

# Class 20210422 : Boosting part 2

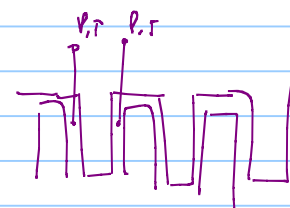
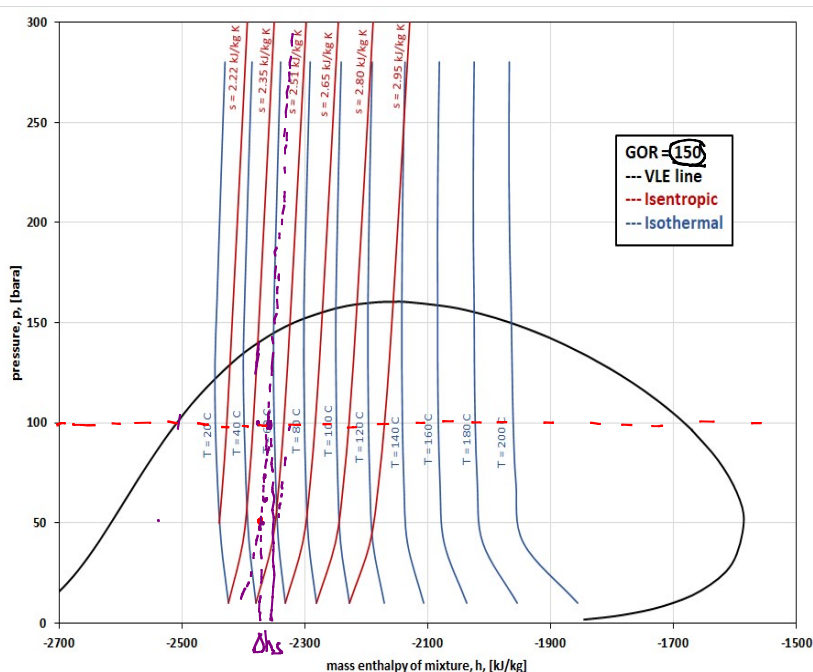
inlet: -2372.68, 50.  
outlet (s): -2358.75, 99.5

$$(h_{2s} - h_1) = 14 \text{ kJ/kg}$$

$$\dot{P} = \dot{m} \cdot \frac{\Delta h}{\eta_{adsc}}$$

$$= 7.2 \text{ kg/s} \cdot \frac{14}{0.6}$$

$$= 168 \text{ kW}$$



$$T_{out,s} = 57^\circ\text{C}$$

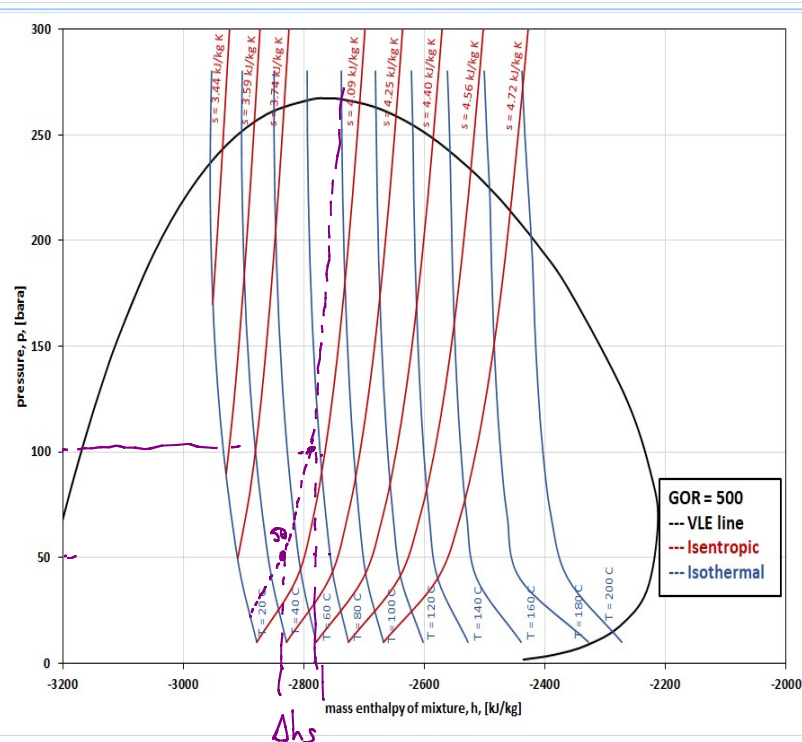
$$T_m = 50^\circ\text{C}$$

$$\Delta h_s$$

inlet: -2831.8, 50.3  
outlet (s): -2799.56, 99.7

$$\Delta h_s \approx 31 \text{ kJ/kg}$$

$$\dot{P} \approx 372 \text{ kW}$$



$$T_{out,s} = 70^\circ\text{C}$$

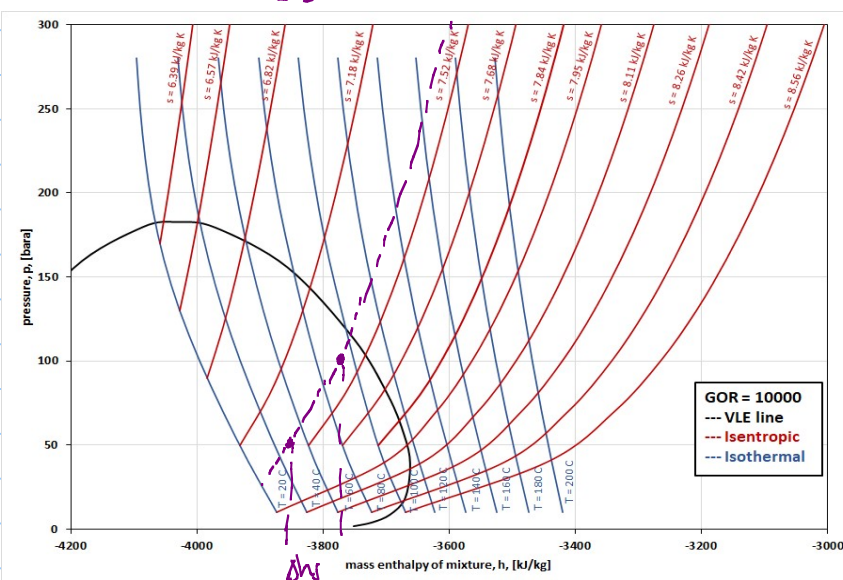
$$T_m = 50^\circ\text{C}$$

inlet: -3853.71, 50.7  
outlet (s): -3774.67, 99.5

$$\Delta h_s \approx 79 \text{ kJ/kg}$$

$$\dot{P} = \frac{7.275}{0.6}$$

$$\dot{P} = 948 \text{ kW}$$



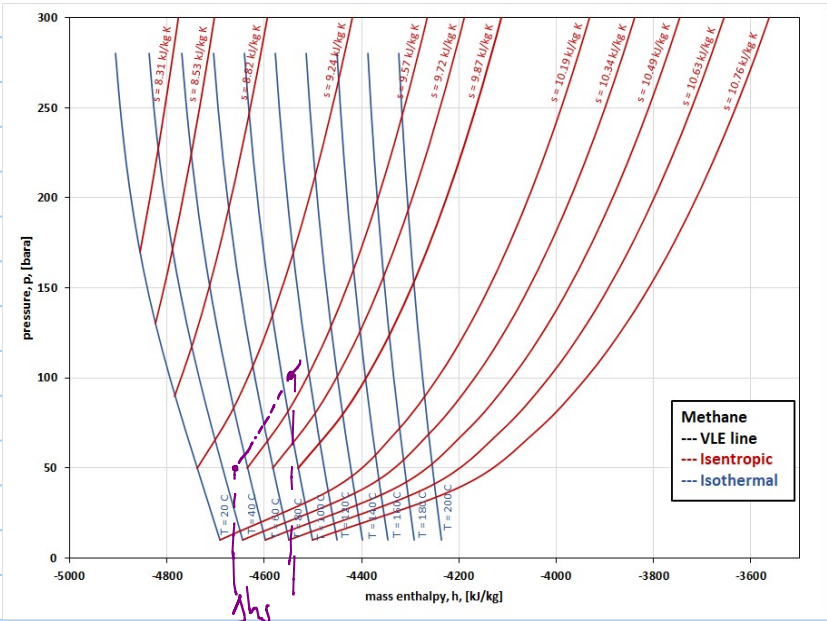
$$T_{out,s} \approx 93^\circ\text{C}$$

$$T_m = 50^\circ\text{C}$$

inlet: -4661.43, 50.7  
outlet (s): -4544.75, 99.5

$\Delta h_s = 117 \text{ kJ/kg}$

$\dot{P} = 1404 \text{ kW}$

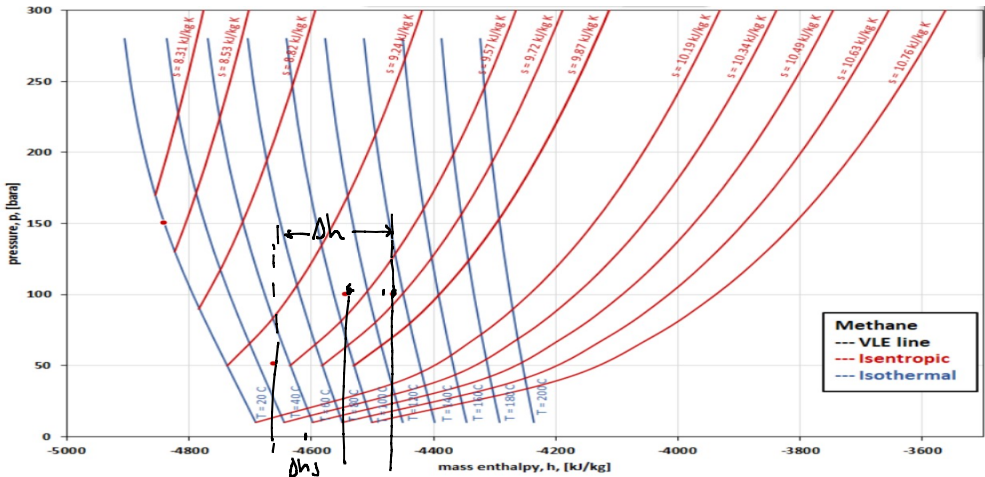


$T_{out,s} = 105^\circ\text{C}$   
 $T_{in} = 50^\circ\text{C}$

Power required to compress 7.2 kg/s of the fluid from 50 bara, 50°C to 100 bara, assuming an adiabatic efficiency of 0.6, and for different fluids:

fluid	$\dot{P}$ (kW)	$T_{out,s}$	$q_o$	$q_s$
Dead oil	77	51	50000 stb/d	0
GOL=150	168	57		
GOL=500	372	75		
GOL=10000	948	93		
methane	1404	105		

$\rho_o = 800 \text{ kg/m}^3$   
 $\rho_s = 0.8 \text{ kg/m}^3$   
 $q_o = q_o \cdot \rho_o + q_s \cdot \rho_s$   
 $GOL = \frac{q_s}{q_o}$   
 $m = q_o \rho_o + q_o GOL \rho_s$   
 $\dot{m} = q_o \left( \rho_o + GOL \rho_s \right)$   
 $7.2 = q_o \left( 800 + \frac{GOL \cdot 0.8}{1000} \right)$



$\Delta h_r = \frac{\Delta h_s}{0.6}$   
 $\Delta h = (\Delta h_s) \cdot 1.66$   
 $T_{out} \approx 135^\circ\text{C}$

read from chart

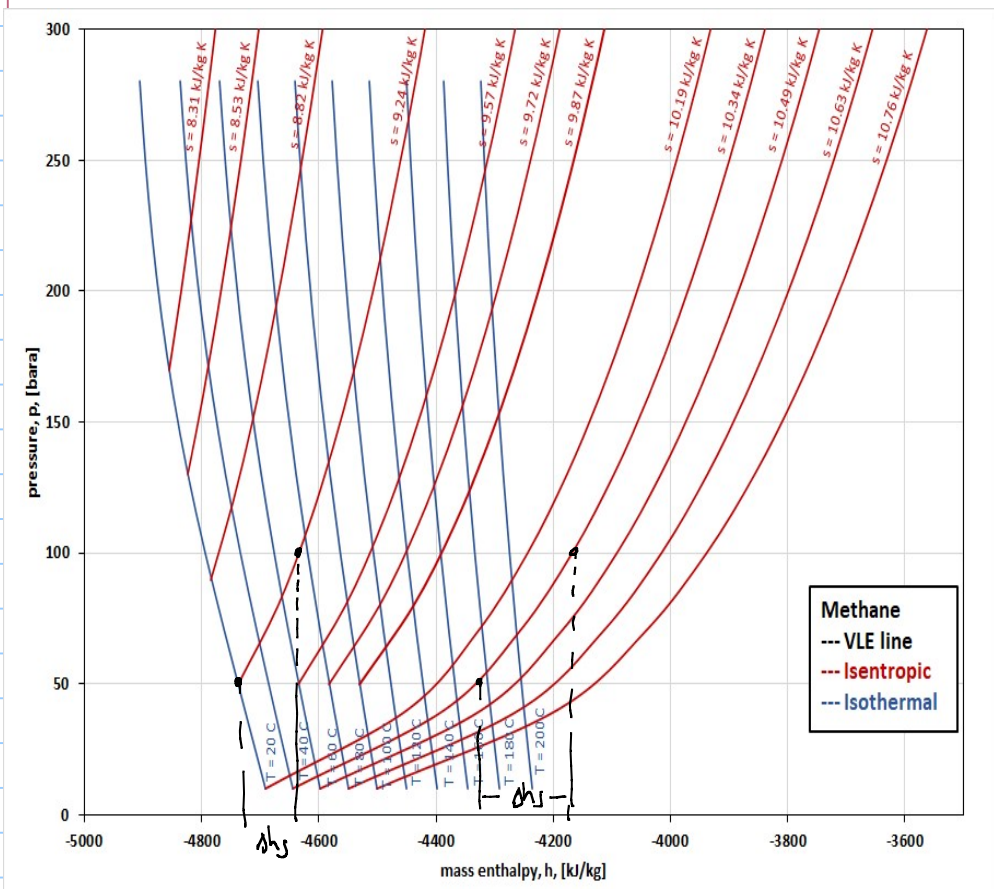
calculate from  $\Delta h = \Delta h_s / \eta_{adiab}$

read from chart

calculate  $h_{out} = h_{in} + \Delta h$

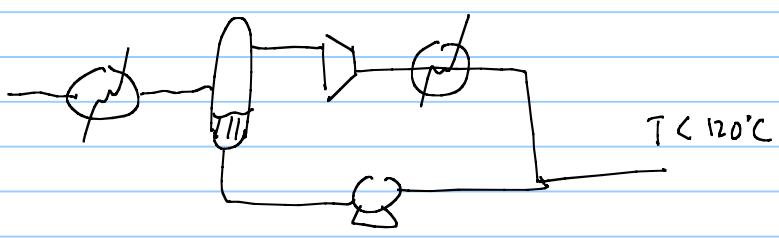
$\eta_{adiab}$	0.6 [-]						
Power [kW]	$T_{out,s}$ [C]	$\Delta h_s$ [kJ/kg]	$\Delta h$ [kJ/kg]	$h_{in}$ [kJ/kg]	$h_{out}$ [kJ/kg]	$T_{out}$ [C]	
77	51	6.4	11	-2087.9	-2077.2	51	
168	57	14.0	23	-2372.7	-2349.4	60	
372	70	31.0	52	-2831.8	-2780.1	78	
948	93	79.0	132	-3853.7	-3722.0	110	
1404	105	117.0	195	-4661.4	-4466.4	135	

read from chart with  $P_{out} = 100 \text{ bara}, h_{out}$



Compression at lower inlet temperatures requires a smaller  $\Delta h_s$

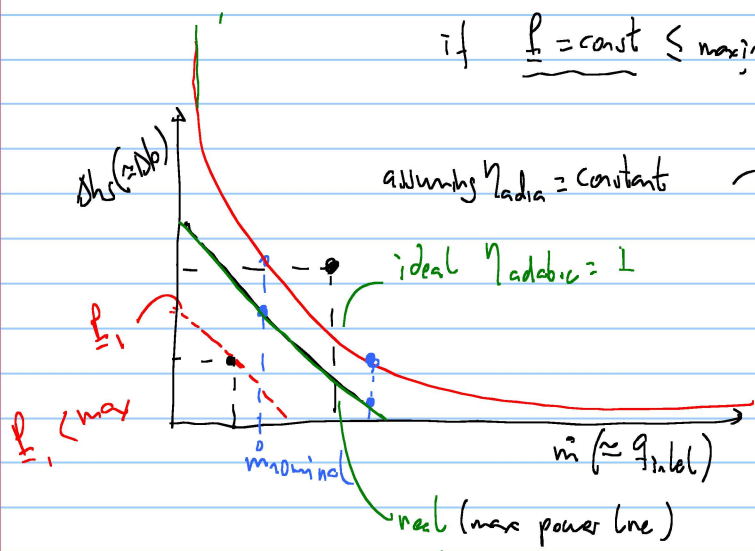
Therefore, to avoid high outlet temperatures and reduce compression power, coolers are sometimes installed upstream and downstream the compressor (Example Aasgard)



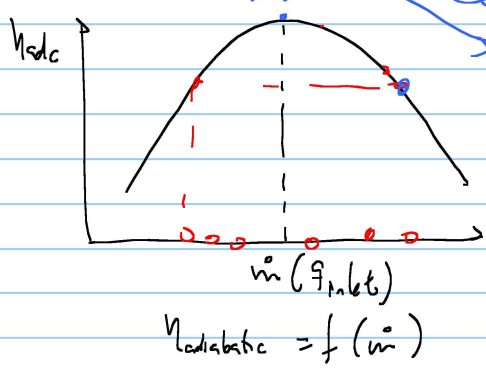
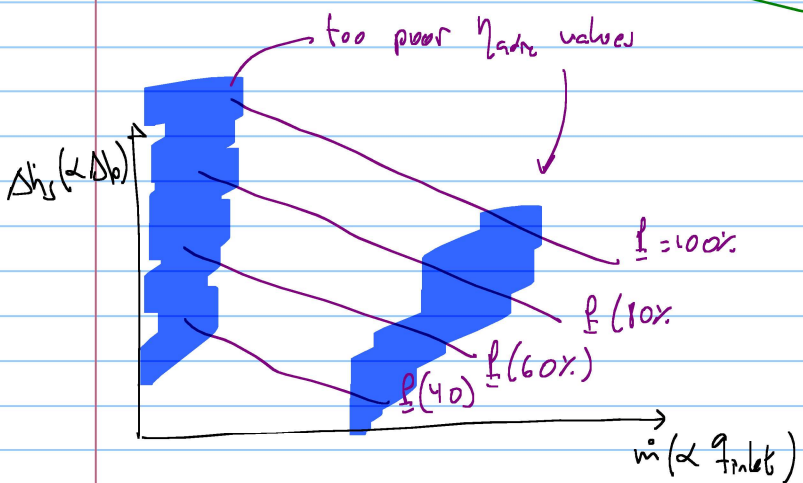
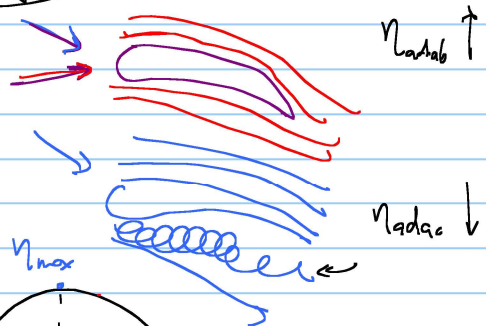
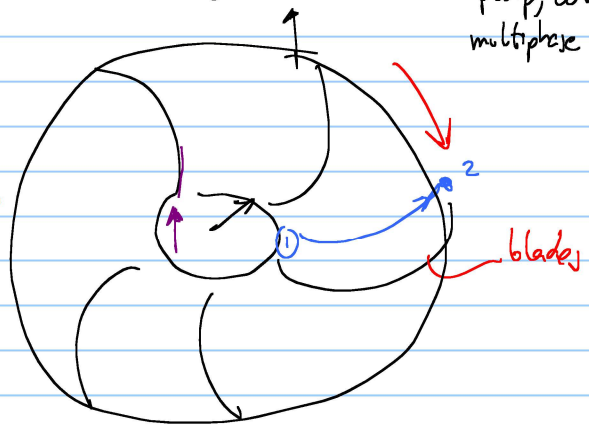
Performance map of boosters /  $\{ \begin{matrix} \dot{q}_1, \Delta h_1 \\ \dot{q}_2, \Delta h_2 \\ \dot{q}_3, \Delta h_3 \\ \vdots \end{matrix} \}$  should fall inside the performance map of the booster)

$$\underline{P} = \dot{m} \frac{\Delta h_s}{\eta_{adia}} \sim \dot{m} \propto \dot{q}_{inlet}$$

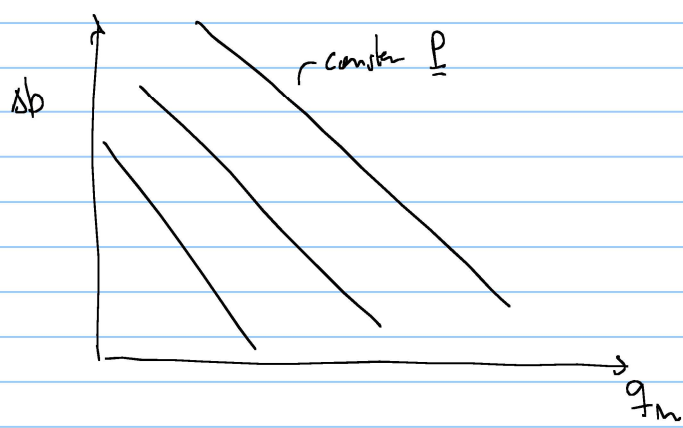
if  $\underline{P} = const \leq \text{maximum capacity}$



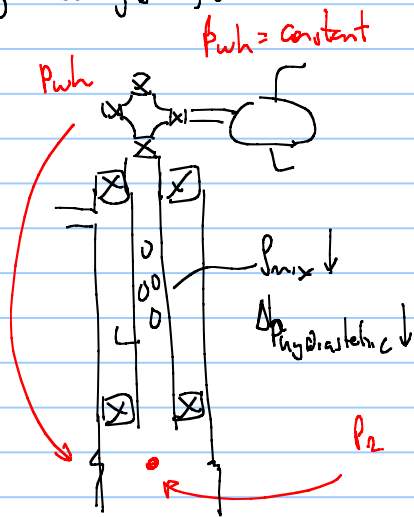
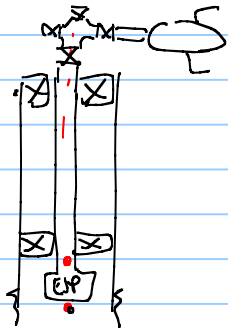
rotor-dynamic machines → centrifugal, axial pump, compressor, multiphase booster



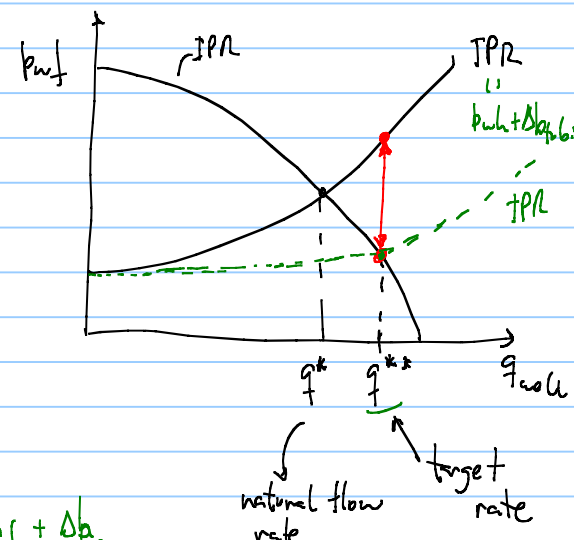
for a liquid pump  $\Delta h_s = \frac{\Delta p}{\rho}$   $\dot{m} = \dot{q}_{in} \cdot \rho_{in} = \dot{q}_{in} \cdot \rho$



difference between boosting and gas lift



without any artificial lift  
bottomhole equilibrium



$$P_{wh} = P_{wh} + \Delta P_{tubing}$$

$$P_{wh} = P_{wh} + \Delta P_h + \Delta P_f + \Delta P_{ac}$$

$$v = \frac{q}{A} = \frac{(q_o + q_g)}{A} \quad q_o + q_g \text{ gas lift}$$

in gas lift  $\Delta P_f \uparrow \ll \Delta P_h \downarrow$