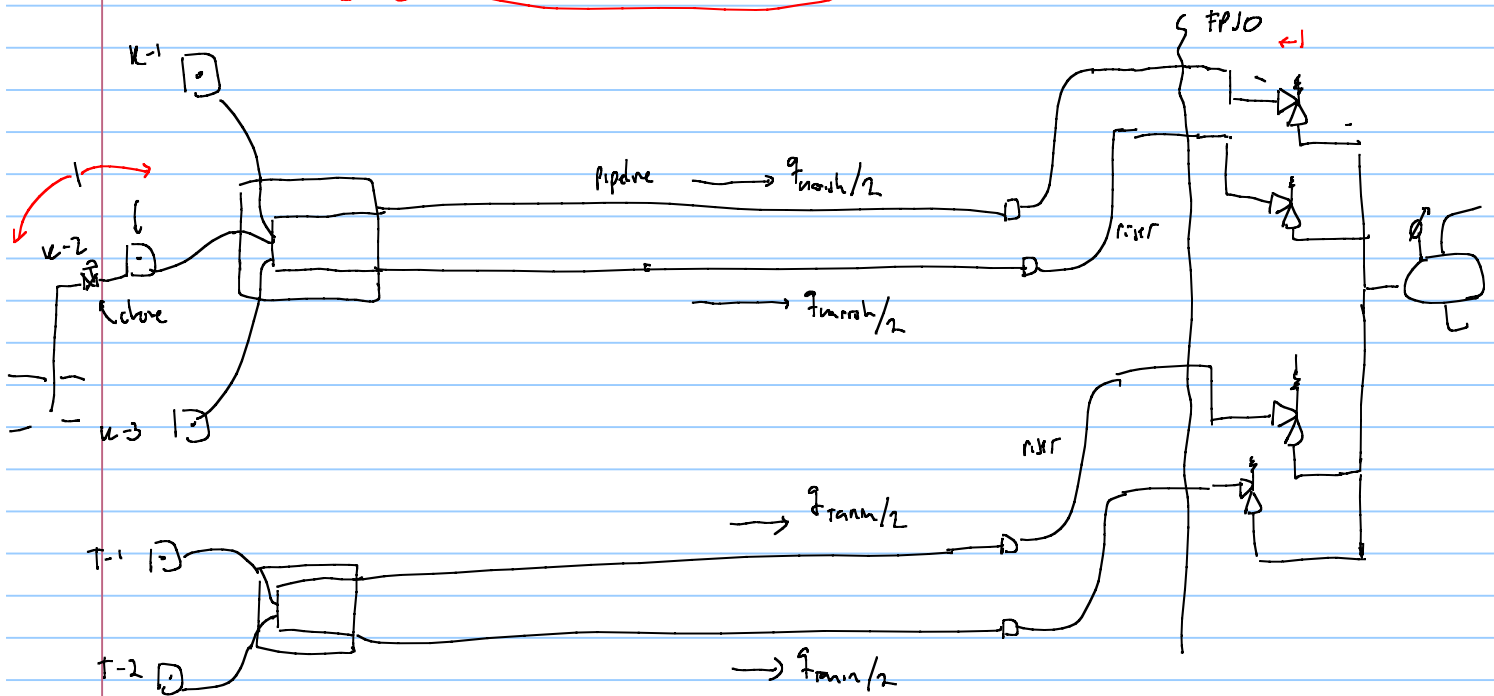
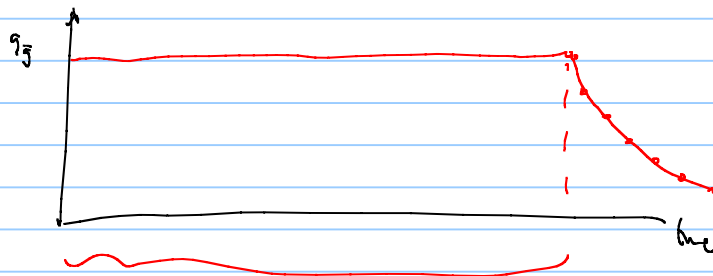
28.01.2021





Q		$K_{OL} \text{ oil}$
5	<u>4</u>	$4 \times \frac{\pi 5^3}{6}$
250	1	$1 \times \frac{\pi 250^3}{6}$
500	1	$1 \times \frac{\pi 500^3}{6}$

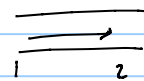




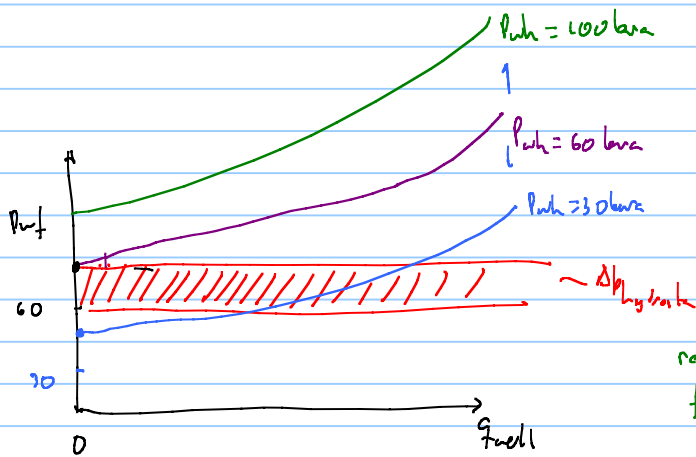
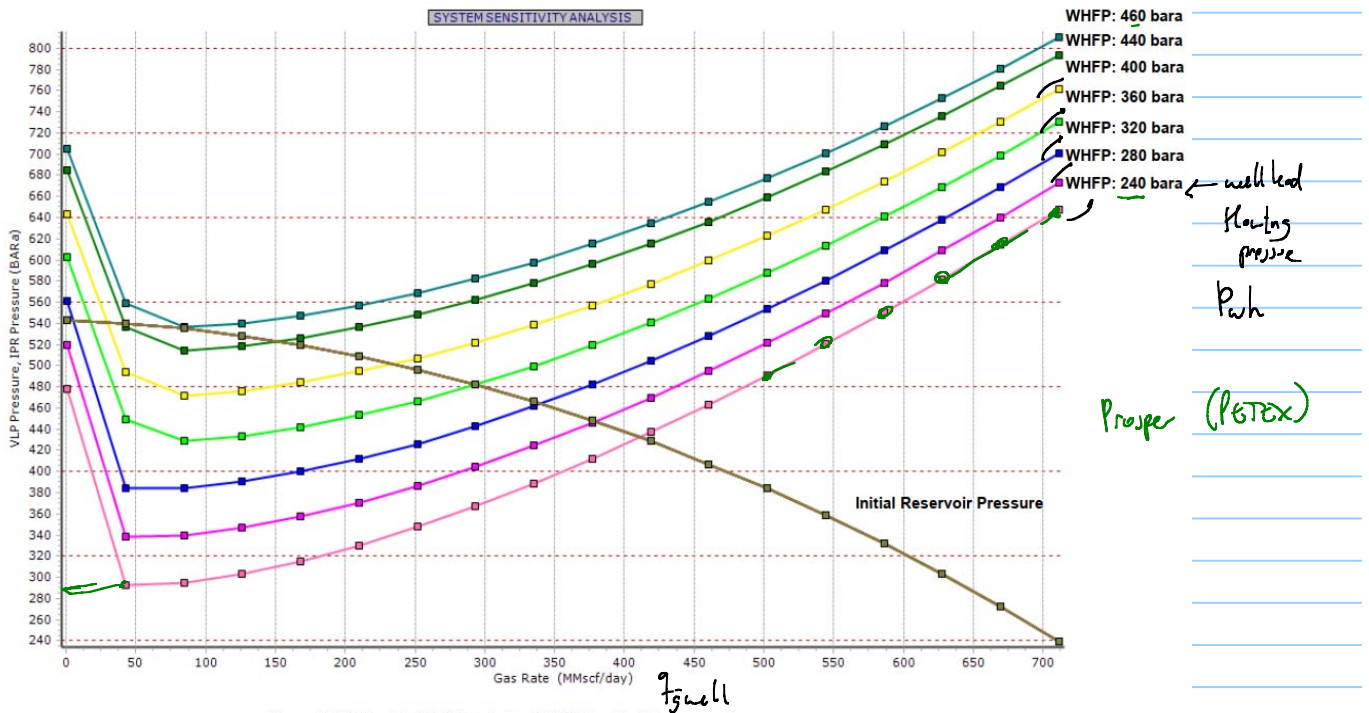
all wells are isolated

river, pipeline, tubing

$$q_g = C \left(\frac{p_1^2}{e^2} - p_2^2 \right)^{0.5}$$



P_{wf}
verbal
lift
performance



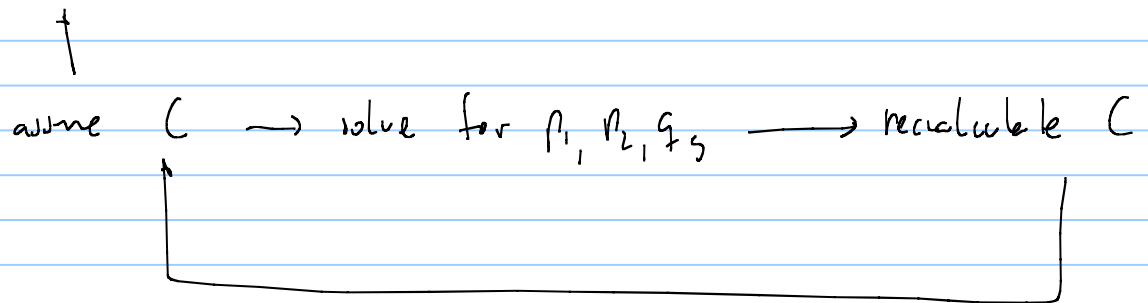
required pressure at bottom-hole (P_{wf}) to flow against a constant wellhead pressure



Comments about Problem 2. Zoom session 04.02.2021

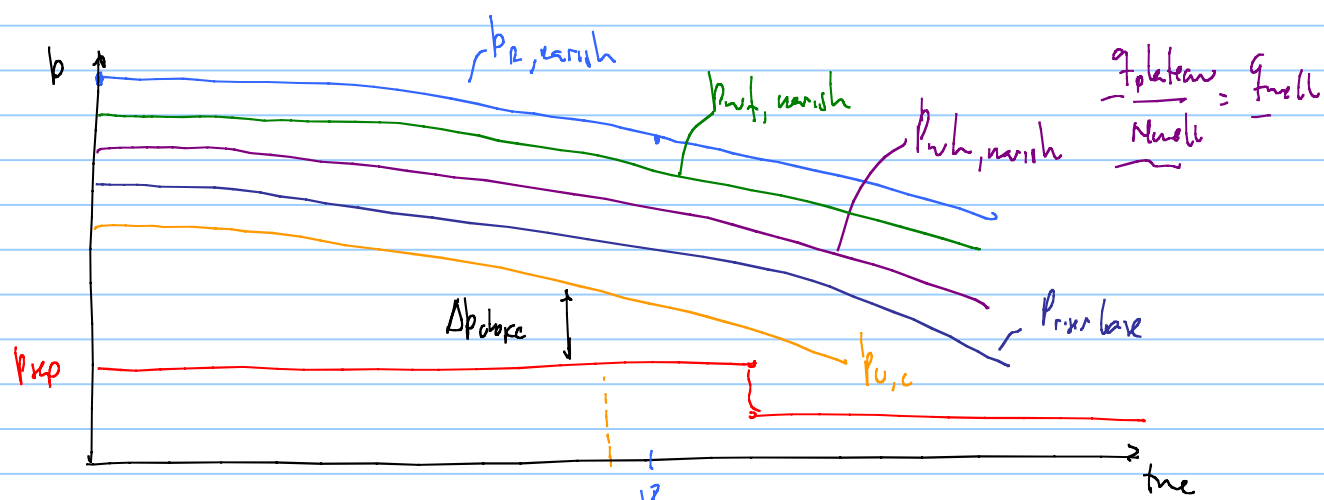
for pipeline, flowline, riser, tubing

$$C \equiv f(p_1, p_2, T_1, T_2)$$



We are neglecting this dependency in the course, we assume constant pipeline flow and elevation coefficients

Evolution of pressure in system



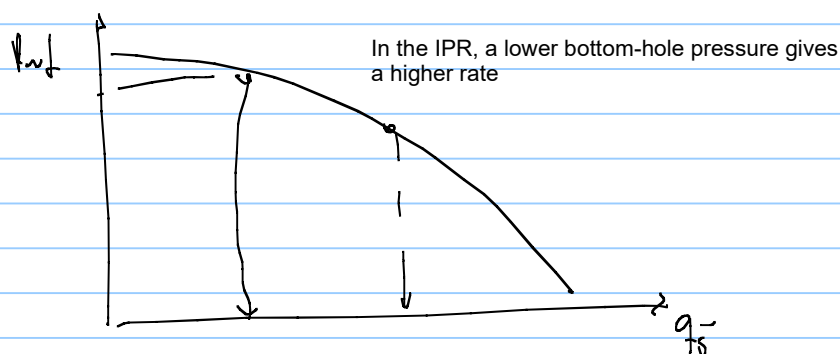
end of blowdown

$$\Delta p_{blowdown} = 0$$

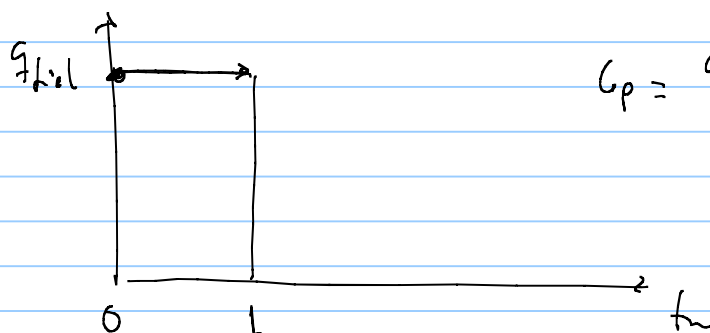
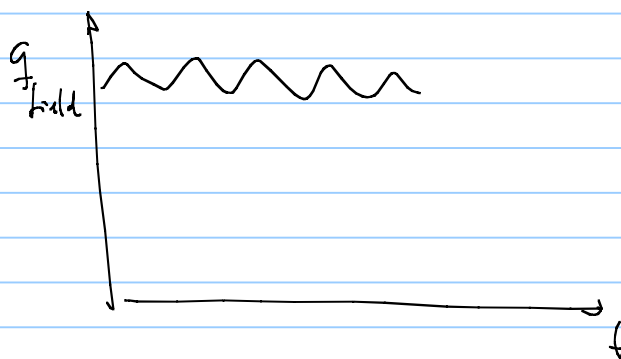
$$q_{well} = C \left(\frac{p_{wf}^2}{e^5} - p_{wh}^2 \right)^{0.5}$$

$$\frac{q_{initial}}{2} = C_{pi} \left(p_{wh}^2 - p_{r, base}^2 \right)^{0.5}$$

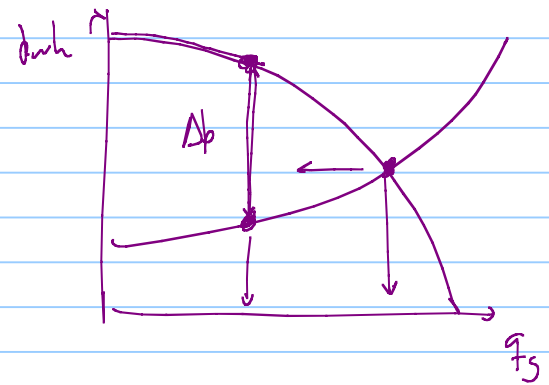
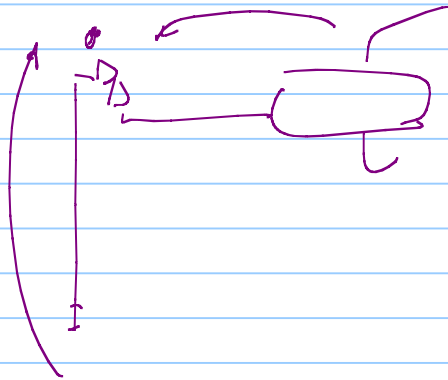
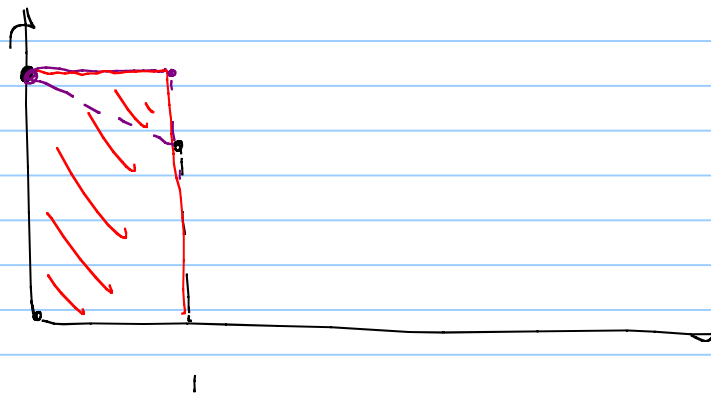
$$\frac{q_{initial}}{2} = C_{risk} \left(\frac{p_{r, base}^2}{e^5} - p_{u, c}^2 \right)^{0.5}$$



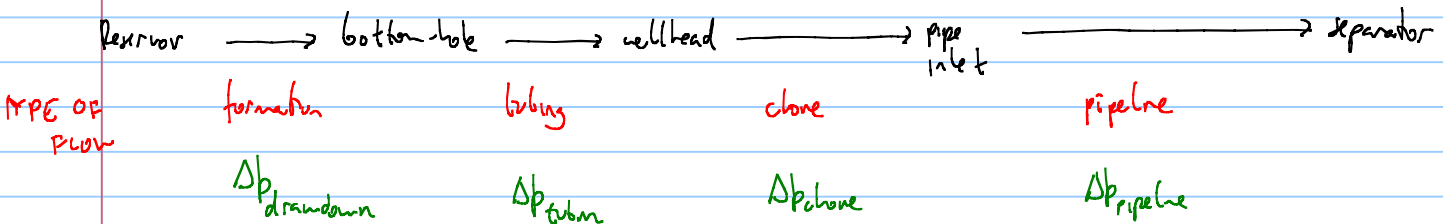
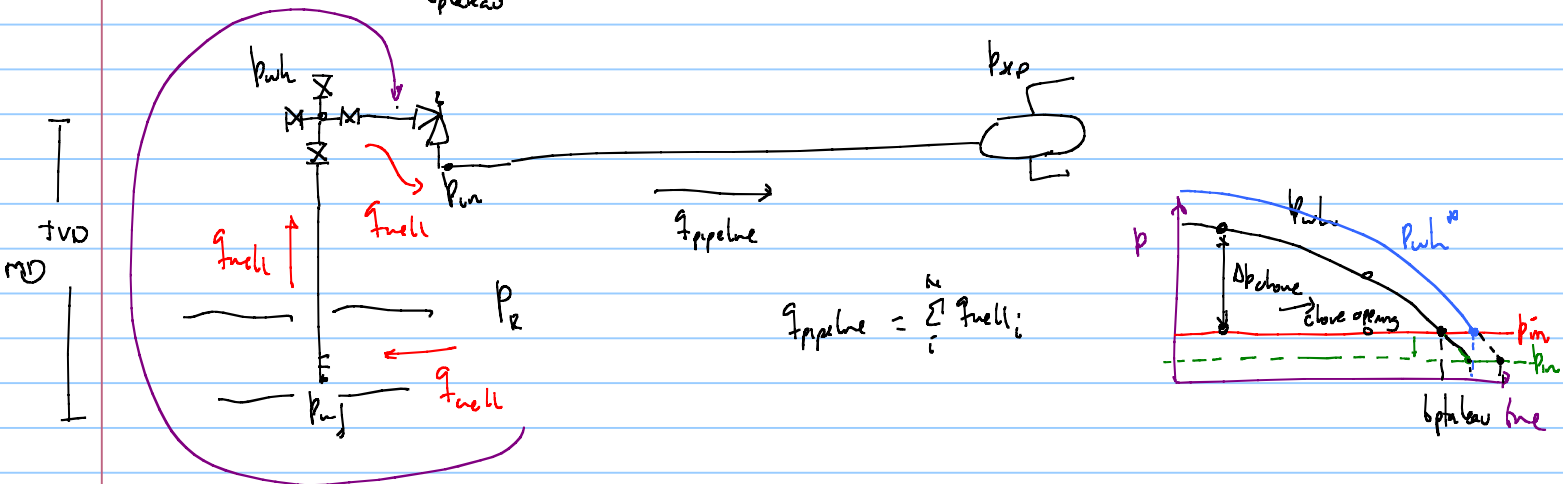
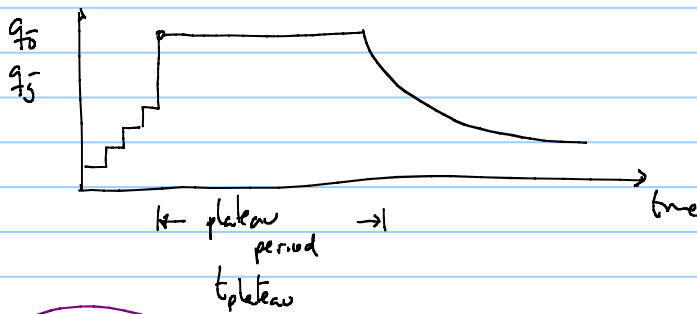
$$G_p = \int_0^t q_{field} dt$$



$$G_p = q_{field} \cdot t_{day/year}$$



Measure to prolong plateau duration



measures to reduce Δp

Δp_drawdown

- stimulation
- acidizing
- fracturing
- re completion
- side-tracking
- mult. laterals
- reduce rate per well (drilling more wells)

$$q_g = C_r \underbrace{(p_r^2 - p_{wf}^2)^n}_{\approx \Delta p_{drawdown}}$$

constant reducing

$$q_{field} \approx q_{well} \cdot N_{wells}$$

Δp_tubing

"increase" C_r .

• increase tie diameter

• artificial lift → gas lift

- jet pump
- plunger lift
- rod pumping
- Progressive cavity pumps (PCP)
- Electric submersible pumps (ESP)

$$q_5 = C_r \left(\frac{p_{wf}^3}{e^3} - p_{wf}^L \right)^{0.5}$$

• measures to mitigate phenomena that causes tubing diameter to be reduced in time

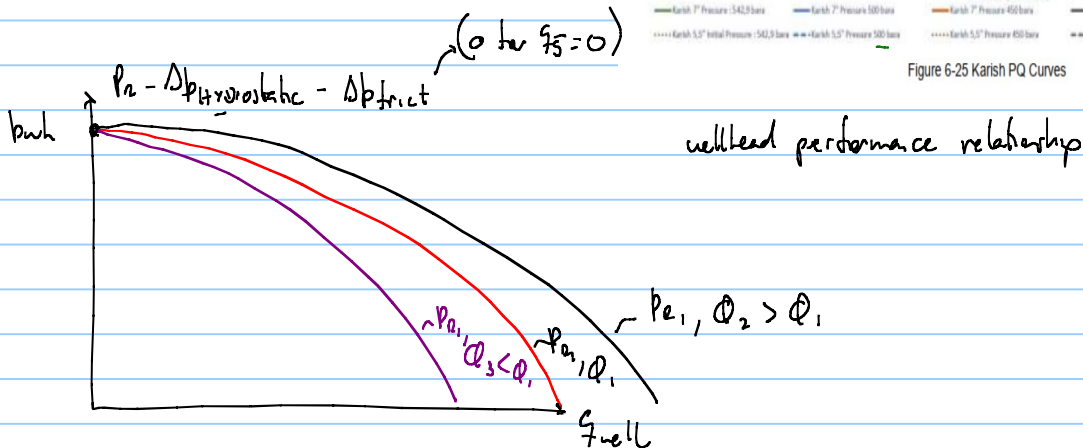
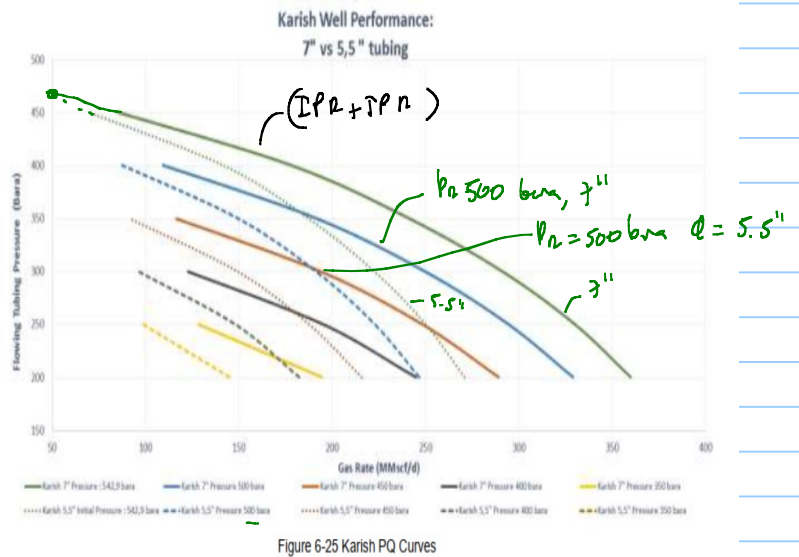
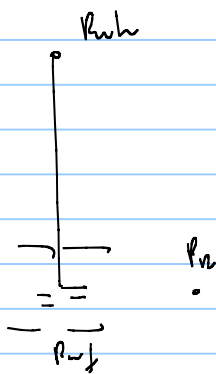
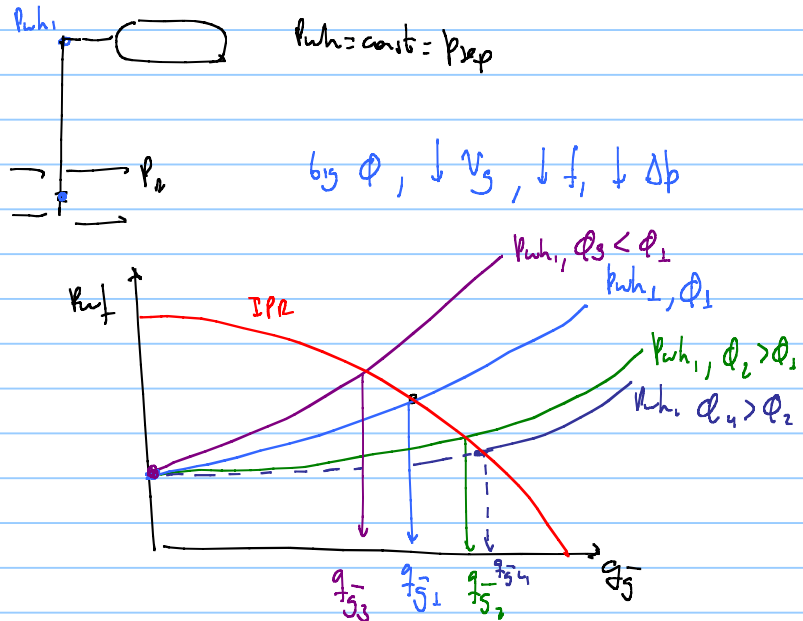
• scaling

• wax - asphaltenes

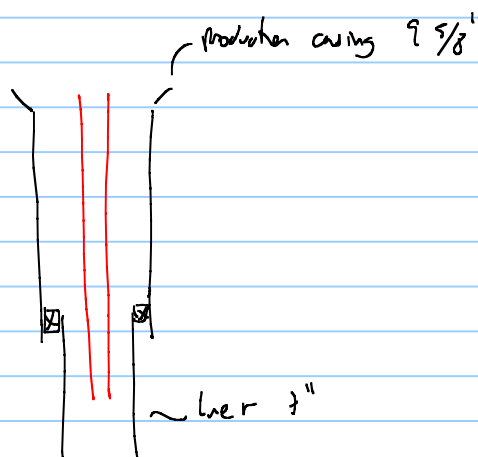


How to determine tubing size

- get more rate $\uparrow Q$ $\uparrow q_s$
- keep cost low $\uparrow Q$ $\uparrow \$$

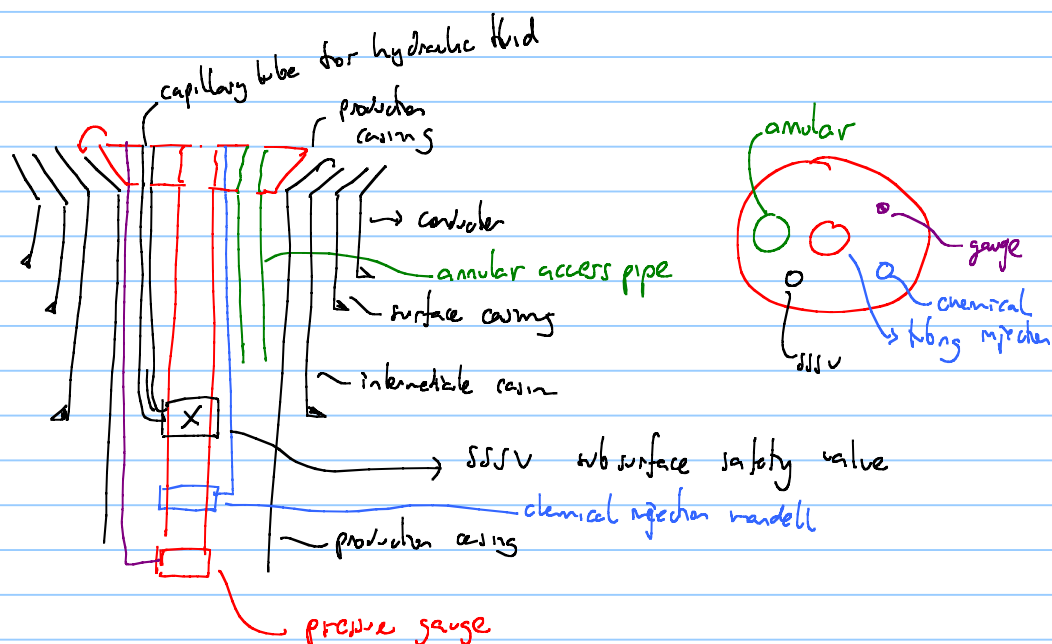


- completion considerations possible to run the tubing in well



- tubing hanger

due to structural integrity of tubing hanger, tubing diameter might be limited



- erosional velocity



$$V_g \leq V_{\text{erosional}}$$

$$\frac{q_g(p, T)}{A} = V_{ss}$$

$\hookrightarrow$ superficial gas velocity
 $\hookrightarrow$ cross section area of tubing

$$q_g(p, T) = q_g B_g(p, T)$$

$$q_o(p, T) = q_o B_o(p, T)$$

$$q_w(p, T) = q_w B_w(p, T)$$

standards to define $V_{\text{erosional}}$



$\hookrightarrow$ API 14 E

DNV Recommended Practice RP O501)

(1) The velocity above which erosion may occur can be determined by the following empirical equation:

$$V_e = \frac{c}{\sqrt{pm}} \quad \text{Eq. 2.14}$$

where:

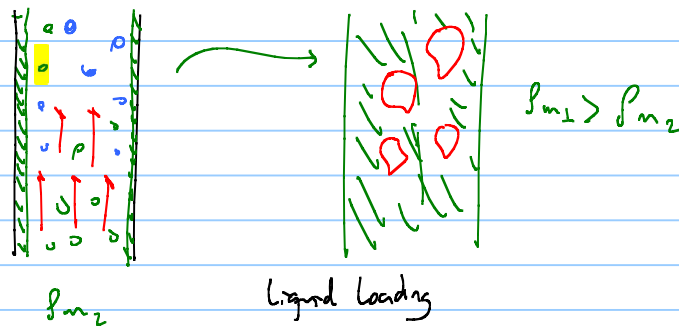
V_e = fluid erosional velocity, feet/second

c = empirical constant

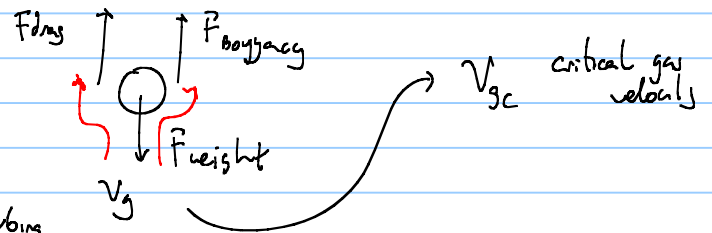
pm = gas/liquid mixture density at flowing pressure and temperature, lbs/ft³

$$\rho_m = \rho_o \left(\frac{q_o}{q_o + q_g + q_w} \right) + \rho_g \cdot \frac{q_g}{(q_o + q_g + q_w)} + \rho_w \left(\frac{q_w}{q_o + q_g + q_w} \right)$$

- In gas wells, V_g must be higher than the critical liquid loading velocity



Turner criteria

 $v_g > v_{gc}$ for all points in the tubingif ϕ is big, then v_g is small and then it could happen $v_g < v_{gc}$

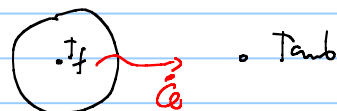
$\Delta p_{\text{pipeline}}$

- increase diameter \$
- parallel pipeline \$

Considerations for choosing pipe diameter

- erosion
- heat transfer

$q_f = C_p \overbrace{(\rho_{in}^L - \rho_{out}^L)}^{\propto \Delta p_{\text{pipe}}} \Delta s$



$$\dot{Q} = U \cdot \pi \phi \cdot L (T_f - T_{amb})$$

↓
overall heat transfer coefficient

big $\phi \rightarrow$ big $\dot{Q} \rightarrow$ low T_f

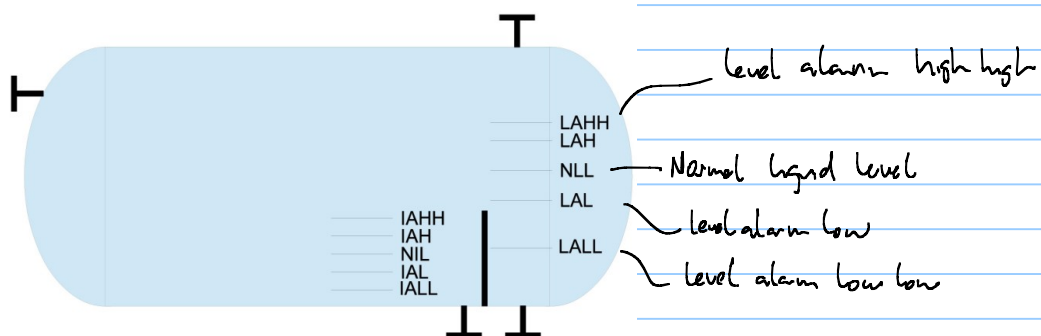
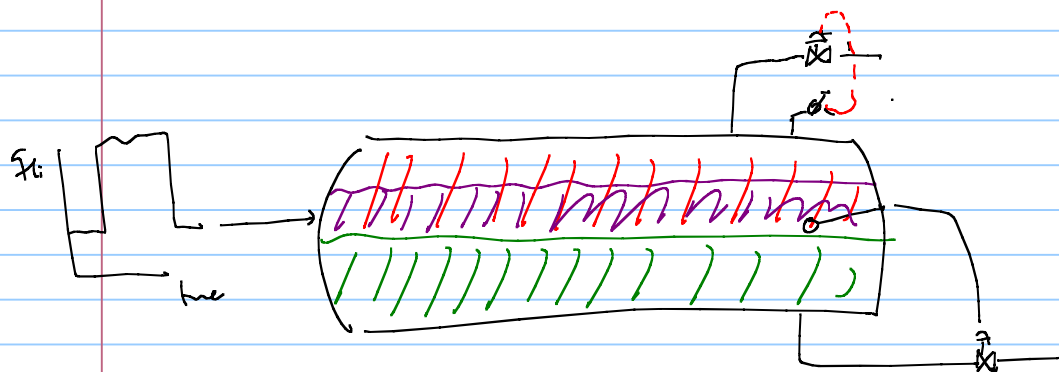
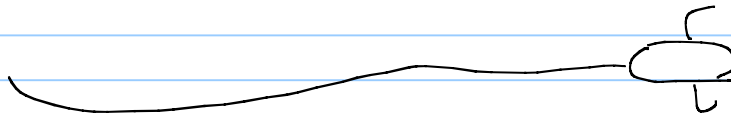
- ↳ liquid drops in gas systems
- ↳ wax appearance in oil pipes
- ↳ hydrate formation
- ↳ high oil viscosity

• liquid accumulation in gas pipelines

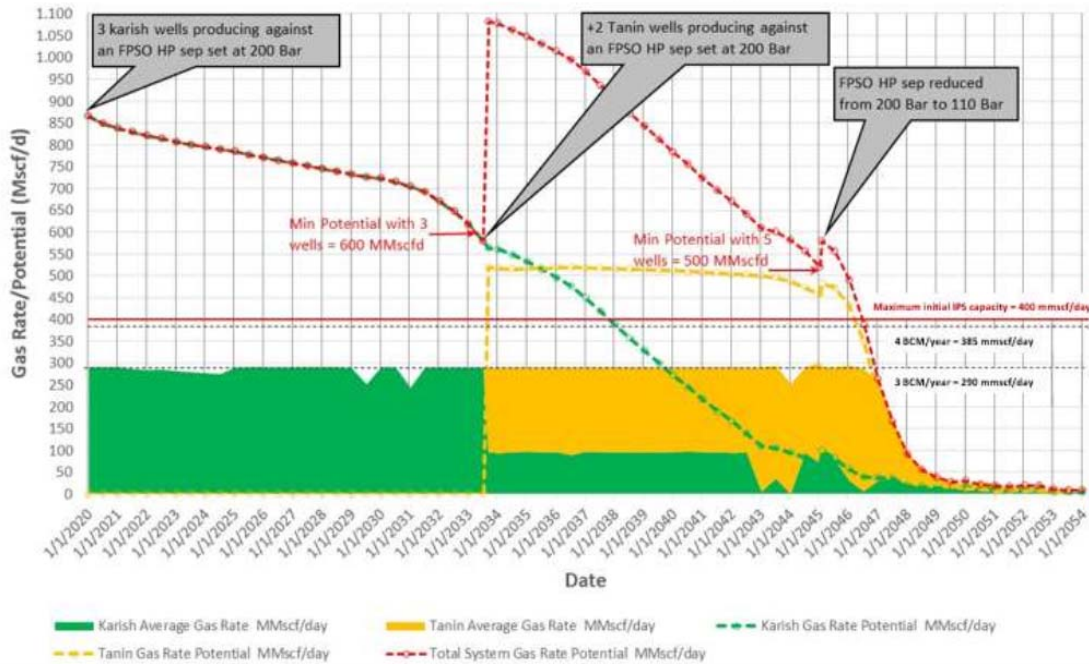
$$\uparrow \Delta p_{\text{pipe}}$$



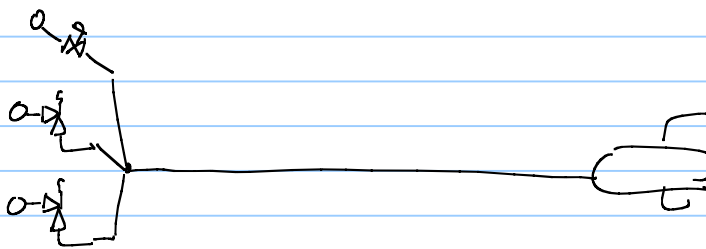
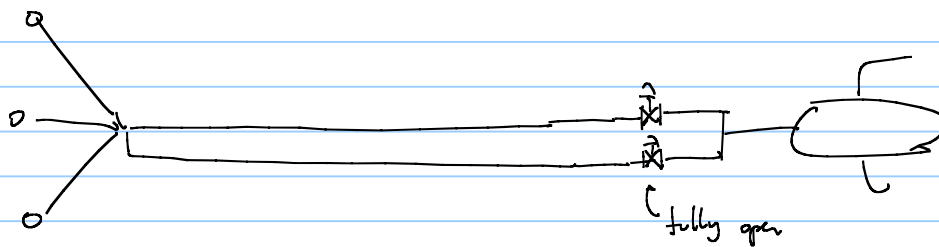
liquid slug might be created in the pipe



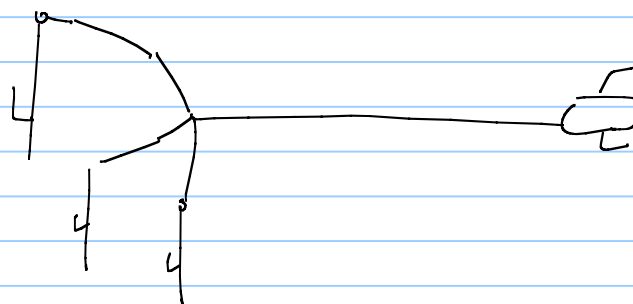
3 BCM offtake - Illustrative purposes



Production potential maximum rate the production system can deliver at a given time



$q_{pp} =$ fully open chane



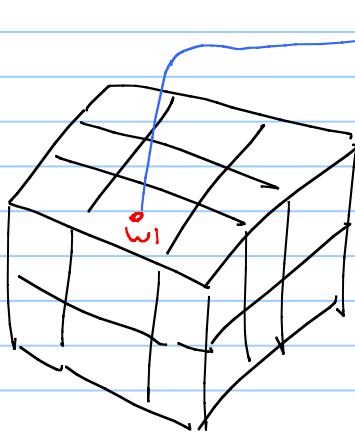
max q_o by changing

q_{inj1}

q_{inj2}

q_{inj3}

Production potential is also used in reservoir simulation



boundary conditions on well 1 $\rightarrow q_{\text{target}}$

$\rightarrow p_{\text{wfmin}}$

in each time step

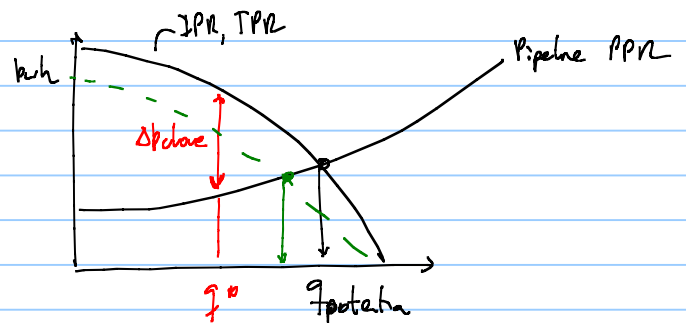
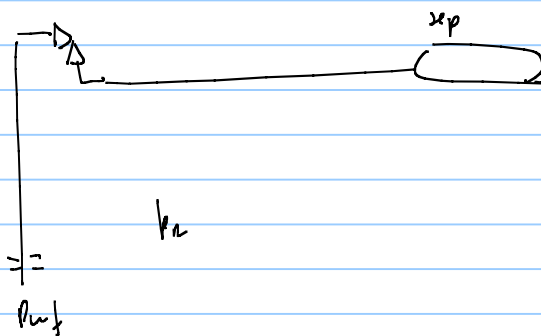
• tries $p_{\text{wfmin}} \rightarrow q_{\text{potential}}$

• if $q_{\text{potential}} \geq q_{\text{target}}$

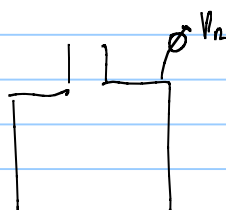
$\rightarrow q_{\text{target}}$ can be produced
increase p_{wf} until
 $q_{\text{well}} = q_{\text{target}}$

if $q_{\text{pot}} \leq q_{\text{target}}$

$\rightarrow q_{\text{target}}$ cannot be produced
 $p_{\text{wf}} = p_{\text{wfmin}}$
 $q_{\text{well}} = q_{\text{potential}}$



• Production potential is actually a function of p_r

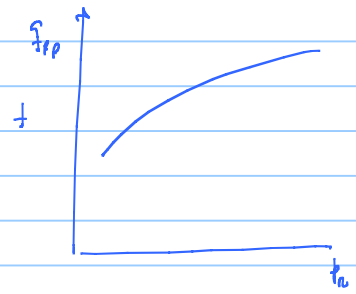
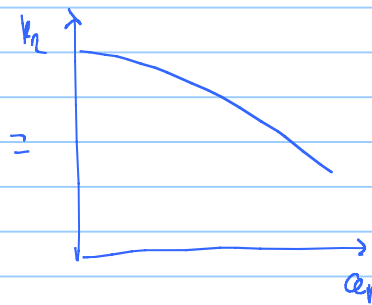
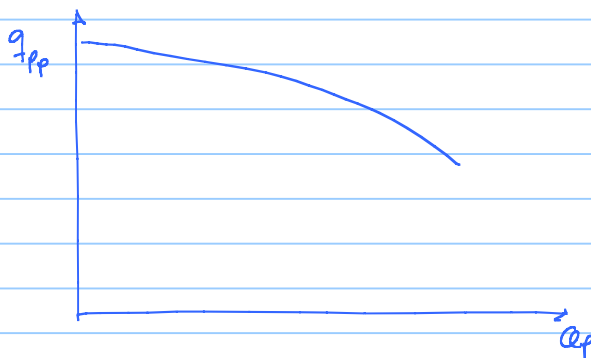
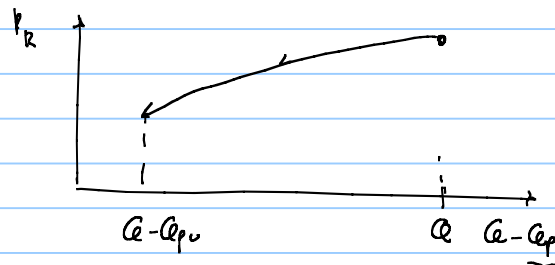
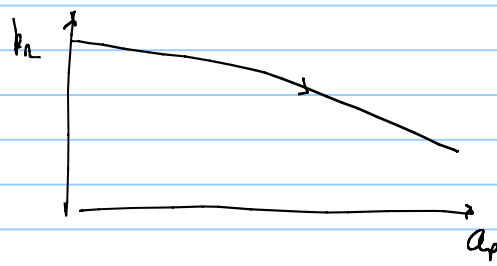
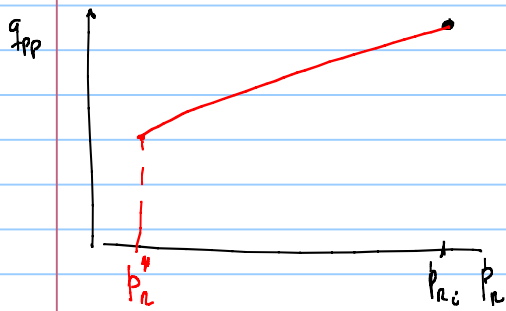


$\rightarrow$ and p_r is usually a function of
 $Q_p \rightarrow G_p$ (gas)
 $\rightarrow N_p$ (oil)

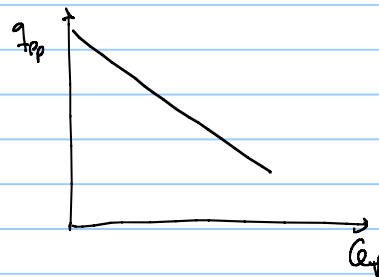
$$p_r = f(Q - Q_p)$$

$$p_r(t) = f(Q - Q_p(t))$$

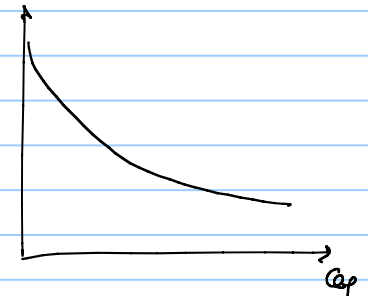
$$p_r = f(Q_p)$$



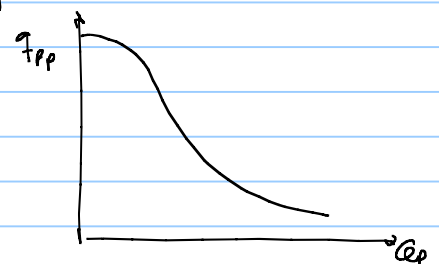
for dry gas and undersaturated or L



for saturated or L

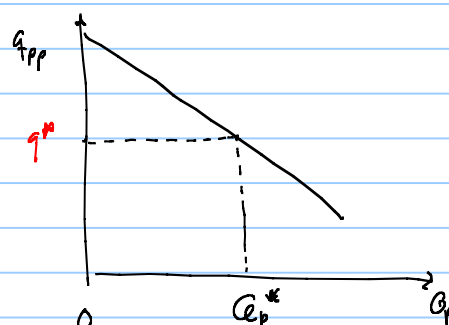
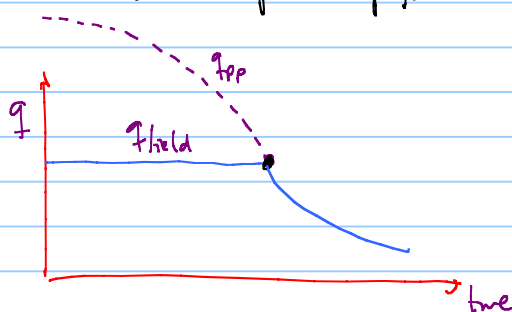


for or L water injection



Production potential curves can be used for

- determine plateau duration
- estimate production profile



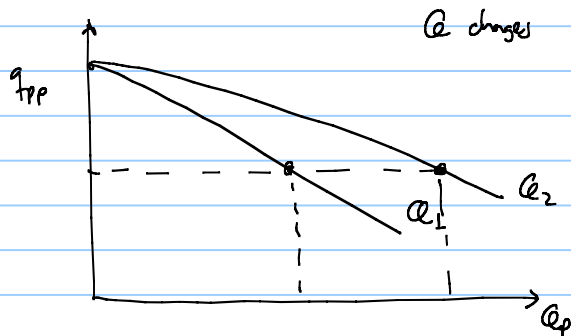
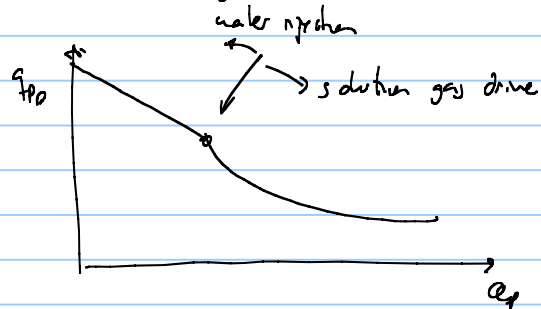
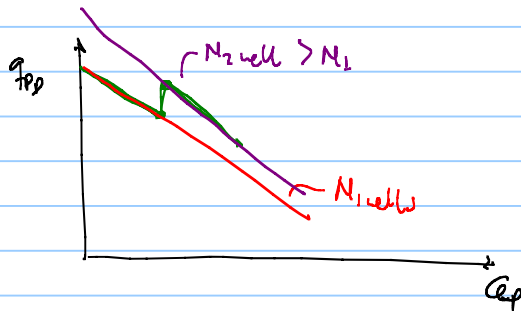
$$q_{plateau} = q^*$$

Cumulative production at which the end of plateau will occur

$0 \rightarrow Q_p^*$ has been produced at constant rate q^*

$$t_{\text{plateau}} = \frac{Q_p^* [\text{m}^3]}{q^* [\text{m}^3/\text{d}] \cdot t_{\text{upline}}} \rightarrow \frac{\text{nr. operational days}}{\text{year}}$$

Production potential curve is affected by changes to the production system



$$p_o = f(R_f)$$

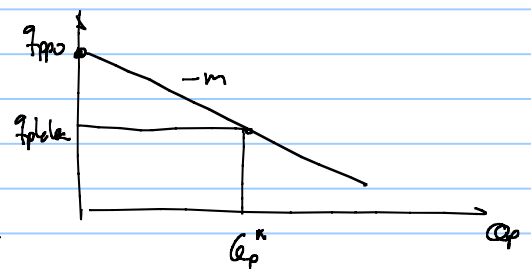
$$R_{f1} = \frac{Q_p}{Q_1} \quad R_{f2} = \frac{Q_p}{Q_2}$$

$$R_{f2} < R_{f1}$$

If curve q_{pp} is linear $q_{pp} = -m Q_p + q_{ppo}$

derive analytically $q_f(t)$ from q_{pp}

$$q_f(t) \begin{cases} q_{\text{plateau}} & \text{for } t \leq t_{\text{plateau}} \\ q_{\text{field}} = q_{pp} & \text{for } t > t_{\text{plateau}} \end{cases} = \left(\frac{q_{ppo}}{q_{\text{plateau}}} - 1 \right) \frac{1}{m}$$



$$q_{\text{plateau}} = q_{pp} = -m Q_p^* + q_{ppo}$$

$$Q_p^* = \frac{q_{ppo} - q_{\text{plateau}}}{m}$$

$$q_{pp} = -m \left(Q_p^* + \int_{t_{\text{plateau}}}^t q_{pp} dt \right) + q_{ppo}$$

$$t_{\text{plateau}} = \frac{Q_p^*}{q_{\text{plateau}}} = \left(\frac{q_{ppo}}{q_{\text{plateau}}} - 1 \right) \frac{1}{m}$$

$$q_{pp} = -m \left(\frac{q_{ppo} - q_{\text{plateau}}}{m} + \int_{t_{\text{plateau}}}^t q_{pp} dt \right) + q_{ppo}$$

$$q_{pp} = q_{\text{plateau}} - m \int_{t_{\text{plateau}}}^t q_{pp} dt$$

a solution to this equation is $q_{pp} = q_{\text{field}} = q_{\text{plateau}} \cdot e^{-m(t-t_{\text{plateau}})}$

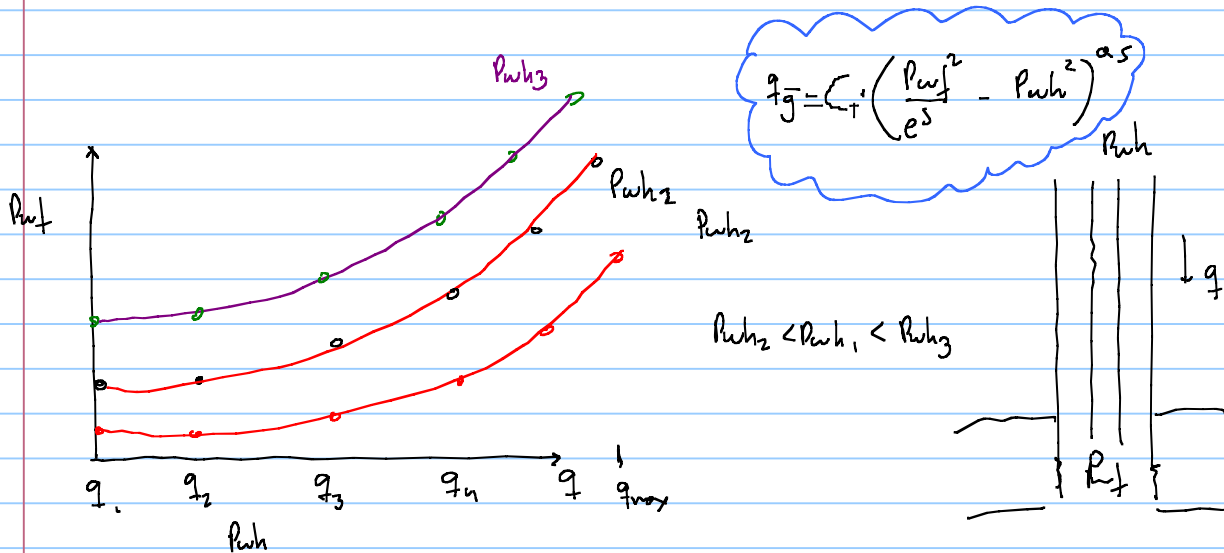
$$q_f(t) \begin{cases} q_{\text{plateau}} & \text{if } t \leq t_{\text{plateau}} = \left(\frac{q_{\text{ppa}}}{q_{\text{plateau}}} - 1 \right) \frac{1}{m} \\ q_{\text{plateau}} e^{-m(t-t_{\text{plateau}})} & \text{if } t > t_{\text{plateau}} \end{cases}$$



Notes for Youtube video 10

Discussion on TPR (tubing performance relationship)

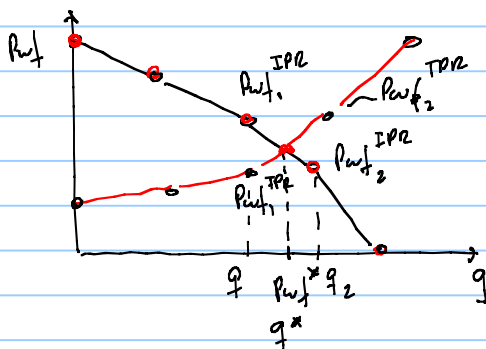
In commercial software, instead of running Δp calculation along tubing each time is needed (flow equilibrium calculations), tubing tables are used instead (Δp tubing is precomputed for many operational conditions) and later on interpolation is made on table



	P_{wh1}	P_{wh2}	P_{wh3}	-
q_1	P_{wf11}	P_{wf12}	-	
q_2	-	.	-	
q_3	-	.	-	
q_4	-	.	-	
q_5	-	.	-	

tubing table

interpolation on this table is much more computationally efficient than using the equation/method $\Delta p = f(q, P_{wh},)$ specially for multiphase flow, gas with liquid



• IPR

task find equilibrium for $P_{wh} = P_{wh1}$

go to tubing table and extract column $P_{wh} = P_{wh1}$ and impose on plot

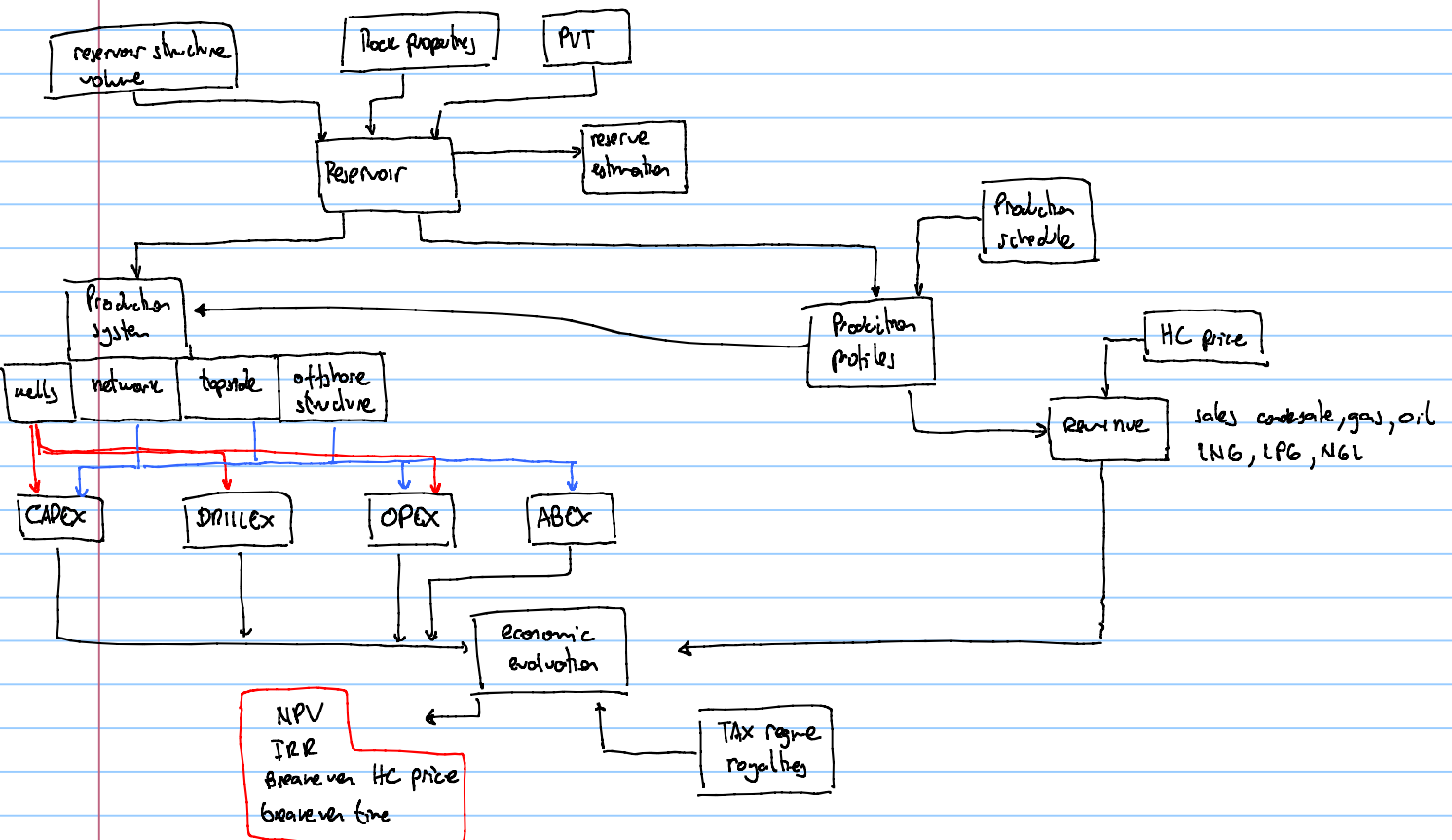
from the table

$$\frac{P_{wf1}^{IPR} - P_{wf2}^{IPR}}{q_1 - q_2} = \frac{P_{wf1}^{IPR} - P_{wf}^*}{q_1 - q^*}$$

System of two linearequations with two unknowns

$$\frac{P_{wf1}^{TPR} - P_{wf2}^{TPR}}{q_1 - q_2} = \frac{P_{wf1}^{TPR} - P_{wf}^*}{q_1 - q^*}$$

Notes for Youtube video 11

Value chain model

- CAPEX:
- engineering studies (salaries, consultants, contractor)
 - processing facilities (separators, pumps, compressor, heat exchangers, control system, injection, export, center, oil, gas treatment)
 - offshore structure (cost of platform, FPSO, TLP, living quarters, auxiliary equipment, power equipment)
 - subsea system costs (template, flowline, pipeline, risers, umbilicals, control system, metering, boosting)
 - export system

- DRILLEX
- drilling rate of vessel
 - drilling materials (tubulars, cement, mud, completion, wellhead)
 - test during drilling (DST, logging, pressure test, sampling)
 - X-mas tree
 - drilling tools

- OPEX
- Important to estimate abandonment rate.
 - workers' salaries
 - insurance
 - maintenance
 - equipment
 - well intervention
 - power consumption

- production chemicals
 - pigging
 - transportation and export
 - troubleshooting
- MEG wax inhibitor corrosion inhibitor etc.

- ABEX
- well plugging
 - removal of flowlines, pipelines, offshore structure
 - cleaning
 - monitoring

NPV calculations

$$NPV = \sum_{i=1}^N \frac{CF_i}{(1+d)^i}$$

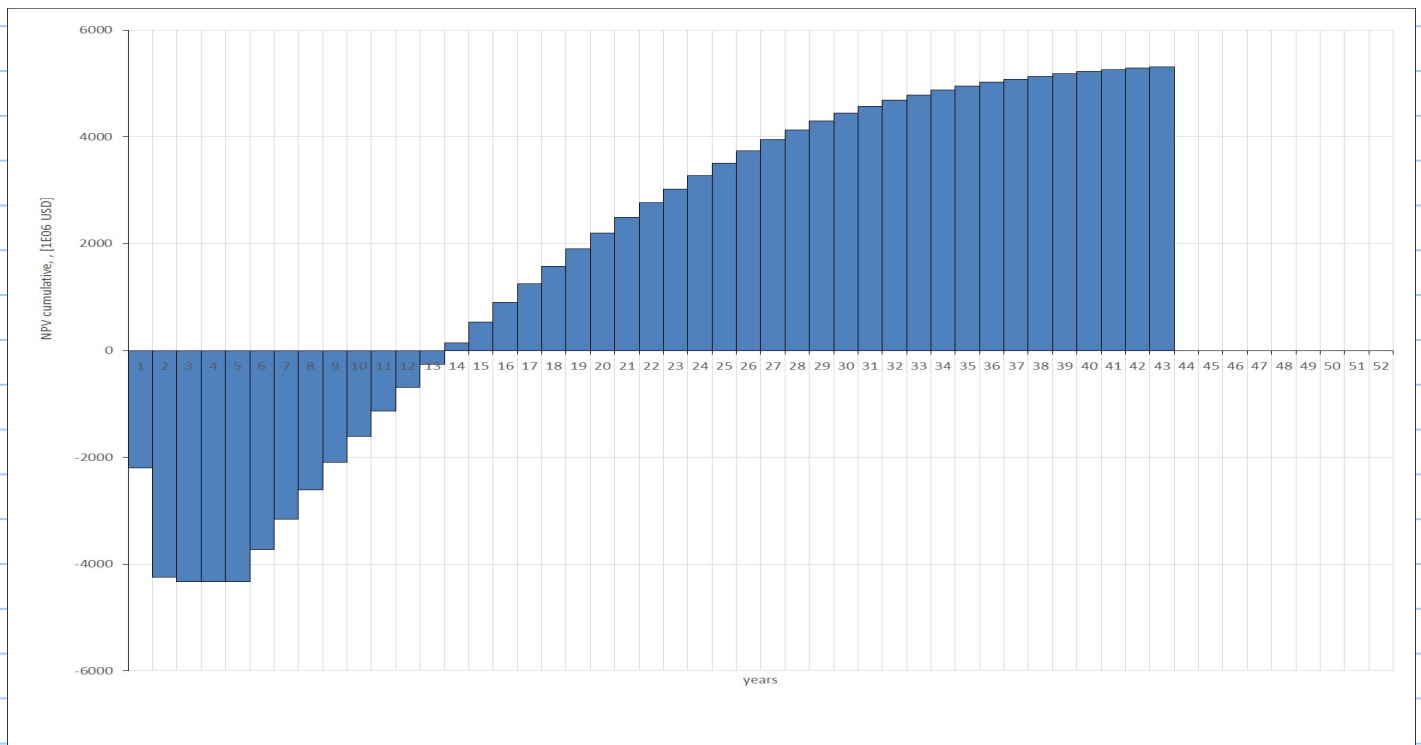
abandonment

 $CF_i = \text{revenue} - \text{expenditure of year } i$ discount factor $5\% \rightarrow 12\%$

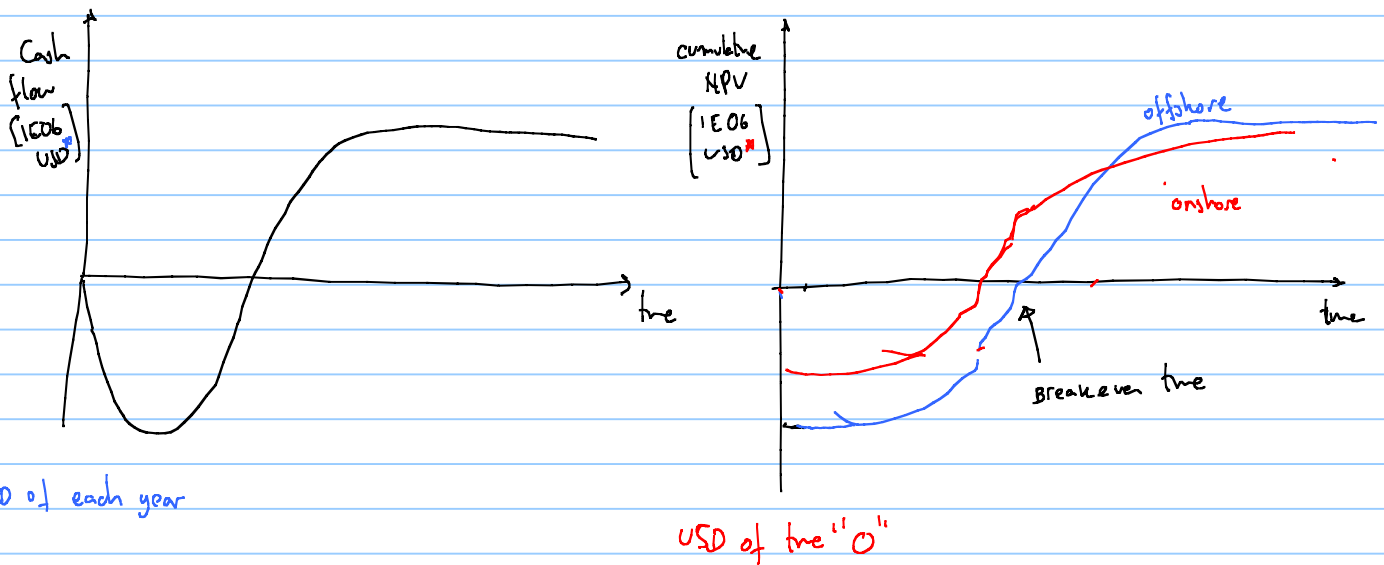
expenses are executed during early years so

 $\frac{1}{(1+d)^i}$ is close to "1"

discount factor	0.07
year	$1/(1+d)^i$
1	0.934579
2	0.873439
3	0.816298
4	0.762895
5	0.712986
6	0.666342
7	0.62275
8	0.582009
9	0.543934
10	0.508349
11	0.475093
12	0.444012



Output to present NPV calculations

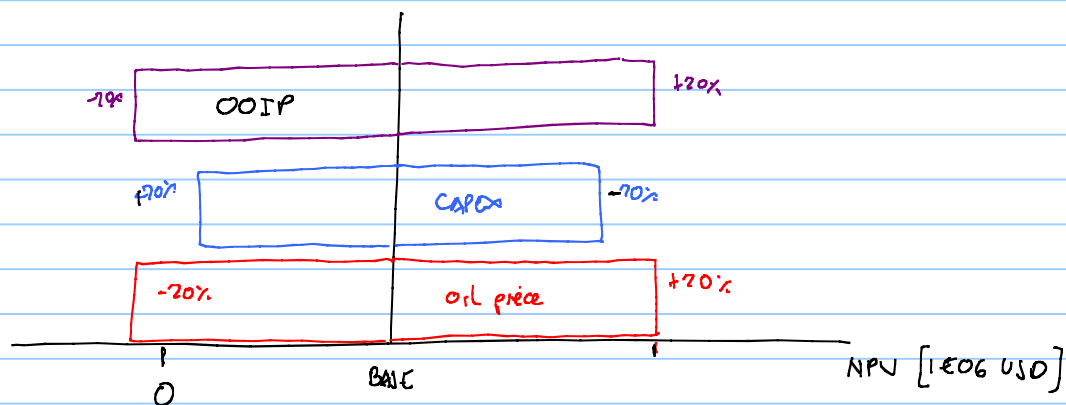


the effect of uncertainty on the project is typically studied using "Ceteris Paribus"
"one at a time"
also called sensitivity analysis

- oil price uncertainty
- cost uncertainty ($\pm 40\% \rightarrow \pm 20\%$)
- N

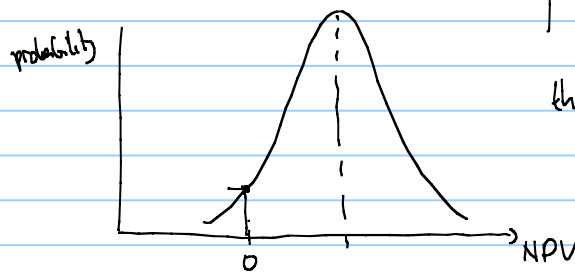
BASE CASE	NPV =	
	min	max
Oil price	NPV	NPV
OOIP	NPV	NPV
CAPEX	NPV	NPV

tornado chart

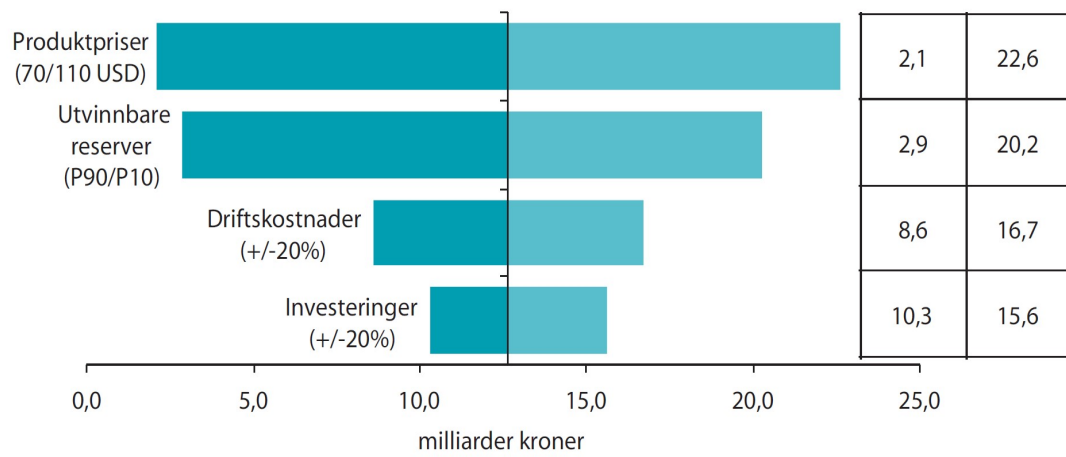


this is NOT a good way to evaluate/quantify uncertainty { we are neglecting other combinations }

a probabilistic evaluation is better!



this requires multiple { 100, 500, 1010, 10000 } evaluations



There were no notes for the session 20210218, but check the video

How to deal and quantify uncertainty in field development

for example in our Snpsturl case

$$\hookrightarrow \underline{G, N}, \quad q_g = C_g (P_g^2 - P_w^2)^n$$

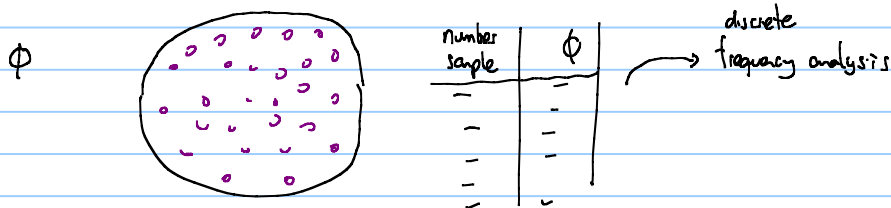


$$\text{uptime } 90-100\% \\ \left(\frac{\text{nr days producing in year}}{365} \right)$$

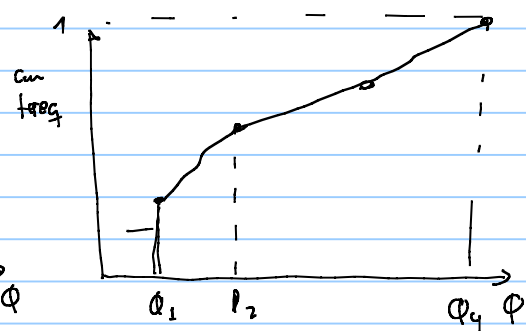
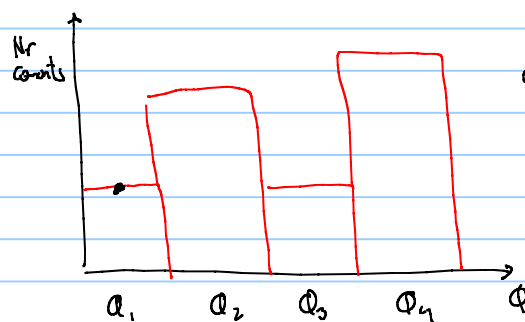
$\hookrightarrow$ cause additional OPEX
 $\hookrightarrow$ cut in production $\rightarrow$ cut in revenue

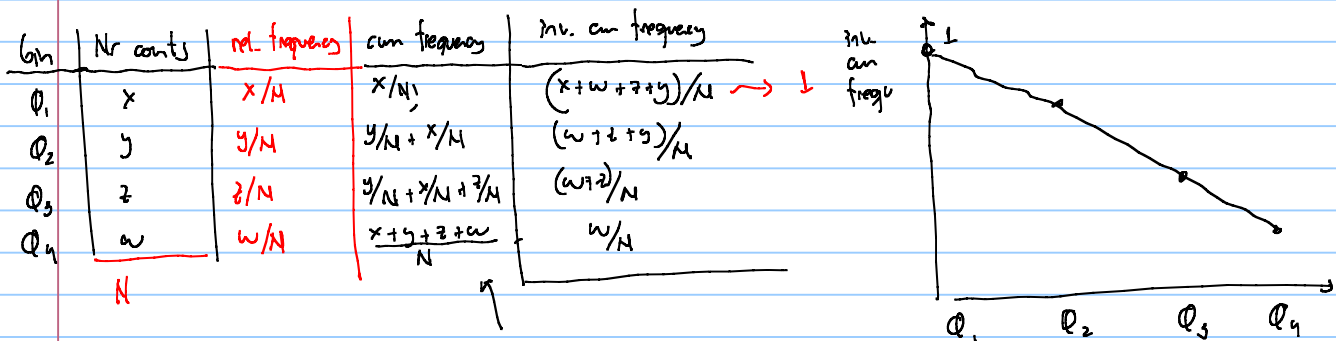
input variables used in engineering studies in FD are highly uncertain

$\Phi_{\min} \leq \Phi \leq \Phi_{\max}$ and affect the value of KPIs that are used to discriminate and select development alternatives.



create bins min $\Phi_1 (0.15)$ if $\Phi_i = 0.18$
 $\downarrow -0.175$
 $\Phi_2 (0.20) \leftarrow \Phi_1 \leq \Phi_i \leq \Phi_2$
 $\Phi_3 (0.25)$ if $\Phi_i < \frac{(\Phi_2 - \Phi_1)}{2} + \Phi_1 \rightarrow$ counted as part of Φ_1
max $\Phi_4 (0.30)$





how to do frequency analysis in excel:

E7 X ✓ fx {=FREQUENCY(A2:A20;D7:D11)}						
	A	B	C	D	E	F
1	Variable			min	1	
2	10			max	10	
3	7			Nr bins	5	
4	2			delta	2.25	
5	6					
6	1			bins	nr counts	
7	8			1	4	
8	1			3.25	4	
9	7			5.5	1	
10	3			7.75	3	
11	9			10	7	
12	1					
13	4					
14	8					
15	2					
16	8					
17	1					
18	9					
19	3					
20	10					

to create bins:

for max
find min
define Nr bins
calculate $\text{delta} = \frac{(\text{max} - \text{min})}{(\text{Nr bins} - 1)}$

compute each bin

$$\text{bin}_i = \text{bin}_{i-1} + \text{delta}$$

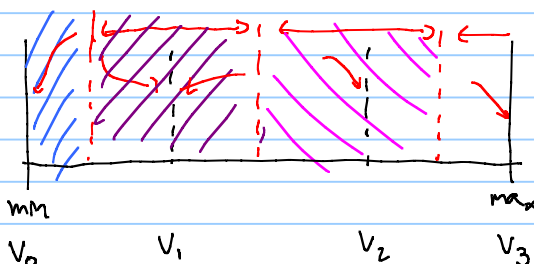
starting from $\text{bin}_0 = \text{min}$

to apply frequency function:

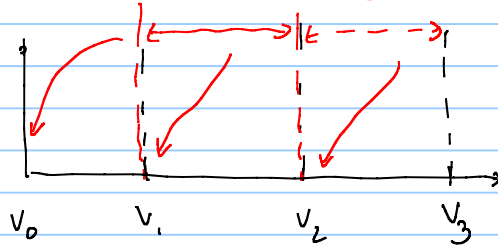
ctrl + shift + enter (in sequence and leave it pressed)

selecting bins must take into account

• nr data points



be careful how the frequency is accounted for



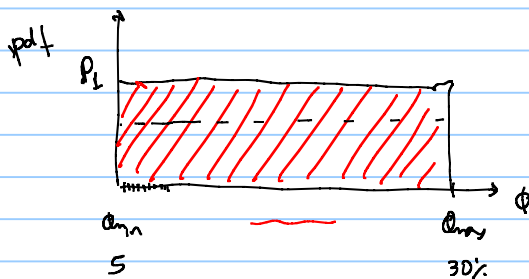
what happens if there are no measurements?

frequency $\rightarrow$ probability

rel. frequency $\rightarrow$ pdf probability density function

cum. frequency plot $\rightarrow$ cdf cumulative distribution function

poor boy, no data pdf Φ continuous probability



$$A_{\text{un}} = (\Phi_{\text{max}} - \Phi_{\text{min}}) \cdot p_i = 1$$

$$p_i = \frac{1}{(\Phi_{\text{max}} - \Phi_{\text{min}})}$$

Continuous distributions are advantageous because:

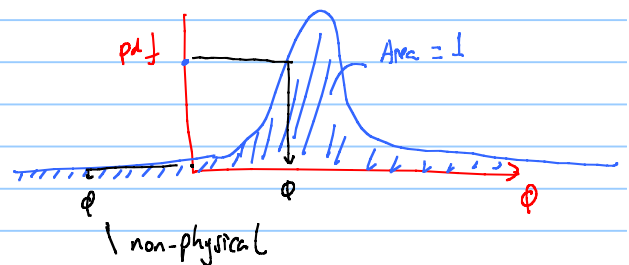
- There is an analytical expression
- I need only few values to define the distribution
- There is no data to determine a discrete distribution

There are many parameters in FD that exhibit typical distributions:

- cost --- Normal
- Porosity --- Normal
- Initial oil/gas in place --- Log Normal

Warning: many continuous distributions go

from $-\infty \rightarrow +\infty$

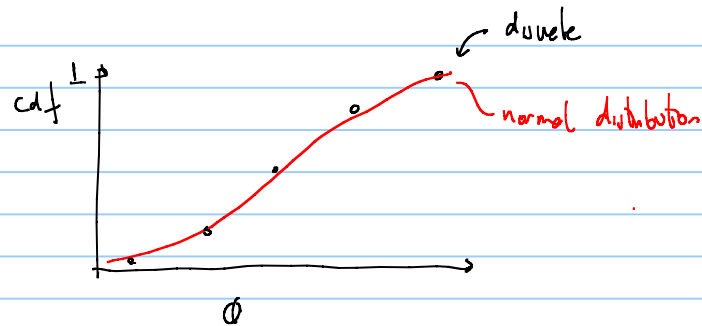


so bounding is necessary

discrete distribution $\rightarrow$ continuous distribution

$\left. \begin{array}{l} \Phi \\ \Phi_1 \\ \Phi_2 \\ \vdots \end{array} \right\} \begin{array}{l} M \\ \sigma \end{array} \rightarrow \text{parameters of a normal distribution}$
 • calculate directly using population data

• tune parameters in the continuous distribution to represent the discrete distribution



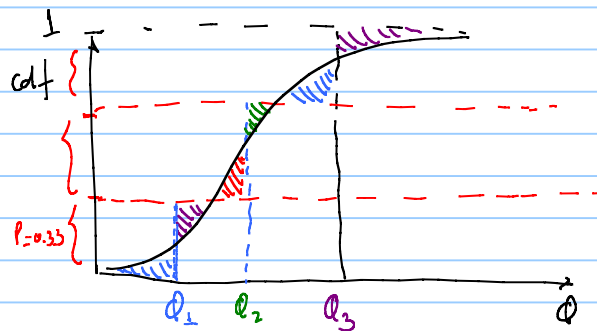
$$\frac{1}{\sigma\sqrt{2\pi}} e^{-\frac{1}{2}\left(\frac{x-\mu}{\sigma}\right)^2}$$

change μ, σ until diff discrete and continuous is minimal

continuous distribution $\rightarrow$ discrete distribution

• Bracket near

- define nr. bins
- define probability of bins



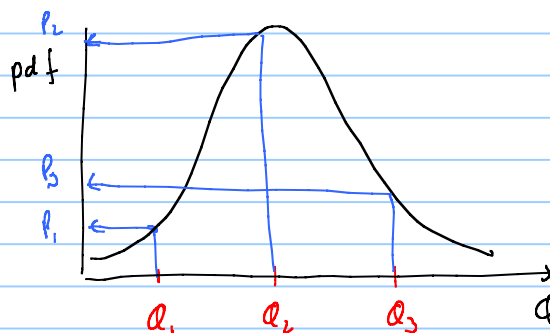
find Φ_i , such that $\text{shaded area} = \text{bracket}$

Φ	p
Φ_1	0.33
Φ_2	0.33
Φ_3	0.33

• value discretization

- pick nr. bins in Φ

- read probabilities from pdf



Φ	p
Φ_1	p_1^*
Φ_2	p_2^*
Φ_3	p_3^*

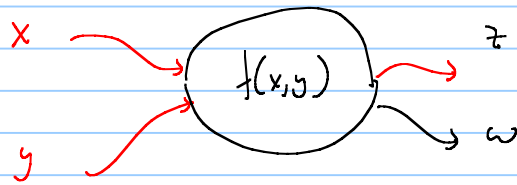
- Normalize probabilities using the sum

$$p_1^* = \frac{p_1}{p_1 + p_2 + p_3}$$

$$p_2^* = \frac{p_2}{p_1 + p_2 + p_3}$$

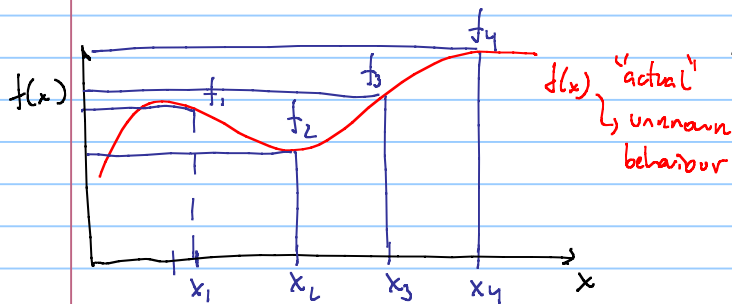
Notes to Youtube video 13

How to handle uncertain parameters in our FD calculations



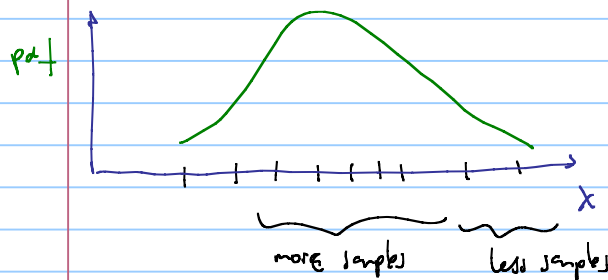
deterministic calculation: x and y have a unique known value

stochastic/probabilistic calculation: x and y exhibits a probabilistic distribution



Approach to deal with uncertainty:

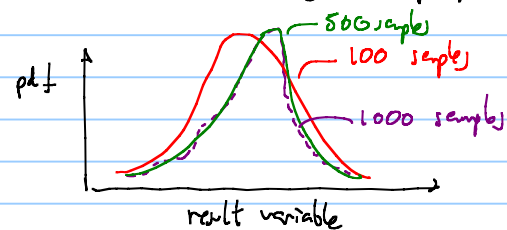
- create samples
- evaluate the function at samples
- calculate pdf and cdf of the results



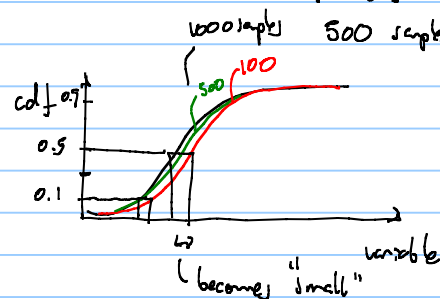
1: How many samples are needed?

2: How to generate the samples?

3: Increase the number of samples and see how the results change (pdf, cdf)



for this case, it seems 500 samples is enough

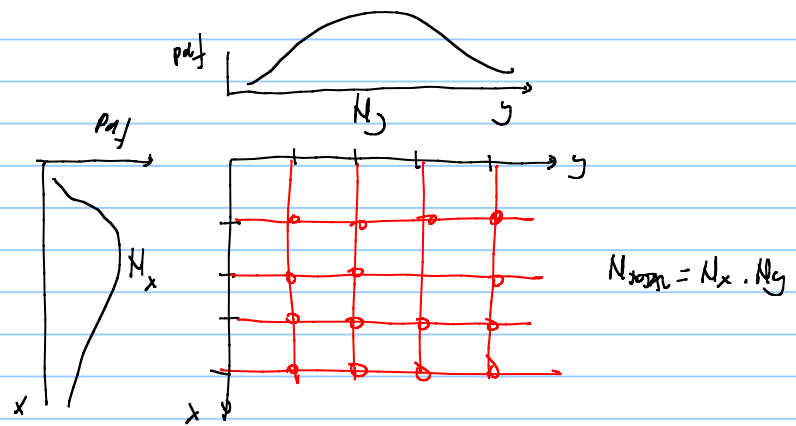
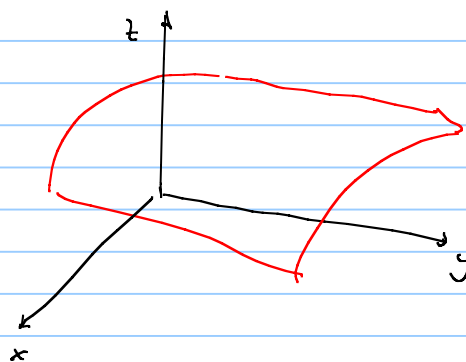


2: how to generate the samples

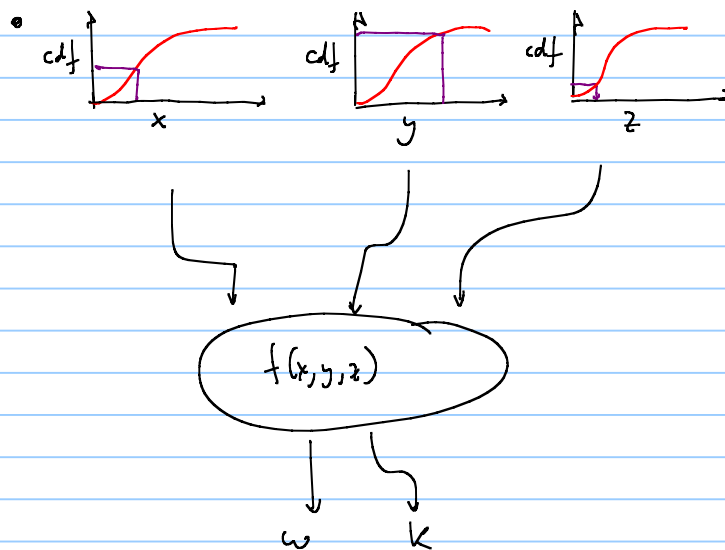
- Monte Carlo method
- Latin hypercube sampling

efficient sampling → less number of samples to achieve convergence

brute-force sampling



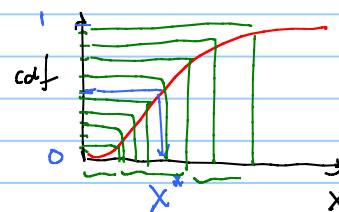
it is impractical for large number of variables / samples



① For each variable

1.1 pick a random number between 0-1

1.2 enter cdf and read the value of the variable



② perform a simulation with the samples

③ repeat "many" times steps 1-2

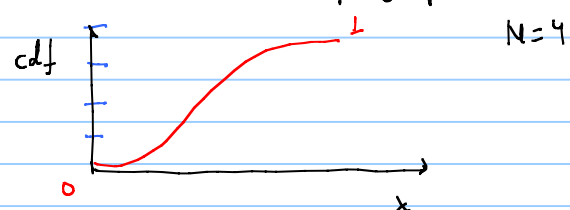
④ perform a frequency analysis on the results → pdf cdf

• Latin hypercube sampling (LHS)

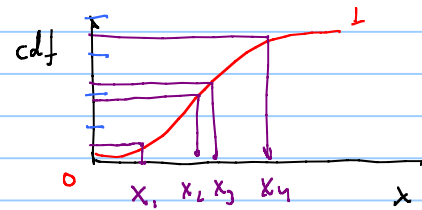
① Define a number of samples "N"

① For each variable

1.1. subdivide the cumulative probability in "N" intervals (equally-spaced)



1.2. Pick a random number in the interval
find the corresponding value of the
variable



$$\begin{matrix} \left\{ \begin{matrix} x_1 \\ x_2 \\ x_3 \\ x_4 \end{matrix} \right\} & \left\{ \begin{matrix} y_1 \\ y_2 \\ y_3 \\ y_4 \end{matrix} \right\} & \left\{ \begin{matrix} z_1 \\ z_2 \\ z_3 \\ z_4 \end{matrix} \right\} \end{matrix}$$

1.3. shuffle randomly the sample vector(s)

sim 1	x_3	y_1	z_3
sim 2	x_1	y_3	z_2
sim 3	x_4	y_4	z_1
sim 4	x_2	y_2	z_4

② perform simulations for sample variables that are
in the same row

③ perform a frequency analysis on the results
↳ cdf, pdf

Notes to Youtube video 14

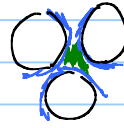
Reserve estimation : case undersaturated oil reservoir

$$TRR = N_{pv} = \frac{V_R \cdot \phi \cdot N_{TG} \cdot S_o \cdot F_{RW}}{B_o}$$

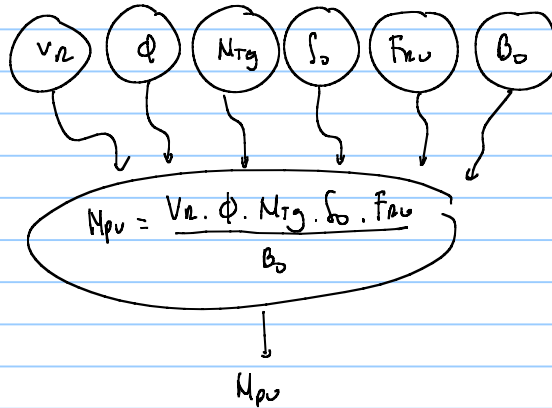
total recoverable reserves

ultimate cumulative production

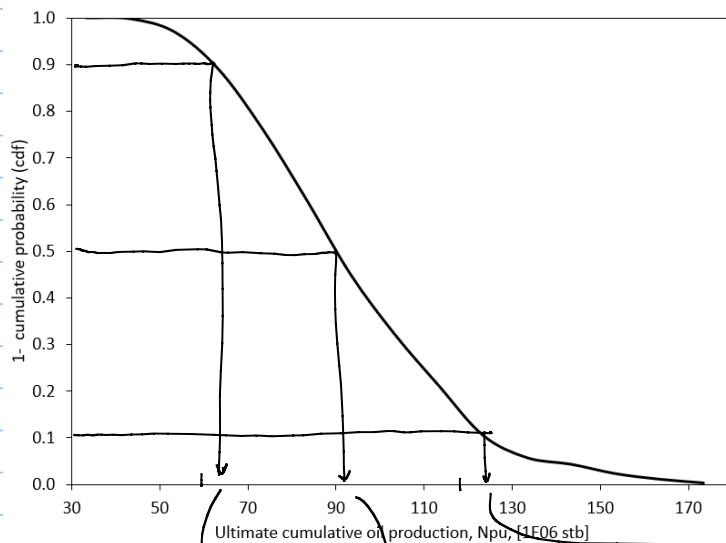
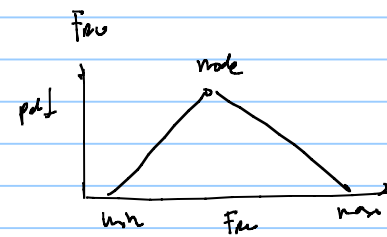
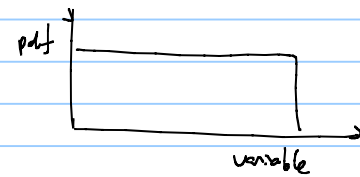
recovery factor



$$N_{TG} = \frac{h_1 + h_2 + h_3 + h_4}{h_{total}}$$



$V_R, \phi, N_{TG}, S_o, B_o$ have a uniform pdf

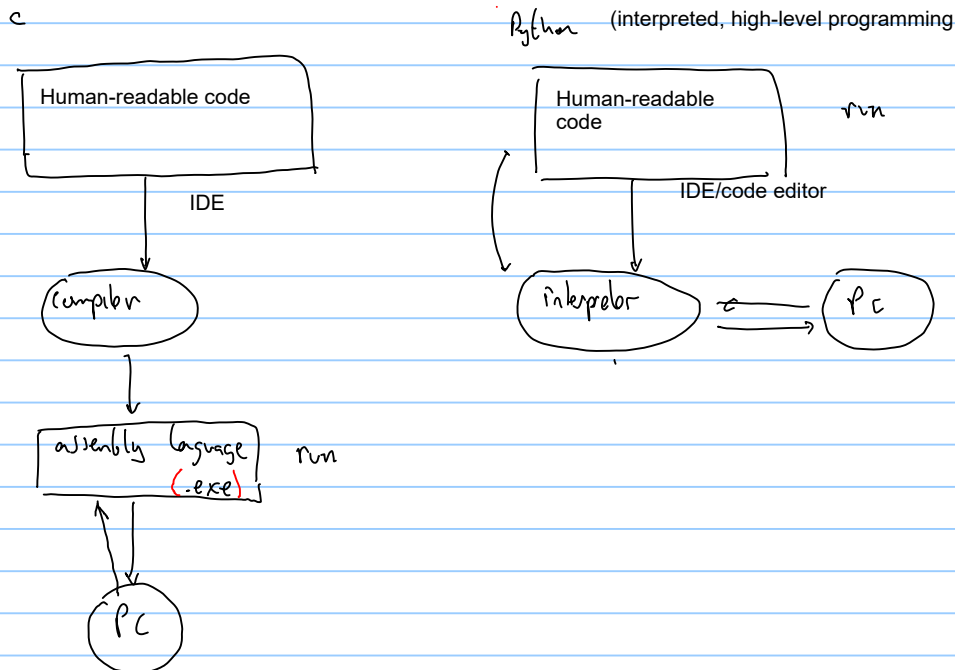


expectation curve

- Conservative estimate (90%) P90
- Average estimate (50%) P50
- optimistic estimate (10%) P10

65 506 stb ~ 90 506 stb ~ 125 506 stb

Differences on how Python and "C" run



Python is open-source, free, with a lot of libraries (toolboxes) and there is a lot of help resources on the web. The syntax is somewhat similar to Matlab (e.g. variables do not need to be declared beforehand).

You can run Python on your computer by:

-Installing directly from <https://www.python.org/> and then installing the libraries needed. Libraries are installed by calling Python from the command line. Once Python opens, use the command: "pip install name_of_package". You can also install a specific version of the package, if needed.

-Alternatively, you can download a "package" with Python and a lot of libraries, like anaconda (from <https://anaconda.org/>). In this case, to install additional libraries you must use anaconda's command line or interface.

Some popular libraries are numpy and scipy (for math and scientific computing), matplotlib (for plotting), pandas for statistics, etc.

Typically, one uses a code editor or an IDE (Integrated development Environment) to write, debug and test code. For this, you typically need to:

- Install the programming language on your computer and libraries (if needed)
- Configure the editor to work with the programming language.

When you want to run parts of the code, you have to use the "debugging" mode that can allow you to run line by line or jump between sections

Some popular IDEs for Python are Pycharm and Visual studio code.

jupyter notebook

is sort of a code editor for Python. It is an application that uses your browser. It allows to run interactively blocks of code. You can also add annotations, images, etc, so it can work as a interactive document. It is mainly used for solving tasks interactively, and to "prototype" code.

Probalistic_estimation_of_reserves_MCS.ipynb

File Edit View Insert Runtime Tools Help Last saved at 12:08 PM

+ Code + Text

```
#importing needed libraries
import numpy as np #for math operations
import matplotlib.pyplot as plt #library for plotting
import pandas as pd #for creating and displaying a table
```

```
[ ] #declaring necessary functions
def Npu(por,RV,NTG,So,Bo,Fr):
    #returns ultimate cumulative oil production in [stb, Sm3]
    #input:
    #por, porosity in [-]
    #RV, rock volume, in [bbl, m3]
    #NTG, net to gross ratio, [-]
    #So, oil saturation, [-]
    #Bo, oil formation volume factor [bbl/stb, m3/Sm3]
    #Fr, ultimate recovery factor in [-]
    TRR=por*RV*NTG*So*Fr/Bo
    return TRR
```

```
[ ] #defining input
#porosity
por_min=0.18
por_max=0.3
#rock volume [1E06 bbl]
RV_min=5000
RV_max=6250
#Net to gross [-]
NTG_min=0.3
NTG_max=0.5
#oil saturation [-]
So_min=0.8
```

You can install Jupyter notebook from their website (<https://jupyter.org/>), it is included on the Anaconda package. There are also some websites that allow you to run Jupyter notebooks in their servers. An example is google collaboratory (<https://colab.research.google.com>)

```
#importing needed libraries
import numpy as np #for math operations
import matplotlib.pyplot as plt #library for plotting
import pandas as pd #for creating and displaying a table
```

```
[3] #declaring necessary functions
def Npu(por,RV,NTG,So,Bo,Fr):
    #returns ultimate cumulative oil production in [stb, Sm3]
    #input:
    #por, porosity in [-]
    #RV, rock volume, in [bbl, m3]
    #NTG, net to gross ratio, [-]
    #So, oil saturation, [-]
    #Bo, oil formation volume factor [bbl/stb, m3/Sm3]
    #Fr, ultimate recovery factor in [-]
    TRR=por*RV*NTG*So*Fr/Bo
    return TRR
```

```
[6] #defining input
#porosity
por_min=0.18
por_max=0.3
#rock volume [1E06 bbl]
RV_min=5000
RV_max=6250
#Net to gross [-]
NTG_min=0.3
NTG_max=0.5
#oil saturation [-]
So_min=0.8
So_max=0.9
#Oil formation volume factor [bbl/stb]
Bo_min=1.35
Bo_max=1.6
#recovery factor, Fr, [-]
Fr_min=0.18
Fr_max=0.35
Fr_mode=0.25
```

	Rock volume bbl	Porosity fraction	Net to Gros N/G fraction	Oil Saturation So=(1-Sw) fraction	Formation Volume Bo Res bbl/STB	Ultimate Recovery Factor Fr fraction
Min	2000000000	0.18	0.3	0.8	1.35	0.42
Max	2500000000	0.3	0.5	0.9	1.6	0.65

```
Function x_uniform(a, b)
'value of the variable x for a uniform distribution
'a is the minimum value of x
'b is the maximum value of x
'U is the the random number
Application.Volatile (True)
U = Rnd()
x_uniform = a + (b - a) * U
End Function
```

```
[9] #creating random samples
n=1000 #number of samples
por=np.random.uniform(por_min,por_max,n)
RV=np.random.uniform(RV_min,RV_max,n)
NTG=np.random.uniform(NTG_min,NTG_max,n)
So=np.random.uniform(So_min,So_max,n)
Bo=np.random.uniform(Bo_min,Bo_max,n)
Fr=np.random.triangular(Fr_min,Fr_mode,Fr_max,n)
```

equivalent to

```
Function x_Triangular(a, b, c)
'value of the variable x for a Triangular distribution
'a is the minimum value of x
'b is the maximum value of x
'c is the mode value of x
'U is the the random number
Application.Volatile (True)
U = Rnd()
F_c = (c - a) / (b - a)
If F_c > U Then
    x_Triangular = a + Sqr((b - a) * (c - a) * U)
Else
    x_Triangular = b - Sqr((b - a) * (b - c) * (1 - U))
End If
End Function
```

```
[13] #MC simulation
TRR=Npu(por,RV,NTG,So,Bo,Fr)
```

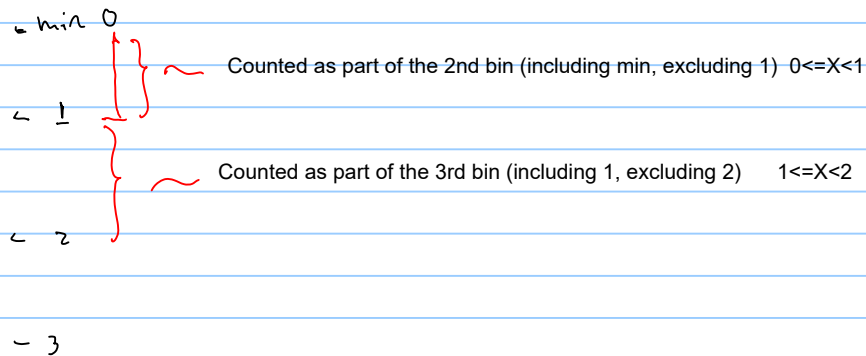
equivalent to

	Rock volume bbl	Porosity fraction	Net to Gros N/G fraction	Oil Saturation So=(1-Sw) fraction	Formation Volume Bo Res bbl/STB	Ultimate Recovery Factor Fr fraction	
Min	2000000000	0.18	0.3	0.8	1.35	0.42	
Max	2500000000	0.3	0.5	0.9	1.6	0.65	

MC it [-]	Rock volume bbl	Porosity fraction	N/G fraction	So=(1-Sw) fraction	Bo Res bbl/STB	Fr fraction	Npu [stb]
1	2012066161	0.18926	0.4099759	0.88329645	1.42513865	0.425175962	4.11E+07
2	2102438113	0.26087	0.4857407	0.807186328	1.354060909	0.611151706	9.71E+07
3	2227585607	0.23525	0.4005316	0.850604772	1.580405627	0.527296311	5.96E+07
4	2141227076	0.28532	0.3038112	0.877732837	1.477701936	0.514140587	5.67E+07
5	2200610567	0.29046	0.3220469	0.829377484	1.365998187	0.584485561	7.31E+07


```
[18] #frequency analysis on the results
nr_bins=15
bins=np.linspace(TRR.min(),TRR.max(),nr_bins)
counts,bins=np.histogram(TRR,bins=bins)
pdf=counts/n
cdf=np.cumsum(pdf)
```

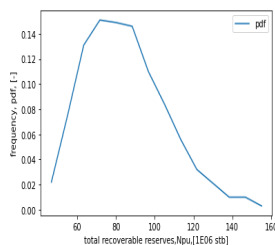
the function `np.histogram` works in the following way



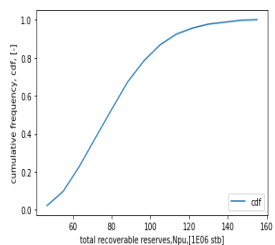
This is why

Number of elements in pdf vector = Number of elements in the bin vector - 1

```
[21] #plot pdf
plt.xlabel("total recoverable reserves,Npu,[1E06 stb]")
plt.ylabel('frequency, pdf, [-]')
plt.plot(bins[1:],pdf,label='pdf')
plt.legend(loc='upper right')
plt.show()
```



```
[22] #plot cdf
plt.xlabel("total recoverable reserves,Npu,[1E06 stb]")
plt.ylabel('cumulative frequency, cdf, [-]')
plt.plot(bins[1:],cdf,label='cdf')
plt.legend(loc='lower right')
plt.show()
```



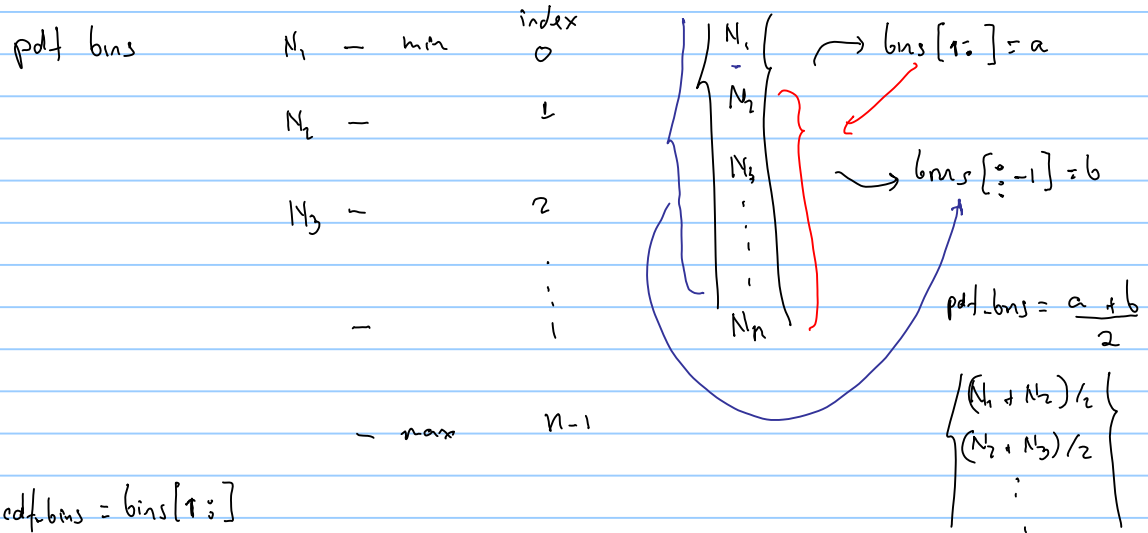
```
[25] #create a summary table
summary_table=pd.DataFrame({
    "Variable":["Mean [1E06 stb]","Mode [1E06 stb]","Minimum [1E06 stb]","Maximum [1E06 stb]","P90 [1E06 stb]","P50 [1E06 stb]","P10 [1E06 stb]"],
    "Value":[TRR.mean(),TRR.min(),TRR.max(),np.percentile(TRR,10),np.percentile(TRR,50),np.percentile(TRR,90)]
})
summary_table
```

	Variable	Value
0	Mean [1E06 stb]	80.808664
1	Mode [1E06 stb]	83.000000
2	Minimum [1E06 stb]	38.385094
3	Maximum [1E06 stb]	155.068618
4	P90 [1E06 stb]	55.492273

BE CAREFUL

In petroleum engineering, P90 often refers to the the 90th percentile of the inverse cdf. Therefore, to calculate P90 from the regular cdf, you have to use the 10th percentile.

Continuation of class exercise: probabilistic reserve estimation using MC and Jupyter



$$cdf_bins = bins[1:]$$

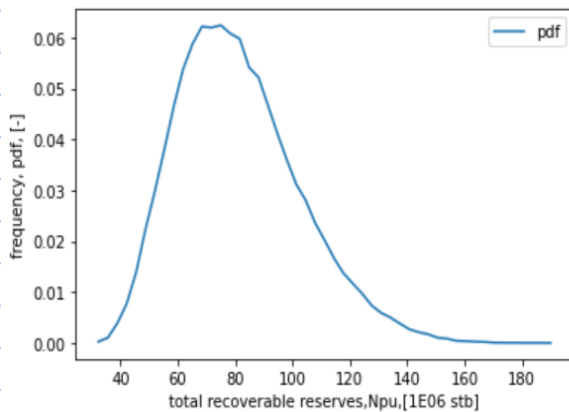
How to find the mode?

pdf_bins

$$\left\{ \begin{array}{l} N_0 \\ N_1 \\ N_2 \\ \vdots \\ N_n \end{array} \right\}$$

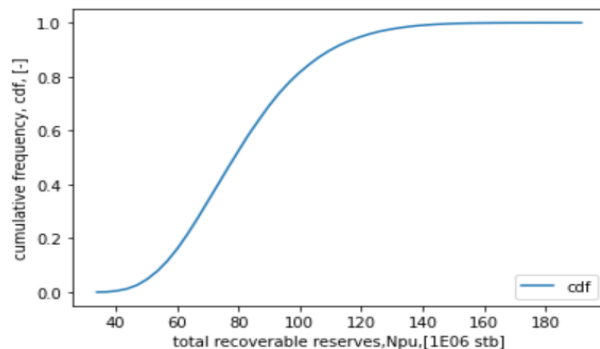
pdf

$$\left\{ \begin{array}{l} p_0 \\ p_1 \\ p_2 \\ p_3 \\ \vdots \\ p_n \end{array} \right\}$$
max $i:3$ mode $\rightarrow pdf_bins[i]$

$$pdf_bins[np.argmax(pdf)],$$


This looks very much like a log normal distribution (needs only mean and sigma)

https://en.wikipedia.org/wiki/Log-normal_distribution



The nr. of bins should be adjusted slightly with the number of samples, e.g. more samples ----> more bins. The pdf will look smoother.

Convergence study on the number of iterations required for results not to vary significantly:

Nr iterations	1000	Change % wrt max iter	10000	Change % wrt max iter	100000	Change % wrt max iter	1000000
Mean [1E06 stb]	82.0	1.14	81.0	0.16	81.1	0.01	81.1
Mode [1E06 stb]	75.0	4.36	76.3	6.22	71.0	1.12	71.8
Minimum [1E06 stb]	33.7	21.22	30.7	10.45	31.3	12.51	27.8
Maximum [1E06 stb]	162.1	20.53	172.6	15.38	190.3	6.70	203.9
P90 [1E06 stb]	55.2	0.53	55.0	0.96	55.5	0.13	55.5
P50 [1E06 stb]	79.4	0.86	78.7	0.06	78.6	0.07	78.7
P10 [1E06 stb]	111.7	1.46	109.9	0.12	110.1	0.08	110.1

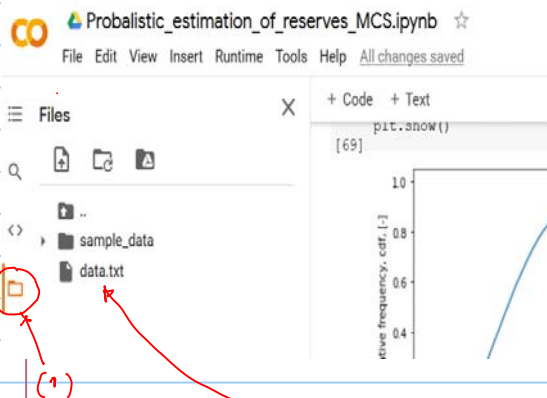
this variable depends on nr. bins and samples!

To output results to a text file:

```
output=np.vstack((pdf_bins,pdf))
np.savetxt('data.txt',output.T)
```

putting arrays together

printing to text file

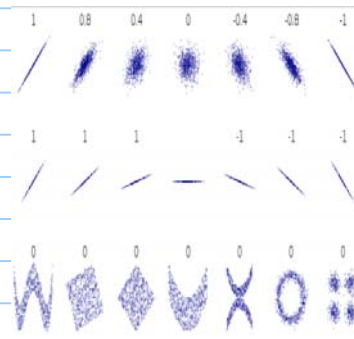


available here (1)

To find correlation between the variables and results and calculate sort of an "importance" for each parameter, the Pearson Correlation coefficient can be used.

https://en.wikipedia.org/wiki/Pearson_correlation_coefficient

$$\rho_{X,Y} = \frac{\text{cov}(X,Y)}{\sigma_X \sigma_Y} \quad (\text{Eq.1})$$



for our case:

```
PCC_por=np.corrcoef(por,TRR)[0,1]
print("PCC for Porosity is: ",PCC_por )
PCC_RV=np.corrcoef(RV,TRR)[0,1]
print("PCC for rock volume is: ",PCC_RV )
PCC_NTG=np.corrcoef(NTG,TRR)[0,1]
print("PCC for Net to gross is: ",PCC_NTG )
PCC_Bo=np.corrcoef(Bo,TRR)[0,1]
print("PCC for oil saturation is: ",PCC_Bo )
PCC_Fr=np.corrcoef(Fr,TRR)[0,1]
print("PCC for oil formation volume factor is: ",PCC_Fr )
PCC_Fr=np.corrcoef(Fr,TRR)[0,1]
print("PCC for ultimate recovery factor is: ",PCC_Fr )
```

```
PCC for Porosity is: 0.5450822680244062
PCC for rock volume is: 0.2429501735721322
PCC for Net to gross is: 0.547369047073988
PCC for oil saturation is: 0.13319591901184374
PCC for oil formation volume factor is: -0.18644951517089872
PCC for ultimate recovery factor is: 0.5122102672675487
```

most important : ϕ

NTG

Fr

"intuition"

because they are fractions and their range is relatively broad

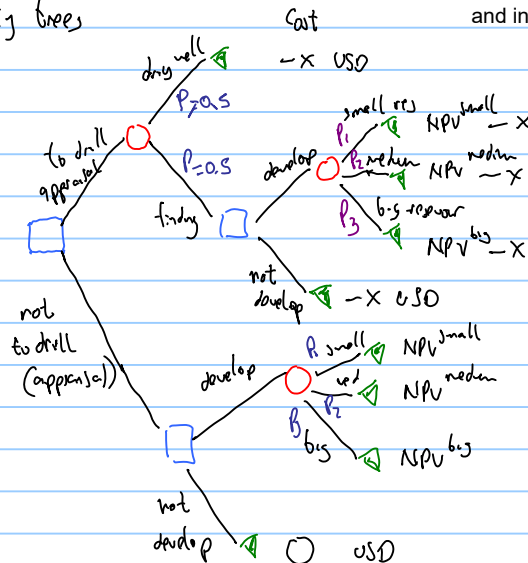
Clarifications about Python

```
#How do we modify an existing array
#appending an array (adding values at the end)
a=np.linspace(1,6,10)
b=np.linspace(1,2,2)
c=np.append(a,b)
#concatenating arrays (order matters!!)
d=np.concatenate((a,b))
```

```
#how to make a function run element-wise for all members of an array
def test_function(a):
    if a>0:
        result=0
    else:
        result=1
    return result
a=np.linspace(-6,6,10)
V_test_function=np.vectorize(test_function)
V test function(a)
```

- Probability trees

Probability trees are similar to sampling, but they allow us to include decision and integer variables



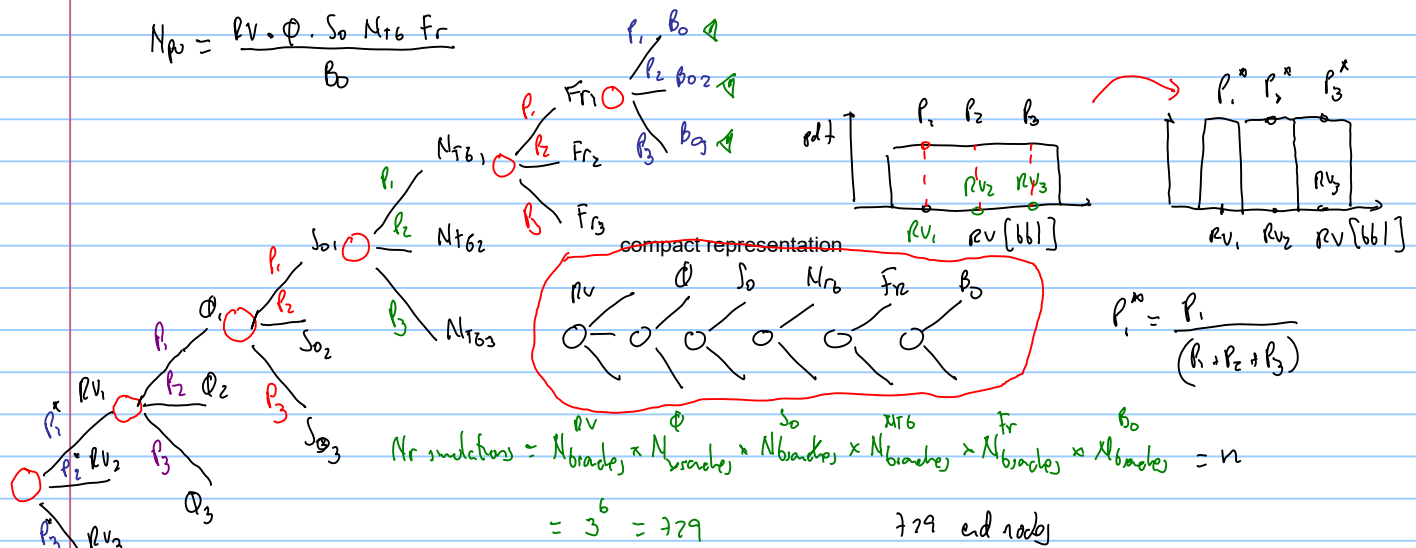
□ decision node

○ chance node ← this can be evaluated with Monte Carlo

→ ISO value of appraisal cell

How to solve the previous example solved with Python with probability trees?

$$N_p = \frac{P_v \cdot \phi \cdot S_o N_{t6} Fr}{B_o}$$



each case (end node) will have an associated probability

Case $PV, Q, S_o, N_{Tg}, Fr, B_o \rightarrow TRR_1$

$$P_{case_1} = P_{Q_1} \cdot P_{S_{o1}} \times P_{N_{Tg1}} \times P_{Fr_1} \times P_{B_{o1}} = P_{case_1}$$

Case $PV, Q, S_o, N_{Tg}, Fr, B_{o2} \rightarrow TRR_2$

$$P_{case_1} = P_{Q_1} \cdot P_{S_{o1}} \times P_{N_{Tg1}} \times P_{Fr_1} \times P_{B_{o2}} = P_{case_2}$$

$$\left\{ \begin{array}{cc} TRR_1 & P_{case_1} \\ TRR_2 & P_{case_2} \\ \vdots & \vdots \\ TRR_n & P_n \end{array} \right\}$$

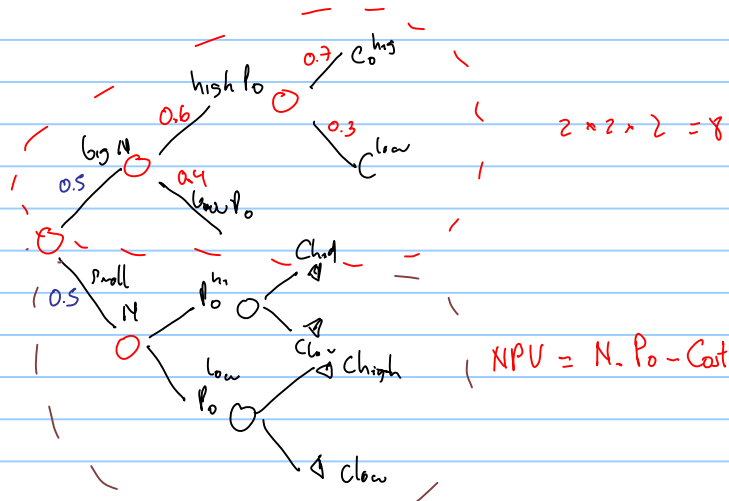
"expected" value of the tree

$$\sum_{i=1}^N (TRR_i \cdot P_{case_i}) = \text{expected TRR}$$

a cdf can be calculated with these results

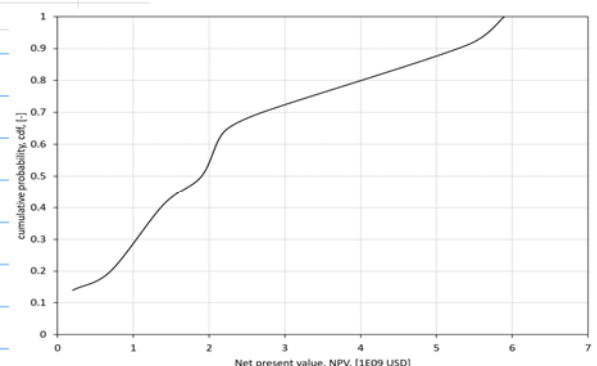
- sort TRR column
- calculate cum probabilities

Spontaneous
Class example



CASE	N [1e06 stb]	Po [usd]	Cost [1e09 usd]	P_N	P_Po	P_Cost	Pcase	NPV [1E09 USD]	Pcase*NPV
1	30	80	1.00E+00	0.5	0.6	0.7	0.21	1.4	0.294
2	30	80	5.00E-01	0.5	0.6	0.3	0.09	1.9	0.171
3	30	40	1.00E+00	0.5	0.4	0.7	0.14	0.2	0.028
4	30	40	5.00E-01	0.5	0.4	0.3	0.06	0.7	0.042
5	80	80	1.00E+00	0.5	0.6	0.7	0.21	5.4	1.134
6	80	80	5.00E-01	0.5	0.6	0.3	0.09	5.9	0.531
7	80	40	1.00E+00	0.5	0.4	0.7	0.14	2.2	0.308
8	80	40	5.00E-01	0.5	0.4	0.3	0.06	2.7	0.162
EV [1E09 USD]								2.67	

NPV [1E09 USD]	P	cdf
0.2	0.14	0.14
0.7	0.06	0.2
1.4	0.21	0.41
1.9	0.09	0.5
2.2	0.14	0.64
2.7	0.06	0.7
5.4	0.21	0.91
5.9	0.09	1



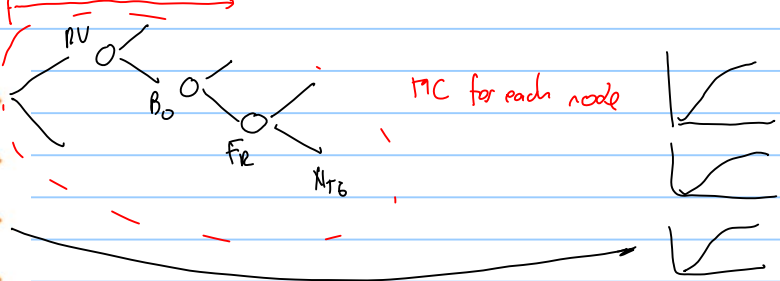
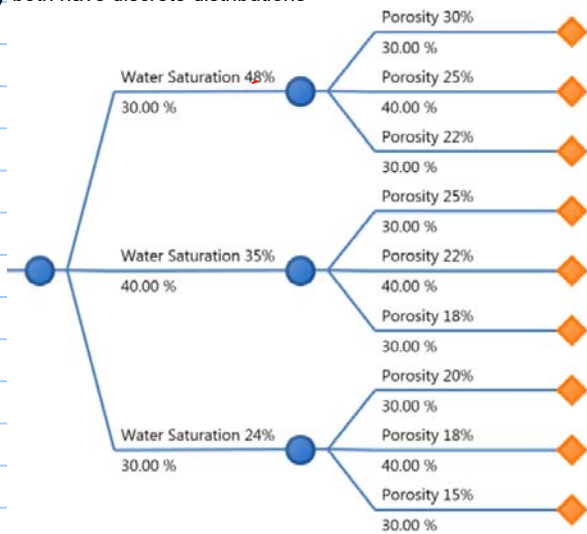
An example combining probability trees and monte carlo

SPE 162883

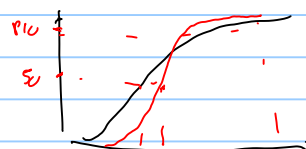
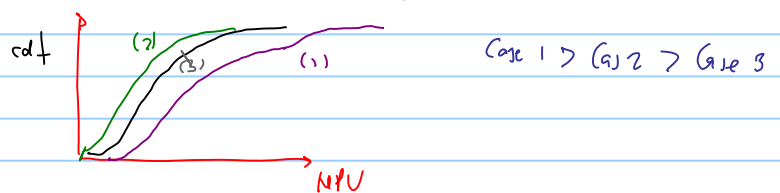
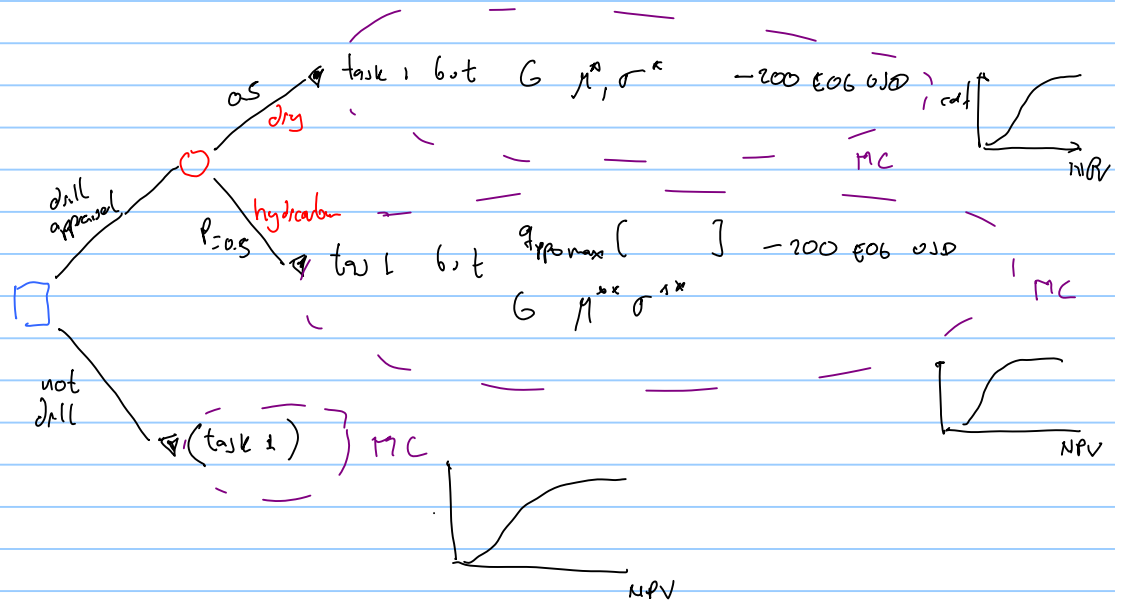
Integrating the Subsurface and the Commercial: A New Look at Monte Carlo and Decision Tree Analysis

J. H. Schulze, SPE, J. N. Walker, SPE, M. K. Burkholder, SPE, Decision Frameworks, L.P.

In this case, porosity depends on water saturation and they both have discrete distributions



Comments about problem 3



Notes for Youtube video nr. 15

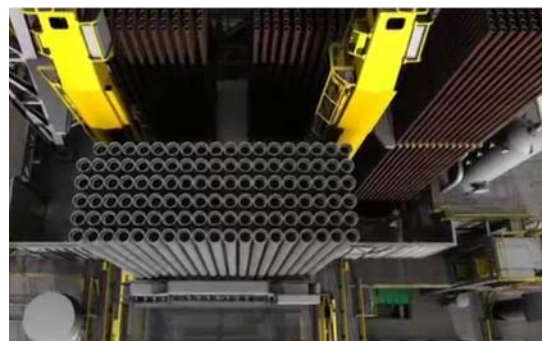
Offshore structures for oil and gas production

Prof. Milan Stanko (NTNU)

1

Components

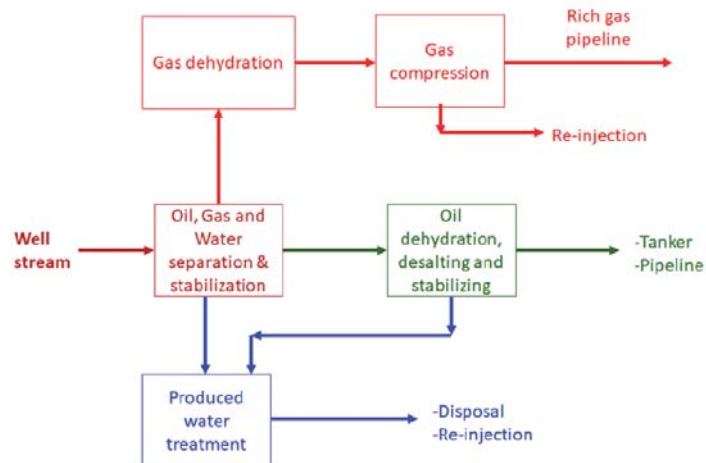
- Facilities for drilling and full intervention. This includes drilling tower, BOP, drilling floor, mud package, cementing pumps, storage deck for drill pipes and tubulars, drilling risers.



2

Components

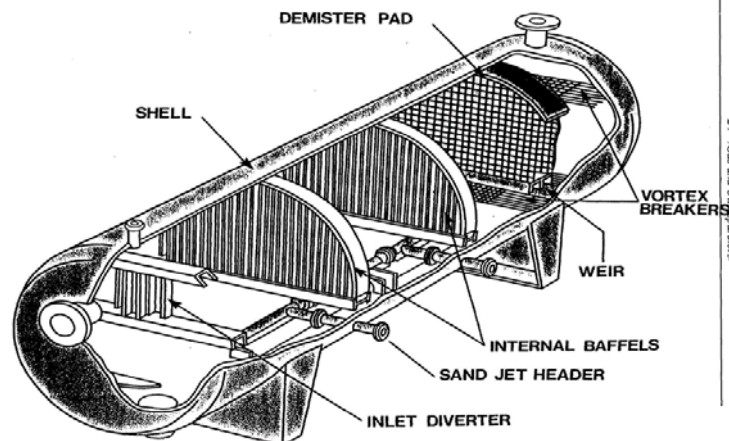
- Facilities for light well intervention.
- Processing facilities: separator trains for primary oil, gas and water separation, gas processing train, water processing train.
- Gas injection system
- Gas compression units for pipeline transport
- Water injection system



3

Components

- Facilities for light well intervention.
- Processing facilities: separator trains for primary oil, gas and water separation, gas processing train, water processing train.
- Gas injection system
- Gas compression units for pipeline transport
- Water injection system



4

Components

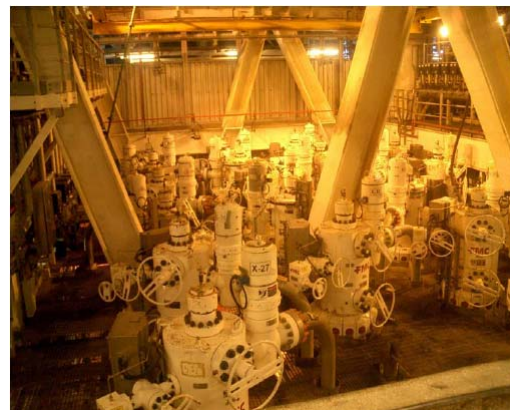
- Living quarters
- Helideck.
- Power generation.
- Flare system.
- Utilities (hydraulic power fluid, compressed air, drinking water unit, air condition system, ventilation and heating system)



5

Components

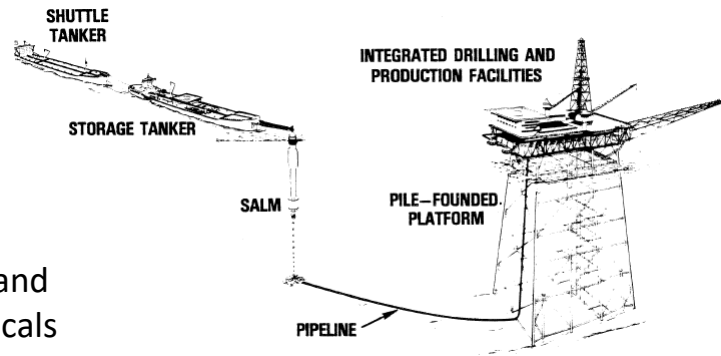
- Bay for wellheads and X-mas trees
- Production manifolds
- Oil storage
- Facilities for oil offloading
- Control system
- Monitoring system
- System for storage, injection and recovery of production chemicals (wax, scale, hydrate or corrosion inhibitors)
- Repair workshop



6

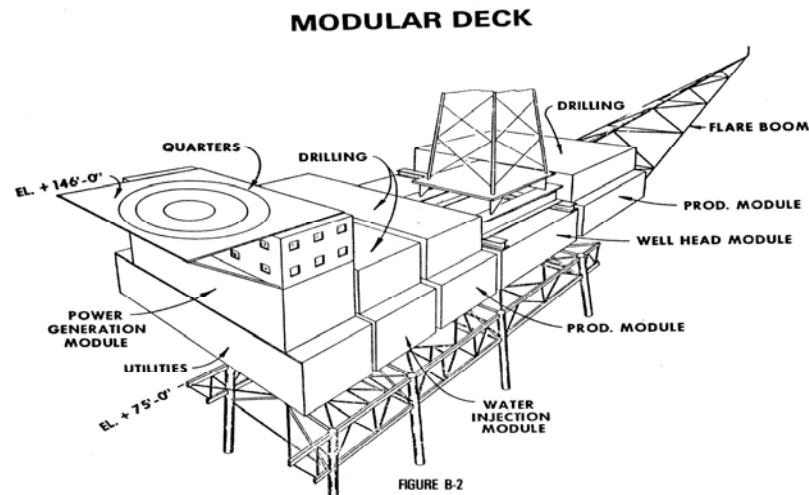
Components

- Bay for wellheads and X-mas trees
- Production manifolds
- Oil storage
- Facilities for oil offloading
- Control system
- Monitoring system
- System for storage, injection and recovery of production chemicals (wax, scale, hydrate or corrosion inhibitors)
- Repair workshop



7

Components



8

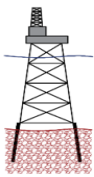
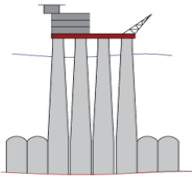
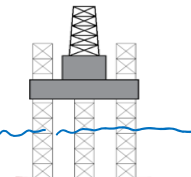
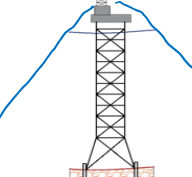
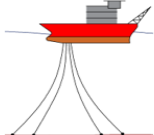
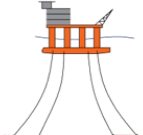
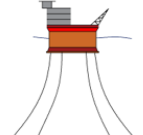
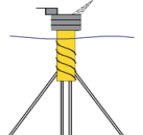
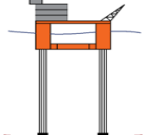
Components – can be spread



<https://www.akerbp.com/produksjon/valhall/>

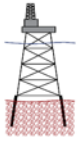
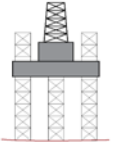
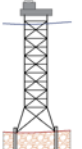
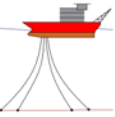
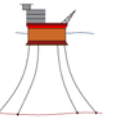
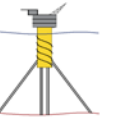
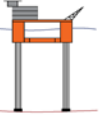
9

Types

BOTTOM-SUPPORTED	Fixed			Compliant	
	 Jacket	 Gravity-Based Structure	 Jack-up	 Compliant tower	
FLOATING	Neutrally buoyant				Positively buoyant
	 Ship FPSO	 Semi-Sub	 Sevan FPSO	 Spar	 Tension Leg Platform (TLP)

10

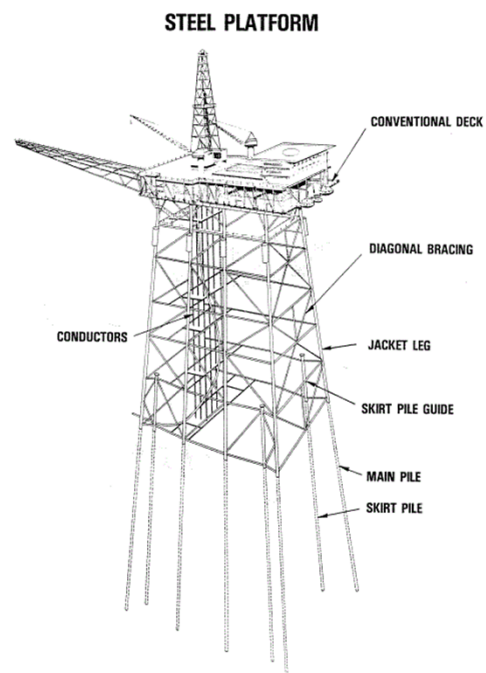
Types

BOTTOM-SUPPORTED	Fixed			Compliant	
	 Jacket	 Gravity-Based Structure	 Jack-up	 Compliant tower	
FLOATING	Neutrally buoyant				Positively buoyant
	 Ship FPSO	 Semi-Sub	 Sevan FPSO	 Spar	 Tension Leg Platform (TLP)

- Have significant movement
- Are usually moored
- Buoyancy is controlled actively with ballast

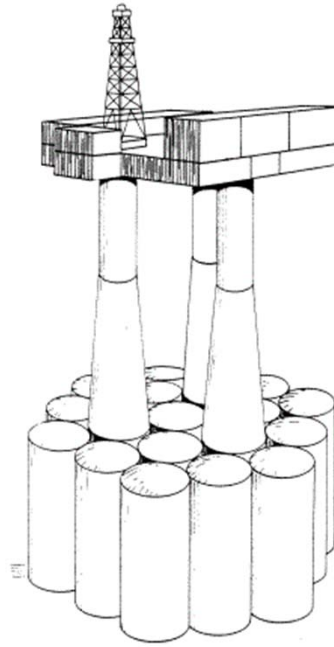
11

Jacket



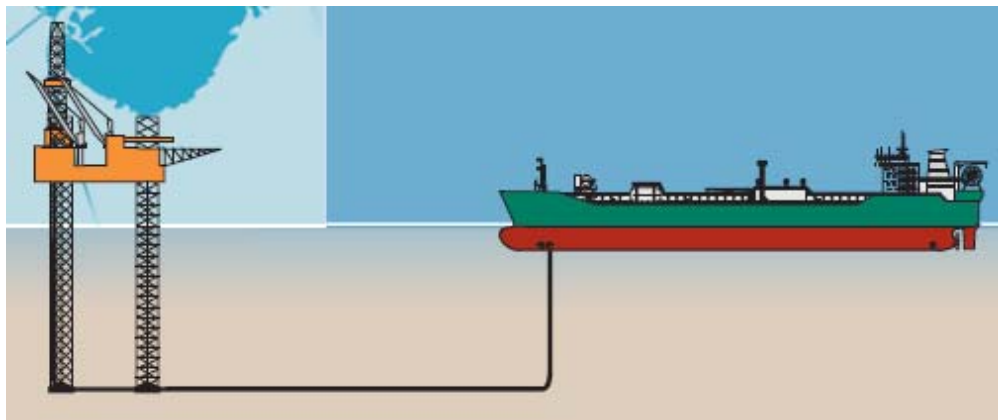
12

GBS



13

JACKUP



Taken from Volve PDO

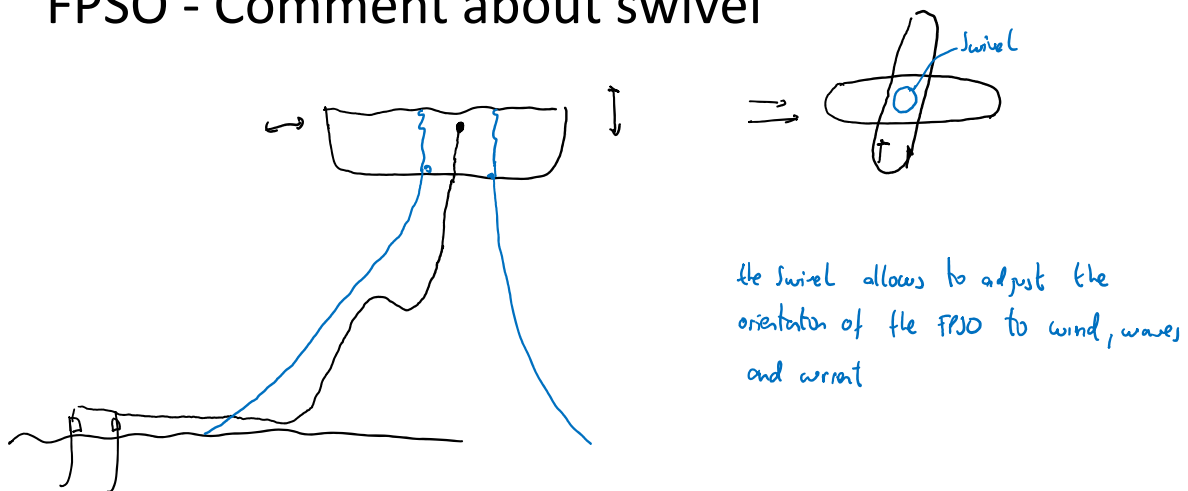
14

FPSO



15

FPSO - Comment about swivel



16

FPSO - Swivel



<https://www.youtube.com/watch?v=70XwYmmZFWs>

17

FPSO - Swivel



<https://www.youtube.com/watch?v=cCiUggjUhY0>

<https://www.youtube.com/watch?v=Sfjay0Rt3hU>

18

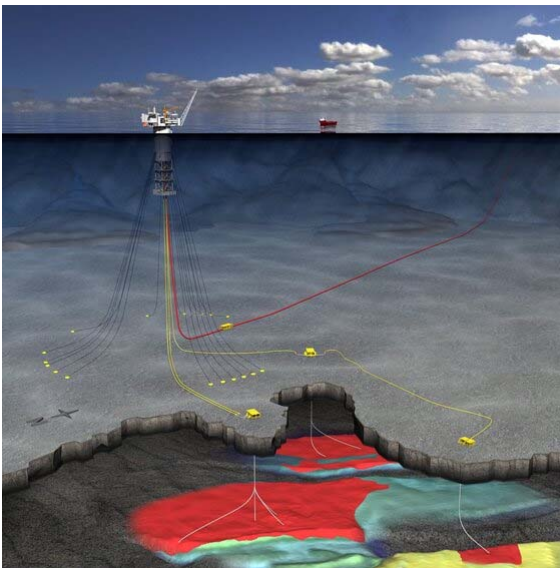
FPSO - Swivel



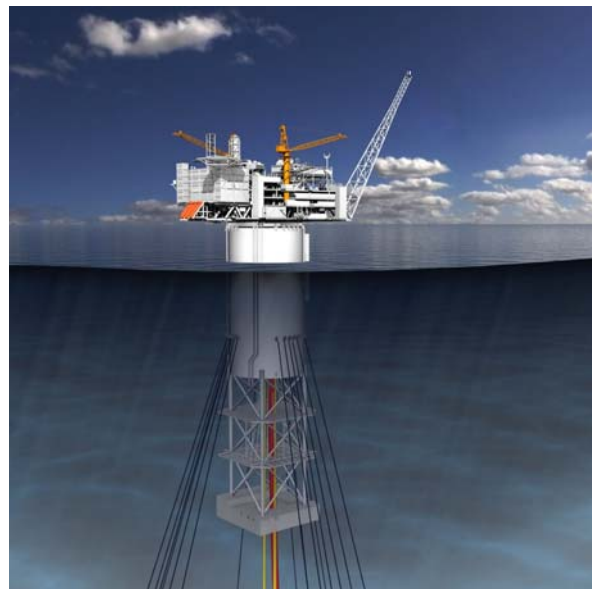
<https://www.youtube.com/watch?v=HbJh1ar0u1s>

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SPAR

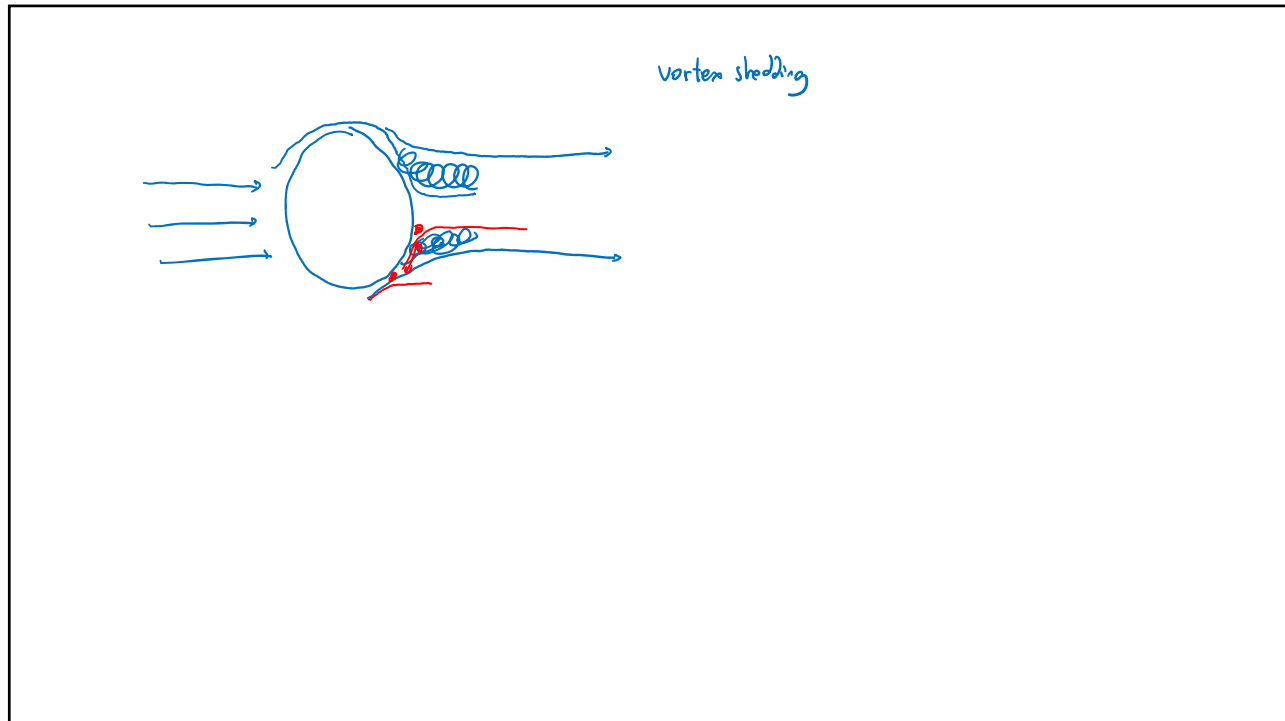


<https://www.tu.no/artikler/industri-kvaerner-sikrer-enda-et-aasta-hansteen-oppdrag/225940>



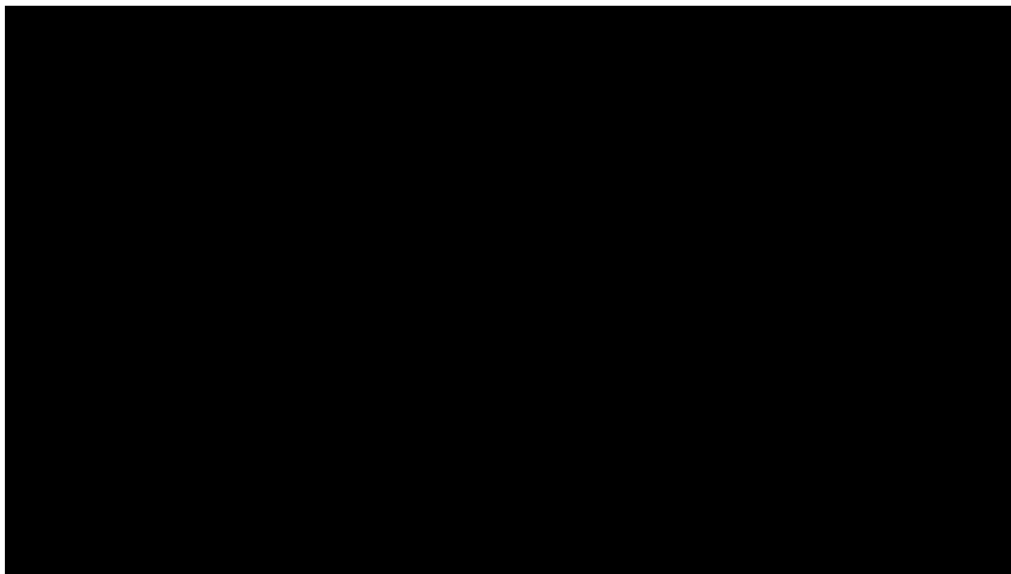
<https://www.tu.no/artikler/industri-kvaerner-sikrer-enda-et-aasta-hansteen-oppdrag/225940>

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21

SPAR – Vortex induced vibrations



<https://www.youtube.com/watch?v=Hbbkd2d3H8&feature=youtu.be>

22

SPAR – Vortex induced vibrations

Summary of project.

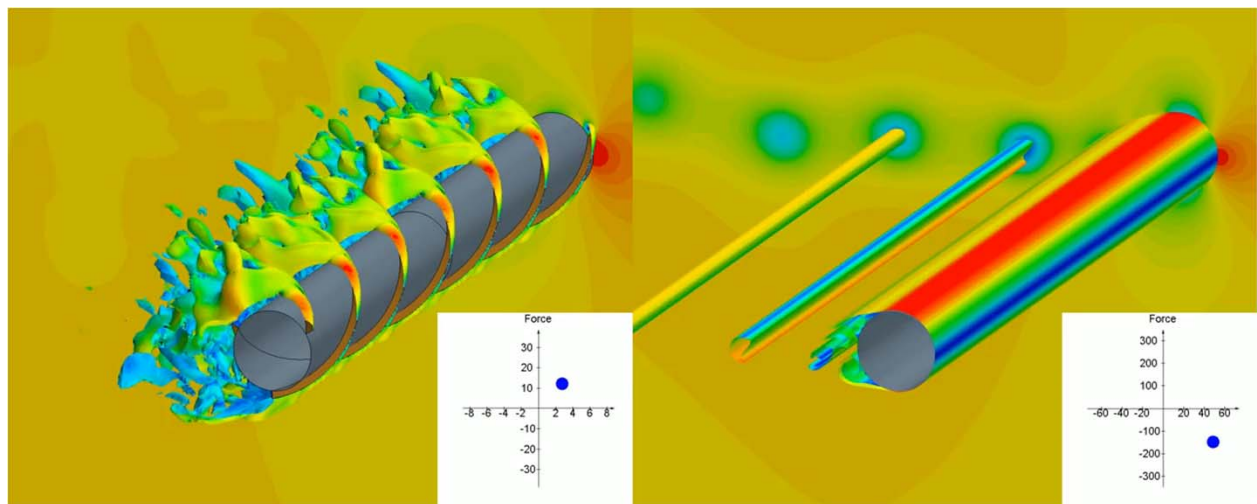
$$A^*_{\max} = Y_{\max}/D$$

"Fixed" means the cylinder is not allowed to oscillate. "VIV" means it is based on vortex shedding.

https://www.youtube.com/watch?v=24tBX_UD3fM

23

SPAR – Effect of helical strakes



<https://www.youtube.com/watch?v=W-zXwPT2r14>

24

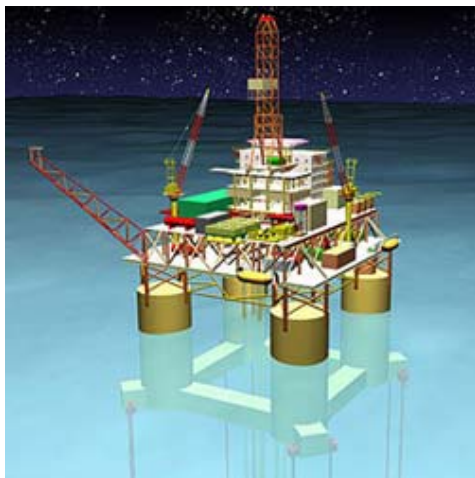
SEVAN FPSO



<https://www.upstreamonline.com/epaper/sevan-fpso-selected-for-bream/1-1-1160389>

25

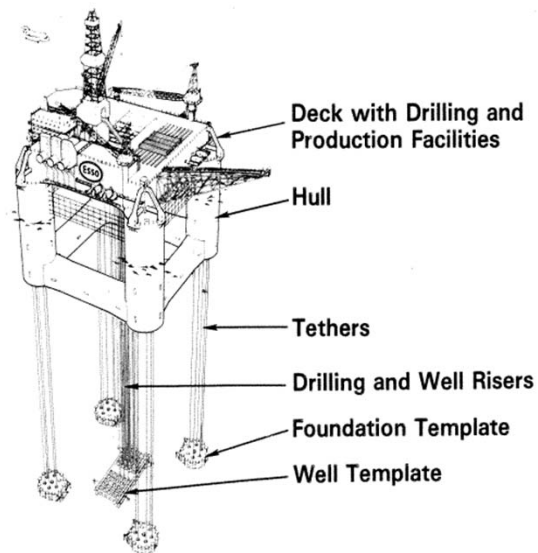
Tension leg platform



https://www.rigzone.com/training/insight.asp?insight_id=305&c_id=

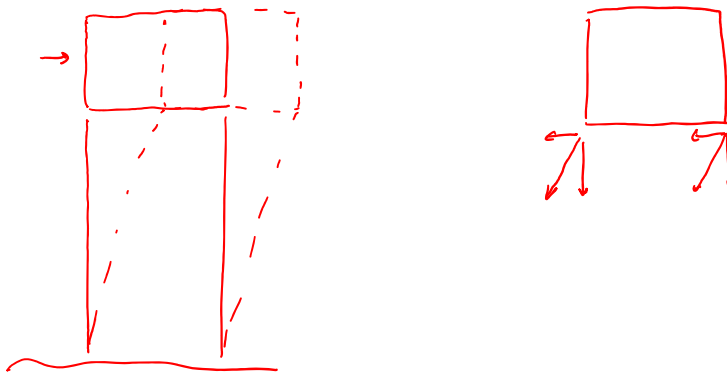
26

Tension leg platform



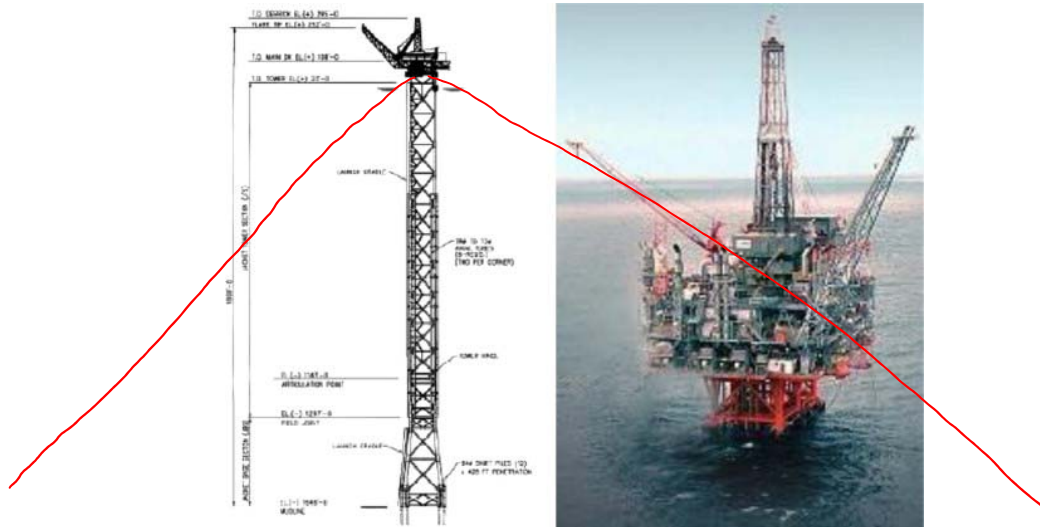
27

Comment about Tension leg platform



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Compliant tower



<https://www.sciencedirect.com/science/article/pii/S0951833914000148>

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Semi-Sub



<https://www.oedigital.com/news/453987-jack-st-malo-flows-for-chevron>



<https://www.bairdmaritime.com/work-boat-world/offshore-world/offshore-extraction-and-processing/offshore-drilling/awilco-orders-second-semi-submersible-drilling-rig-from-keppel-fels/>

30

Some selection criteria for offshore structures

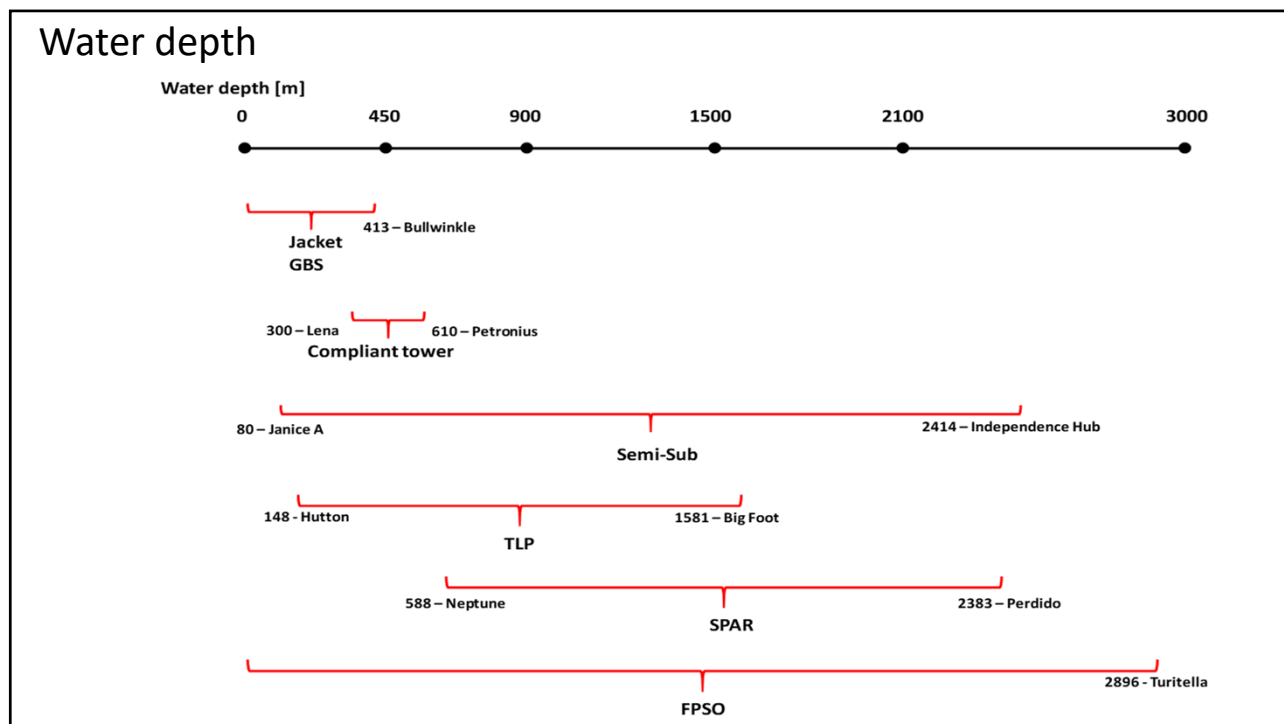
- Water depth
- Type of X-mas tree
 - Well intervention needs
 - Tubing replacement
 - Completion modifications
 - Artificial lift (ESP)
 - Infill drilling needs
 - Reservoir spread and structure
- Need for oil/condensate storage
- Marine loads Oceanographic environment
 - Wind, waves, current

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Some selection criteria for offshore structures

- **Water depth**
- Type of X-mas tree
 - Well intervention needs
 - Tubing replacement
 - Completion modifications
 - Artificial lift (ESP)
 - Infill drilling needs
 - Reservoir spread and structure
- Need for oil/condensate storage
- Marine loads Oceanographic environment
 - Wind, waves, current

32



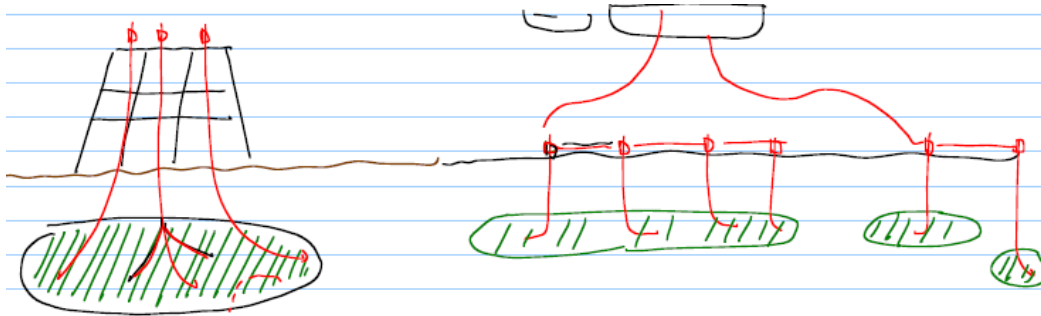
33

Some selection criteria for offshore structures

- Water depth
- **Type of X-mas tree**
 - Well intervention needs
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 - Artificial lift (ESP)
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 - Reservoir spread and structure
- Need for oil/condensate storage
- Marine loads – Oceanographic environment
 - Wind, waves, current

34

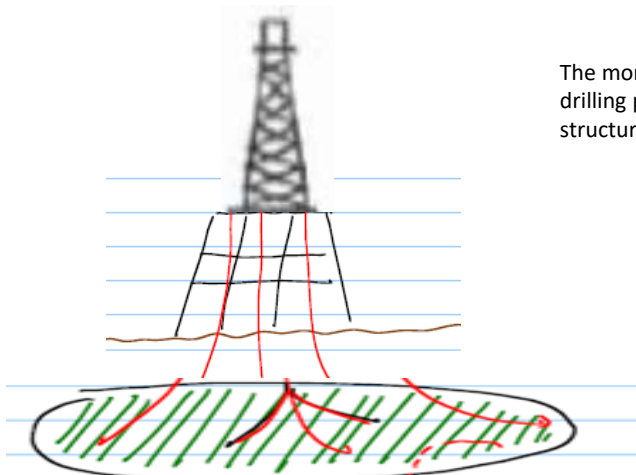
Reservoir spread and structure



- Long deviated wells (\$\$\$)
- Wells are drilled from one location, no need to spend mobilization time (\$\$)
- Production startup must be delayed until all wells are drilled
- Shorter, vertical wells (\$)
- The drilling rig must be mobilized often which costs money (\$\$\$)
- Production can start in ramp up mode (if topside is in place)

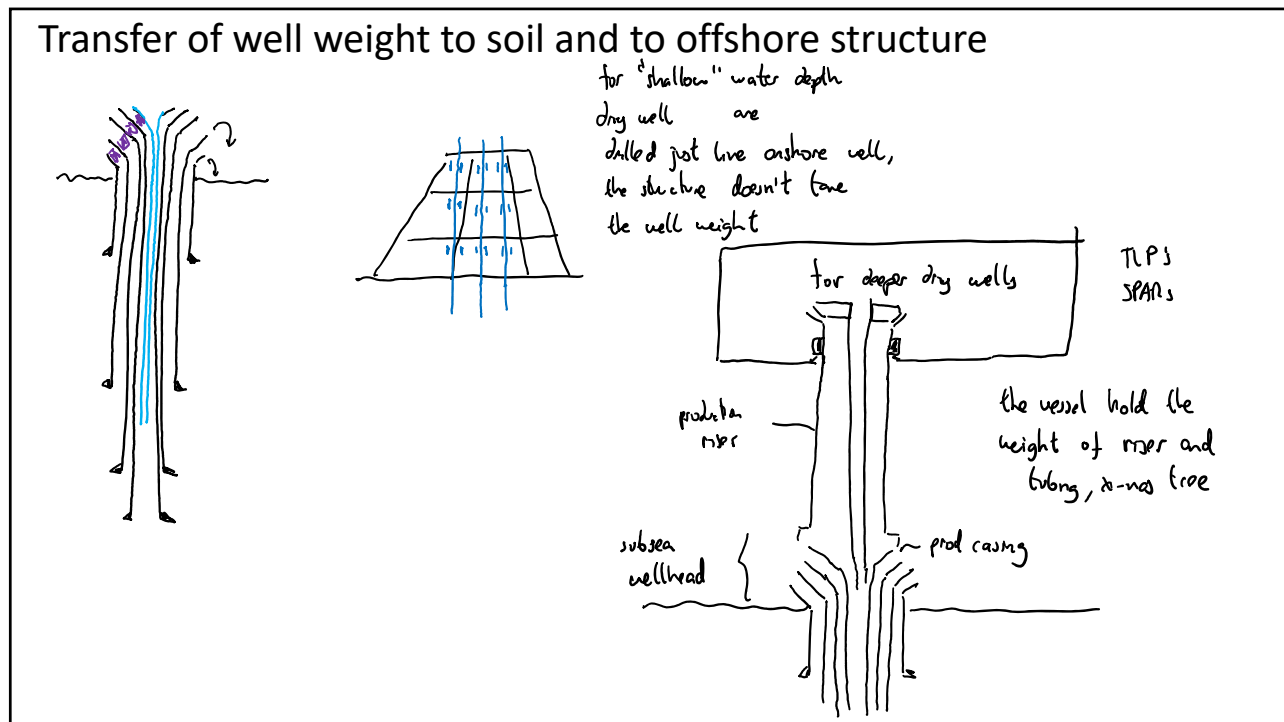
35

Reservoir spread and structure

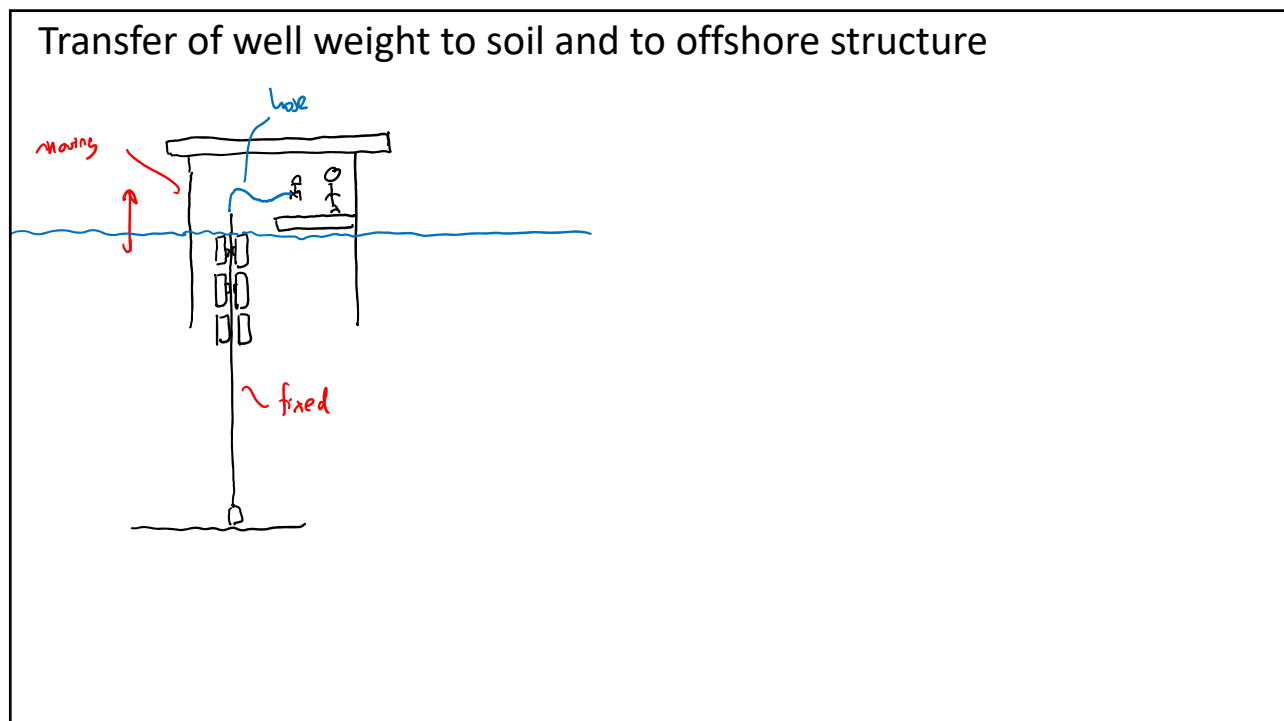


The more spread - requires a bigger and more costly drilling package – more weight on the structure, bigger structure (\$\$\$)

36



37



38

Support system for dry X-mas trees – deep water

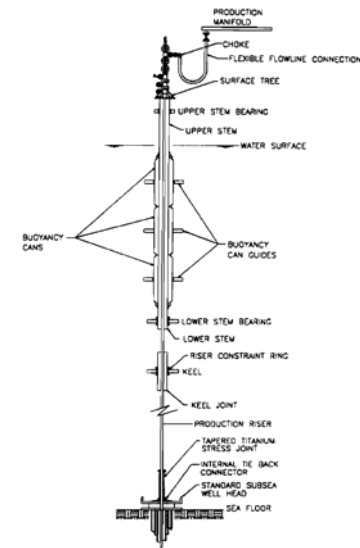
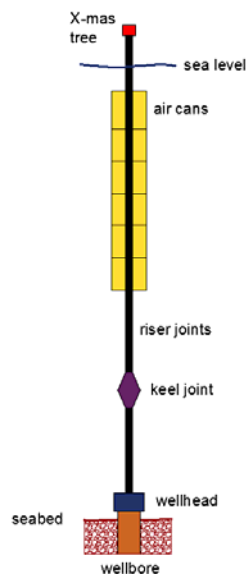


Figure 6 - Well System

OTC 8382

Neptune Project: Spar History and Design Considerations
R.S. Glasville, J.E. Halkyard, R.L. Davies, A. Green, F. Farnham, Deep Oil Technology, Inc.

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Support system for dry X-mas trees – deep water

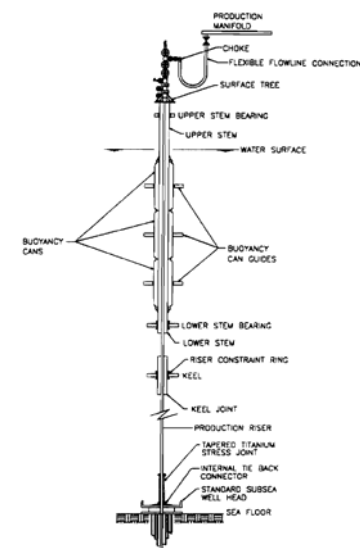
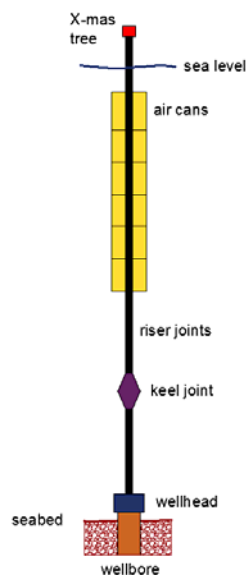


Figure 6 - Well System

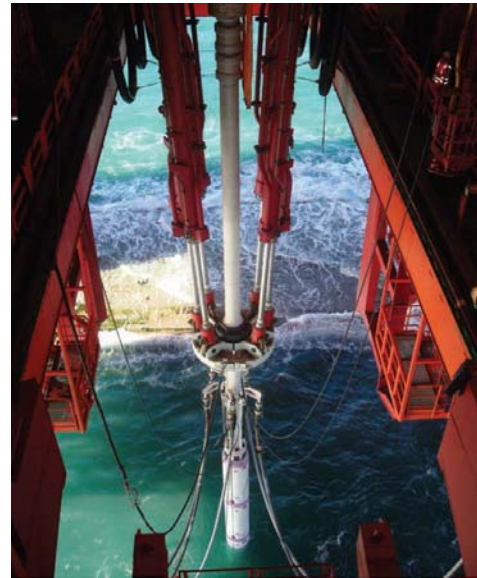
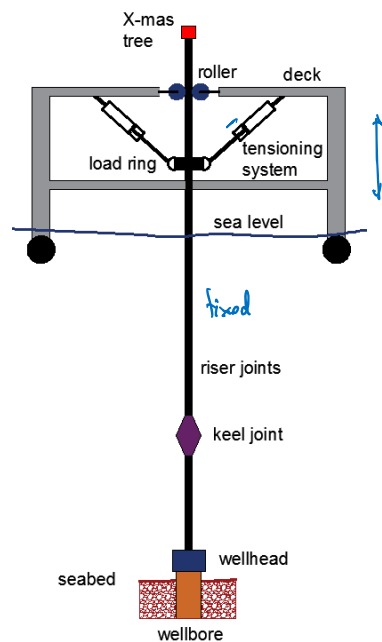
OTC 8382

Neptune Project: Spar History and Design Considerations
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Real State on offshore structure is critical,
not more slots than what is needed!

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Support system for dry X-mas trees – deep water



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Some selection criteria for offshore structures

- Water depth
- **Type of X-mas tree**
 - Well intervention needs
 - Tubing replacement
 - Completion modifications
 - Artificial lift (ESP)
 - Infill drilling needs
 - Reservoir spread and structure
- Need for oil/condensate storage
- Marine loads – Oceanographic environment
 - Wind, waves, current

Only floating structures SPAR, TLPs and Semi-subs have “small” movement ranges suitable for dry X-mas trees

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Possibility for jackets without drilling package



<https://www.youtube.com/watch?v=-vJmAvqn6dU>



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Possibility for jackets without drilling package



44

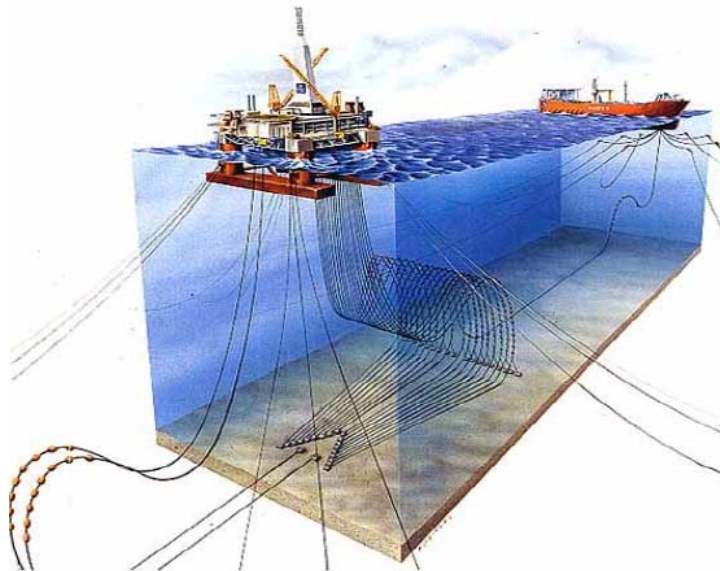
Possibility for jackets without drilling package



<https://www.offshoreenergytoday.com/offshore-safety-watchdog-to-investigate-maersk-invincible-incident/>

45

Njord: subsea wells with well intervention possibility



46

Layout of subsea systems – template wells

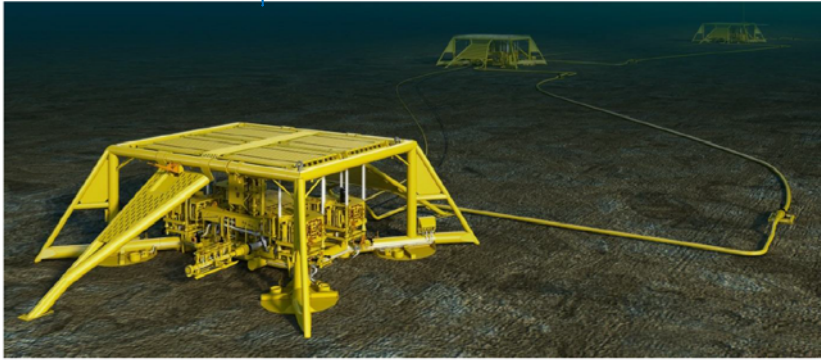
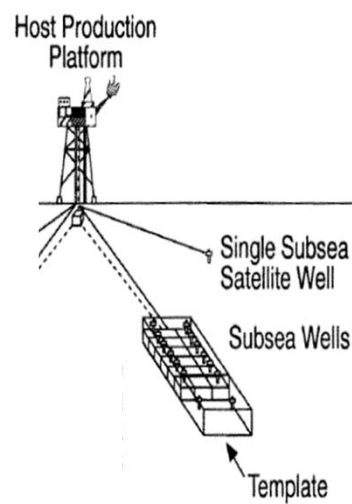


Figure 3.3 Typical NCS tie-back solution (Image: Statoil ASA)

47

Layout of subsea systems – template wells



48

Satellite wells

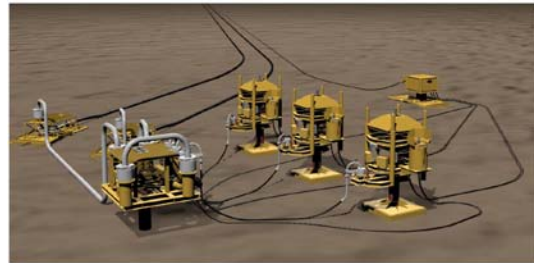
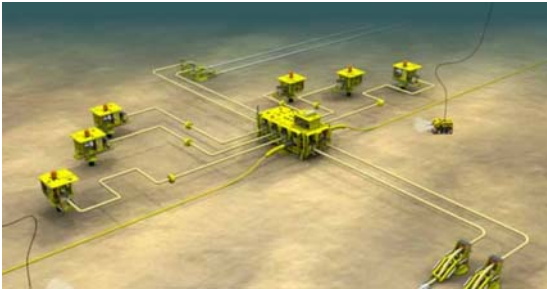
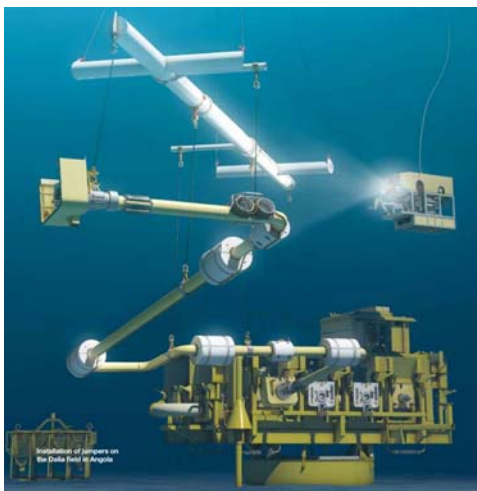


Figure 3.4 Typical GOM subsea tie-back

49

Jumpers for satellite wells (if close)

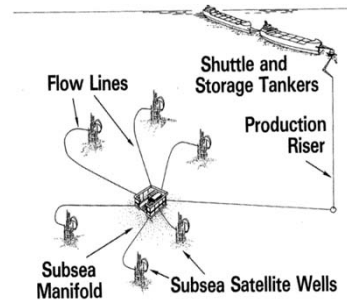


50

Template wells vs satellite wells – similar dilemma to dry versus wet X-mas tree



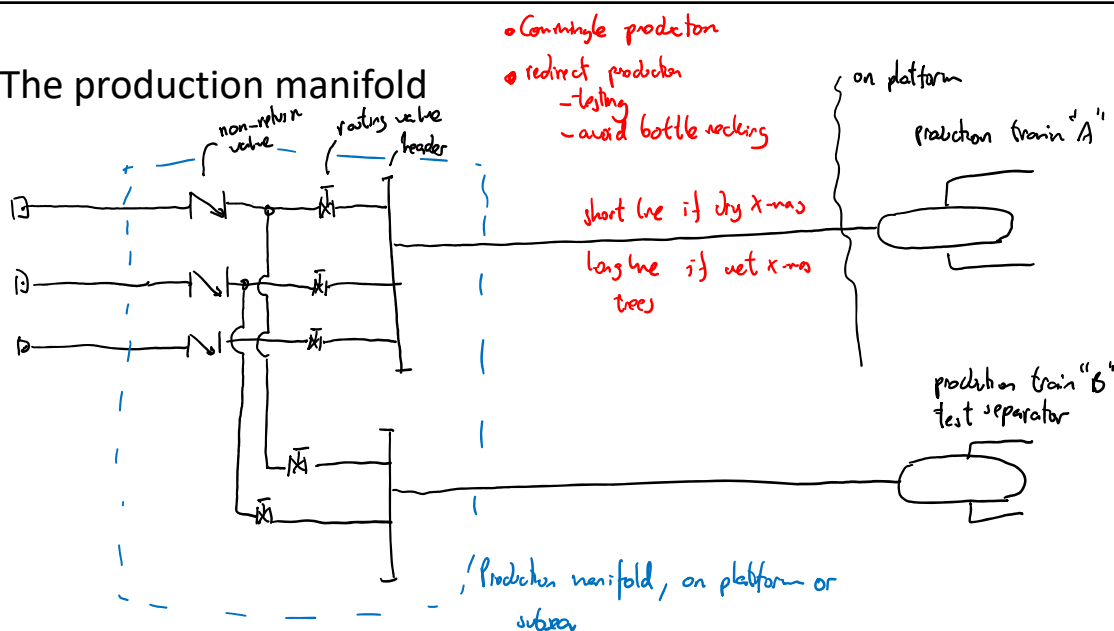
Figure 3.3 Typical NCS tie-back solution (Image: Statoil ASA)



- | | |
|---|--|
| <ul style="list-style-type: none"> • Long deviated wells • Wells are drilled from one location, no need to spend rig mobilization time • Less subsea equipment | <ul style="list-style-type: none"> • Shorter, vertical wells • The drilling rig must be mobilized often which costs money • More flowlines, pipelines. Manifolds are required |
|---|--|

51

The production manifold



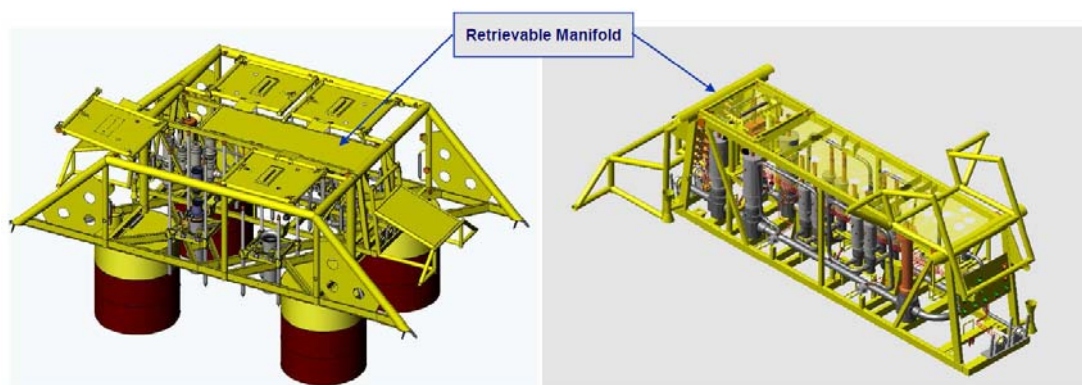
52

The production manifold



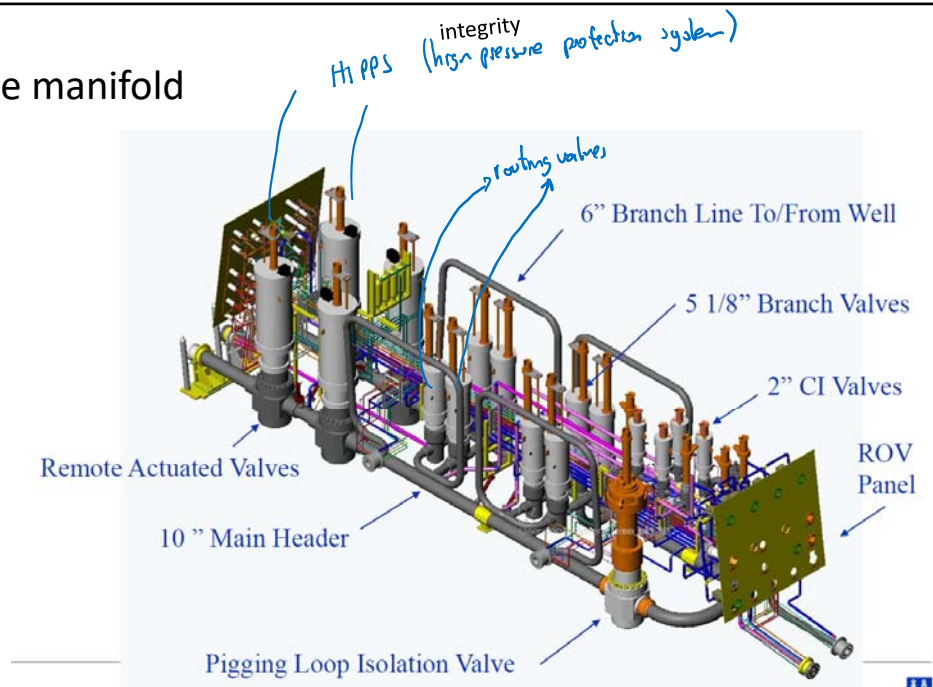
53

4 well template – the production manifold



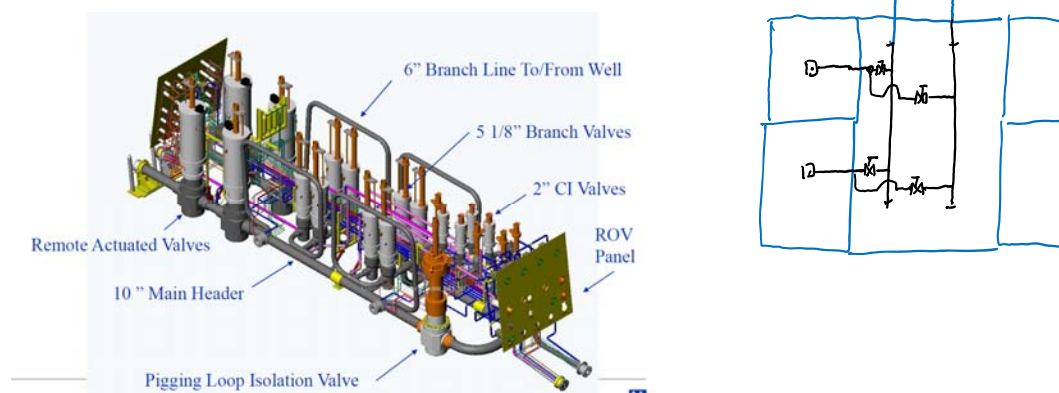
54

The manifold



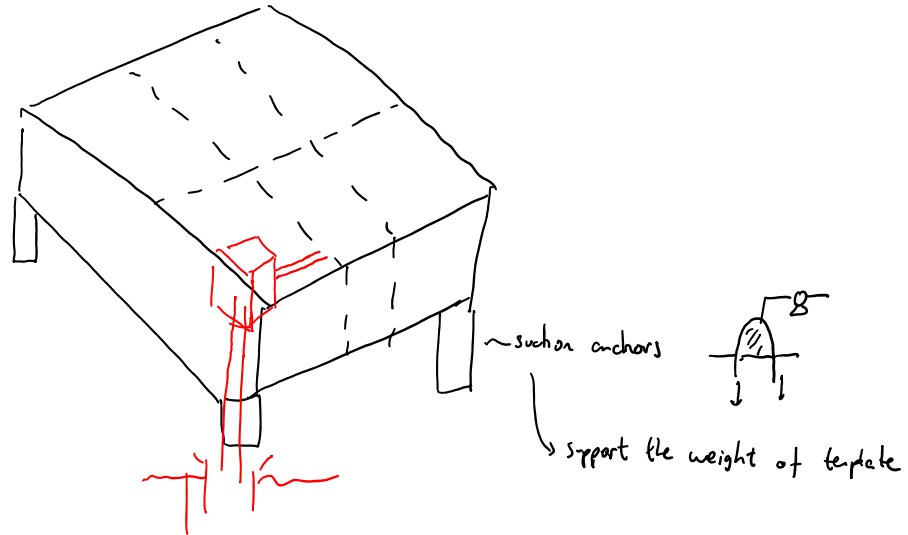
55

The manifold – reality vs sketch



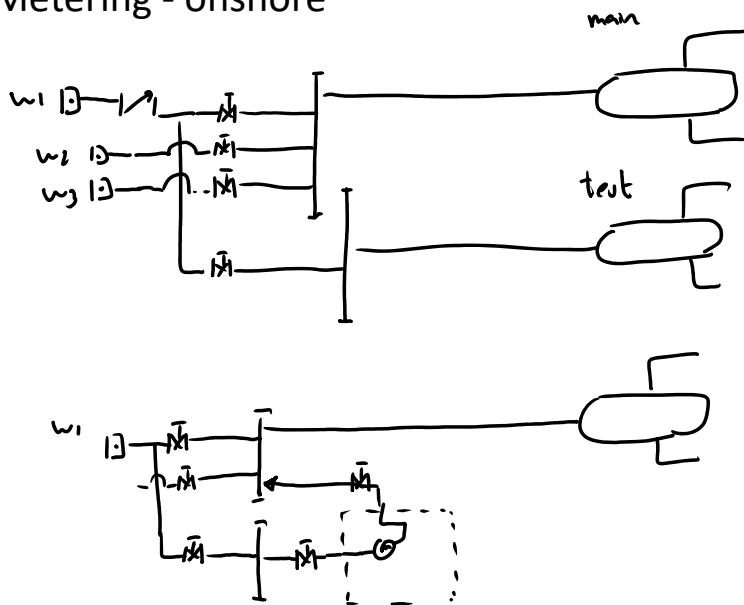
56

4 well template – weight transfer



notes for Youtube video 16

Metering - onshore



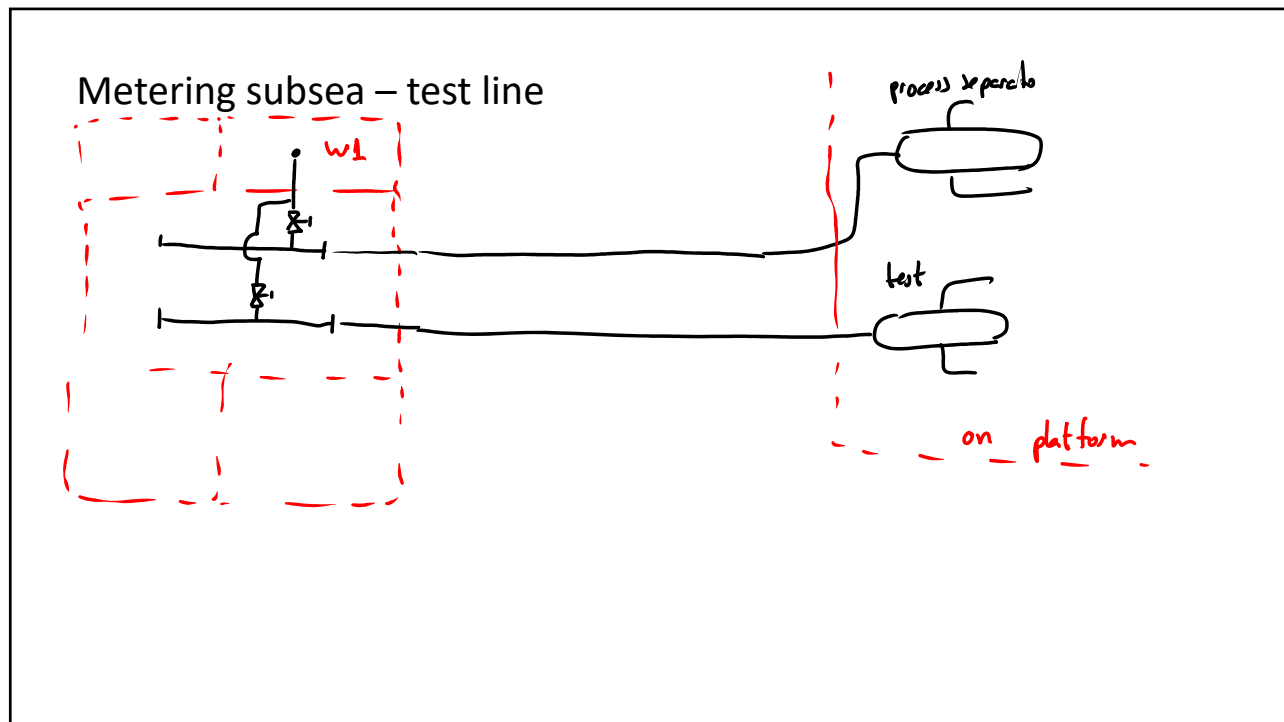
instead of separating, a multiphase meter can also be used, instead of a test separator

55

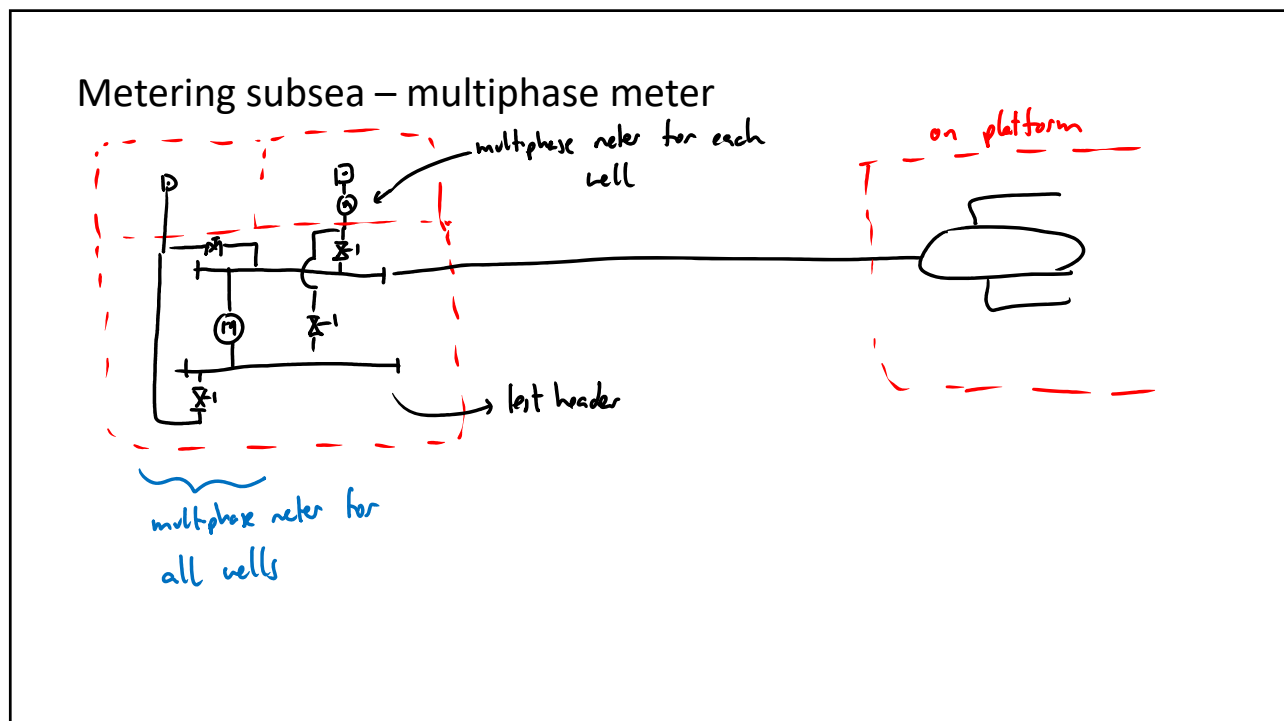
Metering onshore – test separator



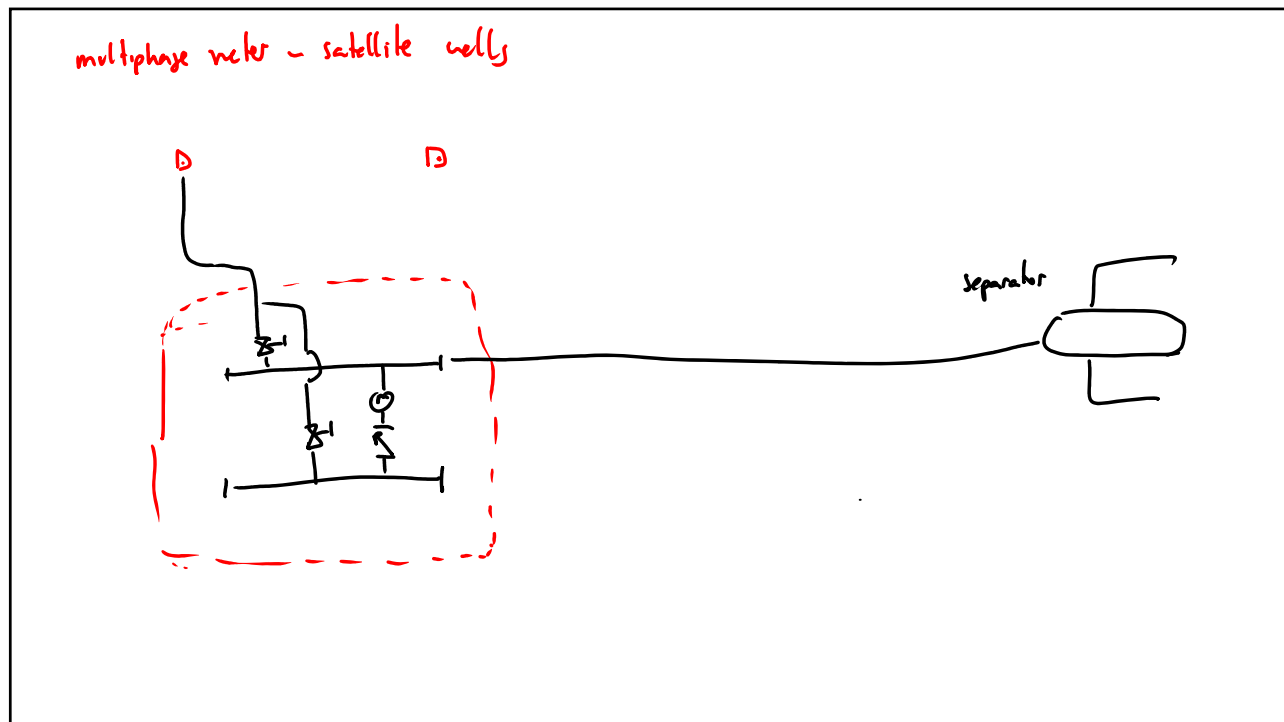
56



57



58



59

Metering requirements affect field layout - Brazil

RESOLUÇÃO CONJUNTA ANP/INMETRO Nº 1, DE 10.6.2013 - DOU 12.6.2013 –
RETIFICADA DOU 17.6.2013

7.2.7. Testes de poços

7.2.7.1. Nos casos em que os resultados dos testes de poços sejam utilizados somente para apropriação da produção aos poços, cada poço em produção deve ser testado com um intervalo entre testes sucessivos não superior a noventa dias, ou sempre que houver mudanças nas condições usuais de operação ou quando forem detectadas variações na produção.

7.2.7.2. Quando os resultados dos testes de poços forem utilizados para apropriação da produção a um campo, em casos de medição fiscal compartilhada, cada poço em produção deve ser testado em intervalos não superiores a quarenta e dois dias, ou sempre que houver mudanças nas condições usuais de operação ou quando forem detectadas variações na produção.

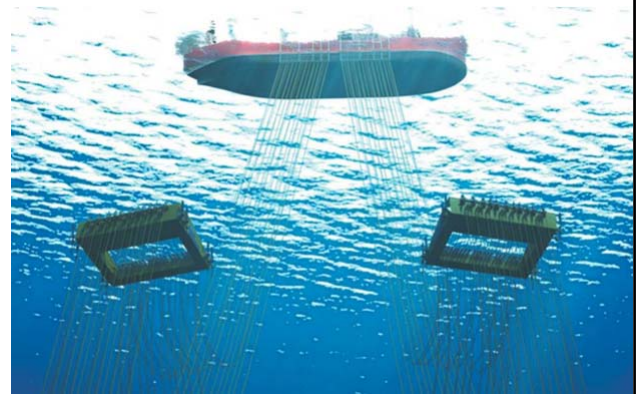
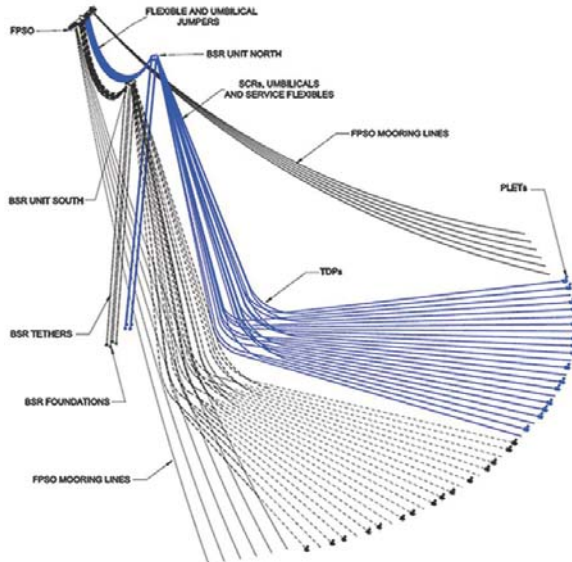
7.2.7.4. Devem ser utilizados separadores de testes ou tanques de testes nos testes de poços. Outros métodos de testes, utilizando novas tecnologias, devem ser previamente aprovados pela ANP.

<http://www.anp.gov.br/wwwanp/?dw=66648>

60

Metering requirements - Brazil

\$\$\$



<https://www.marinetechologynews.com/news/reviewing-sapinho-system-564661>

61

Metering requirements - Norway

http://www.npd.no/Global/Engelsk/5-Rules-and-regulations/NPD-regulations/Maaleforskriften_e.pdf

REGULATIONS RELATING TO MEASUREMENT OF PETROLEUM FOR FISCAL PURPOSES AND FOR CALCULATION OF CO₂-TAX (THE MEASUREMENT REGULATIONS)

Multiphase measurement

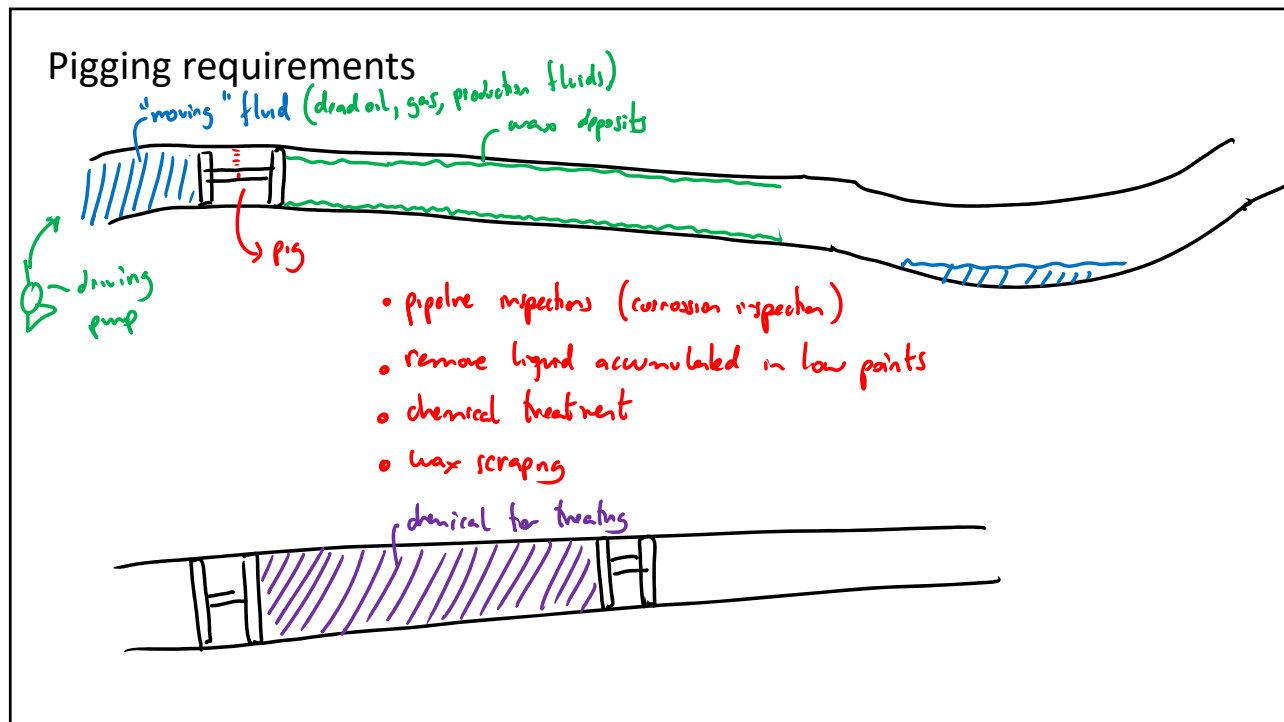
Multiphase measurement may be used if traditional single phase measurement of hydrocarbons is not possible for financial reasons. The multiphase meter can then be used as a fiscal meter.

The following elements shall be satisfactorily documented to allow use of a concept based on multiphase measurement, cf. Chapter VII and Section 18:

- The operator shall present a concept to the Norwegian Petroleum Directorate for comments and formal processing well before submitting the Plan for Development and Operation (PDO). An estimate of the expected measurement uncertainty shall be presented, combined with financial figures for the risk of loss between production licenses (cf. NORSOK I-105, Annex C).
- The main principles of the operations and maintenance philosophy shall be described.
- Possibility to calibrate meters against test separator or other reference.
- Redundancy in sensors and robustness in the design of the measurement concept.
- Relevant PVT (equation of state) model and representative sampling opportunity to be able to perform a sound PVT calculation.
- Design of inlet pipes to ensure similar conditions if multiple meters are used in parallel.
- Flexibility in the system for handling varying GVF (gas volume fraction).
- The planned method for condition monitoring and/or planned calibration interval shall be described.
- The planned method and interval for sampling and updating PVT data shall be described.

When the multiphase meters are part of the fiscal measurement system, they shall be treated as other fiscal measurement equipment and the administrative requirements which apply pursuant to these Regulations shall therefore be fulfilled.

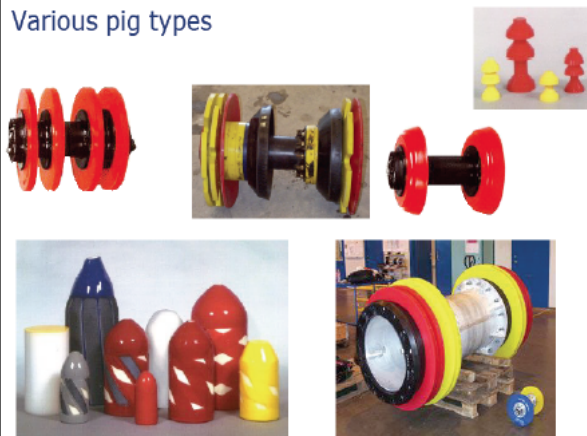
62



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Pigs

Various pig types

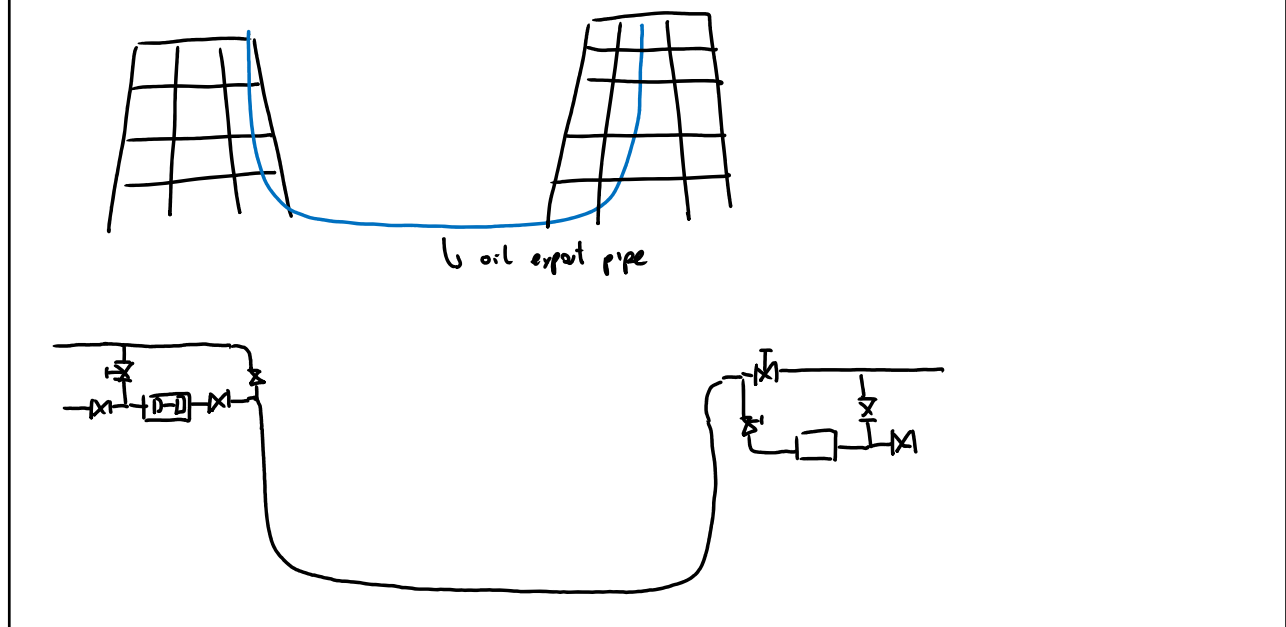


Wax plug-North Sea line pigging

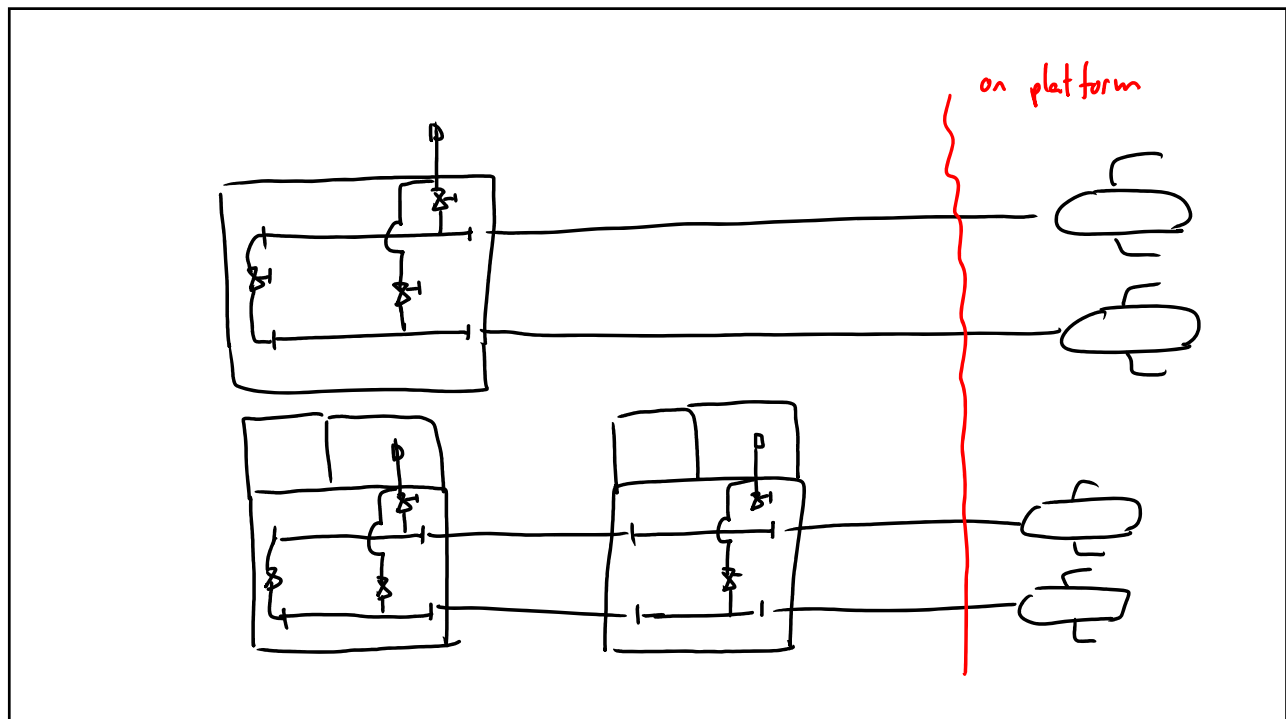


64

Pigging loop and subsea pig launcher

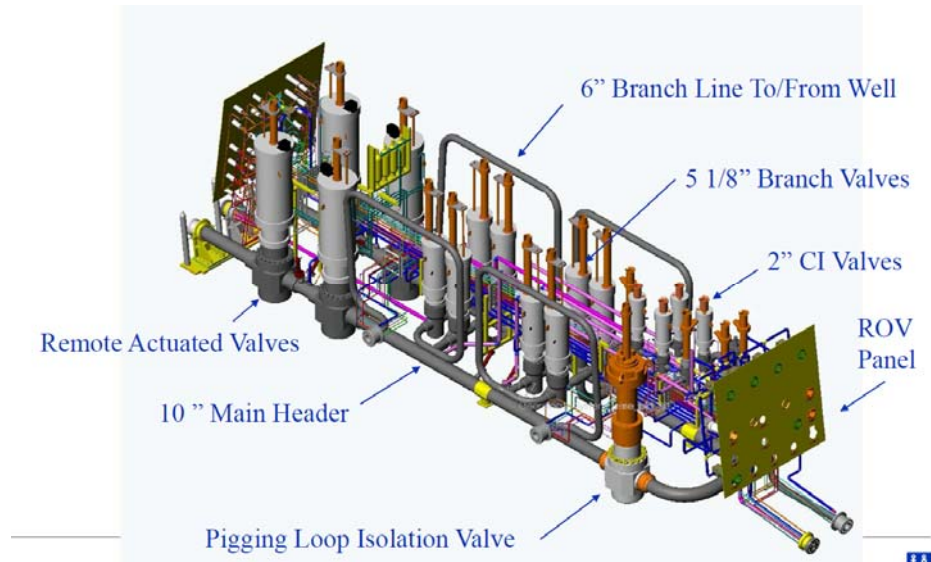


65



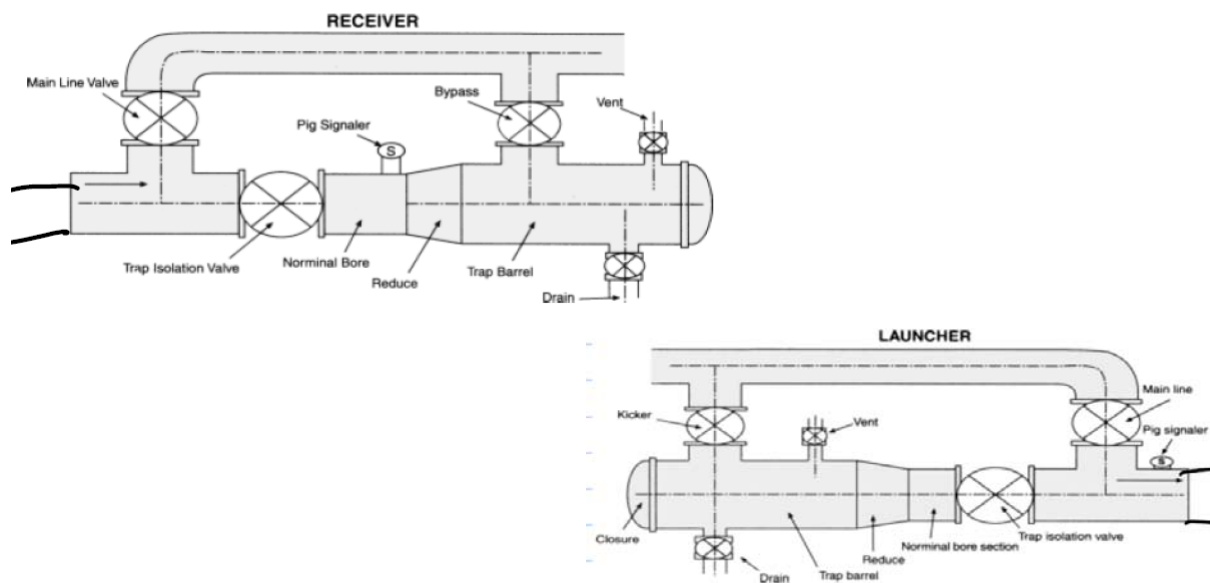
66

The pigging valve



67

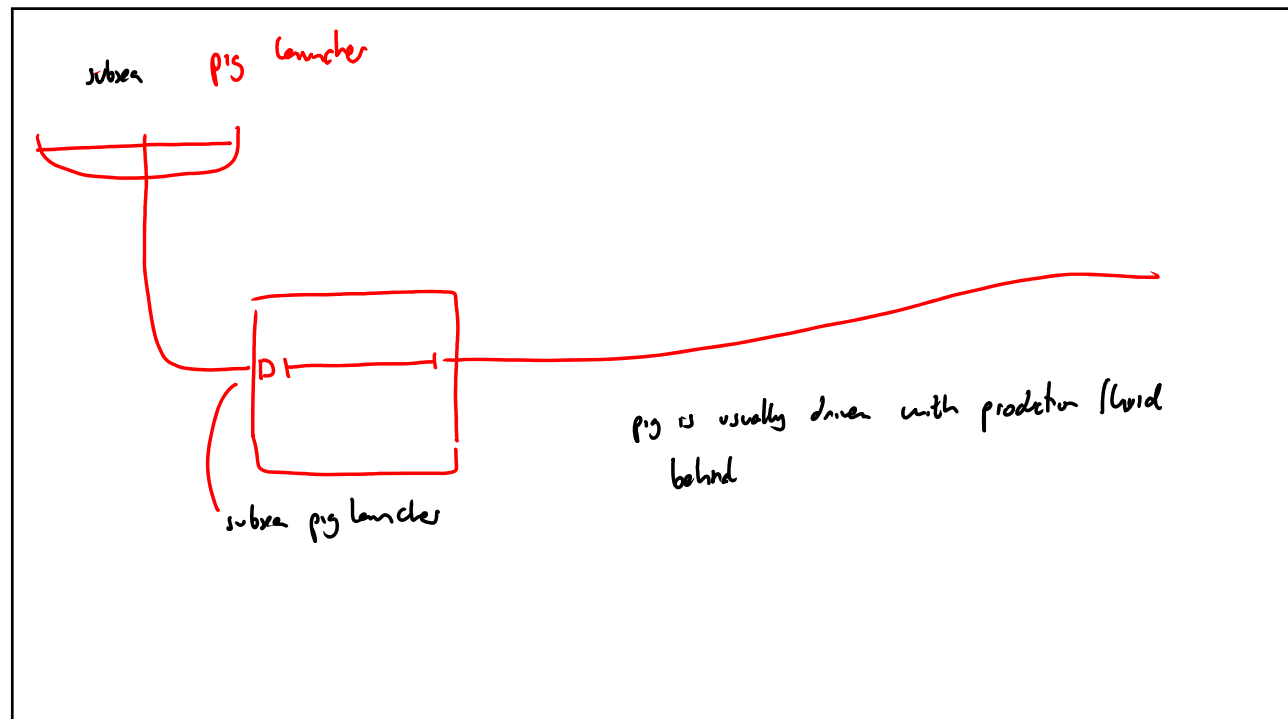
Pig launcher and receiver



68

Pigging - video

69



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Summary table

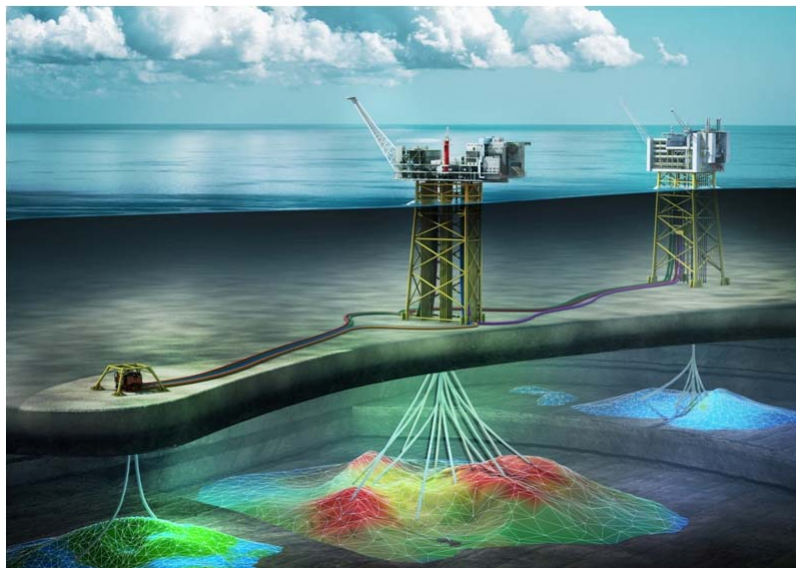
	Dry X-mas trees	Wet X-mas trees
Deep water (1700 m+)		X
Reservoir is "spread" or multiple reservoirs		X
Frequent well intervention	X	
Flow assurance concerns	X	
Plans for infill drilling (and coping with reservoir uncertainty)*	X	X
Progressive production startup		X

Jacket, GBS, SPAR,
TLP

ALL

71

Combinations can be used



<https://www.akerbp.com/en/our-assets/production/ivar-aasen/the-development-solution/>

72

Some selection criteria for offshore structures

- Water depth
- Type of X-mas tree
 - Well intervention needs
 - Tubing replacement
 - Completion modifications
 - Artificial lift (ESP)
 - Infill drilling needs
 - Reservoir spread and structure
- **Need for oil/condensate storage**
- Marine loads – Oceanographic environment
 - Wind, waves, current

73

Need for liquid storage

No or limited storage	Steel Jackets, Semi-sub, TLPs, Spars ²⁰
Medium - Large storage (up to 2.5000.000 STB)	FPSOs, GBS

74

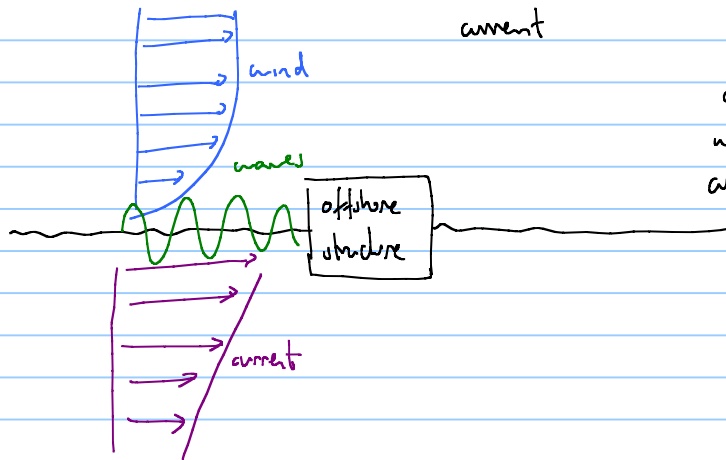
Other selection criteria for offshore structures

- Previous experience
- Riser issues
- Topside upgrade flexibility
- Manufacturing workshop availability
- Maturity of technology
- Maintenance and OPEX

Offshore structures for oil and gas production

- effect of oceanographic environment: wind

waves
current

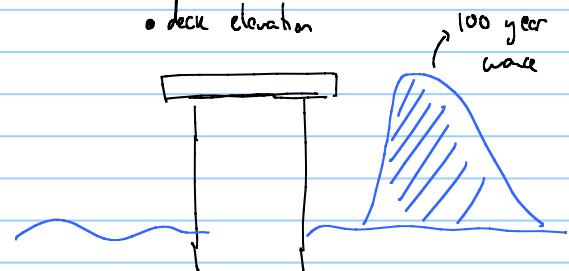


wind waves current must be taken into account when designing the offshore structure

- location of flare



- deck elevation



- design wave, for a range of periods
↳ most likely in the area
- storm (100 year storm)

- long term variations $\rightarrow$ fatigue

forces and
wave loads
on structure
(t)

- magnitude
- frequency
- direction

structure
(mechanical
system)

$\rightarrow$ moment (t)

stress (t) $\rightarrow$ maximum stress
fatigue design

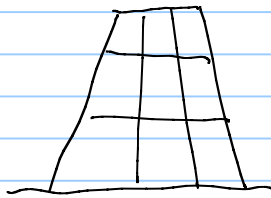


each structure, depending on its characteristics (mass, flexibility, damping)

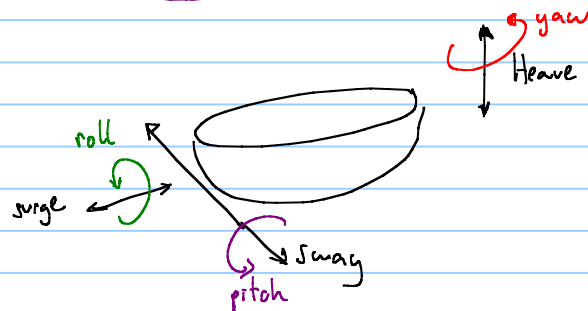


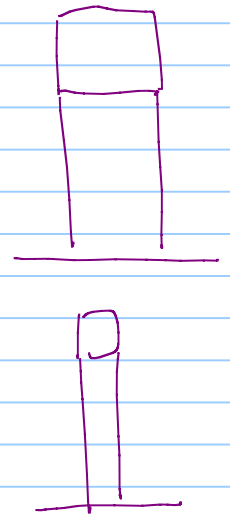
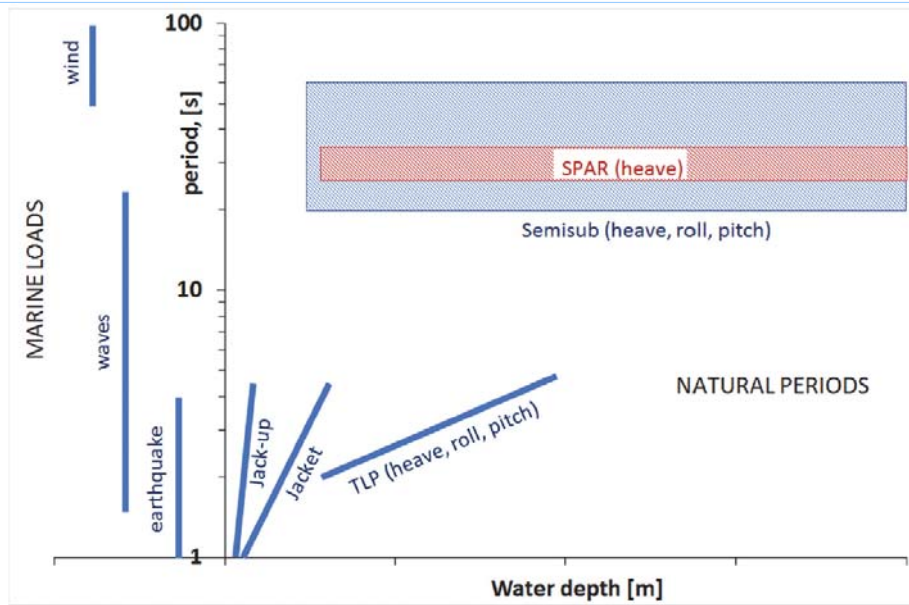
will have a natural frequency that if excited at this frequency might exhibit maximum movement and stress.

fixed structure

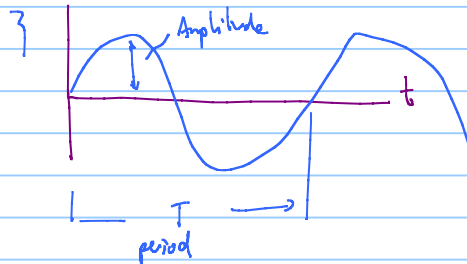


floating structure





$$\text{Response amplitude operator (RAO)} = \frac{\text{amplitude of response}}{\text{amplitude of excitation}} = \frac{\text{Heave [m]}}{\text{wave amplitude [m]}}$$



$$\text{RAO} = 2$$

$$f = \frac{1}{T} \quad \frac{\text{cycle}}{\text{s}}$$

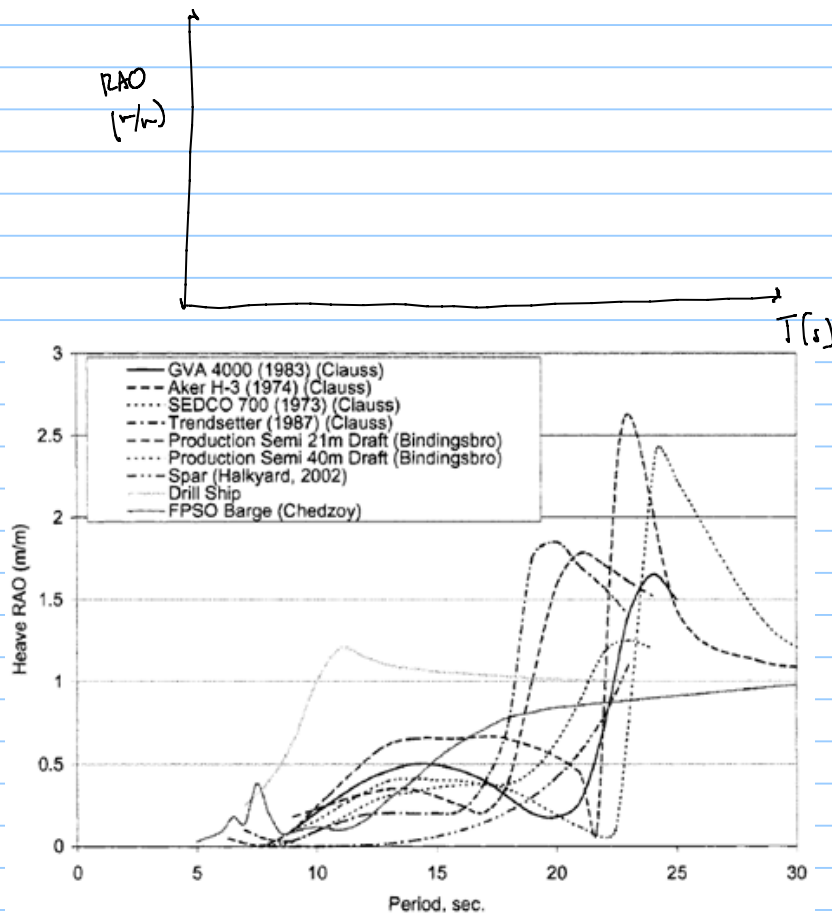


Figure 7.3 Example heave RAOs of various floaters

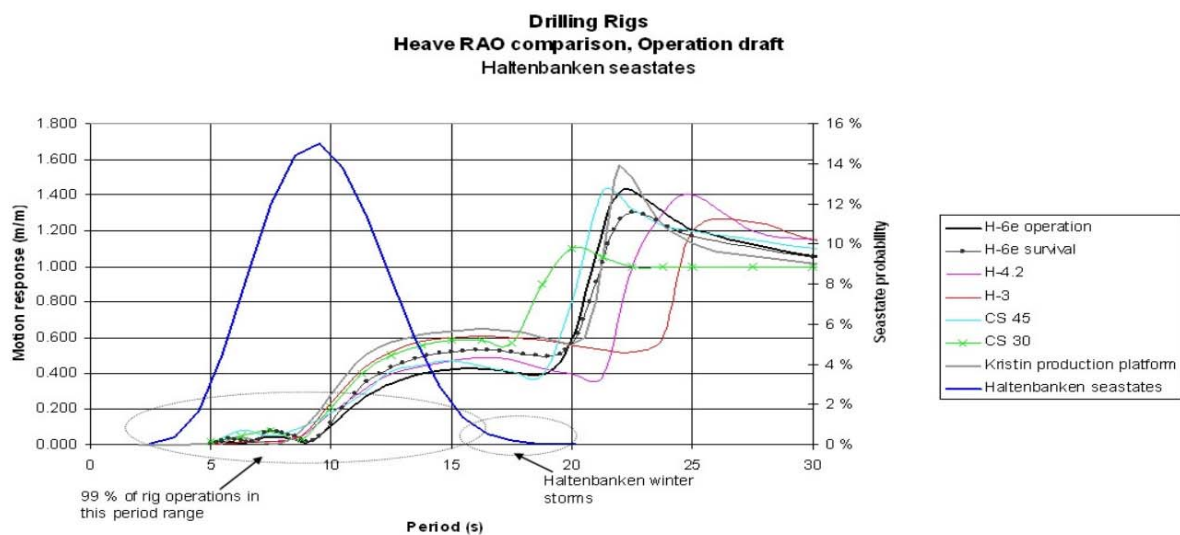
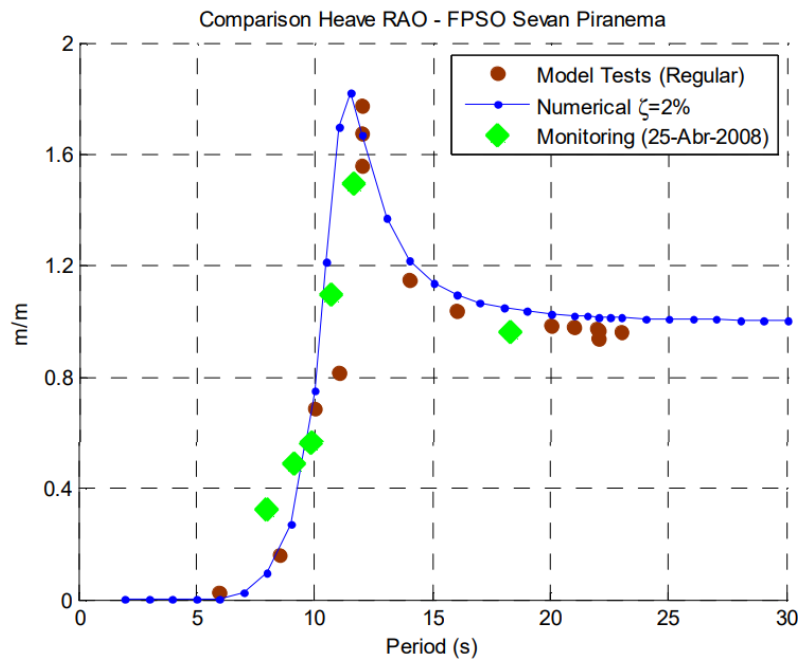


Figure 16.2: RAO published on the AKER Drilling website.

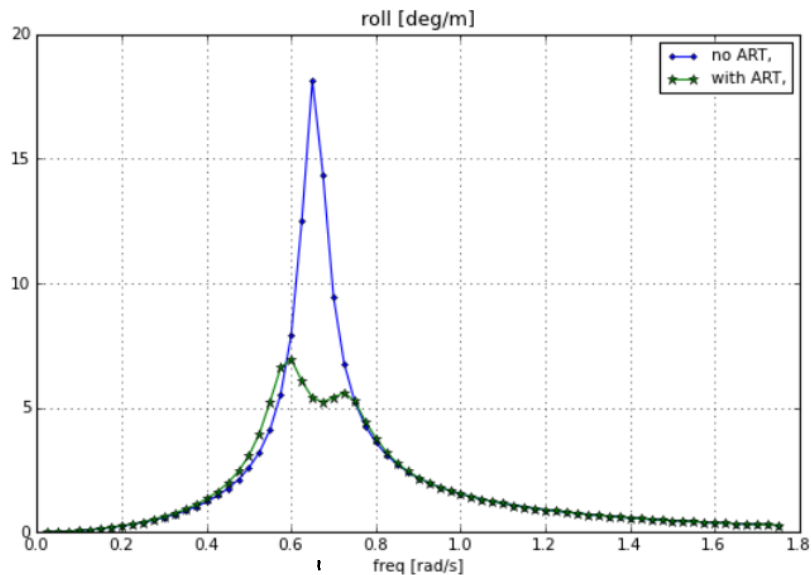
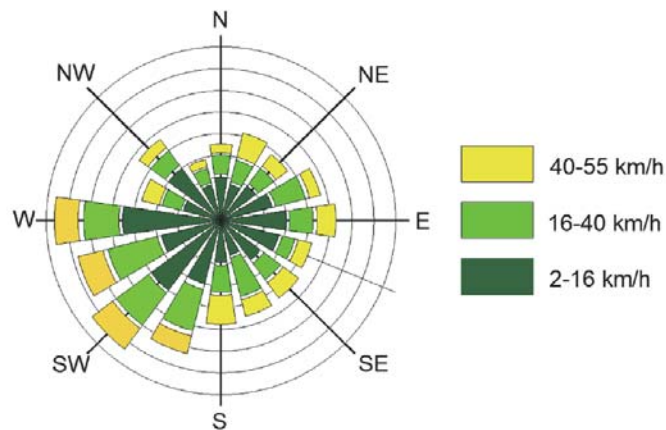


Figure 1: Typical RAO of roll of a ship with and without ART.

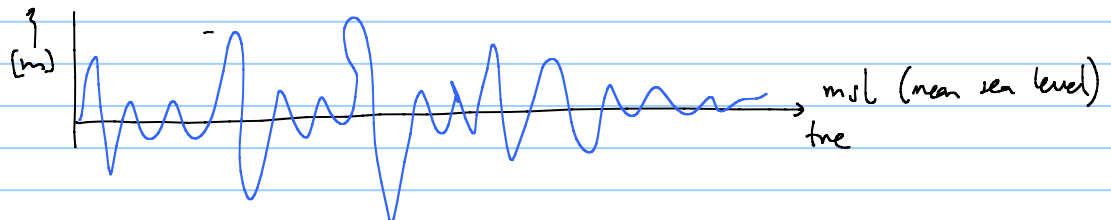
Wind



wind rose

wind and current are typically assumed constant and using the maximum value. (wind direction also must be taken into account)

Waves



Fourier

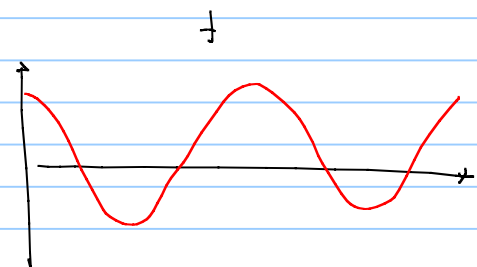
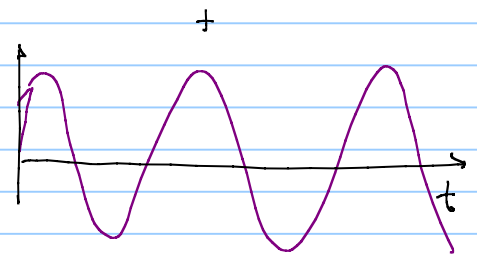
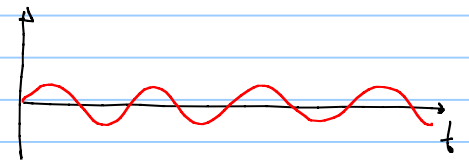
$$f(t) = \sum_{i=1}^N A_i \sin(\omega_i t + \phi_i)$$

amplitude (m) phase shift

angular frequency $\omega_i = 2\pi f_i$

$$\omega_i = \frac{\text{rad}}{\text{s}}$$

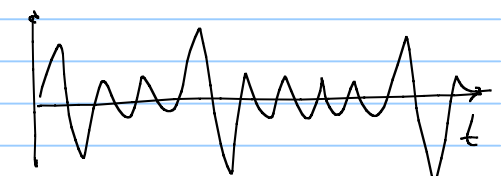
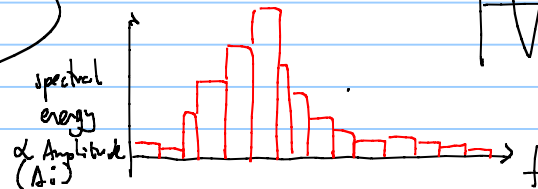
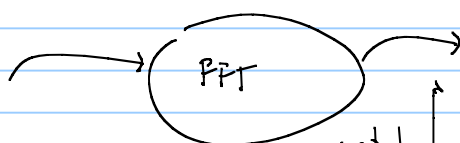
$$\left[\frac{\text{cycle}}{\text{s}} \right] \left[\frac{2\pi \text{ rad}}{1 \text{ cycle}} \right]$$



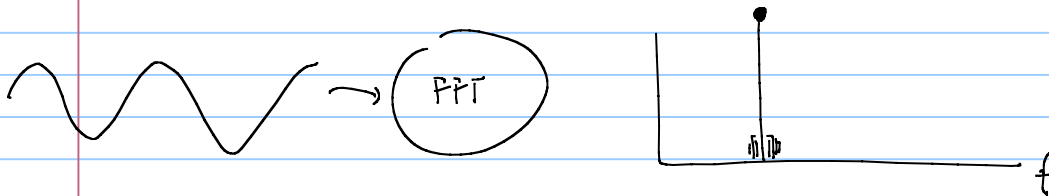
Discrete Fourier transform

FFT Fast Fourier transform

t	value
0	0
10	0
10	0
10	0



sometimes analytical equations are used
Pienon-Maskowitz, JONSWAP

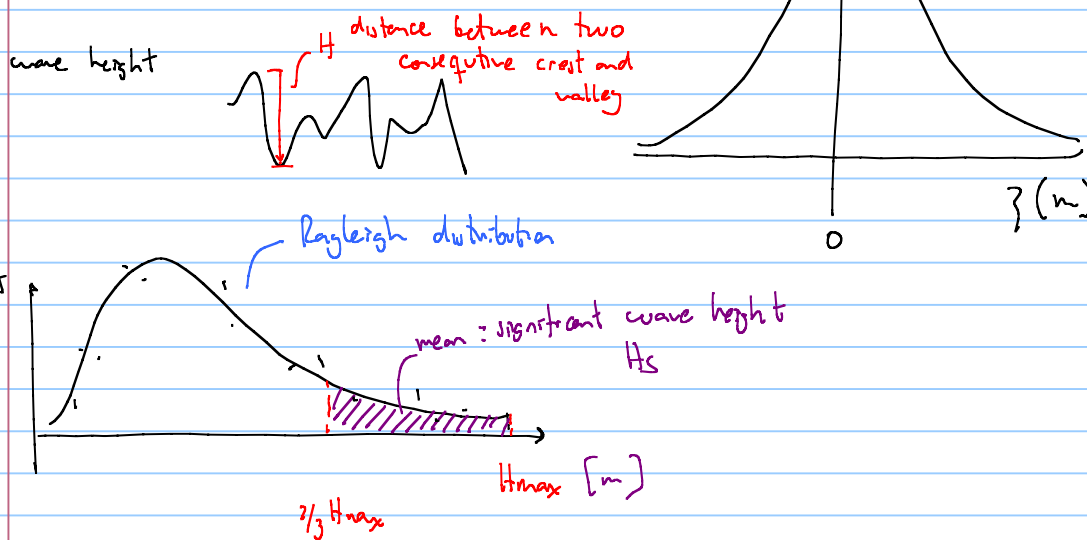


to deal with the variability of waves in time, we apply FFT on the signal and report spectral peak period

the spectral peak period does not change significantly in 3 hours
sea state

what to do with amplitudes?

statistics on wave elevation

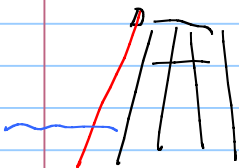


to characterize a sea state (3 hrs) H_s and T_p are used

Wave Data must be gathered for at least 2 years to obtain a representative sample of wave conditions in the area

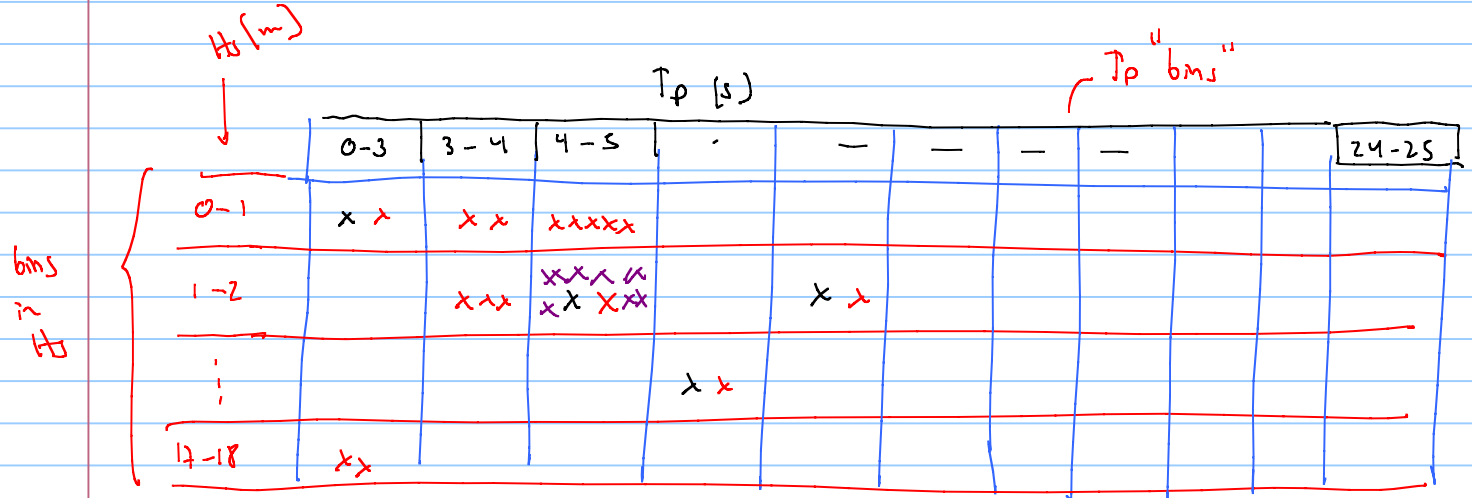
How many sea states are in 2 years

$$2 \text{ years} \quad \frac{365 \text{ day}}{\text{year}} \quad \frac{24 \text{ hrs}}{1 \text{ day}} \quad \frac{1 \text{ sea state}}{3 \text{ hr}} = 5840$$



with all measured data, compute T_p , H_s for all

Scatter diagram of long term wave statistics



classify each data point i have in each box

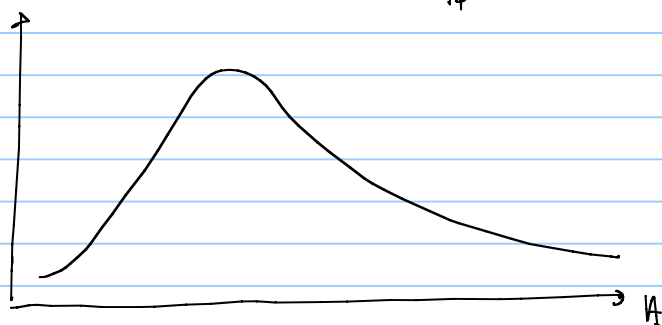
										Spectral Peak period (T _p) [s]															
Hs [m]	0-3	3-4	4-5	5-6	6-7	7-8	8-9	9-10	10-11	11-12	12-13	13-14	14-15	15-16	16-17	17-18	18-19	19-20	20-21	21-22	22-23	23-24	24-25	Sum	
0-1	15	290	1367	2876	3716	3527	2734	1849	1188	656	362	192	101	52	26	13	7	3	2	1	0	0	0	18927	
1-2	1	81	1153	5308	12083	17323	18143	15262	10980	7053	4169	2316	1229	631	315	155	75	36	17	8	4	5	1	96348	
2-3	0	2	94	1050	4532	10304	15020	15953	13457	9752	5991	3403	1795	894	426	197	88	39	17	7	3	1	1	83026	
3-4	0	0	2	72	686	2782	6171	8847	9189	7493	5082	2991	1577	762	345	148	61	24	9	4	1	0	0	46246	
4-5	0	0	0	2	51	433	1645	3495	4807	4750	3638	2286	1229	584	251	100	37	13	5	1	0	0	0	23327	
5-6	0	0	0	0	2	39	294	1037	2069	2664	2440	1709	968	463	193	72	25	8	2	1	0	0	0	11986	
6-7	0	0	0	0	0	2	32	215	692	1264	1485	1228	767	382	159	57	18	5	1	0	0	0	0	6307	
7-8	0	0	0	0	0	0	2	27	157	447	730	762	555	302	130	46	14	4	1	0	0	0	0	3177	
8-9	0	0	0	0	0	0	0	2	23	112	276	392	355	223	104	38	11	3	1	0	0	0	0	1540	
9-10	0	0	0	0	0	0	0	0	0	2	19	77	160	192	148	79	31	9	2	0	0	0	0	719	
10-11	0	0	0	0	0	0	0	0	0	2	16	50	85	85	55	24	8	2	0	0	0	0	0	327	
11-12	0	0	0	0	0	0	0	0	0	0	2	12	29	40	33	18	7	2	0	0	0	0	0	143	
12-13	0	0	0	0	0	0	0	0	0	0	0	2	8	15	17	12	5	2	0	0	0	0	0	61	
13-14	0	0	0	0	0	0	0	0	0	0	0	0	2	5	7	6	4	1	0	0	0	0	0	25	
14-15	0	0	0	0	0	0	0	0	0	0	0	0	0	1	2	3	2	1	0	0	0	0	0	9	
15-16	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	0	0	0	0	0	4	
16-17	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
17-18	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
Sum	16	373	2616	9308	21070	34410	44041	46687	42514	34212	24268	15503	8892	4587	2143	921	372	146	55	22	8	6	2	292172	

FIGURE 6-18. SCATTER DIAGRAM OF LONG TERM WAVE STATISTICS

for a fixed wave H_s



for a fixed T_p



$$\frac{292172}{2420 \left(\frac{\text{states}}{\text{year}} \right)} \approx 120 \text{ years}$$

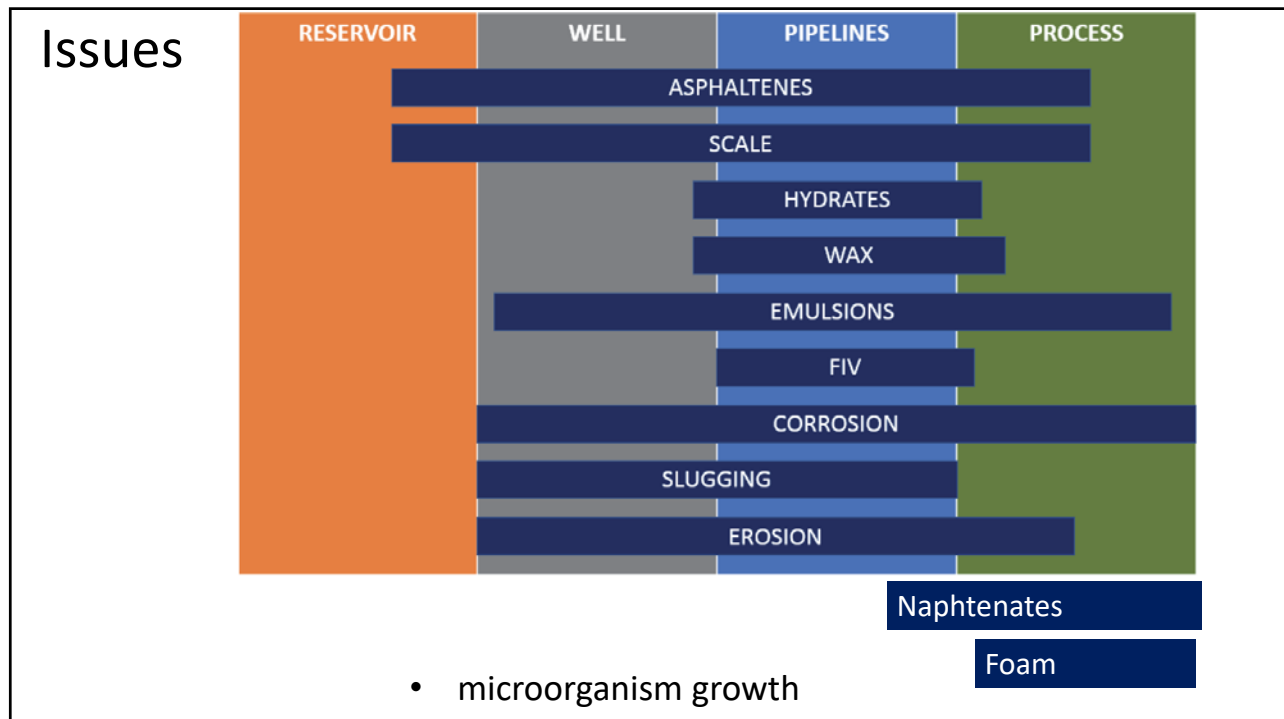
There were no notes for the session 20210318, but check the video

Notes for Youtube video nr. 18

Flow assurance considerations in hydrocarbon field development and planning

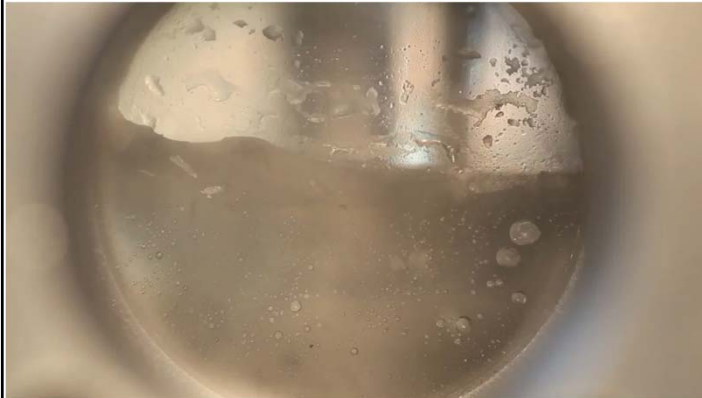
Prof. Milan Stanko (NTNU)

1

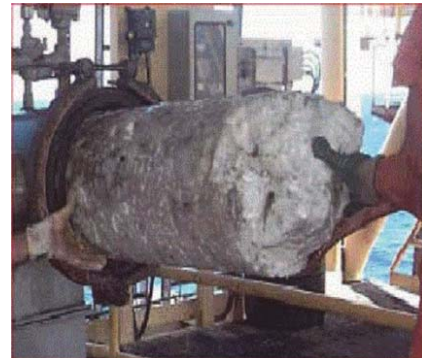
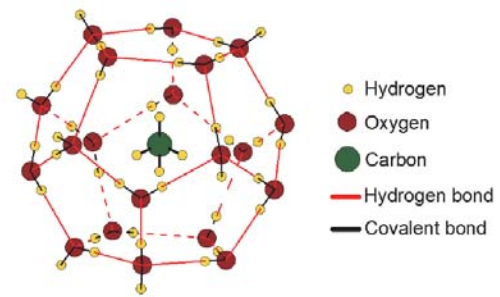


2

Hydrates



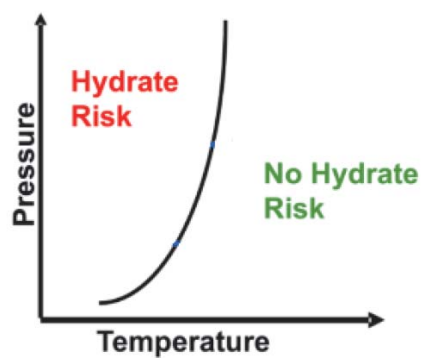
<https://www.youtube.com/watch?v=Oz4NLXfdqpA>



3

Hydrates - conditions

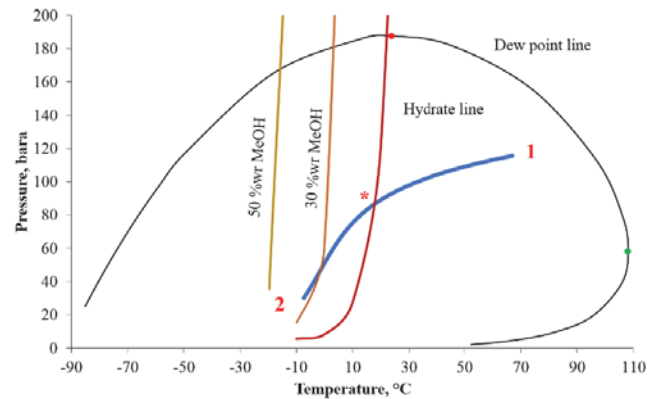
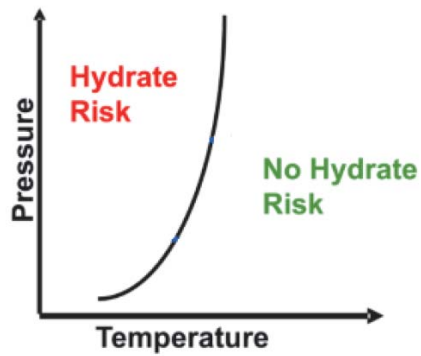
- Free water (in liquid phase)
- Small hydrocarbon molecules
- Particular range of pressure and temperature.



4

Hydrates - conditions

- Free water (in liquid phase)
- Small hydrocarbon molecules
- Particular range of pressure and temperature.

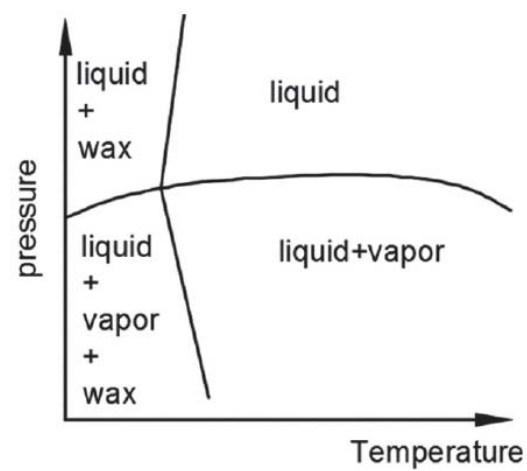


5

Wax



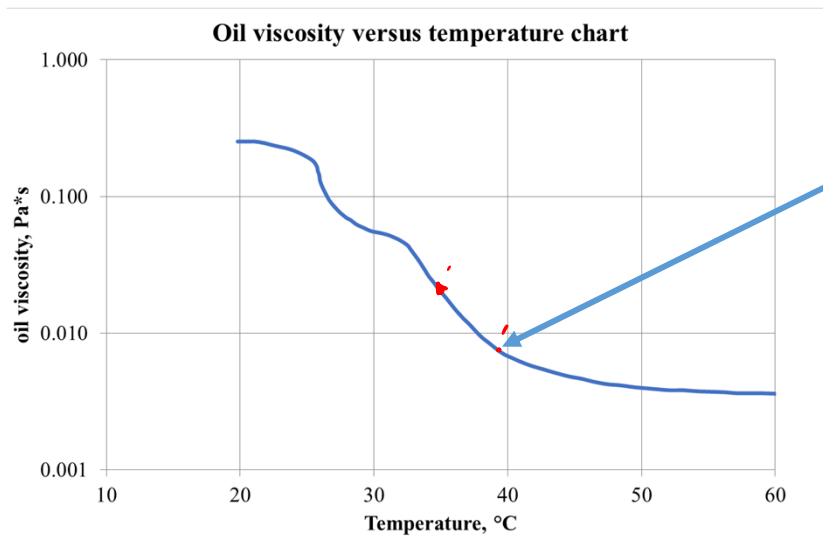
TAKEN FROM EQUINOR



Paraffins (C18 - C36)

6

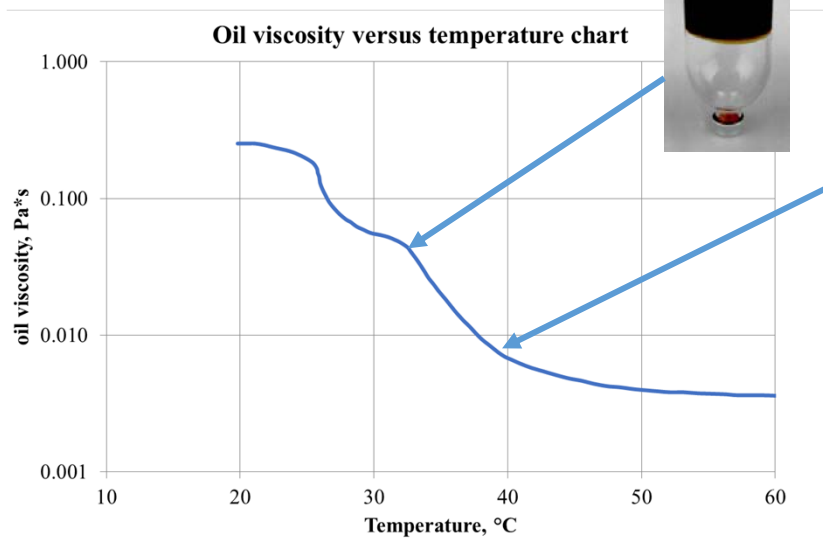
Wax



cloud point
WAT (wax appearance
temperature)

7

Wax



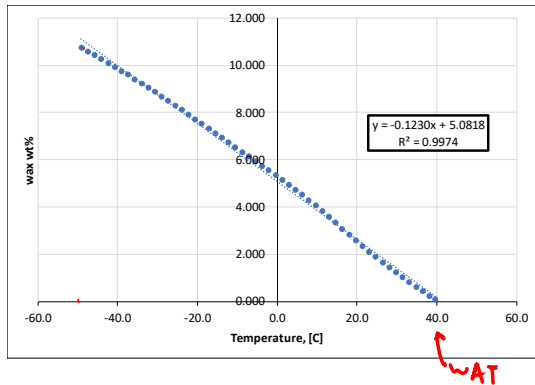
pour point



8

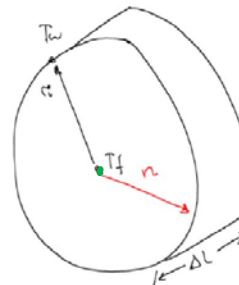
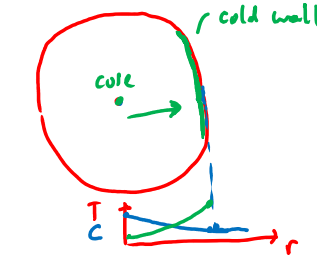
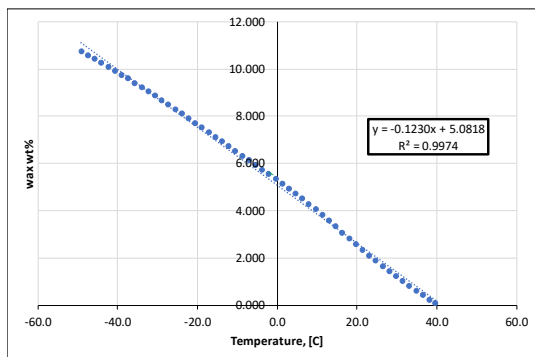
Wax

weight of wax particles $\times 100$
total weight



9

Wax

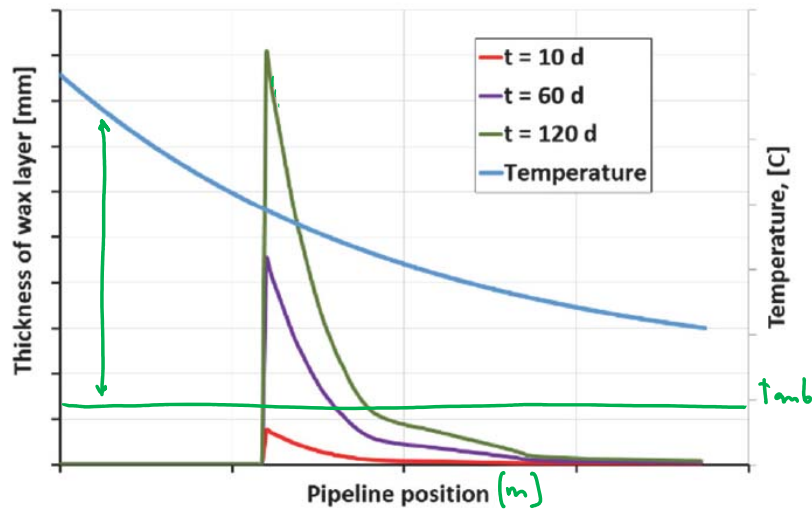


r_i : internal pipe diameter
 T_f : fluid temperature
 T_w : wall temperature
 n : mass flow of wax from fluid to wall [kg/s.m]
 $dA = 2\pi r_i dL$
 total mass flow of wax (m_w) deposited in a section
 $m_w = n \cdot dA$

$$n = \rho_{wax} \cdot \frac{B}{\mu_o} \cdot \frac{dC}{dT} \cdot \frac{dT}{dr}$$

10

Wax

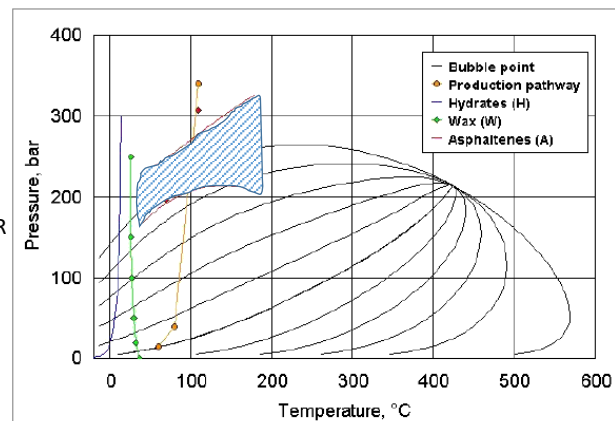
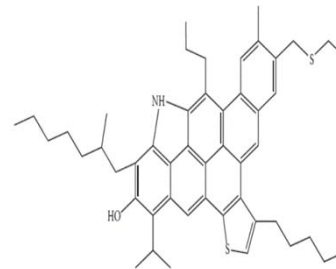


11

Asphaltenes



TAKEN FROM EQUINOR
(KALLEVIK)

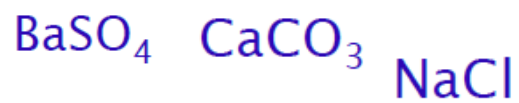


12

Scale

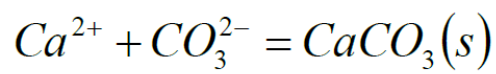
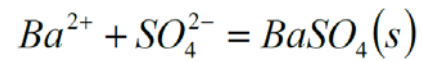


Choke on FCM 100018142 S/N1 01



Formasjonsvann		Seawater	
Ion	[mg/l]	Ion	[mg/l]
Na	14 800	Na	10 680
K	520	K	396
Mg	13	Mg	1 279
Ca	378	Ca	409
Ba	410	Ba	8
Sr	228	Sr	0
Fe	58	Fe	0
Cl	23 600	Cl	19 220
SO ₄	0	SO ₄	2 689

+



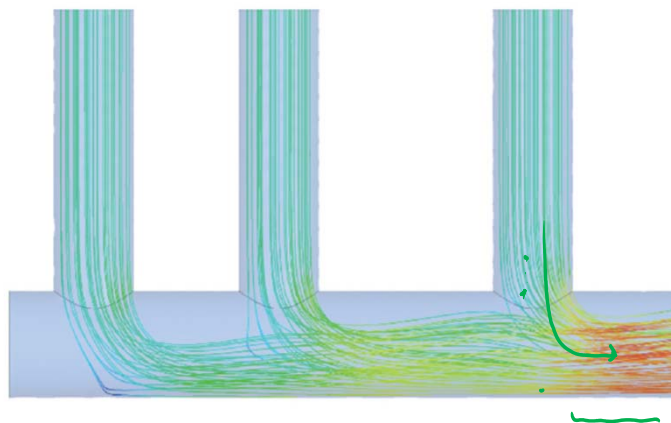
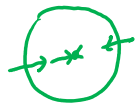
$p \downarrow$
 $T \uparrow$



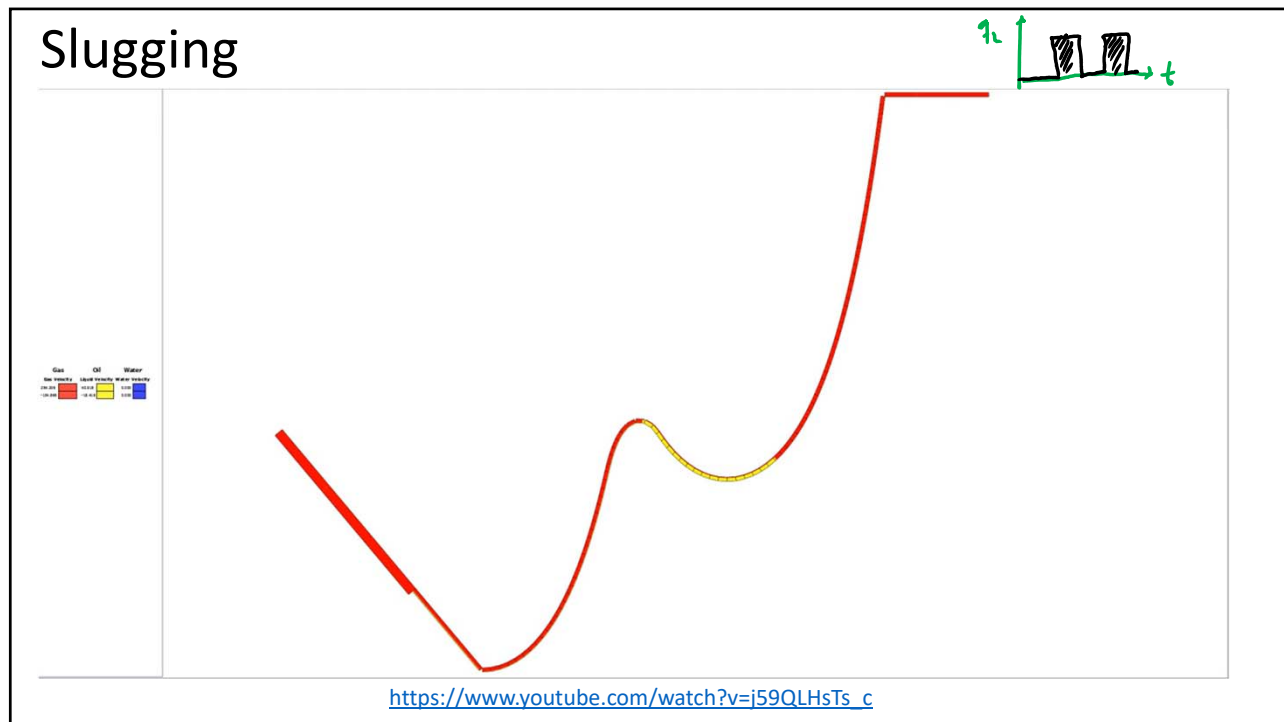
TAKEN FROM EQUINOR (SANDENGEN)

13

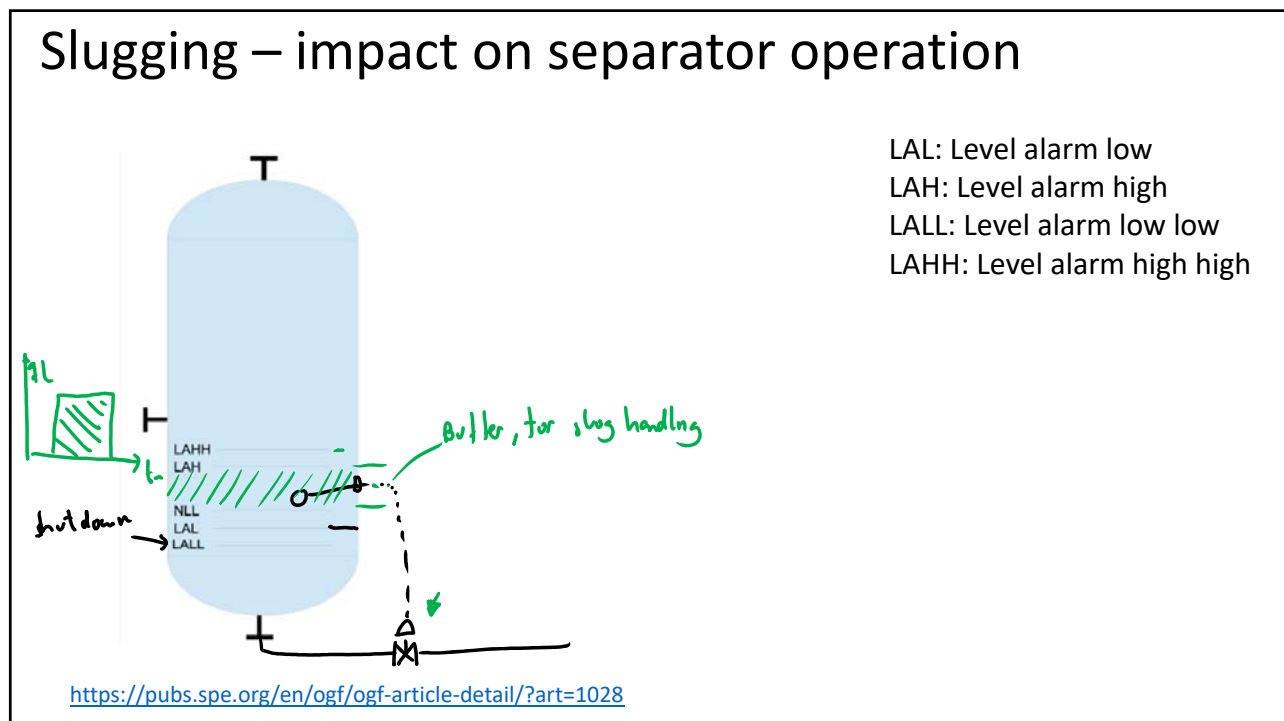
Erosion



14

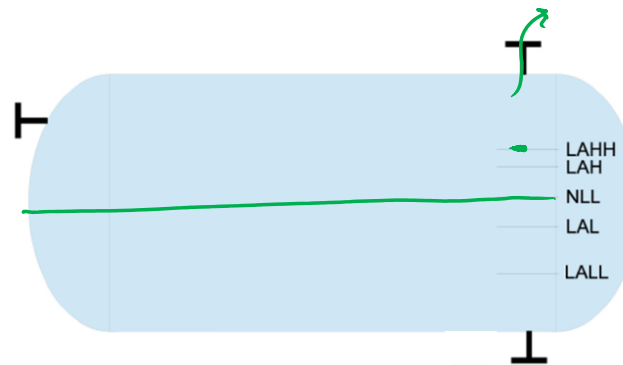


15



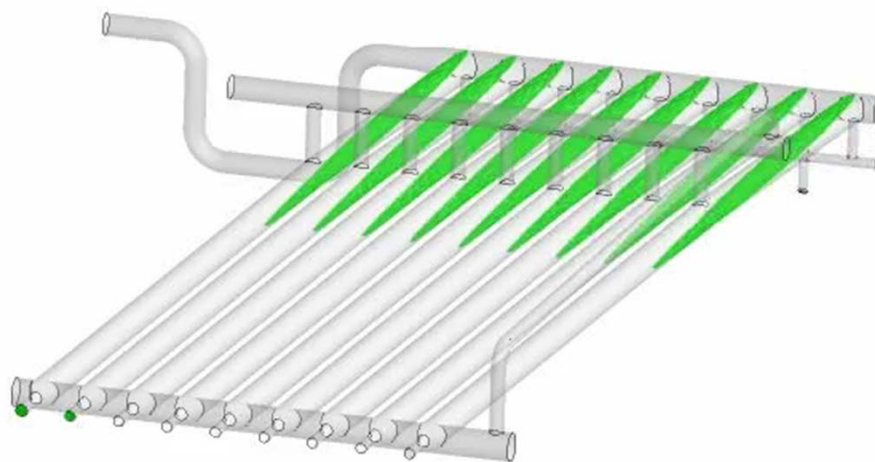
16

Slugging – impact on separator operation



17

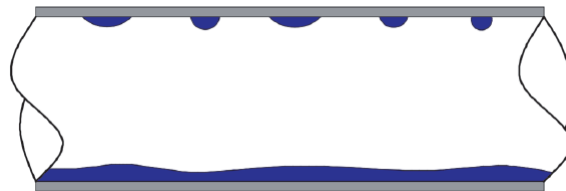
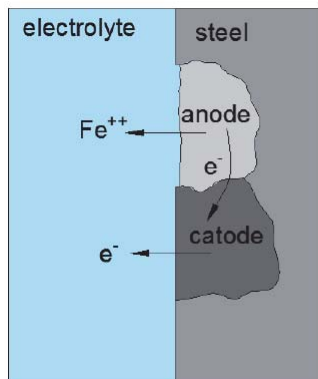
Slugging – slugcatcher handling slugs



<https://www.youtube.com/watch?v=LKLW5284adI>

18

Corrosion



TOP of line corrosion

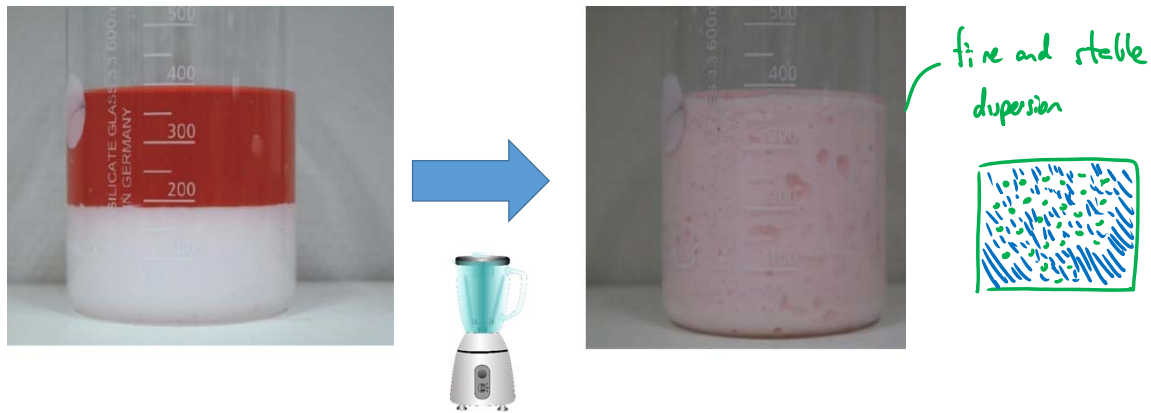
19

Oil-water emulsions



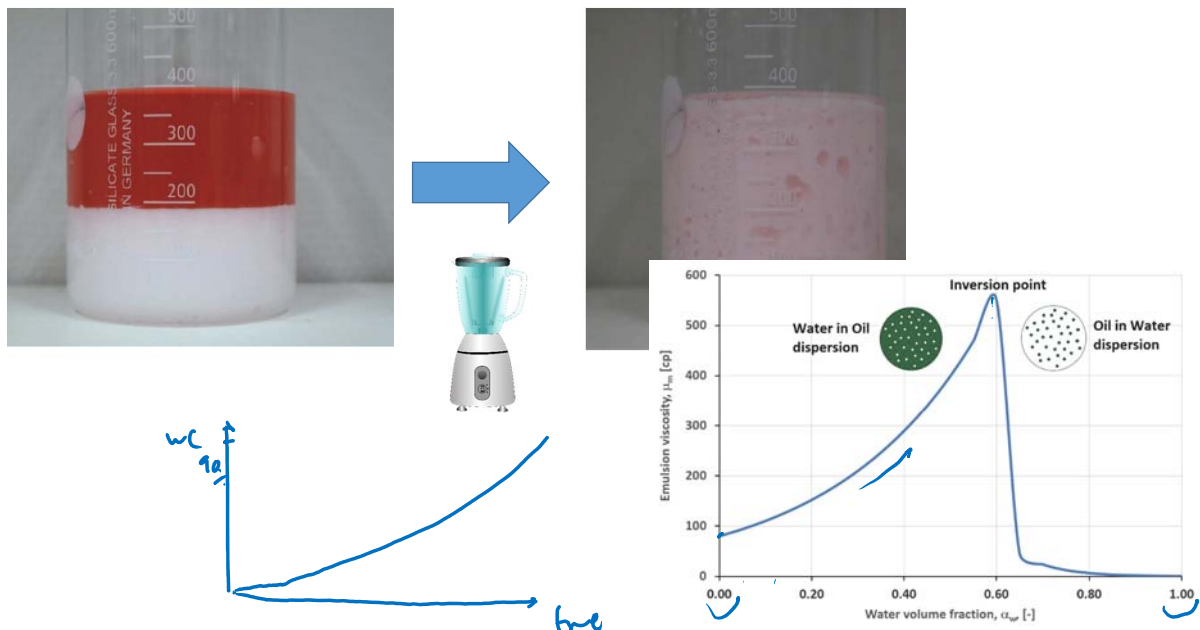
20

Oil-water emulsions



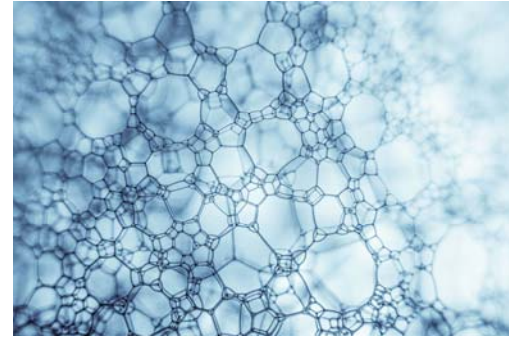
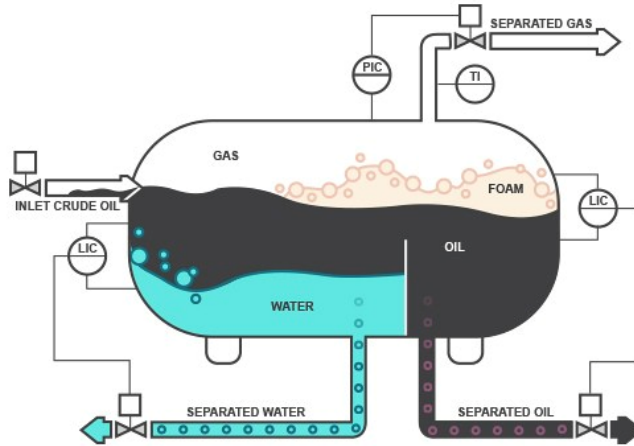
21

Oil-water emulsions



22

Foam



<https://www.arab-oil-naturalgas.com/foam-in-oil-gas-separators/>

<https://www.crodaoilandgas.com/en-gb/discovery-zone/functions/foamers>

23

Flow assurance issue	Causes	Potential Consequences	Prevention/solution	Tools available for analysis
Hydrates	- Small gas HC molecules - Free water - Begin to form at a given p and T (low T, high P) given by thermodynamic equilibrium of the hydrate phase.	Blockage of flowlines and pipelines	Reduce the hydrate formation region: - Continuous or on-demand injection of chemical inhibitor (MEG or MEOH) Stay out of hydrate formation region: - Improve thermal insulation - Electric heating Others: - Cold flow* - Water removal and gas dehydration*	To determine Hydrate formation conditions: - Laboratory tests - Empirical correlations - Thermodynamic simulators (e.g. Hysys, PVTsim, Unisim) To determine p and T along the pipe: - Multiphase simulator (Olga, LedaFlow). - Computational fluid dynamics (CFD)
Wax	- Composition of the crude oil - Begins to form at given p and T due to changes in solubility - Cold wall	In wells, flowlines and pipelines: - Increase pressure drop (pipe roughness) - Reduction of cross section area - Pipe blockage - Changes fluid rheology - Gelling (problem for startup)	- Pigging - Thermal insulation - Electric heating - Chemical inhibitors - Chemical solvers - Pipe coating - Cold flow*	- Laboratory tests - Transient multiphase simulators (e.g. Olga, LedaFlow) - Computational fluid dynamics (CFD)
Slugging	- Dynamics of multiphase flow of liquid and gas - Reduction of rate - Liquid accumulation on low points	Fluctuating liquid and gas input to processing facilities In flowlines and pipelines: - Vibration - Added pressure drop - Fatigue	- Change separator size - Pipeline dimensioning - Maintain flow above minimum flow rate - Gas lift in riser base - Choking topside - Pipeline re-routing - Subsea separation*	- Transient multiphase simulator (OLGA, LEDA) - Structural analysis (usually with FEA, e.g. Ansys) - Laboratory experiments
Scaling	- Changes in solubility (e.g. changes in P and T conditions, changes in pH, mixture of incompatible water, CO2 injection).. - Irregularities on surface	In wells, pipelines and flowlines: - Reduction of cross section area - Pipe blockage - Malfunctioning of valves and equipment	- Continuous injection of chemical inhibitors - Dilution by adding more water - Chemical solvers - Mechanical removal - Coating	- Laboratory tests - Simulation tools

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Flow assurance issue	Causes	Potential Consequences	Prevention/solution	Tools available for analysis
Erosion	- Sand production - High flow velocities - Liquid droplets in the gas - Gas droplets in the liquid	In wells, pipelines and flowlines: • Structural damage • Vibration • Leaks • Corrosion	• Change geometry • Replacement and maintenance of components • Reduce flow rate (reduce formation drawdown) • Sand separation* • Coatings	• Standards (DNV-RP-0501) • Computational fluid dynamics • Laboratory testing
Corrosion	- Water - O₂ - CO₂ - H₂S	• Leaks • Integrity	• Coatings • Material selection • Surface passivation	• Laboratory testing
Emulsions	- Emulsification agents in the crude - Mixing, shear when flowing through valves, chokes, etc	• Added pressure drop • Increased separation time	• Injection of demulsifiers • Heating	• Laboratory tests • Multiphase models
Asphaltenes	- Crude with asphaltenes - Pressure reduction - Addup of light hydrocarbon components	• Blockage of formation, well, flowline and pipeline • Loss of equipment functionality • Emulsification and foamification	• Mechanical removal • Chemical injection	• Laboratory tests • Some simulation tools

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Measures and consequences

- **Chemical injection**
- System design, e.g.
 - pipe and component insulation
 - heat tracing
 - dead legs
 - pipeline routing
- Well intervention needs
- Water injection strategy
- Define procedures when shutting down and starting up
- Ensure proper distribution of chemicals



26

Example of chemical injection program

Tabell 5-2. Foreløpig oversikt over kjemikalietyper

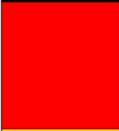
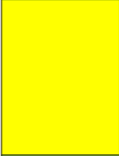
Type kjemikalie	Konsentrasjon (ppm vol.)	Tilsettes i	Frekvens
Avleiringshemmer A	50	Produsert vann	Kontinuerlig
Avleiringshemmer B	20-50	Sjøvann	Kontinuerlig
Korrosjonshemmer	50	Produsert vann	Kontinuerlig
Emulsjonsbryter	50	Total væske 1)	Kontinuerlig ved behov
Skumdemper	5	Total væske	Periodisk
Flokkulant	10	Produsert vann	Kontinuerlig
Vokshemmer	150	Total væske 1)	Periodisk
Biocid	80	Total væske 1)	Kontinuerlig
Oksygenfjerner	5	Sjøvann	Kontinuerlig
H ₂ S fjerner	150	Produsert vann	Kontinuerlig ved behov
MEG	Batch	Brønnstrøm	Ved behov

1) Olje og produsert vann.

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Release and disposal of chemicals

Tabell 7-1 Klassifisering av kjemikalier i henhold til OSPAR

	Svart kategori: Stoffer som er lite nedbrytbare og samtidig viser høyt potensial for bioakkumulering og/eller er svært akutt giftige. I utgangspunktet er det ikke lov å slippe ut kjemikalier i svart kategori. Tillatelse til bruk og utslipp til spesifikke kjemikalier gis dersom det er nødvendig av sikkerhetsmessige og tekniske grunner.
	Rød kategori: Stoffer som brytes sakte ned i det marine miljøet, og viser potensiale for bioakkumulering og/eller er akutt giftige. Kjemikalier i rød kategori kan være miljøfarlige og skal derfor prioriteres for utskifting med mindre miljøfarlige alternativer. Tillatelse til bruk og utslipp gis kun av sikkerhetsmessige og tekniske hensyn.
	Gul kategori: Kjemikalier i gul kategori omfatter stoffer som ut ifra iboende egenskaper ikke defineres i svart eller rød kategori og som ikke er oppført på PLONOR-listen (se under). Ren gul kategori er uorganiske kjemikalier med lav giftighet eller kjemikalier som brytes ned >60% innen 28 dager. Gul-Y1 er 20-60% nedbrutt og forventes å brytes ned fullstendig over tid. Gul-Y2 er moderat nedbrytbare til ikke giftige og ikke-nedbrytbare komponenter. Y2 skal forsøkes substituert på lik linje med røde kjemikalier.
	Grønn kategori: Stoffer som er oppført på OSPAR-konvensjonens PLONOR-liste (Substances used and discharged offshore which are considered to Pose Little Or No Risk to the Environment). Disse kjemikaliene vurderes å ha ingen eller svært liten negativ miljøeffekt. Kjemikalier i grønn kategori omfatter også vann som inngår i kjemikaliene.

From Ivar Aasen PDO,
Del 2

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Release and disposal of chemicals

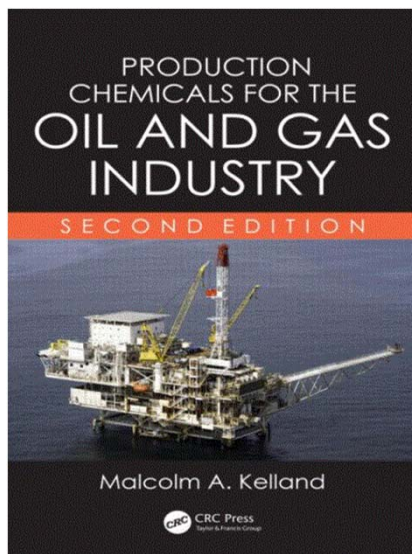
Tabell 7-4 Miljømessige egenskaper til produksjonskjemikalier som vil følge produsert vann fra Johan Castberg-feltet

Type kjemikal	Vannfase/oljefase	Klassifisering
Avleiringshemmer	Vannløselig. Følger produsert vann.	Det er antatt at gult kjemikalie (i klassen Y2) kan velges. Kjemikallet er moderat bionedbrytbart til ikke bionedbrytbart Det er ikke giftig og vil ikke bioakkumuleres i næringskjeden.
Emulsjonsbryter	Oljeløselig. Følger hovedsakelig oljefasen (95%). 5% følger produsert vann.	Alle disse kjemikalene er klassifisert som røde, pga det ikke er bionedbrytbart. De er ikke giftige og vil ikke bioakkumulere i næringskjeden.
Vokshemmer	Oljeløselig. Følger oljefasen.	
Skumdemper	Oljeløselig. Følger i all hovedsak oljefasen, lave konsentrasjoner i produsert vann.	
Flokkulant	Vannløselig, men binder seg til oljedråper. Følger hovedsakelig oljefasen (80%). 20% er antatt å følge produsert vann.	
Biocid/Glutaraldehyd	Vannløselig. Følger injeksjonsvannet eller produsert vann.	Kjemikalie er klassifisert som gult pga giftighet. Det er ikke nedbrytbart og vil ikke bioakkumuleres i næringskjeden.

From Johan Castberg
PDO, Del 2

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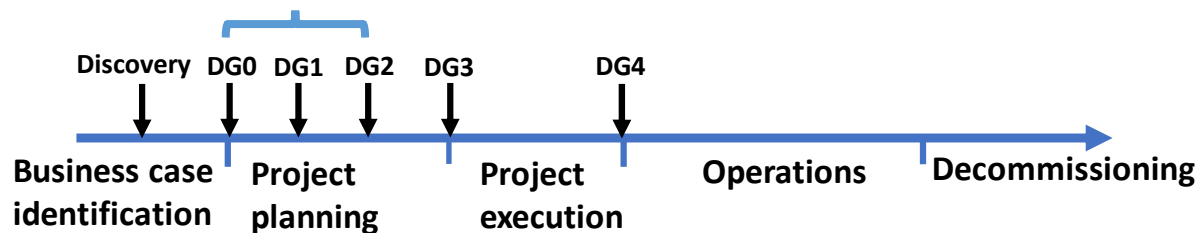
More about production chemicals



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Flow assurance evaluation during field planning

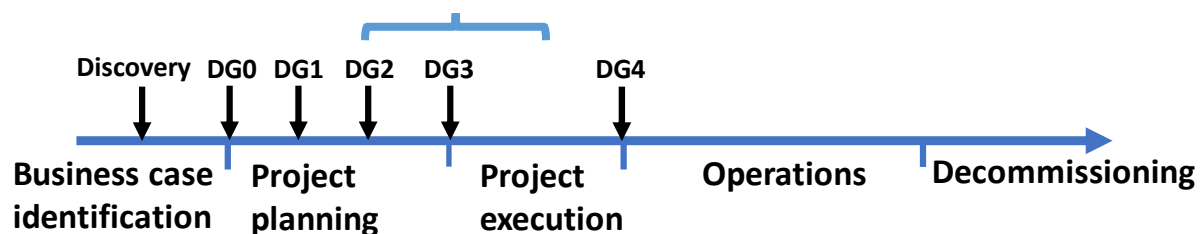
- Detect potential showstoppers and communicate technical constraints and repercussions to field planner
- Laboratory tests



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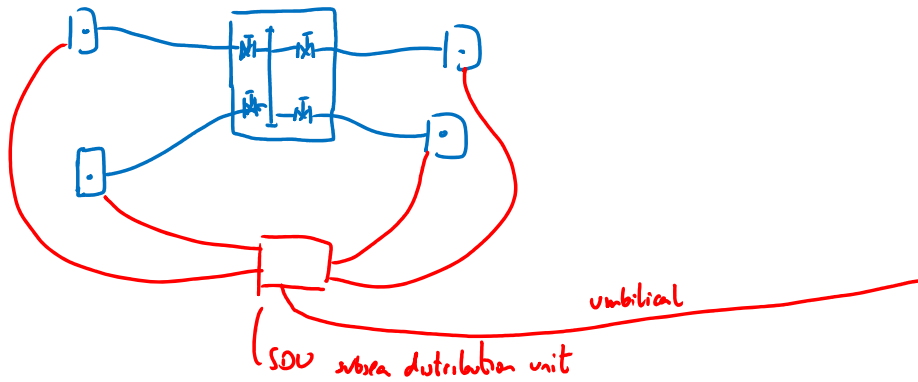
Flow assurance evaluation during field planning

- Refine the flow assurance strategy
- More laboratory tests
 - Management plan
 - prediction of p and T
 - Study of startup and shutdown
 - System design and verification
 - FIV



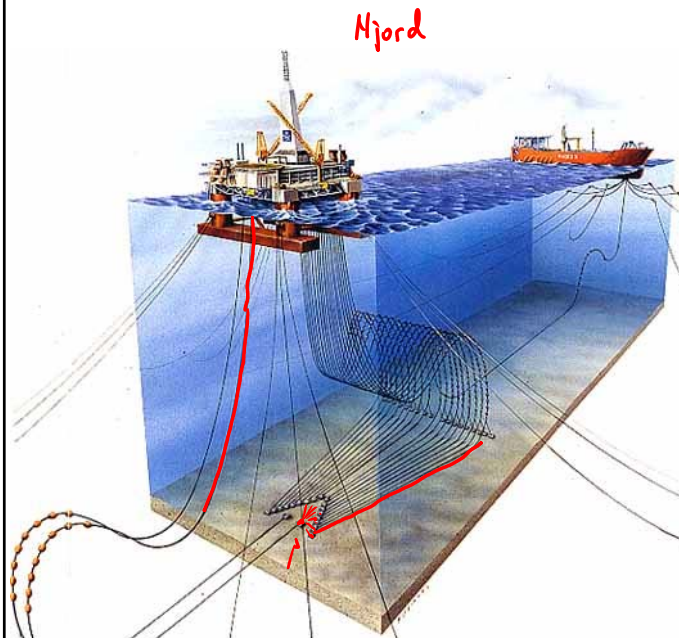
32

Injection of production chemicals subsea



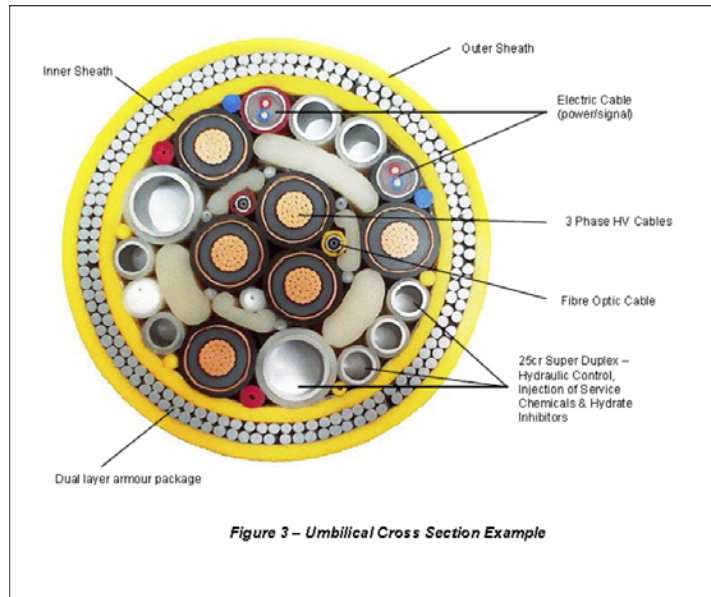
33

Injection of production chemicals



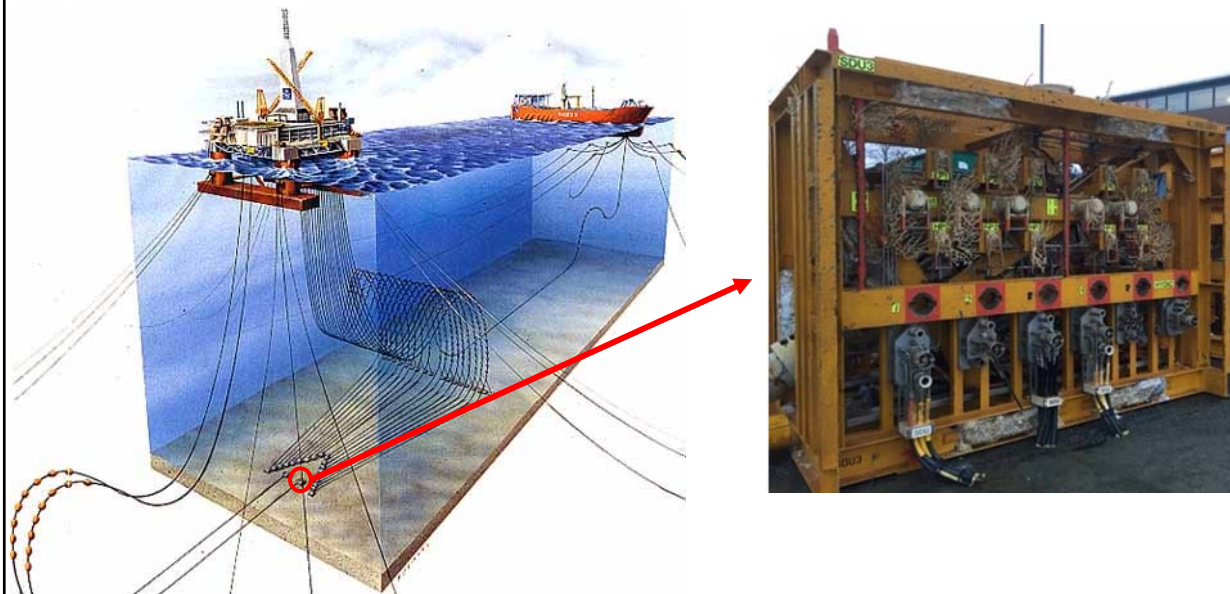
34

Umbilicals, injection of production chemicals



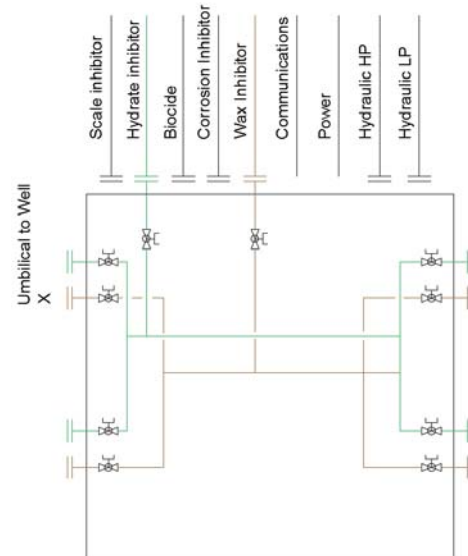
35

Umbilicals, injection of production chemicals

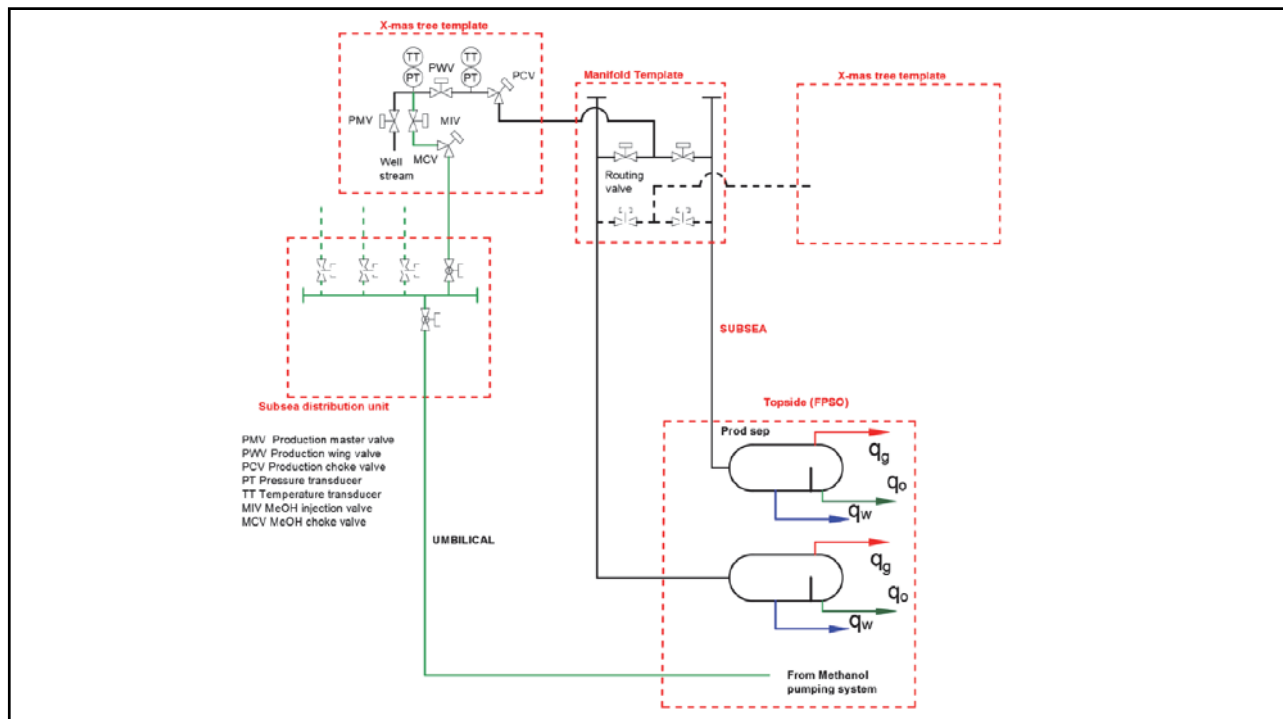


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Release and disposal of chemicals

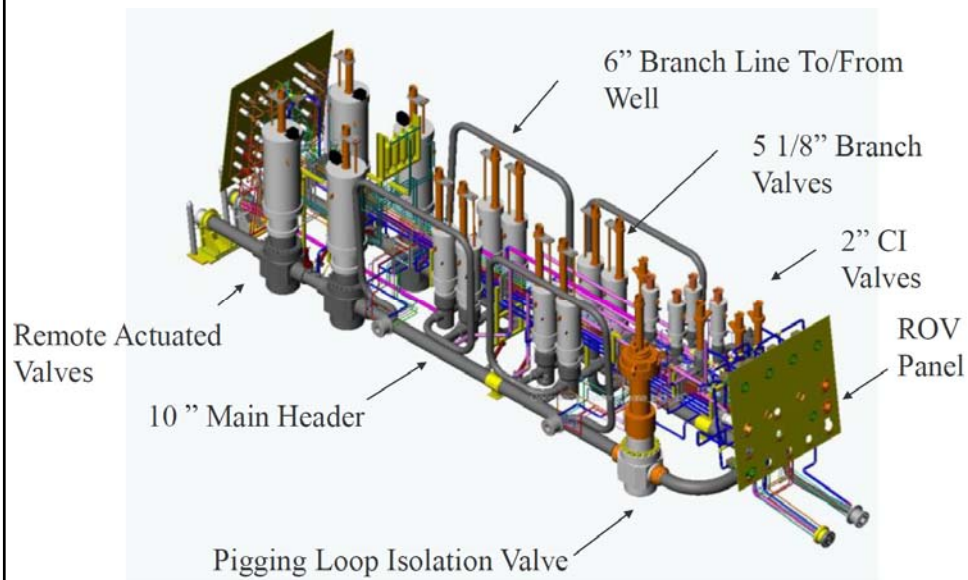


37



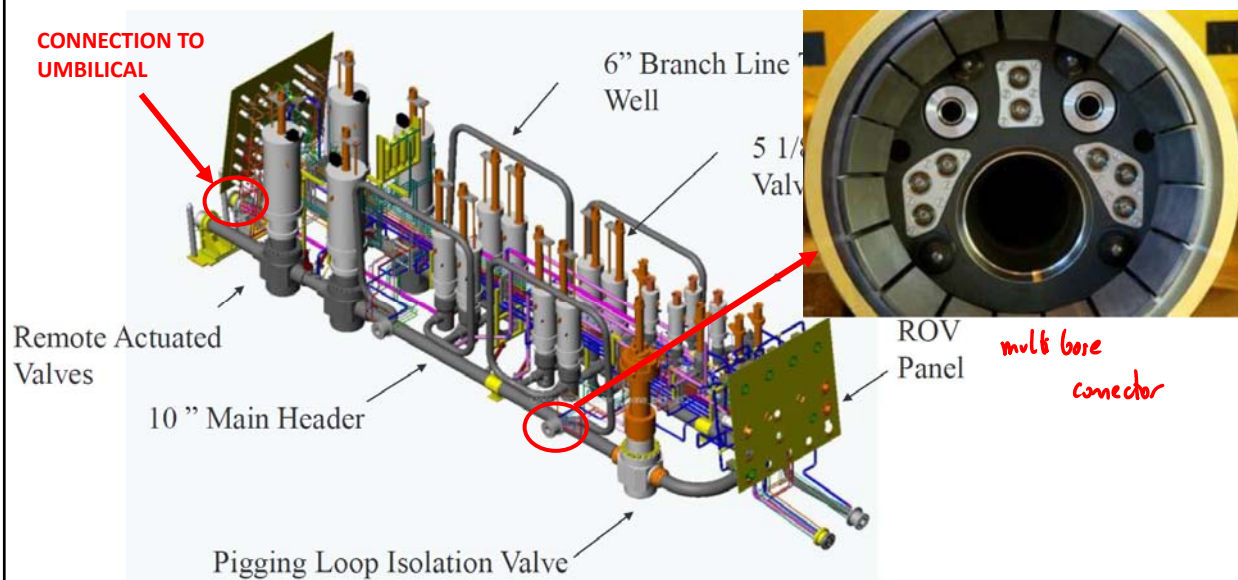
38

Injection of production chemicals – template wells

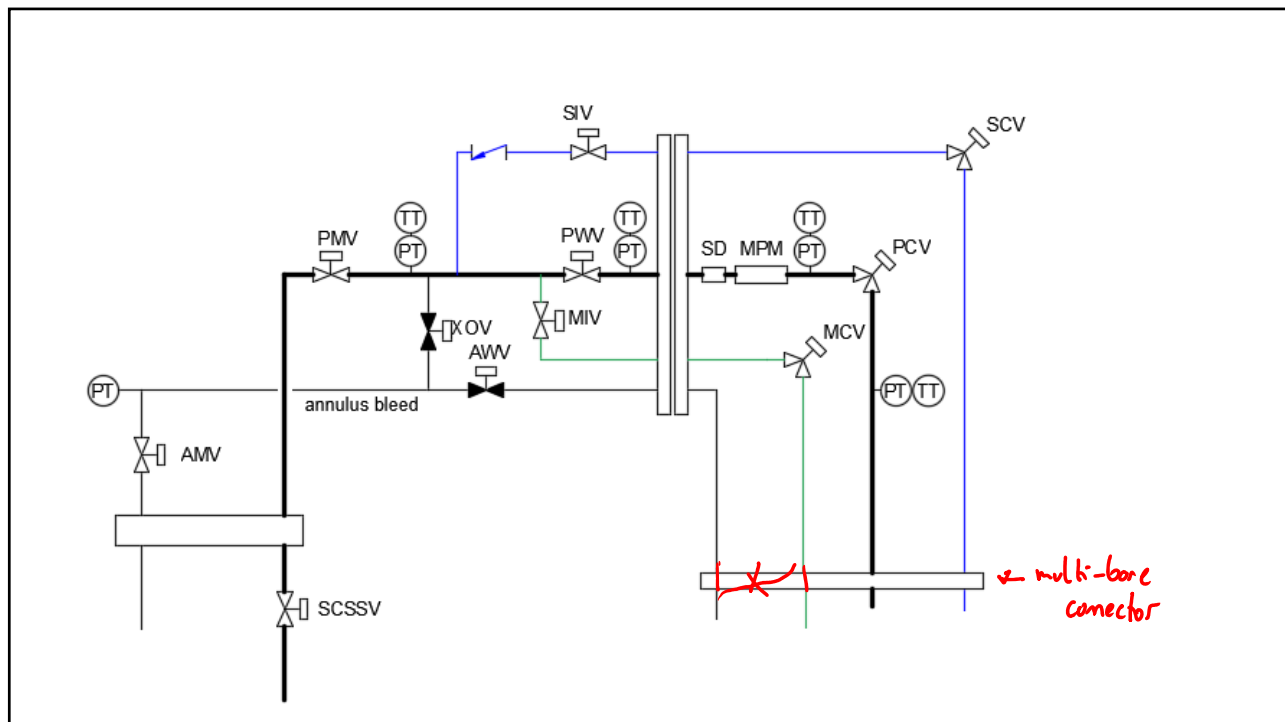


39

Injection of production chemicals – template wells

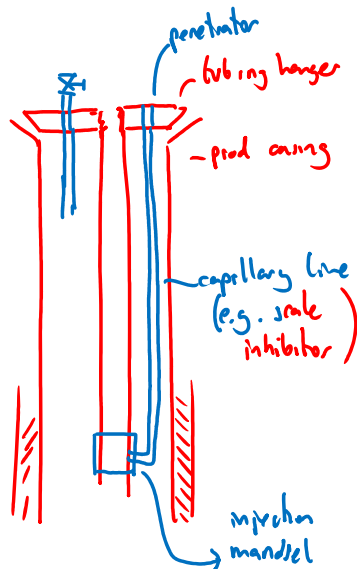


40



41

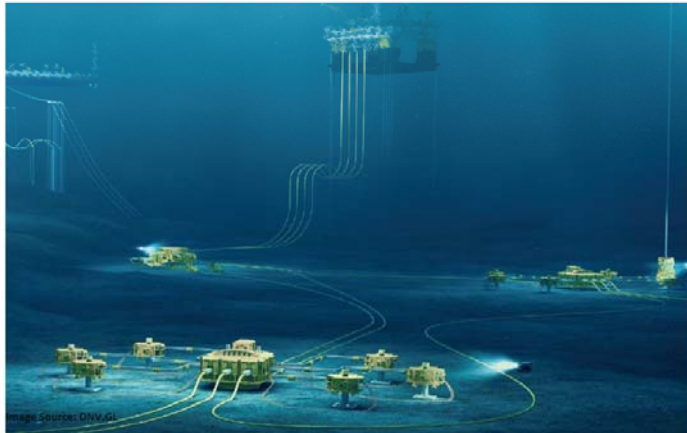
Injection of production chemicals in well



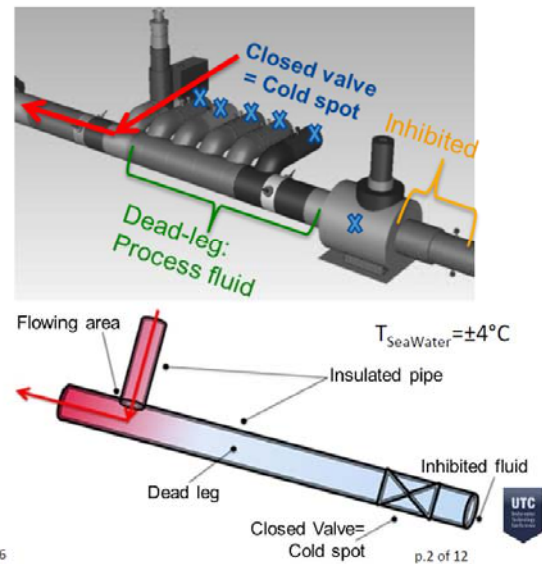
42

Subsea manifold and dead-leg geometry

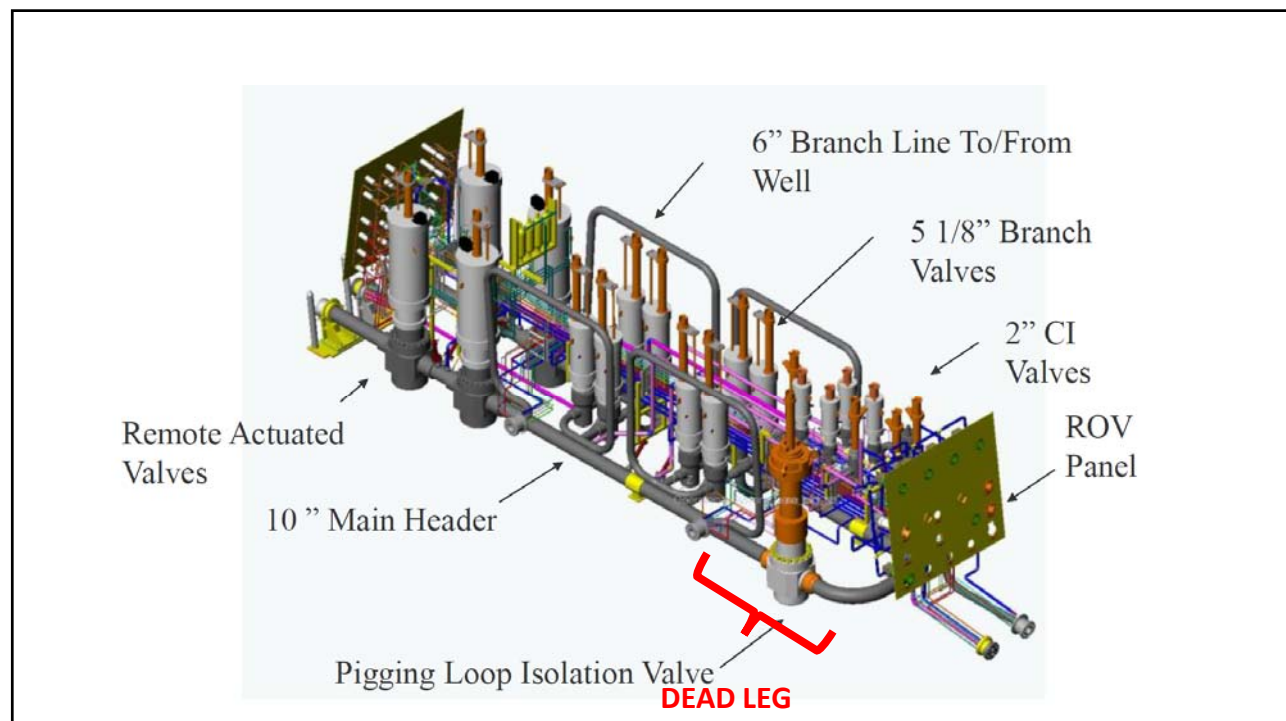
- Dead-legs are inherently present



UTC Bergen - 16th June 2016



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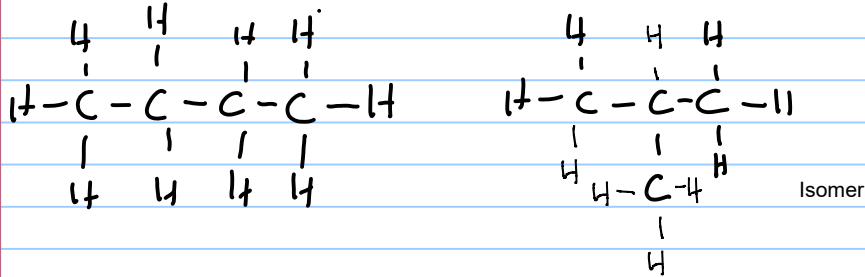
Tools for analysis

- Laboratory tests of fluids (oil, gas, water)
- Steady state flow simulators (Hysys, Gap, Pipesim, Olga, Leda, FlowManager)
- Transient flow simulators (Olga, LedaFlow, FlowManager, Hysys)
- Thermodynamic or PVT simulators (PVTsim, Hysys)
- Standards (DNV, API)
- CFD simulation for 3D flow analysis of pressure and temperature (Comsol, Ansys)
- Finite element analysis for structural analysis and heat transfer in solids (Abacus, Ansys)

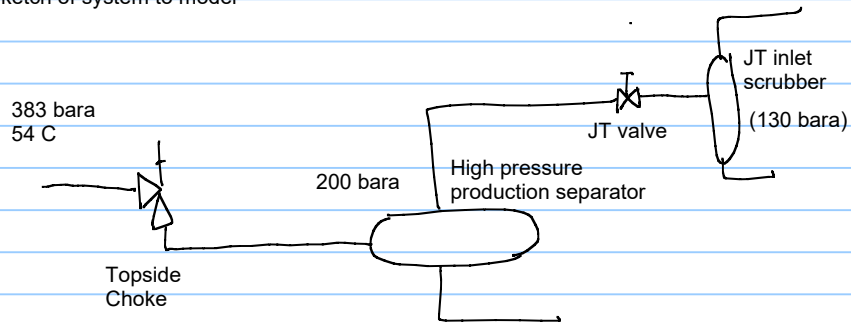
AGENDA:

- Introduction to Hysys
- Modeling part of the topside facilities of the Karish and Tanin field with Hysys
 - Evaluate Temperature change, liquid dropout
 - Assess hydrate formation vulnerability

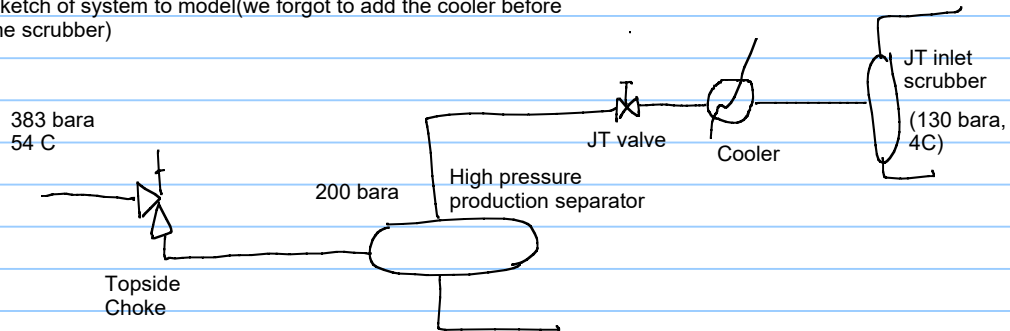
Comment about difference between normal butane and iso-butane



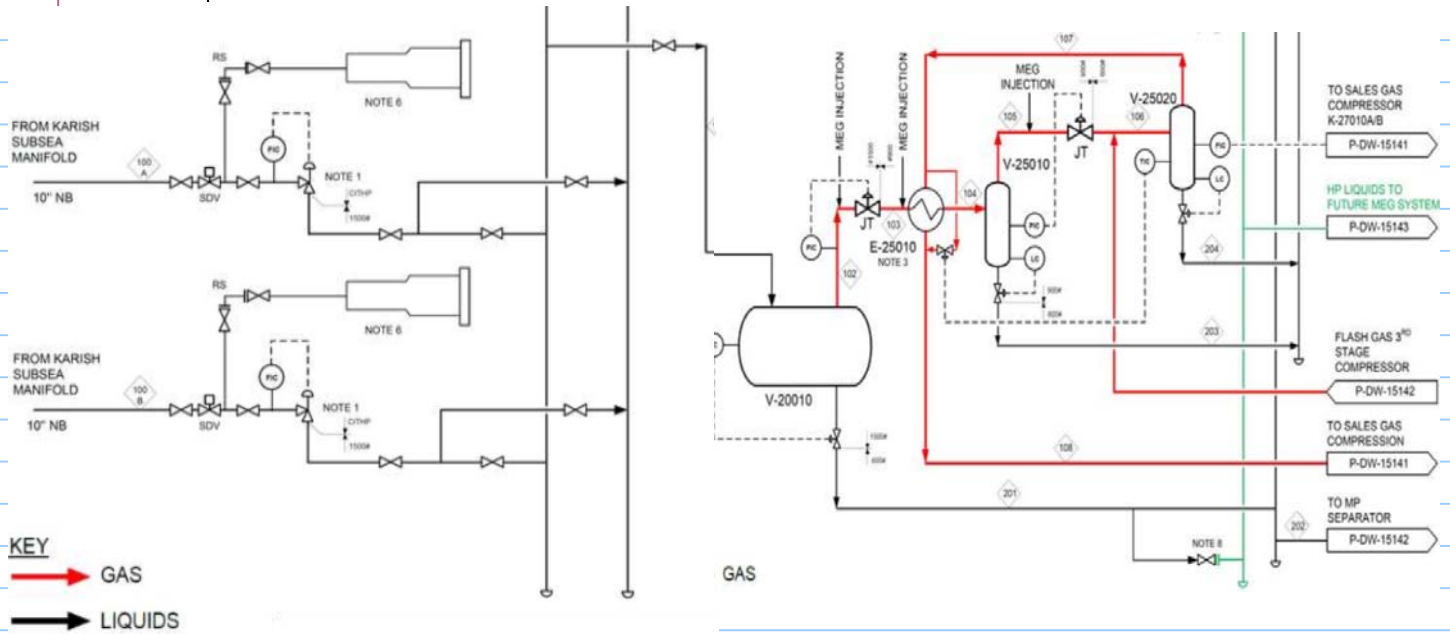
Sketch of system to model



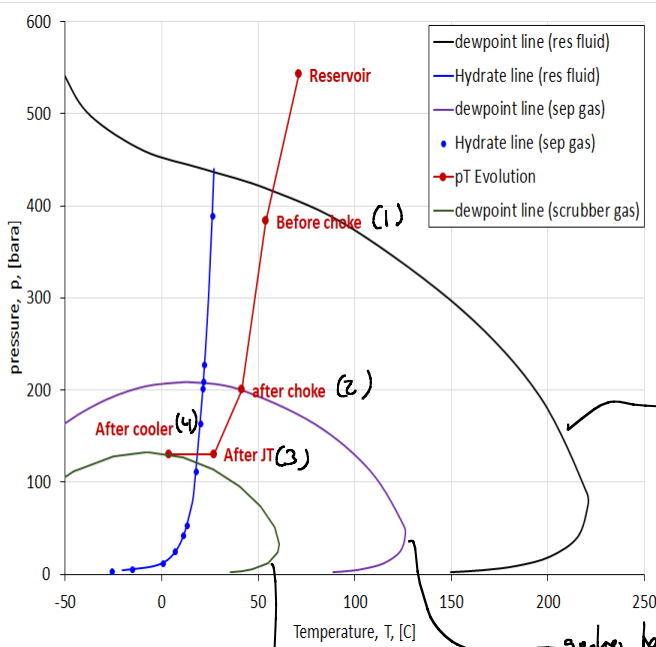
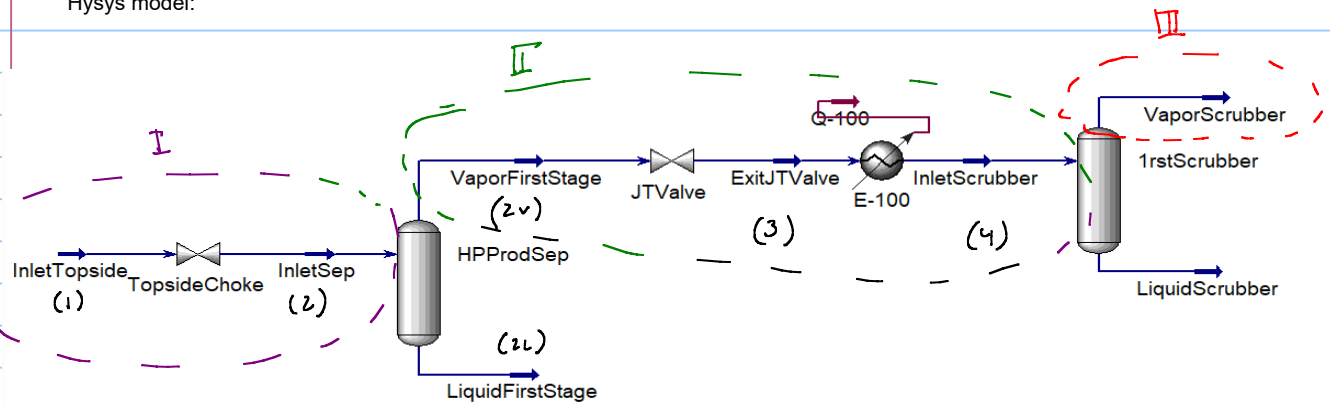
Sketch of system to model (we forgot to add the cooler before the scrubber)



Modeling the topside facilities of the Karish and Tanin field in Hysys



Hysys model:



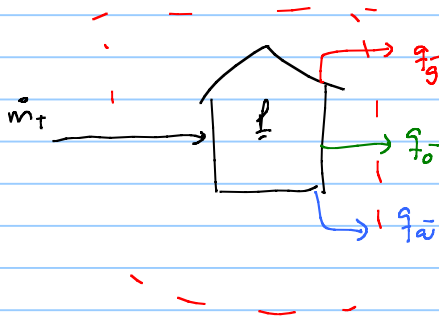
(2), (2v) and (2L) have the same p, T conditions

applies to region I

applies to region II

applies to region III

Estimating inlet mass flow to the processing facilities:



$$\dot{m}_i = \dot{q}_g \rho_g + \dot{q}_o \rho_o + \dot{q}_w \rho_w$$

$\frac{\text{m}^3/\text{d}}{\text{m}^3/\text{d}} \frac{\text{kg}}{\text{m}^3}$

assume ρ_o and $\rho_w \ll \rho_g$

gives:

$$\dot{m}_i \approx \dot{q}_g \rho_g$$

$$\frac{p_{sc}}{\rho_{sc}} = \frac{p_o}{\rho_o} \cdot T_{sc}$$

$$\rho_g = \rho_{sc} = \frac{p_{sc} \rho_o}{p_o T_{sc}}$$

B11			$-1.01325/(0.08314 \cdot (15.56 + 273.15)/(84 \cdot 28.97))$
	A	B	C
1	Class exercise, TPG4230, Prof. Milan Stanko (NTNU)		
2			
3	Initial separator pressure	200	bara
4	Gas specific gravity	0.612	[-]
5	Reservoir Temperature, T_R	71	°C
6	Initial reservoir pressure, p_{Ri}	542.5	bara
7	$P_{\text{downstreamTvalve}}$	130	bara
8	$T_{\text{arrivalFPSO}}$	54	°C
9			
10	q_{Karish}	8.33E+06	[Sm ³ /d]
11	sc gas density	7.48E-01	[kg/m ³]
12	massflow	6.24E+06	[kg/d]

q_{Karish}	8.33E+06	[Sm ³ /d]
sc gas density	7.48E-01	[kg/m ³]
massflow	6.24E+06	[kg/d]

• water content in natural gas

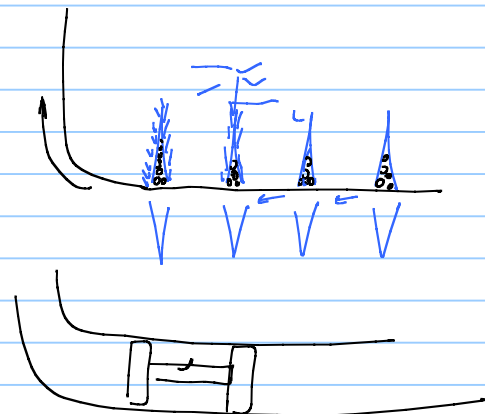
Sources of water in gas wells



Saturation from connate water



From aquifer (dangerous!)



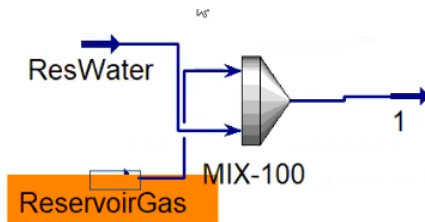
From frack jobs (shale gas)

In this field we assume water comes from saturation by connate water only

How to do it in Hysys?

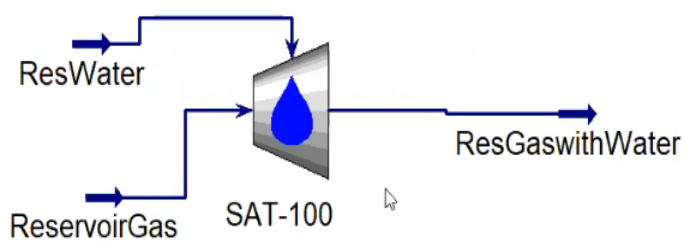
OLD approach:

- Two streams, reservoir water and reservoir gas at same p and T
- Increase molar rate of res water until stream 1 just becomes two phase.
- Read the composition of stream 1

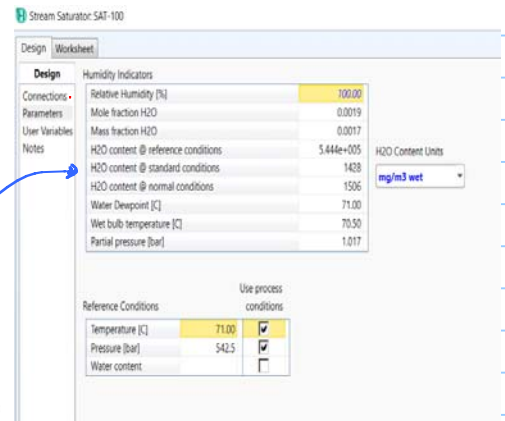
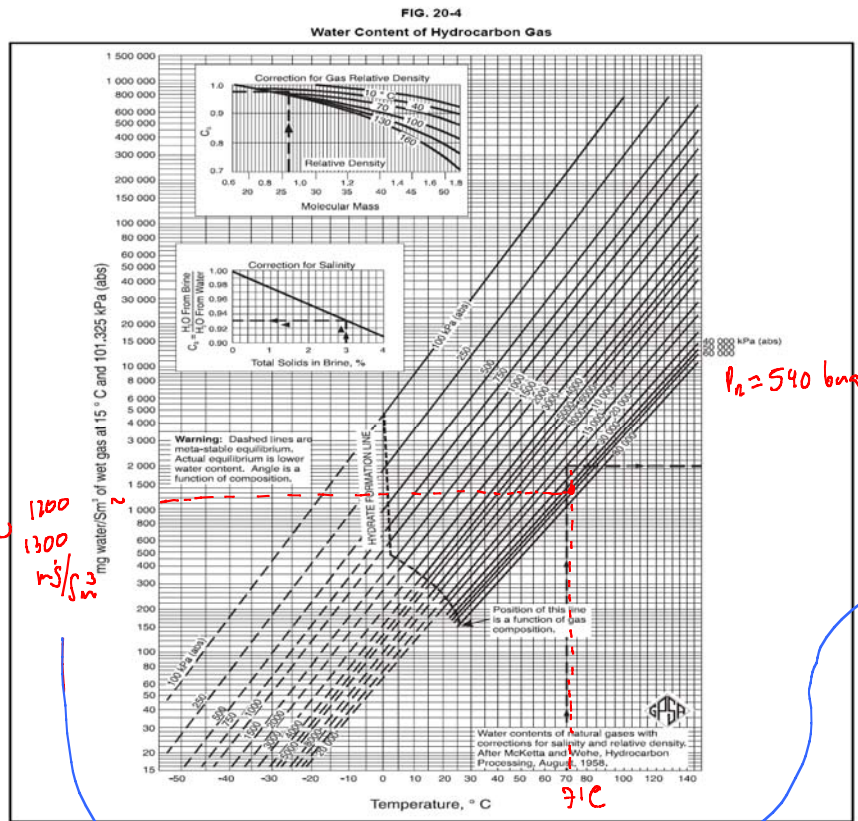


How to do it in Hysys?

NEW approach, use the saturation unit



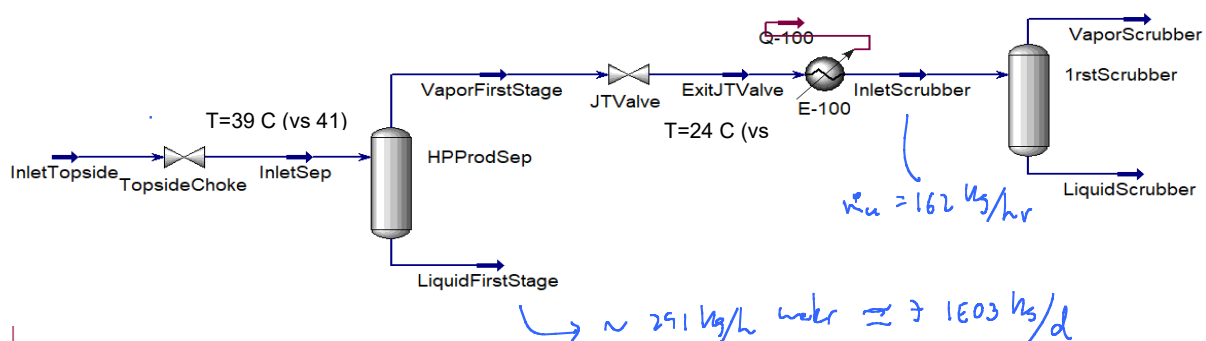
Quality control of the result of the saturation unit:

20-5
Similar to:

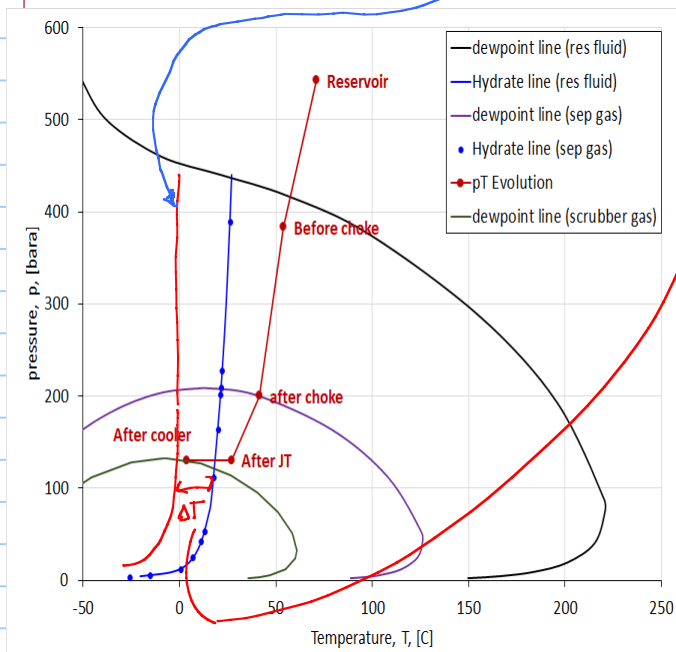
Component	Mole fraction (res gas)	Mole fraction (res gas sat with water)
N2	6.27E-03	6.26E-03
CO2	7.60E-04	7.59E-04
C1	9.42E-01	0.940683628
C2	1.56E-02	1.56E-02
C3	9.44E-03	9.42E-03
iC4	2.75E-03	2.74E-03
C4	2.97E-03	2.96E-03
iC5	1.80E-03	1.80E-03
C5	1.14E-03	1.14E-03
C6	1.90E-03	1.90E-03
C7	2.77E-03	2.76E-03
C8	1.78E-03	1.78E-03
C9	1.16E-03	1.16E-03
C10	1.00E-03	9.98E-04
C11	9.60E-04	9.58E-04
C12	8.90E-04	8.88E-04
C13	1.11E-03	1.11E-03
C14	6.20E-04	6.19E-04
C15+	4.65E-03	4.64E-03
H2O	0.00E+00	1.87E-03

New composition considering saturation with water

How does it affect our previous results?



We have free water in the separator gas line, and after the cooler there is a risk of hydrate formation. Therefore it is necessary to inject an inhibitor (e.g. MEG), to move the hydrate line to the left. There should be enough MEG to suppress hydrates in the place where there is most water (just after the cooler)



$$w\% \text{ MEG} = \frac{w_{res}}{w_{res} + w_{H_2O}}$$

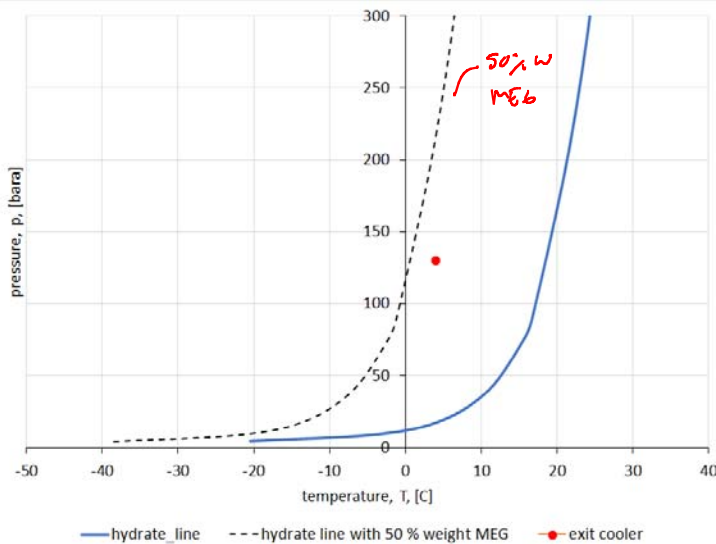
Can be calculated from Hammettschmidt equation

We can use the excel sheet of question 4, quiz 18:

<http://www.ipt.ntnu.no/~stanko/files/Courses/TPG4230/2021/Quizzes/Quiz18.html>

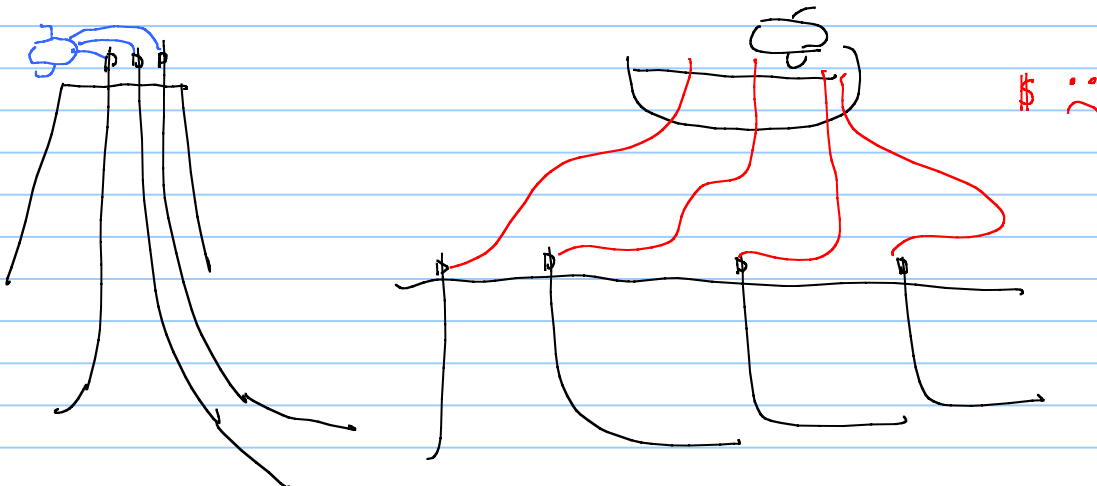
We substitute our hydrate line and calculate the amount of weight %

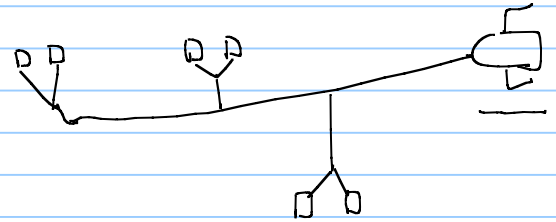
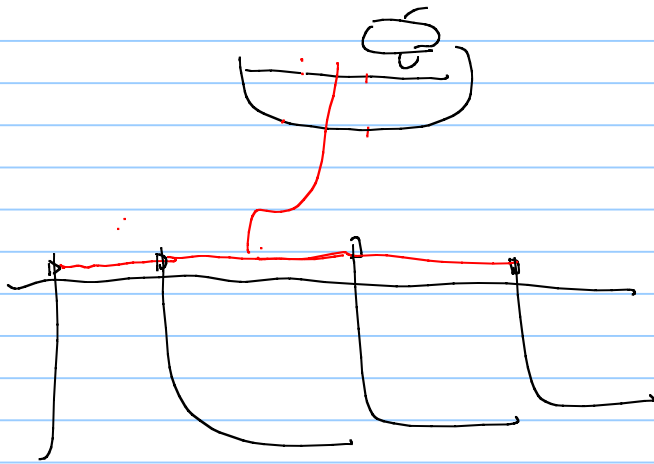
of MEG required such that the outlet of the cooler is outside the hydrate formation zone



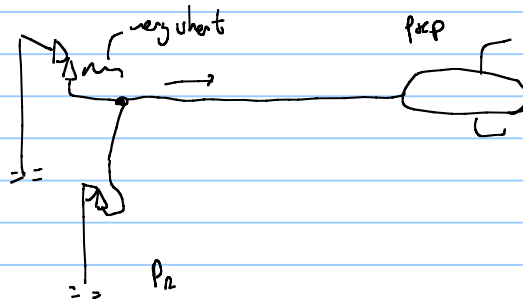
So approximately 162 kg/hr of MEG is needed

- Networks collection of pipes, flowline, pipeline, valves, pumps, take the fluids from wells to the processing facilities.





Example: 2 Dry gas wells

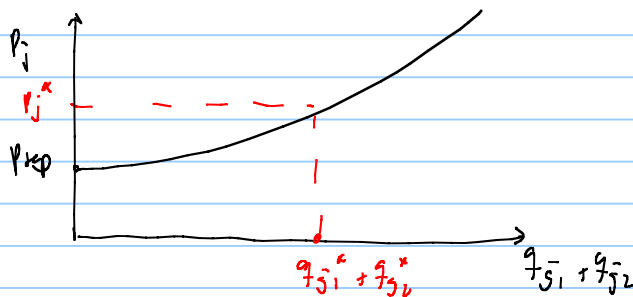
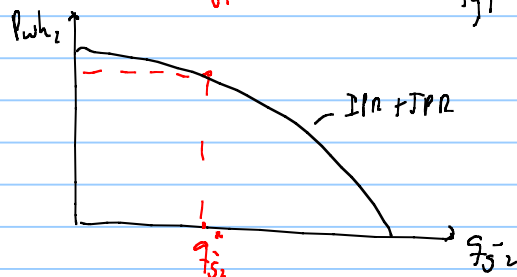
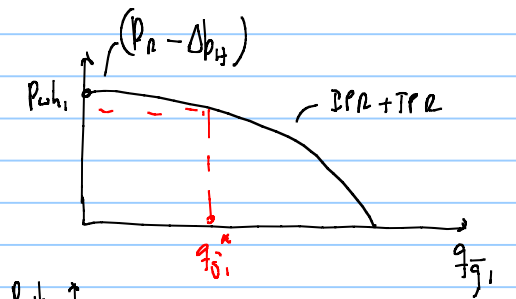
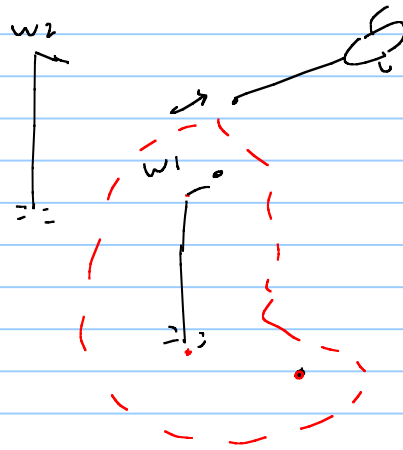
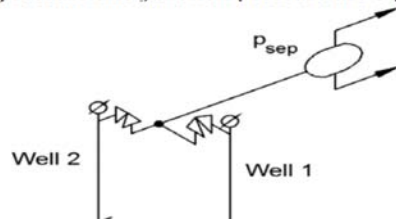


open down $\Delta p_{c1} = 0$ $\Delta p_{c2} = 0$

	Equations	No equations	No unknowns
IPR	$q_{j1} = C_{R1} (P_a^2 - P_{wf1}^2)^{n_1}$ $q_{j2} = C_{R2} (P_a^2 - P_{wf2}^2)^{n_2}$	2	4
TPR	$q_{j1} = C_{T1} \left(\frac{P_a^2}{e^{j_1}} - P_{wh1}^2 \right)^{0.5}$ $q_{j2} = C_{T2} \left(\frac{P_a^2}{e^{j_2}} - P_{wh2}^2 \right)^{0.5}$	2 4	2 6
IPR	$q_{j1} + q_{j2} = C_{P1} (P_j^2 - P_{sep}^2)^{0.5}$	1 5	1 7
	$\Delta p_{c1} = 0$ $P_{wh1} = P_j$	1 6	0 7
	$\Delta p_{c2} = 0$ $P_{wh2} = P_j$	1 7	0 7

PROBLEM 4 (18 POINTS). Network solving. (2017) exam

Consider the gas field with two wells, a manifold a pipeline and a separator shown in the figure below. The wellhead of the wells are very close to the junction so it can be safely assumed that the wellhead pressure and junction pressure are equal when the choke is open.



approach nr. 1

1: assume q_{g1}^* , q_{g2}^*

2: Read P_{wh1}^* , P_{wh2}^* , P_j^*
(WPR₁) (WPR₂) (PPR)

3: Verify $P_{wh1}^* = P_{wh2}^* = P_j^*$

yes
 q_{g1}^* , q_{g2}^* are solution

not

approach nr. 2

1: assume $P_j^* = P_{wh1}^* = P_{wh2}^*$

2: Read q_{g1}^* (WPR₁), q_{g2}^* (WPR₂),
 q_{pipe}^* (PPR)

3: verify

$q_{g1}^* + q_{g2}^* = q_{pipe}^*$
yes
solution

not

1st iteration

$$p_j = 50 \text{ bara}$$

$$q_{j1}^* = 1.2 \text{ E}06 \text{ Sm}^3/\text{d}$$

$$q_{j2}^* = 1.57 \text{ E}06 \text{ Sm}^3/\text{d} + 2.77 \text{ E}06 \text{ Sm}^3/\text{d} \quad \varepsilon = 0.97 \text{ E}06 \text{ Sm}^3/\text{d}$$

$$q_{\text{pipe}}^* = 1.8 \text{ E}06 \text{ Sm}^3/\text{d} \quad 1.8 \text{ E}06 \text{ Sm}^3/\text{d}$$

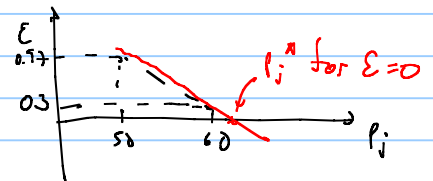
2nd

$$p_j = 60 \text{ bara}$$

$$q_{\text{pipe}}^* = 2.3 \text{ E}06 \text{ Sm}^3/\text{d} \quad 2.3 \text{ E}06 \text{ Sm}^3/\text{d} \quad \varepsilon = 0.3 \text{ E}06 \text{ Sm}^3/\text{d}$$

$$q_{j2}^* = 1.45 \text{ E}06 \text{ Sm}^3/\text{d} + 2.60 \text{ E}06 \text{ Sm}^3/\text{d}$$

$$q_{j1}^* = 1.15 \text{ E}06 \text{ Sm}^3/\text{d}$$



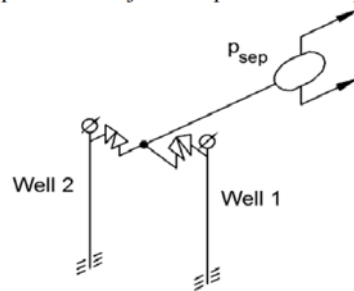
$$\frac{\varepsilon_1 - \varepsilon_2}{p_{j1} - p_{j2}} = \frac{\varepsilon_1 - 0}{p_{j1} - p_j^*}$$

$$p_j^* = \sim$$

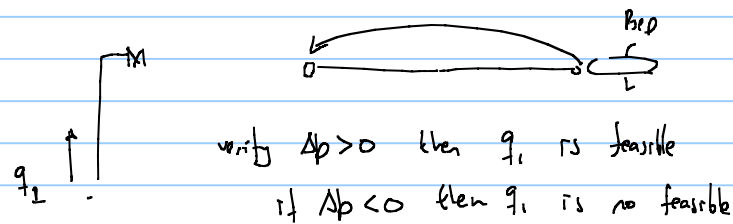
Exercise: using data from Problem 4 of the Exam 2017:

PROBLEM 4 (18 POINTS). Network solving.

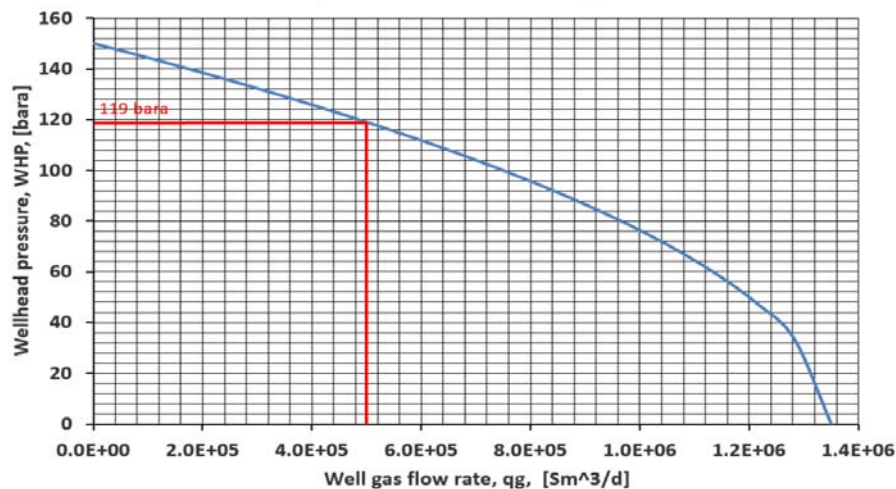
Consider the gas field with two wells, a manifold a pipeline and a separator shown in the figure below. The wellhead of the wells are very close to the junction so it can be safely assumed that the wellhead pressure and junction pressure are equal when the choke is open.



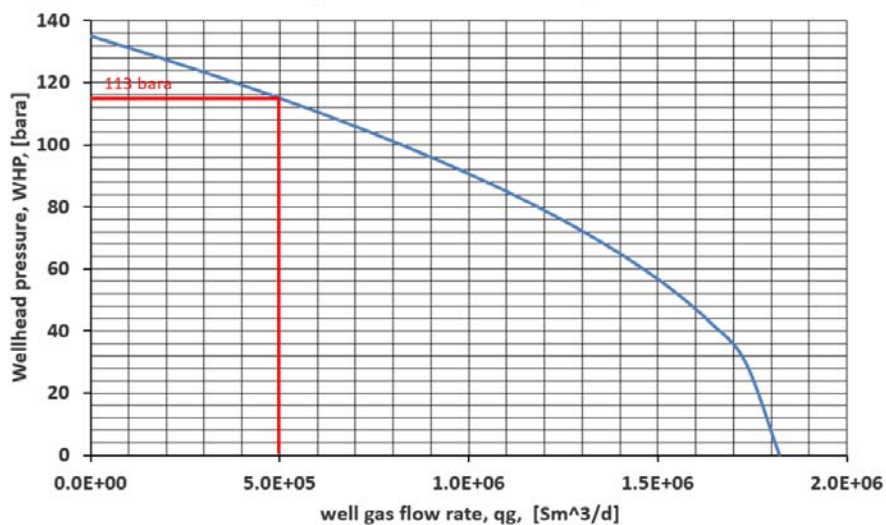
Will it be possible to produce 0.5 E06 Sm³/d from each well? if so, what is the choke delta p required in each well?

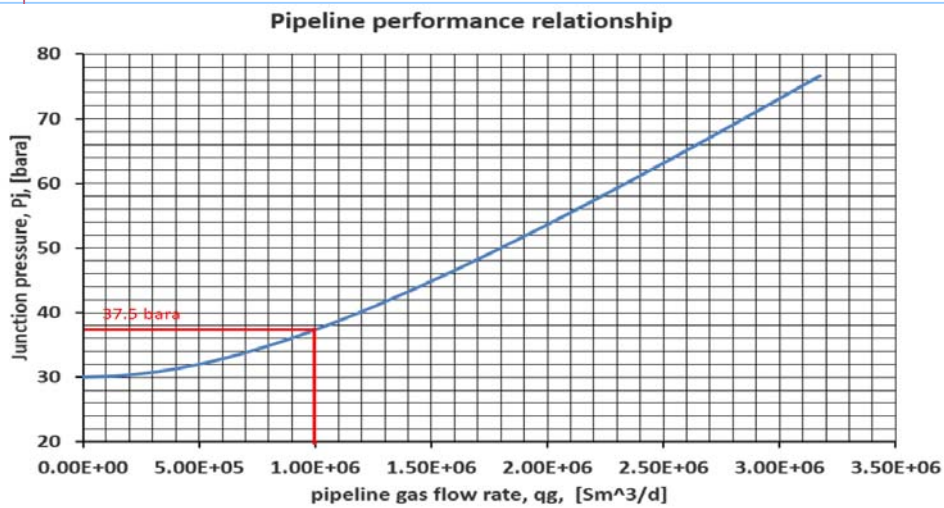


wellhead performance relationship - Well 1



wellhead performance relationship - Well 2



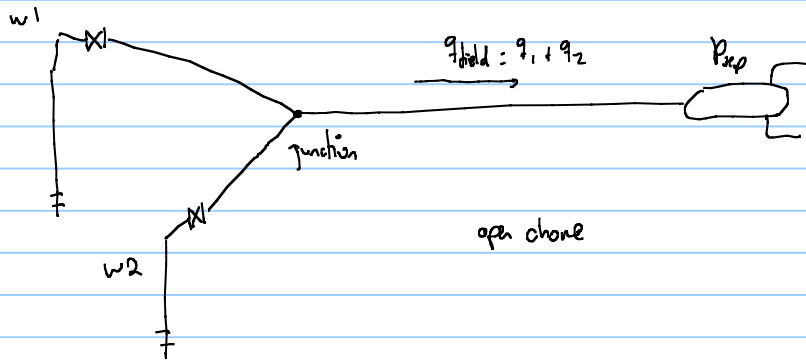


$$\text{Deltap_choke1} = 119 - 37.5 = 81.5 \text{ bara}$$

$$\text{Deltap_choke2} = 113 - 37.5 = 75.5 \text{ bara}$$

Yes, it is possible to produce 0.5 E06 Sm³/d from well 1 and 2.

Exercise on Dry gas network using Excel



we have to assume either $\bar{q}_1, \bar{q}_2$

$$\bar{q} = C_g (P_f^2 - P_{wf}^2)^n$$

OR: $P_{wf1}, P_{wf2} \leftarrow P_{wf} < P_f$

↳ we prefer to assume P_{wf} because I know the upper bound

$$P_{wf} = \sqrt{P_f^2 - \left(\frac{\bar{q}}{C_g}\right)^{1/n}}$$

i don't know $\bar{q}_{max}$, and can give problems in eg.

objective variable:

$$(P_{jau} - P_{j1})^2 + (P_{jau} - P_{j2})^2 + (P_{jau} - P_{jsep})^2$$

Component Name	p _R [bara]	IPR			Tubing		Flowline		psep [bara]	pwf [bara]	qwell [Sm^3/d]	pwh [bara]	pjunc [bara]	error (bara^2)
		C	n	S	Ct	Cfl								
		[Sm^3/bar^2n]			[Sm^3/bar^2]	[Sm^3/bar^2]								
W_1	120	52	0.8	0.13	7680	8673		38	1.02E+05		33	31	1E-01	
W_2	120	40	0.75	0.11	8600	7563		34	4.95E+04		31	31	9E-11	
Pipeline						14080	28.6		1.51E+05			31	2E-01	
Average=												31	4E-01	

Solver Parameters

Set Objective:

To: ☐ Max ☒ Min ☐ Value Of:

By Changing Variable Cells:

Subject to the Constraints:

☒ Make Unconstrained Variables Non-Negative

Select a Solving Method:

Solving Method
Select the GRG Nonlinear engine for Solver Problems that are smooth nonlinear. Select the LP Simplex engine for linear Solver Problems, and select the Evolutionary engine for Solver problems that are non-smooth.

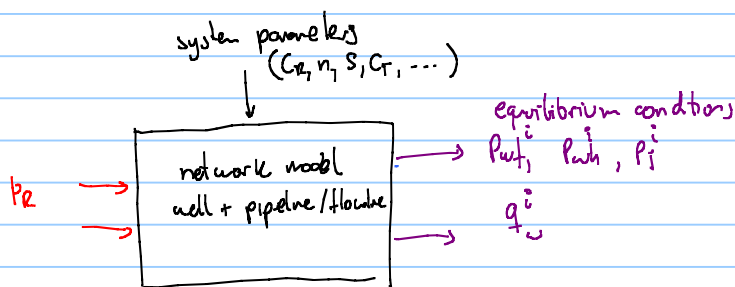
if solver is not available

Activate solver → excel menu → options

↓
Add-in

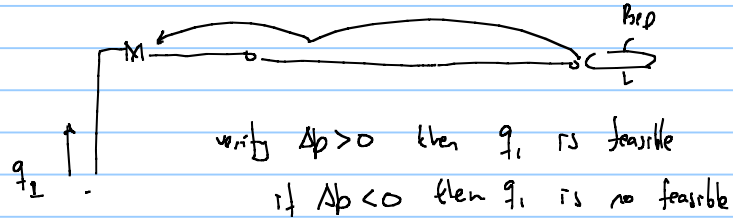
↓
"go"

↓
tick on "solver"
or "problem solver"



solving the network
with choke

- option 1, fixing rates
(option usually not available in commercial software)



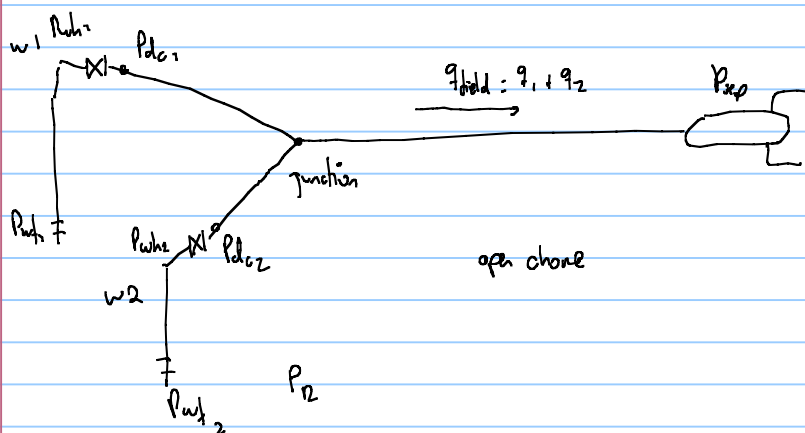
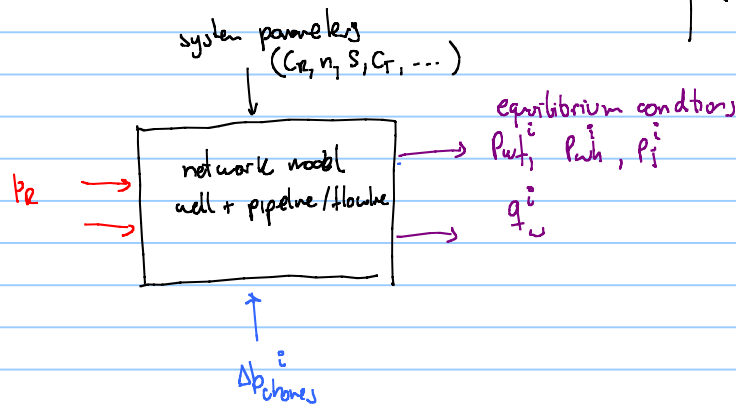
for example, it is desirable to produce

$$\begin{cases} q_1 = 80000 \text{ Sm}^3/\text{d} \\ q_2 = 40000 \text{ Sm}^3/\text{d} \end{cases}$$

Component Name	p_R [bara]	IPR			Tubing		Flowline		psep [bara]	pwf [bara]	qwll [Sm ³ /d]	pwh [bara]	dpchoke [bar]	pdc [bar]	pjunc [bara]
		C [Sm ³ /bar ²ⁿ]	n	S	Ct [Sm ³ /bar ²]	Cfl [Sm ³ /bar ²]									
W_1	120	52	0.8	0.13	7680	8673			69	8.00E+04		64	33	31	30
W_2	120	40	0.75	0.11	8600	7563			66	4.00E+04		63	32	30	30
Pipeline						14080	28.6			1.20E+05					30

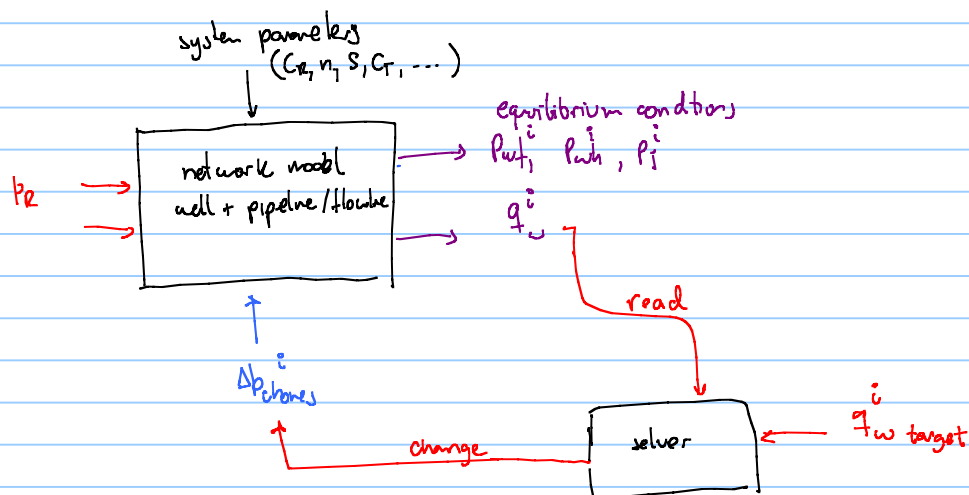
- option 2: include the choke "model" $\rightarrow$ 2 options

- Δp_{choke} $\leftarrow$ this option will be discussed next
- choke opening $\Delta p_{choke} = f(q_1, q_{perm}, p_1)$

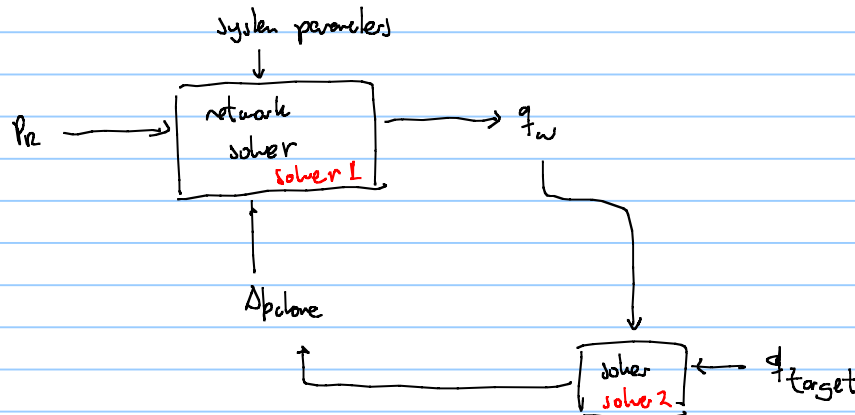


for derivative-based solver
it is necessary to give a good
initial seed

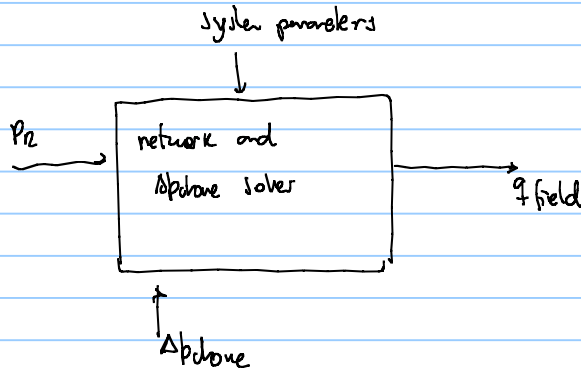
- How to use this model to find Δp_{pore} such that $q_1 = 80000 \text{ m}^3/\text{d}$
 $q_2 = 40000 \text{ m}^3/\text{d}$



in excel it is not possible to have two levels of solver



"Merging the two solvers"



objective variable :

$$(P_{j_{aw}} - P_{j_1})^2 + (P_{j_{aw}} - P_{j_2})^2 + (P_{j_{aw}} - P_{j_{sep}})^2$$

variables

changing P_{j_1}

P_{j_2}

$\Delta p_{choke 1}$

$\Delta p_{choke 2}$

constraint

$$q_1 = q_{1target}$$

$$q_2 = q_{2target}$$

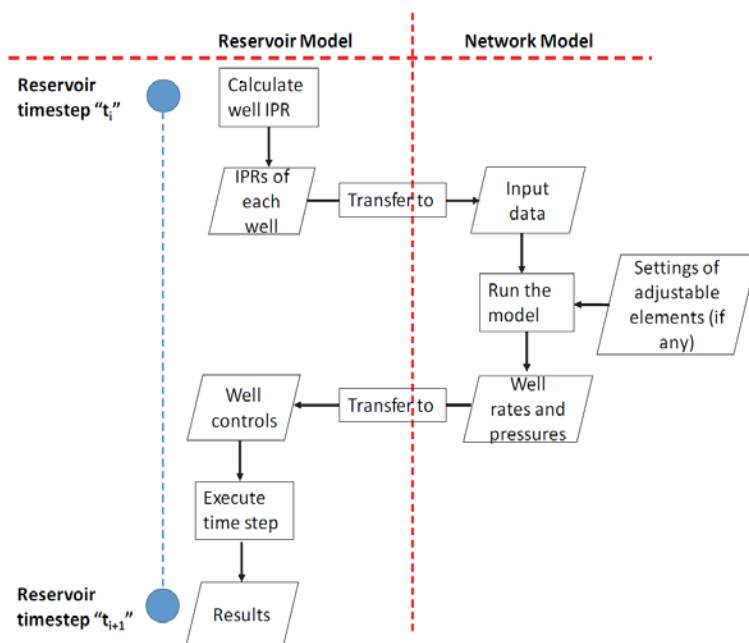
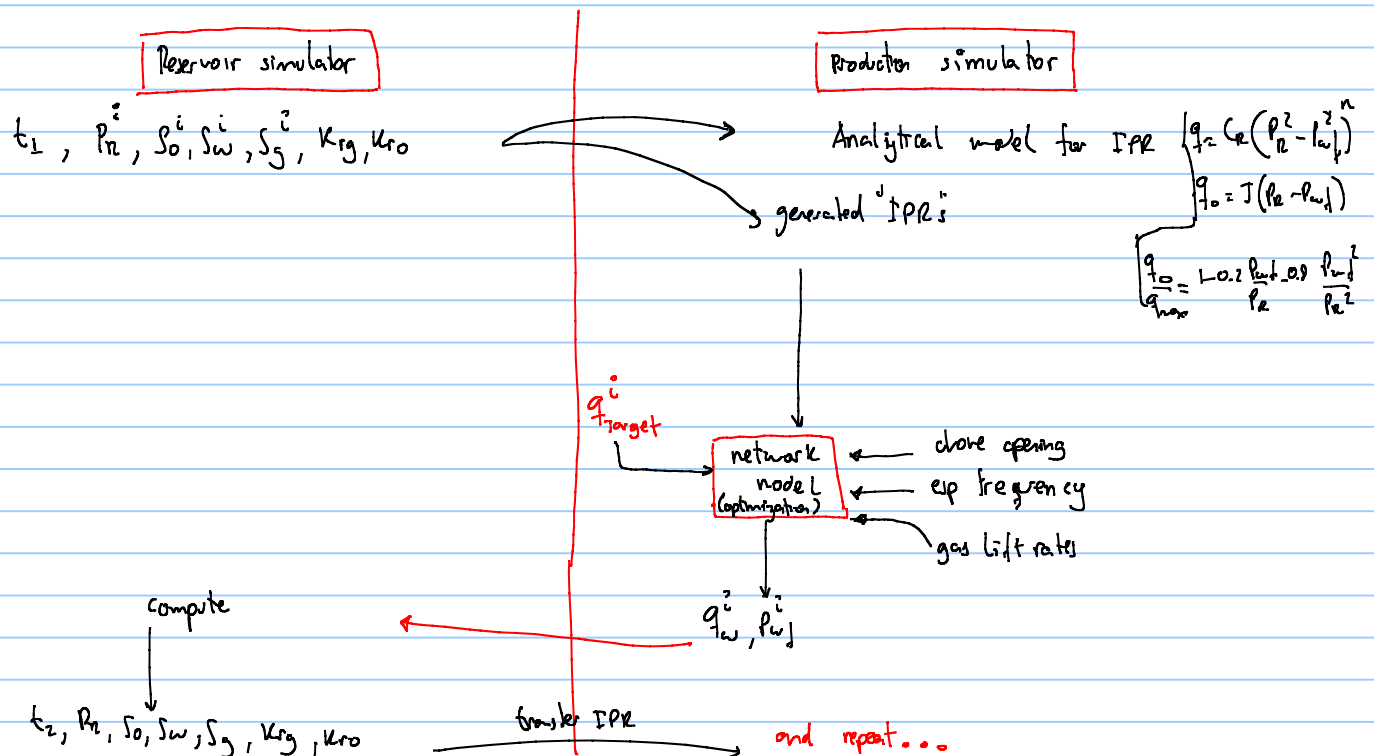
Pr	IPR			Tubing		Flowline		psep	pwf	qwell	pwh	dpchoke	pdc	pjunc	error	qtarget
	C	n	S	Ct	Cfl											
[bara]	[Sm^3/bar^2n]			[Sm^3/bar^2]	[Sm^3/bar^2]	[bara]	[bara]	[Sm^3/d]	[bara]	[bar]	[bar]	[bara]	(bara^2)	[Sm3/d]		
120	52	0.8	0.13	7680	8673		69	8.00E+04	64	33	31	30	9E-11	80000		
120	40	0.75	0.11	8600	7563		87	3.00E+04	82	52	30	30	5E-11	30000		
					14080	28.6		1.10E+05				30	7E-12			
									Average=			30	2E-10			

Youtube nr. 20

Coupling reservoir + production simulators network well

- porous media
- wellbore flow can be included with tubing tables
- transient
- fracture + pipeline + wellbore flow
- steady state ($\partial/\partial t = 0$)
- runs with IPR as boundary conditions on cell

Example of explicit coupling strategy



page 19 of compendium

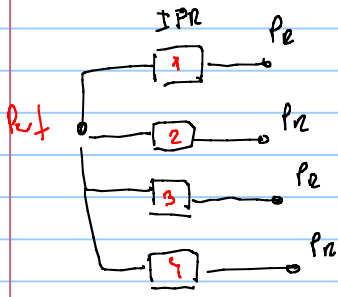
implicit coupling: requires either

- solving all equations simultaneously
- re-run the step until some convergence is achieved

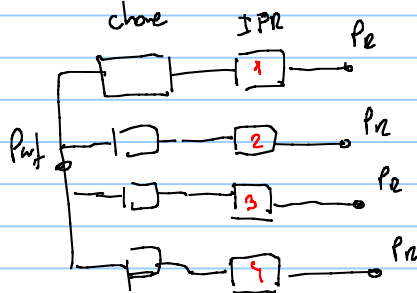
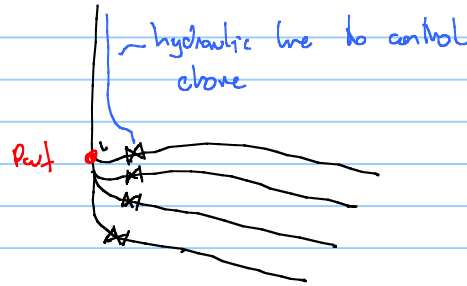
Youtube n. 21

Downhole networks

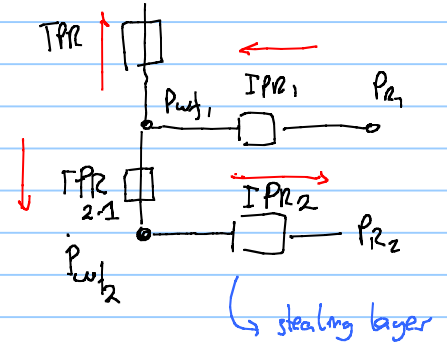
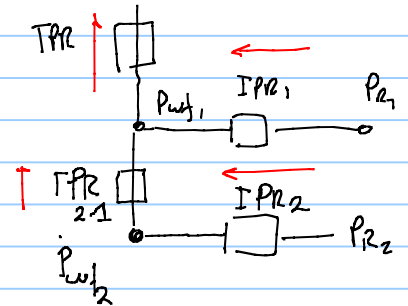
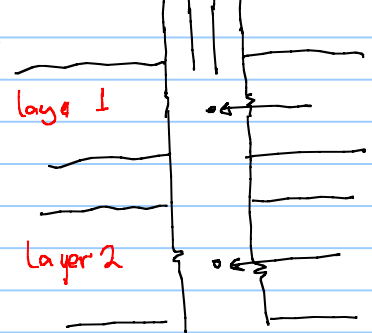
multi-lateral wells



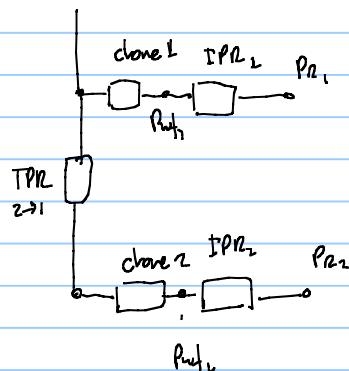
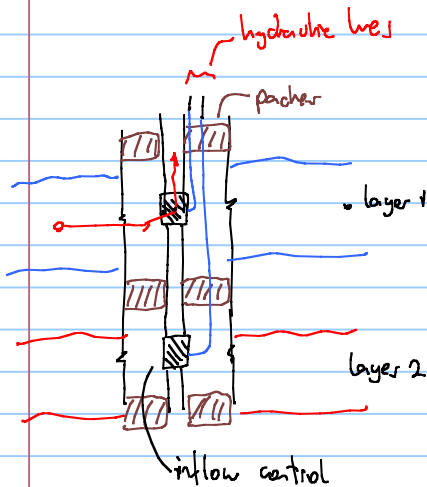
smart well



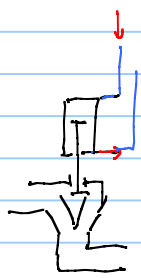
multi layer



multi layer with inflow control

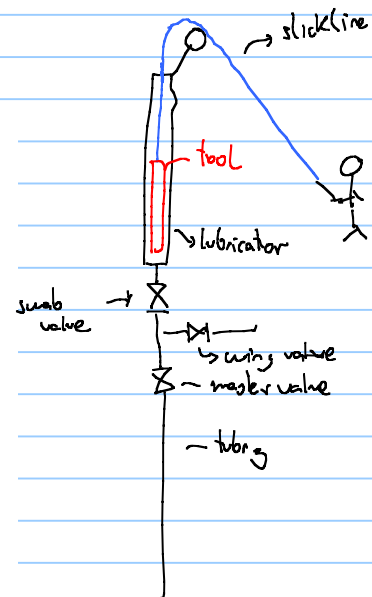
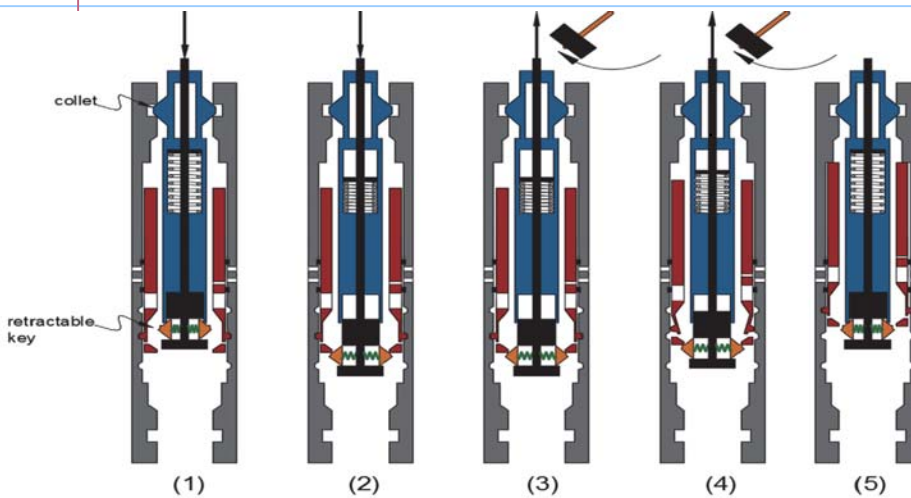
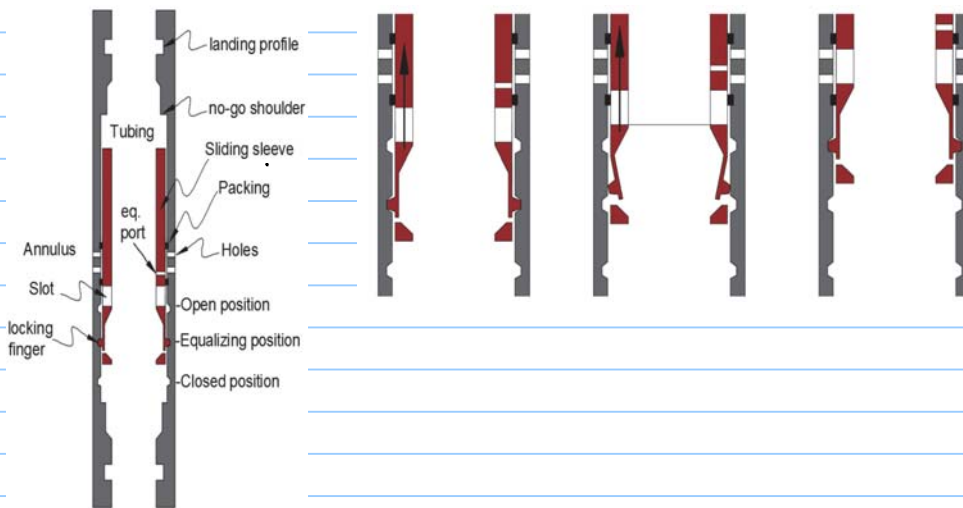


these valves can be actuated from surface (\$\$\$) or mechanically. (\$\$)
actuated for example with wireline, coil tubing

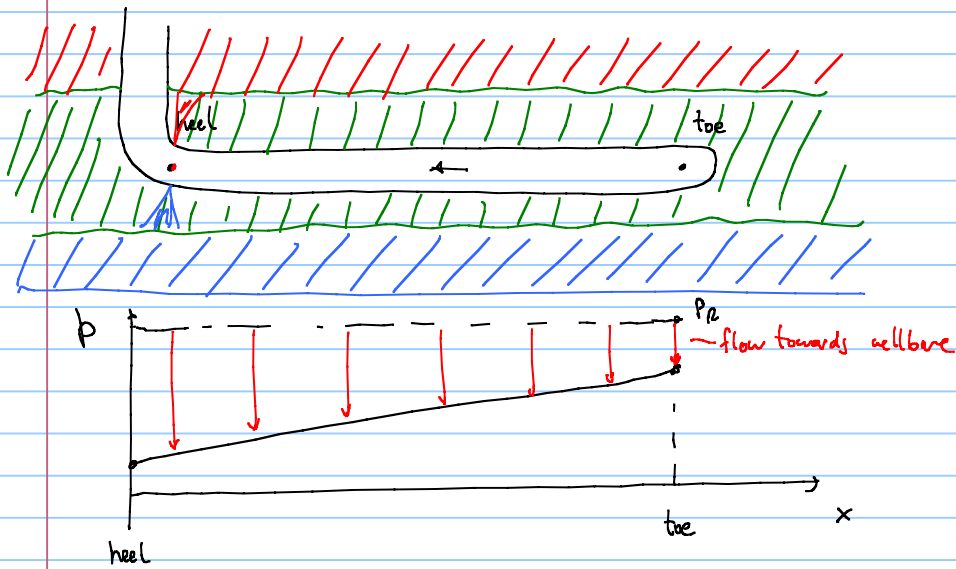


example of
hydraulic activation of choke

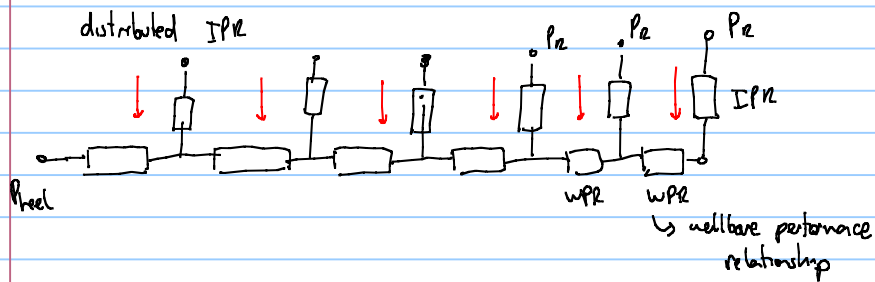
sliding sleeve functionality page 71 of compendium



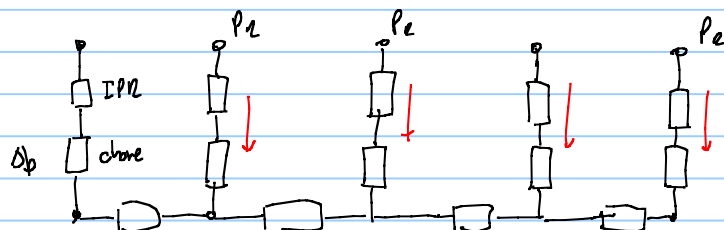
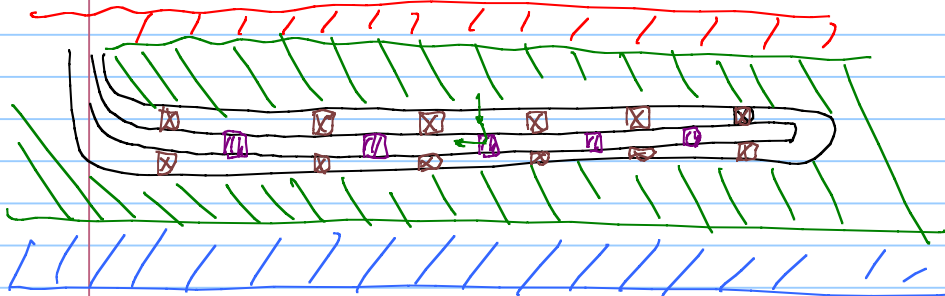
Networks to study a long horizontal well



$$q \propto (P_R - P_{well})$$

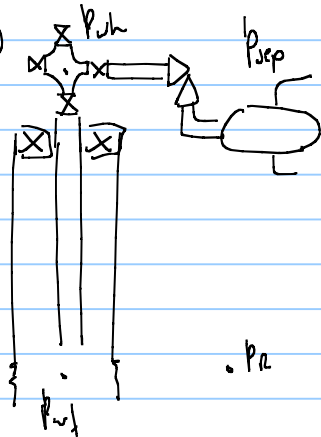


to avoid gas/water coning inflow control devices are often used

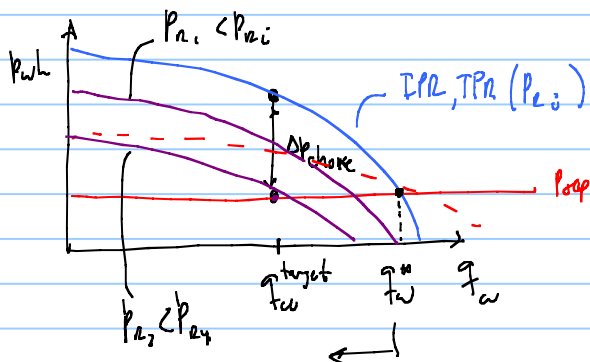


the chokes are used to even the rate profile along well. to ensure even depletion and high recovery factor

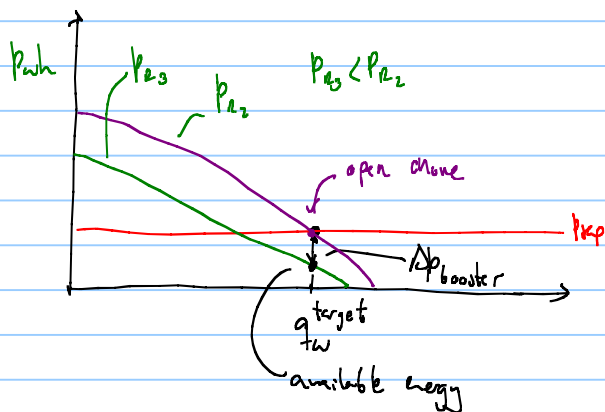
Class 20210420: Boosting



wellhead equilibrium



remember: another option, instead of using a booster is to modify the available and required pressure curves (e.g. fracturing, stimulation, tubing ϕ change, gas-lift, prep lowering)



when $P_r \downarrow \rightarrow \Delta P_{\text{booster}} \uparrow$

• Boosters

• in well (Artificial lift)

- ESP (electric submersible pump) ← screwed at end of tubing offshore
- Jet pump
- rod pumps
- other

mostly onshore (not very common in NCS)

find "something" (equipment) to provide

@ $q_{\text{target}} \rightarrow \Delta P_{\text{booster}}$

is this combination feasible?

• outside of well (typically subsea)

• centrifugal pump $GVF \leq 0.1$

• helico-axial pumps.
(GVF, gas volume fraction)
@ net $\frac{q_g}{q_g + q_l}$

reasons
• "short" life time (6m - 2 years)
↑ intervention costs
• if any x-mas tree well the offshore structure should have a drilling package
• if wet x-mas tree

technically?/physically
→ \$
→ equipment available on market
→ others

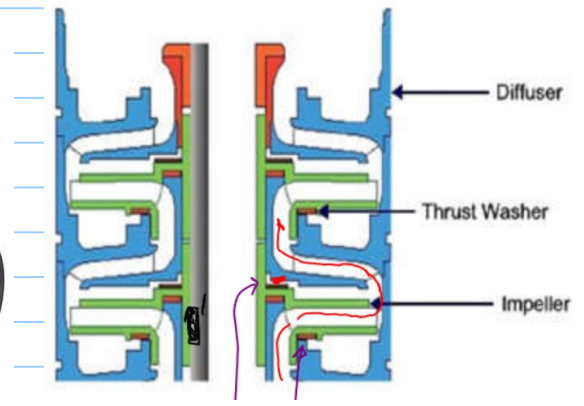
0.1 $\leq GVF < 0.9$

• twin screw pump

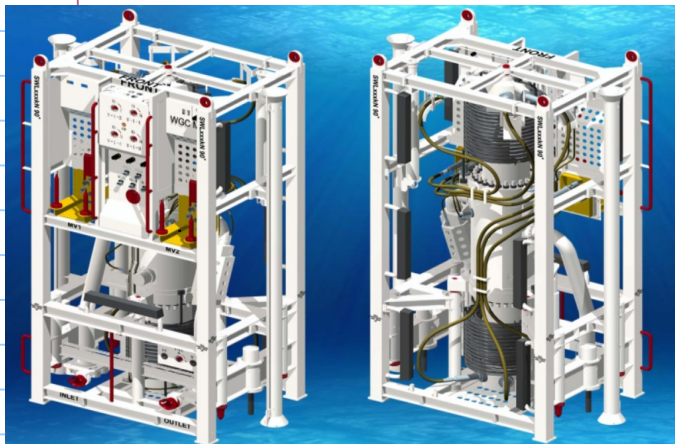
• Wet gas compressor (Gullfaks 1)

0.9 $\leq GVF$

• Dry gas compressor $GVF > 0.97$ (Åsgard 1)



ESP



WGC

(1) u_c (2) u_v


$$P_{suc} > P_b(T_{suc}) \cdot F_{safety}$$

(1) s_{uv}

(2) d_u


$$p_{suc} > p_d(t_{mc}) \cdot F_{safety}$$

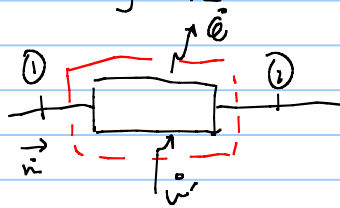
- for all machines

$$p_{proc} \geq p_{min}$$

for mechanical purposes
rotor balancing
seals



first law of thermodynamics for open systems:



$$\dot{q} - \dot{w} = \dot{E}_1 - \dot{E}_2$$

$$\dot{w} = \dot{E}_2 - \dot{E}_1 = \dot{m}(e_2 - e_1)$$

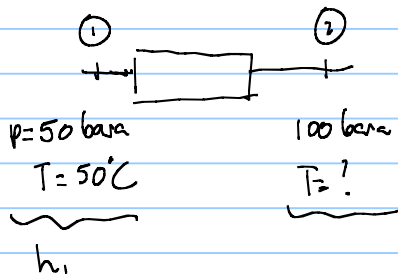
neglecting kinetic potential

$$\dot{w} = \dot{m}(h_2 - h_1)$$

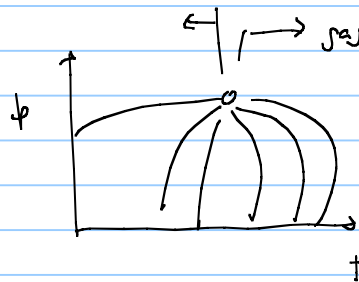
Δh ?

$$h \rightarrow f(p, T)$$

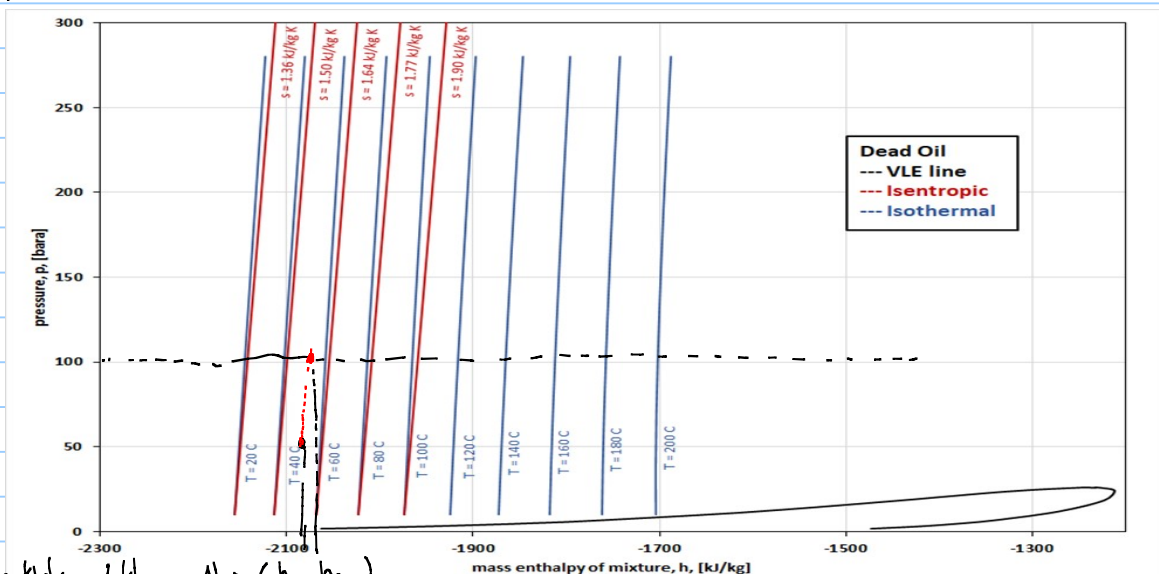
$$h, p \rightarrow T$$



pressure-enthalpy diagram
water - Mollier diagram



Case: dead oil



ideal enthalpy difference $\Delta h_f^i (h_1 - h_{2s})$

$$\Delta h_{\text{real}} = (h_2 - h_1) = \frac{(h_{2s} - h_1)}{\eta_{\text{adiabatic}}}$$

$$\Delta h_{\text{real}} > \Delta h_{\text{ideal}}$$

adiabatic efficiency (0-1)

↳ in boosters (0.3 - 0.8)

$$\dot{w} = \frac{\dot{m}}{\eta_{\text{adiabatic}}} \cdot \Delta h_s$$

↳ $\eta = 0.6$ (assumed)

example

$$\dot{q}_0 = 50000 \text{ stb/d} \quad \rho_0 = 800 \text{ kg/m}^3$$

$$\dot{m} = \dot{q}_0 \cdot \rho_0 \quad \text{kg/s}$$

$$= \frac{50000}{6.29} \cdot \frac{1}{(24.3600)} \cdot 160 = 7.4 \text{ kg/s}$$

Δh_s = instead of reading from chart, i use an approximation

$$\text{for liquids} \quad \Delta h_s \approx \frac{\Delta p}{\rho} = \frac{(100 - 50) \cdot 10^5}{800} = 6250 \text{ J/kg}$$

from chart

$$\rho = \text{cruden} = 800$$

(1) -2087.298387096774, 50.47013977128336

(2) -2080.040322580645, 100.78780177890721

$$\Delta h_s \approx 7.2 \text{ kJ/kg}$$

$$(-2080 - (-2087)) = 7.2 \text{ kJ/kg}$$

$$h_{(p,T)} = (h_{p,T} - h_{ref})$$

$$h_{ref} > h_{p,T}$$

$$h_{ref} < h_{p,T}$$

$$\dot{w} = \frac{\dot{m} \cdot (\Delta h_s)}{\eta_{\text{adiab}}} = \frac{7.4 \cdot 6250}{0.6 \cdot 1000} = 77 \quad [\text{kW}]$$

$$\text{ideal power} = 46.3 \text{ kW}$$

nadiab	required power [kW]
0.3	154.2
0.4	115.6
0.5	92.5
0.6	77.1
0.7	66.1
0.8	57.8

Class 20210422 : Boosting part 2

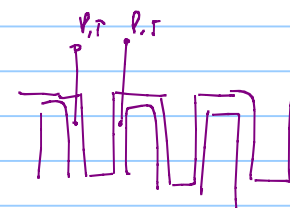
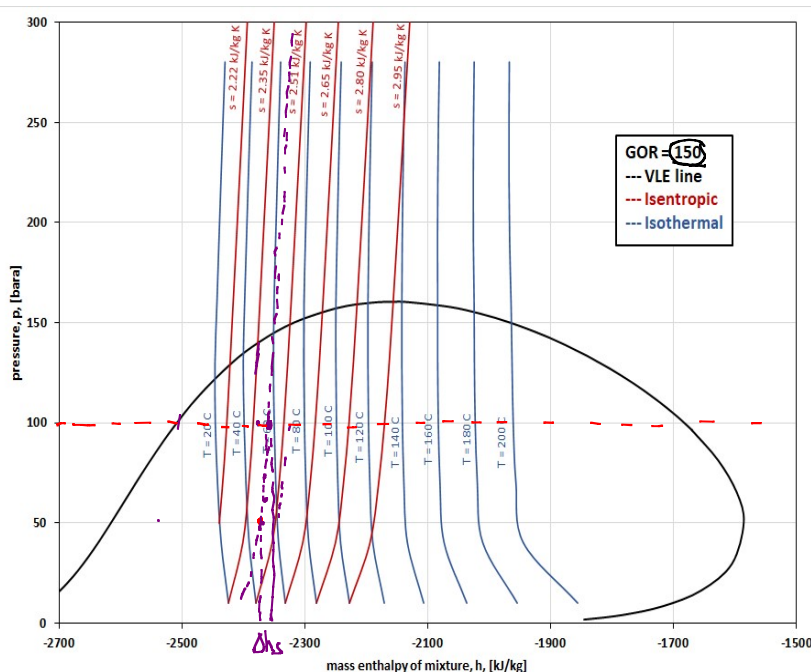
inlet: -2372.68, 50.
outlet (s): -2358.75, 99.5

$$(h_{2s} - h_1) = 14 \text{ kJ/kg}$$

$$\dot{P} = \dot{m} \cdot \frac{\Delta h}{\eta_{adsc}}$$

$$= 7.2 \text{ kg/s} \cdot \frac{14}{0.6}$$

$$= 168 \text{ kW}$$



$$T_{out} = 57^\circ\text{C}$$

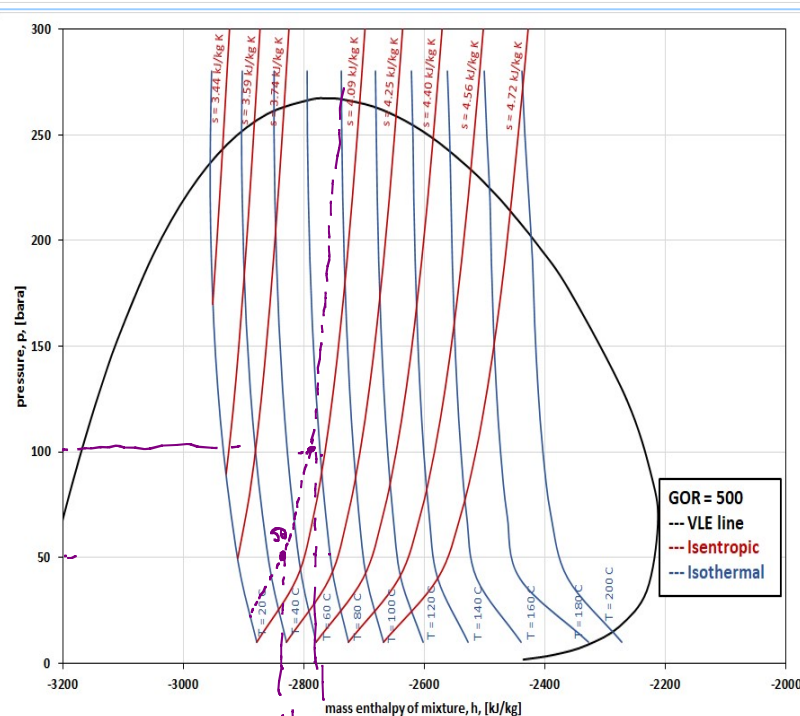
$$T_m = 50^\circ\text{C}$$

$$\Delta h_s$$

inlet: -2831.8, 50.3
outlet (s): -2799.56, 99.7

$$\Delta h_s \approx 31 \text{ kJ/kg}$$

$$\dot{P} \approx 372 \text{ kW}$$



$$T_{out} = 70^\circ\text{C}$$

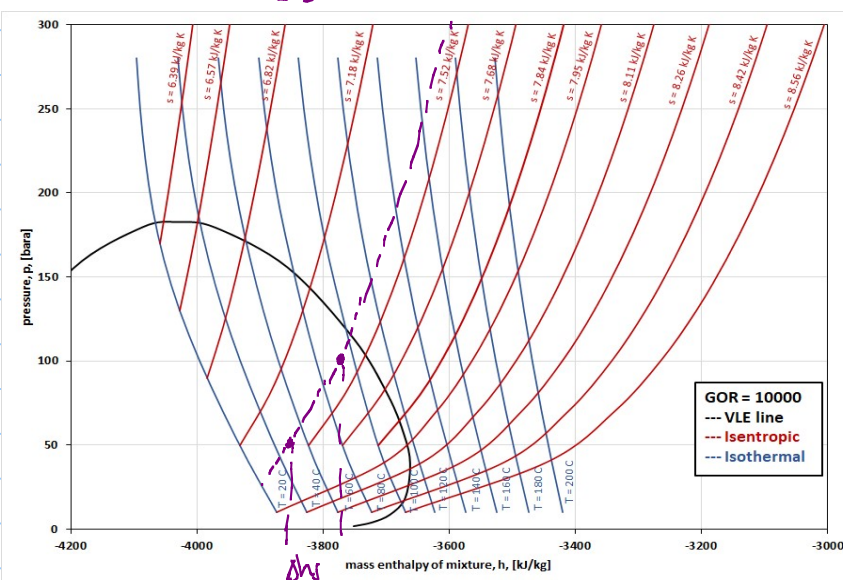
$$T_m = 50^\circ\text{C}$$

inlet: -3853.71, 50.7
outlet (s): -3774.67, 99.5

$$\Delta h_s \approx 79 \text{ kJ/kg}$$

$$\dot{P} = \frac{7.275}{0.6}$$

$$\dot{P} = 998 \text{ kW}$$



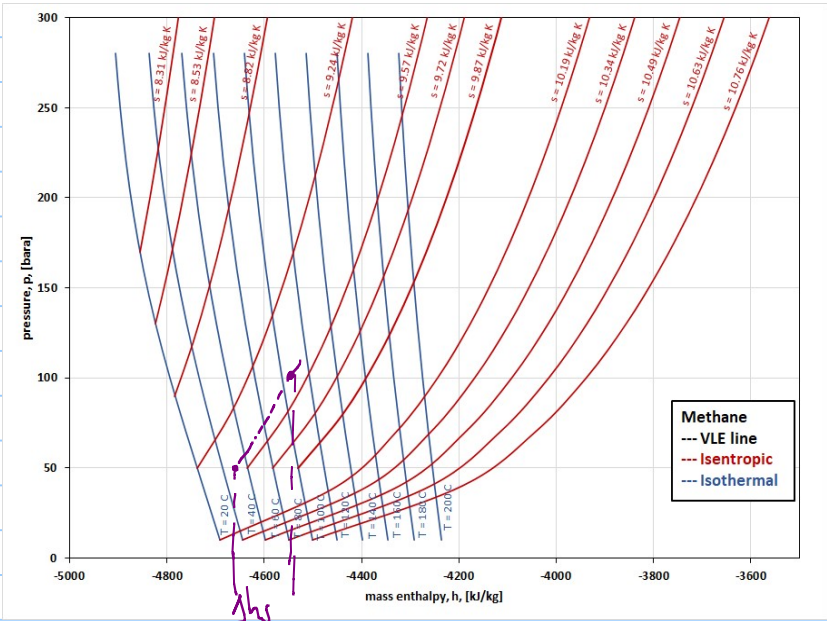
$$T_{out} = 93^\circ\text{C}$$

$$T_m = 50^\circ\text{C}$$

inlet: -4661.43, 50.7
outlet (s): -4544.75, 99.5

$\Delta h_s = 117 \text{ kJ/kg}$

$\dot{P} = 1404 \text{ kW}$



$T_{out,s} = 105^\circ\text{C}$
 $T_{in} = 50^\circ\text{C}$

Power required to compress 7.2 kg/s of the fluid from 50 bara, 50°C to 100 bara, assuming an adiabatic efficiency of 0.6, and for different fluids:

fluid	$\dot{P}$ (kW)	$T_{out,s}$	q_o	q_s
Dead oil	77	51	50000 stb/d	0
GOL=150	168	57		
GOL=500	372	75		
GOL=10000	948	93		
methane	1404	105		

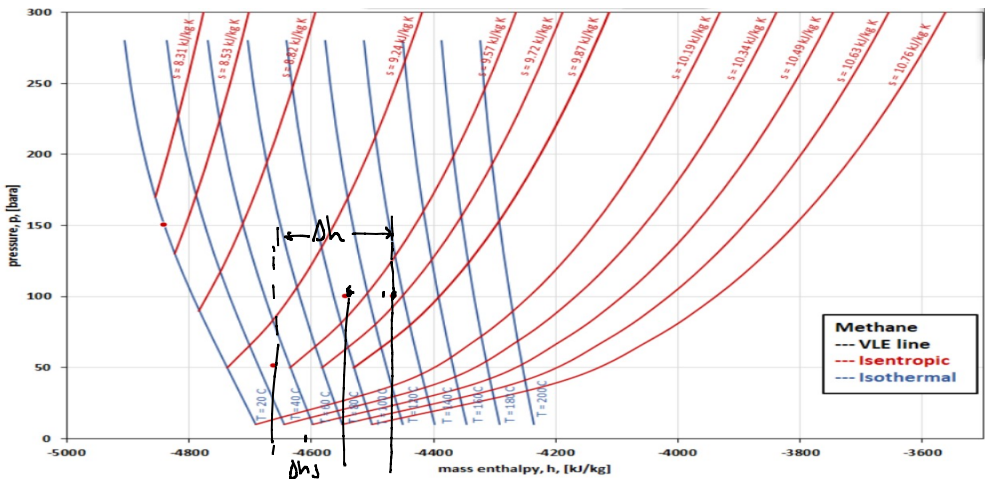
$\rho_o = 800 \text{ kg/m}^3$
 $\rho_s = 0.8 \text{ kg/m}^3$
$$v_h = q_o \cdot \rho_o + q_s \cdot \rho_s$$

$$GOL = \frac{q_s}{\rho_s}$$

$$\dot{m} = q_o \rho_o + q_s GOL \rho_s$$

$$\dot{m} = q_o \left(\rho_o + GOL \rho_s \right)$$

$$7.2 = q_o \left(800 + \frac{GOL \cdot 0.8}{1000} \right)$$



$\Delta h_r = \frac{\Delta h_s}{0.6}$
 $\Delta h = (\Delta h_s) \cdot 1.66$
 $T_{out} \approx 135^\circ\text{C}$

read from chart

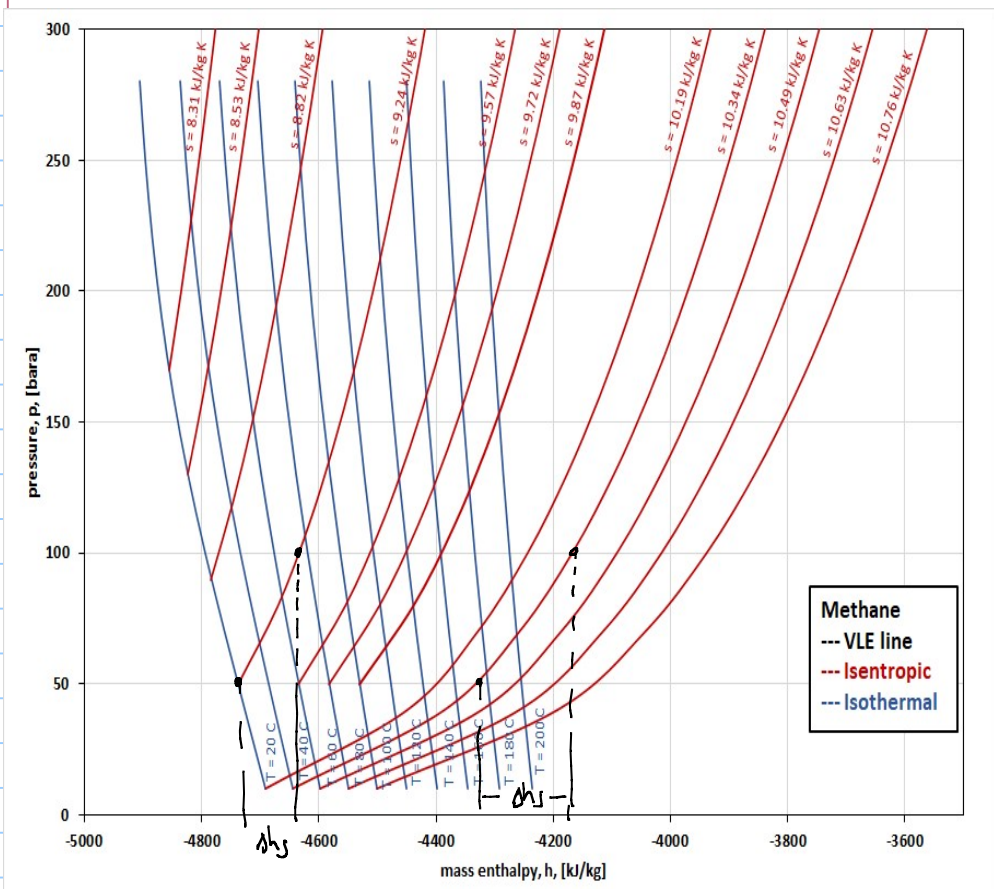
calculate from $\Delta h = \Delta h_s / \eta_{adiab}$

read from chart

calculate $h_{out} = h_{in} + \Delta h$

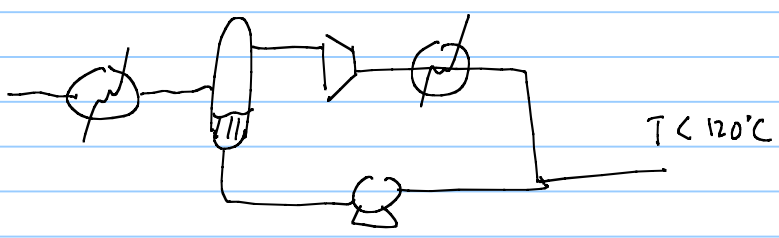
η_{adiab}	0.6 [-]						
Power [kW]	$T_{out,s}$ [C]	Δh_s [kJ/kg]	Δh [kJ/kg]	h_{in} [kJ/kg]	h_{out} [kJ/kg]	T_{out} [C]	
77	51	6.4	11	-2087.9	-2077.2	51	
168	57	14.0	23	-2372.7	-2349.4	60	
372	70	31.0	52	-2831.8	-2780.1	78	
948	93	79.0	132	-3853.7	-3722.0	110	
1404	105	117.0	195	-4661.4	-4466.4	135	

read from chart with $P_{out} = 100 \text{ bara}, h_{out}$



Compression at lower inlet temperatures requires a smaller Δh_s

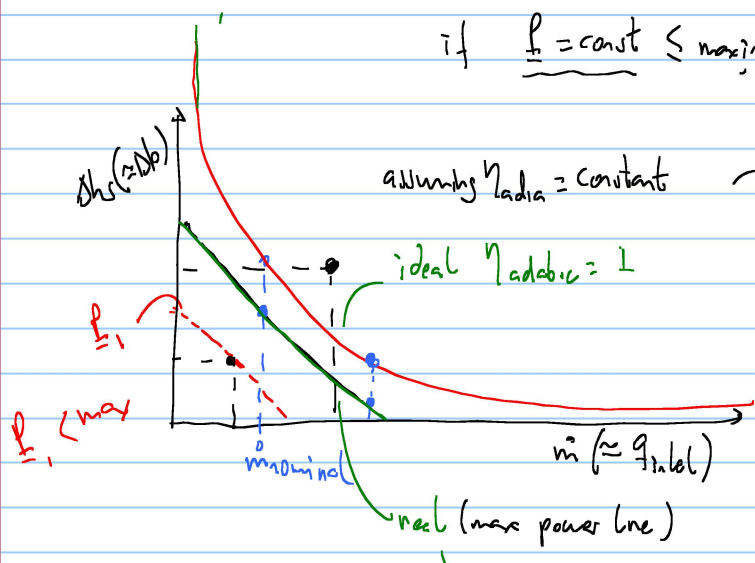
Therefore, to avoid high outlet temperatures and reduce compression power, coolers are sometimes installed upstream and downstream the compressor (Example Aasgard)



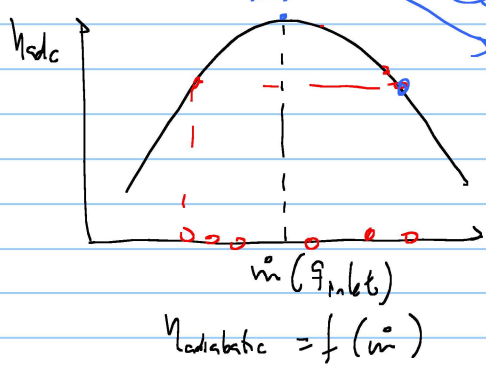
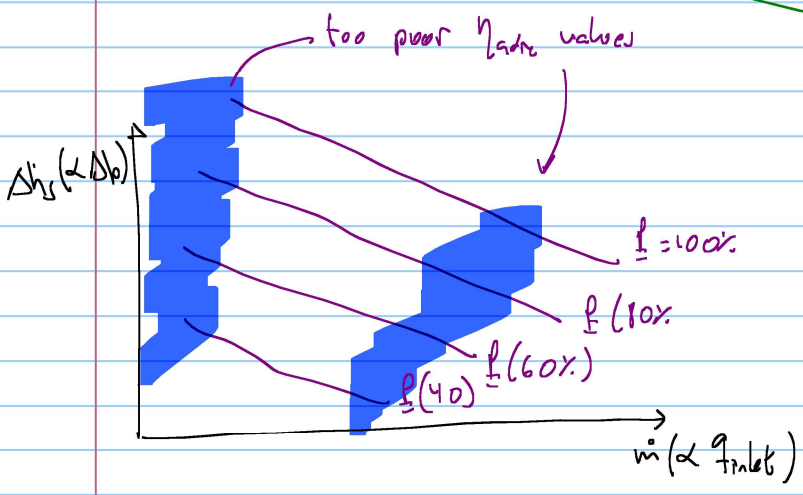
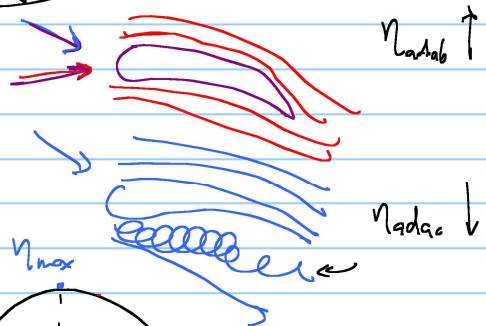
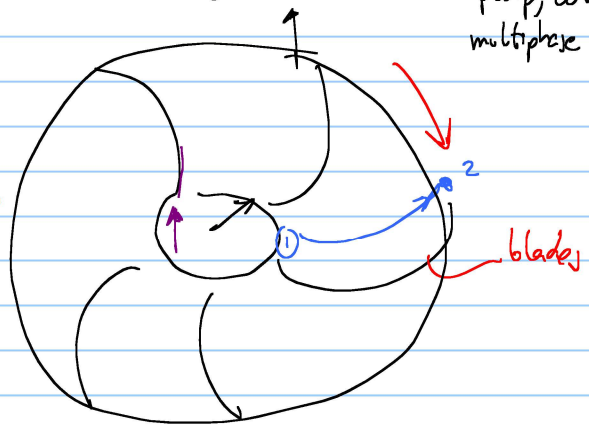
Performance map of boosters / $\{ \begin{matrix} \dot{q}_1, \Delta p_1 \\ \dot{q}_2, \Delta p_2 \\ \dot{q}_3, \Delta p_3 \\ \vdots \end{matrix} \}$ should fall inside the performance map of the booster)

$\dot{P} = \dot{m} \frac{\Delta h_s}{\eta_{adia}} \propto \Delta p$

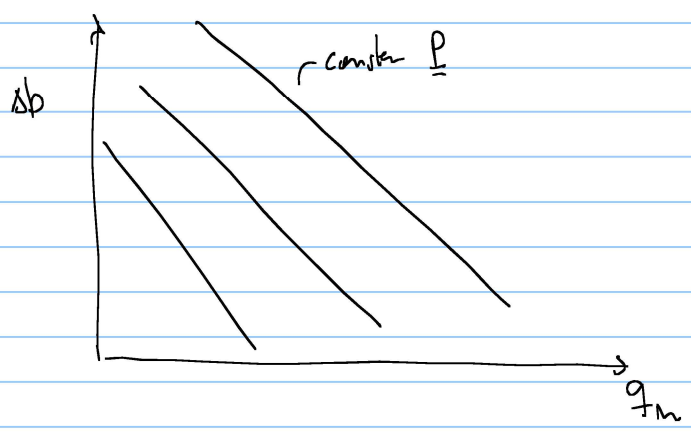
if $\dot{P} = \text{const} \leq \text{maximum capacity}$



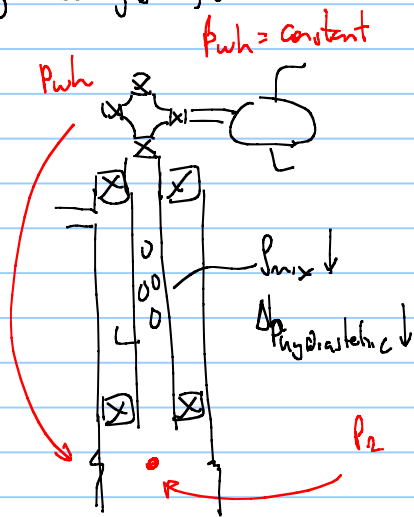
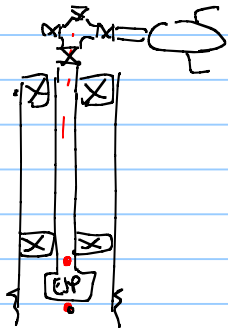
rotor-dynamic machines → centrifugal, axial pump, compressor multiphase booster



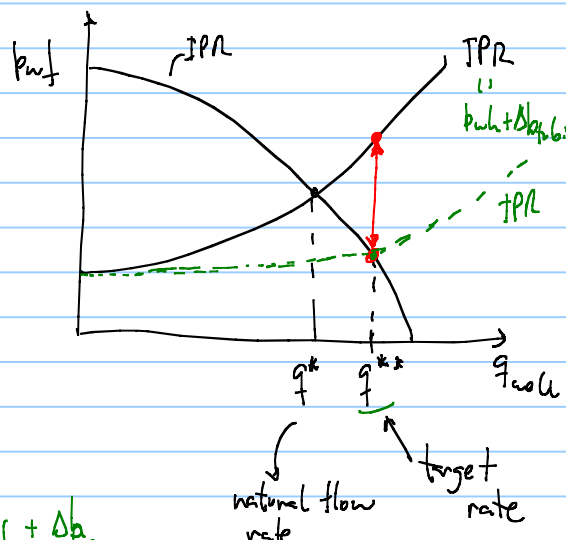
for a liquid pump $\Delta h_s = \frac{\Delta p}{\rho}$ $\dot{m} = \rho \cdot q_m \cdot f = q_m \cdot f$



difference between boosting and gas lift



without any artificial lift
bottomhole equilibrium



$$P_{wh} = P_{wh} + \Delta P_{tubing}$$

$$P_{wh} = P_{wh} + \Delta P_h + \Delta P_f + \Delta P_{ac}$$

$$v = \frac{q}{A} = \frac{(q_o + q_g)}{A} \quad q_o + q_g \text{ gas lift}$$

in gas lift $\Delta P_f \uparrow \ll \Delta P_h \downarrow$

PENSUM:

- Field development workflow.
 - Lifecycle of a hydrocarbon field
 - Overview – The field development process (ppt)
 - Production modes
 - Discounting (Quiz exercise)
 - Relationship between plateau height and length
 - Rule of thumb between plateau height and TRR (Quiz exercise)
 - Bottlenecking and processing capacity (Quiz exercise, Home exercise)
 - Onshore vs offshore
 - Oil vs gas (Quiz exercise)
- Home exercise (frequency analysis, relative frequency and cumulative frequency, gravity separation and separation capacity)
- Field production performance
 - Estimation of production profiles
 - Dry gas production system: material balance, IPR, TPR, FPR, choke, flow equilibrium. (Quiz exercise)
 - Excel VBA, functions and routines.
 - Dry gas production system: production scheduling (Home Exercise)
 - Measures to prolong the plateau. Discussion on tubing size considerations, pipeline size considerations. (Quiz exercise)
 - Production potential. (Quiz exercise: production scheduling using the production potential)
 - Tubing tables (Quiz exercise)
- Value chain model, cost estimation and NPV calculations (Class exercise, Quiz exercises)
- Probabilistic reserve estimation
 - Monte Carlo (Class exercise in Excel and Jupyter notebook)
- Decision and probability tree analysis (Class exercise in Excel, Quiz exercise)
- Home exercise: quantification of uncertainty in NPV - early field development
- Offshore structures
 - Overview (ppt)
 - Layout of production systems (ppt)
 - Marine loads on offshore structures (Class exercise in Jupyter notebook, Quiz exercises)
- Flow assurance considerations (ppt)
 - General overview
 - Inhibitor subsea system. Disposal.
 - Class exercise: Modeling of topside facilities of Karish and Tanin field (p and T calculations on JT valve). Estimation of MEG injection requirements. (Quiz exercise)
- Field production performance
 - Dry gas networks. (Class exercise, Quiz Exercises)
 - Downhole networks (Quiz exercise)
 - Boosting (Class exercise)

Tools:

-Excel with VBA, Excel solver, Jupyter Notebook (Python), Hysys

Generic Skills and topics

- Sampling with Monte Carlo, Latin Hypercube
- Probability trees
- Statistics
- FFT
- Thermodynamics
- Economic calculations