

TPG4230 - Field development and operations

Associate Professor Milan Stanko (office 510). milan.stanko@ntnu.no
 ↳ 5th floor.

lecture schedule Fridays 9-12 (P12)
 Mondays 8-10 (P11)

Consultation time Fridays after class (12-13), try to make an email appointment before

Student assistant Salma Alwindira → arrange additional exercise sessions during the week

Evaluation 60% digital exam 27.05.2020 (09:00)

40% Exercises

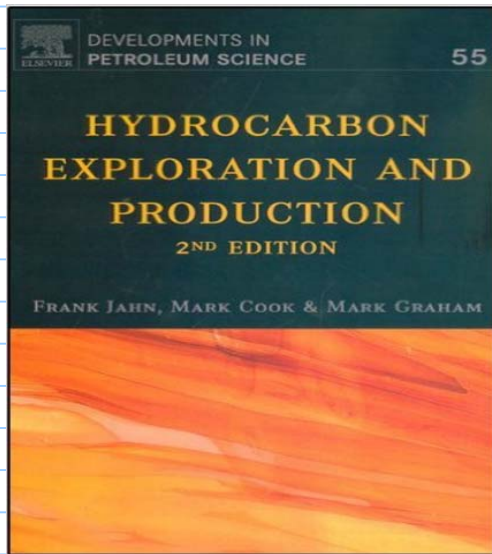
↳ (4-5), in groups 3-4 people (max)

Deliver all to get access to exam. (20/40)

Deliver late is allowed but penalty (~20%) every half-day late for delivery in Blackboard, be aware a group must be created first

Maybe? Guest lectures from industry (1 hr) → will be notified in advance

- Tools: Excel (VBA), Hysys (AspenTech, process simulator), IPM (Petex), Python (Jupyter notebooks)
 - ↳ Visual Basic for Applications
 - ↳ computer lab on ground floor
 - ↳ Integrated petroleum management

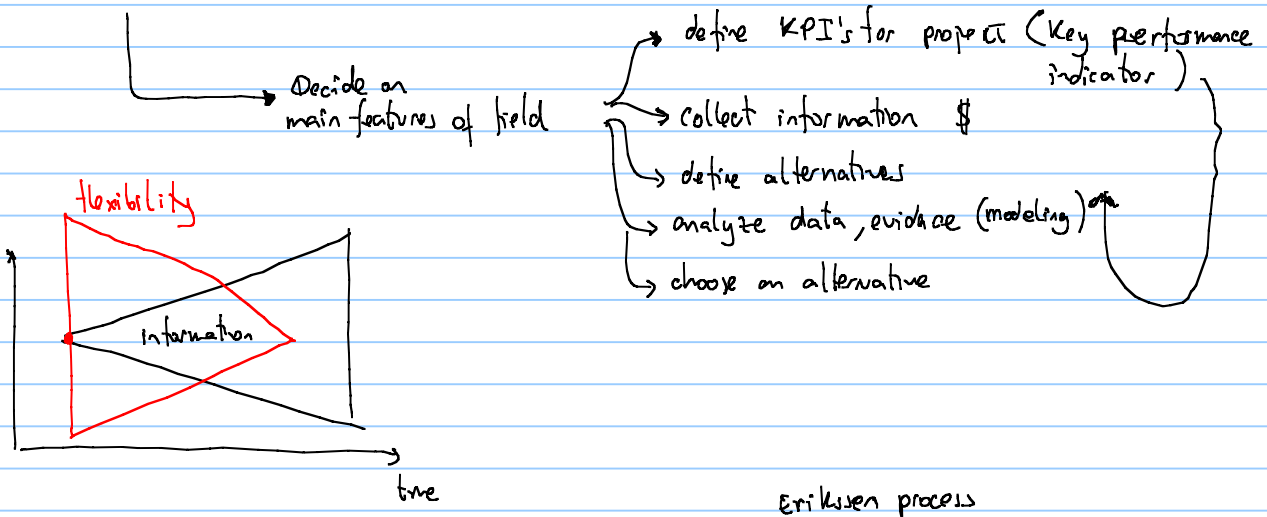


Field development and operations

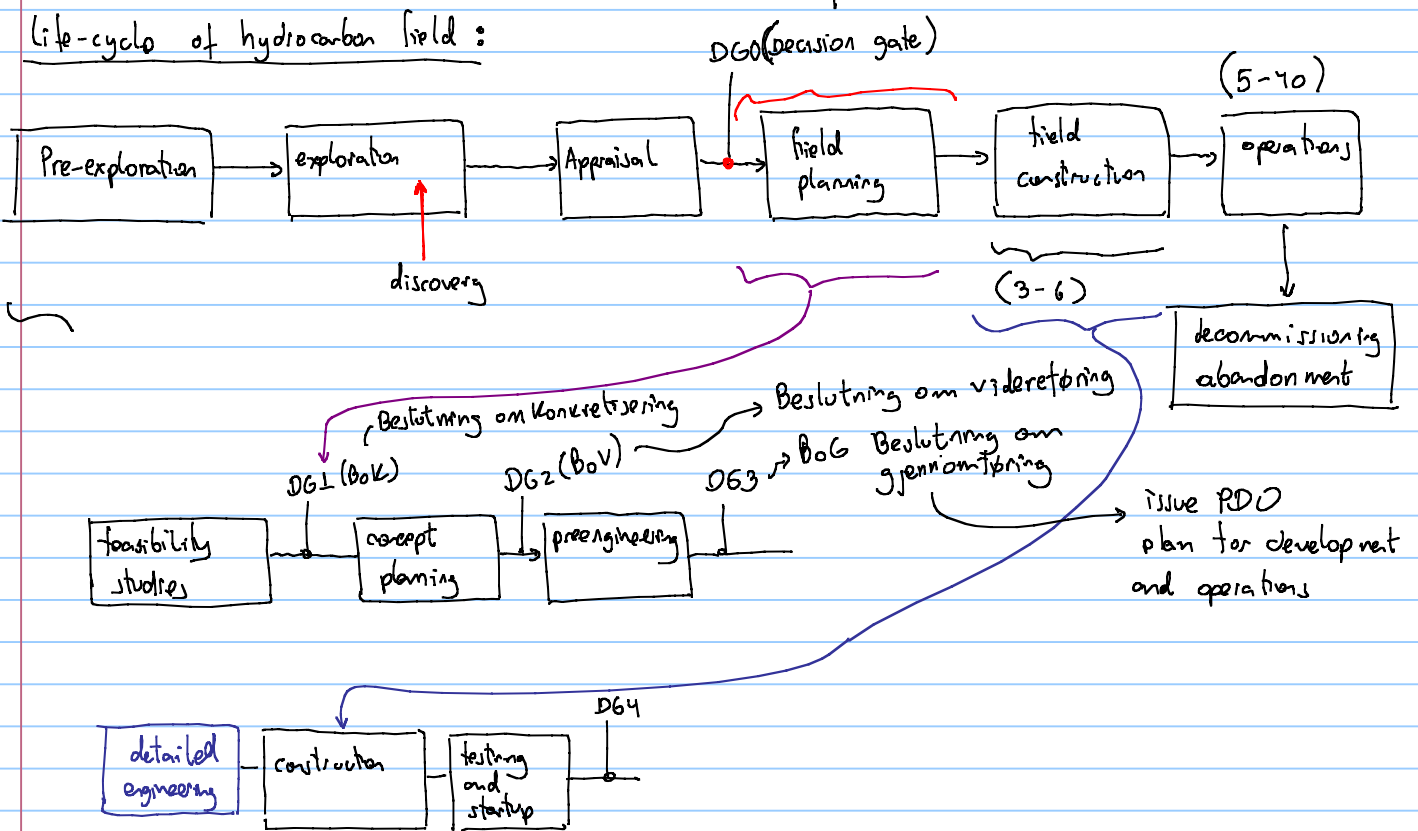
Offshore oil and gas production (from fields in Norway)

maximize economic value of HC exploitation project for shareholders, subjected to technical constraints (eng., petroleum engineering) HSE constraints

define KPI's
 ↳ stuck with an existing system
 ↳ reduce the impact of system deficiencies
 ↳ exploit the advantages
 ↳ optimize / "effectivize" production



Life-cycle of hydrocarbon field :



Topics to cover in the course :

- Overview of FD process, general considerations
 - Production modes
 - gas vs. oil
 - onshore vs. offshore
 - Production profile stages
- field production performance.
 - production scheduling
 - Material balance, IPR, TPR, chone, network, downhole network, boosting and AL, Coupling with reservoir simulator
 - Plateau height vs. plateau length

{ production potential
Multi-reservoir scheduling

• Value chain model, NPV quantification (q vs t)

• flow assurance issues and considerations in FD

{ layout of subsea production systems
Modeling of wax (or hydrate)

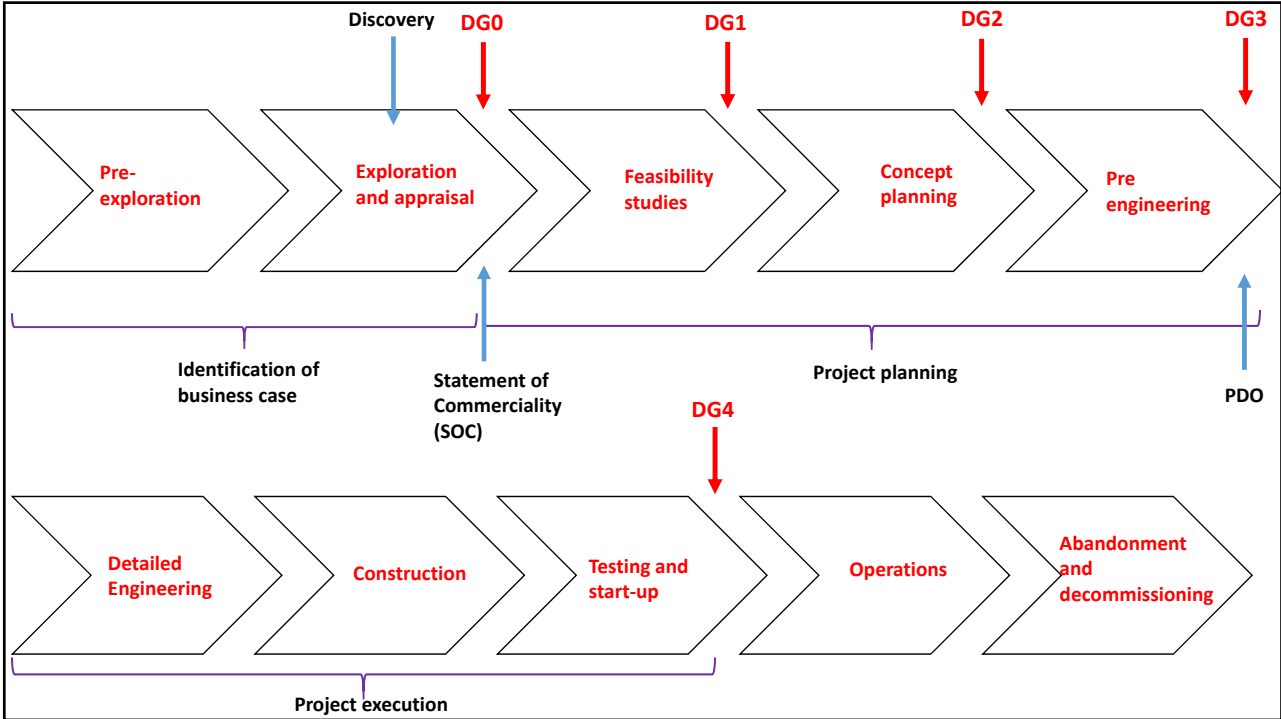
• offshore structures, type and selection

• Uncertainty quantification using stochastic analysis and probability trees ← decision making

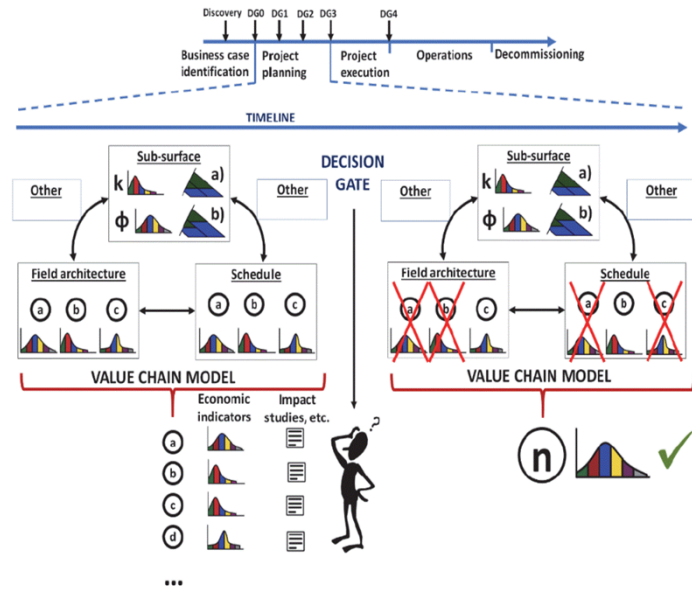
{ reserve estimation
appraisal

THE FIELD DEVELOPMENT PROCESS

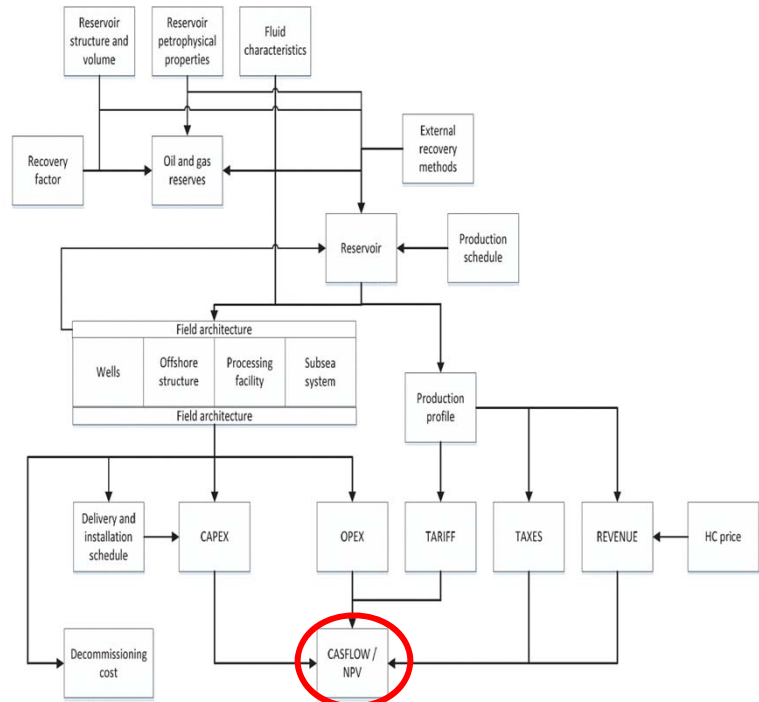
Prof. Milan Stanko (NTNU)

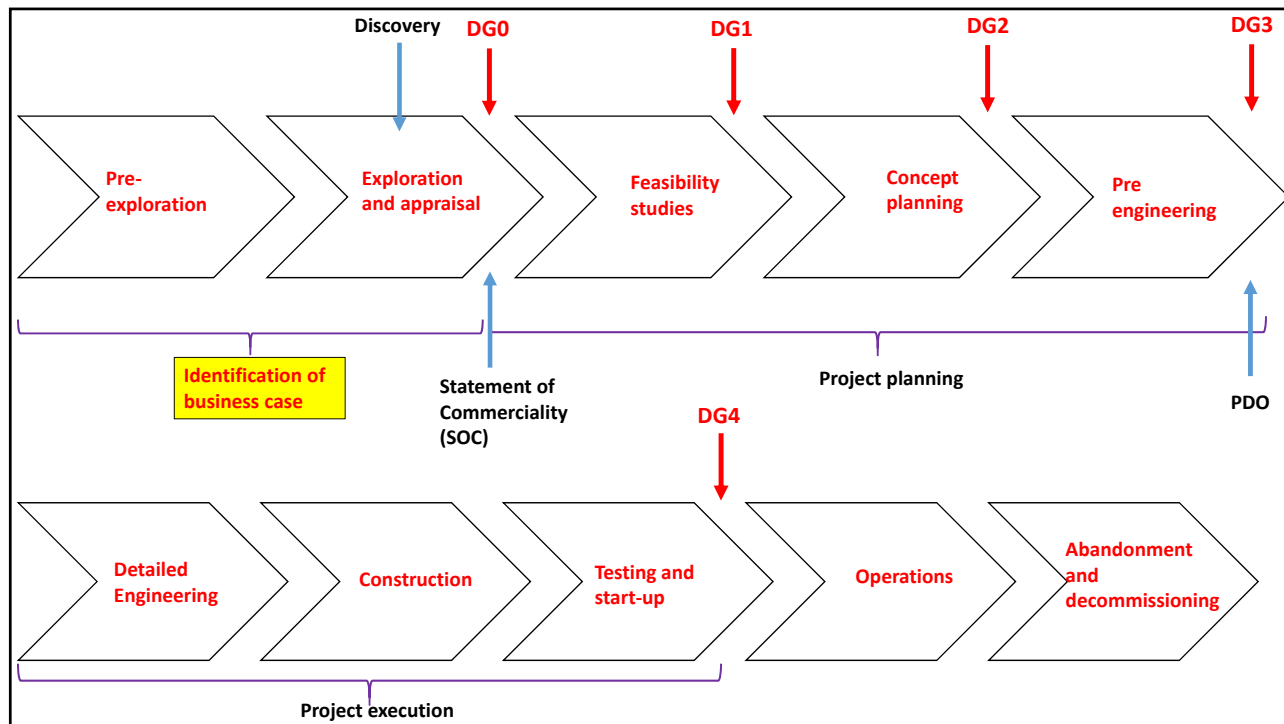


During the field development process a model of the value chain is made based on the disciplines involved and populated with information. Initially there are many alternatives and little information. As time progresses and decisions are taken, the model is expanded, there is more information but less flexibility.



Key performance indicators are computed with the value chain model and are used to take decisions in the decision gate process.





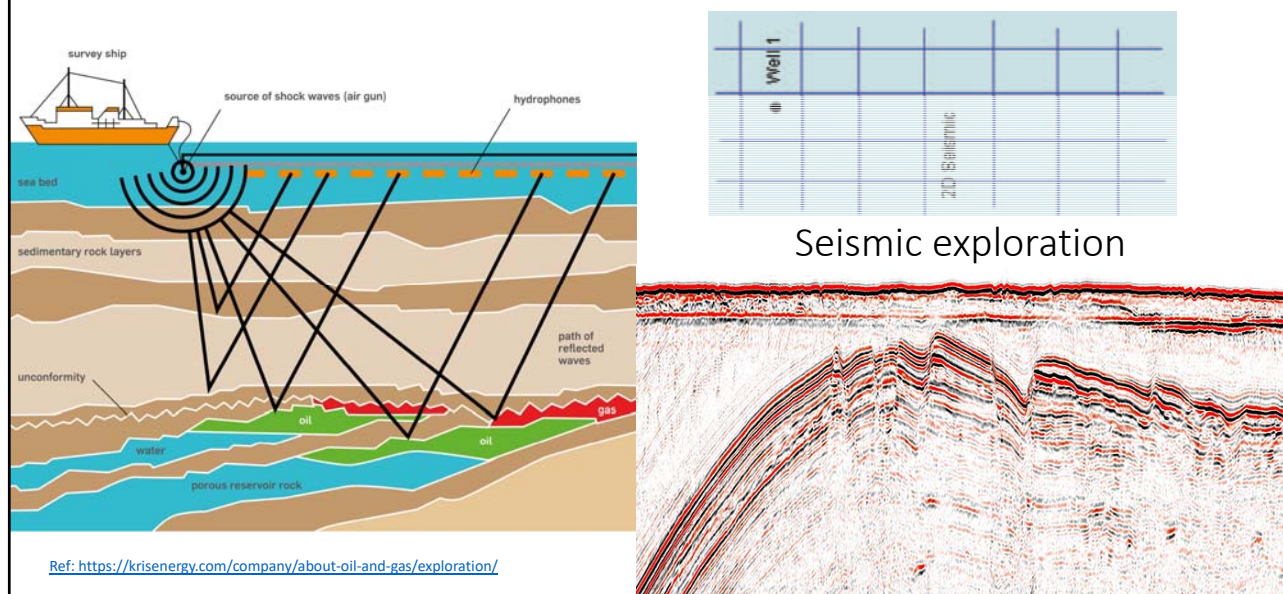
IDENTIFICATION OF BUSINESS CASE

The main goal of this stage is to prove economic potential of the discovery and quantify and reduce the uncertainty in the estimation of reserves.

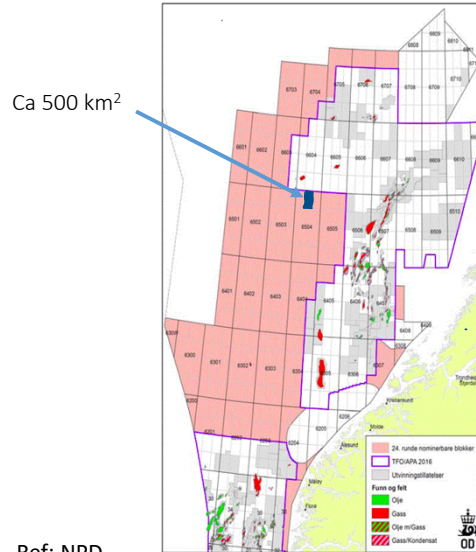
IDENTIFICATION OF BUSINESS CASE - TASKS

- Pre-exploration – scouting: collecting information on areas of interests. Technical, political, geological, geographical, social, environmental considerations are taken into account. E.g. expected size of reserves, political regime, government stability, technical challenges of the area, taxation regime, personnel security, environmental sensitivity, previous experience in the region, etc.
- Getting pre-exploration access – The exploration license (usually non-exclusive). In the NCS only seismic and shallow wells are allowed. This is usually done by specialized companies selling data to oil companies. Area: 500 Km²
- Identify prospects.

IDENTIFICATION OF BUSINESS CASE - TASKS



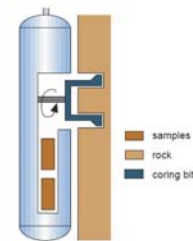
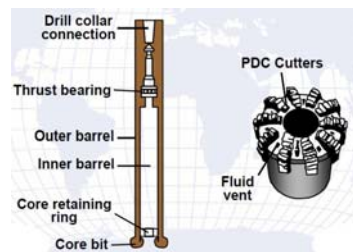
IDENTIFICATION OF BUSINESS CASE - TASKS



- Apply and obtain exclusive production license (6 years, possible to extend for 30 years). In the NCS: Licensing rounds (frontier areas) or Awards in predefined areas (APA). The current fees are 34 000 NOK/km² for the first year, 68 000 NOK/km² for the second year and 137 000 NOK/km² per year thereafter.

IDENTIFICATION OF BUSINESS CASE - TASKS

- Exploration. Perform geological studies, geophysical surveys, seismic, exploration drilling (Well cores, wall cores, cuttings samples, fluid samples, wireline logs, productivity test).
- Discovery!

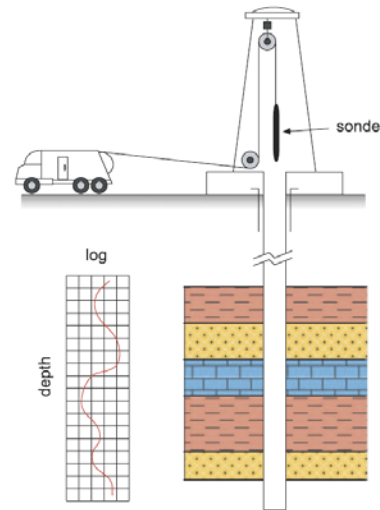


Ref: <https://www.snc2000.net/09-coremethods.htm>

Ref: Hydrocarbon exploration and production, Jahn et al.

IDENTIFICATION OF BUSINESS CASE - TASKS

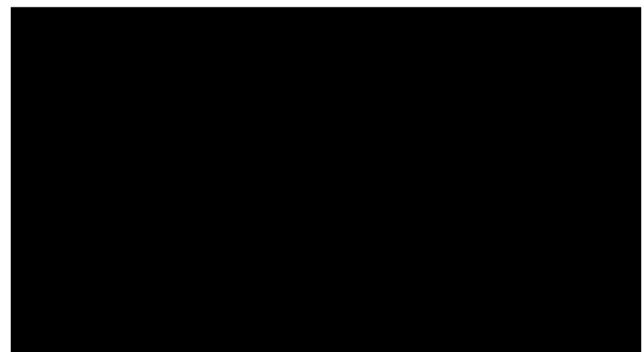
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IDENTIFICATION OF BUSINESS CASE - TASKS

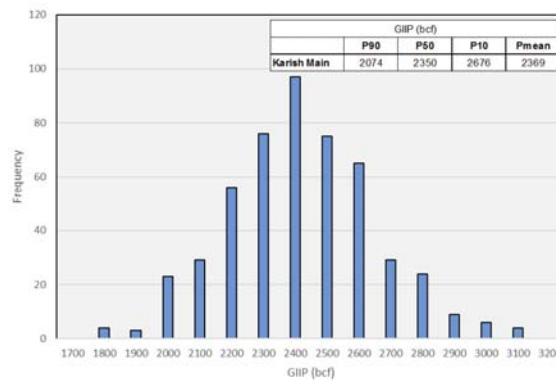
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- Discovery!



<https://www.youtube.com/watch?v=Qd7F8T0IVXU>

IDENTIFICATION OF BUSINESS CASE - TASKS

- Assessment of the discovery and the associated uncertainty. Risk management:
 - **Probabilistic reserve estimation.** Identify and assess additional segments.



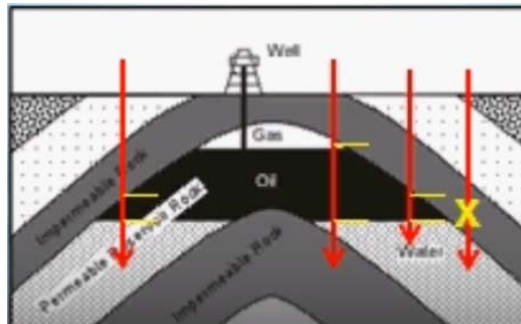
Ref: PDO Karish and Taming.
Energean

IDENTIFICATION OF BUSINESS CASE - TASKS

- Assessment of the discovery and the associated uncertainty. Risk management:
 - **Probabilistic reserve estimation.** Identify and assess additional segments.
 - Perform **simplified economic valuation** of the resources.
 - Field **appraisal** to reduce uncertainty: more exploration wells and seismic to determine for example: fault communication, reservoir extent, aquifer behavior, location of water oil contact or gas oil contact.

IDENTIFICATION OF BUSINESS CASE - TASKS

○ Appraisal

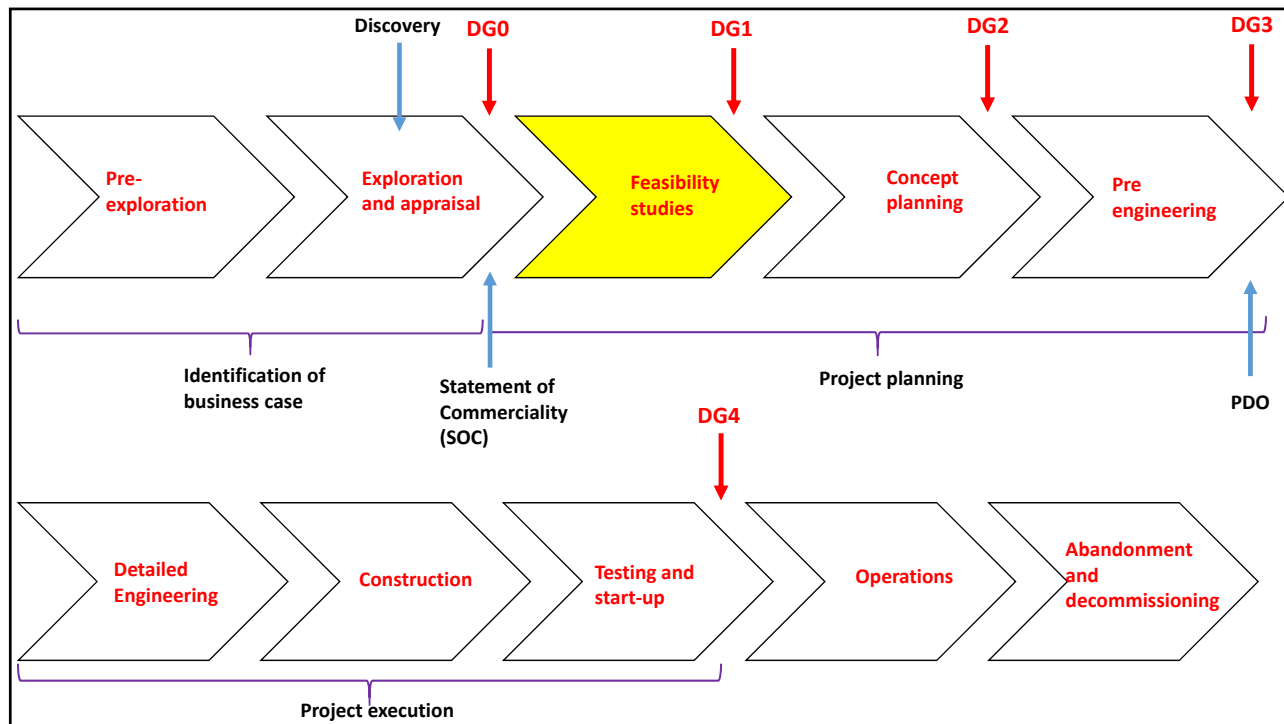


Ref: <https://www.youtube.com/watch?v=e9iinsuGI>

IDENTIFICATION OF BUSINESS CASE - TASKS

DGO:

- Issue a SOC (Statement of Commerciality) and proceed with development.
- Continue with more appraisal
- Sell the discovery.
- Do nothing (wait)
- Relinquish to the government

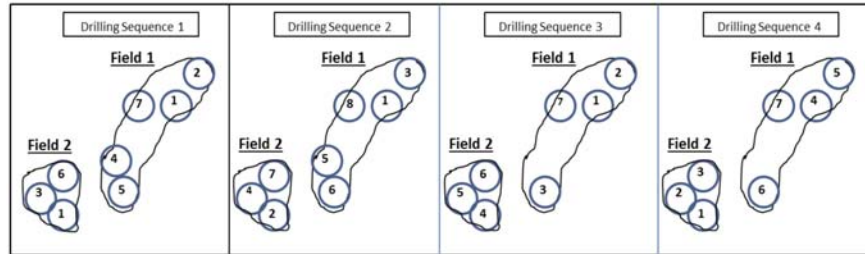


FEASIBILITY STUDIES - TASKS

OBJECTIVE: Justify further development of the project, finding one or more concepts that are technically, commercially and organizationally feasible

- Define objectives of the development in line with the corporate strategy.
- Establish feasible development scenarios.
- Create a project timeline and a workplan.

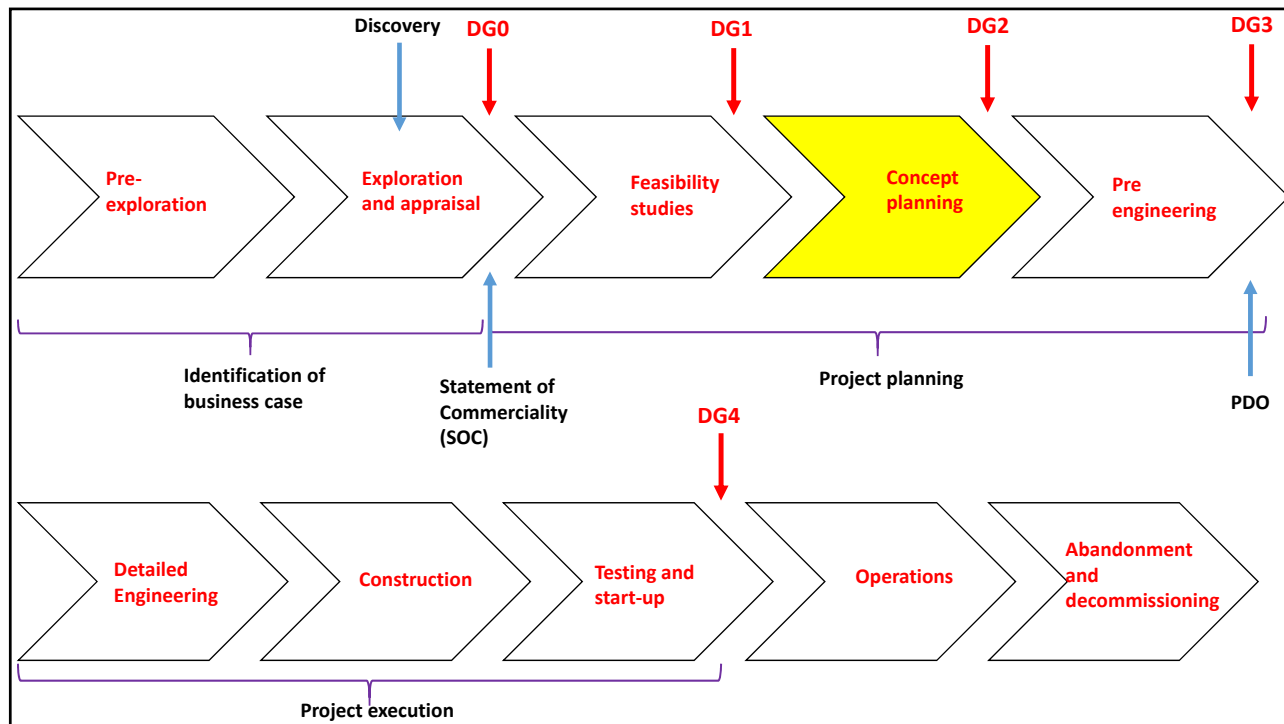
FEASIBILITY STUDIES - TASKS



Ref: UTC 2017, Strategies, methods and tools for development of subsea fields, Skogvang and Løken.

FEASIBILITY STUDIES - TASKS

- Identify possible technology gaps and blockers.
- Identify the needs for new technology.
- Identify added value opportunities.
- Cost evaluation for all options (at this stage, cost figures are $\pm 40\%$ uncertain)



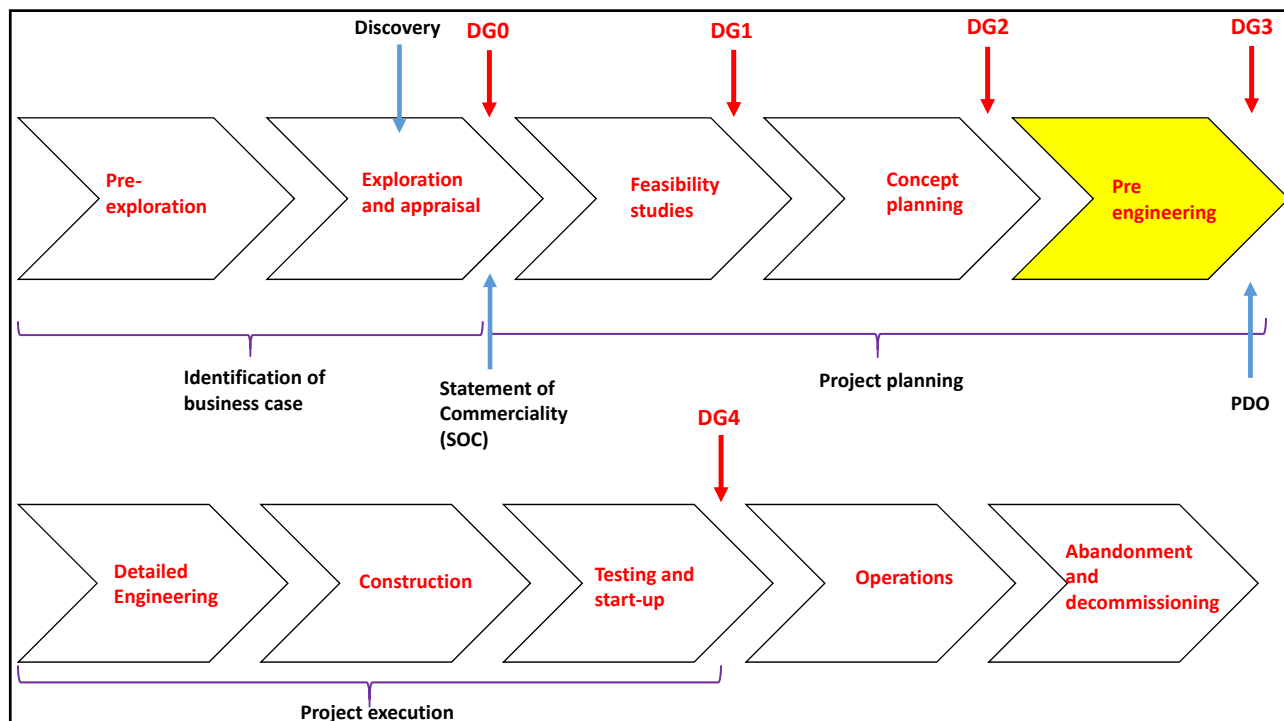
CONCEPT PLANNING - TASKS

OBJECTIVE: Identify development concepts, rank them and select and document a viable concept (Base Case Scenario).

- Evaluate and compare alternatives for development and screen out non-viable options.
- Elaborate a Project Execution Plan (PEP) which describes the project and management system.
- Define the commercial aspects, legislation, agreements, licensing, financing, marketing and supply, taxes.

CONCEPT PLANNING - TASKS

- Create and refine a static and a dynamic model of reservoir.
Define the depletion and production strategy.
- Define an HSE program
- **Flow assurance evaluation.** Identification of challenges related with fluid properties, multiphase handling and driving pressure.
- Drilling and well planning
- Pre-design of facilities
- Planning of operations, start-up and maintenance
- Cost and manpower estimates of the best viable concept.



PRE-ENGINEERING - TASKS

OBJECTIVE: Further mature, define and document the development solution based on the selected concept.

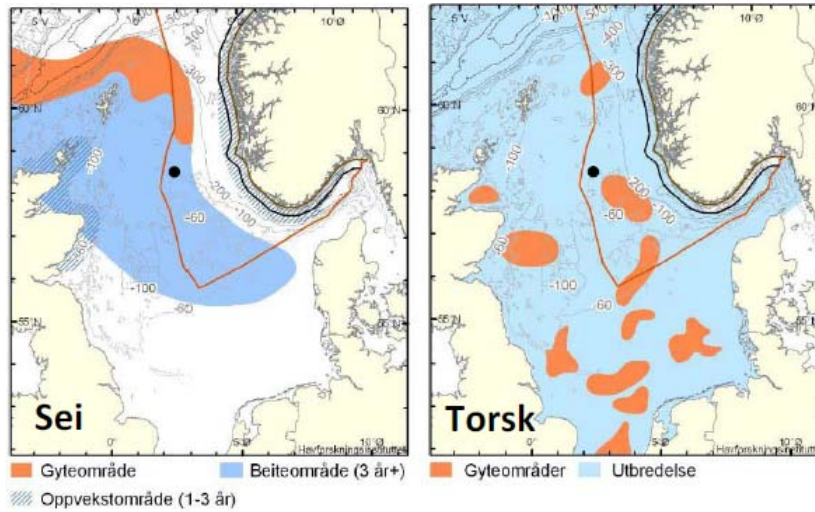
- Selection of the final technical solution. Decide and define all remaining critical technical alternatives.
- Execute Front End Engineering Design (FEED) Studies: determine technical requirements (arranged in packages) for the project based on the final solution chosen. Estimate cost of each package.
- Plan and prepare the execution phase.

PRE-ENGINEERING - TASKS

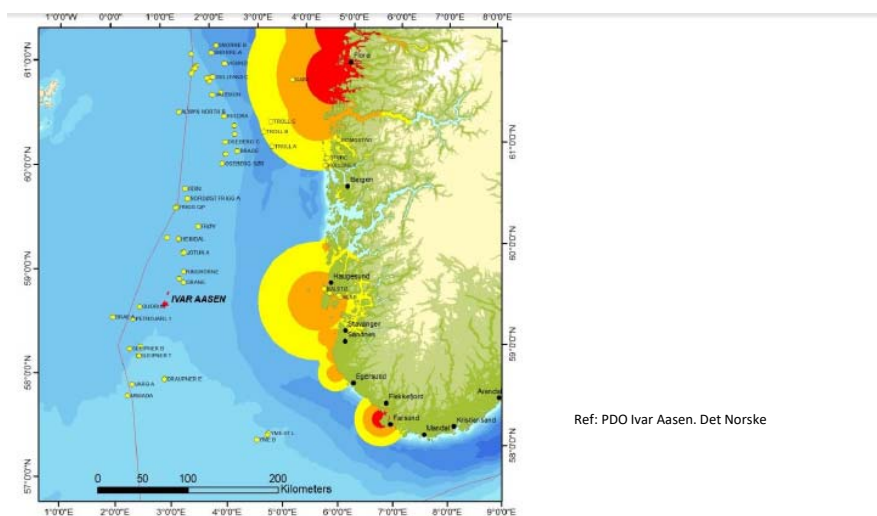
- Prepare for submission of the application to the authorities.
- Perform the Environmental impact assessment.
- Establish the basis for awarding contracts.
- Issue:
 - Plan for development and operations
 - Plan for installation and operations of facilities for transport and utilization of petroleum (PIO)
 - Impact assessment report



PRE-ENGINEERING - TASKS

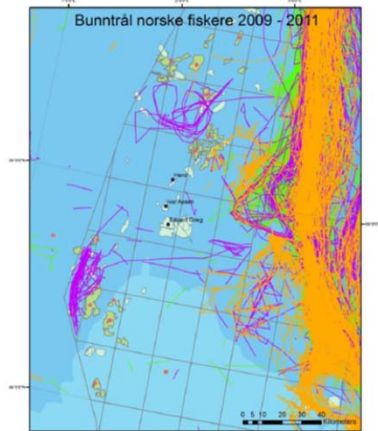


PRE-ENGINEERING - TASKS



Figur 18. Svært viktige (rød), viktige (oransje) og nokså viktige (gule) leveområder for sjøfugl langs kysten av Nordfjorden i hekketiden. Kartet markerer bufferzoner rundt de viktige hekkelokalitetene (NINA)

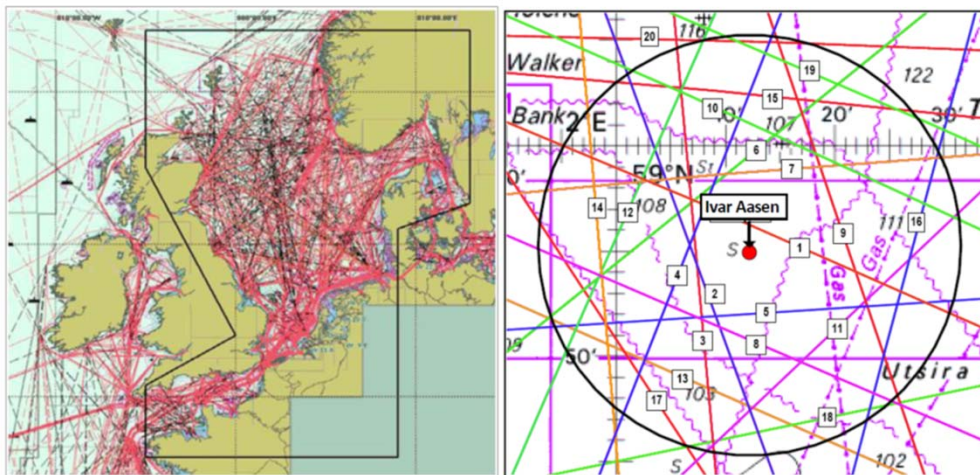
PRE-ENGINEERING - TASKS



Ref: PDO Ivar Aasen. Det Norske

Figur 23. Registrert norsk fiskeriaktivitet med bunnetrål i området omkring Aasen i 2009 (grønn), 2010 (fiolett) og 2011 (oransje). Figur utarbeidet på grunnlag av data fra Fiskeridirektoratets satellittsporing av større fiskefartøyer

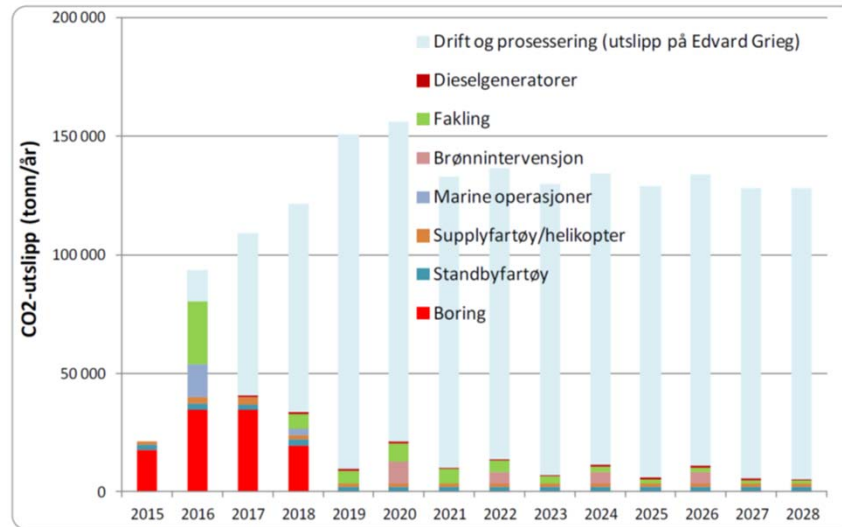
PRE-ENGINEERING - TASKS



Figur 24. Trafikkompleksitet i Nordsjøen (venstre) og skipsleder for handels- og offshorefartøyer innenfor en radius på 10 nautiske mil fra Aasen (høyre)

Ref: PDO Ivar Aasen. Det Norske

PRE-ENGINEERING - TASKS



Figur 25. Samlede utslipp av CO₂ fra Aasenfeltet i perioden 2015 – 2028

Ref: PDO Ivar Aasen. Det Norske

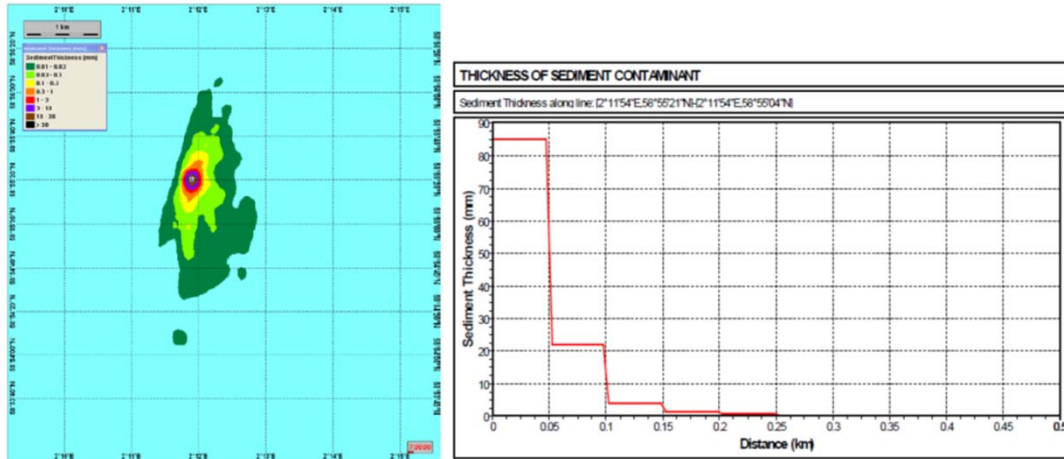
PRE-ENGINEERING - TASKS

Tabell 5-1. Foreløpig oversikt over estimerte mengder kaks for typiske produksjonsbrønner på Aasen, West Cable og Hanz

Seksjon	Borevæske	Boret lengde (m)			Mengde borekaks (tonn)		
		Aasen	West Cable	Hanz	Aasen	West Cable	Hanz
36"	WBM	88	88	86	70	70	70
26"	WBM	370	370	400	150	150	160
17 ½"	OBM	1 550	1 020	990	310	205	200
12 ¼"	OBM	860	3 890	1 700	90	390	170
8 ½"	OBM	1 390	1 530	90	70	80	5
SUM (avrundet)		4 300	6 900	3 300	690	895	605
SUM WBM kaks					220	220	230
SUM OBM kaks					470	675	375

Ref: PDO Ivar Aasen. Det Norske

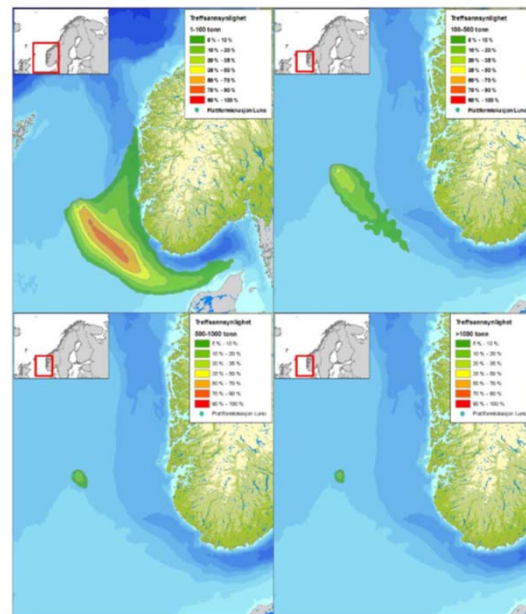
PRE-ENGINEERING - TASKS



Figur 29. Sedimentering ved utslipp av vannbasert kaks ved havbunnen (sommersituasjon)

Ref: PDO Ivar Aasen, Det Norske

PRE-ENGINEERING - TASKS

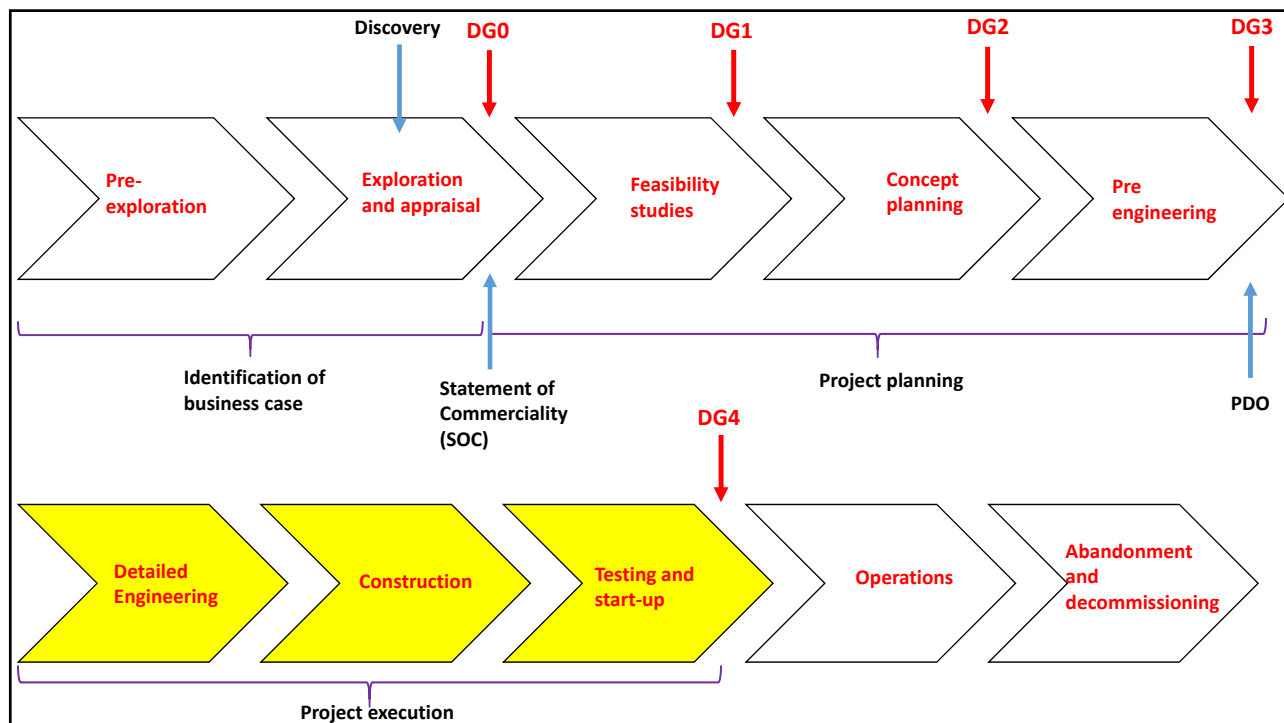
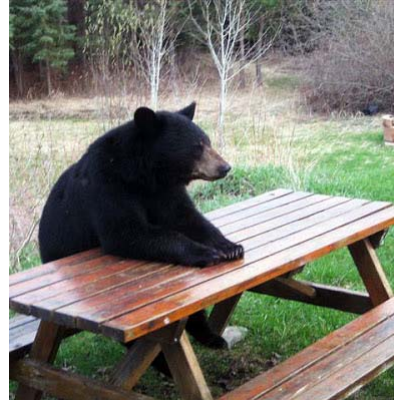


Figur 37. Sannsynligheten for treff av ulike mengdekategorier av olje i 10 x 10 km ruter gitt en sjøbunnsutblåsning fra Aasen/Grieg (helårsstatistikk). Influensområdet er basert på alle utslippsrater og varigheter og deres individuelle sannsynligheter. Merk at det markerte området ikke viser omfanget av et enkelt oljeutslipp, men er det området som berøres i mer enn 5% av enkeltsimuleringene av oljens drift og spredning (Lundin 2011).

Ref: PDO Ivar Aasen, Det Norske

PRE-ENGINEERING - TASKS

- Wait for the government to study the proposal



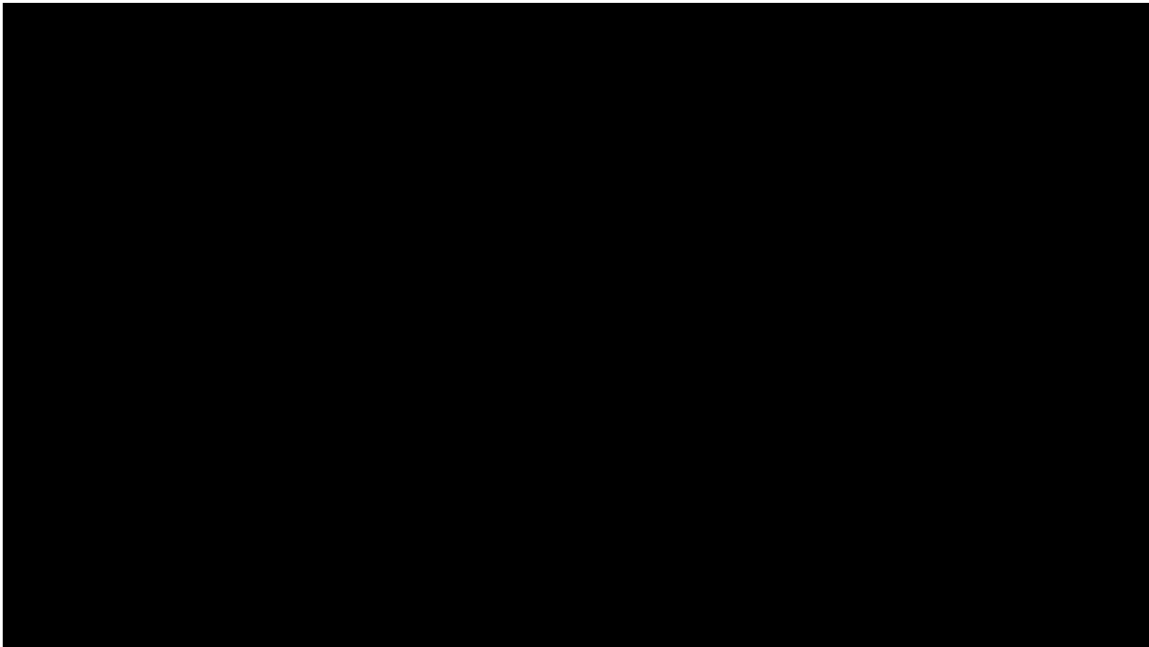
DETAILED ENGINEERING, CONSTRUCTION, TESTING AND STARTUP

OBJECTIVE: Detailed design, procurement of the construction materials, construction, installation and commissioning of the agreed facilities.

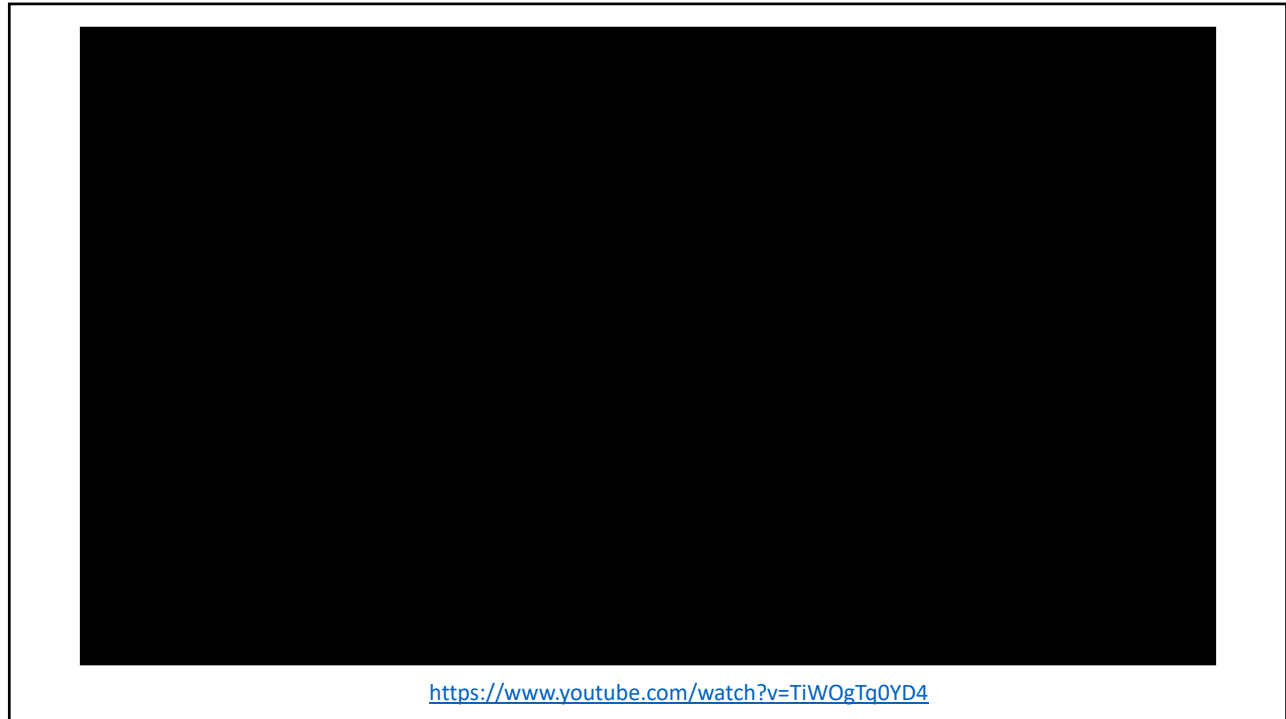
Individual contracts

Detailed engineering
Bids, contracts
Construction, fabrication
Installation
Commissioning (Cold or Hot)

EPCM (Engineering, procurement, construction, and management contract) with one main contractor.

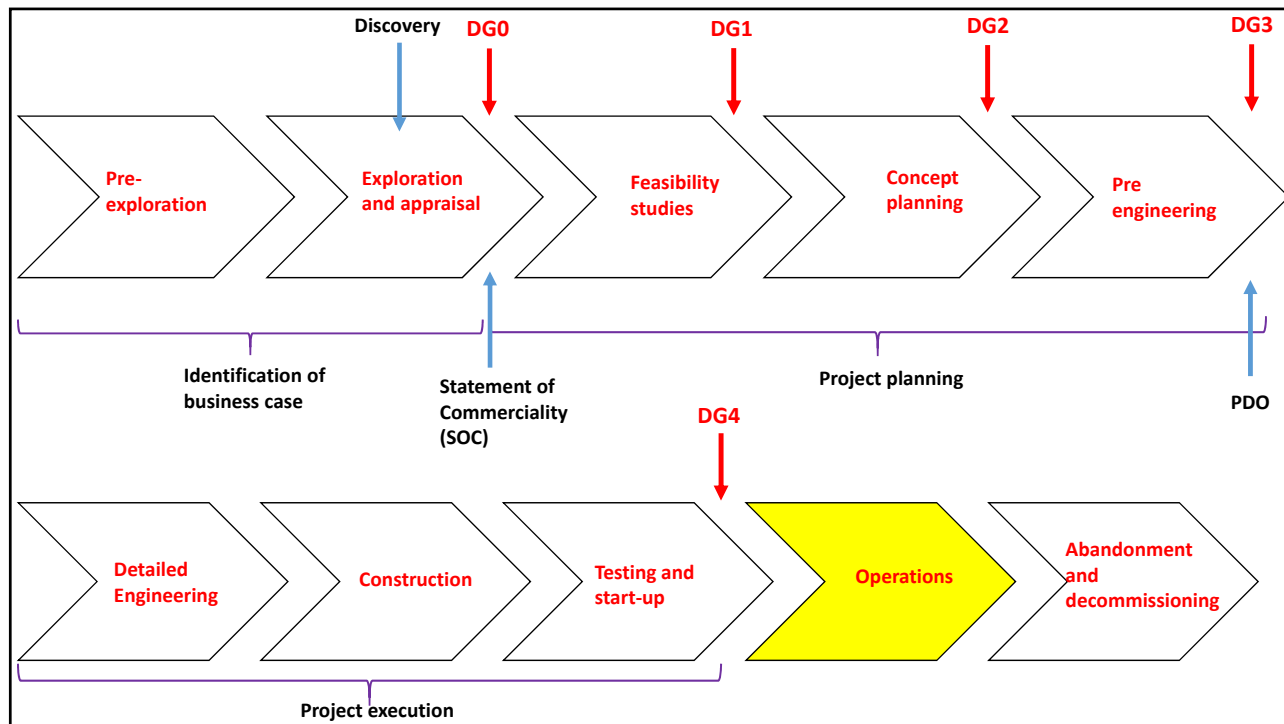


<https://www.youtube.com/watch?v=TzLafzhqVHc>



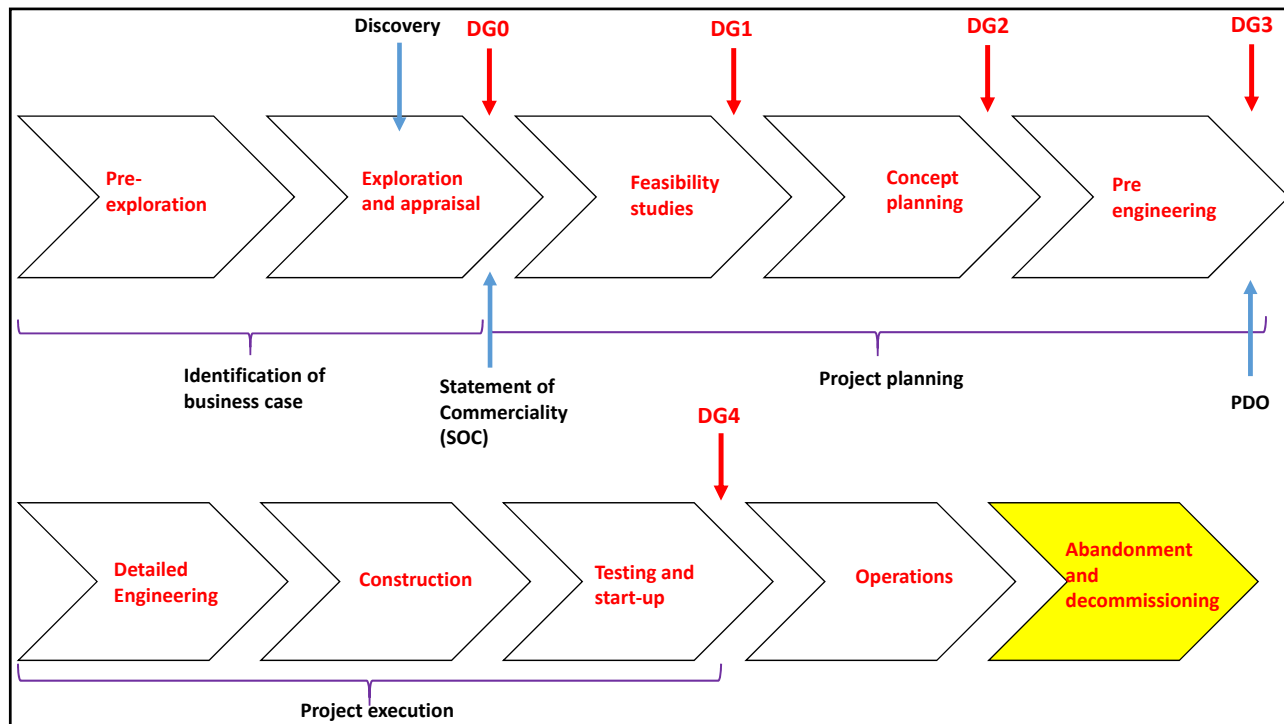
DETAILED ENGINEERING, CONSTRUCTION, TESTING AND STARTUP

- Constructing wells.
- Perform hand over to asset, operations
- Prepare for start-up, operation and maintenance



OPERATIONS

- Production startup, Build-up phase, Plateau phase, Decline phase, Tail production, Field shut-down.
- Maintenance.
- Planning Improved Oil recovery methods.
- Allocation and metering.
- De-bottlenecking.
- Troubleshooting.



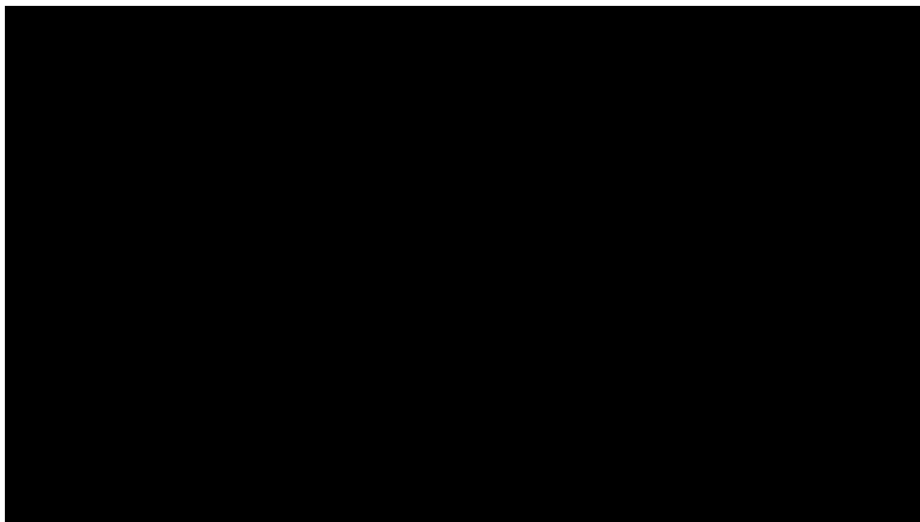
DECOMMISSIONING AND ABANDONMENT

- Engineering “down and clean”: flushing and cleaning tanks, processing equipment, piping.
- Coordinate with relevant environmental and governmental authorities.
- Well plugging and abandonment (P&A)
- Cut and remove well conductor and casing.
- Remove topside equipment.

DECOMMISSIONING AND ABANDONMENT

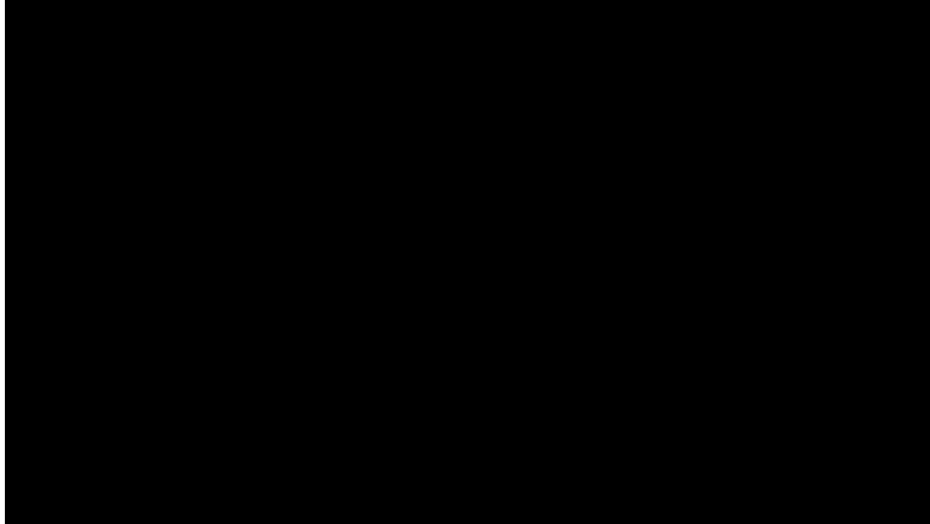
- Removal of the offshore structure: Lifting operations and transport
- Remove or bury subsea pipelines
- Mark and register leftover installations on marine maps
- Monitoring
- Recovery of material: Scrap (steel) and recycling equipment (Gas turbines, separators, heat exchangers, pumps, processing equipment)
- Disposal of residues

DECOMMISSIONING AND ABANDONMENT



https://www.youtube.com/watch?v=SLO9uD5Ub_Y

DECOMMISSIONING AND ABANDONMENT



<https://www.youtube.com/watch?v=1GA3Elu81rw>

• Field production performance

- production model (production scheduling)
- plateau height vs. plateau length
- deciding plateau height
- production of associated products (bottle necking)
- offshore vs. onshore
- oil vs. gas

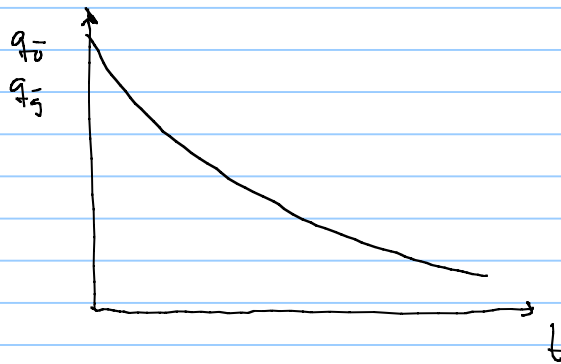
production scheduling: deciding / forecasting rates of $\left\{ \begin{matrix} \text{oil} \\ \text{gas} \end{matrix} \right\}$ and associated products $\left\{ \begin{matrix} \text{oil} \\ \text{water} \\ \text{gas} \\ \text{water} \end{matrix} \right\}$ during the life of field

two ways to produce a field

Production mode A
"plateau production"



Production mode "B"
"decline production"



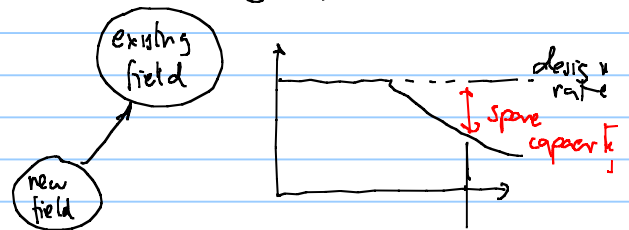
• typically used for gas fields with a contract

• produce as much as possible as early as possible

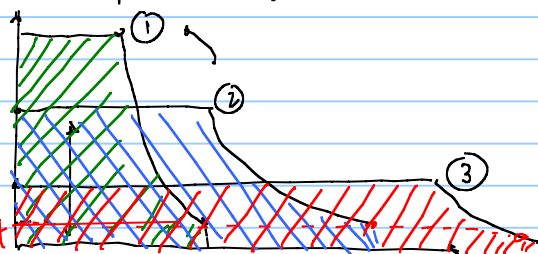
• big-medium reservoir

• satellite developments to existing fields that use existing infrastructure

• standalone development \rightarrow requires its own facilities, offshore structure etc.



in mode "a" there is a relationship between plateau height and duration



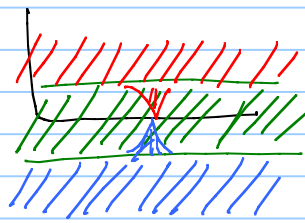
$$N_p = \int_0^t q(t) dt$$

\hookrightarrow cumulative production until abandonment N_{pu}



q abandonment

- for gas, plateau height/length is given by contract
- for oil/gas → there is a requirement by authorities to reach certain RF



higher rates can cause high GOR
high WC
sand production

to define plateau rate an economic analysis must be made

higher plateau → higher revenue

NPV → net present value

$$NPV = \sum_{t=1}^N \frac{CF_t}{(1+c)^t}$$

cash flow = revenue - expenses

$\Delta Q_p = P_a^i$ production of oil/gas in year t

↑
year

↳ discounting rate (5% → 15%)
0.05 - 0.15

$$NPV = \underbrace{(1-5)}_{\substack{\text{wells} \\ \text{processing facilities} \\ \text{platform}}} + \frac{\Delta Q_p^5 P_o^5 - OPEX^5}{(1+0.07)^5} + \frac{\Delta Q_p^6 P_o^6 - OPEX^6}{(1+0.07)^6} + \dots$$

↑
start production

due to discounting, it makes sense to produce as much as possible, as early as possible

year	$\frac{DF_t}{(1+c)^t}$
1	0.93457944
2	0.87343873
3	0.81629788
4	0.76289521
5	0.71298618
6	0.66634222
7	0.62274974
8	0.5820091
9	0.54393374
10	0.50834929
11	0.4750928
12	0.44401196
13	0.41496445
14	0.38781724
15	0.36244602

if plateau rate is higher → bigger processing facilities
→ bigger offshore structure
→ more wells

“expenses” become very negative

but also revenues become bigger

for HC fields, plateau rate is usually decided by doing an economic evaluation and sensitivity analyses
exceptions { • Blending of crude with two fields

Rules of thumb for first iteration on plateau rate

for oil: 10% of N_{pu} per year

ultimate cumulative production (at abandonment)

TRR \rightarrow total recoverable reserves

Example 180 E06 stb \rightarrow N initial oil in place (OoIP)

$$N_{pu} = R_{Fu} \cdot N$$

(0.3-0.5)

$$N_{pu} = 0.4 \cdot 180 \text{ E06 stb}$$

$$N_{pu} = 72 \text{ E06 stb}$$

$$q_{\text{plateau}} = \frac{N_{pu} \cdot 0.1}{N_{\text{ri producing day in year}}} = \frac{72 \text{ E06} \cdot 0.1}{0.9 \cdot 365} \approx 21900 \text{ stb/d}$$

\hookrightarrow 95% uptime (0.95 · 365)

for gas (2-5)% of G_{pu}

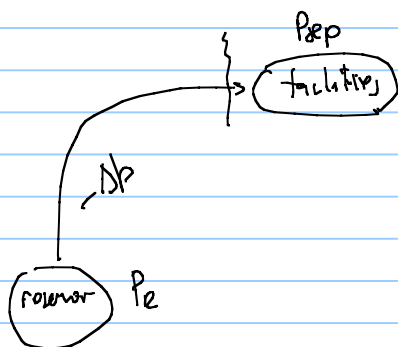
Q is either oil or gas
 N is for oil
 G is for gas

<https://factpages.npd.no/factpages/Default.aspx?culture=en>

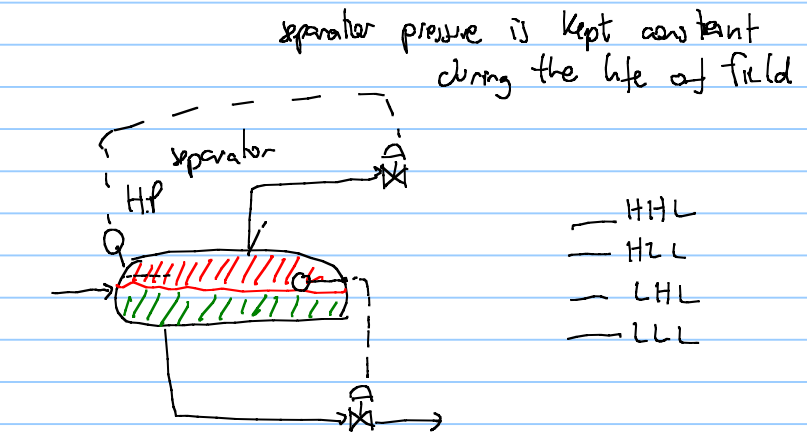
<http://www.ipt.ntnu.no/~stanko/files/Files/>

} field production figures from NCS

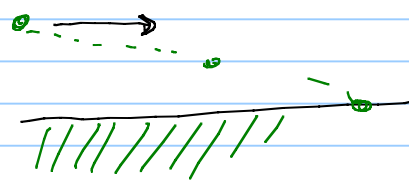
why does plateau end?



$$V_g = \frac{q_g(A_T)}{(A_T/2)}$$



separator pressure is kept constant during the life of field



the operation of sep is dependent on $q_{\text{local } g}$, V_g residence time

$$q_g \sim m_g$$

$$q_g(P_{sep}, T_{sep}) = \frac{m_g}{P_g(P_{sep}, T_{sep})}$$

almost always

P_{sep} must be kept constant and of all downstream equipment and processes to ensure proper functioning and acceptable performance

for $P_{sep} = 80 \text{ bar} \rightarrow \rho_g \sim 120 \text{ kg/m}^3$

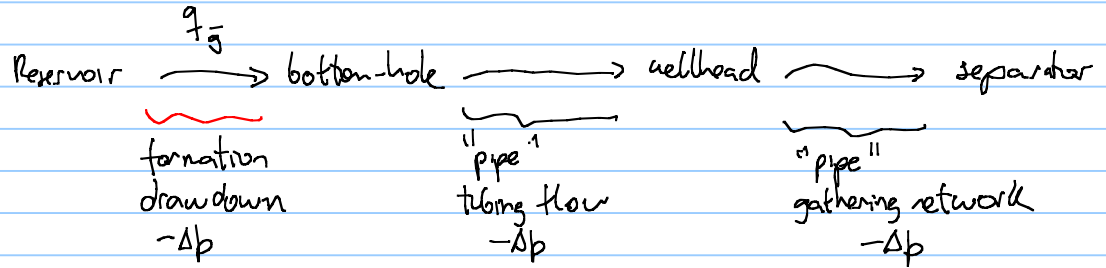
$$q_g(P=80)$$

for $P_{sep} = 30 \text{ bar} \rightarrow \rho_g = 60 \text{ kg/m}^3$

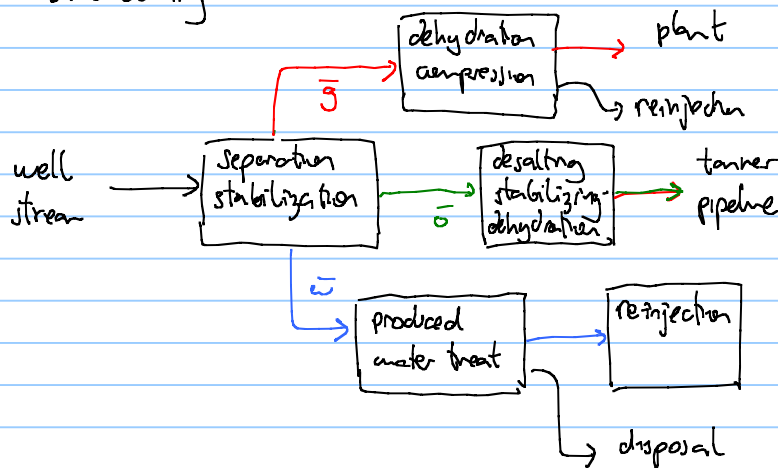
$$q_g(P=30)$$

$$q_g(30) > q_g(80)$$

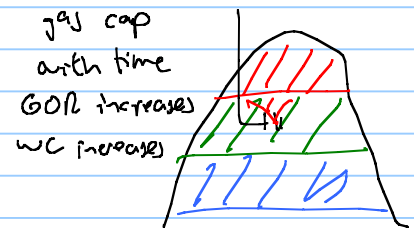
plateau ends because the system doesn't have enough energy to flow against P_{sep} with the specified plateau rate



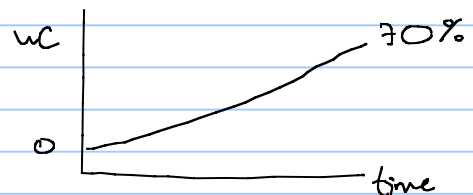
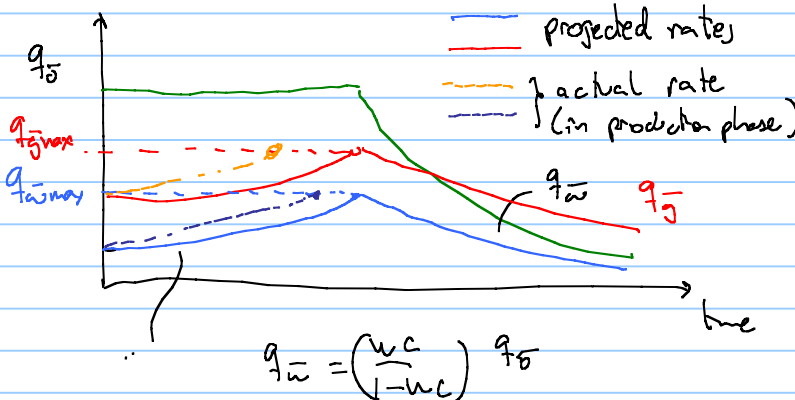
• Bottlenecking



examples of variations of GOR and WC with time saturated oil reservoir with gas cap

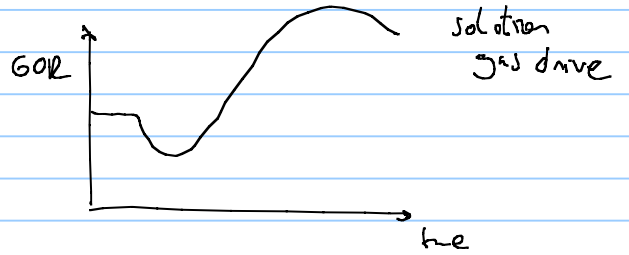


undersaturated oil reservoir with water injection with time GOR = const WC = increasing



$$w_c = \frac{q_{fw}}{q_i} = \frac{q_{fw}}{q_{fw} + q_g}$$

$$q_g = GOR \cdot q_o$$

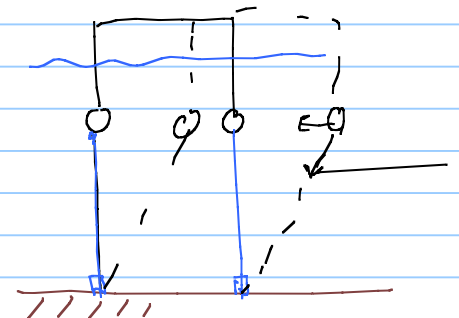
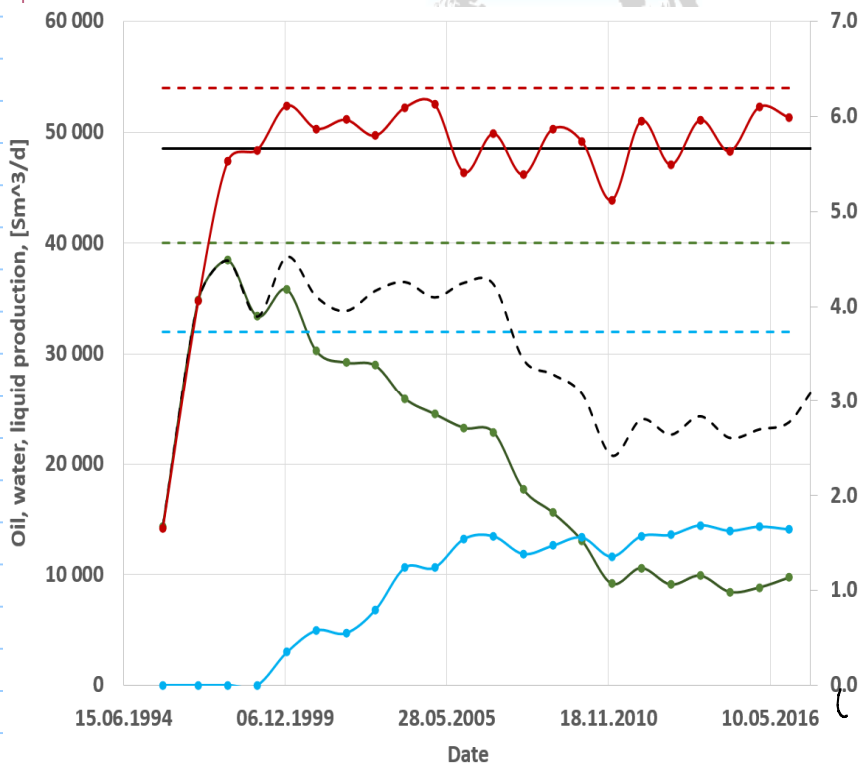


q_{jmax} and $q_{i,max}$ are used to design facilities

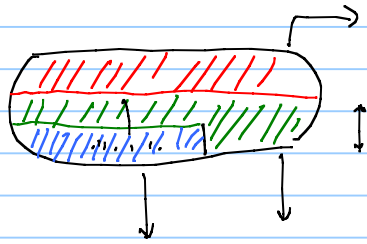
if q_g or q_{fw} increase quicker than anticipated the only choice is to reduce q_o (enter in decline phase)

$$q_g = GOR \cdot q_o$$

$$q_{fw} = \frac{w_c}{1-w_c} \cdot q_o$$



TLP tension leg platform



$$t_{res}^g = \frac{V_g}{q_g(P_{sep}, T)} \sim \text{required time for good separation}$$

3 - 5 min (horizontal)


$$t_{res}^o = \frac{V_o}{q_o(P_{sep}, T)}$$

maximum liquid capacity is also important

Bottlenecking can also occur due to problems in the process

- water injectors plugging
- gas injector problems
- higher than anticipated separation times

→ foam
 → emulsion → fine dispersion of gas in liquid
 → water-oil dispersion "fine"



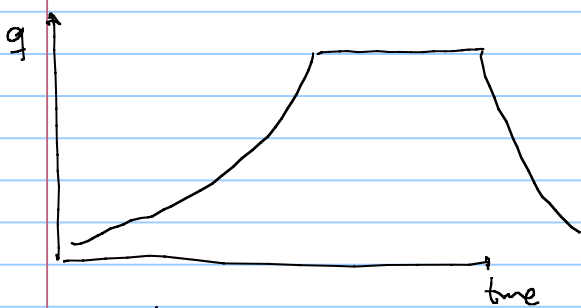
↳ can sometimes be mitigated with chemical or with different technology

• onshore

vs. offshore

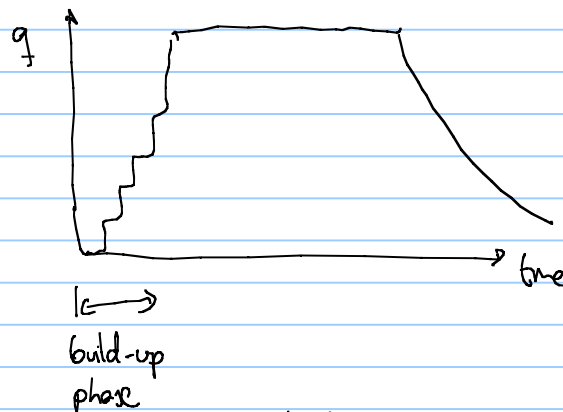
if neighbouring facilities are available, it is possible to produce from few wells gather more information and then plan better field

it is necessary to design, construct and install facilities before producing



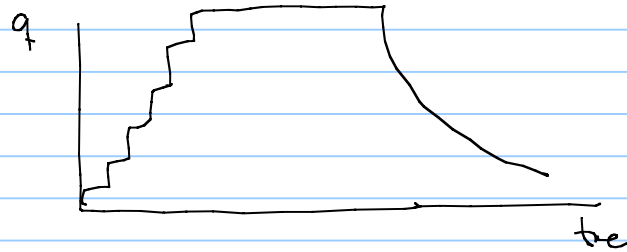
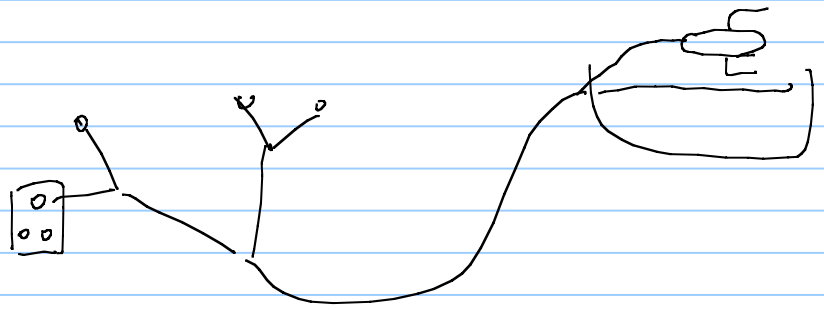
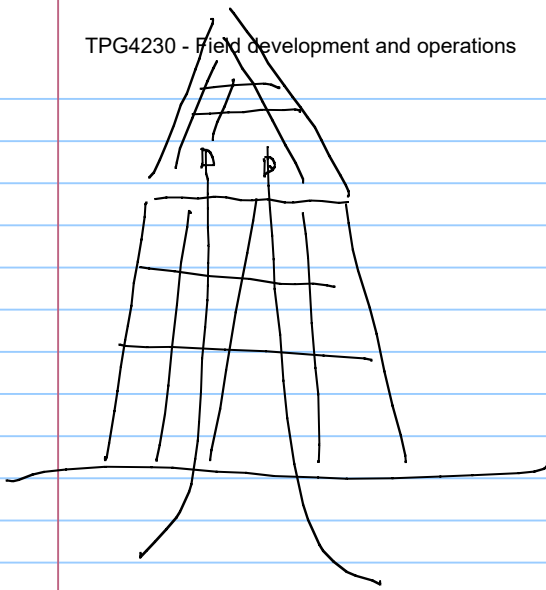
Longer build-up

- gain more information about reservoir
- finance development with initial wells



↳ shorter build-up phase

- start production asap
 - making decisions with big uncertainty
- ↳ shorter build-up = pre-drilled wells



Alternatively, there can be onshore fields whose development resembles those in the offshore environment. One such field in the (aptly named) Empty Quarter of the Yemen was so remote that, by the time an oil production pipeline had been laid, all the appraisal and development wells had been drilled permitting only a static view of the reservoirs.

Class quiz

Hide answers

Q1:What does SOC stands for?

- Statement of Commitment

This is a wrong answer

- Statement of Commerciality

This is a correct answer

- Statement of Conflict

This is a wrong answer

- Statement of Contribution

This is a wrong answer

Q2:How many decision gates do we normally have in a field development process?

- 3

This is a wrong answer

- 5

This is a correct answer

- 4

This is a wrong answer

- 6

This is a wrong answer

Q3:How do we call the project management process that is commonly used in field development ?

- Status-gate

This is a wrong answer

- Phase-gate

This is a correct answer

- Waterfall

This is a correct answer

- Stage-gate

This is a correct answer

Q4: Which of the following activities are normally performed during a business case identification

- Scouting, pre-exploration, prospect identification , Seismic

This is a correct answer

- Prepare the PDO

This is a wrong answer

- Create a reservoir model

This is a wrong answer

- Discovery assessment, appraisal, reserve estimation

This is a correct answer

Q5: What subphases are in the project planning?

- Feasibility studies, concept planning, detailed engineering

This is a wrong answer

- Feasibility studies, concept planning, pre-engineering

This is a correct answer

- Business case identification, Feasibility studies, pre-eng

This is a wrong answer

- Feasibility studies, concept planning, tech. requirements

This is a wrong answer

Q6:Flow assurance issues are evaluated in the project planning phase

- True

This is a correct answer

- False

This is a wrong answer

Q7:The life cycle of a hydrocarbon field is comprised of

- Exploration, appraisal, planning

This is a correct answer

- Construction and execution

This is a correct answer

- Production and operations

This is a correct answer

- Abandonment and decommissioning

This is a correct answer

Q8:PDO stands for

- Plan for Design and Operations

This is a wrong answer

- Plan for Development and Optimization

This is a wrong answer

- Plan for Development and Operations

This is a correct answer

- Plan for Utbygging og Drift

This is a correct answer

Q9:In the field development process, what follows after the project planning?

- Appraisal

This is a wrong answer

- Project execution

This is a correct answer

- Identification of Business case

This is a wrong answer

- Operations

This is a wrong answer

Q10:What does FEED stand for?

- First End Engineering Design

This is a wrong answer

- Field End Engineering design

This is a wrong answer

- Front End Established Design

This is a wrong answer

- Front End Engineering Design

This is a correct answer

Q11:What of the tasks below are not performed during decommissioning?

- Remove and bury subsea pipelines

This is a wrong answer

- well plugging and abandonment

This is a wrong answer

- debottlenecking

This is a correct answer

- recovery of material and recycling of equipment

This is a wrong answer

Q12:which of the following statements is false?

- Field production mode A is always followed by mode B

This is a wrong answer

- A field could be produced using mode b and then mode a

This is a wrong answer

- production mode B is typically used for standalone projects

This is a correct answer

- In production mode A, the wellhead choke is opened gradually

This is a wrong answer

Q13: Which one of the following tasks are performed during the business case identification phase?

- Probabilistic reserve estimation
-

This is a correct answer

- simplified economic valuation of reserves
-

This is a correct answer

- appraisal
-

This is a correct answer

- Apply and obtain a production license
-

This is a correct answer

Q14: As a rule of thumb, how much is the annual offtake of an oil field in the north sea?

- 10% of the TRR
-

This is a correct answer

- 3% of the TRR
-

This is a wrong answer

- 5% of the TRR
-

This is a wrong answer

- 0.1% of the TRR
-

This is a wrong answer

Q15: When is the reservoir pressure maintenance strategy planned in an offshore development?

- from the beginning

This is a correct answer

- after some years producing the field

This is a wrong answer

Q16:BONUS: what are the names of the members of the reference group?

Q17:During the feasibility studies one or more development concepts must be identified and analyzed

- true

This is a correct answer

- false

This is a wrong answer

- Kahoot quiz for re-cap
- onshore vs offshore
- oil vs gas
- try online field simulator (dry gas)

http://www.ipt.ntnu.no/~stanko/Field_Simulator.html

	7 wells	10 wells
15 EOG m^3/d	$\sim 7000 \text{ d}$	10000 d
20 EOG m^3/d	$\sim 3250 \text{ d}$	6000 d
25 EOG m^3/d	$\sim 1750 \text{ d}$	4000 d

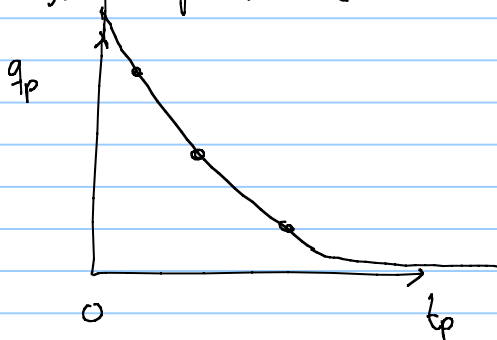
- chone must be opened gradually to maintain plateau

- Adding number of wells increases plateau duration

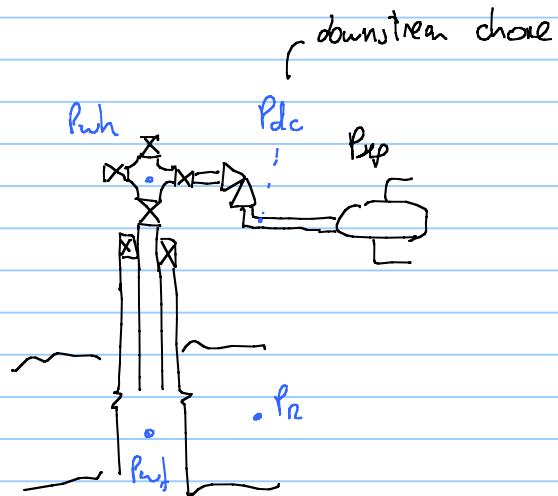
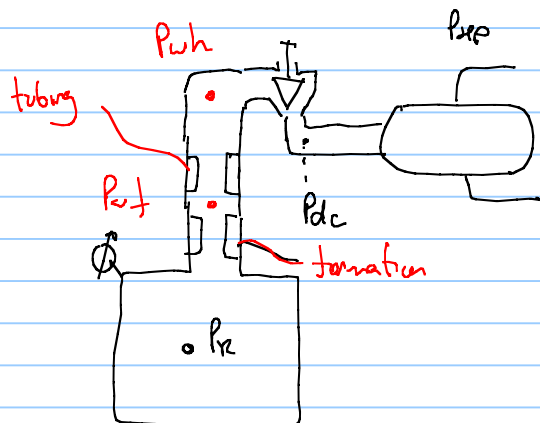
- increasing wellhead deliverability coefficient prolongs plateau

- re-completion
- fracking
- stimulation
- tubing size
- AI/boosting

plateau length vs. plateau rate



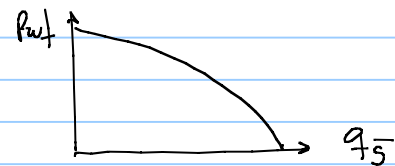
mechanical analog of a field (dry gas)



P_{bh} flowing bottom-hole pressure (BHP)
 P_{wh} wellhead pressure (WHP)

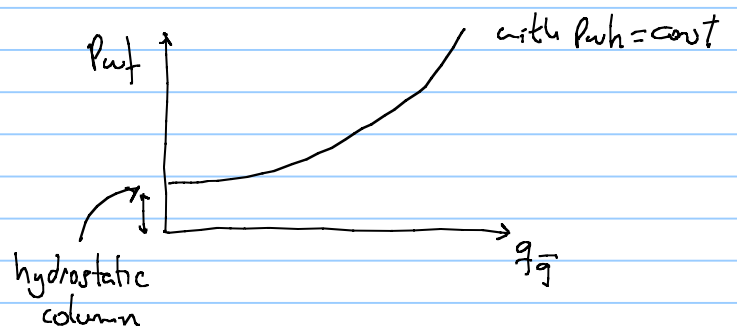
$P_{re} \rightarrow P_{wf}$ flow in formation (drawdown) IPR inflow performance relationship

$$q_{\bar{g}} = f_1(P_{re}, P_{wf})$$



$P_{wf} \rightarrow P_{wh}$ flow in tubing \rightarrow TPR tubing performance relationship

$$q_{\bar{g}} = f_2(P_{wf}, P_{wh})$$



$P_{wh} \rightarrow P_{dc}$ \rightarrow pressure drop in choke

choke equation

$$q_{\bar{g}} = f_3(P_{wh}, P_{dc}, \text{Opening})$$

- inaccurate model
- highly non-linear
- difficult to converge
- "many" models

$P_{dc} \rightarrow P_{sp} \rightarrow$ pressure drop in pipe

Pipeline/flowline performance relationship (FPR, PPR)

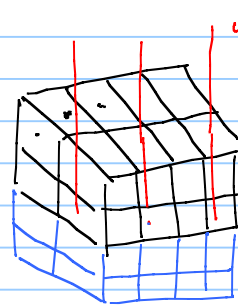
$$q_{\bar{g}} = f_4(P_{in}, P_{out})$$

- Production scheduling
- Dry gas equations
- introduction to excel VBA (functions)
- class exercise

Production profiles (field performance) are typically estimated with:

- examples of commercial software
- ECLIPSE
 - CMG
 - Intersect
 - Nexus
 - MRST
 - OPM
 - SENSOR

• Reservoir simulator.



- target rate q_f
 - minimum bottom hole pressure \rightarrow
- try to produce target rate, if not, change to minimum bottom hole pressure

in FD, a workflow that is typically used by oil companies to compute realistic production profiles is:

Reservoir engineering

- 3D reservoir model

$$q_{\text{target rates}}(t) \sim q(t)$$

$$P_{\text{bottom}}(t) \sim P_{\text{wf}}(t)$$

Production and facilities engineering

production simulator (steady-state)
check at each point in time is

$q(t)$ } feasible?
 $P_{\text{wf}}(t)$ } is it enough to reach separator?

example of commercial software

- Pipesim
- Prosper, gap
- olga
- pipesoft
- PeO

if not, try to make it feasible
flag years in which it is not possible to produce the rates

send feedback to

At early FD, there is usually no information on wells, gathering network or facilities, thus they are typically neglected

- Reservoir simulator coupled with a well + gathering network simulator in a IAM software

↳ integrated asset management

- examples of software
- Resolve
 - Avocet
 - Pipe-it (now Tieto)

- material balance + Inflow performance single term relationship

p_r
So vs t
 S_g
 S_w

$$q = f(p_r, p_{wf})$$

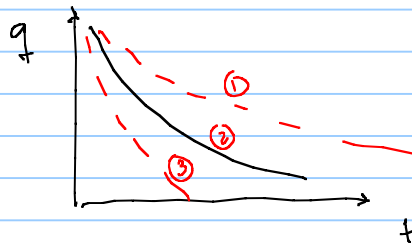
needs assumption on $p_{wf min}$

- material balance + well + network model

p_r
So vs t
 S_g
 S_w

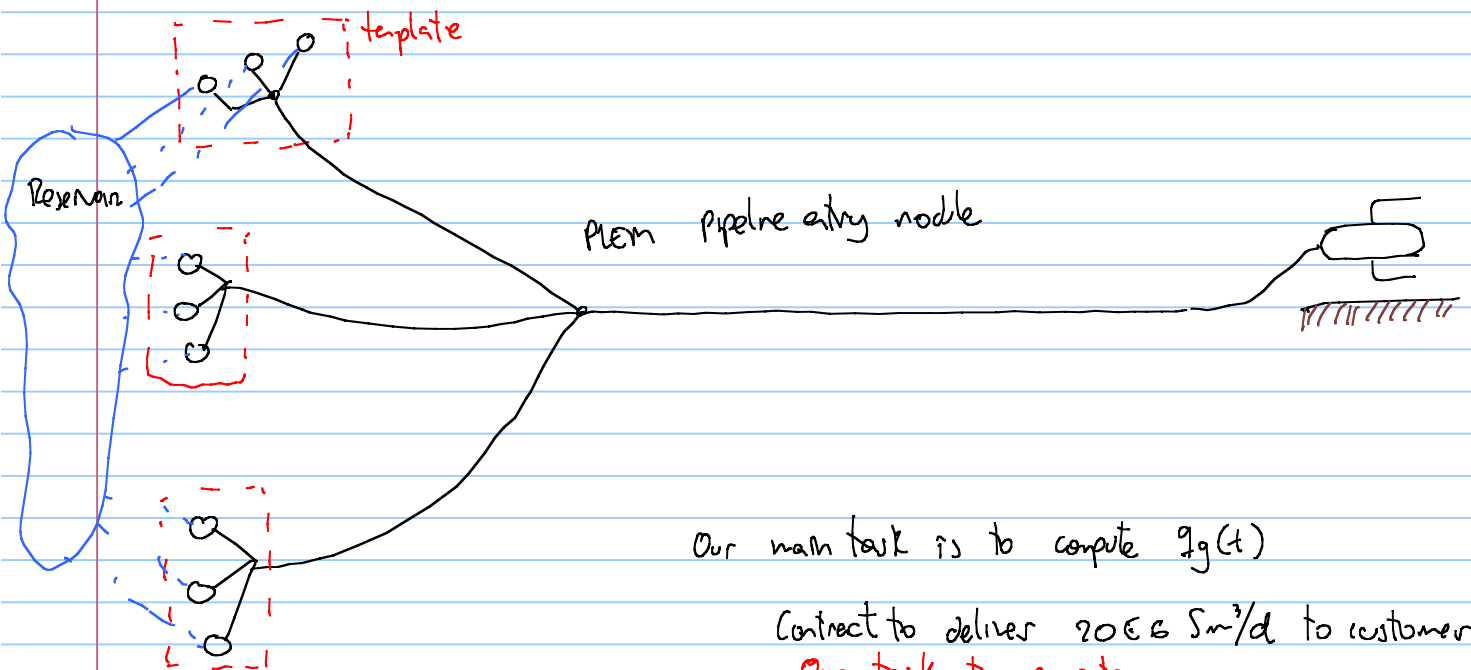
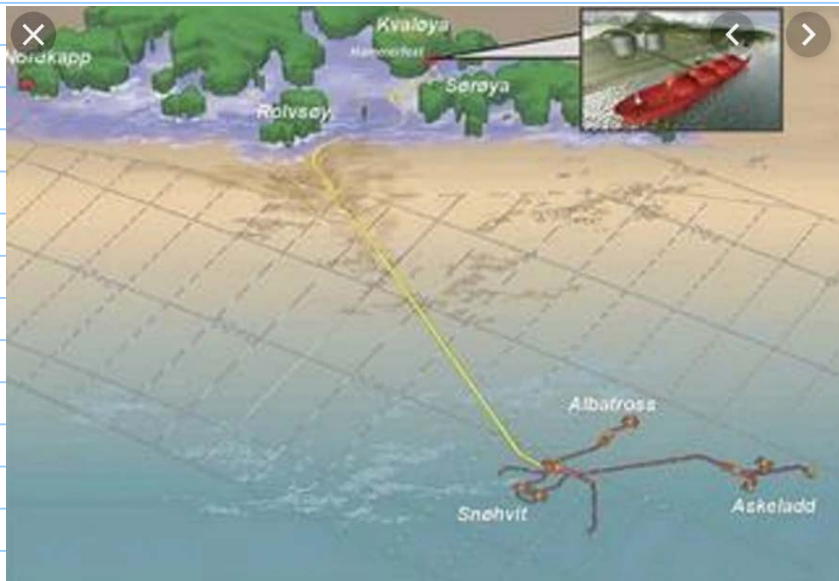
$$q = f(p_r, p_{wp})$$

- decline or type curves { very early FO }



Class exercise: Production scheduling of Snowwhite field

Dry gas field



Our main task is to compute $q_g(t)$

Contract to deliver $20 \text{ EB Sm}^3/\text{d}$ to customer

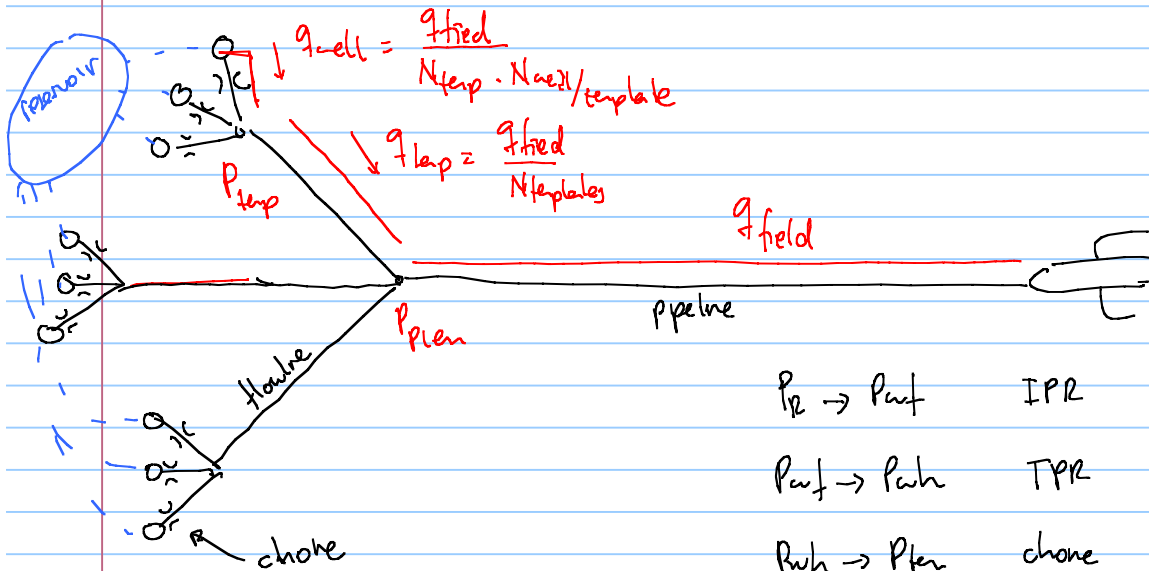
Our task, to compute

- plateau duration and post-plateau production

- Only dry gas, no liquid
 - no condensate
 - no water
 - no production chemicals

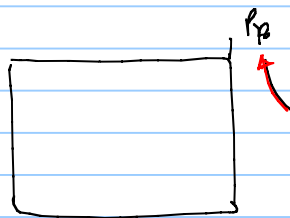
- all wells are identical (same production, same characteristics)

- templates are located symmetrically from the plan



$P_R \rightarrow P_{out}$	IPR	$q_{ij} = f(P_R, P_{out})$
$P_{out} \rightarrow P_{uh}$	TPR	$q_{ij} = f(P_{out}, P_{uh})$
$P_{uh} \rightarrow P_{plan}$	choke	$q_{ij} = f(P_{uh}, P_{plan}, C_d)$
$P_{temp} \rightarrow P_{plan}$	FPR	$q_{ij} = f(P_{temp}, P_{plan})$
$P_{plan} \rightarrow P_{sep}$	PPR	$q_{ij} = f(P_{plan}, P_{sep})$

Reservoir model



Dry gas material balance

$$P_R = P_{Ri} \frac{z_R}{z_i} (1 - \frac{G_p}{G})$$

$q_{ij} = f(t)$

R_F recovery factor

gas deviation factor

$$z = f(P_R, T_R)$$

$\frac{T_R}{T_c}$

$\frac{P_R}{P_c} \rightarrow f(\text{gas composition})$

MB dry gas equation is implicit

- Given R_F , assume P_R
- with P_R compute z_e
- verify that $\epsilon = P_R - P_{Ri} \frac{z_e}{z_i} (1 - R_F) = 0 \leq \text{Tolerance}$
- if not,

3.3.2 Z-Factor Correlations. Standing and Katz⁴ present a generalized Z-factor chart (**Fig. 3.6**), which has become an industry standard for predicting the volumetric behavior of natural gases. Many empirical equations and EOS's have been fit to the original Standing-Katz chart. For example, Hall and Yarborough^{21,22} present an

accurate representation of the Standing-Katz chart using a Carnahan-Starling hard-sphere EOS,

$$Z = ap_{pr}/y, \dots \dots \dots (3.42)$$

where $\alpha = 0.06125t \exp[-1.2(1-t)^2]$, where $t = 1/T_{pr}$.

The reduced-density parameter, y (the product of a van der Waals covolume and density), is obtained by solving

$$f(y) = 0 = -ap_{pr} + \frac{y + y^2 + y^3 - y^4}{(1-y)^3} - (14.76t - 9.76t^2 + 4.58t^3)y^2 + (90.7t - 242.2t^2 + 42.4t^3)y^{2.18+2.82t}, \dots \dots \dots (3.43)$$

with $\frac{df(y)}{dy} = \frac{1 + 4y + 4y^2 - 4y^3 + y^4}{(1-y)^4} - (29.52t - 19.52t^2 + 9.16t^3)y + (2.18 + 2.82t)(90.7t - 242.2t^2 + 42.4t^3) \times y^{1.18+2.82t}, \dots \dots \dots (3.44)$

The derivative $\partial Z/\partial p$ used in the definition of c_g is given by

$$\left(\frac{\partial Z}{\partial p}\right)_T = \frac{\alpha}{p_{pc}} \left[\frac{1}{y} - \frac{ap_{pr}/y^2}{df(y)/dy} \right], \dots \dots \dots (3.45)$$

Equation approximation to Z chart

to predict T_c, p_c we will use

Sutton correlations

Sutton⁷ suggests the following correlations for hydrocarbon gas mixtures.

$$T_{pcHC} = 169.2 + 349.5\gamma_{gHC} - 74.0\gamma_{gHC}^2 \dots \dots \dots (3.47a)$$

$$\text{and } p_{pcHC} = 756.8 - 131\gamma_{gHC} - 3.6\gamma_{gHC}^2 \dots \dots \dots (3.47b)$$

$$\gamma_g = \frac{M_{wgas}}{M_{wair} (28.97)}$$

$$M_{wgas} = \sum_{i=1}^N z_i M_{wi}$$

$P_R \rightarrow P_{wf}$

IPR equation

low-pressure dry gas equation

$$q_g = C_R (P_R^2 - P_{wf}^2)^n$$

← backpressure exponent
linear $n \sim 1$
turbulent $n \rightarrow 0.5$

inflow coefficient $\{ T_R, K, h, s \}$ (skin factor)



= pseudosteady state regime (boundary dominated flow) page 37 of compendium

• $P_{wf} \rightarrow P_{wh}$ Dry gas tubing equation

$$q_{\bar{g}} = C_T \left(\frac{P_{wf}^2}{e^S} - P_{wh}^2 \right)^{0.5}$$

tubing coefficient (friction losses)
 elevation coefficient
 (hydrostatic losses)

$$q_{\bar{g}} = 0 \quad P_{wf} = P_{wh} e^{S/2}$$

Page 156, Appendix A of compendium

$$q_{sc} = \left(\frac{\pi}{4} \right) \cdot \left(\frac{R}{M_{air}} \right)^{0.5} \cdot \left(\frac{T_{sc}}{p_{sc}} \right) \cdot \left(\frac{D^5}{f_M \cdot L \cdot \gamma_g \cdot Z_{av} \cdot T_{av}} \right)^{0.5} \cdot \left[(p_{wf}^2 - p_{th}^2 \cdot e^S) \cdot \left(\frac{S}{e^S - 1} \right) \right]^{0.5}$$

$$C_T = \left(\frac{\pi}{4} \right) \cdot \left(\frac{R}{M_{air}} \right)^{0.5} \cdot \left(\frac{T_{sc}}{p_{sc}} \right) \cdot \left(\frac{D^5}{f_M \cdot L \cdot \gamma_g \cdot Z_{av} \cdot T_{av}} \right)^{0.5} \cdot \left(\frac{S \cdot e^S}{e^S - 1} \right)^{0.5}$$

$$S = 2 \cdot L \cdot C_a = 2 \cdot \frac{M_g}{Z_{av} \cdot R \cdot T_{av}} \cdot L \cdot g \cdot \cos(\alpha)$$

$P_{wh} \rightarrow P_{tepdst}$ choke no need for equation

$P_{sep} \rightarrow P_{plen}$ flowline \rightarrow tubing equation can be used for flowline

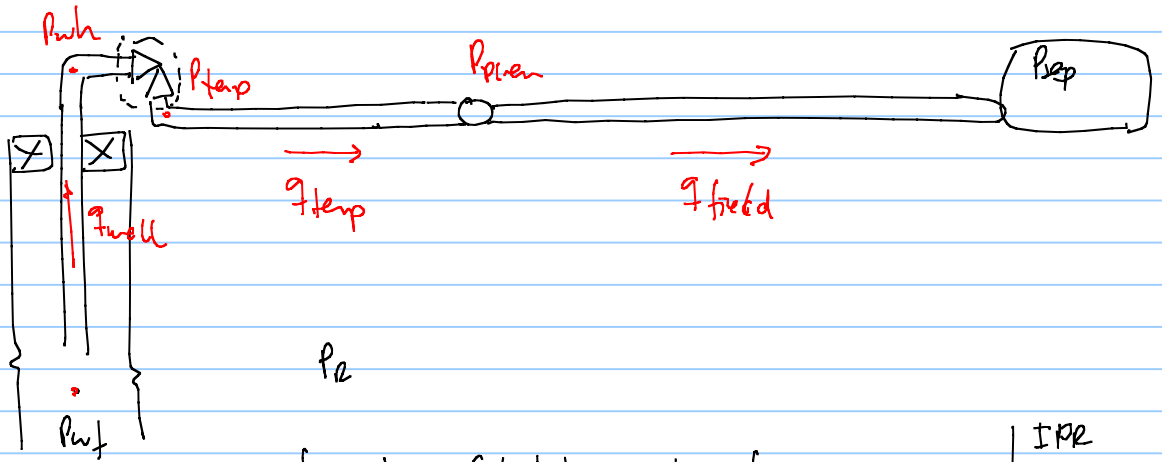
horizontal flowline, the tubing equation simplifies to

$$q_{\bar{g}} = C_{FL} \left(P_{tepd}^2 - P_{plen}^2 \right)^{0.5}$$

$S=0$ (L'Hopital)

$P_{pla} \rightarrow P_{sep}$

$$q_{\bar{g}} = C_{PL} \left(P_{plen}^2 - P_{sep}^2 \right)^{0.5}$$



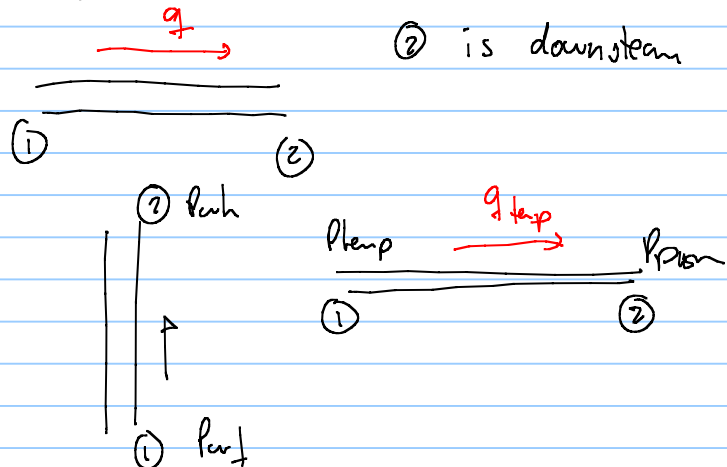
fix rate. Calculate P_{wh} from reservoir $\left\{ \begin{array}{l} IPR \\ FPR \end{array} \right.$
 Calculate P_{trap} from sep $\left\{ \begin{array}{l} PPR \\ FPR \end{array} \right.$

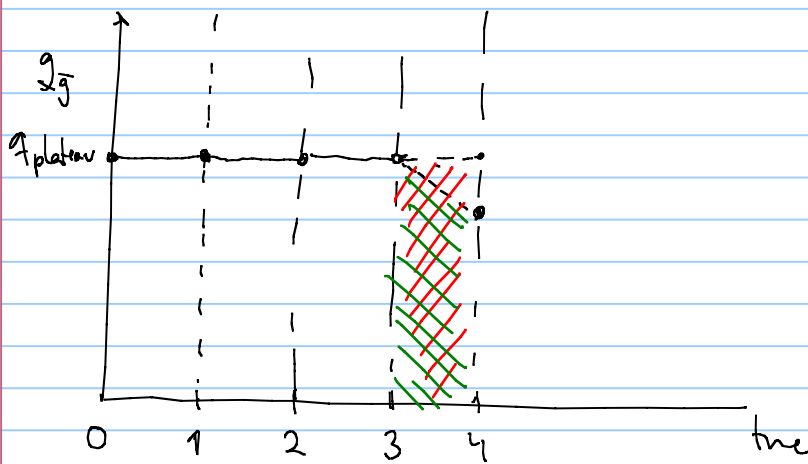
verify $P_{wh} > P_{trap} \rightarrow$ rate is feasible
 $P_{wh} < P_{trap} \rightarrow$ rate not feasible, must be reduced

http://www.ipt.ntnu.no/~stanko/files/Courses/TPG4230/2020/Class_files/20200124/

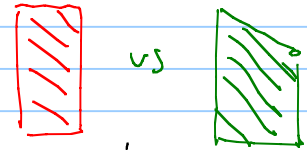
VBA Visual Basic for applications

for pipe equations in VBA (1) is upstream
 (2) is downstream





rectangular integration give a poor approximation of G_p when in decline phase



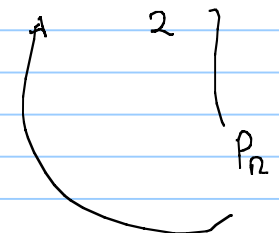
improvement

- use smaller time-step
- use a better integration

$$G_p = \int_0^L q_{field} dt \longrightarrow R_p \longrightarrow P_n$$

$$\Delta G_p^i = \left(q^{i-1} + q^i \right) \Delta t$$

Approximation, q_{field}^0 is constant between $0 \rightarrow 1$



G=IGIP	270E+09 Sm ³																		
Annual production rate	0.027 fraction of IGIP																		
Production days per year	365 day																		
T _R	92 oC																		
P _i initial Res pressure	276 bara																		
C, inflow Back pressure coefficient	1000 Sm ³ /bar ²ⁿ																		
n, backpressure, exponent	1																		
C _t , Tubing coefficient (2100 MDx0.15)	4.03E+04 Sm ³ /bar																		
Elevation coeff, S	0.155																		
C _{FL} Flowline Template-PEM (5000x0.1)	2.83E+05 Sm ³ /bar																		
C _{PL} Pipeline PEM-Shore (158600x0.6)	2.75E+05 Sm ³ /bar																		
Separator (slug catcher) pressure	30 bara																		
Gas molecular weight (Methane)	16 kg/kmole																		
Gas specific gravity	0.55 Gas specific gravity																		
Gas density at Sc	0.67 kg/m ³																		
Number of templates	3																		
Number of wells	9																		
Desired plateau	20 years																		
q _{field}	20.0E+6 [Sm ³ /d]																		
Field gas rate for abandonment	5.00E+06 [Sm ³ /d]																		
	time	q _{field}	G _p	Z	PR	q _{well}	P _{wf}	P _{wh} avail	P _{temp} req	P _p lem req	P _{sep}	q _{temp}	DeltaPchoke						
	[years]	[Sm ³ /d]	[Sm ³]	[-]	[bara]	[Sm ³ /d]	[bara]	[bara]	[bara]	[bara]	[bara]	[Sm ³ /d]	[bara]						
	0	20.0E+6	000.0E+0	0.967291	276.0E+0	2.2E+6	272.0	245.6	82.0	78.6	30.0	6.7E+6	164						
	1	20.0E+6	7.29E+09	0.962615	269	2.2E+6	264.4	238.4	82.0	78.6	30.0	6.7E+6	156						
	2	20.0E+6	1.46E+10	0.957442	260	2.2E+6	255.5	230.0	82.0	78.6	30.0	6.7E+6	148						
	3	20.0E+6	2.19E+10	0.952572	251	2.2E+6	246.6	221.5	82.0	78.6	30.0	6.7E+6	139						
	4	20.0E+6	2.92E+10	0.948138	242	2.2E+6	237.8	213.1	82.0	78.6	30.0	6.7E+6	131						

Comments about tubing equation

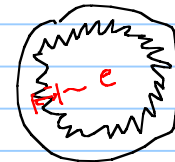
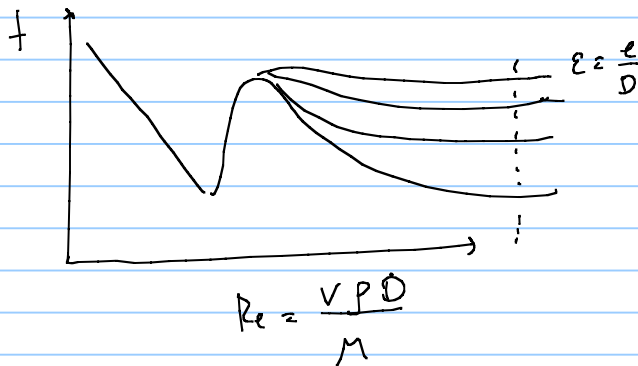
to compute G

$$\tau_{av} \rightarrow \frac{\tau_{wf} + \tau_{wh}}{2}$$

An estimate of τ_{wh} is needed

$$z_{av} \rightarrow \frac{z_{wf} + z_{wh}}{2}$$

f_m friction factor



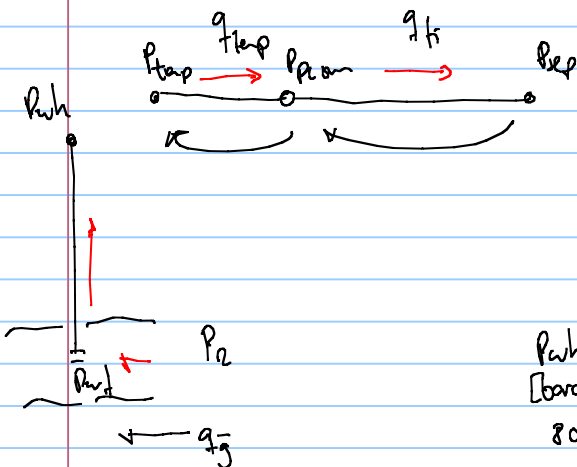
M_g is $\ll M_L$

$v \approx f(q_{local})$ for gas $v \uparrow \uparrow$ ρ is low compared
 $q_{local} \propto (\rho)$ (liquid $v = [0.5 - 4] v_L$ to liquid
 gas $v = [5 - 40] v_L$)

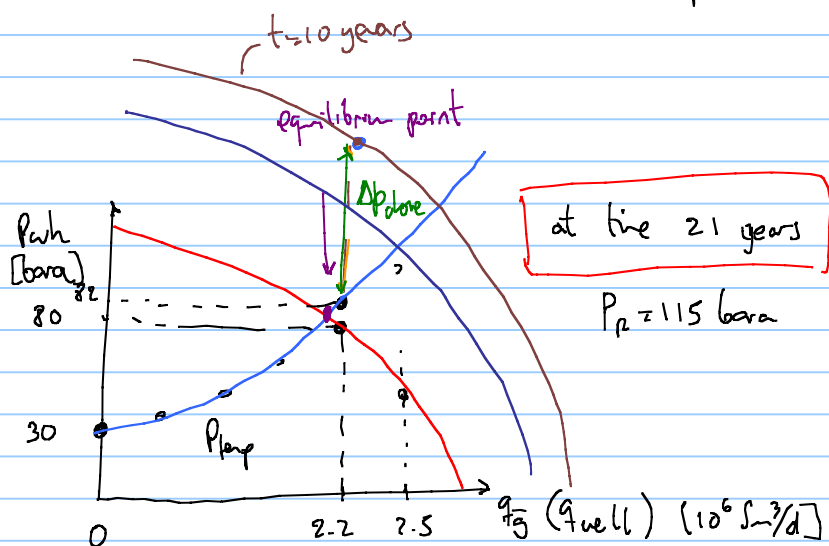
$Re_g \gg$

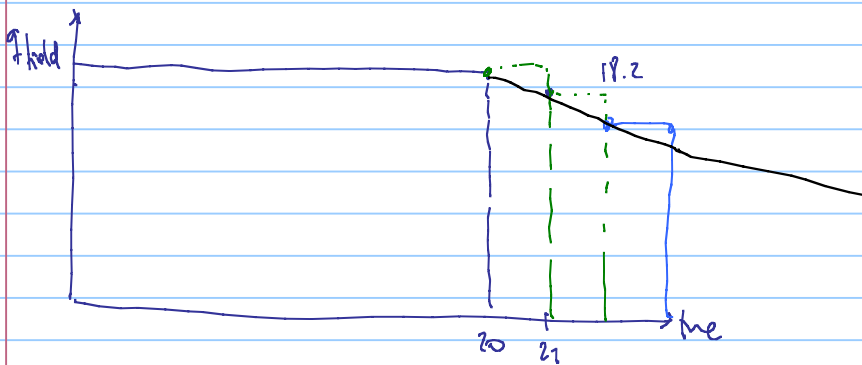
always in fully turbulent regime

$f_m = f(\epsilon)$ however $\epsilon \propto f(D)$ due to manufacturing



$$q_{field} = 3 q_{fwp} = 9 q_{well}$$

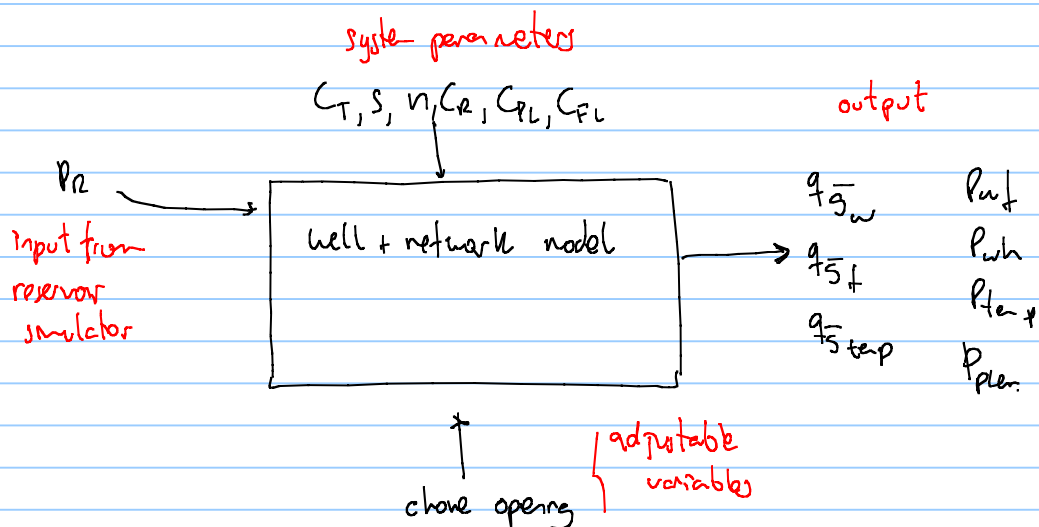


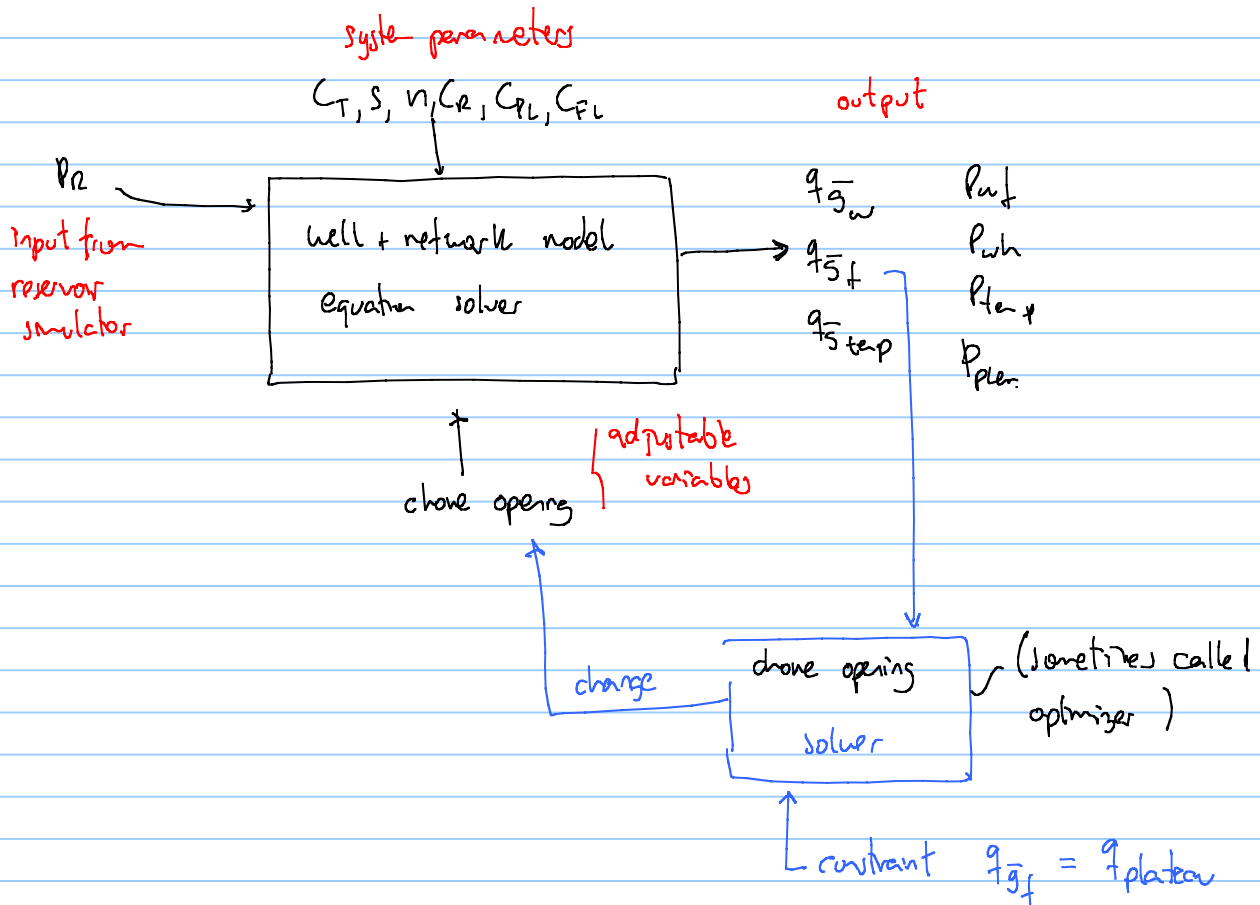


In reality the well+network simulator works differently, as a system of equations solver

for example

	EQUATION(S)	UNKNOWN(S)
IPR $q_{s_w}^? = C_R (P_w^? - P_{wf}^?)^n$	1	2
TPR $q_{s_w}^? = C_T \left(\frac{P_{wf}^?}{e^s} - P_{wh}^? \right)^{0.5}$	2	3
FPR $q_{s_T}^? = C_{FL} (P_{res}^? - P_{flow}^?)^{0.5}$	3	6
PPR $q_{s_f}^? = C_{PL} (P_{flow}^? - P_{sep}^?)^{0.5}$	4	7
chore $q_{s_f}^? = f(P_{wh}, P_{temp}, opening)$	5	7 (if opening is given)
$q_{s_w}^? = q_f / N_w$	6	7
$q_{s_T}^? = q_f / N_{temp}$	7	7
	<u>7</u>	<u>7</u>





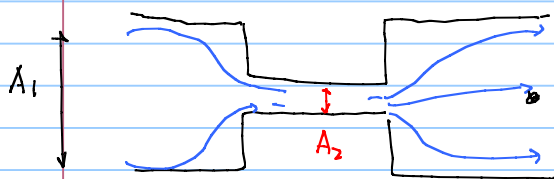
chose equation for dry gas: (page 166)

"opening" *tuning factor* $\frac{k_0}{\mu_{wg}}$ $k = \frac{C_p}{C_v}$

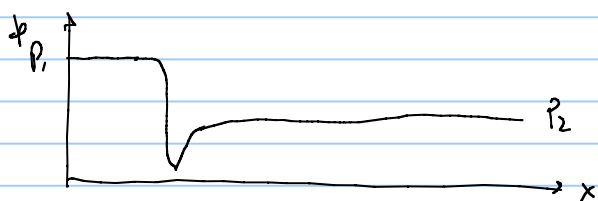
$$q_{\bar{g}} = \frac{p_1 \cdot T_{sc} \cdot A_2 \cdot C_d}{p_{sc}} \cdot \sqrt{2 \cdot \frac{R}{Z_1 \cdot T_1 \cdot M_w} \cdot \frac{k}{k-1} \cdot \left(y^{\frac{2}{k}} - y^{\frac{k+1}{k}} \right)}$$

$p_{sc} = 1.01325 \text{ bara}$
 $T_{sc} = 15.56 \text{ }^\circ\text{C}$

$y = \frac{p_2 \text{ (downstream)}}{\bar{p}_1 \text{ (upstream)}}$



if $y > y_c \approx 0.6$, there is critical flow at the throat



if $y > y_c$ $q_{\bar{g}} = q_{\bar{g}_c} =$

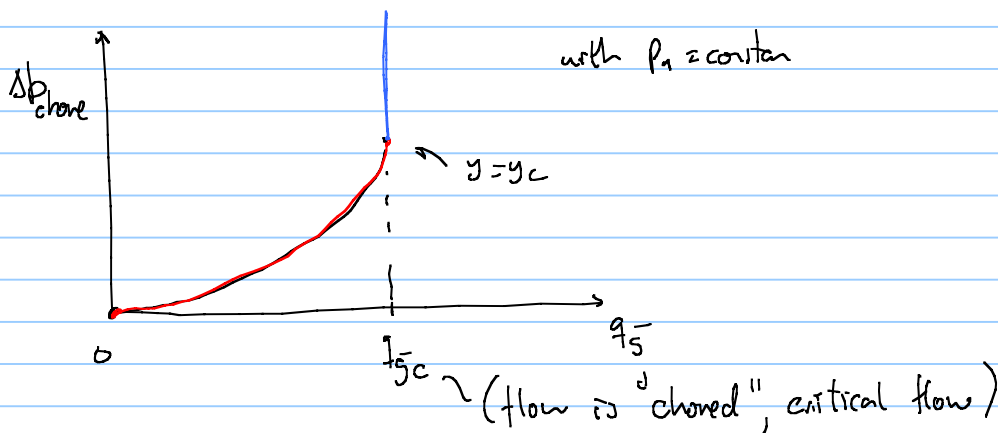
$$q_{\bar{g}} = \frac{p_1 \cdot T_{sc} \cdot A_2 \cdot C_d}{p_{sc}} \cdot \sqrt{2 \cdot \frac{R}{Z_1 \cdot T_1 \cdot M_w} \cdot \frac{k}{k-1} \cdot \left(y_c^{\frac{2}{k}} - y_c^{\frac{k+1}{k}} \right)}$$

in blue

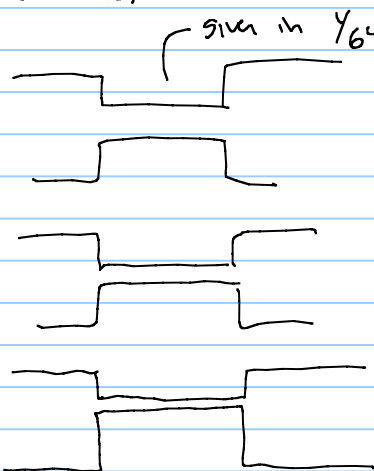
if $y < y_c$

$$q_{\bar{g}} = \frac{p_1 \cdot T_{sc} \cdot A_2 \cdot C_d}{p_{sc}} \cdot \sqrt{2 \cdot \frac{R}{Z_1 \cdot T_1 \cdot M_w} \cdot \frac{k}{k-1} \cdot \left(y^{\frac{2}{k}} - y^{\frac{k+1}{k}} \right)}$$

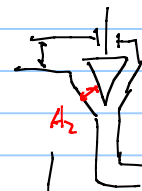
in red



in onshore fields, bean choke are often used

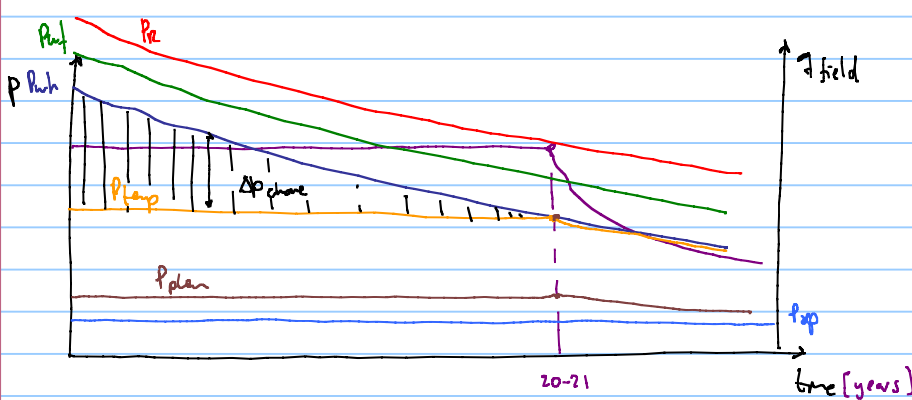


offshore often adjustable chokes are used



adjustable throat area

time [years]	qfield [Sm ³ /d]	Gp [Sm ³]	Z [-]	PR [bara]	qwll [Sm ³ /d]	Pwf [bara]	Pwh avail [bara]	Ptemp req [bara]	Pplem req [bara]	Psep [bara]	qtemp [Sm ³ /d]	DeltaPchoke [bar]
0	20.0E+6	000.0E+0	0.967291	276.0E+0	2.2E+6	272.0	245.6	82.0	78.6	30.0	6.7E+6	164
1	20.0E+6	7.29E+09	0.962615	269	2.2E+6	264.4	238.4	82.0	78.6	30.0	6.7E+6	156
2	20.0E+6	1.46E+10	0.957442	260	2.2E+6	255.5	230.0	82.0	78.6	30.0	6.7E+6	148
3	20.0E+6	2.19E+10	0.952572	251	2.2E+6	246.6	221.5	82.0	78.6	30.0	6.7E+6	139
4	20.0E+6	2.92E+10	0.948138	242	2.2E+6	237.8	213.1	82.0	78.6	30.0	6.7E+6	131
5	20.0E+6	3.65E+10	0.944151	234	2.2E+6	229.2	204.9	82.0	78.6	30.0	6.7E+6	123
6	20.0E+6	4.37E+10	0.9406	226	2.2E+6	220.8	196.8	82.0	78.6	30.0	6.7E+6	115
7	20.0E+6	5.10E+10	0.937473	218	2.2E+6	212.5	188.8	82.0	78.6	30.0	6.7E+6	107
8	20.0E+6	5.83E+10	0.934759	210	2.2E+6	204.4	180.9	82.0	78.6	30.0	6.7E+6	99
9	20.0E+6	6.56E+10	0.932447	202	2.2E+6	196.3	173.1	82.0	78.6	30.0	6.7E+6	91
10	20.0E+6	7.29E+10	0.930524	194	2.2E+6	188.4	165.4	82.0	78.6	30.0	6.7E+6	83
11	20.0E+6	8.02E+10	0.928981	187	2.2E+6	180.6	157.8	82.0	78.6	30.0	6.7E+6	76
12	20.0E+6	8.75E+10	0.927809	179	2.2E+6	172.9	150.2	82.0	78.6	30.0	6.7E+6	68
13	20.0E+6	9.48E+10	0.926997	172	2.2E+6	165.2	142.6	82.0	78.6	30.0	6.7E+6	61
14	20.0E+6	1.02E+11	0.926538	165	2.2E+6	157.6	135.1	82.0	78.6	30.0	6.7E+6	53
15	20.0E+6	1.09E+11	0.926422	157	2.2E+6	150.1	127.5	82.0	78.6	30.0	6.7E+6	45
16	20.0E+6	1.17E+11	0.926642	150	2.2E+6	142.6	119.9	82.0	78.6	30.0	6.7E+6	38
17	20.0E+6	1.24E+11	0.927191	143	2.2E+6	135.1	112.2	82.0	78.6	30.0	6.7E+6	30
18	20.0E+6	1.31E+11	0.928061	136	2.2E+6	127.6	104.4	82.0	78.6	30.0	6.7E+6	22
19	20.0E+6	1.39E+11	0.929247	129	2.2E+6	120.0	96.5	82.0	78.6	30.0	6.7E+6	14
20	20.0E+6	1.46E+11	0.930741	122	2.2E+6	112.5	88.3	82.0	78.6	30.0	6.7E+6	6
21	19.6E+6	1.53E+11	0.93254	115	2.2E+6	105.1	80.8	80.8	77.4	30.0	6.5E+6	0
22	18.2E+6	1.60E+11	0.934597	108	2.0E+6	98.3	75.9	75.9	72.8	30.0	6.1E+6	0
23	16.9E+6	1.67E+11	0.936756	102	1.9E+6	92.1	71.3	71.3	68.5	30.0	5.6E+6	0
24	15.7E+6	1.73E+11	0.938977	96	1.7E+6	86.4	67.1	67.1	64.5	30.0	5.2E+6	0
25	14.6E+6	1.79E+11	0.941221	90	1.6E+6	81.0	63.3	63.3	60.9	30.0	4.9E+6	0



$$P_a = P_{ni} \frac{z_w}{z_{ni}} \left[1 - R_p \right]$$

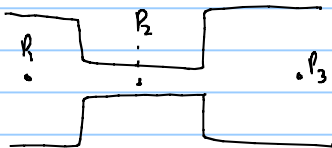
$$q_{well} = C_q (P_a^2 - P_{w,cr}^2)^n$$

$$P_{w,cr} = \sqrt{P_R^2 - \left(\frac{q_w}{C_q} \right)^{1/n}}$$

$P_{plan} \rightarrow q_{field} = C_{qL} (P_{plan}^2 - P_{sep}^2)^{0.5}$ $\Delta P_{choke} = P_{wh} - P_{temp}$

$P_{temp} \rightarrow q_{temp} = C_{qT} (P_{plan}^2 - P_{temp}^2)^{0.5}$

Critical flow occurs $\frac{P_2}{P_1} \leq (0.5-0.6)$ in our case $\frac{P_{temp}}{P_{wh}} \leq (0.5-0.6)$
 y_c critical pressure ratio



time [years]	qfield [Sm ³ /d]	Gp [Sm ³]	RF [-]	Z [-]	PR [bara]	qwll [Sm ³ /d]	Pwf [bara]	Pwh avail [bara]	Ptemp req [bara]	Pplem req [bara]	Psep [bara]	qtemp [Sm ³ /d]	DeltaPchoke [bar]	ptemp/pwh [-]
0	20.0E+6	000.0E+0	0.000	0.967291	276.0E+0	2.2E+6	272.0	245.6	82.0	78.6	30.0	6.7E+6	164	0.33
1	20.0E+6	7.29E+09	0.027	0.962615	269	2.2E+6	264.4	238.4	82.0	78.6	30.0	6.7E+6	156	0.34
2	20.0E+6	1.46E+10	0.054	0.957442	260	2.2E+6	255.5	230.0	82.0	78.6	30.0	6.7E+6	148	0.36
3	20.0E+6	2.19E+10	0.081	0.952572	251	2.2E+6	246.6	221.5	82.0	78.6	30.0	6.7E+6	139	0.37
4	20.0E+6	2.92E+10	0.108	0.948138	242	2.2E+6	237.8	213.1	82.0	78.6	30.0	6.7E+6	131	0.38
5	20.0E+6	3.65E+10	0.135	0.944151	234	2.2E+6	229.2	204.9	82.0	78.6	30.0	6.7E+6	123	0.40
6	20.0E+6	4.37E+10	0.162	0.9406	226	2.2E+6	220.8	196.8	82.0	78.6	30.0	6.7E+6	115	0.42
7	20.0E+6	5.10E+10	0.189	0.937473	218	2.2E+6	212.5	188.8	82.0	78.6	30.0	6.7E+6	107	0.43
8	20.0E+6	5.83E+10	0.216	0.934759	210	2.2E+6	204.4	180.9	82.0	78.6	30.0	6.7E+6	99	0.45
9	20.0E+6	6.56E+10	0.243	0.932447	202	2.2E+6	196.3	173.1	82.0	78.6	30.0	6.7E+6	91	0.47
10	20.0E+6	7.29E+10	0.270	0.930524	194	2.2E+6	188.4	165.4	82.0	78.6	30.0	6.7E+6	83	0.50
11	20.0E+6	8.02E+10	0.297	0.928981	187	2.2E+6	180.6	157.8	82.0	78.6	30.0	6.7E+6	76	0.52
12	20.0E+6	8.75E+10	0.324	0.927809	179	2.2E+6	172.9	150.2	82.0	78.6	30.0	6.7E+6	68	0.55
13	20.0E+6	9.48E+10	0.351	0.926997	172	2.2E+6	165.2	142.6	82.0	78.6	30.0	6.7E+6	61	0.57
14	20.0E+6	1.02E+11	0.378	0.926538	165	2.2E+6	157.6	135.1	82.0	78.6	30.0	6.7E+6	53	0.61
15	20.0E+6	1.09E+11	0.405	0.926422	157	2.2E+6	150.1	127.5	82.0	78.6	30.0	6.7E+6	45	0.64
16	20.0E+6	1.17E+11	0.432	0.926642	150	2.2E+6	142.6	119.9	82.0	78.6	30.0	6.7E+6	38	0.68
17	20.0E+6	1.24E+11	0.459	0.927191	143	2.2E+6	135.1	112.2	82.0	78.6	30.0	6.7E+6	30	0.73
18	20.0E+6	1.31E+11	0.486	0.928061	136	2.2E+6	127.6	104.4	82.0	78.6	30.0	6.7E+6	22	0.79
19	20.0E+6	1.39E+11	0.513	0.929247	129	2.2E+6	120.0	96.5	82.0	78.6	30.0	6.7E+6	14	0.85
20	20.0E+6	1.46E+11	0.540	0.930741	122	2.2E+6	112.5	88.3	82.0	78.6	30.0	6.7E+6	6	0.93
21	19.6E+6	1.53E+11	0.567	0.93254	115	2.2E+6	105.1	80.8	80.8	77.4	30.0	6.5E+6	0	
22	18.2E+6	1.60E+11	0.594	0.934597	108	2.0E+6	98.3	75.9	75.9	72.8	30.0	6.1E+6	0	
23	16.9E+6	1.67E+11	0.618	0.936756	102	1.9E+6	92.1	71.3	71.3	68.5	30.0	5.6E+6	0	
24	15.7E+6	1.73E+11	0.641	0.938977	96	1.7E+6	86.4	67.1	67.1	64.5	30.0	5.2E+6	0	
25	14.6E+6	1.79E+11	0.662	0.941221	90	1.6E+6	81.0	63.3	63.3	60.9	30.0	4.9E+6	0	

change is in critical flow are in critical regime

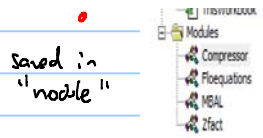
subcritical

in excel VBA functions are called on each cell art f= button

function name=function (args 1, arg2, ...)

namefunction = f (arg 1, arg 2, ...),

end function



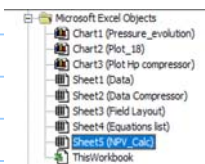
saved in "module"

subs (scripts) set of instructions to execute are run from VBA module or by making buttons on spreadsheet

sub name=sub () argument are optional

end sub

can be saved in "module" or in each sheet



```

Sub GoalSeekVBA ()
    sheetname = "Data"
    x = Worksheets(sheetname).Cells(2, 2).Value
    b = x / 2
    Worksheets(sheetname).Cells(2, 4).Value = b
End Sub
    
```

for debugging (for functions or vbs)

↳ add a red point on the fence (gray zone)
F8 instruction by instruction

F5 to jump between points (if no more points, it will run until function end)

Code to run goal seek in several cells sequentially

```
Sub GoalSeekVBA()
    sheetname = "Data"
    x = Worksheets(sheetname).Cells(2, 2).Value
    Dim sh As Worksheet
    Set sh = ThisWorkbook.Sheets("Data")
    Dim target As Long
    target = 0#
    For i = 45 To 49
        OBJTAG = "O" & i
        VARTAG = "C" & i
        sh.Range(OBJTAG).GoalSeek Goal:=target, ChangingCell:=Range(VARTAG)
    Next
End Sub
```

The initial seed for field rate must give a valid solution:

$$q_j = C_T \left(\frac{P_{wh}^2}{e^j} - P_{wh}^1 \right)^{0.5}$$

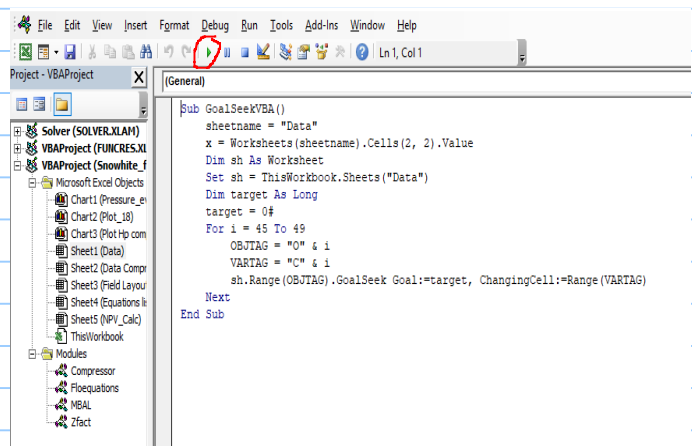
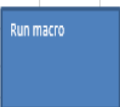
$$P_{wh} = \sqrt{\frac{P_{wh}^2}{e^j} - \left(\frac{q_j}{C_T} \right)^2}$$

(-) ~ #VALUE ERROR IN EXCEL when q_j is "too big"

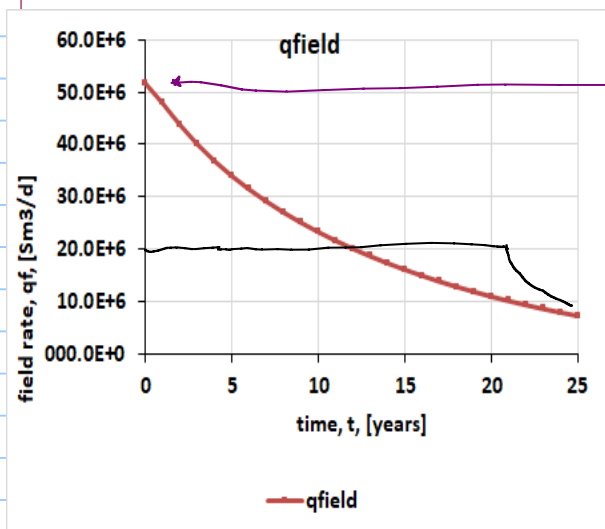
To run the macro, a button can be created (link it to a macro).....

or the VBA interface:

Snohvit Gas Field, TPG4230, Prof. Michael Golan, Prof. Milan Stanko			
G=IGIP	270E+09	Sm3	1.4E+11
Annual production rate	0.027	fraction of IGIP	
Production days per year	365	day	
T_R	92	oC	
P_i , initial Res pressure	276	bara	
C, inflow Back pressure coefficient	1000	Sm3/bar ²ⁿ	
n, backpressure, exponent	1		
Ct, Tubing coefficient (2100 MDx0	4.03E+04	Sm3/bar	
Elevation coeff, S	0.85		
C _o = Tamelsta, PI, FM (5000)	2.83E+05	Sm3/bar	



Problem: how late in node "B" (decline)



theoretically max well rate is

$$q_{well} = 5.7 \cdot 10^6 \text{ Sm}^3/\text{d}$$

in reality it might not be feasible to produce

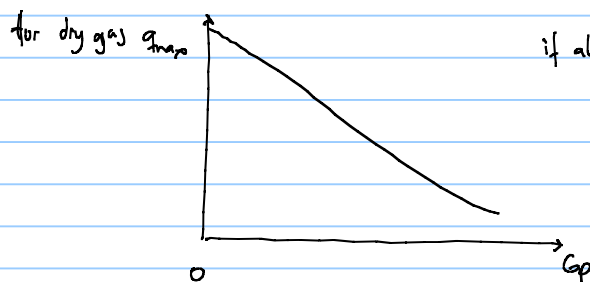
the biggest offshore gas wells

produce at most $1 \cdot 10^6 \text{ Sm}^3/\text{d}$

↳ tubing $q = 7 - q^n$

↳ sand production / formation collapse

Production potential (max rate of production system versus cumulative production), q_{pp}



if all else is constant, for example n wells, chane opening n pipes, tubing size, etc

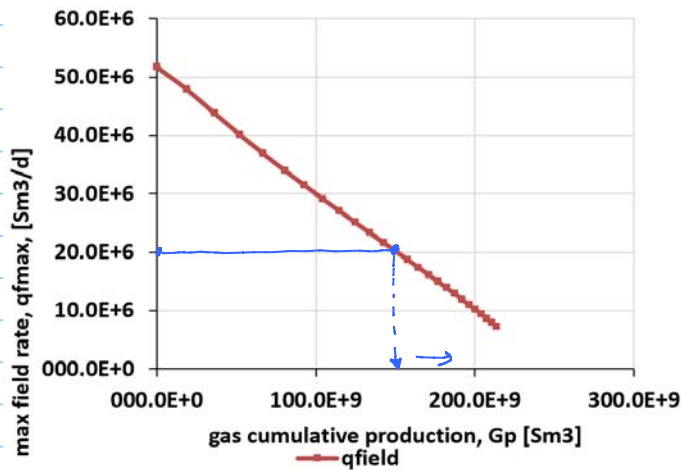
q_{max} is only a function of cumulative production

Because :

q_{max} is only a function of P_e

and P_e is only a function of G_p

in conclusion $q_{max} = f(G_p)$



when producing in plateau rate

$t < t_{plateau}$ producing below potential

$t > t_{plateau}$ production at potential

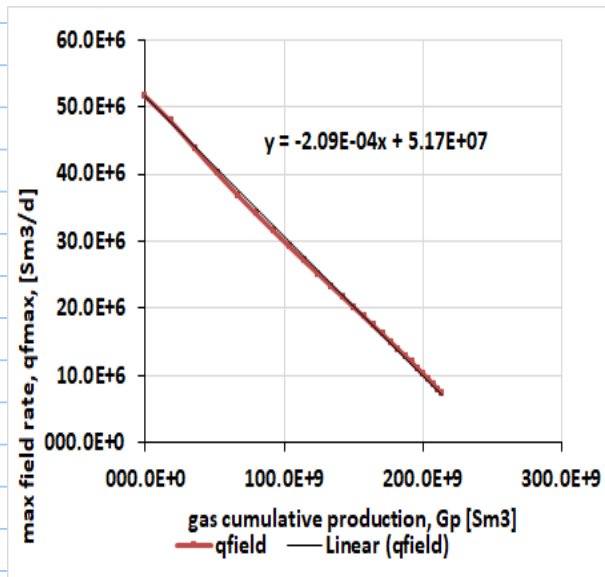
if production $20E06 \text{ Sm}^3/\text{d}$.

when I reach $G_p \approx 150E09 \text{ Sm}^3$

the field enters in decline

for $G_p < 150E09 \text{ Sm}^3$, it will be possible to produce at plateau rate

for Snowhite, this curve can be approximated $q_{pp} = -2.09E-04 \cdot G_p + 5.17E07$



$$q_{pp} = -m G_p + q_{ppo}$$

production at initial reservoir pressure

task: find G_p^* for which $q_{pp} = q_{plateau} = 20E06 \text{ Sm}^3$

$$20E06 = -2.09E-04 G_p^* + 5.17E07$$

$$G_p^* = \frac{5.17E07 - 20E06}{+2.09E-04} = 151.8E09 \text{ Sm}^3$$

$G_p \begin{cases} < 0 \\ > 0 \end{cases} \rightarrow G_p^* \left\{ \begin{array}{l} \text{production at constant rate} \\ \text{therefore} \end{array} \right.$

$$G_p^* = q_{plateau} \cdot t_{plateau}$$

$$t_{plateau} = \frac{G_p^*}{q_{plateau}} = \frac{7589 \text{ d}}{365} = 20.79 \text{ years}$$

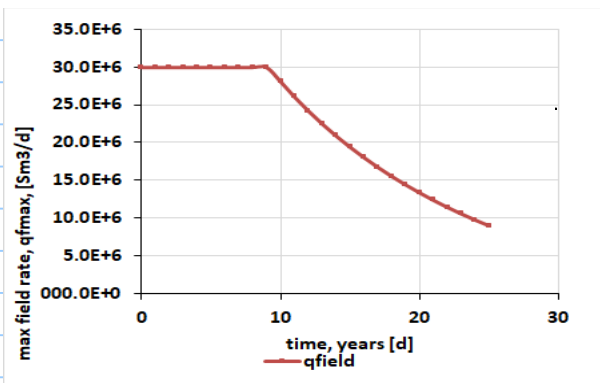
$$\frac{[\text{Sm}^3]}{[\text{Sm}^3/\text{d}]} = [\text{d}]$$

find plateau end for $q_{plateau} = 30E06 \text{ Sm}^3/\text{d}$

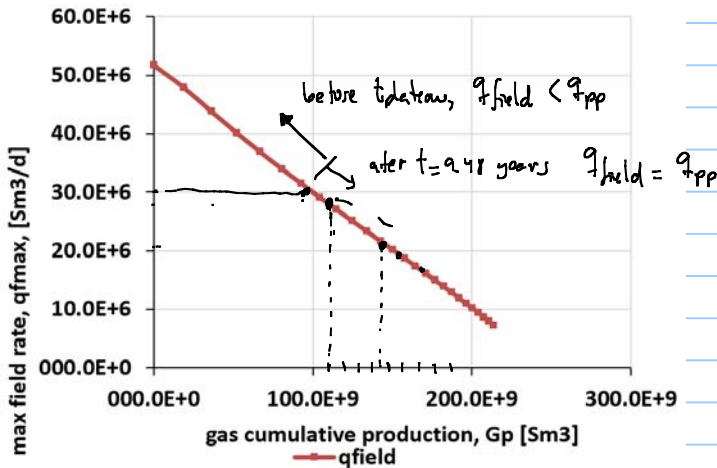
$$q_{pp} = q_{plateau} = -m G_p^x + q_{ppo}$$

$$30E06 = -m G_p^x + q_{ppo}$$

$$t_{plateau} = 9.48 \text{ years}$$



time [years]	qfield [Sm³/d]	Gp [Sm³]	RF [-]	Z [-]	PR [bara]	qwell [Sm³/d]	Pwf [bara]	Pwh avail [bara]	Ptemp req [bara]	Pplem req [bara]	Psep [bara]	qtemp [Sm³/d]	DeltaPchoke [bar]	ptemp/pwh [-]
0	30.0E+6	0.00E+0	0.000	0.967291	276.0E+0	3.3E+6	269.9	235.7	118.5	113.1	30.0	10.0E+6	117	0.50
1	30.0E+6	1.10E+10	0.041	0.960354	265	3.3E+6	258.4	224.4	118.5	113.1	30.0	10.0E+6	106	0.53
2	30.0E+6	2.19E+10	0.081	0.952966	252	3.3E+6	245.1	211.2	118.5	113.1	30.0	10.0E+6	93	0.56
3	30.0E+6	3.29E+10	0.122	0.946385	239	3.3E+6	231.7	197.9	118.5	113.1	30.0	10.0E+6	79	0.60
4	30.0E+6	4.38E+10	0.162	0.940794	226	3.3E+6	218.7	184.7	118.5	113.1	30.0	10.0E+6	66	0.64
5	30.0E+6	5.48E+10	0.203	0.936181	214	3.3E+6	206.1	171.8	118.5	113.1	30.0	10.0E+6	53	0.69
6	30.0E+6	6.57E+10	0.243	0.932506	202	3.3E+6	193.7	159.0	118.5	113.1	30.0	10.0E+6	41	0.75
7	30.0E+6	7.67E+10	0.284	0.929729	191	3.3E+6	181.6	146.3	118.5	113.1	30.0	10.0E+6	28	0.81
8	30.0E+6	8.76E+10	0.324	0.927813	179	3.3E+6	169.7	133.4	118.5	113.1	30.0	10.0E+6	15	0.89
9	30.0E+6	9.86E+10	0.365	0.926721	168	3.3E+6	157.9	120.4	118.5	113.1	30.0	10.0E+6	2	0.98
10	28.1E+6	1.10E+11	0.406	0.926423	157	3.1E+6	146.9	111.6	111.6	106.6	30.0	9.4E+6	0	1.00
11	26.1E+6	1.20E+11	0.444	0.926839	147	2.9E+6	136.9	104.2	104.2	99.6	30.0	8.7E+6	0	1.00
12	24.2E+6	1.29E+11	0.479	0.927805	138	2.7E+6	127.7	97.4	97.4	93.1	30.0	8.1E+6	0	1.00
13	22.5E+6	1.38E+11	0.512	0.929186	129	2.5E+6	119.2	91.2	91.2	87.2	30.0	7.5E+6	0	1.00
14	20.9E+6	1.46E+11	0.542	0.930877	121	2.3E+6	111.4	85.4	85.4	81.8	30.0	7.0E+6	0	1.00
15	19.4E+6	1.54E+11	0.570	0.932791	114	2.2E+6	104.2	80.1	80.1	76.8	30.0	6.5E+6	0	1.00
16	18.1E+6	1.61E+11	0.597	0.934861	107	2.0E+6	97.5	75.3	75.3	72.2	30.0	6.0E+6	0	1.00



if we have an analytical expression of q_{pp} , it is possible to find an analytical expression for q_{field}

if q_{pp} is linear (dry gas)

$$q_{pp} = -m G_p + q_{ppo}$$

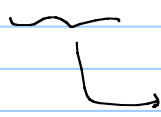
$t_{plateau}$ occurs when $q_{plateau} = q_{pp} = -m G_p + q_{ppo}$

$$t_{plateau} = \frac{G_p^*}{q_{plateau}} = \frac{\left(\frac{q_{ppo} - q_{plateau}}{m} \right)}{q_{plateau}}$$

$$t_{plateau} (d) = \left(\frac{q_{ppo}}{q_{plateau}} - 1 \right) \frac{1}{m}$$

if $t < t_{plateau}$ then $q_{field} = q_{plateau}$

if $t \geq t_{plateau}$ then $q_{field} = q_{pp}$



$$q_{pp} = -m C_p + q_{ppo}$$

$$q_{pp} = -m \left[\int_0^t q_{field} \cdot dt \right] + q_{ppo}$$

$$q_{pp} = -m \left[q_{plateau} \cdot t_{plateau} + \int_{t_{plateau}}^t q_{field} dt \right] + q_{ppo}$$

$$q_{field} = -m \left[q_{plateau} \cdot t_{plateau} + \int_{t_{plateau}}^t q_{field} dt \right] + q_{ppo}$$

a solution to this equation is

$$q_{field} = q_{plateau} e^{-m(t-t_{plateau})}$$

if $t < t_{plateau}$ $q_{field} = q_{plateau}$

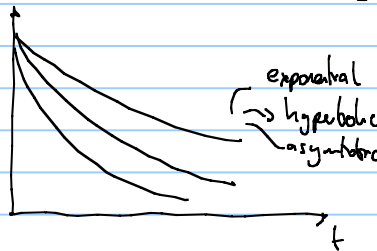
$$-m(t-t_{plateau})$$

$$t_{plateau} = \left(\frac{q_{ppo}}{q_{plateau}} - 1 \right) \frac{1}{m}$$

if $t > t_{plateau}$ $q_{field} = q_{plateau} \cdot e^{-m(t-t_{plateau})}$

if production potential is a straight line, then decline rates are exponential

DCA (decline curve analysis)



how to prolong plateau: = "change" C_R

$$q_{well} = C_R (P_e^2 - P_w^2)^n$$

fracturing
acidizing (stimulation)
change completion → longer well, bigger bore hole
multi lateral

change C_f

$$q_{well} = C_f \left(\frac{P_{wf}^2}{e^3} - P_{wh}^2 \right)^{0.5}$$

increase tubing diameter

change C_p, C_L

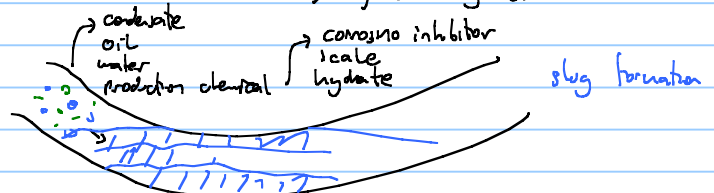
$$q_{field} = C_L (P_{pla}^2 - P_{sep}^2)^{0.5}$$

increasing flowline and pipeline diameter might help

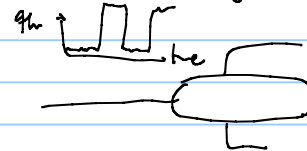
However keep in mind: big pipe is more costly to manufacture to install

more CAPEX
less NPV

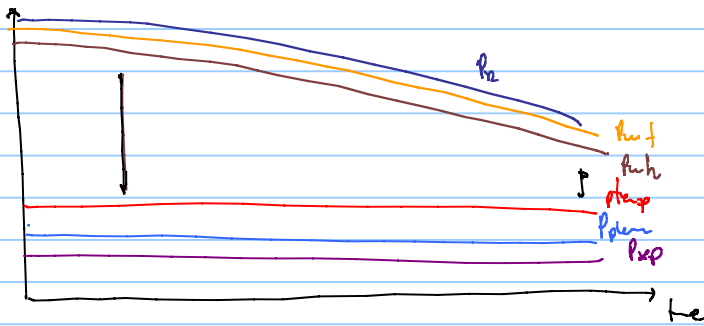
→ liquid carryover



gas must have enough velocity to carry this liquid



• number of wells



q_f

$$q_{well} = \frac{q_f}{N_{wells}}$$

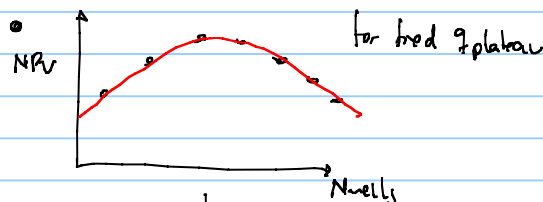
$$q_{well} = C_R (P_n^2 - P_{wf}^2)^n$$

$$P_{wf} = \left(P_n^2 - \left(\frac{q_{well}}{C_R} \right)^{1/n} \right)^{0.5}$$

choosing ideal number of wells: • Recovery factor

• maximum allowable rate per well

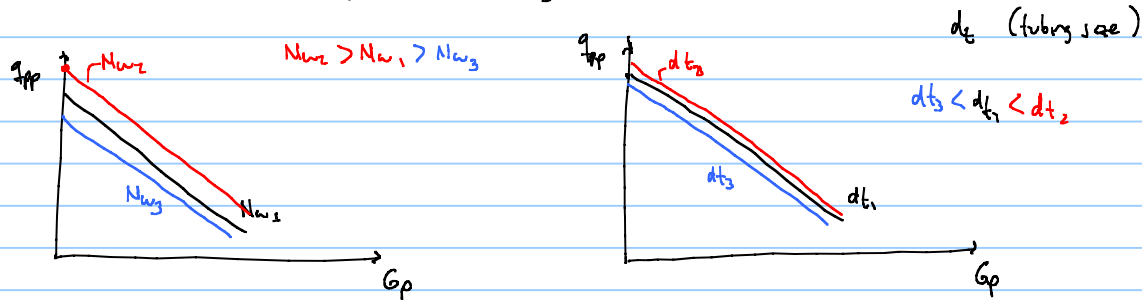
- coning (gas, water)
- erosion
- sand production



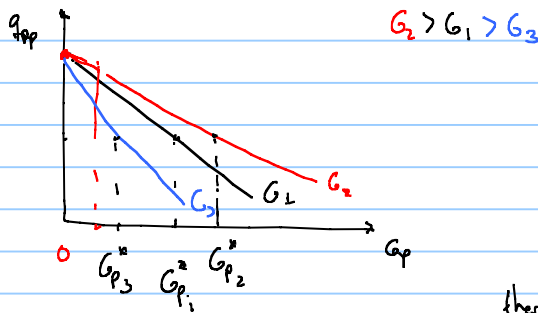
the increase of extra plateau duration is bigger than extra expenses

the increase of plateau duration is less than extra expenses

Some comments on production potential: changing nr. wells modifies the potential



changing G modifies the potential



$q_{plateau}$ which curve gives the max $q_{plateau}$?

$$q_{plateau} = \frac{G_{p3}^*}{q_{plateau}} \quad \frac{G_{p2}^*}{q_{plateau}} \quad \frac{G_{p1}^*}{q_{plateau}}$$

there is a big uncertainty in G during field development

• how can we use q_{pp} vs Q_p to estimate q_{field} post plateau?
 (either N or G)

1) Analytical derivation, if q_{pp} vs Q_p is easy to integrate

2) time-wise calculation: for each time, with Q_p^t , read in (curve table) $q_{pp}(Q_p^t)$

- if q_{pp}^t is greater than q_{target} then produce q_{target} and move to next time step $\Delta Q_p = \Delta t \cdot q_{target}$
- if $q_{pp}^t < q_{target}$ then produce q_{pp}^t and move to next time step $\Delta Q_p = \Delta t \cdot q_{pp}^t$

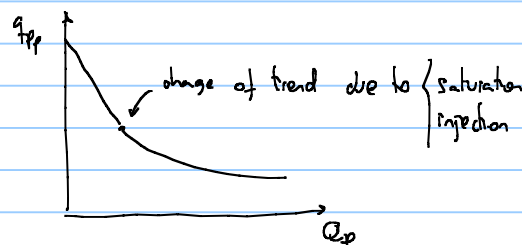
repeat



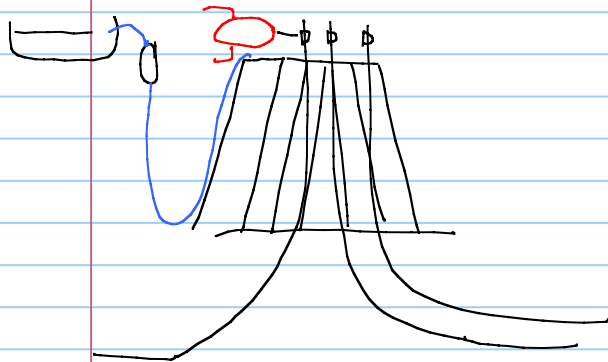
$$q_{pp} = -2.09E-04x + 5.17E+07$$

time	Gp [Sm3]	qplateau [Sm3/d]	qpp [Sm3/d]	qfield [Sm3/d]
0	0.00E+00	3.00E+07	5.17E+07	3E+07
1	1.10E+10	3.00E+07	4.94E+07	3E+07
2	2.19E+10	3.00E+07	4.71E+07	3E+07
3	3.29E+10	3.00E+07	4.48E+07	3E+07
4	4.38E+10	3.00E+07	4.25E+07	3E+07
5	5.48E+10	3.00E+07	4.03E+07	3E+07
6	6.57E+10	3.00E+07	3.80E+07	3E+07
7	7.67E+10	3.00E+07	3.57E+07	3E+07
8	8.76E+10	3.00E+07	3.34E+07	3E+07
9	9.86E+10	3.00E+07	3.11E+07	3E+07
10	1.10E+11	3.00E+07	2.88E+07	2.9E+07
11	1.20E+11	3.00E+07	2.66E+07	2.7E+07
12				

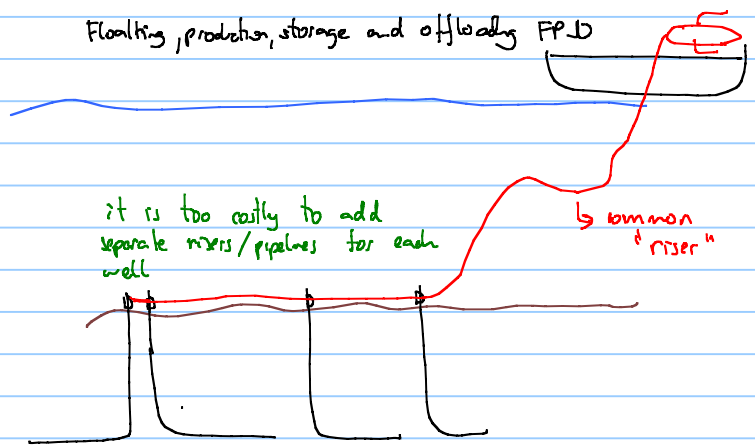
potential curves might have a non-linear behavior



Networks



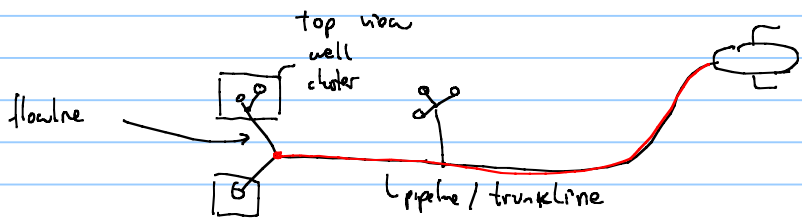
Flooding, production, storage and offloading FPS



it is too costly to add separate risers/pipelines for each well

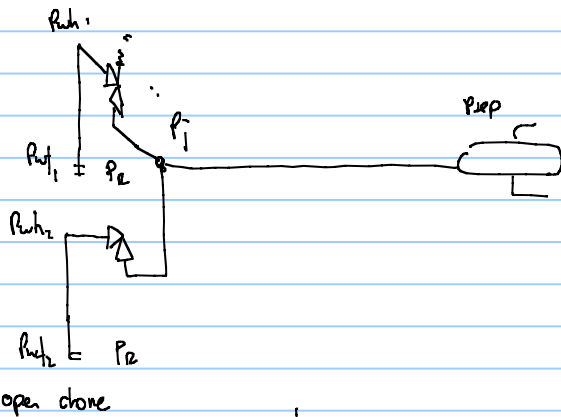
common riser

subsea gathering network



each well depends / is affected by the production of other wells in the network

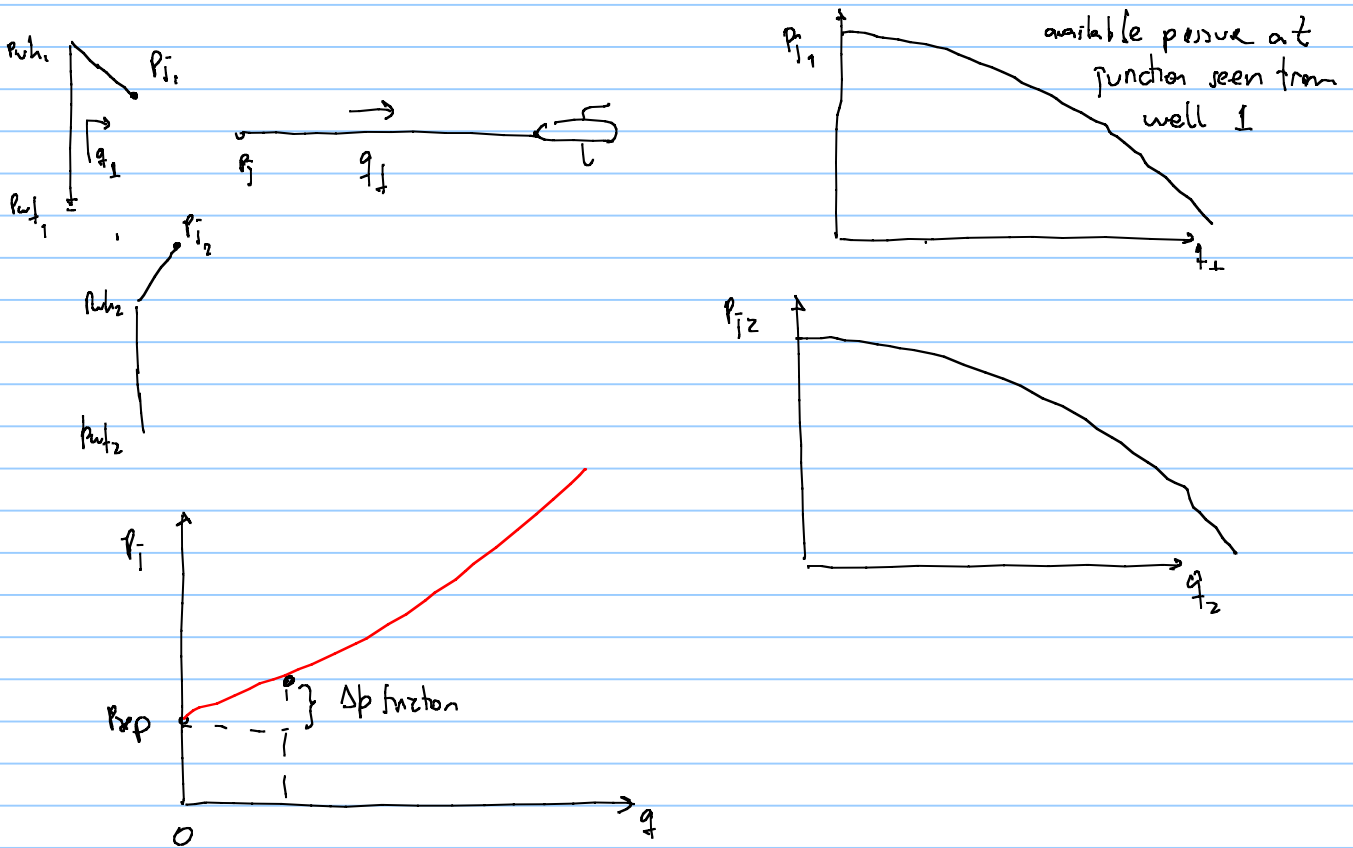
How to solve networks?



dry gas networks

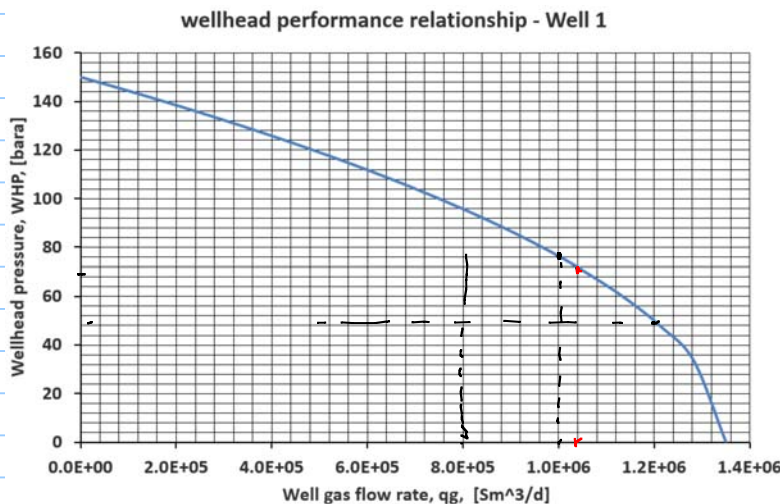
	nr. equations	nr. unknowns
IPR $q_w = C_D (P_a - P_{wf})^n$	2	4
IPR $q_w = C_T \left(\frac{P_{wf}^2 - P_{wh}^2}{e^j} \right)^{0.5}$	2	2
PPR $q_{field} = C_{PI} (P_j^2 - P_{sep}^2)^{0.5}$	1	2
mass conservation in junction $q_f = q_{w1} + q_{w2}$	1	0
pressure balance in junction $P_{wh1} = P_j$ (if open choke and $P_{wh2} = P_j$ (1 and 2 close to junction)	2	0
	8	8

to find rates, solve this system of equations



Task 1 (9 POINTS). Calculate the operating flow rates when the chokes are fully open. Verify if the H₂S concentration of the field is higher than the maximum value allowed (5.7 mg/Sm³)

Task 2. (6 POINTS) If the H₂S constraint is violated, please find an operational point that does not violate the H₂S constraint (by choking one or two wells). Hint: Fix the rate on both wells. Report the pressure drop across the chokes.



$$q_1 = 0.8 \text{E}06 \text{ Sm}^3/\text{d} \quad ?$$

$$q_2 = 0.8 \text{E}06 \text{ Sm}^3/\text{d} \quad =$$

is it possible to produce these rates?

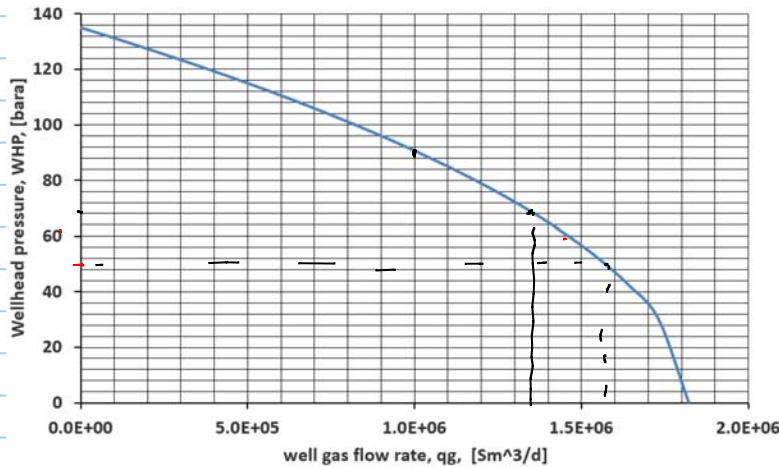
one possible option

$$\text{guess } q_1 = 1 \text{E}06 \text{ Sm}^3/\text{d} \quad P_{i1} = 76 \text{ bara}$$

$$q_2 = 1 \text{E}06 \text{ Sm}^3/\text{d} \quad P_{i2} = 90 \text{ bara}$$

$$q_f = 2 \text{E}06 \text{ Sm}^3/\text{d} \quad q_j = 54 \text{ bara}$$

wellhead performance relationship - Well 2



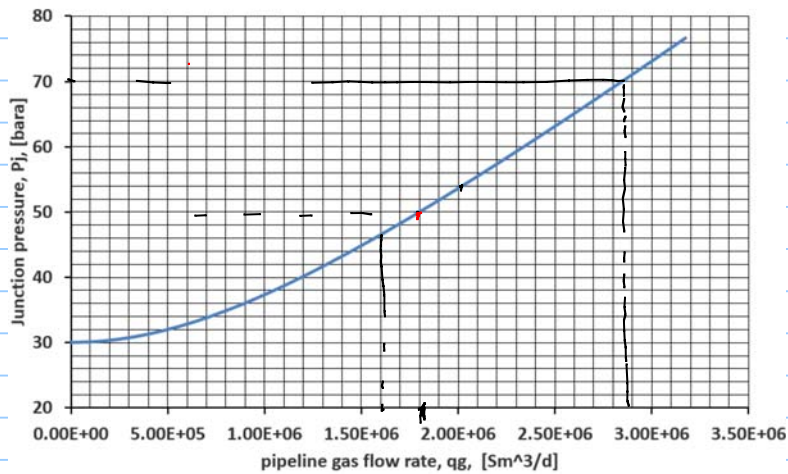
much better to iterate with p_j

$$p_j = 50 \text{ bara}$$

$$q_1 = 1.2 \text{ E}06 \text{ m}^3/\text{d}$$

$$q_2 = 1.57 \text{ E}06 \text{ m}^3/\text{d}$$

Pipeline performance relationship



$$q_j = 1.8 \text{ E}06 \text{ Sm}^3/\text{d}$$

$$\sim 1 \text{ E}06 \text{ Sm}^3/\text{d}$$

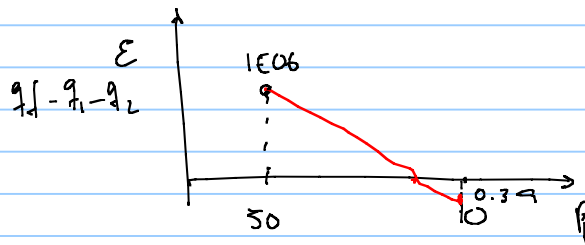
$$p_j = 70 \text{ bara}$$

$$q_1 = 1.06 \text{ E}06$$

$$q_2 = 1.35 \text{ E}06$$

$$2.8 \text{ E}06$$

$$-0.39$$



$$\frac{1 \text{ E}06 - (-0.39 \text{ E}06)}{50 - 70} = \frac{1 \text{ E}06 - 0}{50 - p_j^*}$$

the solution is $p_j = 64 \text{ bara}$

$$q_1 = 1.1 \text{ E}06 \text{ m}^3/\text{d}$$

$$q_2 = 1.45 \text{ E}06 \text{ m}^3/\text{d}$$

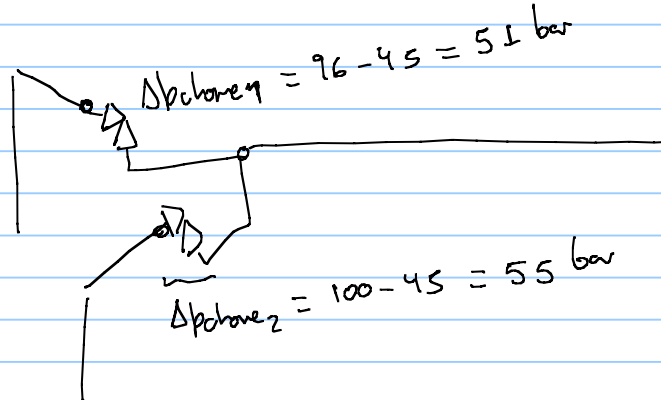
impose rate $q_1 = 0.8506 \text{ m}^3/\text{d}$
 $q_2 = 0.8506 \text{ m}^3/\text{d}$

calculate available pressure and required pressure at junction.

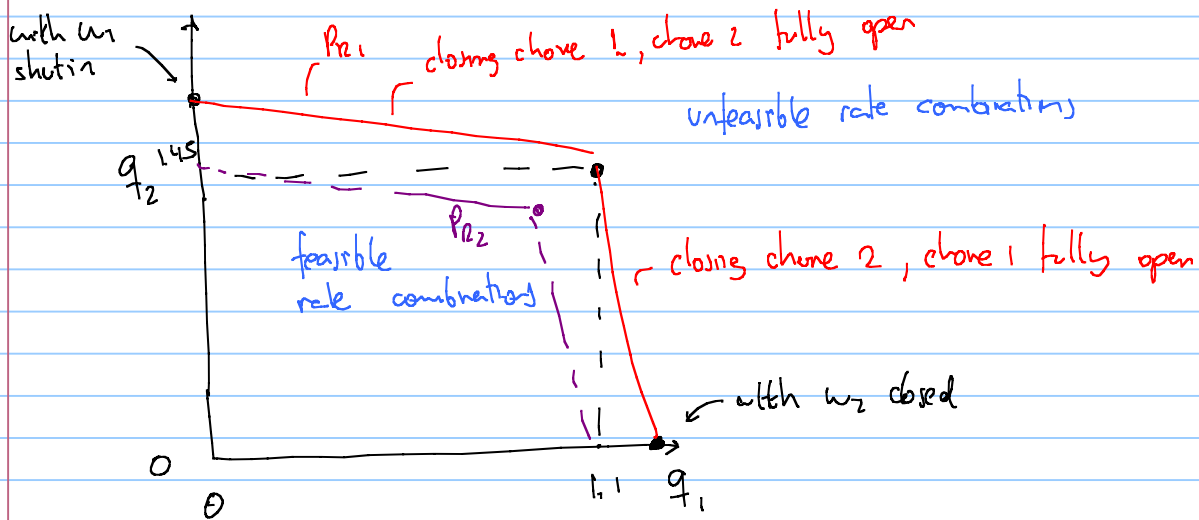
$P_{11} = 96 \text{ bara.} \rightarrow P_{wh1}$

$P_{12} = 100 \text{ bara.}$

$P_i = 45 \text{ bara} \rightarrow P_{wh2}$

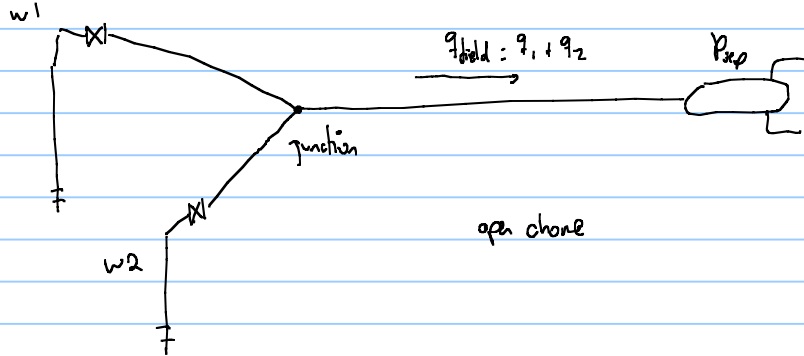


with depletion $P_{r1} \rightarrow P_{r2}$ the feasible area "shrinks"



Index of /~stanko/files/Courses/TPG4230/2020/Class_files/20200207

Name	Last modified	Size	Description
Parent Directory	-	-	-
Network_two_gas_wells.xls	07-Feb-2020 08:43	44K	-



we have to assume either \bar{q}_1, \bar{q}_2

OR: $P_{w1}, P_{w2} \leftarrow P_{w1} < P_{w2}$

↳ we prefer to assume P_{w1} because I know the upper bound

$$q = C_e (P_f^2 - P_{wf}^2)^n$$

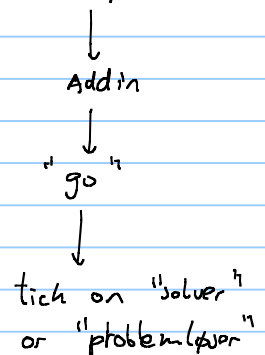
$$P_{wf} = \sqrt{P_a^2 - \left(\frac{q}{C_e}\right)^{1/n}}$$

i don't know q_{max} , and can give problems in eq.

Component Name	p_R [bara]	IPR		Tubing			Flowline	psep [bara]	pwf [bara]	qwell [Sm ³ /d]	pwh [bara]	pjunc [bara]	error (bara ²)
		C [Sm ³ /bar ² n]	n	S	Ct [Sm ³ /bar ²]	Cfl [Sm ³ /bar ²]							
W_1	120	52	0.8	0.13	7680	8673	38	1.02E+05	33	31	1E-01		
W_2	120	40	0.75	0.11	8600	7563	34	4.95E+04	31	31	9E-1		
Pipeline						14080	28.6	1.51E+05		31	2E-01		
Average=											31	4E-01	

if solver is not available

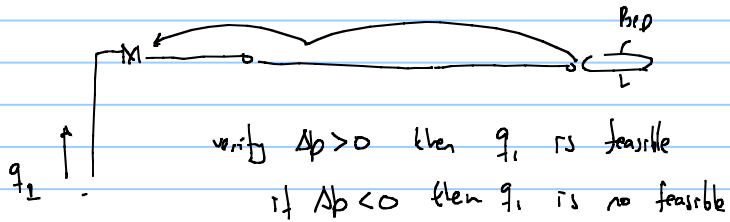
Activate solver → excel menu → options



solving the network with choke

for Snowwhite; we choose the wellhead as equilibrium point

- option 1, fixing rates
(option usually not available in commercial software)



for example, it is desirable to produce $q_1 = 80000 \text{ Sm}^3/\text{d}$
 $q_2 = 40000 \text{ Sm}^3/\text{d}$

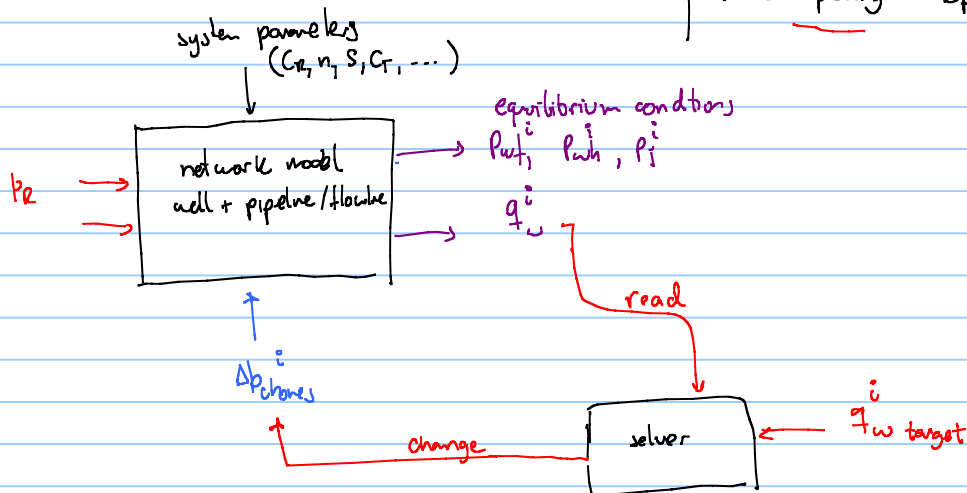
Component Name	p_R [bara]	IPR			Tubing		Flowline		psep [bara]	pwf [bara]	qwll [Sm ³ /d]	pwh [bara]	dpchoke [bar]	pdc [bar]	pjunc [bara]
		C [Sm ³ /bar ² n]	n	S	Ct [Sm ³ /bar ²]	Cfl [Sm ³ /bar ²]									
W_1	120		52	0.8	0.13	7680	8673			69	8.00E+04	64	33	31	30
W_2	120		40	0.75	0.11	8600	7563			66	4.00E+04	63	32	30	30
Pipeline							14080	28.6			1.20E+05				30

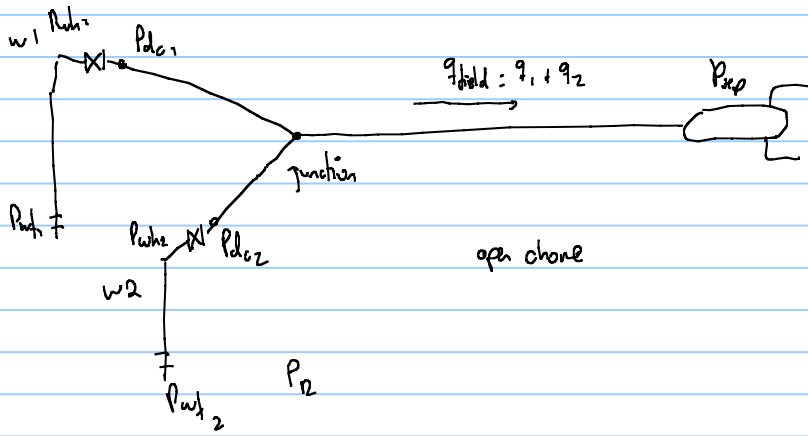
IPM (PETEX)

Next week: tutorial on predicting production and production profiles using well material balance, proper, MOA, GAP, Network
remane the snowwhite (SnowHurt) field

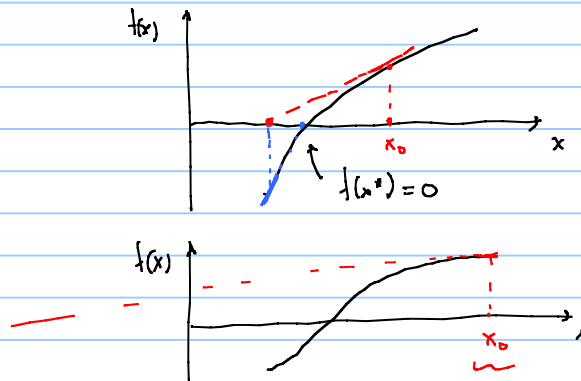
- option 2: include the choke "model" → 2 options

- Δp_{choke} ← this option will be discussed next
- choke opening $\Delta p_{choke} = f(q_i, p_{wells}, p_1)$





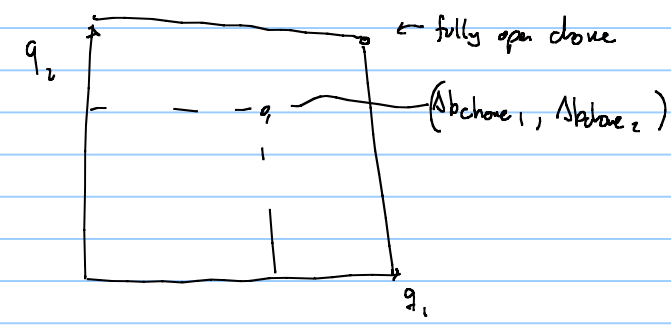
P_R [bara]	IPR			Tubing		Flowline		psep [bara]	pwf [bara]	qwell [Sm ³ /d]	pwh [bara]	dpchoke [bar]	pdc [bar]	pjunc [bara]	error (bara ²)
	C [Sm ³ /bar ²ⁿ]	n	S	Ct [Sm ³ /bar ²]	Cfl [Sm ³ /bar ²]										
120	52	0.8	0.13	7680	8673			42	9.92E+04	38	5	33	30	3E-10	
120	40	0.75	0.11	8600	7563			39	4.84E+04	36	5	31	30	1E-09	
					14080	28.6			1.48E+05				30	3E-09	
										Average=			30	4E-09	



-- step 1
 --- step 2

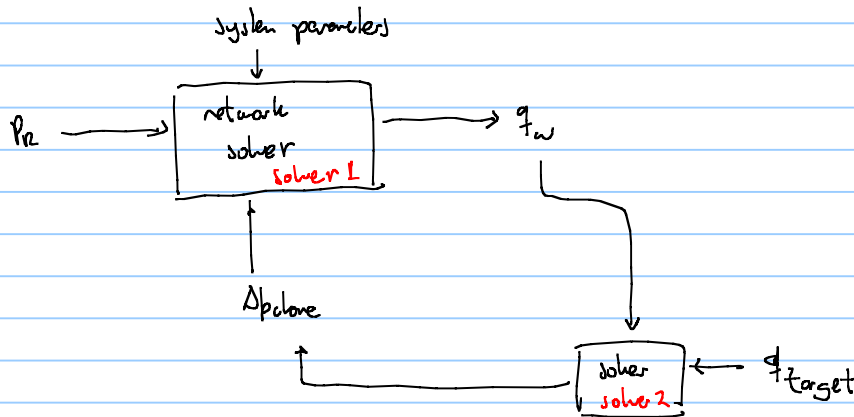
for derivative-based solver
 it is necessary to give a good
 initial seed

P_R [bara]	IPR			Tubing		Flowline		psep [bara]	pwf [bara]	qwell [Sm ³ /d]	pwh [bara]	dpchoke [bar]	pdc [bar]	pjunc [bara]	error (bara ²)
	C [Sm ³ /bar ²ⁿ]	n	S	Ct [Sm ³ /bar ²]	Cfl [Sm ³ /bar ²]										
120	52	0.8	0.13	7680	8673			57	9.01E+04	52	20	32	30	1E-09	
120	40	0.75	0.11	8600	7563			54	4.44E+04	51	20	31	30	8E-10	
					14080	28.6			1.35E+05				30	4E-09	
										Average=			30	6E-09	

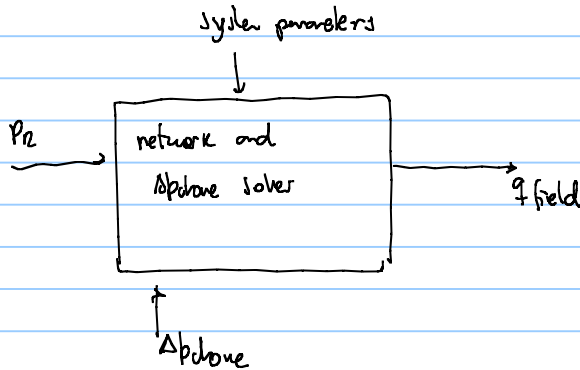


• How to use this model to find A_{bchoke} such that $q_1 = 80000 \text{ m}^3/\text{d}$
 $q_2 = 40000 \text{ m}^3/\text{d}$

in excel it is not possible to have two levels of solver



"Merging the two solvers"



objective variable :

$$(P_{iaw} - P_{i1})^2 + (P_{iaw} - P_{i2})^2 + (P_{iaw} - P_{jsep})^2$$

variables

changing P_{i1}
 P_{i2}

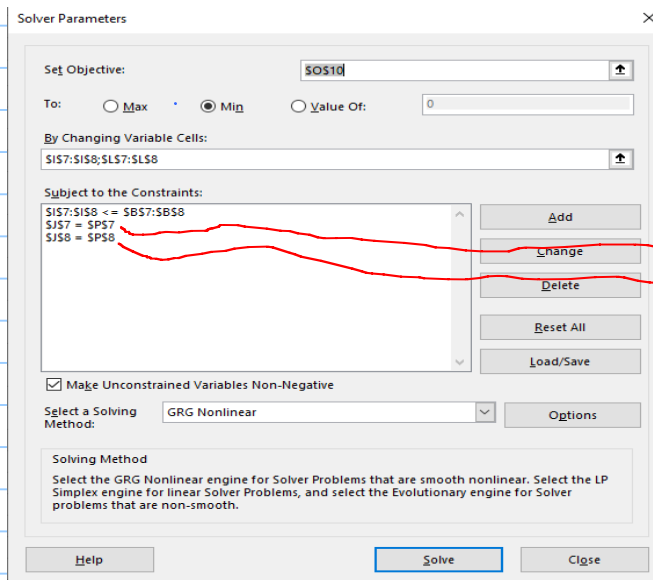
$\Delta p_{choke 1}$

$\Delta p_{choke 2}$

constraint

$$q_1 = q_{1target}$$

$$q_2 = q_{2target}$$



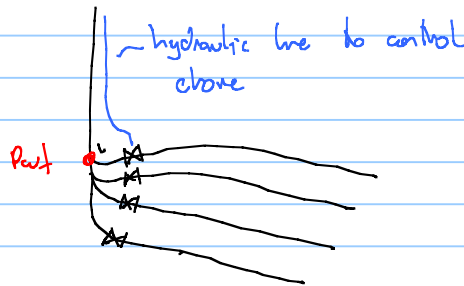
Pr	IPR			Tubing		Flowline		psep	pwf	qwell	pwh	dpchoke	pdc	pjunc	error	qtarget
	C	n	S	Ct	Cfl											
120		52	0.8	0.13	7680	8673		69	8.00E+04	64	33	31	30	9E-11	80000	
120		40	0.75	0.11	8600	7563		87	3.00E+04	82	52	30	30	5E-11	30000	
					14080		28.6		1.10E+05				30	7E-12		
									Average=				30	2E-10		

Downhole networks

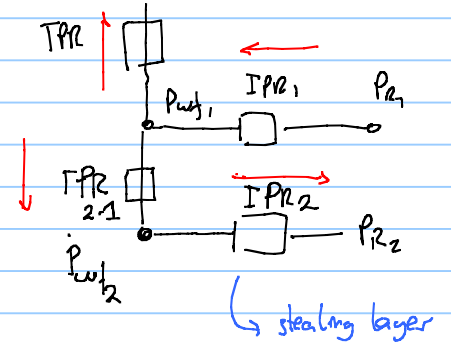
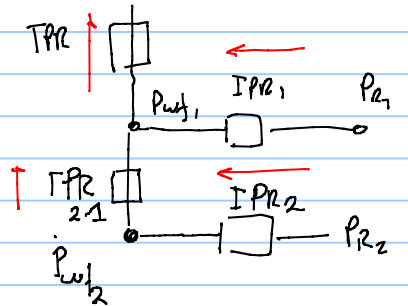
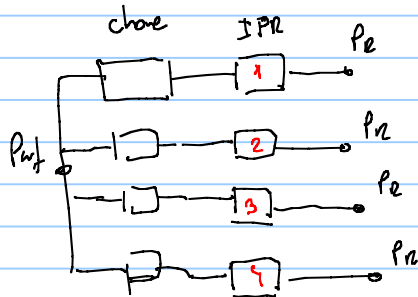
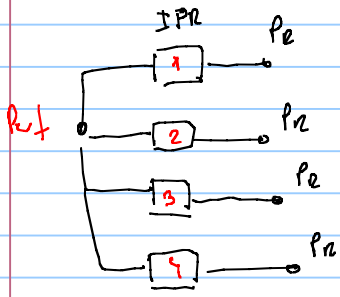
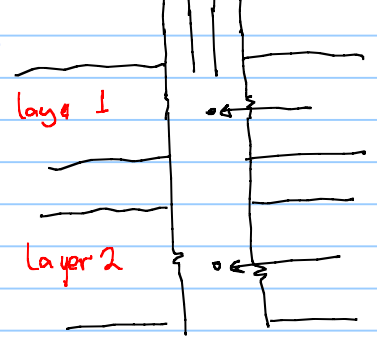
multi-lateral wells



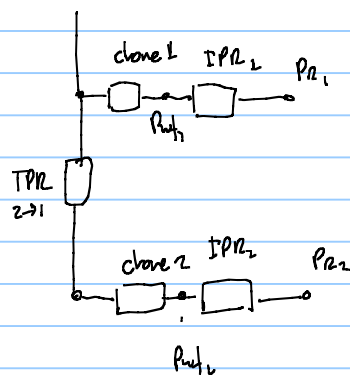
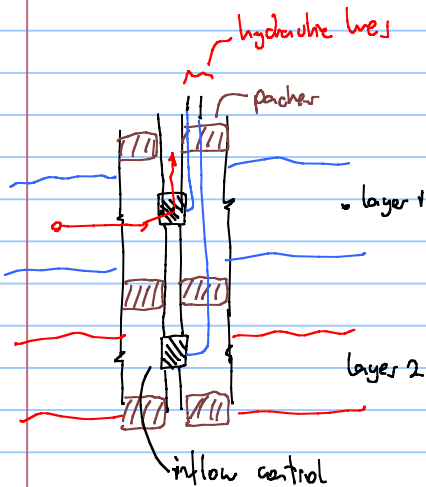
smart cell



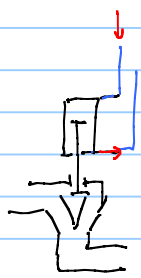
multi layer



multi layer with inflow control

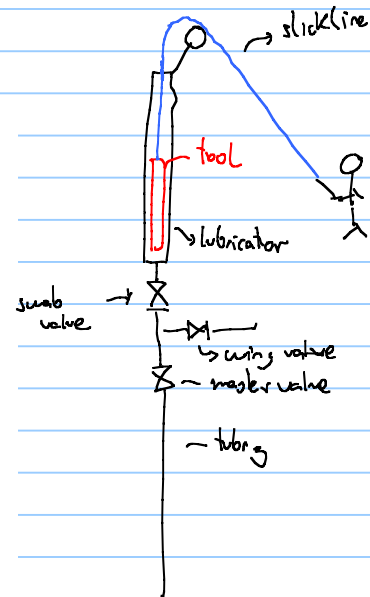
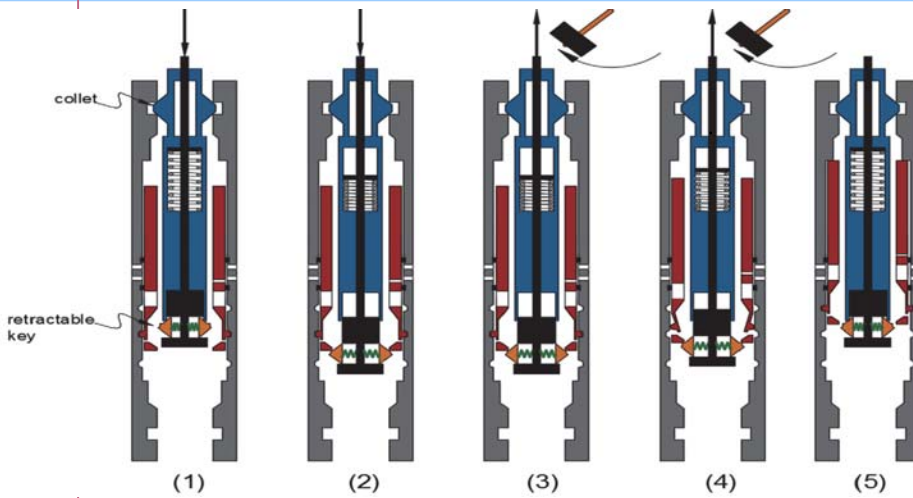
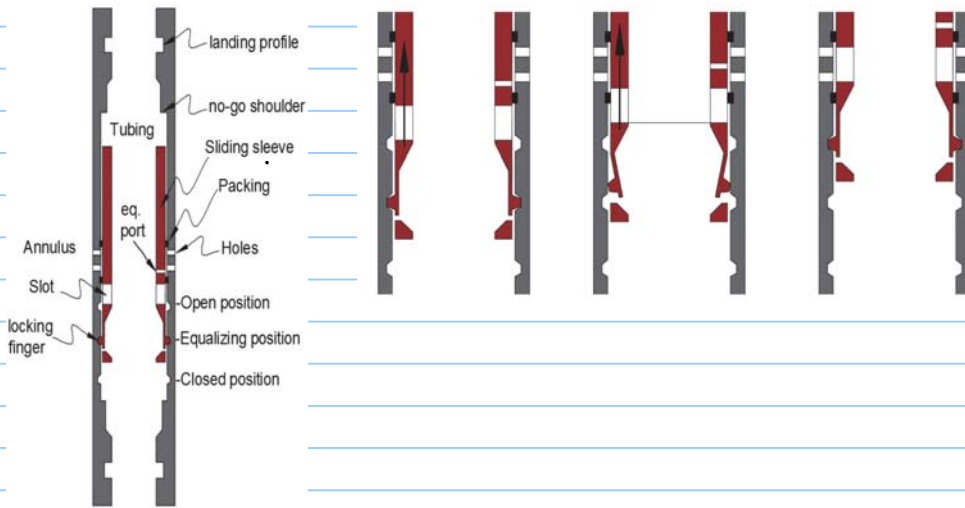


these chokes can be actuated from surface (\$\$\$) or mechanically. (\$\$)
 actuated for example with cable line, coil tubing

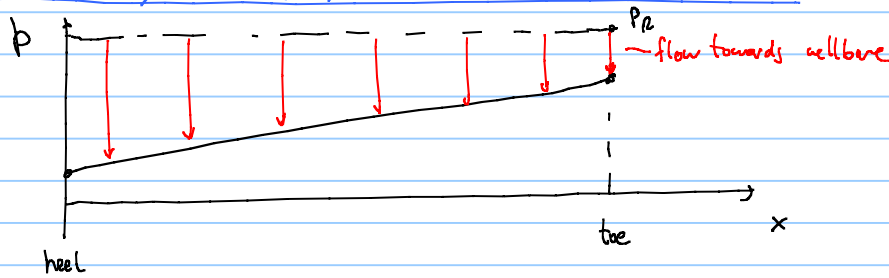
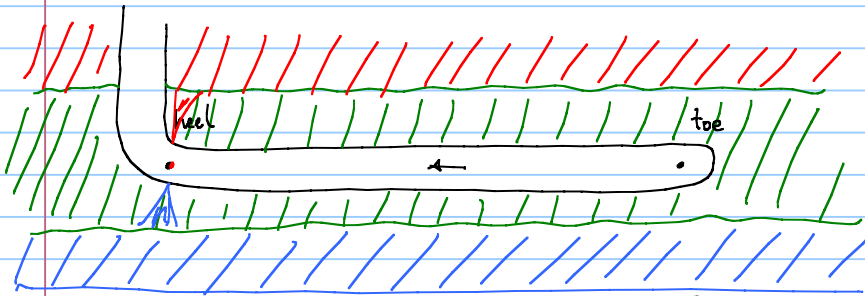


example of hydraulic activation of choke

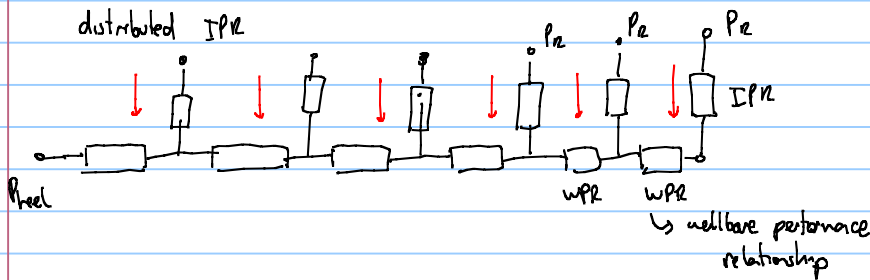
sliding sleeve functionality page 71 of compedien



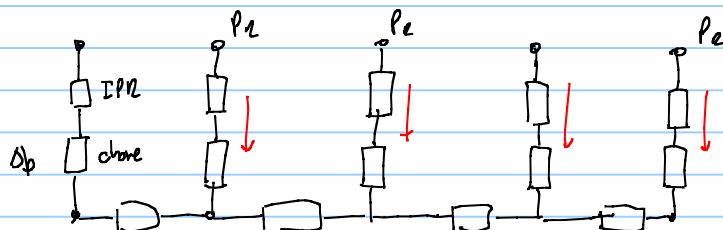
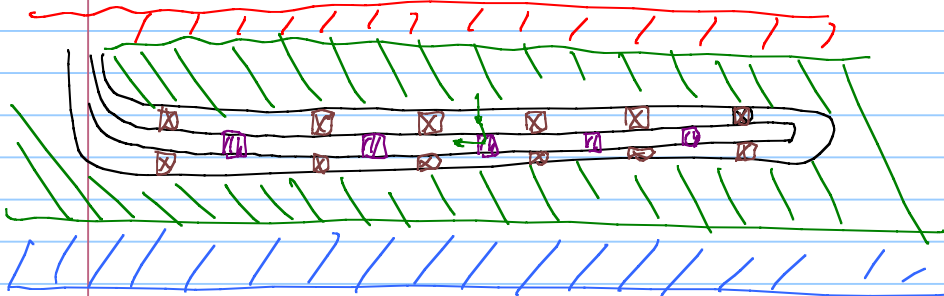
Networks to study a long horizontal well



$$q \propto (P_e - P_{w,i})$$



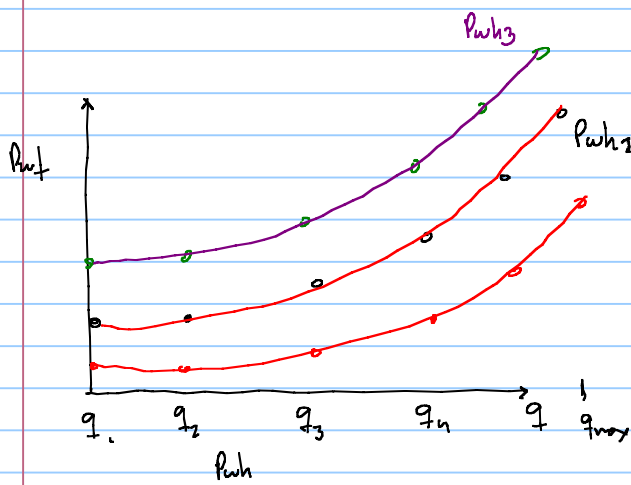
to avoid gas/water coning inflow control devices are often used



the chones are used to even the rate profile along well, to ensure even depletion and high recovery factor

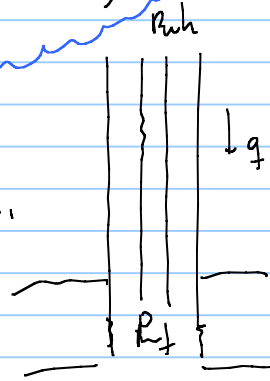
Discussion on TPR (tubing performance relationship)

In commercial software, instead of running Δp calculation along tubing each time is needed (flow equilibrium calculations), tubing tables are used instead (tubing is precomputed for many operational conditions) and later on interpolation is made on table



$$q_g = \left(\frac{P_{wf}^2}{e^s} - P_{wh}^2 \right)^{0.5}$$

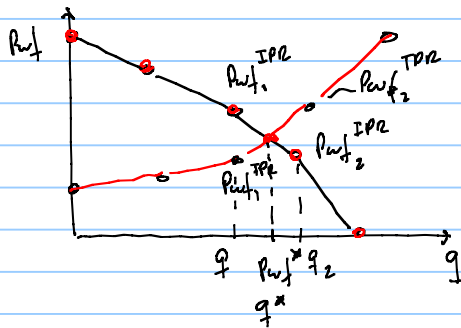
$$P_{wh3} < P_{wh2} < P_{wh1}$$



	P_{wh1}	P_{wh2}	P_{wh3}	-
q_1	P_{wf11}	P_{wf12}	-	
q_2	-	.	-	
q_3	-	.	-	
q_4	-	.	-	
q_5	-	.	-	

tubing table

interpolation on this table is much more computationally efficient than using the equation/method $\Delta p = f(q, P_{wh},)$ specially for multiphase flow, gas with liquid



• IPR

task find equilibrium for $P_{wh} = P_{wh1}$
go to tubing table and extract column $P_{wh} = P_{wh1}$
and impose on plot

from the table

$$\frac{P_{wf1}^{IPR} - P_{wf2}^{IPR}}{q_1 - q_2} = \frac{P_{wf1}^{IPR} - P_{wf}^*}{q_1 - q^*}$$

System of two linearequations with two unknowns

$$\frac{P_{wf1}^{IPR} - P_{wf2}^{TPR}}{q_1 - q_2} = \frac{P_{wf1}^{TPR} - P_{wf}^*}{q_1 - q^*}$$

1. Snohvit subsea gas well modeling in Prosper

Fluid information:

Use the black oil model for your PVT behavior.

WGR = 0 Sm³/Sm³

CGR = 0 Sm³/Sm³

Condensate density = 751 Kg/m³

Gas gravity = 0.55

Formation Water salinity = 0 ppm

No H₂S, CO₂, N₂.

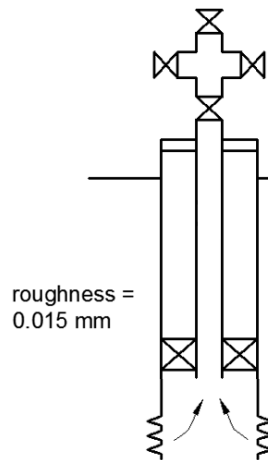
Well layout:

Deviation survey

MD [m]	TVD [m]
0	0
2100	2100

Geothermal gradient

MD [m]	T [C]
0	4
2100	92



Flow in tubing, tubing diameter 0.15 m

Overall wellbore heat transfer coefficient = 45 W/m² K

Reservoir info:

Producing from a single layer

Reservoir pressure = 276 bara

Reservoir temperature = 92 C

Backpressure coefficient = 1000 Sm³/d/bara

Backpressure exponent = 1

Tasks:

- Set up a prosper model of a subsea oil well.
- Estimate the producing rate using flow equilibrium assuming that the well is producing against a constant wellhead pressure of 100 bara
- Generate and export lift curves to be used in GAP (in the following exercise). p_{wh} range: 30-276 bara

1. Creating MBAL file of Snohvit reservoir

Fluid information:

Use the black oil model to represent your PVT behavior.

Gas gravity = 0.55

Condensate gravity = 751 Kg/m³

At initial conditions no water.

Formation Water salinity = 0 ppm

No H₂S, CO₂, N₂.

Temperature: 92 C

Initial pressure: 276 bara

Porosity: 0.15

Connate water saturation: 0.25

Original oil in place: 270 000 E6 Sm³

Start of production: 10.02.2020

Water influx: No aquifer

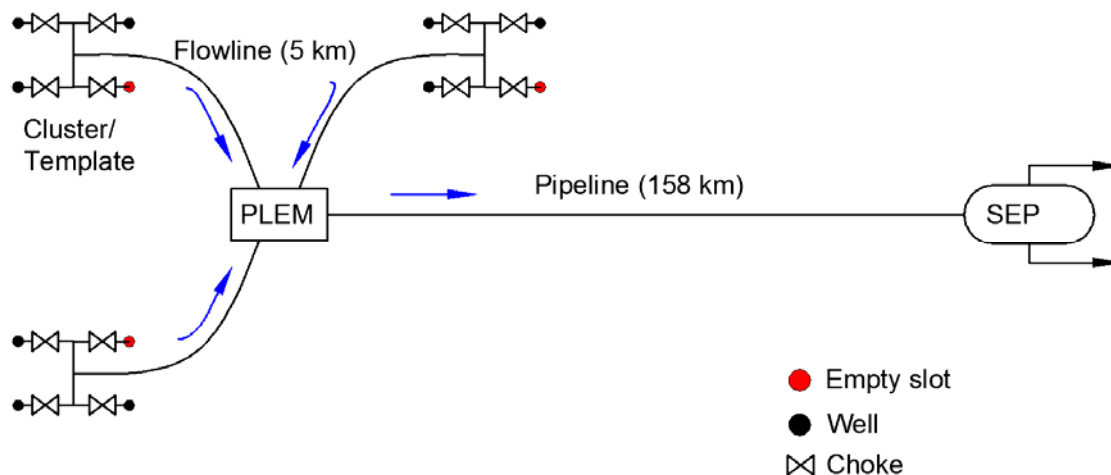
Rel Perm: Corey Functions

Rel Perm. from: **Corey Functions** Water Sweep Eff. percent
 Hysteresis: **No**

	Residual Saturation fraction	End Point fraction	Exponent
K _{rw}	0.25	0.3	2.5
K _{rg}	0.1	0.8	1.5

2. Modeling of a subsea network with nine gas wells in GAP

The layout of the production network layout is shown below.



All wells are identical

Pipeline and flowline heat transfer coefficient: 5 W/m² K

Pipeline ID: 0.680 m, roughness 1.5e-5 m

Flowline ID: 0.355 m, roughness 1.5e-5 m

Tasks:

- Build the GAP model of three subsea wells producing to the LNG plan in Melkøya.
- Adding a rate constraint to the separator of 20E06 Sm³/d, and run an “optimization”.
- Run in prediction mode to find field rate with time.



Introduction to PETEX

10 February 2020

Prepared by:

- Agung Gedde Angga
- Milan Stanko
- Salma Alkindira

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Outline

- Licensing
- PROSPER
- MBAL
- GAP: Set up Production Network
- GAP: Solve Production Network

2

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Outline

- Licensing
- PROSPER
- MBAL
- GAP: Set up Production Network
- GAP: Solve Production Network


3



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Licensing

Licensing Setup Wizard MF ×



IPM programs require a licensing system to run.

The licensing system can either be a bitlock that is plugged into your computer that only you can use OR a server on your network that shares licenses with other users on your network.

The license setup wizard is used to help you configure your PC to use your chosen licensing system.

You will be asked questions about your licensing system and PC. The Wizard will try to configure your PC to use the licensing system.

If you wish to stop the Wizard at any time, click Cancel.

If you want to re-run the Wizard in the future, select Start>Programs>Petroleum Experts>IPM X>Utilities>Setup Licensing Wizard

< Back
Next >
Cancel

-only 10 licenses are available
-please work in groups (9)

4

Licensing
Licensing Setup Wizard - Select the license type MF

Which type of licensing system do you have? Select from the following options and then click on the Next button below.

I have a single user bitlock.

There is a network hardlock license server on the network to which my PC is connected. I want to use a license from the hardlock.

< Back Next > Cancel

5

-only 10 licenses are available
-please work in groups (9)

5

Licensing
Licensing Setup Wizard - Hardlock Configuration MF

Current list of hardlocks you PC is configured to

Although your PC is configured to use the above hardlocks, you may still wish to use the options below to configure you PC other hardlocks on your network.

You can click to search for hardlocks on your network.

It may take up to 30 seconds for any hardlocks found to appear in the top panel.

If no new hardlocks have appeared in the top panel 30 seconds after clicking the "Find hardlocks" button then the Wizard has been unable to find any hardlocks. Check with your system administrator for the details of the hardlock server and enter the details by clicking on the "Enter hardlock details"

Alternatively if you know the host name or IP address of the hardlock you wish to use then click on to enter these


If the hardlock has not appeared in the top panel 30 seconds after entering the hardlock details then the Wizard has been unable to find the hardlock. Check with your system administrator that the hardlock details are correct and that the hardlock is running.

< Back Next > Cancel

6

-only 10 licenses are available
-please work in groups (9)

6



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Licensing

Licensing Setup Wizard - Test hardlock MF

- ✓ 09-dec-2019 - version 12.0 (10 licenses) <no checkout allowed> <Educational>
- ✓ 09-dec-2019 - version 13.0 (10 licenses) <no checkout allowed> <Educational>
- ✓ 09-dec-2019 - version 14.0 (10 licenses) <no checkout allowed> <Educational>
- ✓ 09-dec-2019 - version 8.0 (10 licenses) <no checkout allowed> <Educational>
- ✓ 09-dec-2019 - version 8.0 (10 licenses) <no checkout allowed> <Educational>

To view the licenses on all the hardlocks, click the Test button. Test...

The panel above displays all the licenses available on all the hardlocks that your PC is configured to use.


If no hardlocks appear in the above panel, then it is possible that the hardlocks that your PC is configured to use, are no longer running. Please check with your systems administrator.

Even if you can view licenses in the above panel, remember that these licenses are shared by all the users on your network. So it is possible that when you try to run an IPM program, all licenses will be in use by other users.

< Back
Finish
Cancel

-only 10 licenses are available
-please work in groups (9)

7

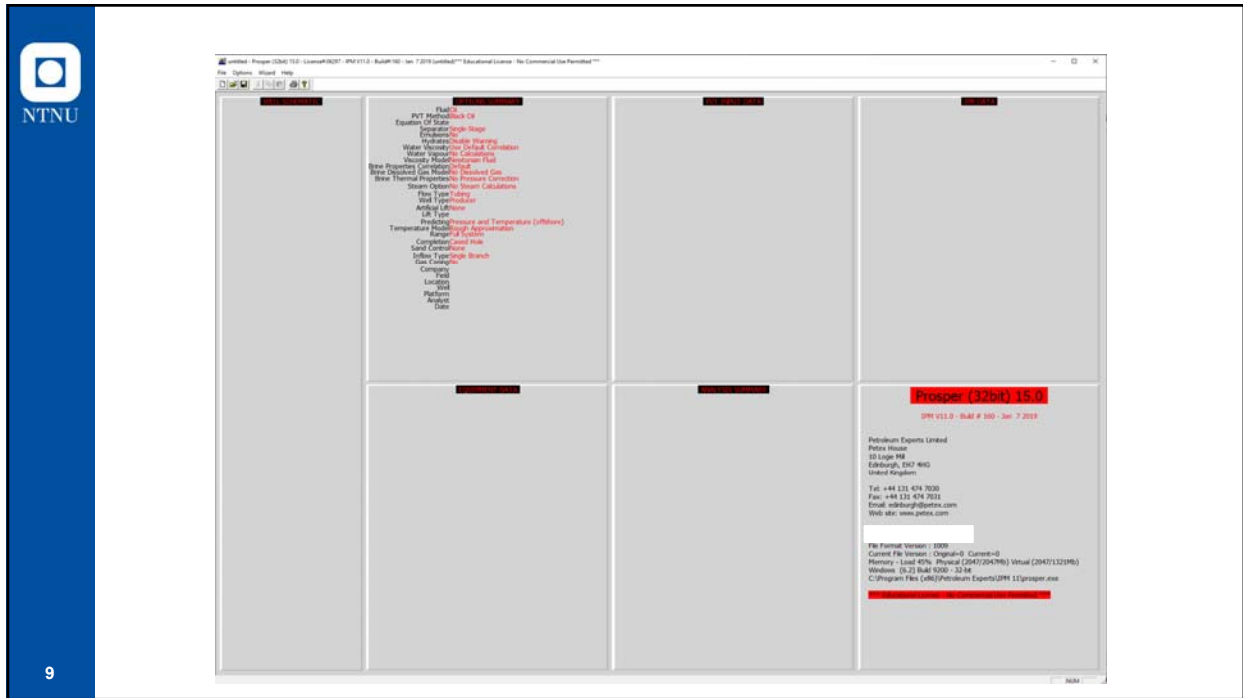


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Outline

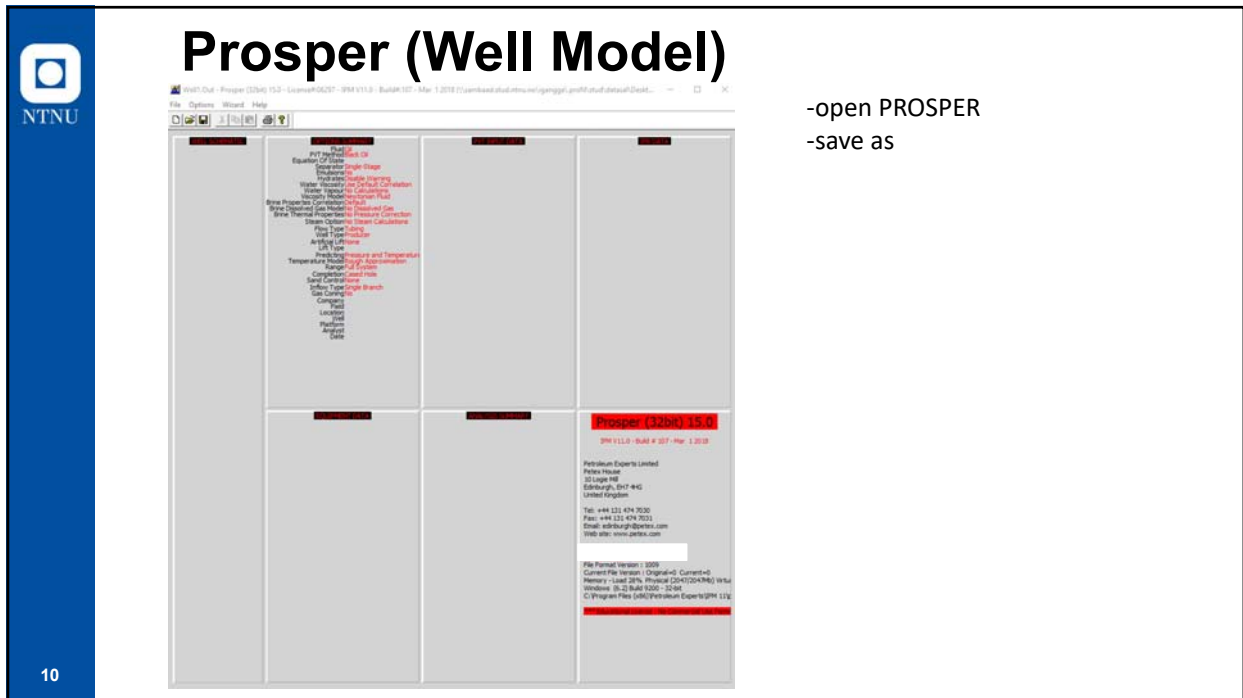
- Licensing
- PROSPER
- MBAL
- GAP: Set up Production Network
- GAP: Solve Production Network

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9



10

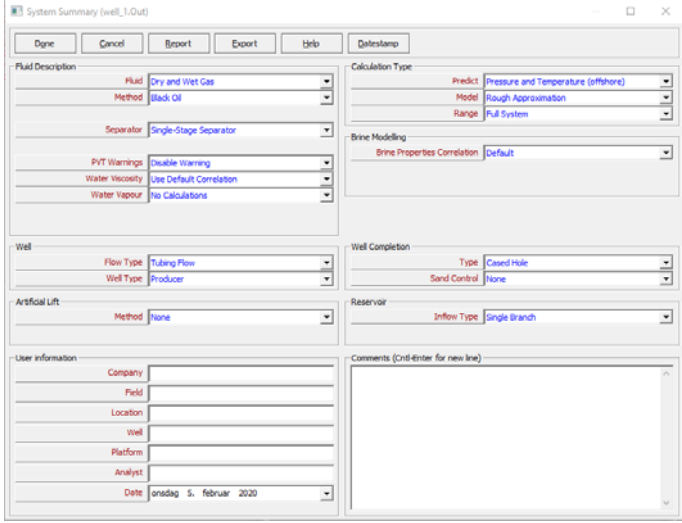
10

- open PROSPER
- save as




11

Prosper – System Summary



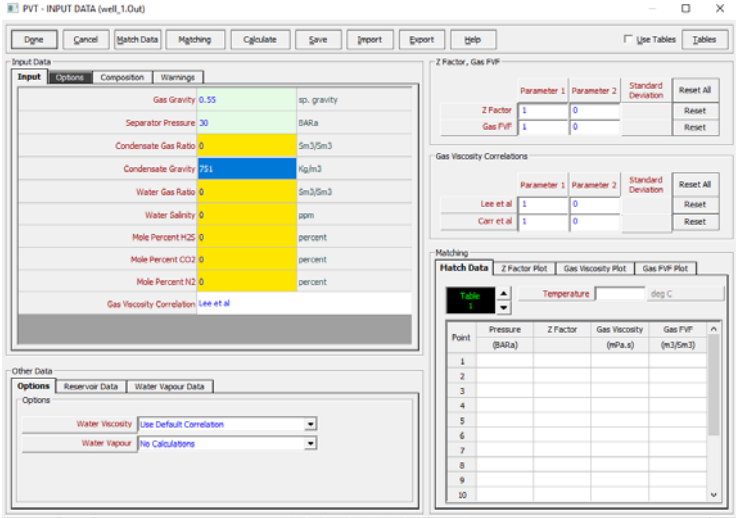
- use default setting
- Fluid: dry and wet gas
- Method: Black Oil
- change unit system to Norwegian S.I.

11



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Prosper – PVT Input Data



- input PVT data (gas gravity, psep, condensate gravity)
- choose PVT correlation

12

Prosper – PVT Input Data

-calculate PVT properties
-input Tres & Pres

13

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Prosper – IPR Data

-Reservoir model: C and n
-input reservoir data (Pres, Tres, C, n)

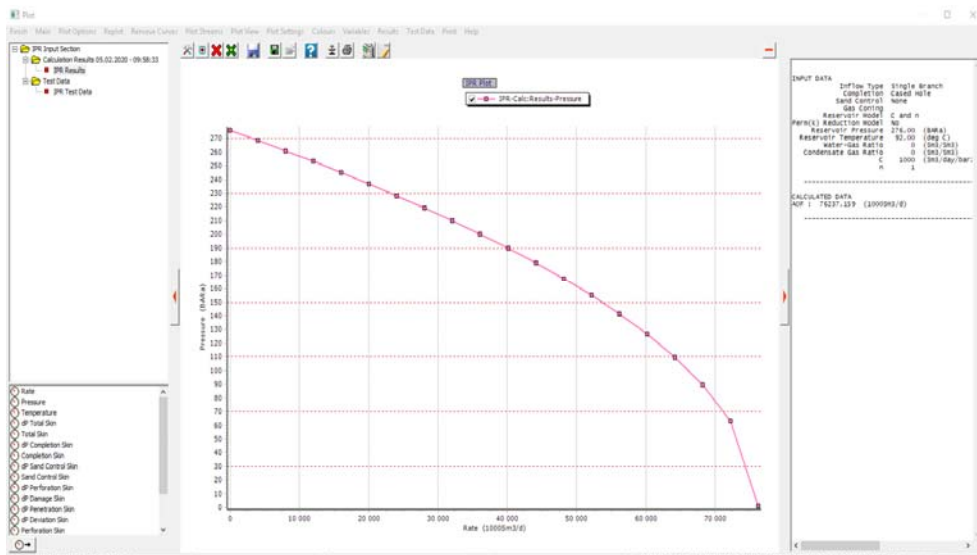
14

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Prosper – IPR Data

-calculate & plot



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Prosper – Equipment Data

-input deviation survey
-neglect surface equipment
(since we only consider the flow to wellhead)

DEVIATION SURVEY (well_1.Out)

MD <-> TVD

Calculate

Point	Measured Depth (m)	True Vertical Depth (m)	Cumulative Displacement (m)	Angle (degrees)
1	0	0	0	0
2	2100	2100	0	0
3				
4				
5				
6				
7				
8				
9				
10				
11				
12				
13				
14				
15				
16				
17				
18				
19				
20				

16

16



Prosper – Equipment Data

-input downhole equipment
-pay attention with the measured depth, unit of tubing ID, & roughness

DOWNHOLE EQUIPMENT (well_1.Out)

Done Cancel Main Import Export Report Tubing DB Casing DB Help

Input Data

Point	Label	Type	Measured Depth (m)	Tubing Inside Diameter (m)	Tubing Inside Roughness (m)	Tubing Outside Diameter (m)	Tubing Outside Roughness (m)	Casing Inside Diameter (m)	Casing Inside Roughness (m)	Rate Multiplier
1		Xmas Tree	0							
2		Tubing	2100	0.15	1.524e-5					1
3										
4										
5										
6										
7										
8										
9										
10										
11										
12										
13										
14										
15										
16										

17

17



Prosper – Equipment Data

-input geothermal gradient & overall heat transfer coefficient

GEOTHERMAL GRADIENT (well_1.Out)

Dgne Cancel Main Import Export Plot Help

Overall Heat Transfer Coefficient: 45 W/m2/K

Formation Gradient: Depth Reference: RKB Enter Measured Depth

Point	Formation TVD (m)	Formation Measured Depth (m)	Formation Temperature (deg C)
1	0	0	4
2	2100	2100	92
3			
4			
5			
6			
7			

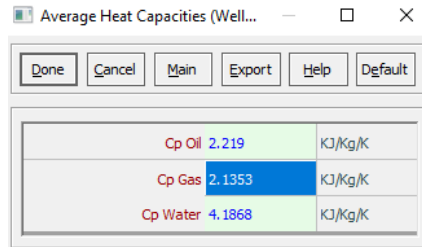
18

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Prosper – Equipment Data

- input average heat capacities
- neglect gauge details



19

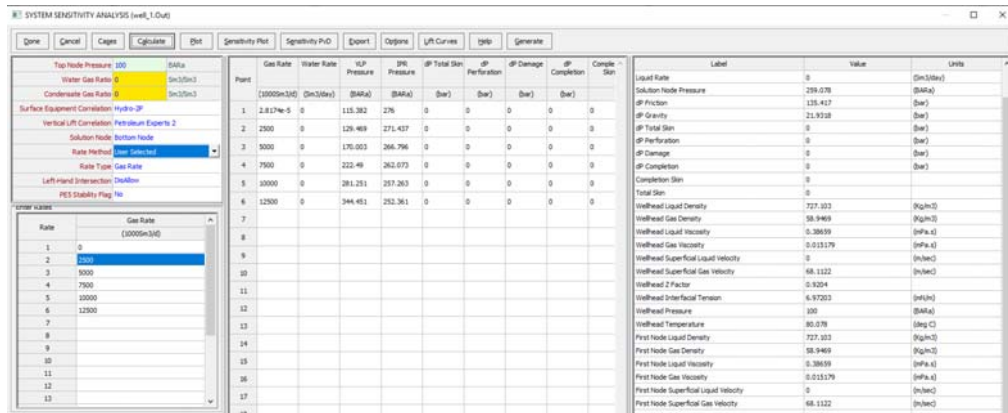
19



Prosper – Analysis Summary

- Estimate the producing rate using flow equilibrium assuming that the well is producing against a constant wellhead pressure of 100 bar.

- select "system" option
- input Pwh,
- use default tubing equation
- "Rate method" ---User selected



20

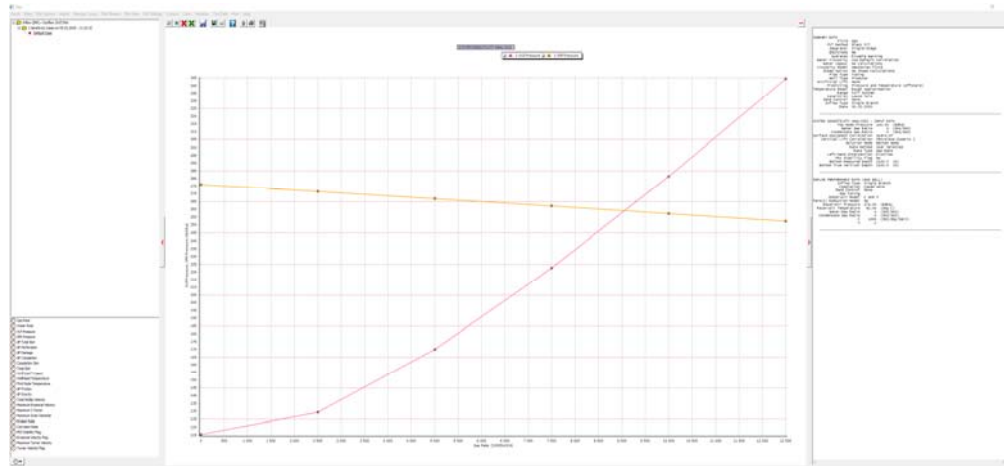
20



Prosper – Analysis Summary

- Estimate the producing rate using flow equilibrium assuming that the well is producing against a constant wellhead pressure of 100 bar.

-calculate
 -plot → system plot → plot all cases
 → X-axis: liquid rate, Y-axis: VLP & IPR pressure



21

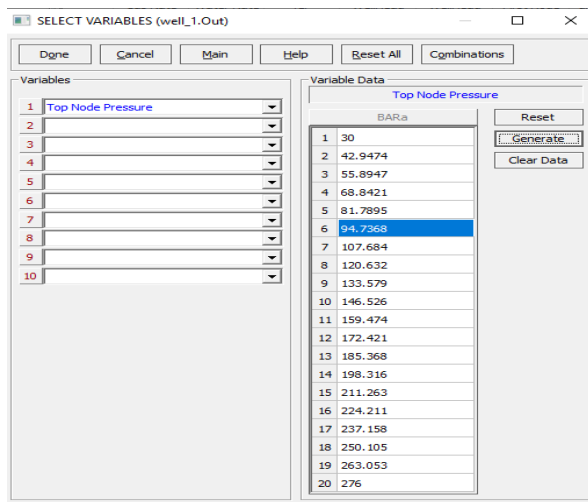
21



Prosper – Analysis Summary

- Generate and export lift curves to be used in GAP (in the following exercise). p_{wh} range: 30-276 bara

-generate VLP table
 -select "VLP" option
 -go to "cases"
 -select variables & generate variable data (you can use linear spacing & 20 breakpoints). Then you have 20 cases



22

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Prosper – Analysis Summary

- input Pwh = 100 bara (just to avoid it complaining)
- calculate
- select "export lift curve" → choose "Petroleum Experts – GAP/MBAL" → save in the same directory as your prosper file, and with the same name
- done

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Outline

- Licensing
- PROSPER
- MBAL
- GAP: Set up Production Network
- GAP: Solve Production Network

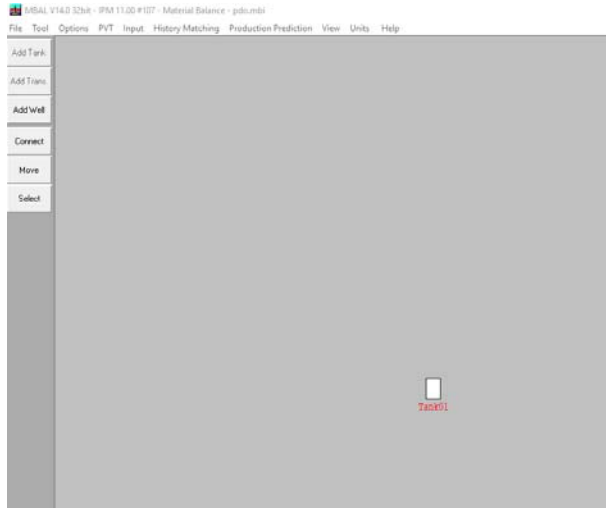
24

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MBAL (Reservoir Model)



- open MBAL
- save as
- select "tool" → "material balance"

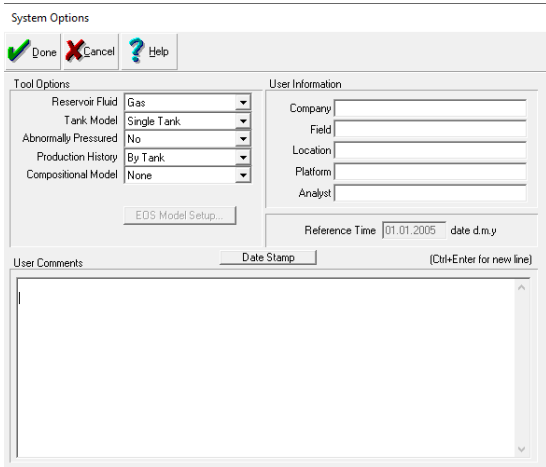
25

25



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MBAL - Options



- select "options"
- use default setting

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MBAL – Unit System

- select "Units"
- change unit system to Norwegian S.I.

Unit System

Unit Name	Unit Selections				Validation (Input Units)		Details
	Input	Sh/Mu	Output	Sh/Mu	Minimum	Maximum	
	Norwegian S.I.		Norwegian S.I.				
Compressibility	1/bar	Sh/Mu	1/bar	Sh/Mu	0	0.014503774	Details
Critical Pressure	BARa	Sh/Mu	BARa	Sh/Mu	0.94430591872	2069.440353489	Details
Critical Temperature	deg C	Sh/Mu	deg C	Sh/Mu	-272.7777505	1648.888724	Details
Critical Volume	m3/kg.mole	Sh/Mu	m3/kg.mole	Sh/Mu	0	624.3	Details

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MBAL - PVT

- select "PVT" → fluid properties
- input PVT data
- select PVT correlations


Gas - Black Oil: Data Input

Done
 Cancel
 Help
 Match
 Table
 Import
 Export
 Calc
 Match Param.

Input Parameters		Correlations
Gas gravity	0.55	sp. gravity
Separator pressure	30	BARa
Condensate to gas ratio	0	Sm3/Sm3
Condensate gravity	751	Kg/m3
Water salinity	0	ppm
Mole percent H2S	0	percent
Mole percent CO2	0	percent
Mole percent N2	0	percent
		Gas viscosity
		Lee et al
		<input type="checkbox"/> Use Tables
		<input type="checkbox"/> Use Matching
		<input type="checkbox"/> Model Water Vapour

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MBAL - Input

Tank Input Data - Tank Parameters

Done
Cancel
Help
Input

Tank Parameters	Water Influx	Rock Compress.	Rock Compaction	Pore Volume vs Depth	Relative Permeability	Production History
Tank Type: Gas						
Name	Snowwhite					
Temperature	92	deg C				
Initial Pressure	276	BARa				
Porosity	0.15	fraction				
Connate Water Saturation	0.25	fraction				
Water Compressibility	Use Corr	1/bar				
Original Gas In Place	520000	MSm3				
Start of Production	10.02.2020	date d.m.y				


Monitor Contacts
 Gas Storage
 Model Water Pressure Gradient
 Use Fractional Flow Table (instead of rel perme)
 Coaled Methane
 Model Coal Permeability Variation

<< Prior
Next >>
Validate

-select "Input" → tank data
 -input tank parameters
 -be careful with the unit of OOIP

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MBAL - Input

Tank Input Data - Water Influx

Done
Cancel
Help


Tank Parameters	Water Influx	Rock Compress.	Rock Compaction	Pore Volume vs Depth	Relative Permeability	Production History
Model: None						

<< Prior
Next >>

-input water influx

30

30



NTNU

MBAL - Input

Tank Input Data - Relative Permeabilities

Done Cancel Help Plot Copy Paste Calc

Tank Parameters
Water Influx
Rock Compress
Rock Compaction
Pore Volume vs Depth
Relative Permeability
Production History

Rel Perm. from: Core Functions
 Water Sweep Eff: 100 percent


Hysteresis: No

	Residual Saturation	End Point Saturation	Exponent
K _{rw}	0.25	0.3	2.5
K _{rg}	0.1	0.8	1.5

-input relative permeability

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NTNU

Outline

- Licensing
- PROSPER
- MBAL
- **GAP: Set up Production Network**
- GAP: Solve Production Network

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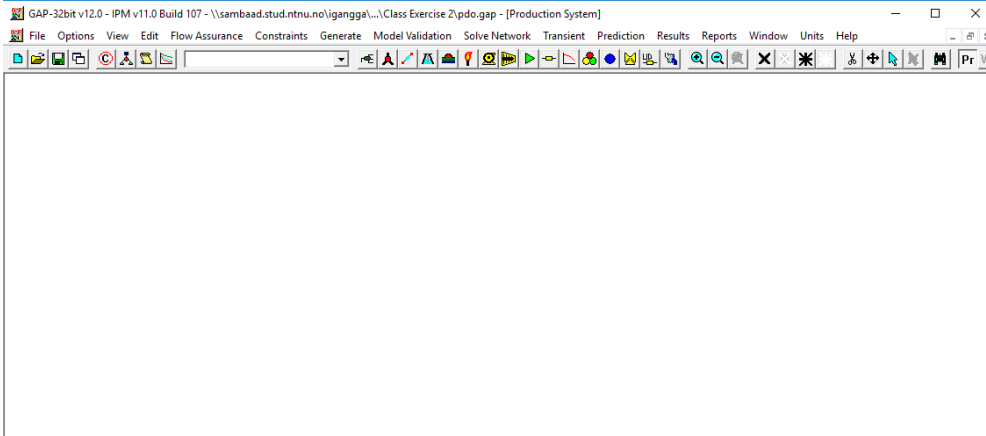
32



NTNU


GAP (Network Model)

-open GAP
-save as



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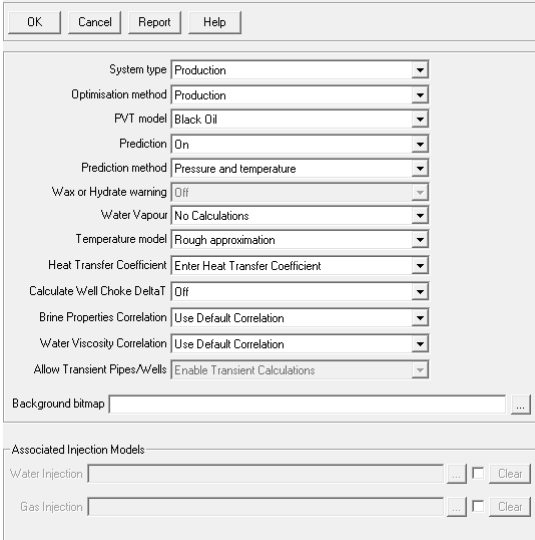
33



NTNU

GAP

System Options



- open "options" → "method"
- system type: production
- PVT model: black oil
- for the rest, use default setting
- change unit system to Norwegian S.I.**

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GAP: Reservoir: Summary tab



- add tank icon → rename the tank
- double click to edit tank properties
- include MBAL model
- done

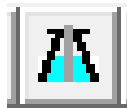
Model	Type	PVT Model		
Material Balance	Gas	Black Oil		
MBAL File				
C:\Users\...\TPG4230\Previous_courses\Exercises\other\Gas_2\snowwhite.mbi				Valid
				Browse
Number of Tanks	Tank ID	Start of Production	End of History	Status
1	Snowwhite	10.02.2020	10.02.2020	Valid
Original oil in place				
MSm3				
Original gas in place				
270000 MSm3				

35

35



GAP: Well: Summary tab



- add well icon → rename the well
- double click to edit well properties
- 'summary' tab → change welltype and add path to prosper file

Well 'W1' - Summary Screen

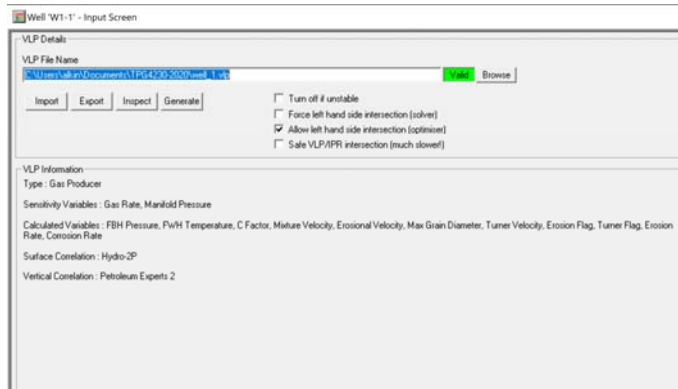
Label	Name	Mask
W1		Included in system
Comments		
Well Type		
Gas Producer	Model	Rate Model
	VLP / IPR interaction	Use volumes
PROSPER File		
C:\Users\...\Previous_courses\Exercises\other\Gas_2\snowwhite.mbi		Valid
		Browse
Data Summary (click here to activate)		
Tank Conn	Conduct	
IPR	Downline	
VLP	Coning	
Conducts	Schedule	

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GAP: Well: Input tab: VLP Tab



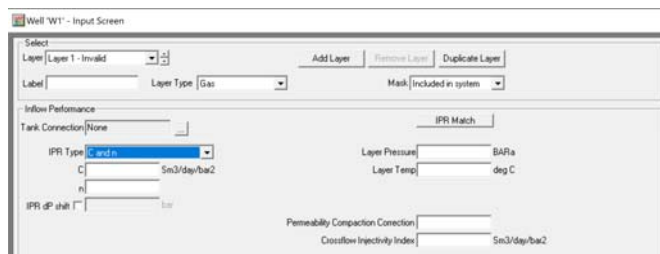
-'input' tab → 'VLP' tab →
 'import' VLP table in **TPD** format
 -done

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GAP: Well: Input tab: IPR Tab



- 'input' tab → "IPR" tab
- Choose IPR type to "C and n" to have the same correlation in PROSPER

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GAP: Well

Transfer IPR data

Menu: generate – well IPR from Prosper –All - Generate

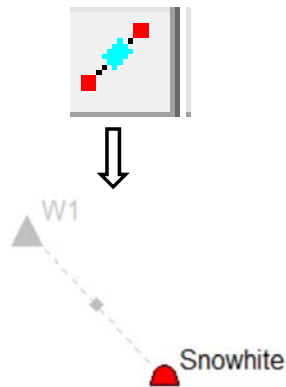
39

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GAP: Well

-add connection between reservoir and well



40

40



GAP: Well: Input tab: IPR Tab

Checking the IPR quality:
- 'input' tab → "IPR" tab -> IPR Match

Match Points	Gas Rate	FBH Pressure
1	296.56858	275.46266
2	1482.8417	273.30271
3	2965.683	270.57854

Match Layer IPR Results

A.O.F. 76238.489 10005m3/d
C 1000.0203 Sm3/day/bar2
n 1

41

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GAP: Well: Input tab: IPR Tab

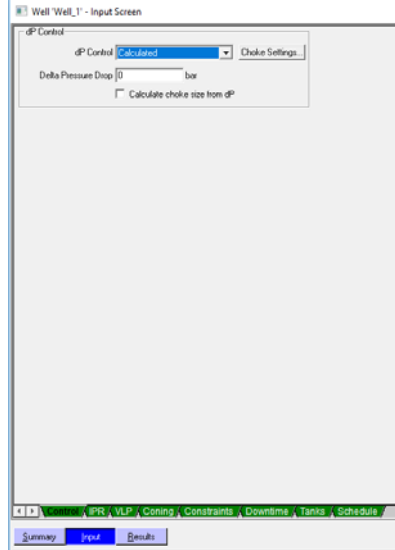
- 'input' tab → 'IPR' tab → 'More' sub-tab
- use permeability curve as for MBAL model ('From Tank Model')

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42



GAP: Well: Input tab: Control Tab



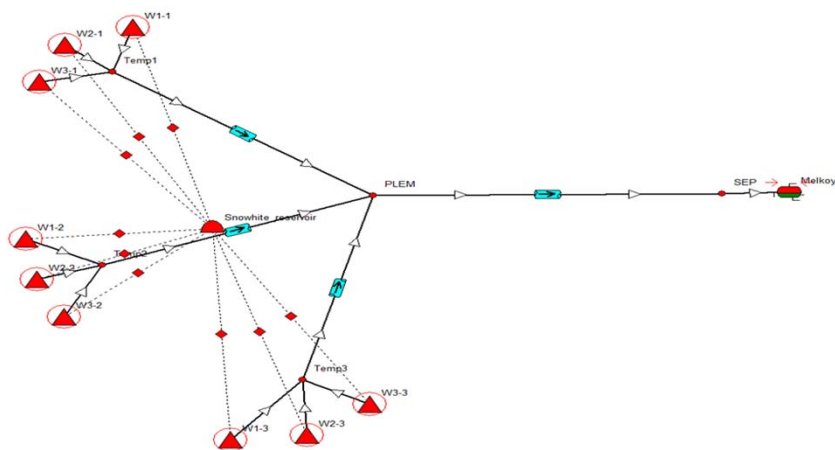
- 'input' tab → 'control' tab
- change dp Control to allow well choking
- done

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GAP: Production Layout



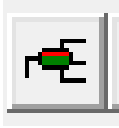
44

44




45

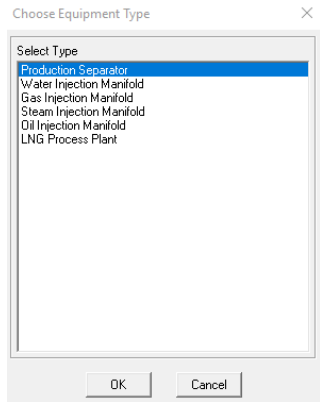
GAP: Separator




-add separator icon → choose 'production separator' → rename it

-connect the system with the separator



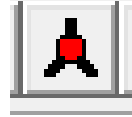


45



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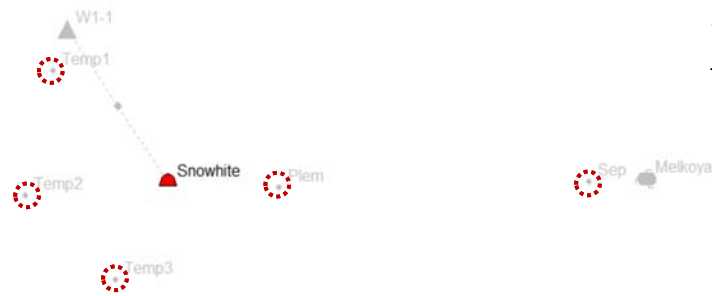
GAP: Joint (Xtree, Manifold, etc)



-add joint icon

-Rename the joint label

-pipeline is modelled between 2 joints

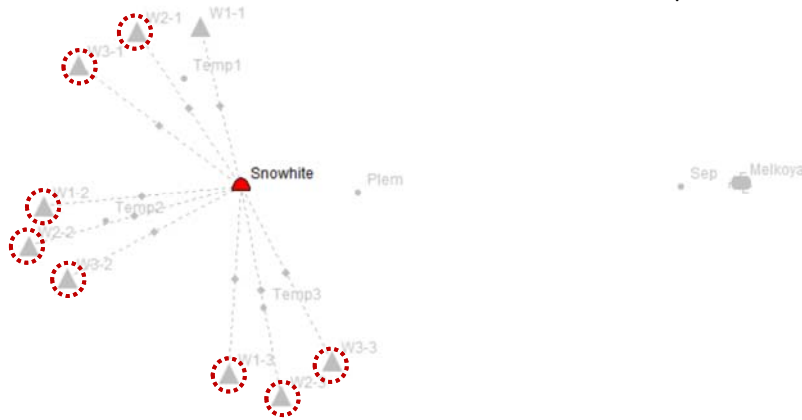


46



GAP: Adding more wells

-All wells are identical, thus, copy and paste wells (8 times)



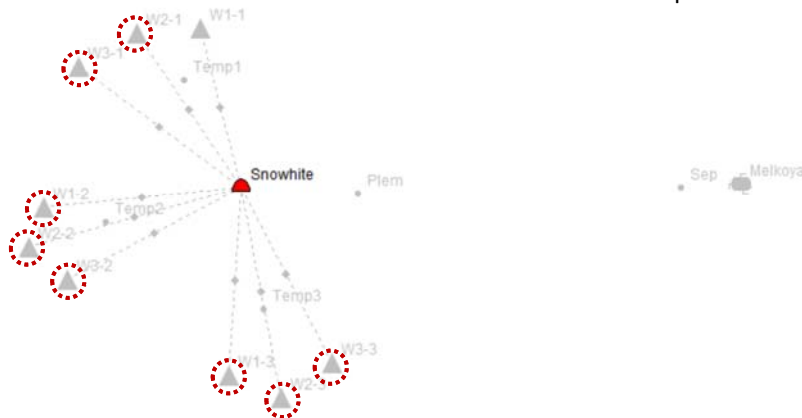
47

47



GAP: Adding more wells

-All wells are identical, thus, copy and paste wells (8 times)

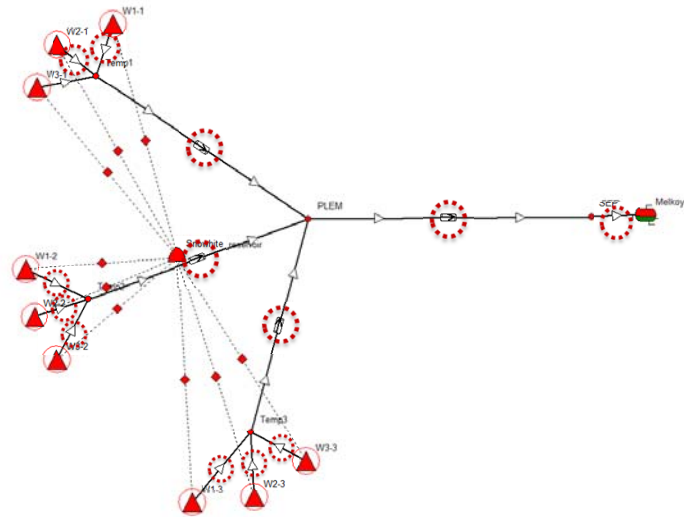


48

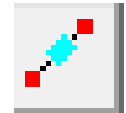
48



GAP: Joint (Xtree, Manifold, etc)



- connect the joints
- connect wells and separator to the joints

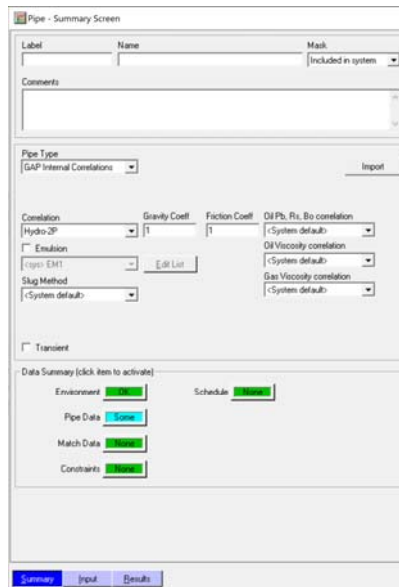


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GAP: Pipeline: Summary tab



- double click in the selected pipeline
- open 'summary' tab → select PVT correlations
- leave the other things as defaults

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GAP: Pipeline: Input tab

Environment Parameters

Calculate Heat Transfer Coefficient

Time Since Production Started days

Surrounding Temperature deg C

Overall Heat Transfer Coefficient W/m2/K

Oil Heat Capacity KJ/Kg/K

Gas Heat Capacity KJ/Kg/K

Water Heat Capacity KJ/Kg/K

Use Pipeline Burial

- open 'input' tab → open 'environment' sub-tab
- input ambient temperature (= 4 degC)
- input U (= 5 W/m2/K)

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GAP: Pipeline: Input tab

Segment Type	Length	TVD	Inner Diameter	Roughness	K-Value	Fitting Type
1		0				
2	Line pipe	158600	0	0.68	1.524e-5	
3						
4						
5						
6						
7						
8						
9						
10						
11						
12						
13						
14						
15						
16						
17						
18						
19						
20						

Enter elevations as Flow Type

Transient Pipe Step m Calculate Heat Transfer Coefficient

Rate Multiplier Correlation

Maximum Length Step m Gravity Coefficient

Fiction Coefficient

Diagram labels: Inlet TVD, outlet, inlet

- open 'input' tab → open 'description' sub-tab
- input pipeline properties: length: 5000 m for flowline 158600 m for pipeline
- ID: 0.355 for flowline 0.68 m for pipeline , roughness (=0.015 mm)
- done
- repeat for the other pipelines

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GAP: Separator

Setting up constraint

Separator 'Melkoya' - Input Screen

Constraint	Value	Binding	Potential	Unit
Maximum water rate		Yes	No	Sm3/day
Maximum gas rate	20000	Yes	No	1000Sm3/d
Maximum liquid rate		Yes	No	Sm3/day
Maximum oil rate		Yes	No	Sm3/day
Minimum gas injection rate		No	No	1000Sm3/d
Maximum CO2		Yes	No	percent
Maximum H2S		Yes	No	percent
Maximum N2		Yes	No	percent
Maximum oil specific gravity		Yes	No	Kg/m3
Maximum gross heating value		Yes	No	MW
Maximum specific gross heating value		Yes	No	kJ/sm3
Maximum Temperature		Yes	No	deg C
Unscheduled production deferment				percent

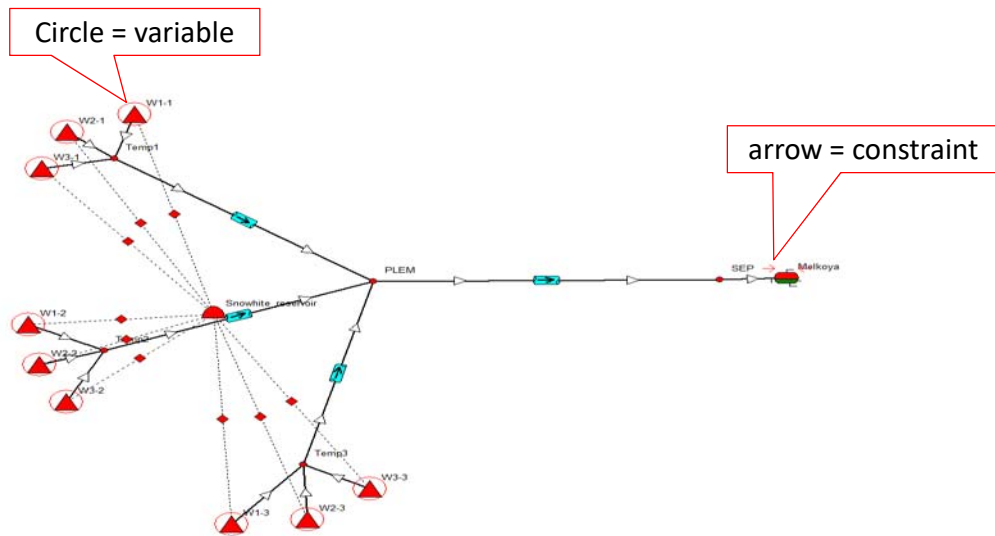
- double click on the separator icon
- open 'input' tab → open 'constraints' tab
- input the gas plateau rate

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GAP: All System



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Outline

- Licensing
- PROSPER
- MBAL
- GAP: Set up Production Network
- GAP: Solve Production Network

55

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GAP: Solve Network




- open 'solve network' to solve the production network at $t = 0$
- run network solver
- input separator pressure

Separator / Injection Manifold pressures - Production System

	Melkoya
	BARa
Pressure 1	30
Pressure 2	
Pressure 3	
Pressure 4	
Pressure 5	
Pressure 6	
Pressure 7	
Pressure 8	
Pressure 9	
Pressure 10	

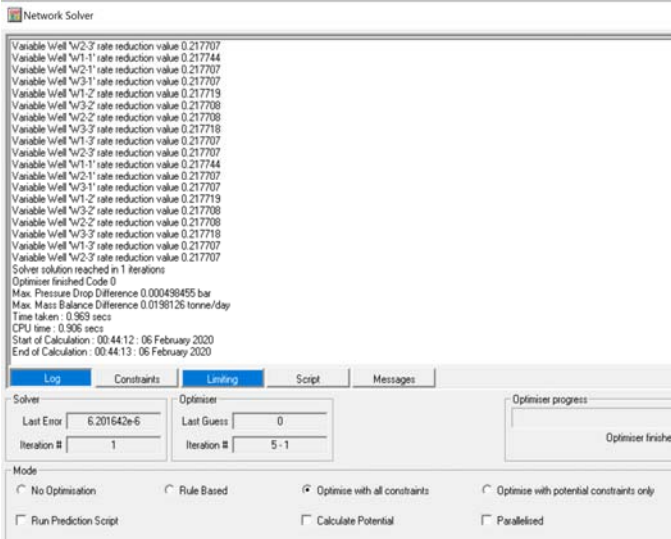
56

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GAP: Solve Network



-since we have a constraint to be satisfy, choose 'optimise with all constraints' mode
-calculate

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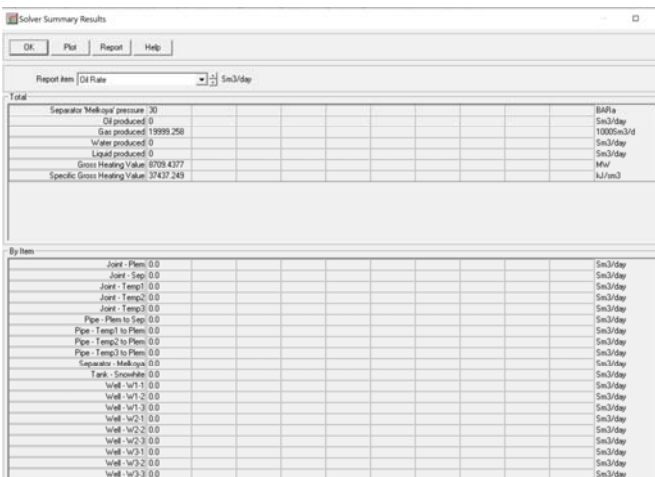


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GAP: Solve Network

Prediction Results Reports






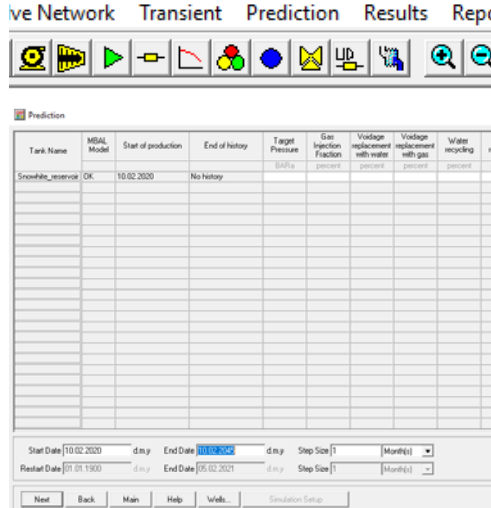
-to see the results, open 'results' tab
→ 'summary' → 'all items'

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GAP: Prediction

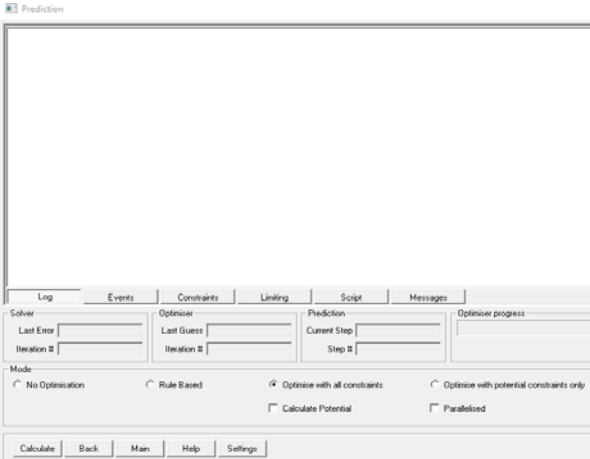


- to generate the production profile, go to 'prediction' → 'Run prediction'
- set prediction timespan & timestep size (in this exercise, you can use dt = 1 year)

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GAP: Prediction



- input separator pressure
- since we have a constraint to be satisfy, choose 'optimise with all constraints' mode
- calculate

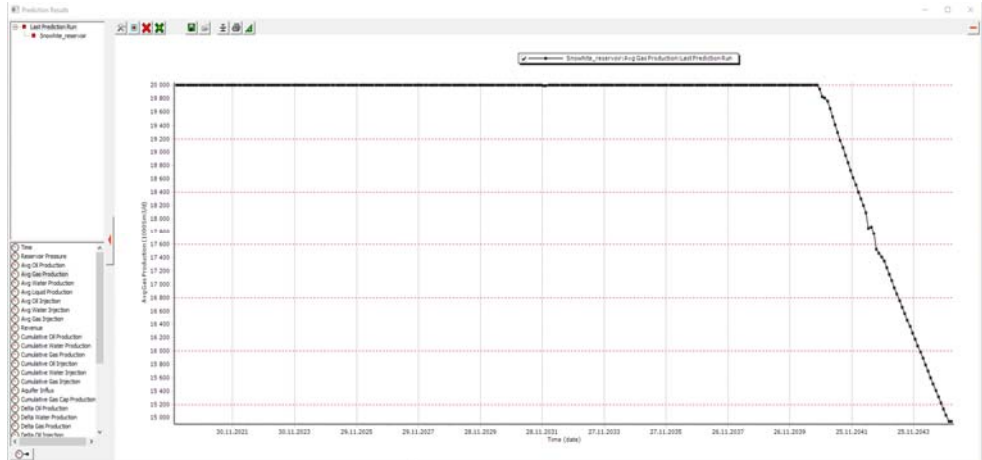
60



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GAP: Prediction

-to see the results, open 'prediction' →
'plot nodes prediction results' → select
all equipment types → plot



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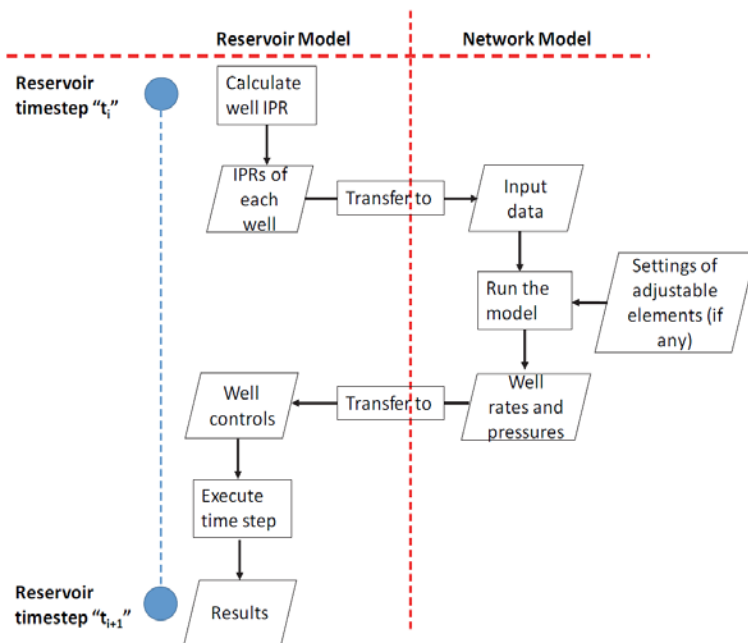
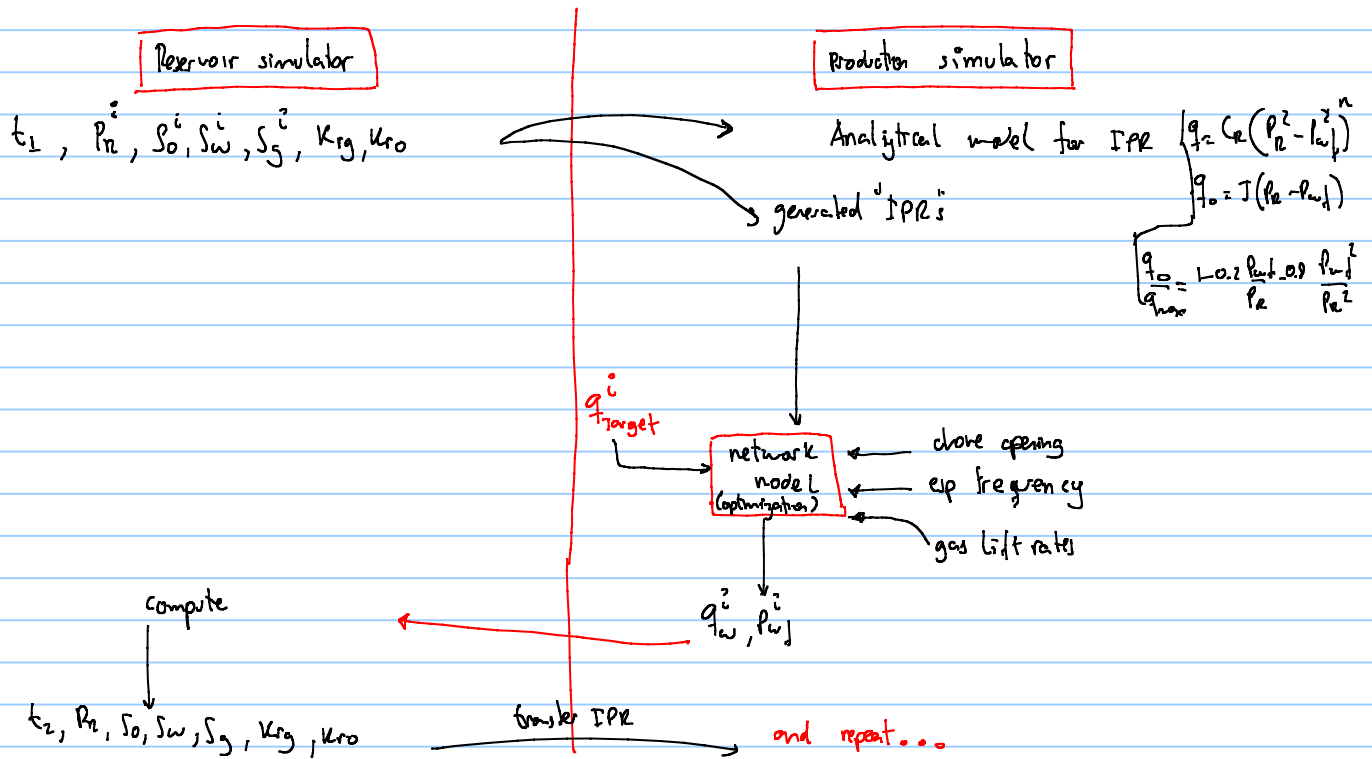
Questions

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Coupling reservoir + production simulators
network
well

- porous media
- wellbore flow can be included with tubing tables
- transient
- fracture + pipeline + wellbore flow
- steady state ($\partial/\partial t = 0$)
- runs with IPR as boundary conditions on well

Example of explicit coupling strategy



page 19 of compendium

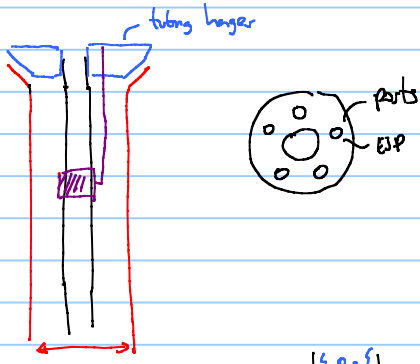
implicit coupling: requires either

- solving all equations simultaneously
- re-run the step until some convergence is achieved

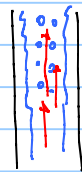
How to choose tubing size?

- maximize production
- reduce well costs
- fit the production casing
- depends on tubing length

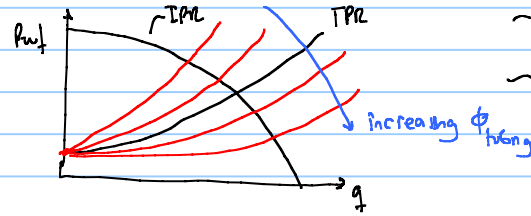
9 5/8"



- liquid loading



for dry gas, bottomhole equilibrium



compare production gain against tubing cost

local rate of gas

$$v_{sg} = \frac{q_g}{A}$$

$v_{sg} > v_{cl}$
↳ critical velocity

- erosional velocity

$v_{sg} < v_{erosional} \rightarrow$ API 14E

(1) The velocity above which erosion may occur can be determined by the following empirical equation:

$$V_e = \frac{c}{\sqrt{\rho_m}} \quad \text{Eq. 2.14}$$

where:

V_e = fluid erosional velocity, feet/second

c = empirical constant

ρ_m = gas/liquid mixture density at flowing pressure and temperature, lbs/ft³

In Norway

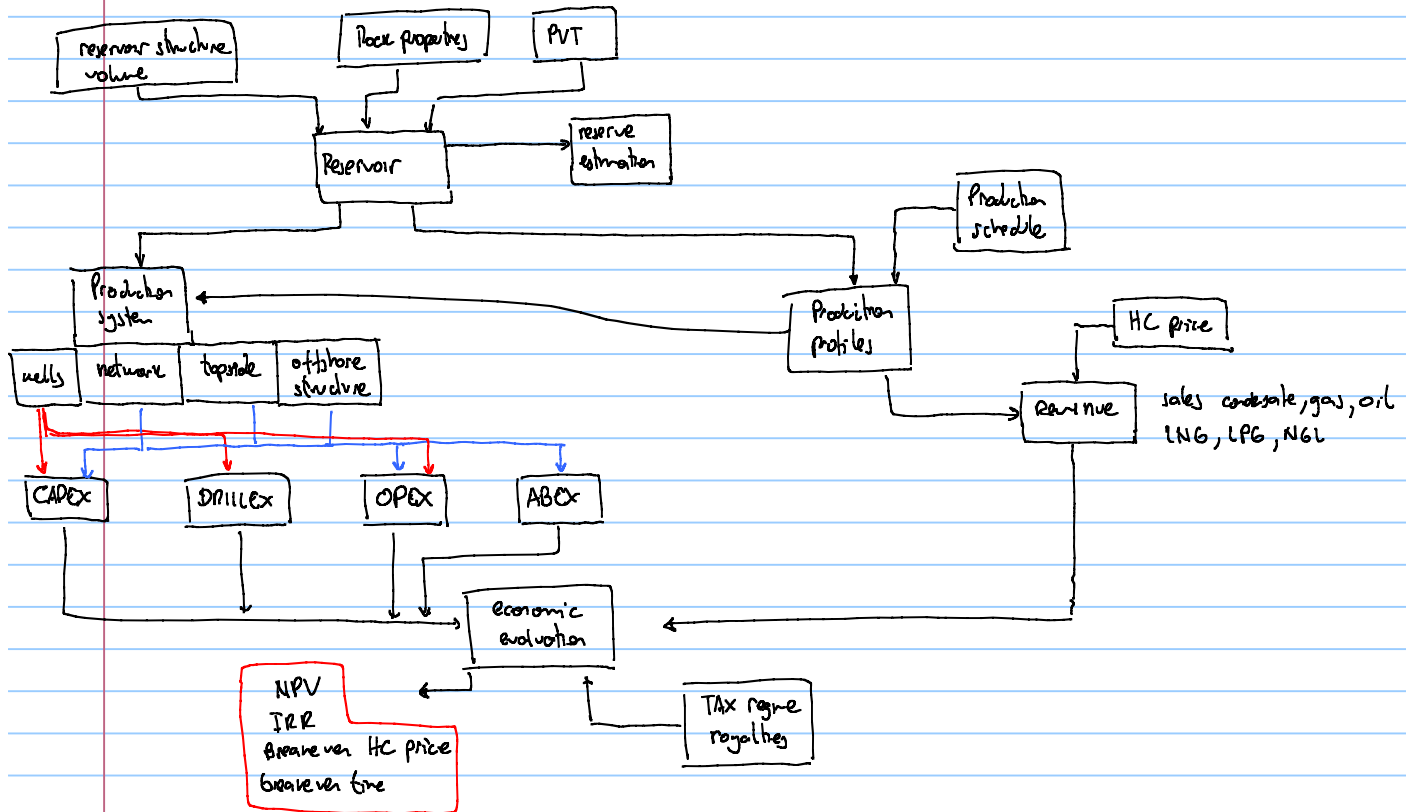
DNV Recommended Practice RP O501

- to make decisions during Field development the company usually employs some economic indicator

• NPV net present value (KPI)

→ TP6 5110 petroleum economics Trygve Strøm

Value chain model



- CAPEX :
- engineering studies (salaries, consultants, contractor)
 - processing facilities (separators, pumps, compressor, heat exchangers, control system, injection, export, water, oil, gas treatment)
 - offshore structure (cost of platform, FPSO, TLP, living quarters, auxiliary equipment, power equipment)
 - subsea system costs (template, flowline, pipeline, risers, umbilicals, control system, metering, boosting)
 - export system

- DRILLEX
- drilling rate of vessel
 - drilling materials (tubulars, cement, mud, completion, wellhead)
 - test during drilling (DST, logging, pressure test, sampling)
 - X-mas tree
 - drilling tools

- OPEX
- **Important to estimate abandonment rate.**
 - workers' salaries
 - insurance
 - maintenance
 - equipment
 - well intervention
 - power consumption
 - production chemicals
 - pigging
 - transportation and export
 - troubleshooting
- MEG
wax inhibitor
corrosion inhibitor
etc.

- ABEX
- well plugging
 - removal of flowlines, pipelines, offshore structure
 - cleaning
 - monitoring

NPV calculations

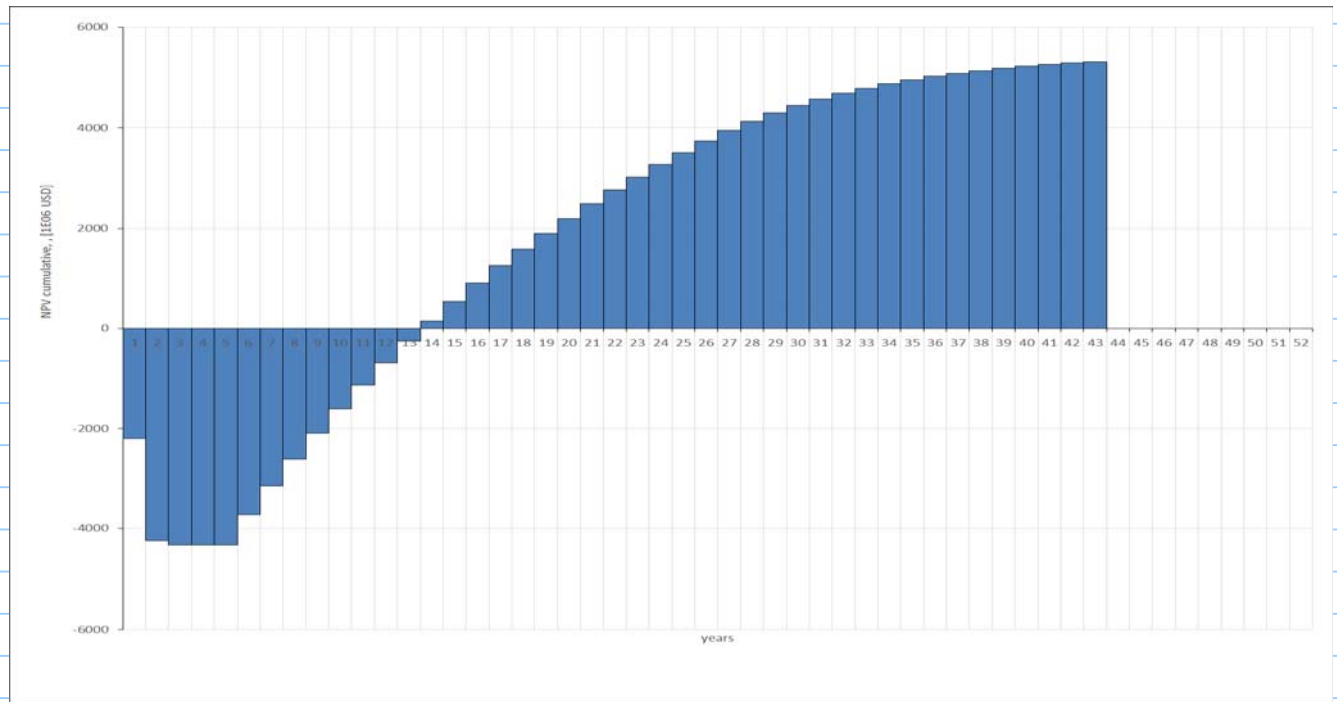
NPV = $\sum_{i=1}^N \frac{CF_i}{(1+d)^i}$ CF_i = revenue - expenditures of year "i"

↳ discount factor 5% → 12%

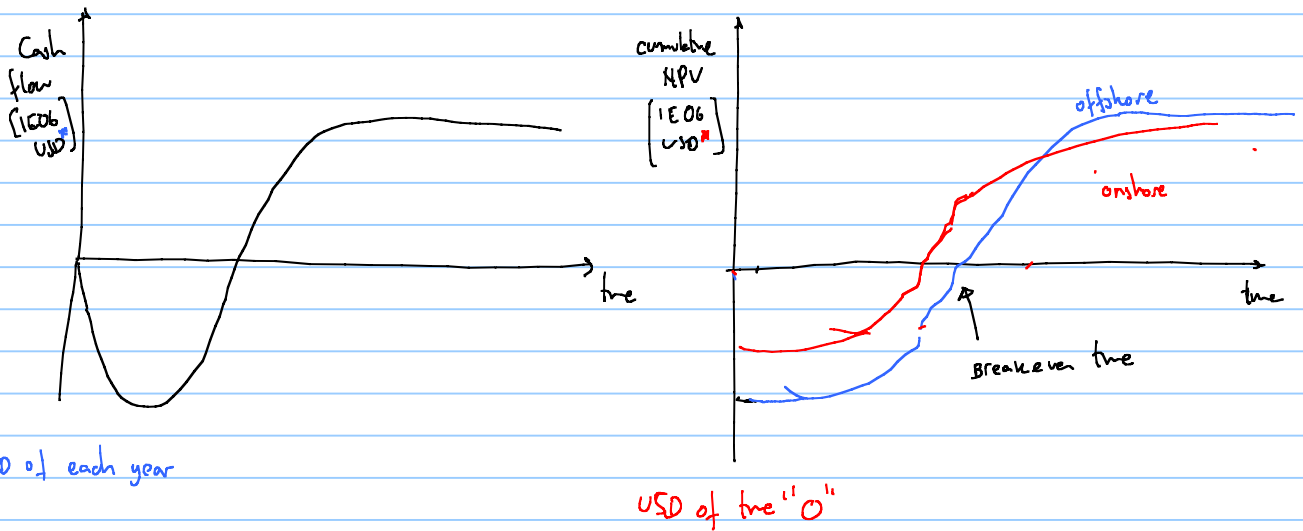
expenses are executed during early years so

$\frac{1}{(1+d)^i}$ is close to "1"

year	1/(1+d)^i	Gas price	Discount rate	LNG plant CAPEX	well cost	LNG carrier cost	Subsea manifold cost	Pipeline and umbilicals	NPV [1E06 USD]	
	0.07	0.11 [usd/Sm ³]	5 [%]	160 [usd/Sm ³ /d]	1.00E+02 [1E06 USD] (paid in years 1 and 2)	- 2.00E+02 [1E06 USD] (each carrier has a capacity of 145000 Sm ³ LNG, or 86E06 Sm ³ og gas, can do 22 trips in a year, amount paid evenly during the first two years)	2.00E+01 [1E06 USD]	5.00E+02 [1E06 USD] (paid in years 1 and 2)		5316
CAPEX										
End of year	DRILLEX	Subsea	LNG Plant	LNG vessels	TOTAL CAPEX	Yearly gas offtake	Revenues	Cash flow	Discounted cash flow	NPV
[-]	[1E06 USD]	[1E06 USD]	[1E06 USD]	[1E06 USD]	[1E06 USD]	[Sm ³]	[1E06 USD]	[1E06 USD]	[1E06 USD]	[1E06 USD]
1	400	310	1600		2310	0.00E+00	0	-2310	-2200	-2200
2	400	250	1600		2250	0.00E+00	0	-2250	-2041	-4241
3	100	0	0		100	0.00E+00	0	-100	-86	-4327
4	0	0	0		0	0.00E+00	0	0	0	-4327
5	0	0	0		0	0.00E+00	0	0	0	-4327
6	0	0	0		0	7.30E+09	803	803	599	-3728
7	0	0	0		0	7.30E+09	803	803	571	-3157
8	0	0	0		0	7.30E+09	803	803	544	-2614
9	0	0	0		0	7.30E+09	803	803	518	-2096
10	0	0	0		0	7.30E+09	803	803	493	-1603
11	0	0	0		0	7.30E+09	803	803	469	-1134
12	0	0	0		0	7.30E+09	803	803	447	-687
13	0	0	0		0	7.30E+09	803	803	426	-261
14	0	0	0		0	7.30E+09	803	803	406	145
15	0	0	0		0	7.30E+09	803	803	386	531
16	0	0	0		0	7.30E+09	803	803	368	899
17	0	0	0		0	7.30E+09	803	803	350	1249
18	0	0	0		0	7.30E+09	803	803	334	1583
19	0	0	0		0	7.30E+09	803	803	318	1901
20	0	0	0		0	7.30E+09	803	803	303	2203
21	0	0	0		0	7.30E+09	803	803	288	2492
22	0	0	0		0	7.30E+09	803	803	275	2766
23	0	0	0		0	7.30E+09	803	803	261	3028
24	0	0	0		0	7.30E+09	803	803	249	3277
25	0	0	0		0	7.30E+09	803	803	237	3514
26	0	0	0		0	7.30E+09	803	803	226	3740
27	0	0	0		0	7.15E+09	786	786	211	3950
28	0	0	0		0	6.64E+09	731	731	186	4136
29	0	0	0		0	6.17E+09	678	678	165	4301
30	0	0	0		0	5.72E+09	630	630	146	4447
31	0	0	0		0	5.31E+09	584	584	129	4576
32	0	0	0		0	4.92E+09	542	542	114	4689
33	0	0	0		0	4.56E+09	502	502	100	4790
34	0	0	0		0	4.22E+09	464	464	88	4878
35	0	0	0		0	3.90E+09	429	429	78	4956
36	0	0	0		0	3.60E+09	396	396	68	5024
37	0	0	0		0	3.32E+09	365	365	60	5084
38	0	0	0		0	3.06E+09	336	336	53	5137
39	0	0	0		0	2.81E+09	309	309	46	5183
40	0	0	0		0	2.58E+09	284	284	40	5224
41	0	0	0		0	2.36E+09	260	260	35	5259
42	0	0	0		0	2.16E+09	237	237	31	5289
43	0	0	0		0	1.97E+09	216	216	27	5316



Output to present NPV calculations



*USD of each year

USD of the "0"

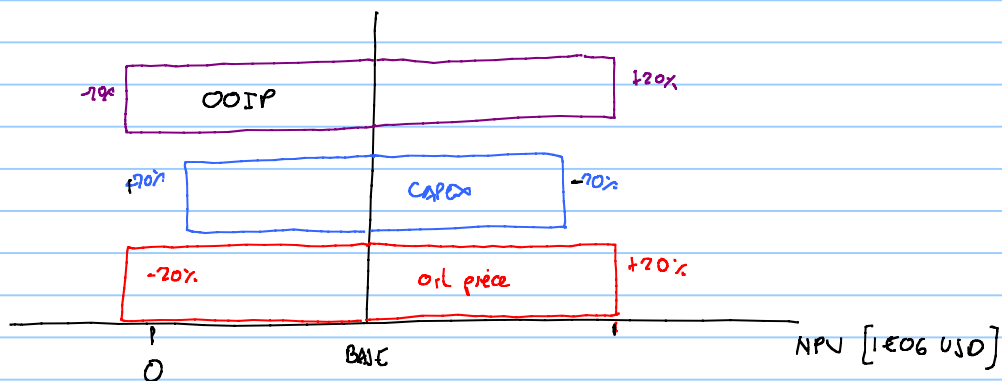
the effect of uncertainty on the project is typically studied using "Ceteris Paribus" "one at a time"

- oil price uncertainty
- cost uncertainty ($\pm 40\% \rightarrow \pm 20\%$)
- N

also called sensitivity analysis

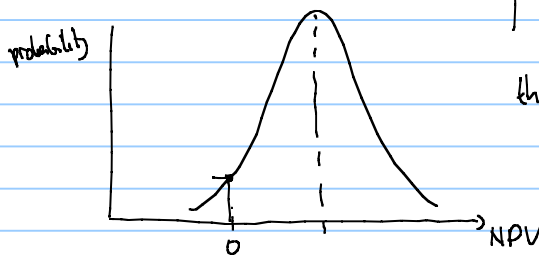
BASE CASE	NPV =	
	min	max
oil price	NPV	NPV
<u>COIP</u>	<u>NPV</u>	<u>NPV</u>
<u>CAPEX</u>	NPV	NPV

tornado chart

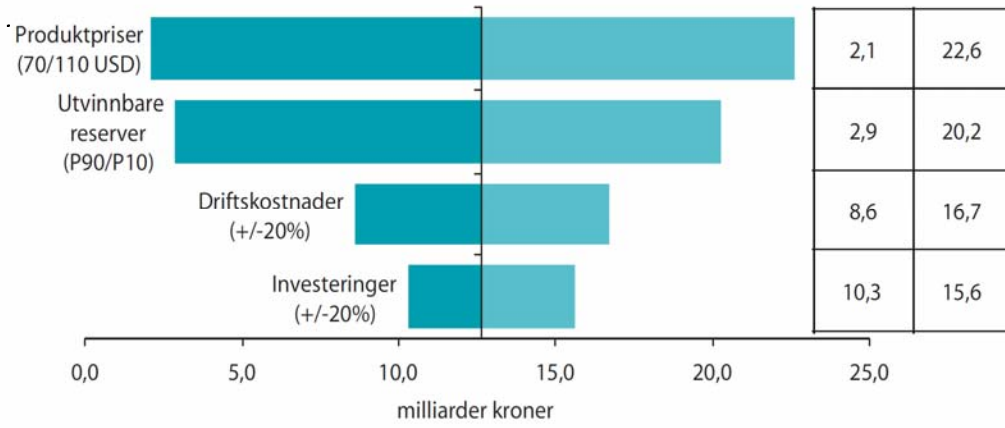


this is NOT a good way to evaluate/quantify uncertainty { we are neglecting other combinations }

a probabilistic evaluation is better!

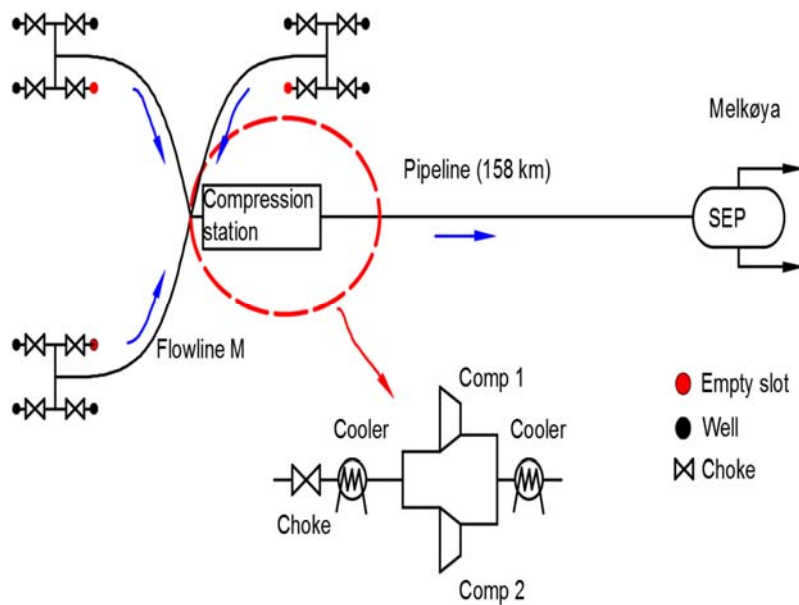
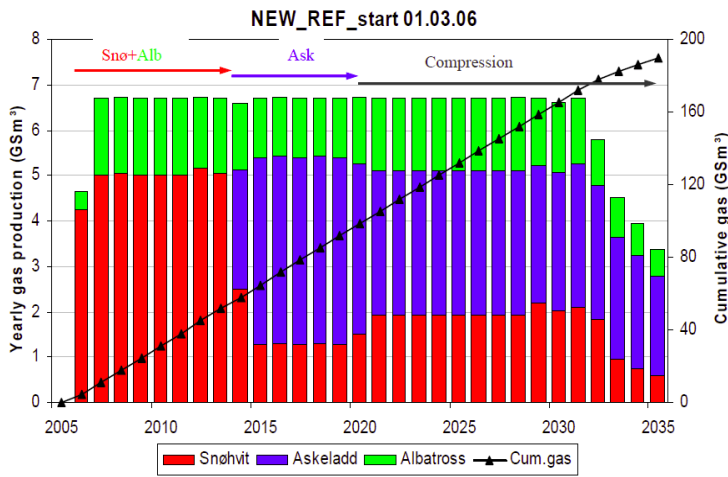


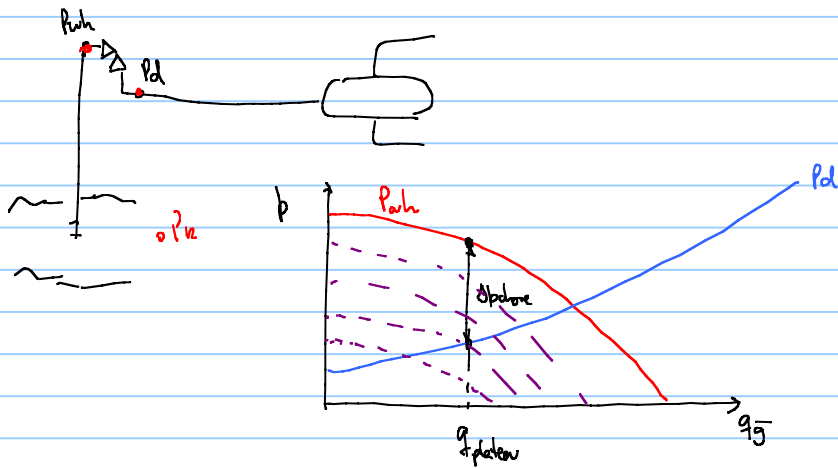
this requires multiple { 100, 500, 1010, 10000 } evaluations



boosting (dry gas compression)

Production profile (20,8mill. Sm³/sd – 6,7 GSm³/år)

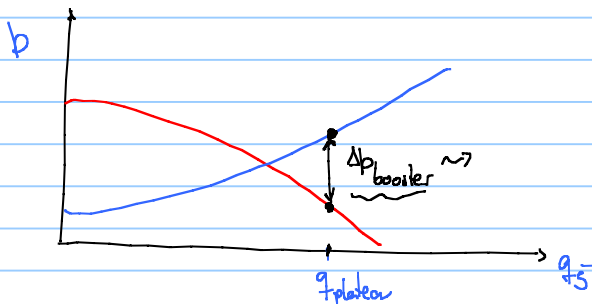




When Δp_{boiler} is positive

it is always possible to achieve Δp for a given rate

- chomp wear
- cooling hydrate/ice formation

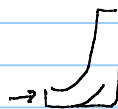
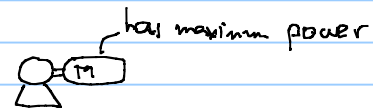


with boosters, it isn't always possible to achieve the desired

Δp

- equipment has maximum Δp
- power constraints
- minimum suction pressure
 - sealing
 - balancing loads on impeller
 - reducing loads on bearings
 - caution

$$P = \frac{q(\Delta p)}{\eta_H}$$



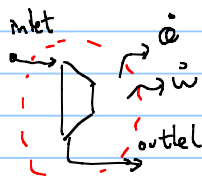
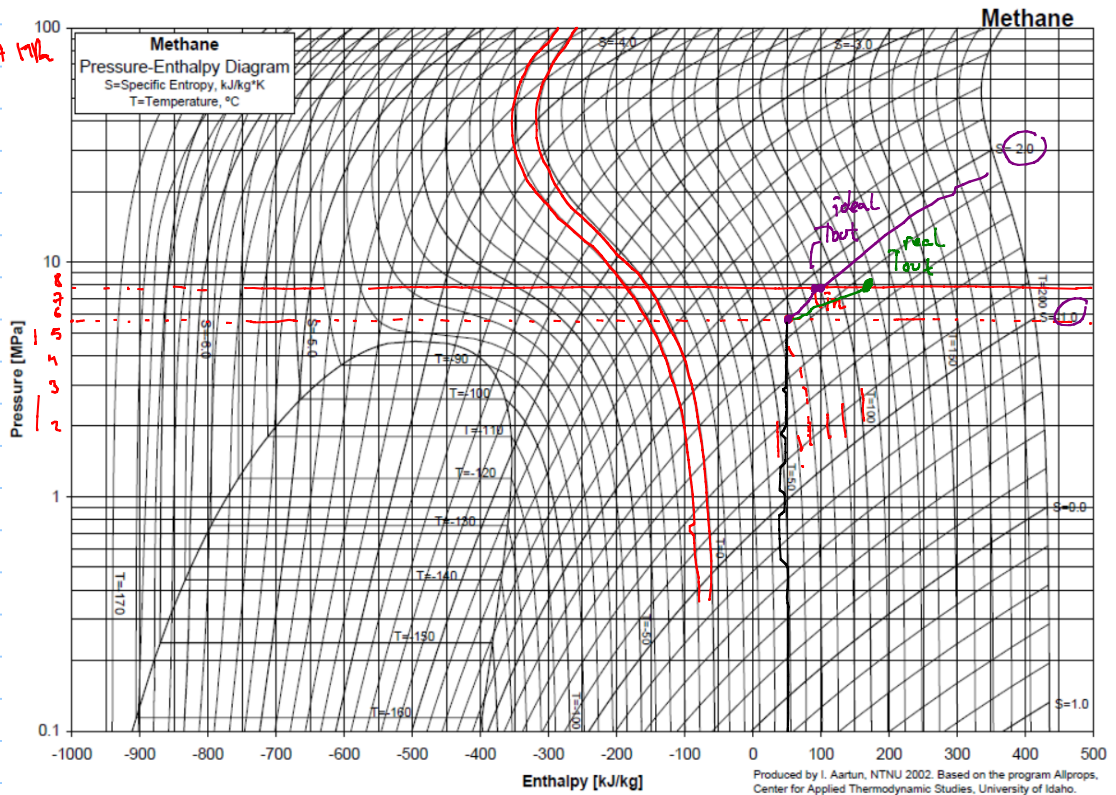
- operational map



- outlet temperature (gas)
 - deterioration of seals
 - damage to material

82.1	78.7	30.0	6.7E+6	22	0.79	1.31E+11	24.2E+6	20.0E+6	COMPRESSION STARTS				
82.1	78.7	30.0	6.7E+6	14	0.85	1.39E+11	22.7E+6	20.0E+6	Pcomp dis	Tsuc	rp	deltap	
82.1	78.7	30.0	6.7E+6	6	0.93	1.46E+11	21.2E+6	20.0E+6	[bara]	[C]	[-]	[bar]	
79.6	76.1	30.0	6.7E+6	0	1.00				78.7			2.6	
70.8	66.8	30.0	6.7E+6	0	1.00				78.7			11.9	
61.4	56.7	30.0	6.7E+6	0	1.00				78.7			22.0	
51.0	45.3	30.0	6.7E+6	0	1.00				78.7			33.4	
39.0	31.1	30.0	6.7E+6	0	1.00				78.7			47.5	
22.9	#VALUE!	30.0	6.7E+6	0	1.00				78.7			#VALUE!	
#VALUE!	#VALUE!	30.0	6.7E+6	#VALUE!	#VALUE!				78.7			#VALUE!	
#VALUE!	#VALUE!	30.0	6.7E+6	#VALUE!	#VALUE!				78.7			#VALUE!	

$T_{in} = 67^\circ C$
 $P_{in} = 56.7 \text{ bara}$
 $P_{dis} = 78.7 \text{ bara}$
 $S_{in} = -1.9 \text{ kJ/kgK}$
 $T_{out} = 90^\circ C$
 $h_{inlet} = 50 \text{ kJ/kg}$
 $h_{outlet} = 100 \text{ kJ/kg}$
 Ideal is isentropic



first law of thermodynamics for open systems

$$\dot{Q} - \dot{W} = \dot{m}(e_{inlet} - e_{outlet})$$

$$e = h + \frac{v^2}{2} + gz$$

$$-\dot{W} = \dot{m}(h_{inlet} - h_{outlet})$$

$$-\dot{W} = (50 - 100) \frac{\text{kJ}}{\text{kg}} \cdot 13.4 \cdot 10^6 \frac{\text{kg}}{\text{d}} \cdot \frac{1 \text{ d}}{24 \cdot 3600} = 7.7 \frac{\text{MJ}}{\text{s}}$$

$$\dot{m} = \frac{q_{sc}}{v_{sc}} = \rho_{sc} q_{sc}$$

$$\dot{m} = 20 \cdot 10^6 \frac{\text{Sm}^3}{\text{d}} \cdot \frac{\rho_{sc}}{0.67 \frac{\text{kg}}{\text{m}^3}} = 13.4 \cdot 10^6 \frac{\text{kg}}{\text{d}}$$

$$\frac{p_{sc}}{\rho_{sc}} = RT_{sc}$$

$$\rho_{sc} = \frac{p_{sc}}{R \cdot T_{sc}}$$

$$\rho = \frac{R_p}{T_p v}$$

ideal power required $P^{\text{ideal}} = 7.7 \text{ MW}$

real compression $\left(\frac{T_{\text{out}}}{T_{\text{in}}}\right) = \left(\frac{P_{\text{out}}}{P_{\text{in}}}\right)^{\frac{n-1}{n}}$

polytropic exponent

ideal compression $\left(\frac{T_{\text{out}}}{T_{\text{in}}}\right) = \left(\frac{P_{\text{out}}}{P_{\text{in}}}\right)^{\frac{\kappa-1}{\kappa}}$

properties of fluid

$\kappa = \frac{C_p}{C_v}$

pressure ratio

for our case $\kappa = 1.30 - 0.31(\gamma_g - 0.55)$

$\gamma_g = 0.55$

$\kappa = 1.3$

always input in κ value

ideal $T_{\text{out}} = T_{\text{in}} \left(\frac{P_{\text{out}}}{P_{\text{in}}}\right)^{\frac{\kappa-1}{\kappa}}$

ideal

$$T_{\text{out}} = (67 + 273.15) \left(\frac{78.7}{56.7}\right)^{\frac{1.3-1}{1.3}} =$$

ideal

$$T_{\text{out}} = 93.73 \text{ } ^\circ\text{C}$$

$$\frac{T_{02}}{T_{01}} = r_p^{\frac{\gamma-1}{\gamma}}$$

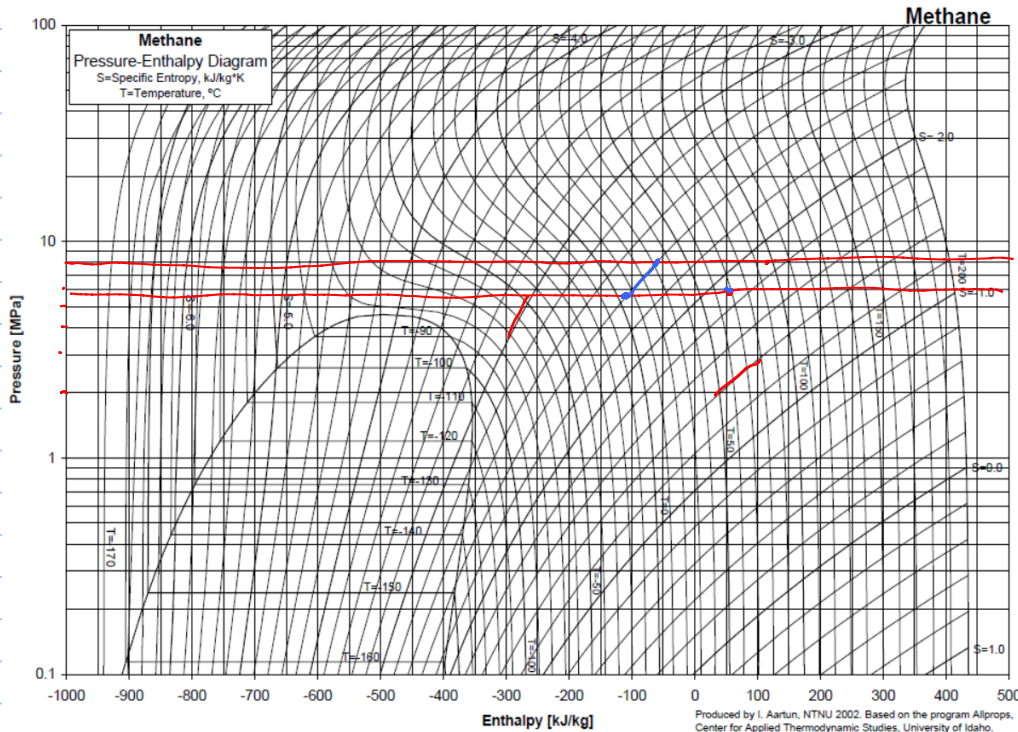
$$r_p = \frac{1}{1 - \frac{\gamma-1}{\gamma} \eta_p}$$

$$\eta_p = \left(\frac{\gamma-1}{\gamma}\right) \left(\frac{n}{n-1}\right)$$

$$\gamma = \frac{C_p}{C_v}$$

→ (0.6 - 0.8) (Δh)

Due to the shape of the isentropy lines, lower inlet temperatures require less energy for same Δp



But
h_m

polytropic head on

- Estimate required compression power $P = \frac{H_p \cdot g \cdot \dot{m}}{\eta_m}$

2.52 m compression

$$g = 9.81 \text{ m/s}^2$$

$$\eta_m = 95 - 99\%$$

in pumps head $h_z = \frac{\Delta p}{\rho g}$

$$H_p = \frac{T_{02} - T_{01}}{g} \frac{Z_{av}}{n-1} \left(r_p^{\frac{n}{n-1}} - 1 \right)$$

$$Z_{av} = \frac{Z_m + Z_{out}}{2}$$

$$R = \frac{R_u}{M_w}$$

surge line

Operation map comp. MWor

given

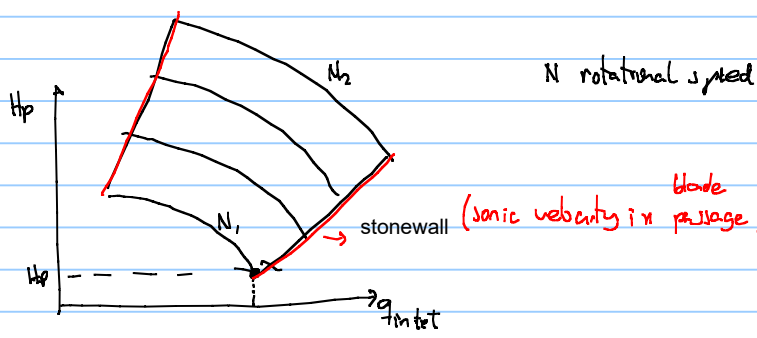
usually generated with certain

gas → MW, K (air)

↳ T_{in}, P_{in}

↳ 1.01325 bar

↳ T_{amb} = 20°C



stonewall (sonic velocity in passage)

test conditions are typically not equal to actual operating conditions
 therefore it is necessary to convert from test conditions to actual conditions

$$q_{new} = q_{test} \sqrt{\frac{k_{new}}{k_{test}}} \cdot \sqrt{\frac{MW_{test}}{MW_{new}}} \cdot \sqrt{\frac{T_{new}}{T_{test}}}$$

$$H_{pnew} = H_{ptest} \frac{k_{new}}{k_{test}} \cdot \frac{MW_{test}}{MW_{new}} \cdot \frac{T_{new}}{T_{test}}$$

for our case we will convert the operational point to compressor test conditions

$$H_{ptest} = H_{pnew} \frac{k_{test}}{k_{new}} \cdot \frac{MW_{new}}{MW_{test}} \cdot \frac{T_{test}}{T_{new}}$$

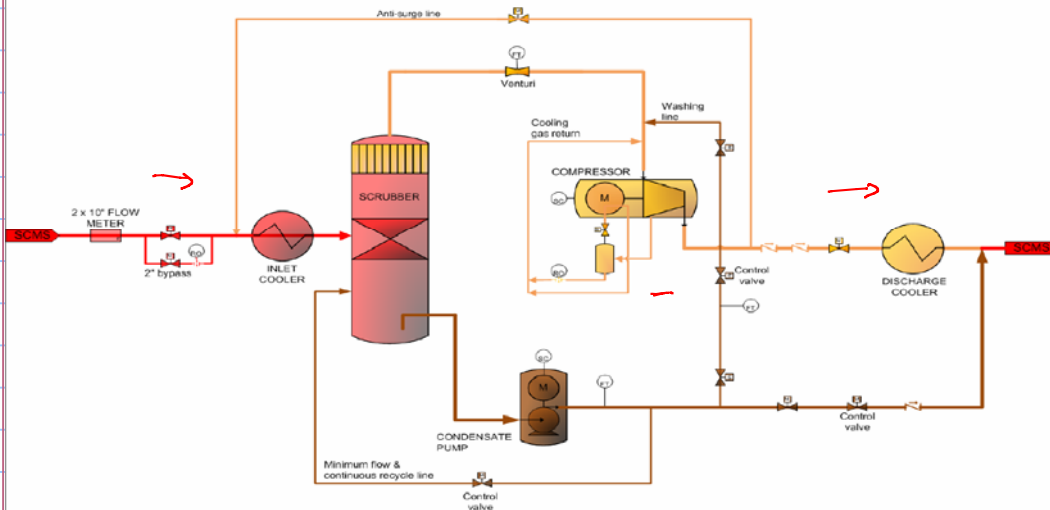
$$q_{test} = q_{new} \sqrt{\frac{k_{test}}{k_{new}}} \cdot \sqrt{\frac{MW_{new}}{MW_{test}}} \cdot \sqrt{\frac{T_{test}}{T_{new}}}$$

$$B_g(p, T) = \frac{q_g(p, T)}{q_g(p_{sc}, T_{sc})}$$

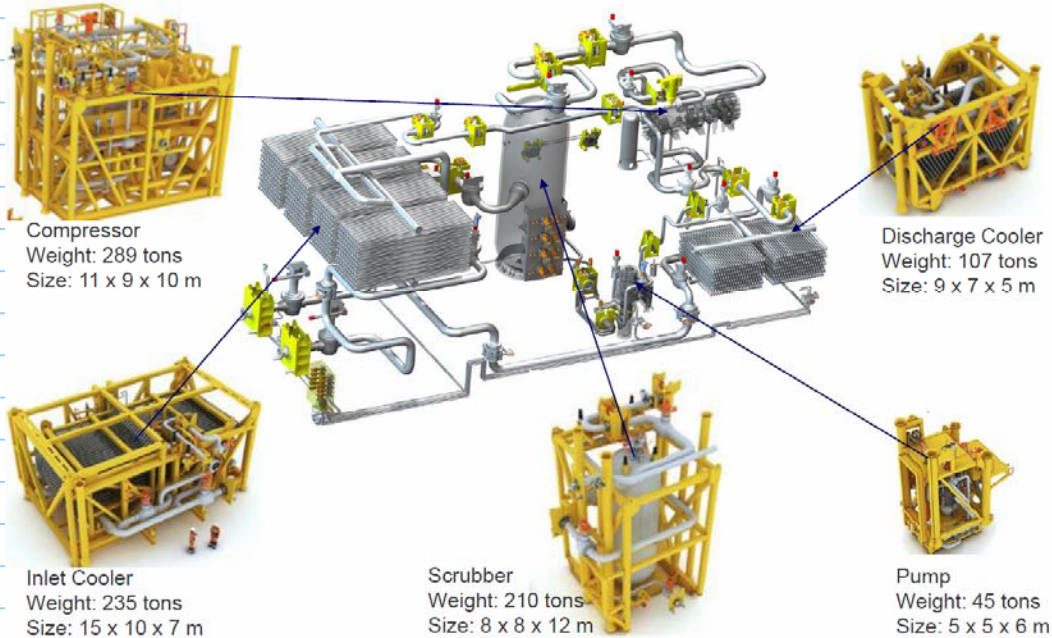
$$q_g = q_g \cdot B_g$$

$$B_g = \frac{V_g(p, T)}{V_g(p_{sc}, T_{sc})}$$

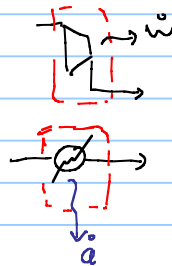
Process Flow Diagram



Process Modules- Sizes and Dry Weights



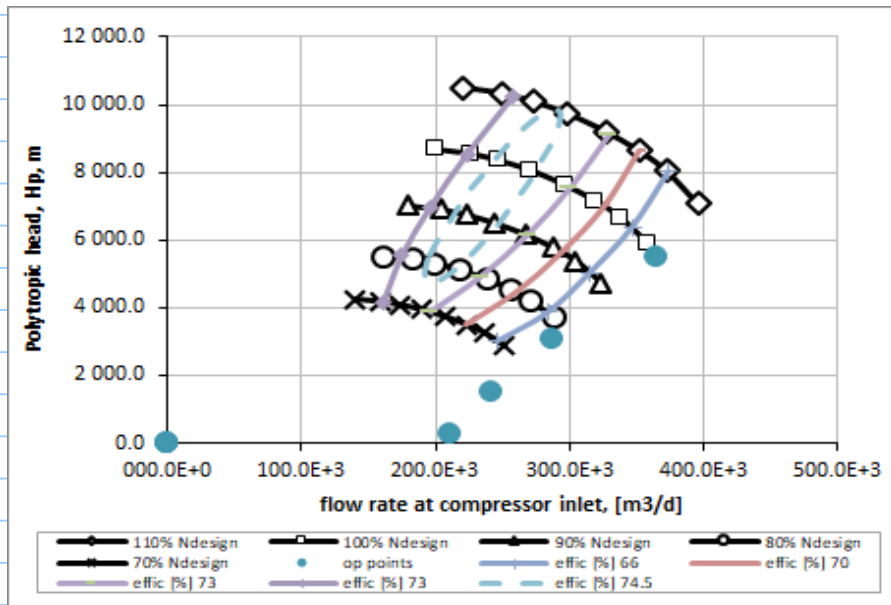
Cooler duty $\dot{Q} = \dot{m} (h_{inlet} - h_{outlet})$
11 MW 67°C



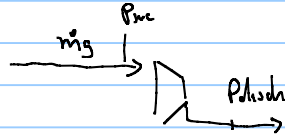
<http://www.ipt.ntnu.no/>

COMPRESSION STARTS																	
Deltap choke comp	p_suc	pcomp dis	Tplm	DT inlet cooler	Tsuc	rp	deltap	rp-eff	n	Tdis	DT outlet cooler	Tin_pipeline	zsuc	zdisc	Bg @suc	qg_local	Hp
[bar]	[bara]	[bara]	[C]	[C]	[C]	[-]	[bar]	[-]	[-]	[C]	[C]	[C]			[m ³ /Sm ³]	[m ³ /d]	[m]
0	76.1	78.7	67	0	67	1.03	2.6	0.7	1.49	70.8	0	70.8					
0	66.8	78.7	67	0	67	1.18	11.9	0.7	1.49	85.9	0	85.9					
0	56.7	78.7	67	0	67	1.39	22.0	0.7	1.49	105.7	0	105.7					
0	45.3	78.7	67	0	67	1.74	33.4	0.7	1.49	134.8	0	134.8					
0	31.1	78.7	67	0	67	2.53	47.5	0.7	1.49	188.3	0	188.3					
0	#VALUE!	78.7	67	0	67	#VALUE!	#VALUE!	0.7	1.49	#VALUE!	0	#VALUE!					
0	#VALUE!	78.7	67	0	67	#VALUE!	#VALUE!	0.7	1.49	#VALUE!	0	#VALUE!					
0	#VALUE!	78.7	67	0	67	#VALUE!	#VALUE!	0.7	1.49	#VALUE!	0	#VALUE!					

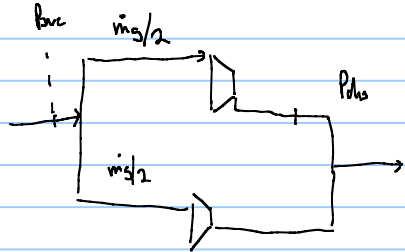
		Tsuc	288.71 K							Pin, bara	50
		k	1.30							Tin, K	298.15
		Polytropic eff	0.7							Zin	0.98
		Mech. Effic	0.95							Mw	28.97
zsuc	zdisc	Bg @suc	qg_local	Hp	m	Power	Hp test	qact test	qact test single comp		
		[m ³ /Sm ³]	[m ³ /d]	[m]	[kg/s]	[MW]	[m]	[m ³ /d]	[m ³ /d]		
0.928	0.930	1.46E-02	292.0E+3	565.1	155.7E+0	1.30	294.8	210883.7638			
0.935	0.942	1.68E-02	335.2E+3	2851.9	155.7E+0	6.55	1487.9	242119.9827			
0.944	0.955	1.99E-02	398.4E+3	5924.7	155.7E+0	13.61	3091.0	287755.5395			
0.954	0.970	2.52E-02	504.1E+3	10505.5	155.7E+0	24.13	5480.9	364116.1919			
0.967	0.988	3.72E-02	743.8E+3	19107.5	155.7E+0	43.89	9968.8	537247.0699			



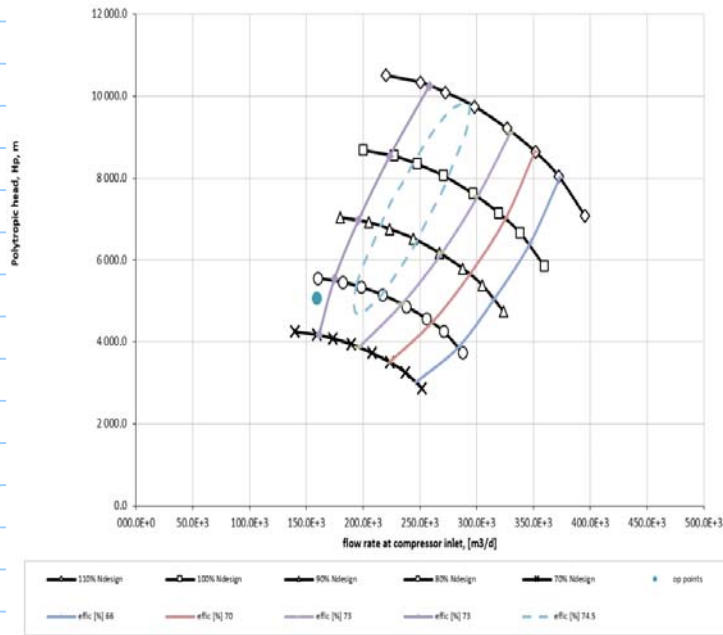
Comment when planning compressors in parallel.



$$P = \frac{H_p \cdot g \cdot \dot{m}}{\eta_p \cdot \eta_m}$$



P per compressor is $P_{\text{dis}}/2$ because the mass flow was halved, BUT in reality η_p changes with \dot{m} because f_{inlet} at compressor inlet is reduced



DT inlet cooler	Tsuc	rp	deltap	np-eff	n	Tdis	DT outlet cooler	Tin_pipeline	zsuc
[C]	[C]	[-]	[bar]	[-]	[-]	[C]	[C]	[C]	
47	20	1.71	32.6	0.73	1.46	73.9	0	73.9	0.916
0	67	1.18	11.9	0.7	1.49	85.9	0	85.9	0.935
0	67	1.39	22.0	0.7	1.49	105.7	0	105.7	0.944
0	67	1.74	33.4	0.7	1.49	134.8	0	134.8	0.954
0	67	2.53	47.5	0.7	1.49	188.3	0	188.3	0.967
0	67	#VALUE!	#VALUE!	0.7	1.49	#VALUE!	0	#VALUE!	#VALUE!
0	67	#VALUE!	#VALUE!	0.7	1.49	#VALUE!	0	#VALUE!	#VALUE!
0	67	#VALUE!	#VALUE!	0.7	1.49	#VALUE!	0	#VALUE!	#VALUE!

for 1st year of operation

$\Delta P_{\text{chrs}} = 30 \text{ bara}$

$\Delta T_{\text{cooler}} = 17^\circ\text{C}$

lets estimate cooler duty

$$\dot{Q} = \dot{m} (h_{in} - h_{out})$$

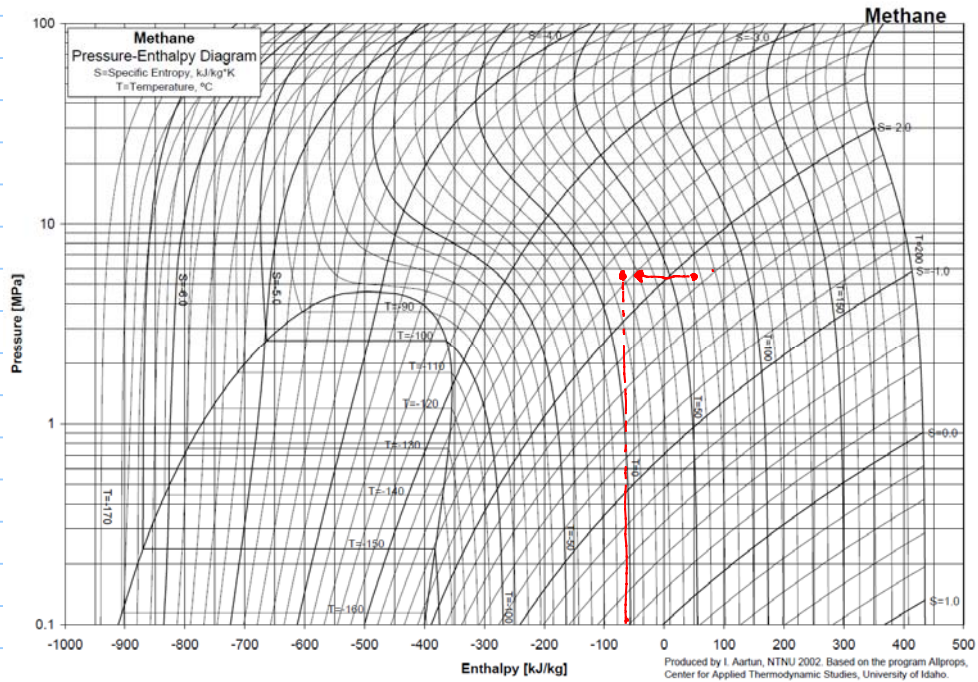
$$\dot{Q} = 155 \text{ kg/s} (50 - (-60)) = 155.110000$$

required cooling duty in year "1" of compression

must be bigger than Arsgard's

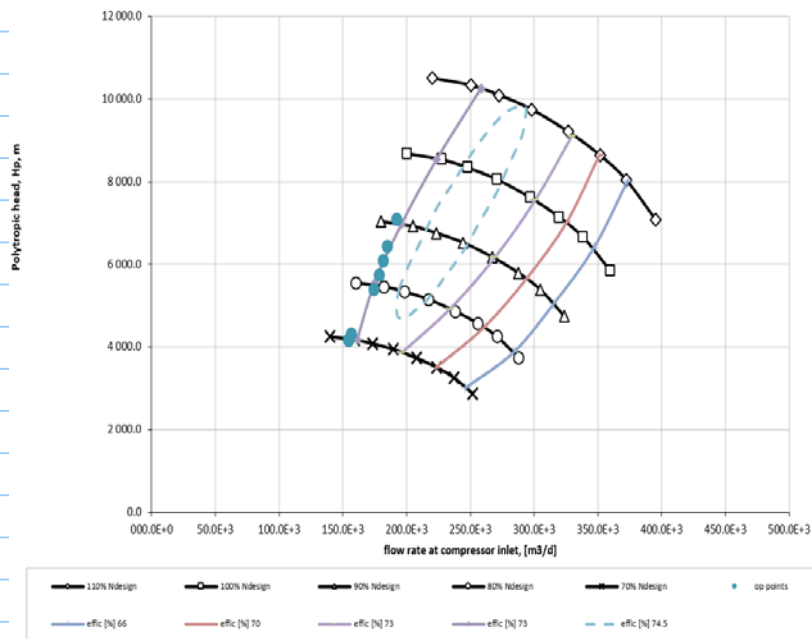
k	1.30	Tin, K	298.15					
Polytropic effic	0.7	Zin	0.98					
Mech. Effic	0.95	Mw	28.97					
zdisc	Bg @suc	qg_local	Hp	m	Power	Hp test	qact test	qact test single comp
[m³/Sm³]	[m³/d]	[m]	[kg/s]	[MW]	[m]	[m³/d]	[m³/d]	
0.933	2.05E-02	409.9E+3	8366.0	155.7E+0	18.43	5064.5	318899.1772	159449.5886
0.942	1.68E-02	335.2E+3	2851.9	155.7E+0	6.55	1487.9	242119.9827	121059.9913
0.955	1.99E-02	398.4E+3	5924.7	155.7E+0	13.61	3091.0	287755.5395	143877.7697
0.970	2.52E-02	504.1E+3	10505.5	155.7E+0	24.13	5480.9	364116.1919	182058.096
0.988	3.72E-02	743.8E+3	19107.5	155.7E+0	43.89	9968.8	537247.0699	268623.535
#VALUE!	#VALUE!	#VALUE!	#VALUE!	155.7E+0	#VALUE!	#VALUE!	#VALUE!	#VALUE!
#VALUE!	#VALUE!	#VALUE!	#VALUE!	155.7E+0	#VALUE!	#VALUE!	#VALUE!	#VALUE!
#VALUE!	#VALUE!	#VALUE!	#VALUE!	155.7E+0	#VALUE!	#VALUE!	#VALUE!	#VALUE!

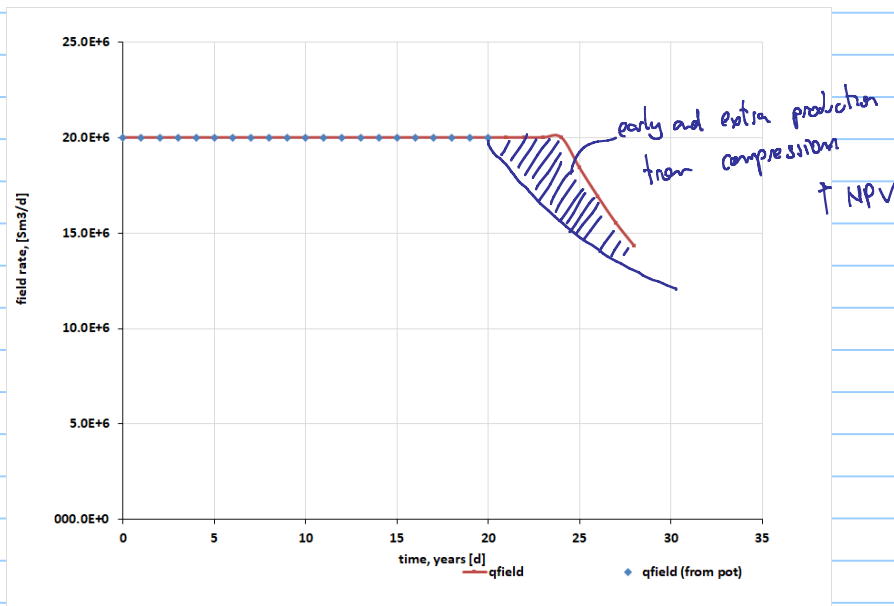
cooler inlet
 $T = 67^{\circ}\text{C}$
 $p = 4.6 \text{ MPa}$
 $h_{in} = 50 \text{ kJ/kg}$
 $h_{out} = -60 \text{ kJ/kg}$
 $T_{out} = 20^{\circ}\text{C}$
 $h_{out} = h_{in} = 4.6 \text{ MPa}$



The inlet cooler seems to have a too high duty (12) compared to Aagard (11 MW).
 two options: • make bigger / more efficient cooler \$\$\$
 • ΔT_{cooler} not be reduced \rightarrow more power is required
 T_{out} will be higher

ΔT_{cooler} of 20°C still works !





How to deal and quantify uncertainty in field development

for example in our Spirit case

↳ G, N , $q_{ij} = C_0 (P_0^2 - P_w^2)^n$



uptime 90-100%
 $\left(\frac{nr \text{ days producing in year}}{365} \right)$

↳ cause additional OPEX
 ↳ cut in production → cut in Revenue

input variables used in engineering studies in PD are highly uncertain

$\Phi_{min} \leq \Phi \leq \Phi_{max}$ and affect the value of KPIs that are used to discriminate and select development alternatives.

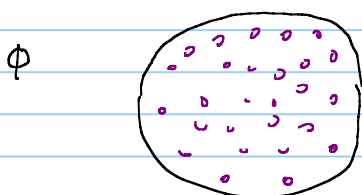
volume of oil at local reservoir condition

$$V_{RR} = N_{PV} = \frac{V_R \cdot \Phi \cdot N_{G.S} \cdot S_o}{B_o}$$
 total recoverable reserves

$V_R \left\{ \begin{matrix} V_{R,max} \\ V_{R,min} \end{matrix} \right\}$

deterministic calculation: all input is known

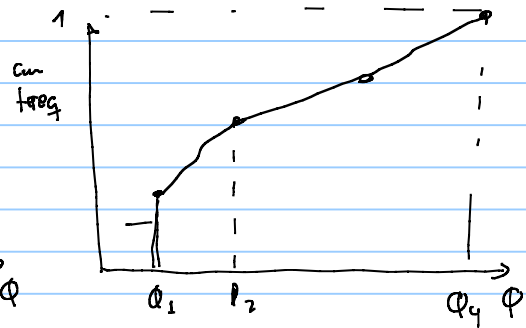
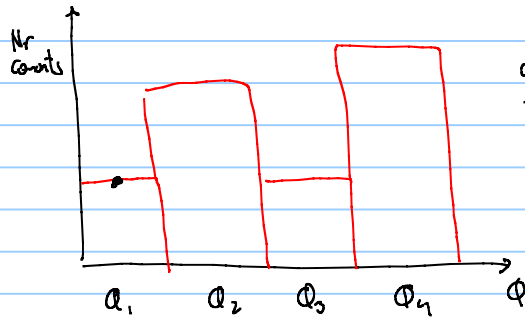
probabilistic calculation: input is uncertain



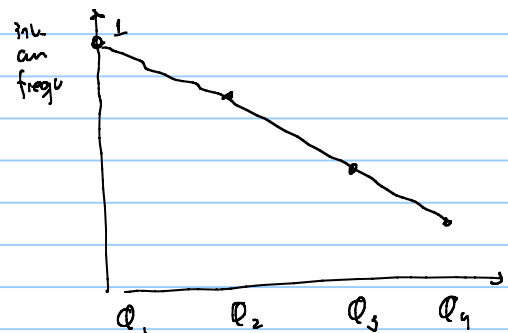
number sample	Φ
-	-
-	-
-	-
-	-
-	-
-	-
-	-
-	-
-	-
-	-

discrete frequency analysis

create bins min $\Phi_1 (0.15)$ if $\Phi_i = 0.18$
 $\downarrow -0.175$
 $\Phi_2 (0.20) \leftarrow \Phi_1 \leq \Phi_i \leq \Phi_2$
 $\Phi_3 (0.25)$ if $\Phi_i < \frac{(\Phi_2 - \Phi_1)}{2} + \Phi_1 \rightarrow$ counted as part of Φ_1
 max $\Phi_4 (0.30)$



bin	Nr counts	rel. frequency	cum frequency	inv. cum frequency
Φ_1	x	x/N	x/N	$(x+w+z+y)/N \rightarrow \downarrow$
Φ_2	y	y/N	$y/N + x/N$	$(w+z+y)/N$
Φ_3	z	z/N	$z/N + y/N + x/N$	$(w+z)/N$
Φ_4	w	w/N	$\frac{x+y+z+w}{N}$	w/N



how to do frequency analysis in excel :

E7 X ✓ fx {=FREQUENCY(A2:A20;D7:D11)}

	A	B	C	D	E	F	G
1	Variable			min	1		
2	10			max	10		
3	7			Nr bins	5		
4	2			delta	2.25		
5	6						
6	1			bins	nr counts		
7	8			1	4		
8	1			3.25	4		
9	7			5.5	1		
10	3			7.75	3		
11	9			10	7		
12	1						
13	4						
14	8						
15	2						
16	8						
17	1						
18	9						
19	3						
20	10						

to create bins :

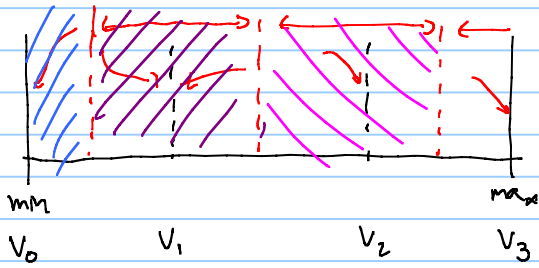
find max
 find min
 define Nr bins
 calculate delta = $\frac{(max - min)}{(Nr\ bins - 1)}$

compute each bin
 $bin_i = bin_{i-1} + delta$
 starting from $bin_1 = min$

to apply frequency function

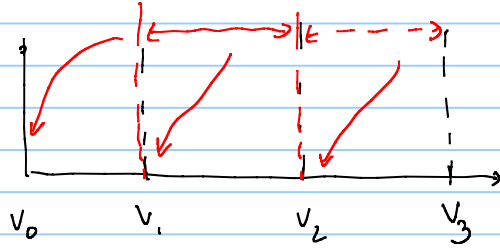
ctrl + shift + enter (in sequence and leave it pressed)

selecting bins must take into account
 • nr data points



Courtesy of "Peng Li"

be careful how the frequency is accounted for



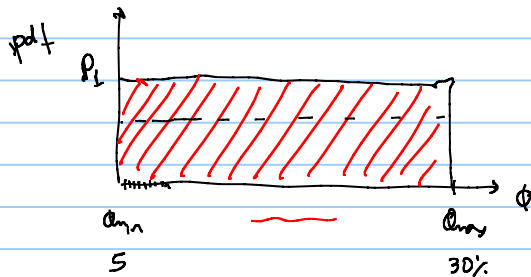
what happens if there are no measurements?

frequency \rightarrow probability

rel. frequency \rightarrow pdf probability density function

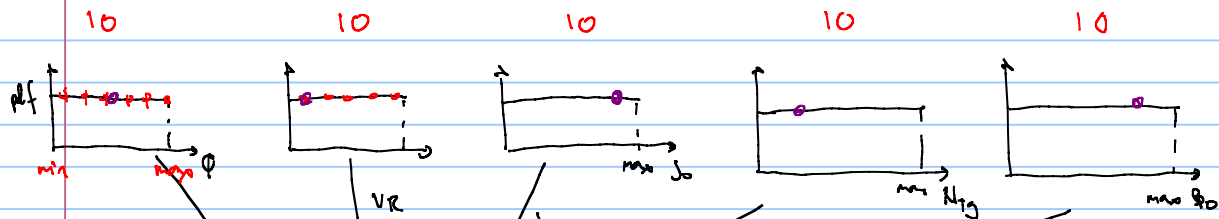
cum. frequency plot \rightarrow cdf cumulative distribution function

poor boy, no data pdf Φ continuous probability



$$A_{\text{area}} = (\phi_{\text{max}} - \phi_{\text{min}}) \cdot P_1 = 1$$

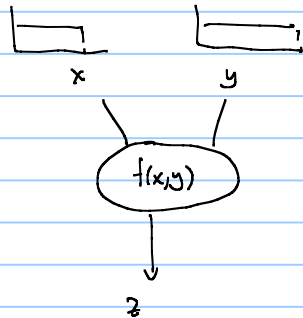
$$P_1 = \frac{1}{(\phi_{\text{max}} - \phi_{\text{min}})}$$



$$TRR = \frac{\Phi \cdot VR \cdot S_0 \cdot N_{Tg}}{b_0}$$

N_{pv} ?

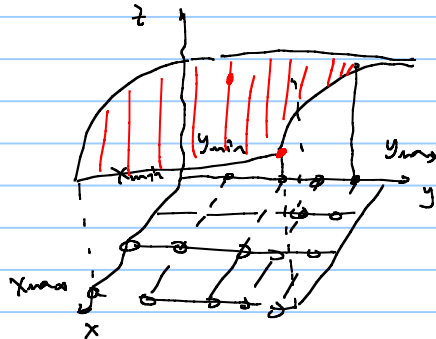
for only two variables:



$10^5 \cdot 10 \text{ mm} = 1 \text{E}06 \text{ min}$
69.4 days

uniform sampling requires

$$10 \times 10 \times 10 < 10 \times 10 = 10^5 \text{ simulations}$$



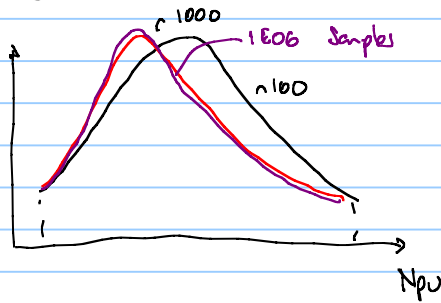
for many variables we use "sampling methods"

Evaluate many combinations of (x_i, y_i) and then do a frequency analysis on the results

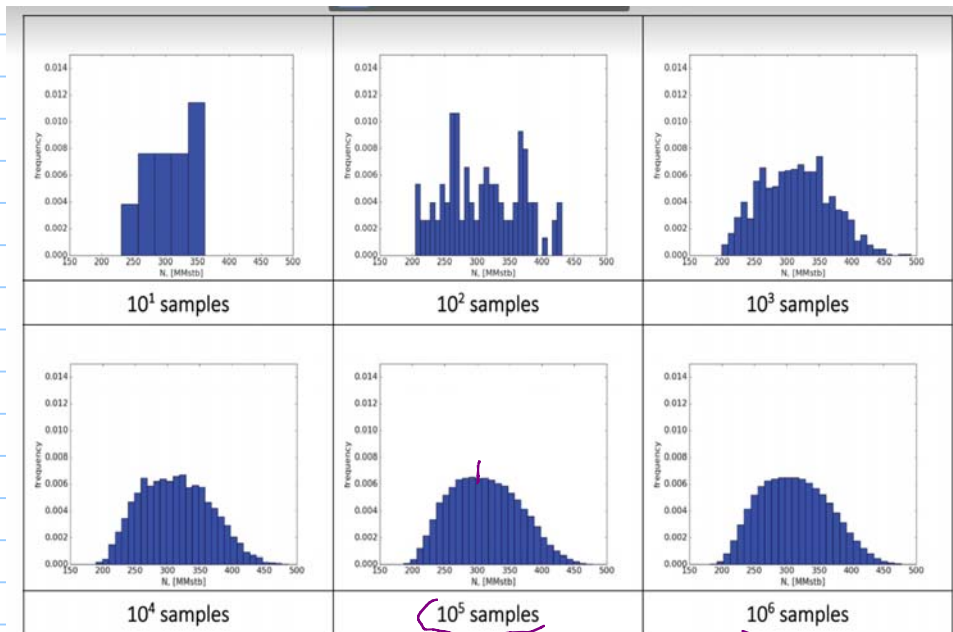
x	y	z
x_1	y_1	$z_{1,1}$
x_1	y_2	$z_{1,2}$

Monte Carlo sampling

- 1: take a random value of the variable in the interval for each variable
- 2: Complete the output variable \rightarrow record result
- 3: repeat 1-2 many times
- 4: frequency analysis of results

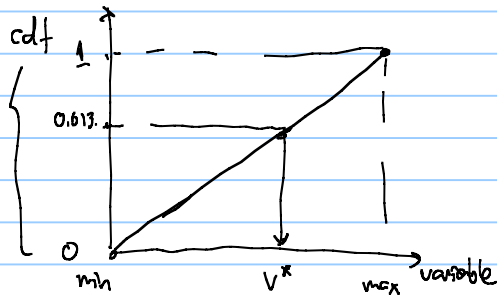
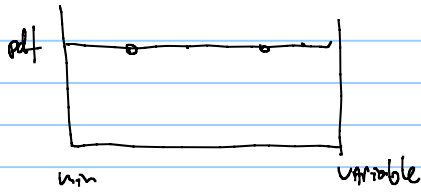


Page 110 of compendium

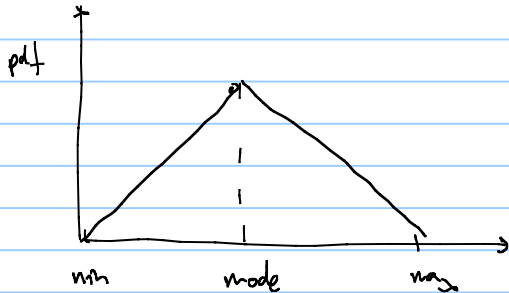


number of required iterations (page 113)

Sampling is made on cdf



$$Var = min + \frac{(max - min)(rand - 0)}{(1 - 0)}$$



```
Function x_uniform(a, b)
'value of the variable x for a uniform distribution
'a is the minimum value of x
'b is the maximum value of x
'U is the the random number
Application.Volatile (True)
U = Rnd()
x_uniform = a + (b - a) * U
End Function
```

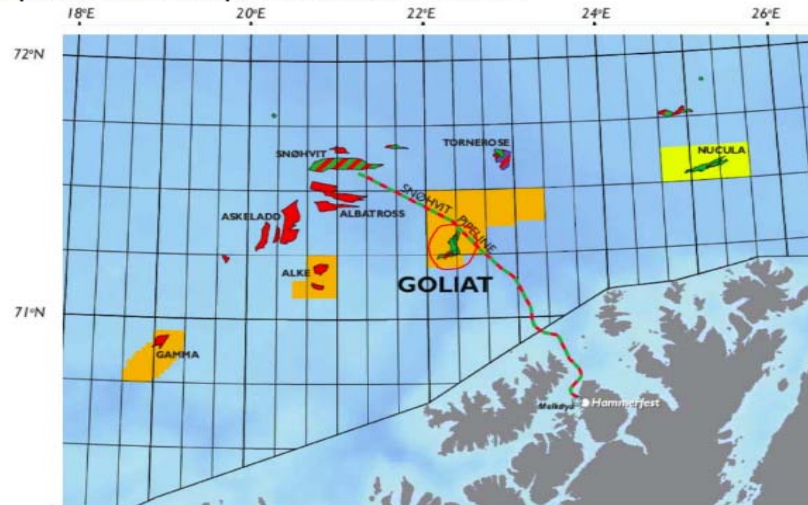
```
Function x_Triangular(a, b, c)
'value of the variable x for a Triangular distribution
'a is the minimum value of x
'b is the maximum value of x
'c is the mode value of x
'U is the the random number
Application.Volatile (True)
U = Rnd()
F_c = (c - a) / (b - a)
If F_c > U Then
x_Triangular = a + Sqr((b - a) * (c - a) * U)
Else
x_Triangular = b - Sqr((b - a) * (b - c) * (1 - U))
End If
End Function
```

```
Function Npu(Bo, Fr, RV, Por, Ntg, So)
'total recoverable reserves, in stb or Sm3
'por porosity, fraction
'Ntg Net to gross, fraction
'So oil saturation, fraction
'Bo oil formation volume factor, (m3/Sm3 or bbl/stb)
'Fr ultimate recovery factor, fraction
Npu = RV * Por * Ntg * So * Ntg / Bo
End Function
```

http://www.ipt.ntnu.no/~stanko/files/Courses/TPG4230/2020/Class_files/20200302/

Probabilistic estimation of Original oil in place and Total Recoverable Reserves of the Kobbe Formation

The company ENI has found a reservoir in the Barents sea, Kobbe, 50 km south of the Snøhvit field and 80 km from the LNG plant of Snøhvit in Hammerfest (Melkøya). The water depth in the area is 360 – 420 metres and, luckily, is an “ice-free” area. The company is evaluating to produce it and baptized the field: “Goliat”.



The reservoir contains oil with a thin overlying gas cap and it lies approximately 1800 meters beneath the seabed. The static reservoir pressure is 190 bar.

As part of the early development studies and as required by the Norwegian authorities, your first task is to perform a probabilistic estimation of the total recoverable reserves and the original oil in place of the Kobbe reservoir. The subsurface group has provided (in the excel sheet attached) information on the factors needed to calculate hydrocarbon pore volume (rock volume, net to gross, oil saturation, and the reservoir engineering group the formation volume factor (all based on a uniform probability distribution). The ultimate recovery factor is represented by a triangle distribution with a min value of 0.18, a max value of 0.35 and a mode of 0.25

There is disagreement within the company with respect to which porosity values to employ. A senior petrophysicist A says that a uniform porosity distribution should be employed with a min value of 0.18 and a max value of 0.30. Another senior petrophysicist B says that a skewed triangle distribution should be used with a min value of 0.18, a max value of 0.30 and a mode of 0.25.

Tasks:

-Perform a Monte Carlo Simulation Study (using 1000 simulations) to obtain the expected value of the Total Recoverable Oil Reserves and the initial oil in place. Report the outcome as:

- Expected value (Mean or Average)
- Most probable value (mode)
- Median (P50), P10, P90
- Expectation curve for the Total Recoverable Oil Reserves (Plot of Cumulative Probability) and the initial oil in place

-Estimate the required number of iterations for the Monte Carlo method using the values calculated above. Assume that the desired error is 2% of the average, and the desired confidence level is 98%. Do you have to run more iterations?

Class example TPG4230, Michael Golan and Milan Stanko

	Rock volume	Porosity	Net to Gros N/G	Oil Saturation So=(1-Sw)	Formation Volume F Bo	Ultimate Recovery Factor Fr	
	bbl	fraction	fraction	fraction	Res bbl/STB	fraction	
Min	5.00E+09	0.18	0.3	0.8	1.35	0.18	
Max	6.25E+09	0.3	0.5	0.9	1.6	0.35	
Mode						0.25	
MC it	Rock volume	Porosity	N/G	So=(1-Sw)	Bo	Fr	Npu
[-]	bbl	fraction	fraction	fraction	Res bbl/STB	fraction	[stb]

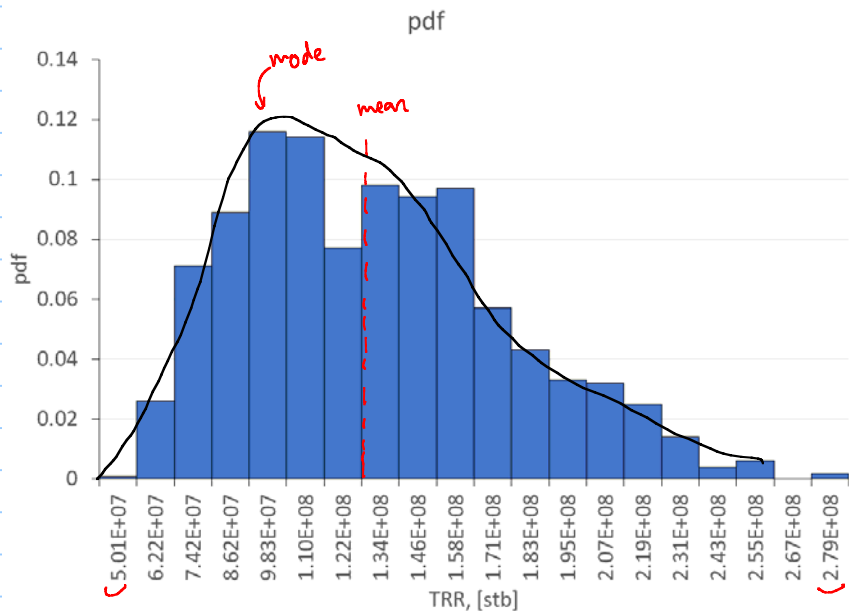
Class example TPG4230, Michael Golan and Milan Stanko

	Rock volume	Porosity	Net to Gros N/G	Oil Saturation So=(1-Sw)	Formation Volume F Bo	Ultimate Recovery Factor Fr	
	bbl	fraction	fraction	fraction	Res bbl/STB	fraction	
Min	5.00E+09	0.18	0.3	0.8	1.35	0.18	
Max	6.25E+09	0.3	0.5	0.9	1.6	0.35	
Mode						0.25	
MC it	Rock volume	Porosity	N/G	So=(1-Sw)	Bo	Fr	Npu
[-]	bbl	fraction	fraction	fraction	Res bbl/STB	fraction	[stb]
1	5.68E+09	0.24	0.36	0.90	1.45	0.25	1.13E+08
2	5.67E+09	0.26	0.37	0.86	1.53	0.28	1.14E+08
3	5.19E+09	0.28	0.43	0.86	1.56	0.25	1.49E+08
4	5.56E+09	0.19	0.45	0.83	1.52	0.28	1.19E+08
5	5.76E+09	0.23	0.37	0.88	1.54	0.23	1.08E+08

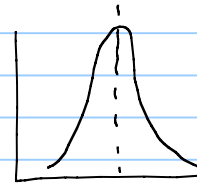
Npu	min	5.01E+07			
[stb]	max	2.79E+08			
1.04E+08	nr bins	2.00E+01			
1.36E+08	delta	1.20E+07			
92071991					
98955495	bins		counts	pdf	inv cdf
1.56E+08	[stb]				
1.29E+08	5.01E+07		1	0.001001	1
1.35E+08	6.22E+07		26	0.026026	0.998999
1.41E+08	7.42E+07		71	0.071071	0.972973
1.09E+08	8.62E+07		89	0.089089	0.901902
78525811	9.83E+07		116	0.116116	0.812813
1.86E+08	1.10E+08		114	0.114114	0.696697
88164376	1.22E+08		77	0.077077	0.582583
2.09E+08	1.34E+08		98	0.098098	0.505506
72468418	1.46E+08		94	0.094094	0.407407
70193843	1.58E+08		97	0.097097	0.313313
73626560	1.71E+08		57	0.057057	0.216216
62974381	1.83E+08		43	0.043043	0.159159
1.48E+08	1.95E+08		33	0.033033	0.116116
1.41E+08	2.07E+08		32	0.032032	0.083083
1.44E+08	2.19E+08		25	0.025025	0.051051
78948521	2.31E+08		14	0.014014	0.026026
1.42E+08	2.43E+08		4	0.004004	0.012012
1.48E+08	2.55E+08		6	0.006006	0.008008

lock row only
C#4

mean 1.27E08 stb



resembles a log normal distribution



expectation curve of TRR

P90 → 90% probability that the field has reserves equal or greater than P90

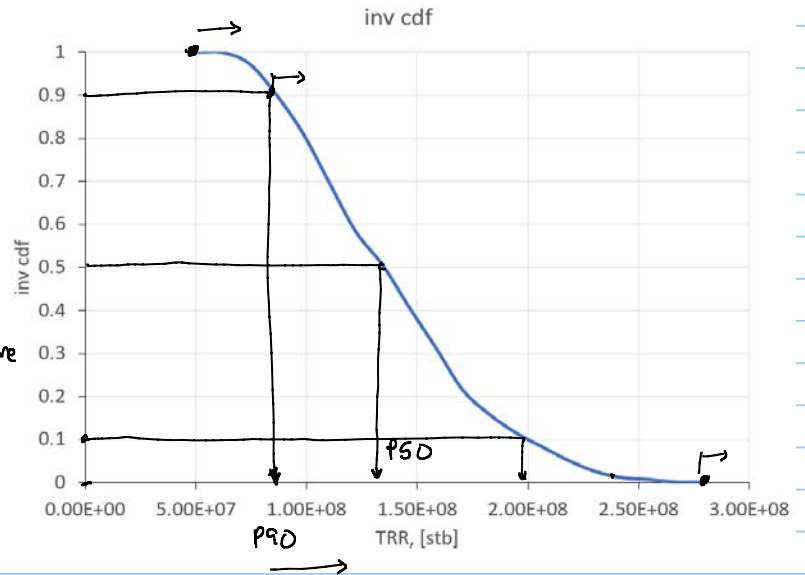
aka { proven reserves
Downside estimates

P50 → 50% probability that the field has reserves are equal or greater than P50

{ proven + probable reserves
Best estimate

P10 there is 10% probability that reserves are equal or greater than P10

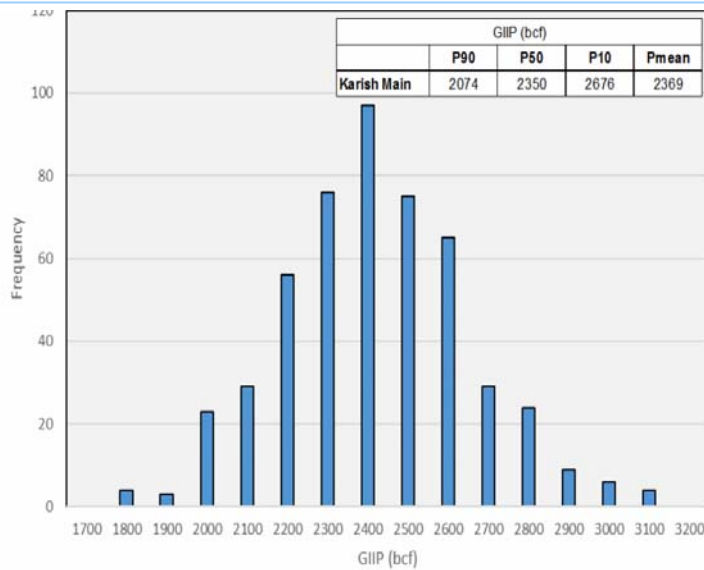
{ proven + probable + possible
Upside / optimistic.



each company/country uses different %

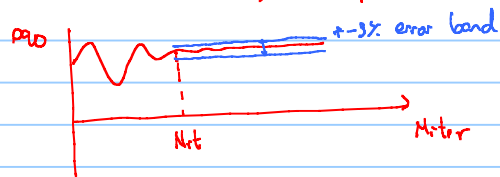
Table 5.2-1: Hebron Ben Nevis (Pool 1) In-Place Volumes Range

Hebron Ben Nevis Oil	Upside Volumes		Best Estimate Volumes		Downside Volumes	
	MBO	Mm ³	MBO	Mm ³	MBO	Mm ³
D-94 Fault Block	1601	255	1328	211	1077	171
I-13 Fault Block	252	40	187	30	141	22
Total Hebron Ben Nevis	1870	297	1515	241	1204	191



how many iterations : • convergence study

Net	P90	P50	P10	mean	mode



Having results of at least one simulation with "N" samples

depends on confidence level 7-3

standard deviation of sample

$$N_{it} = \left(\frac{F \cdot S_x}{\text{error}} \right)^2$$

of sample

average = 0.03 — desired error (in this case 3%)

	confidence	
	90%	92%
F	3	1.8

more details : Page 113 of compendium.

if $N > N_{it}$ then N is appropriate
 if $N < N_{it}$ then N must be increased

Now, with Python

coalc.com.

```
File Edit View Insert Cell Kernel Help
+ ↑ ↓ ⏪ ■ ↻ ⏩ tab Code ▾ 📄 Snippets 🛑 Halt Validate

In [2]: #importing needed libraries
import matplotlib.pyplot as plt #library for plotting
import numpy as np #for math operations
import pandas as pd #for creating tables

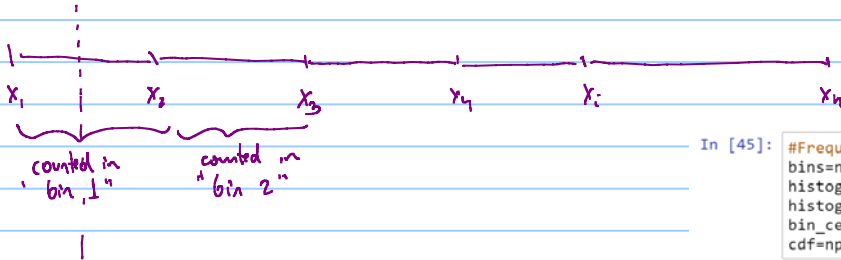
In [3]: #declare functions
def Npu(por,RV,NTG,So,Bo,Fr):
    #por porosity in fraction
    #RV rock volume in stb or Sm3
    #NTG net to gross, in fraction
    #So oil saturation, in fraction
    #Bo oil formation volume factor, bbl/stb or m3/Sm3
    #Fr recovery factor, in fraction
    TRR=por*RV*NTG*So*Fr/Bo
    return TRR

In [4]: #input data
por_min=0.18
por_max=0.3
RV_min=5e3 # in million bbl
RV_max=6.25e3
NTG_min=0.3
NTG_max=0.5
So_min=0.8
So_max=0.9
Bo_min=1.35
Bo_max=1.6
Fr_min=0.18
Fr_max=0.35
Fr_mode=0.25

In [9]: #MC simulation
#random sampling
n=1000
por=np.random.uniform(por_min,por_max,n)
RV=np.random.uniform(RV_min,RV_max,n)
NTG=np.random.uniform(NTG_min,NTG_max,n)
So=np.random.uniform(So_min,So_max,n)
Bo=np.random.uniform(Bo_min,Bo_max,n)
Fr=np.random.triangular(Fr_min,Fr_mode,Fr_max,n)
#MC simulation, compute Npu for all samples
TRR=Npu(por,RV,NTG,So,Bo,Fr)

In [ ]: #Frequency analysis
```

a comment in python about bins



for plotting

$x_{1.5}$ $x_{2.5}$ $x_{3.5}$

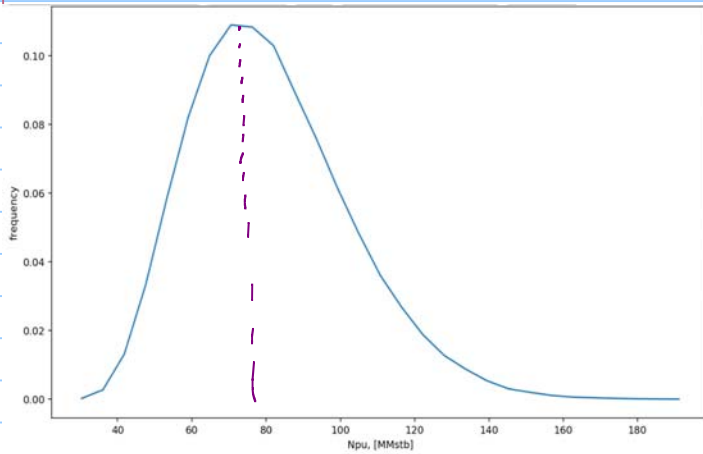
```
In [45]: #Frequency analysis of results
bins=np.linspace(TRR.min(),TRR.max(),20)
histogram,bins=np.histogram(TRR,bins=bins)
histogram=histogram/n
bin_centers=0.5*(bins[1:]+bins[:-1])
cdf=np.cumsum(histogram)
```

```
In [46]: #plotting pdf
plt.xlabel('Npu, [MMstb]')
plt.ylabel('frequency')
plt.plot(bin_centers,histogram)
plt.show()
```

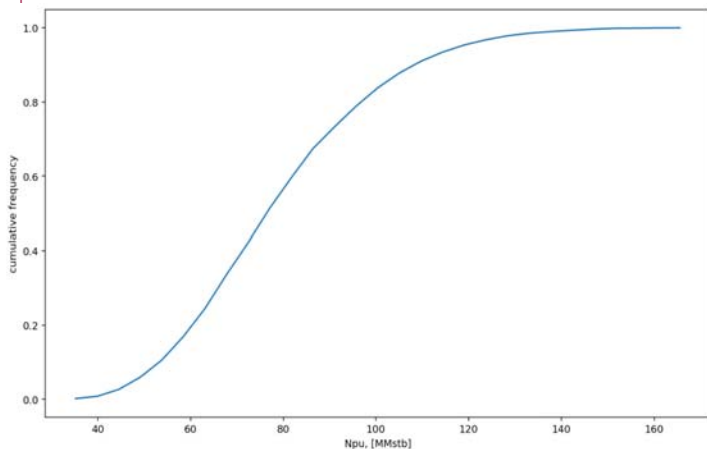
`bin_centers=0.5*(bins[1:]+bins[:-1])`

index : 0 1 2 3
 bins [a₁ a₂ a₃ a₄]
 bins[1:] [a₂ a₃ a₄]
 bins[:-1] [a₁ a₂ a₃]

bin centers : $\frac{a_1+a_2}{2}$ $\frac{a_2+a_3}{2}$ $\frac{a_3+a_4}{2}$



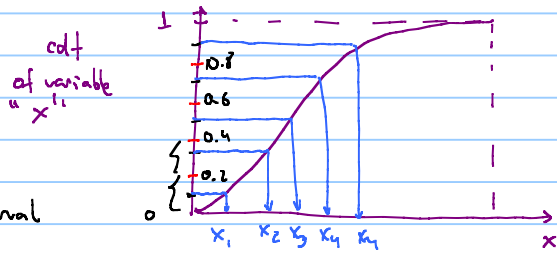
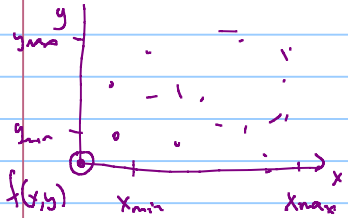
pdf



```
In [47]: #plotting cdf
plt.xlabel('Npu, [MMstb]')
plt.ylabel('cumulative frequency')
plt.plot(bin_centers,cdf)
plt.show()
```


Other methods to quantify uncertainty:

Latin Hypercube Sampling (LHS) like Monte Carlo but instead of random sampling, a more intelligent sampling is made



- 1: divide cdf in "n" intervals
- 2: sample randomly from each interval

 - 0 → 0.2
 - 0.2 → 0.4
 - 0.4 → 0.6
 - 0.6 → 0.8
 - 0.8 → 1

3: find corresponding "X"s

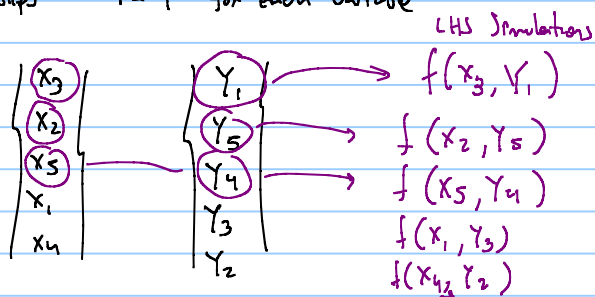
- x_1
- x_2
- x_3
- x_4
- x_5

4. Shuffle (random)

}

x_3
 x_2
 x_5
 x_1
 x_4

5: Repeat steps 1-4 for each variable



6: do frequency analysis on results

interval_start : $\begin{Bmatrix} x_1 \\ x_2 \\ x_3 \\ x_4 \end{Bmatrix}$ - x_5 end
- x_4
- x_3
- x_2
- x_1 start

interval_end $\begin{Bmatrix} x_2 \\ x_3 \\ x_4 \\ x_5 \end{Bmatrix}$

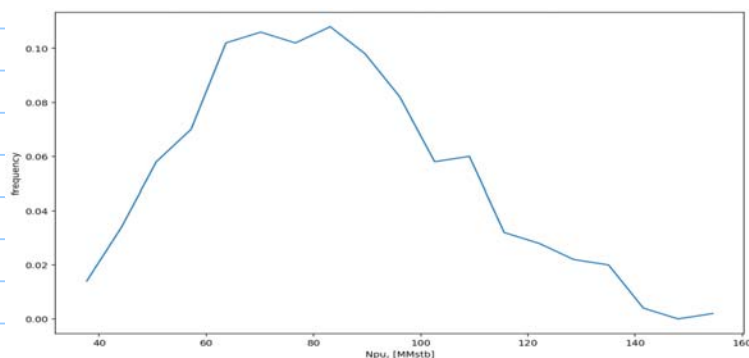
function vectorization

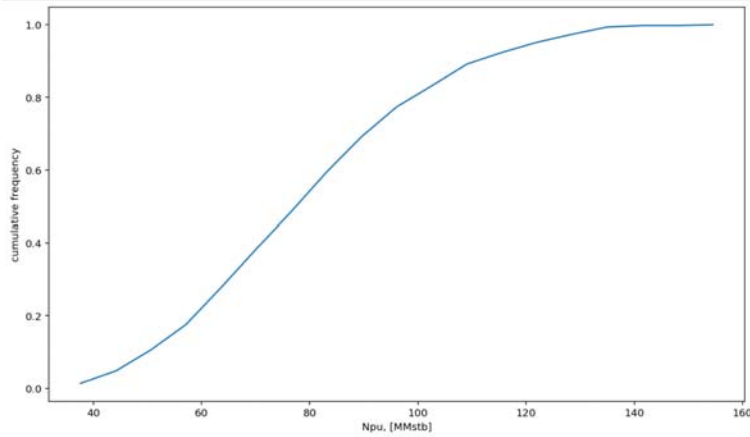
$np.random.uniform(\begin{Bmatrix} x_1 \\ x_2 \\ x_3 \\ x_4 \end{Bmatrix}, \begin{Bmatrix} x_2 \\ x_3 \\ x_4 \\ x_5 \end{Bmatrix}) \iff np.random.uniform(x_1, x_2) \rightarrow x^*$
 $np.random.uniform(x_2, x_3) \rightarrow$

```
In [5]: #declare functions
def Npu(por,RV,NTG,So,Bo,Fr):
    #por porosity in fraction
    #RV rock volume in stb or Sm3
    #NTG net to gross, in fraction
    #So oil saturation, in fraction
    #Bo oil formation volume factor, bbl/stb or m3/Sm3
    #Fr recovery factor, in fraction
    TRR=por*RV*NTG*So*Fr/Bo
    return TRR
def LHS_samples_uniform(min_val,max_val,n):
    #returns a list of random values from a uniform distribution using LHS
    #n: number of samples to generate
    #min_val minimum value of the variable
    #max_val maximum value of the variable
    len_int=1/n #delta in cdf
    interval_start=np.linspace(0,1-len_int,n)
    interval_end=np.linspace(len_int,1,n)
    cdf_samples=np.random.uniform(interval_start,interval_end)
    samples=scpstat.uniform.ppf(cdf_samples,loc=min_val,scale=(max_val-min_val))
    np.random.shuffle(samples)
    return samples
```

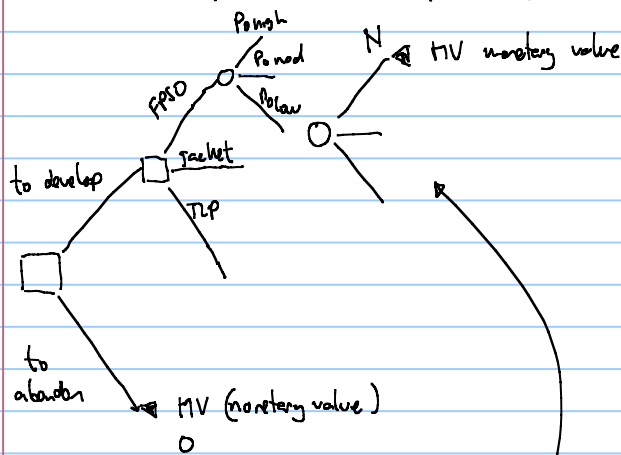
```
In [6]: #input data
por_min=0.18
por_max=0.3
RV_min=5e3 # in million bbl
RV_max=6.25e3
NTG_min=0.3
NTG_max=0.5
So_min=0.8
So_max=0.9
Bo_min=1.35
Bo_max=1.6
Fr_min=0.18
Fr_max=0.35
```

```
In [12]: #LHS simulation
n=500
por=LHS_samples_uniform(por_min,por_max,n)
RV=LHS_samples_uniform(RV_min,RV_max,n)
NTG=LHS_samples_uniform(NTG_min,NTG_max,n)
So=LHS_samples_uniform(So_min,So_max,n)
Bo=LHS_samples_uniform(Bo_min,Bo_max,n)
Fr=LHS_samples_uniform(Fr_min,Fr_max,n)
#LHS simulation, compute Npu for all samples
TRR=Npu(por,RV,NTG,So,Bo,Fr)
```





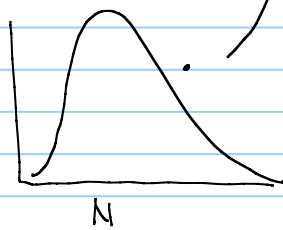
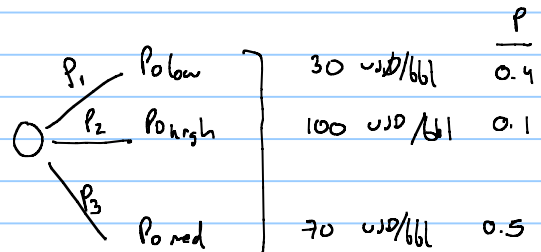
• to reduce even further computational time, and to include integer/discrete variables it is possible to use probability trees



□ decision node

○ chance node

→ end node

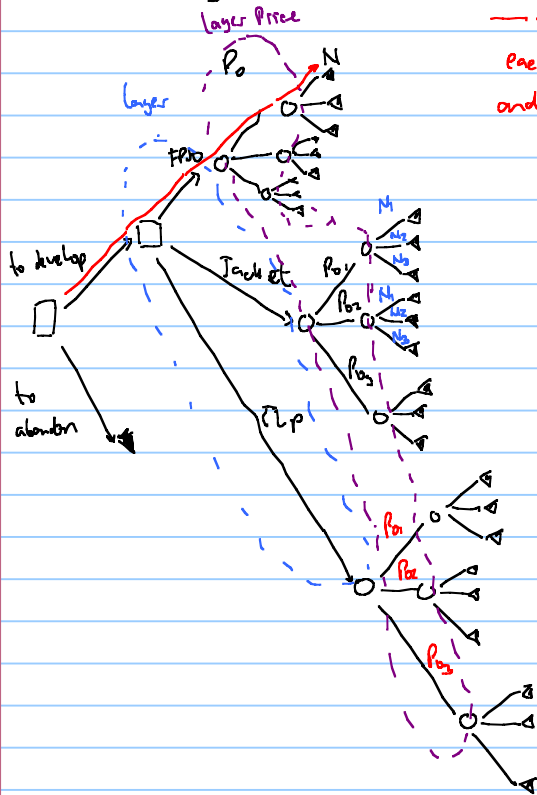


Case no.	topside type	Po	N	MV	Probability
1	FPSO	High	Small	()	$P_{Polow} \cdot P_{Nsmall}$
2	FPSO	High	MED	()	
3	FPSO	High	High		
4	FPSO	MED	Small		
5	FPSO	MED	MED		
6	FPSO	MED	High		
7	FPSO	Low	Small		
8	FPSO	Low	MED		
9	FPSO	Low	High		

and similar for Jacket and TLP (depending platform)

o: price N
 9: 3 x 3
 cases cases

(Cont.) Probability / decision trees



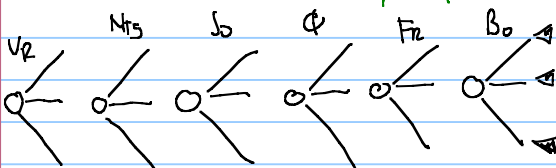
→ path
 each path has an economic value
 and a probability

$$P_{path} = P_{P_0} \cdot P_N$$

lets solve the previous problem (TRR = $\frac{VR \cdot N_{trg} \cdot S_0 \cdot (\Phi)}{B_0} Fr$) using probability trees:

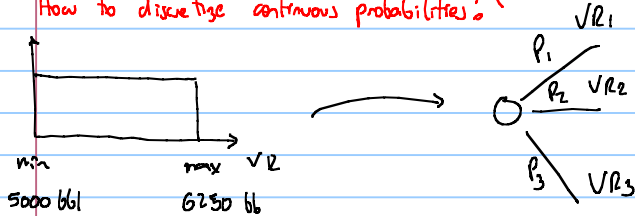
prob tree (compact view)

Not uniform



$$3 \times 3 \times 3 \times 3 \times 3 \times 3 = 3^6 = 729 \text{ paths}$$

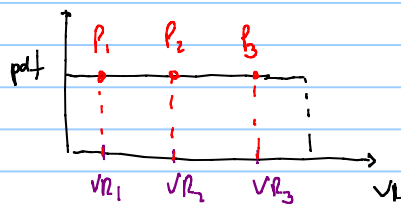
How to discretize continuous probabilities? (to use in decision trees)

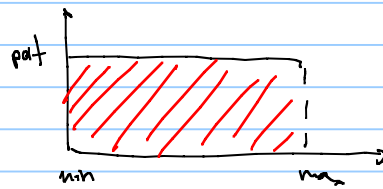


there are many methods:

① Value discretization

- a) define "arbitrarily" "n" values of variable (e.g. uniformly spaced)
- b) read from pdf its associated probability
 $P_1, P_2, P_3 = 8E-4$
- c) normalize probability





$$P_0(x_{\max} - x_{\min}) = 1$$

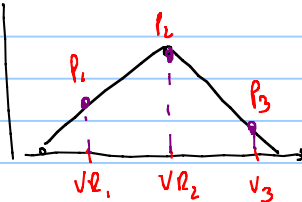
$$P = \frac{1}{(6250 - 5000)} = 8 \times 10^{-4}$$

$$c) P_1 = \frac{P_{\text{field}}}{\sum P_i} = \frac{8 \times 10^{-4}}{3.8 \times 10^{-4}} = 0.333 \text{ -}$$

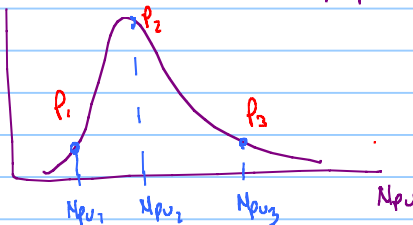
$$P_2 = 0.333 \text{ -}$$

$$P_3 = 0.333 \text{ -}$$

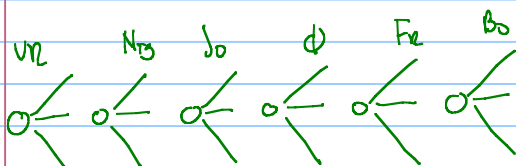
what if the distribution was not uniform pdf



we can also apply this method to discretize our 'NpU' pdf



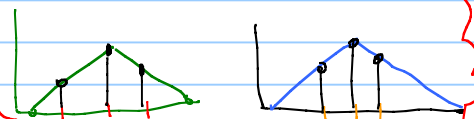
How to solve the tree?



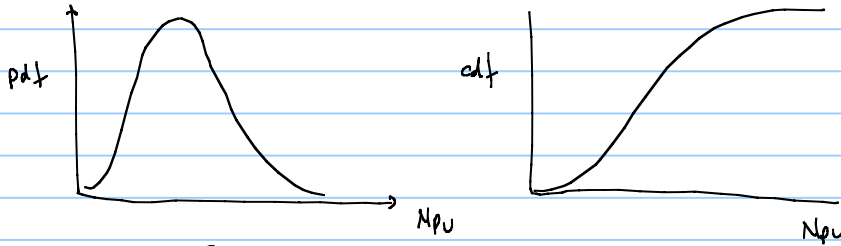
i) in excel

Case	vR	NpU	So	Q	Fr	Bo	NpU	P
1	vR1	NpU1	So1	Q1	Fr1	Bo1	A	B
2	vR1	NpU1	So1	Q1	Fr1	Bo2		
3	vR1	NpU1	So1	Q1	Fr1	Bo3		
4	vR1	NpU1	So1	Q1	Fr2	Bo1		
5	vR1	NpU1	So1	Q1	Fr2	Bo2		
6	vR1	NpU1	So1	Q1	Fr2	Bo3		

if all input probabilities are uniform, then the probability of each case (path) is the same, but, if not, they could be different



with MC (or LHS) we obtain a distribution



BUT with decision trees?

if there are many paths on the tree, we can also compute a distribution:

① take column A and B from above

Npv	P
A	B
min	P

② sort values using col "A", eg from min to max

③ compute cumulative probability

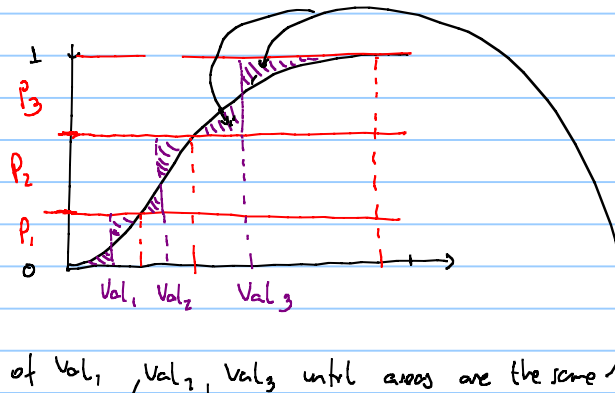
$\square + \square = \square$

if not enough cases i just report all discrete cases with their associated probability

Npv	P

there are other methods to discretize continuous distributions

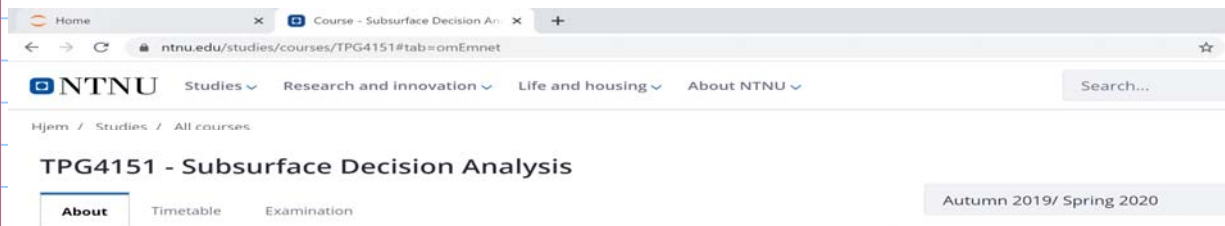
- 1) on the cdf
- o define desired probabilities (e.g. P_1, P_2, P_3)



- 2) change the location of Val_1, Val_2, Val_3 until areas are the same the discrete distribution (can be done graphically, with the eye or analytically)

Val_1	P_1
Val_2	P_2
Val_3	P_3

for more information about uncertainty quantification, MC simulation, decision trees,
take the course:



Several discretization methods are available.

- 3-Point Shortcuts
 - Extended Pearson-Tukey
 - McNamee-Celona
 - Extended Swanson-Megill
- Moment Matching
- CDF Discretization
 - Bracket Mean ←
 - Bracket Median
- Value Discretization (High Resolution Probability Tree) ←

Prof. Reidar Bratvold
Aoje Hong

2019 HOST

IØ8810 Vinterskole - Planlegging under usikkerhet

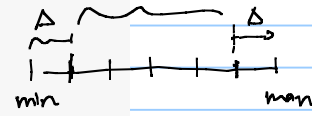
24

Example, solving the TRR problem with probability tree in python:

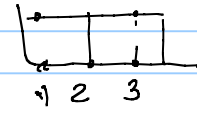
```
In [8]: #importing needed libraries
import matplotlib.pyplot as plt
import numpy as np
import scipy.stats as scpstat
```

```
In [9]: #declaring necessary functions
def Npu(a):
    #returns N in [stb or Sm3]
    #input:
    #por, porosity, [-]
    #RV, rock volume, [m3 or bbl]
    #NTG, net to gross, [-]
    #So, oil saturation, [-]
    #Bo, oil formation volume factor [m3/Sm3]
    por=a[0]
    RV=a[1]
    NTG=a[2]
    So=a[3]
    Bo=a[4]
    Fr=a[5]
    TRR=por*RV*NTG*So*Fr/Bo
    return TRR
```

```
def total_prob(a):
    #calculates the probability of a particular combination of branches
    prob_1=a[0]
    prob_2=a[1]
    prob_3=a[2]
    prob_4=a[3]
    prob_5=a[4]
    prob_6=a[5]
    b=prob_1*prob_2*prob_3*prob_4*prob_5*prob_6
    return b]
def branches(min_val,max_val,nr):
    delta=(max_val-min_val)*0.5/nr
    a=np.linspace(min_val+delta,max_val-delta,3)
    return a
def discrete_prob_uniform(min_val,max_val, val):
    #discretizes a uniform probability function using the value discretization method
    a=scpstat.uniform.pdf(val,loc=min_val,scale=(max_val-min_val))
    a=a/np.sum(a)
    return a
```



$$\Delta = \frac{\max - \min}{n} \cdot 0.5$$



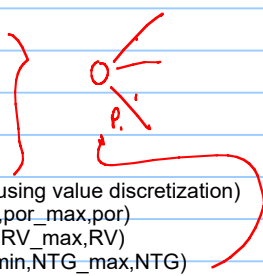
normalization

sets pdf

```
#input data
#porosity
por_min=0.18
por_max=0.3
```

```
#input data
#porosity
por_min=0.18
por_max=0.3
#Rock Volume [1E06 bbl]
RV_min=5000
RV_max=6250
#Net to gross
NTG_min=0.3
NTG_max=0.5]
#Oil saturation
So_min=0.8
So_max=0.9
#Oil formation volume factor [bbl/stb]
Bo_min=1.35
Bo_max=1.6
#recovery factor [-]
Fr_min=0.18
Fr_max=0.35
```

```
#nr. branches per variable
nb=3
#calculating branches
por=branches(por_min,por_max,nb)
RV=branches(RV_min,RV_max,nb)
NTG=branches(NTG_min,NTG_max,nb)
So=branches(So_min,So_max,nb)
Bo=branches(Bo_min,Bo_max,nb)
Fr=branches(Fr_min,Fr_max,nb)
```

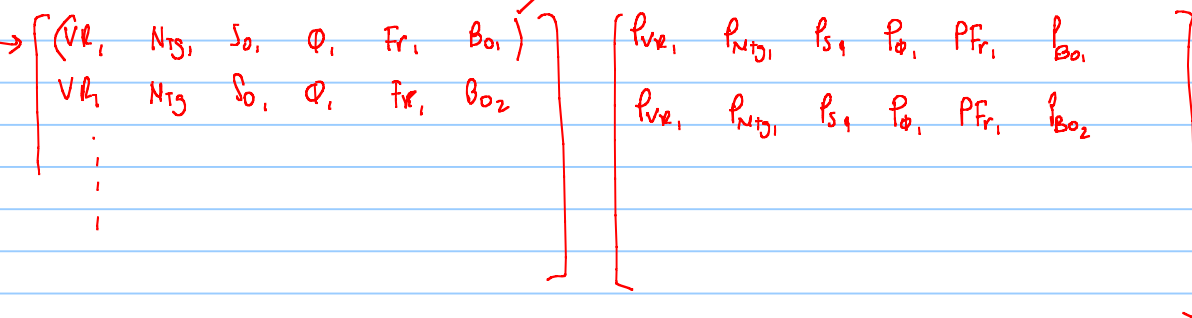


```
#calculating probabilities of each branch (using value discretization)
prob_por=discrete_prob_uniform(por_min,por_max,por)
prob_RV=discrete_prob_uniform(RV_min,RV_max,RV)
prob_NTG=discrete_prob_uniform(NTG_min,NTG_max,NTG)
prob_So=discrete_prob_uniform(So_min,So_max,So)
prob_Bo=discrete_prob_uniform(Bo_min,Bo_max,Bo)
prob_Fr=discrete_prob_uniform(Fr_min,Fr_max,Fr)
```



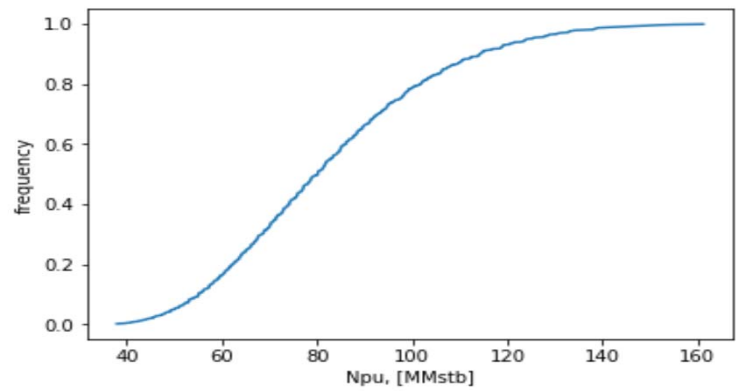
```

nr_variables=6
#create an element-wise combination of all branches
combination_vector=np.array(np.meshgrid(por,RV,NTG,So,Bo,Fr)).T.reshape(-1,nr_variables)
combination_prob=np.array(np.meshgrid(prob_por,prob_RV,prob_NTG,prob_So,prob_Bo,prob_Fr)).T.reshape(-1,nr_variables)
N_comb=len(combination_vector)
results_val=[] ← vector to gather results
results_prob=[],
for i in range(0,N_comb-1):
    results_val.append(Npu(combination_vector[i])) → applying Npu function on each line
    results_prob.append(total_prob(combination_prob[i])) → calculating prob of each path
results=np.vstack((results_val,results_prob))
results=results.T
results=np.sort(results,axis=0) → sort from min to max
cdf=np.cumsum(results[:,1]) → calculate cumulative prob
    
```



```

#plot cdf
plt.xlabel('Npu, [MMstb]')
plt.ylabel('frequency')
plt.plot(results[:,0],cdf,label="cdf")
plt.show()
    
```



- pending topics :
- offshore structures for oil and gas production
 - important part of CAPEX → affect NPU
 - technical constraints
 - flow assurance
 - wax
 - hydrate
 - scale
 - emulsion
 - asphaltene
 - corrosion
 - erosion
 - vibration
 - slugging
 - electric submersible pumps (ESPs) } tentative
 - production optimization

Monday

Friday

13.03

offshore
stave

16.03

offshore
stave

20.03

offshore
flow assurance

23.03

flow ass.

27.03

flow assure
ledaflow (transient multiphase)
flow simulator

30.03

ledaflow (transient multiphase)
flow simulator

04.04

exercise session

production optimization

17.04

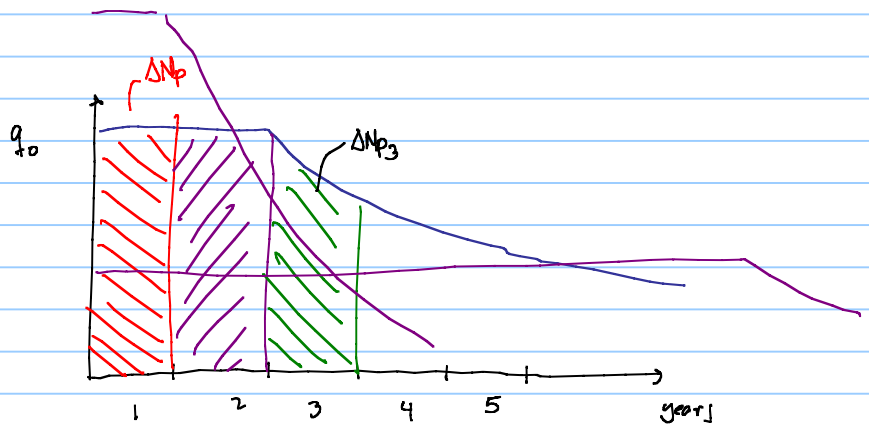
prod. optimization

20.04

- Consultation
- course summary

- Exercise 2 will be merged with exercise set 1 with delivery date after Easter
(please keep working on it 😊 =>)!
there will be one exercise using Ledaflow.

Clarification problem 6, exercise set 1



$$NPV_{revenue} = \sum_{i=1}^N \frac{\Delta Q_{p_i} \cdot P_o}{(1+d_f)^i}$$

$$NPV \cdot P_o \cdot F_o = NPV_{revenue} = \frac{\Delta Np_1 \cdot P_o}{(1+d_f)^1} + \frac{\Delta Np_2 \cdot P_o}{(1+d_f)^2} + \frac{\Delta Np_3 \cdot P_o}{(1+d_f)^3} + \dots$$

$$NPV = \sum_{i=1}^N \Delta Np_i$$

Use data from your Shohvit exercise to see the range of variation of Fd!!!

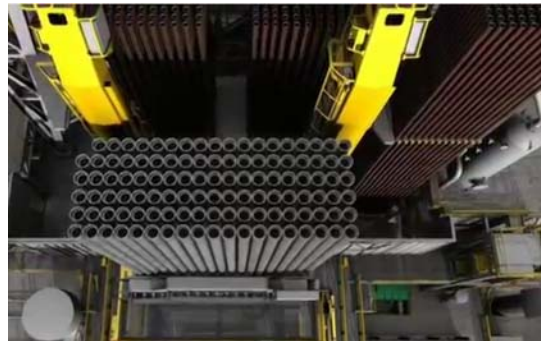
Offshore structures for oil and gas production

Prof. Milan Stanko (NTNU)

1

Components

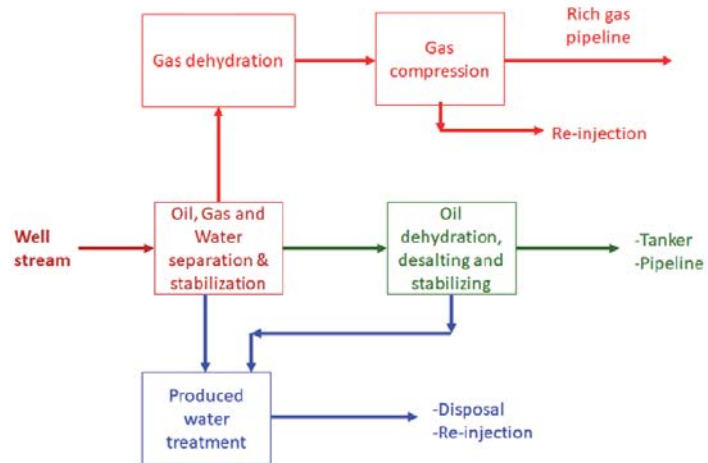
- Facilities for drilling and full intervention. This includes drilling tower, BOP, drilling floor, mud package, cementing pumps, storage deck for drill pipes and tubulars, drilling risers.



2

Components

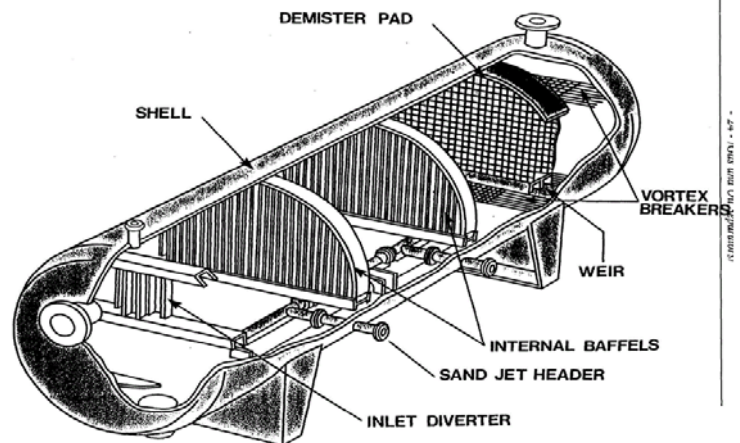
- Facilities for light well intervention.
- Processing facilities: separator trains for primary oil, gas and water separation, gas processing train, water processing train.
- Gas injection system
- Gas compression units for pipeline transport
- Water injection system



3

Components

- Facilities for light well intervention.
- Processing facilities: separator trains for primary oil, gas and water separation, gas processing train, water processing train.
- Gas injection system
- Gas compression units for pipeline transport
- Water injection system



4

Components

- Living quarters
- Helideck.
- Power generation.
- Flare system.
- Utilities (hydraulic power fluid, compressed air, drinking water unit, air condition system, ventilation and heating system)



5

Components

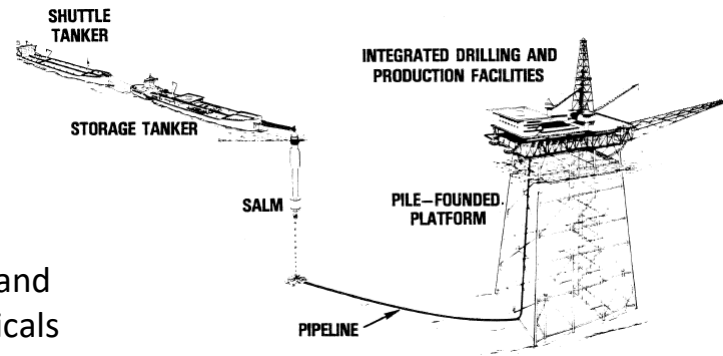
- Bay for wellheads and X-mas trees
- Production manifolds
- Oil storage
- Facilities for oil offloading
- Control system
- Monitoring system
- System for storage, injection and recovery of production chemicals (wax, scale, hydrate or corrosion inhibitors)
- Repair workshop



6

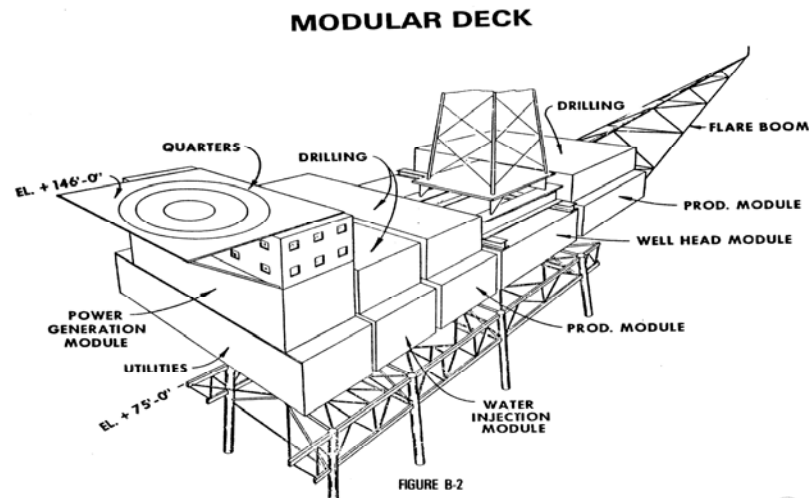
Components

- Bay for wellheads and X-mas trees
- Production manifolds
- Oil storage
- Facilities for oil offloading
- Control system
- Monitoring system
- System for storage, injection and recovery of production chemicals (wax, scale, hydrate or corrosion inhibitors)
- Repair workshop



7

Components



8


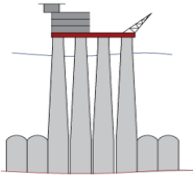
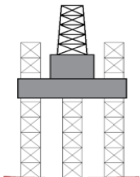
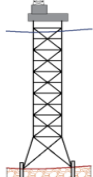
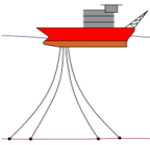
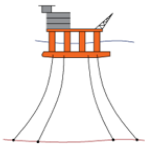
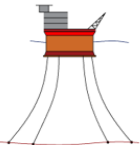
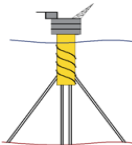
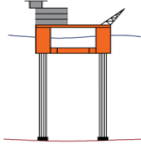
Components – can be spread



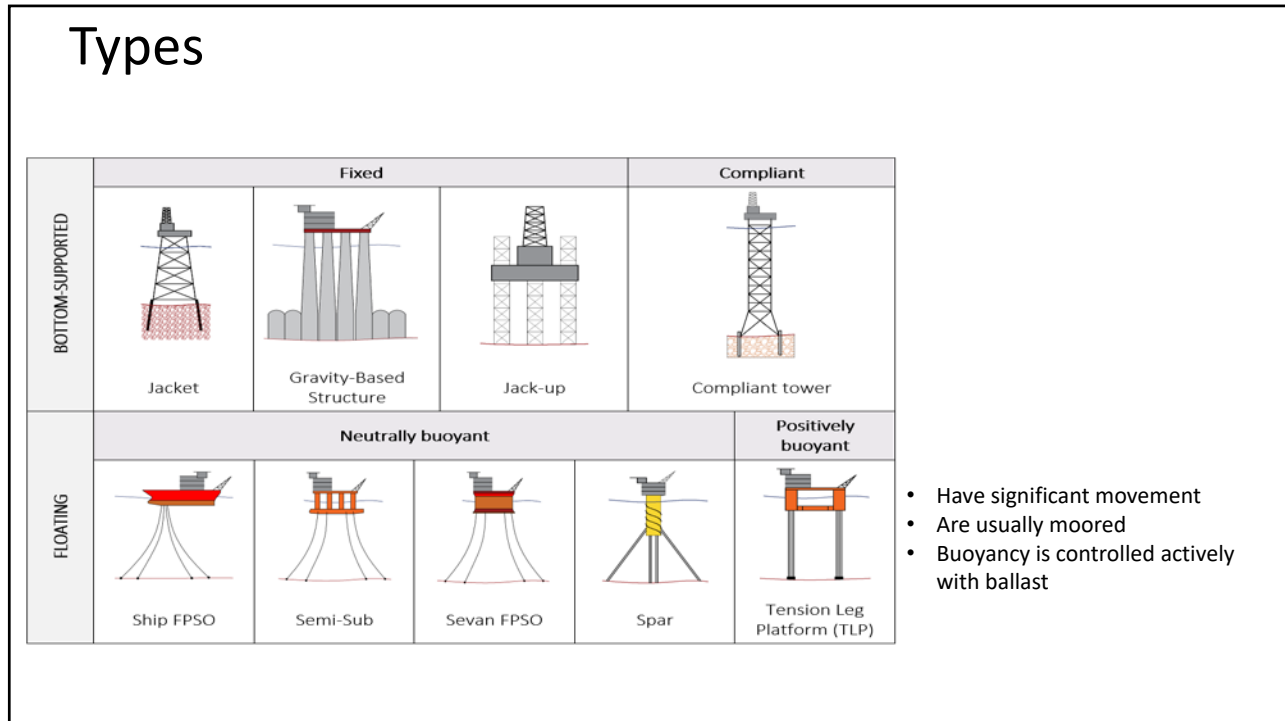
<https://www.akerbp.com/produksjon/valhall/>

9

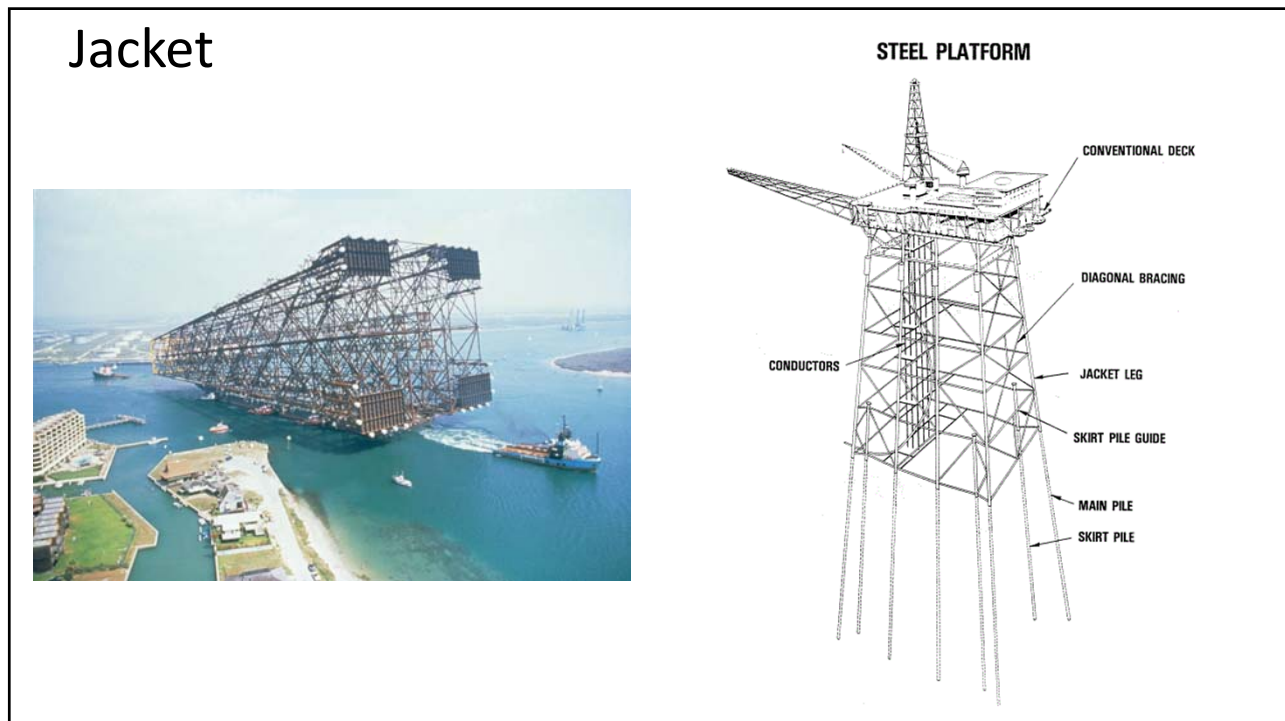
Types

		Fixed			Compliant	
BOTTOM-SUPPORTED						
	Jacket	Gravity-Based Structure	Jack-up	Compliant tower		
		Neutrally buoyant				Positively buoyant
FLOATING						
	Ship FPSO	Semi-Sub	Sevan FPSO	Spar	Tension Leg Platform (TLP)	

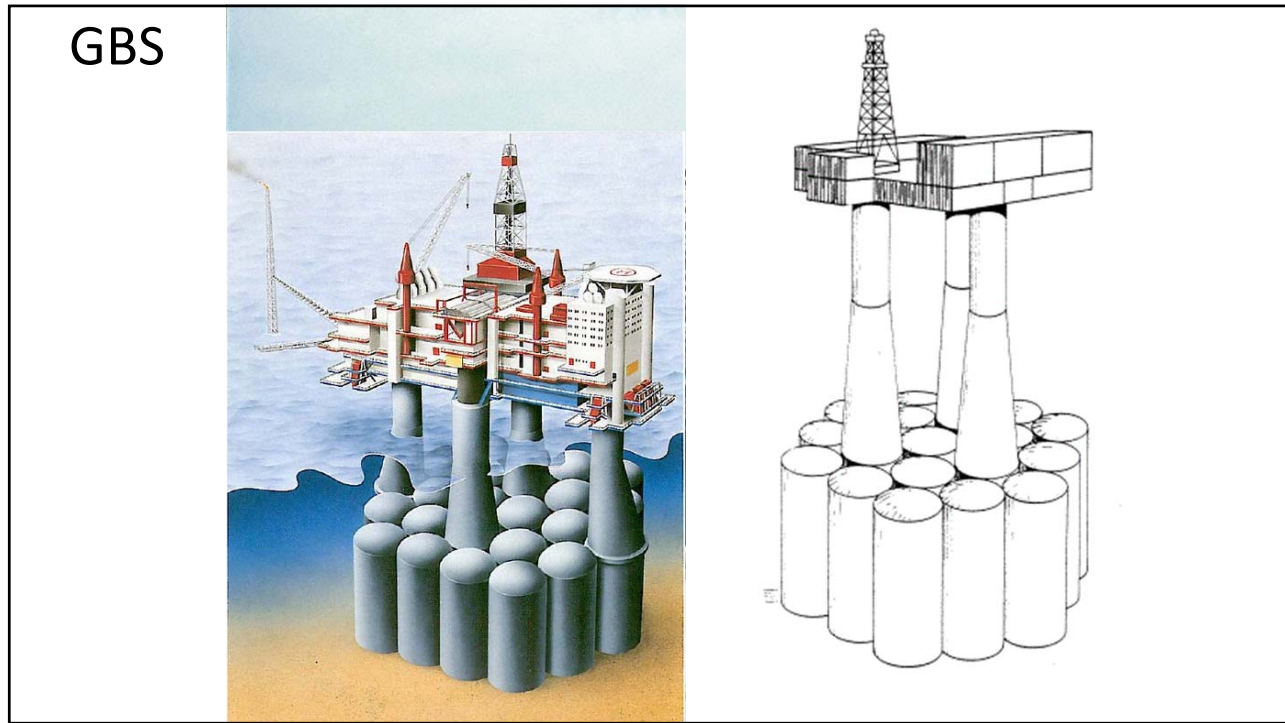
10



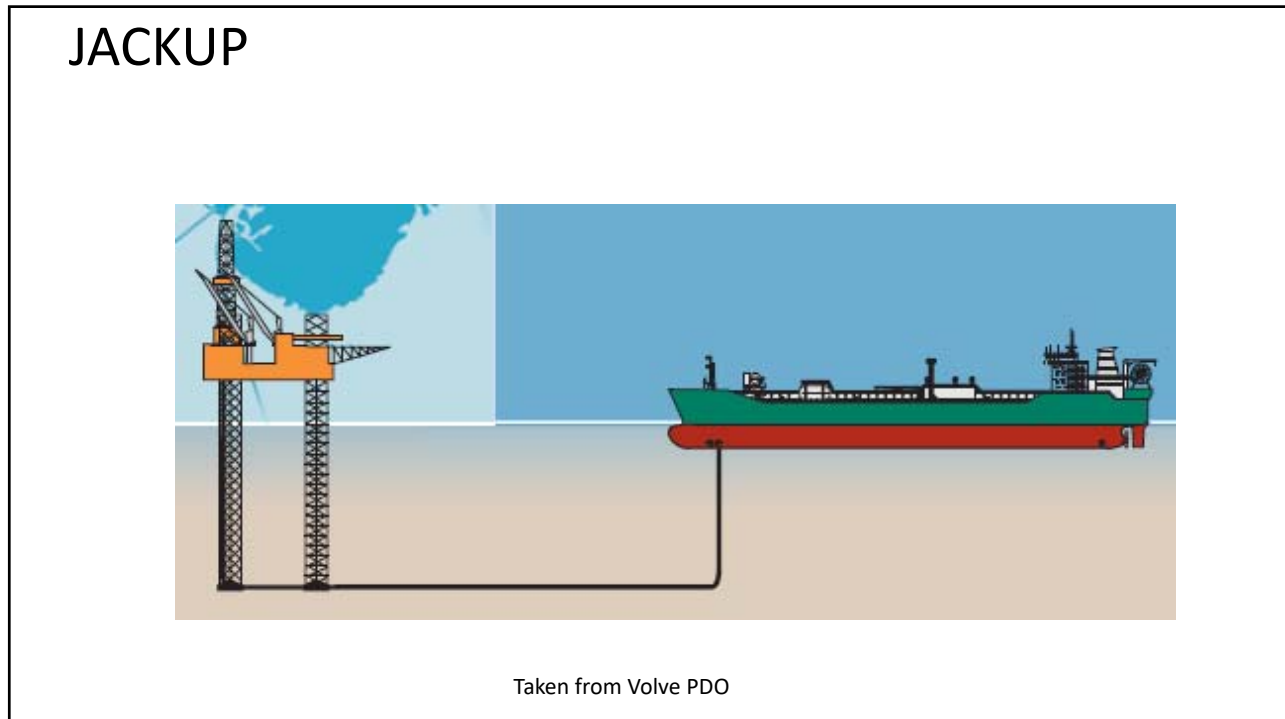
11



12



13



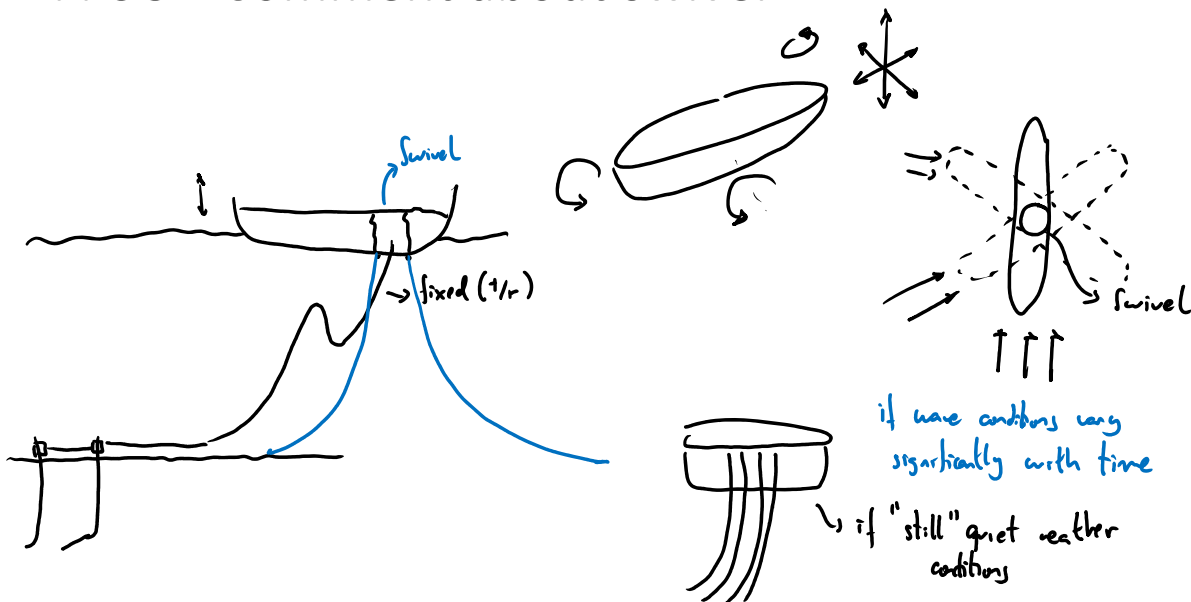
14

FPSO



15

FPSO - Comment about swivel



16

FPSO - Swivel



<https://www.youtube.com/watch?v=70XwYmmZFWs>

17

FPSO - Swivel



<https://www.youtube.com/watch?v=cCiUggjUhY0>

<https://www.youtube.com/watch?v=Sfjay0Rt3hU>

18

FPSO - Swivel

swivel might be bottlenecked



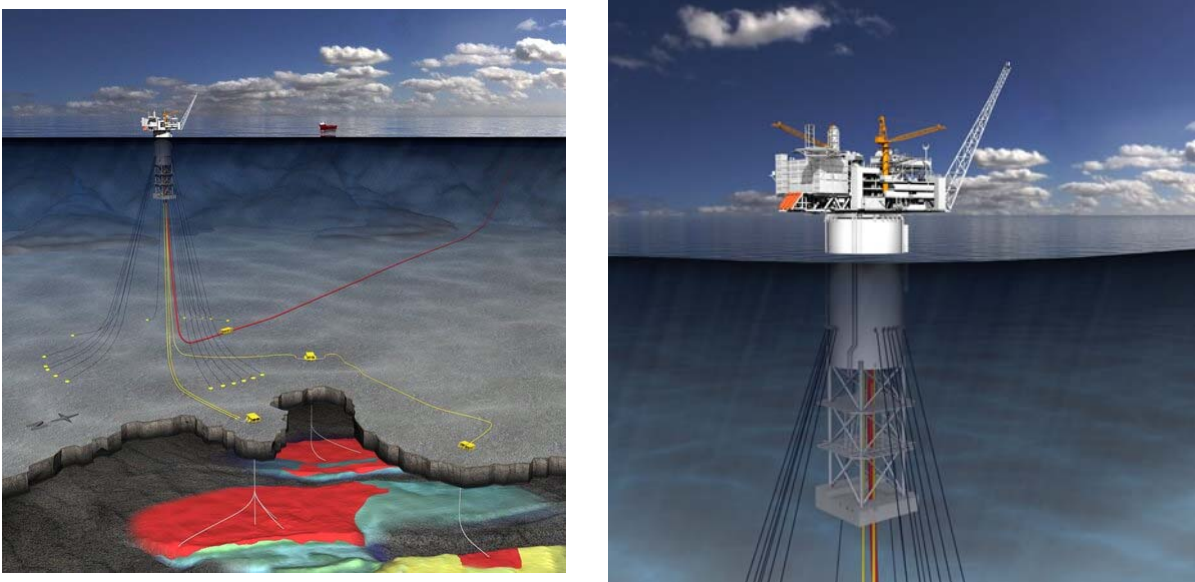
Maximum operating pressure **830 bar**

Very High Pressure Fluid Swivel

<https://www.youtube.com/watch?v=HbJh1ar0u1s>

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SPAR

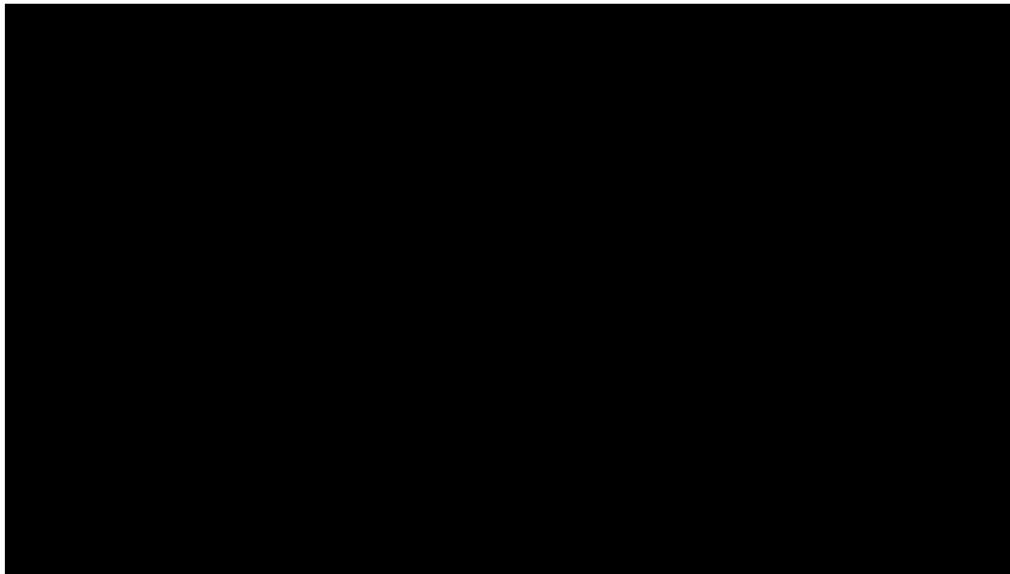


<https://www.tu.no/artikler/industri-kvaerner-sikrer-enda-et-aasta-hansteen-oppdrag/225940>

<https://www.tu.no/artikler/industri-kvaerner-sikrer-enda-et-aasta-hansteen-oppdrag/225940>

20

SPAR – Vortex induced vibrations



https://www.youtube.com/watch?v=_Hbbkd2d3H8&feature=youtu.be

21

SPAR – Vortex induced vibrations

Summary of project.

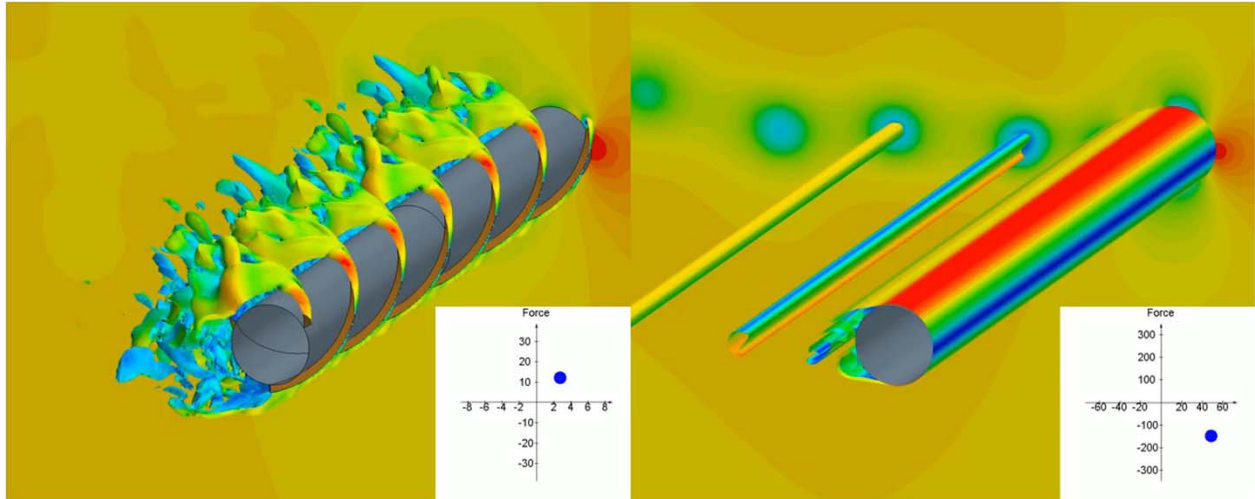
$$A^*_{\max} = Y_{\max}/D$$

"Fixed" means the cylinder is not allowed to oscillate. "VIV" means it is based on vortex shedding.

https://www.youtube.com/watch?v=24tBX_UD3fM

22

SPAR – Effect of helical strakes



<https://www.youtube.com/watch?v=W-zXwPT2r14>

23

SEVAN FPSO



<https://www.upstreamonline.com/epaper/sevan-fpsO-selected-for-bream/1-1-1160389>

24

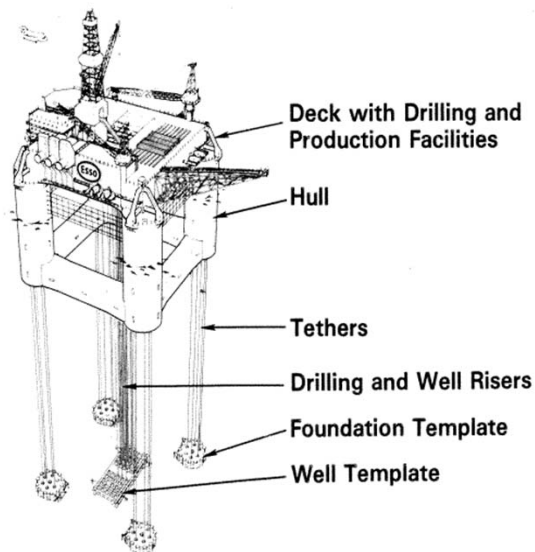
Tension leg platform



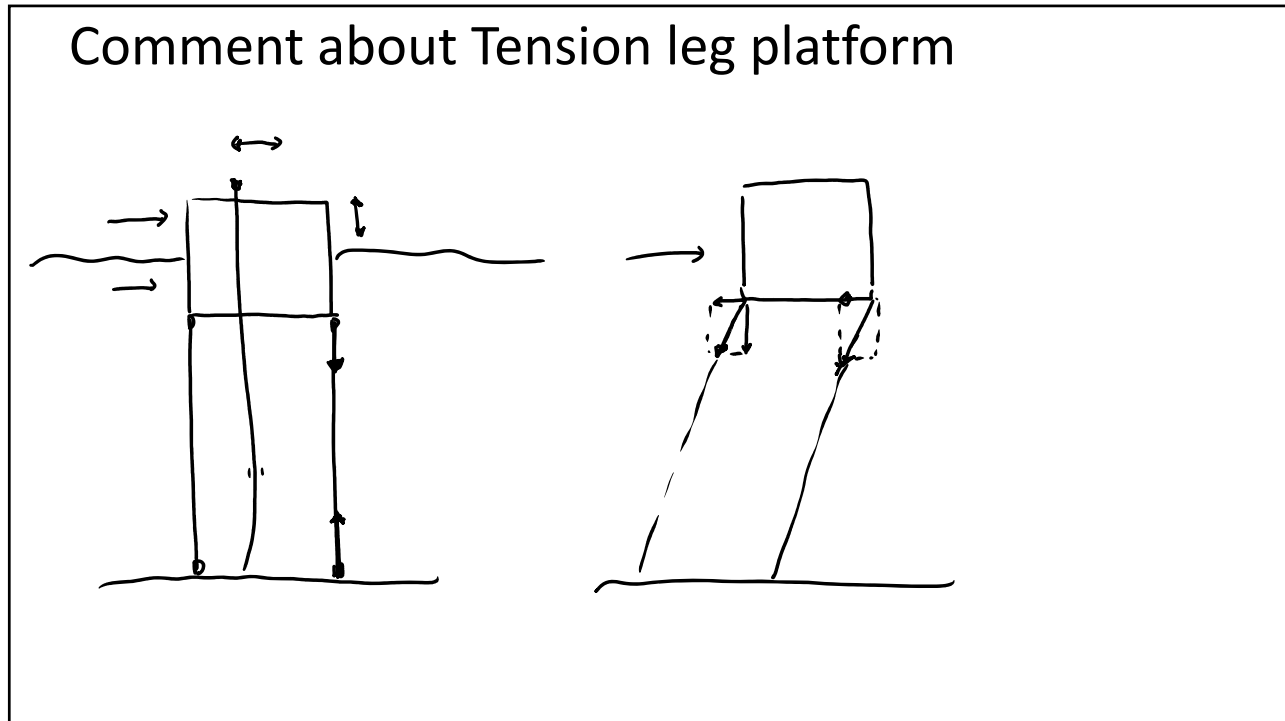
https://www.rigzone.com/training/insight.asp?insight_id=305&c_id=

25

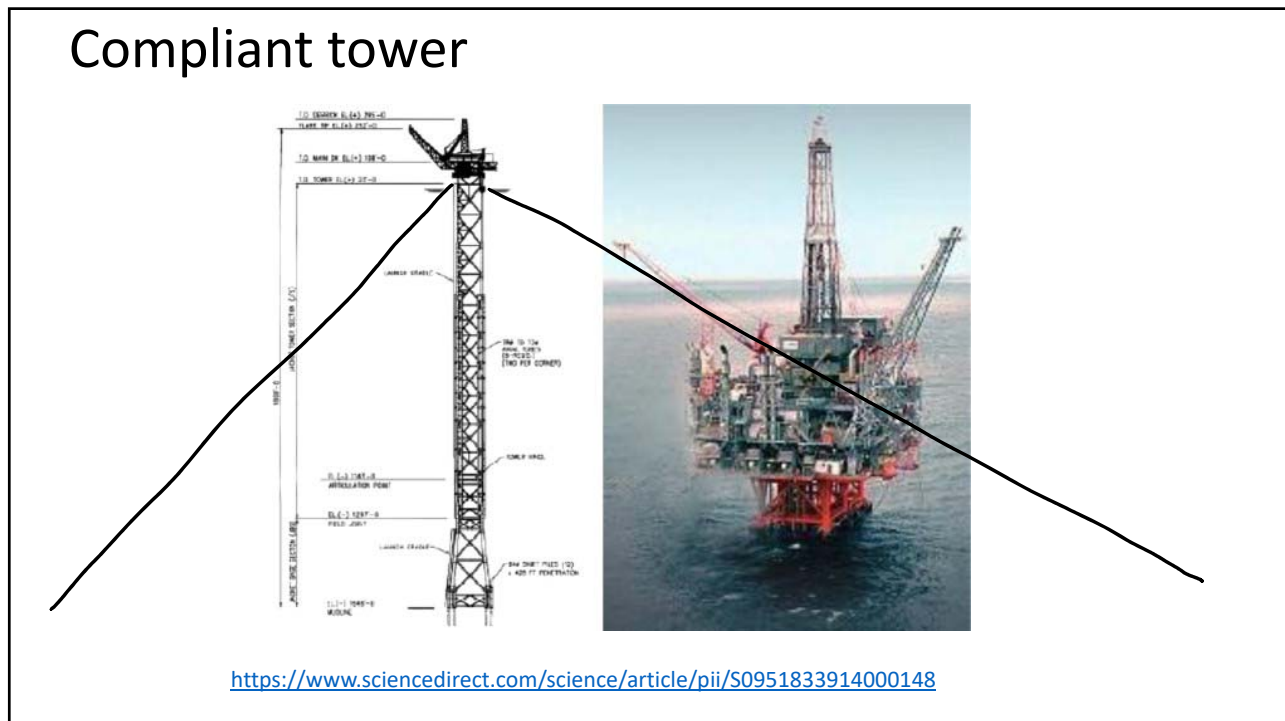
Tension leg platform



26



27



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Semi-Sub



<https://www.oedigital.com/news/453987-jack-st-malo-flows-for-chevron>



<https://www.bairdmaritime.com/work-boat-world/offshore-world/offshore-extraction-and-processing/offshore-drilling/awilco-orders-second-semi-submersible-drilling-rig-from-keppel-fels/>

29

Some selection criteria for offshore structures

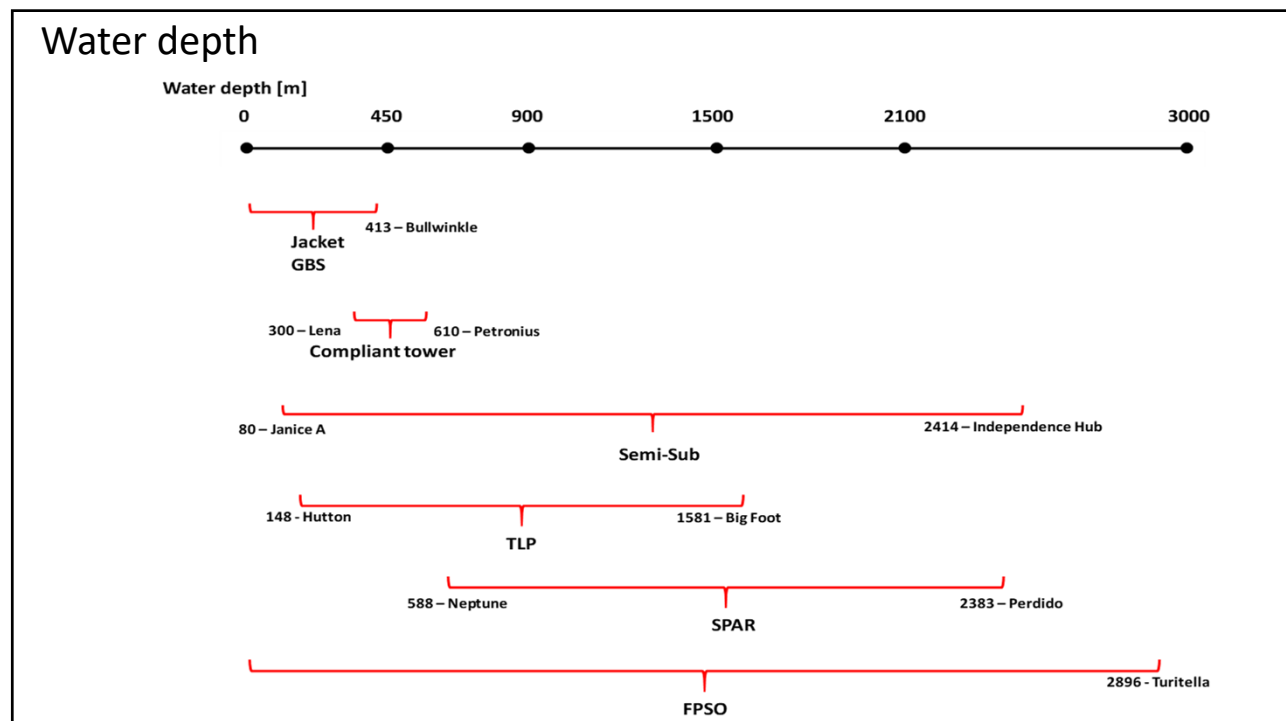
- Water depth
- Type of X-mas tree
 - Well intervention needs
 - Tubing replacement
 - Completion modifications
 - Artificial lift (ESP)
 - Infill drilling needs
 - Reservoir spread and structure
- Need for oil/condensate storage
- Marine loads Oceanographic environment
 - Wind, waves, current

30

Some selection criteria for offshore structures

- **Water depth**
- Type of X-mas tree
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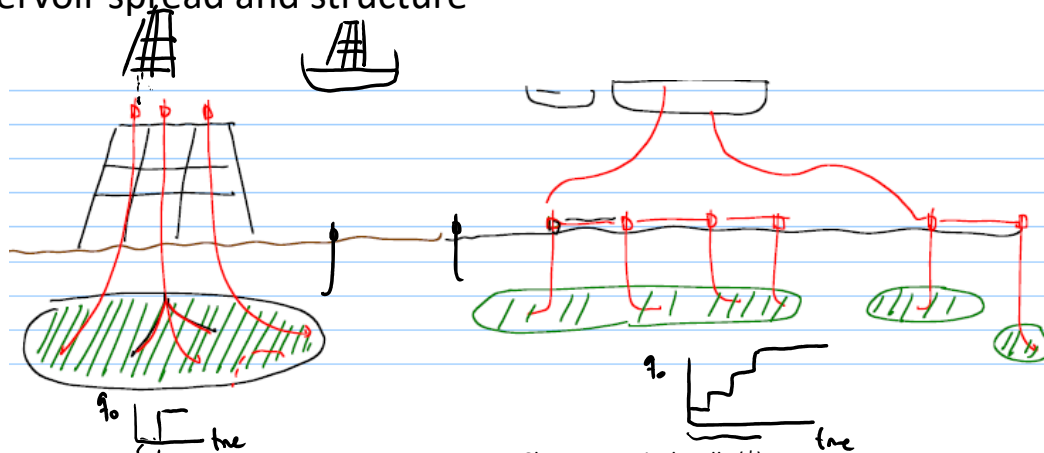
32

Some selection criteria for offshore structures

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 - Infill drilling needs
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 - Wind, waves, current

33

Reservoir spread and structure

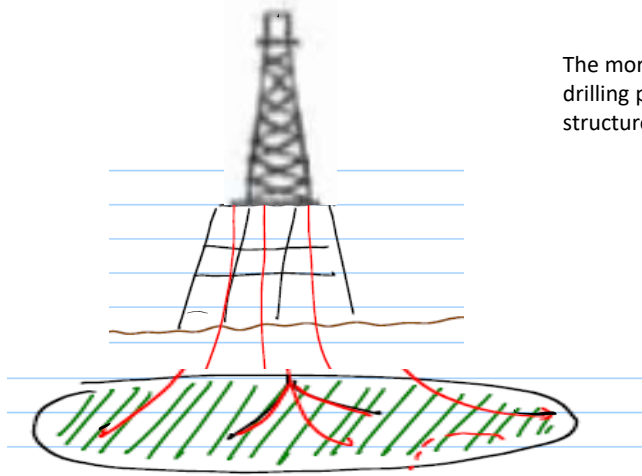


- Long deviated wells (\$\$\$)
- Wells are drilled from one location, no need to spend mobilization time (\$\$)
- Production startup must be delayed until all wells are drilled

- Shorter, vertical wells (\$)
- The drilling rig must be mobilized often which costs money (\$\$\$)
- Production can start in ramp up mode (if topside is in place)

34

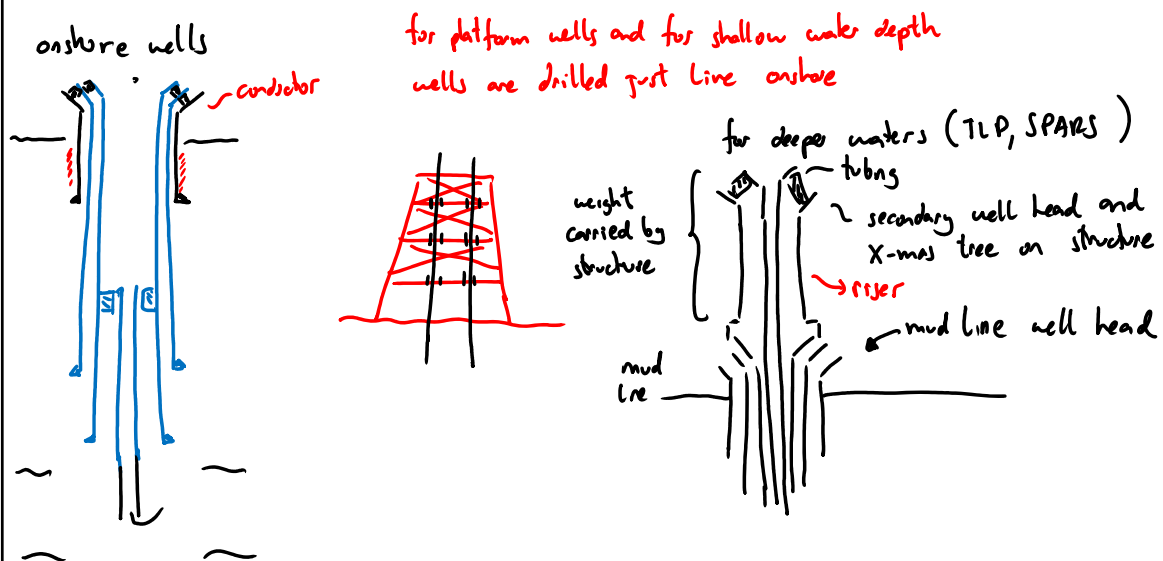
Reservoir spread and structure



The more spread - requires a bigger and more costly drilling package – more weight on the structure, bigger structure (\$\$\$)

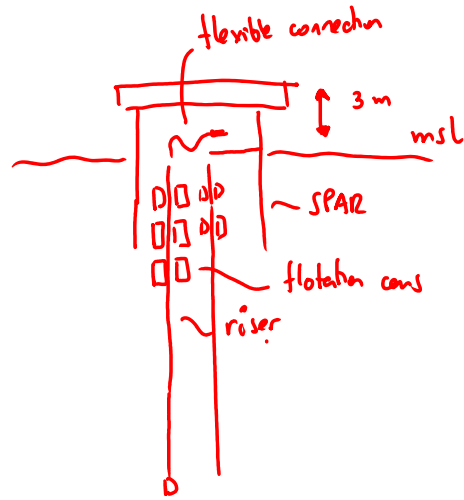
35

Transfer of well weight to soil and to offshore structure



36

Transfer of well weight to soil and to offshore structure



37

Support system for dry X-mas trees – deep water

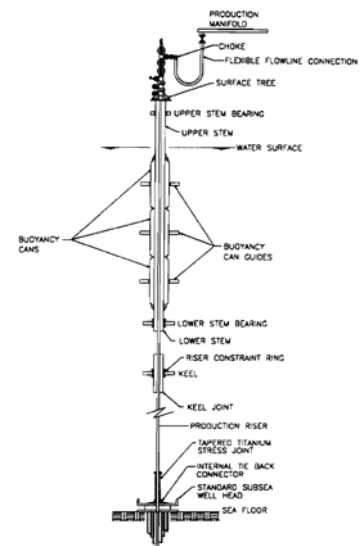
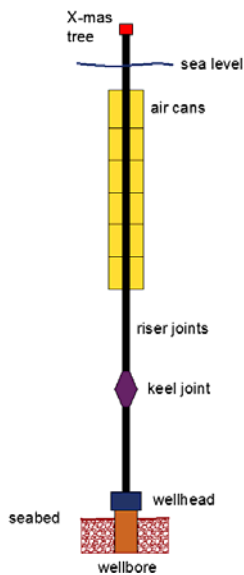


Figure 6 - Well System

OTC 8382

Neptune Project: Spar History and Design Considerations
R.S. Glenville, J.E. Halkyard, R.L. Davies, A. Green, F. Fimmi, Deep Oil Technology, Inc.

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Support system for dry X-mas trees – deep water

Real State on offshore structure is critical, not more slots than what is needed!

Figure 6 - Well System
OTC 8382
Neptune Project: Spar History and Design Considerations
R.S. Glasville, J.E. Haskyard, R.L. Davies, A. Green, F. Firm, Deep Oil Technology, Inc.

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Support system for dry X-mas trees – deep water

40

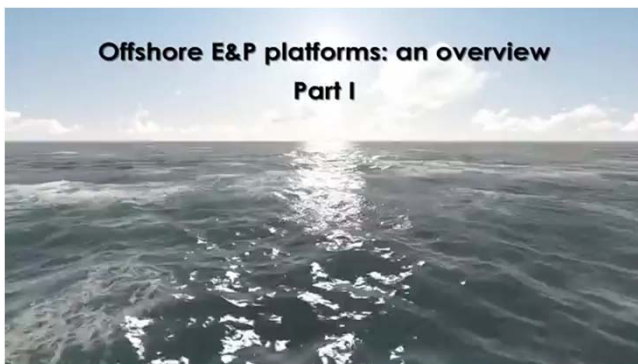
Some selection criteria for offshore structures

- Water depth
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 - Infill drilling needs
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 - Wind, waves, current

Only floating structures SPAR, TLPs and Semi-subs have “small” movement ranges suitable for dry X-mas trees

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Possibility for jackets without drilling package



<https://www.youtube.com/watch?v=-vJmAvqn6dU>



42

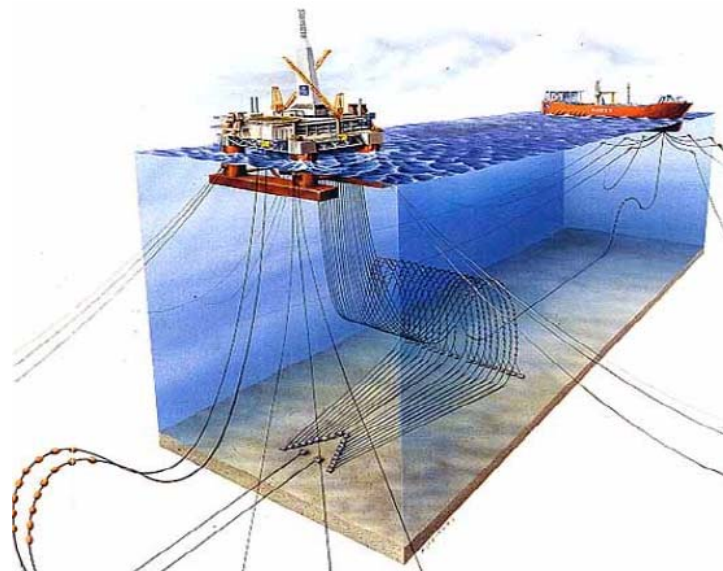
Possibility for jackets without drilling package



<https://www.offshoreenergytoday.com/offshore-safety-watchdog-to-investigate-maersk-invincible-incident/>

43

Njord: subsea wells with well intervention possibility



44

Layout of subsea systems – template wells

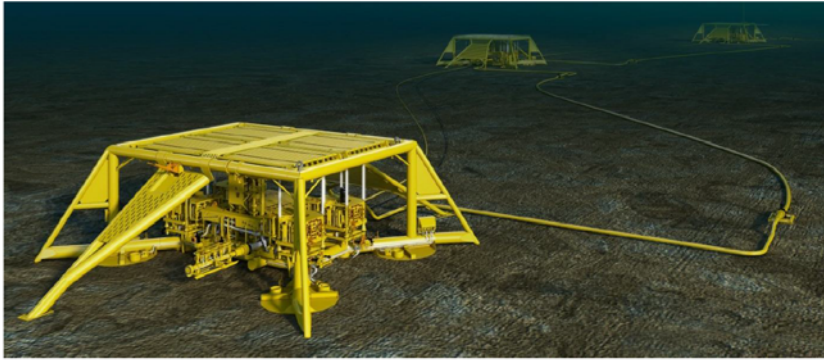
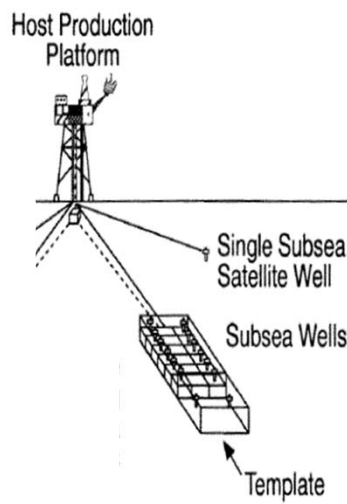


Figure 3.3 Typical NCS tie-back solution (Image: Statoil ASA)

45

Layout of subsea systems – template wells



46

Satellite wells

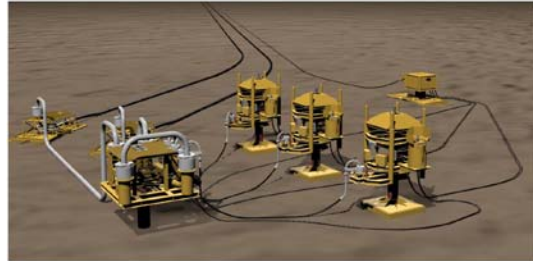
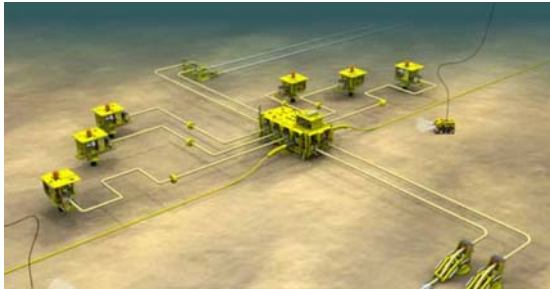
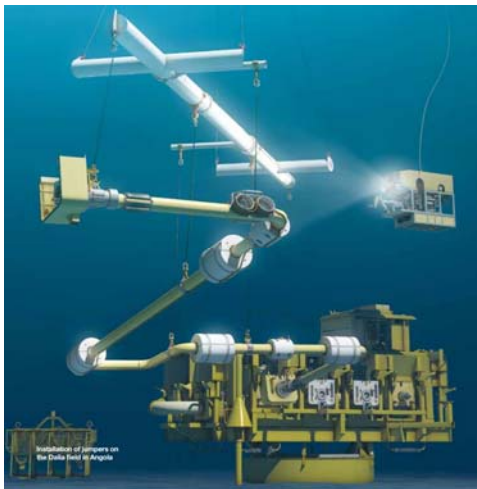


Figure 3.4 Typical GOM subsea tie-back

47

Jumpers for satellite wells (if close)

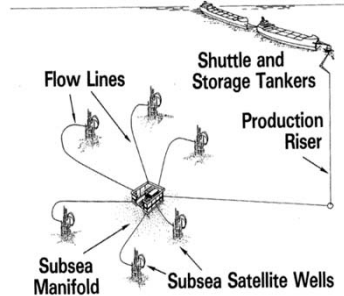


48

Template wells vs satellite wells – similar dilemma to dry versus wet X-mas tree



Figure 3.3 Typical NCS tie-back solution (Image: Statoil ASA)



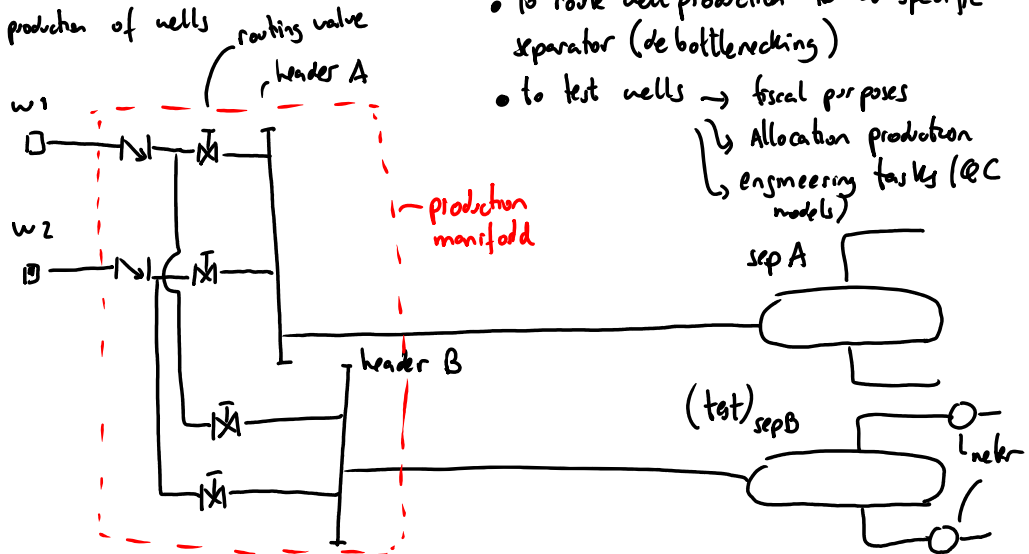
- Long deviated wells
- Wells are drilled from one location, no need to spend rig mobilization time
- Less subsea equipment

- Shorter, vertical wells
- The drilling rig must be mobilized often which costs money
- More flowlines, pipelines. Manifolds are required

49

The production manifold

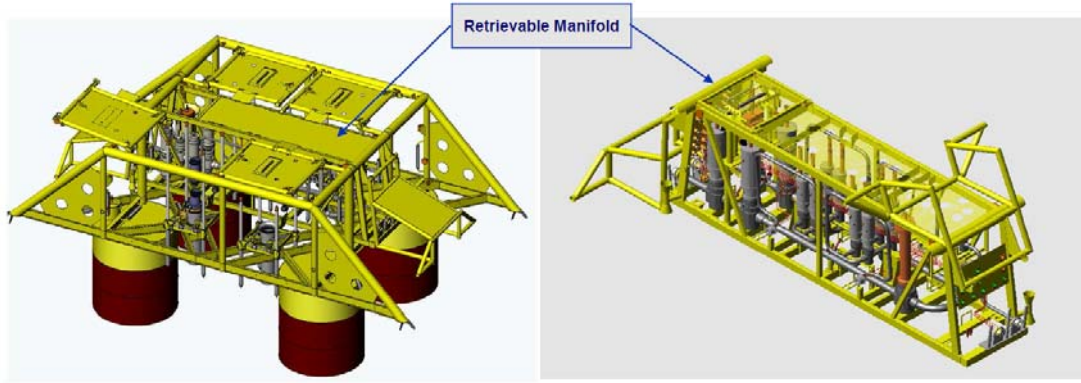
- commingle the production of wells



- to route well production to a specific separator (de bottlenecking)
- to test wells → fiscal purposes
 - ↳ Allocation production
 - ↳ engineering tasks (QC models)

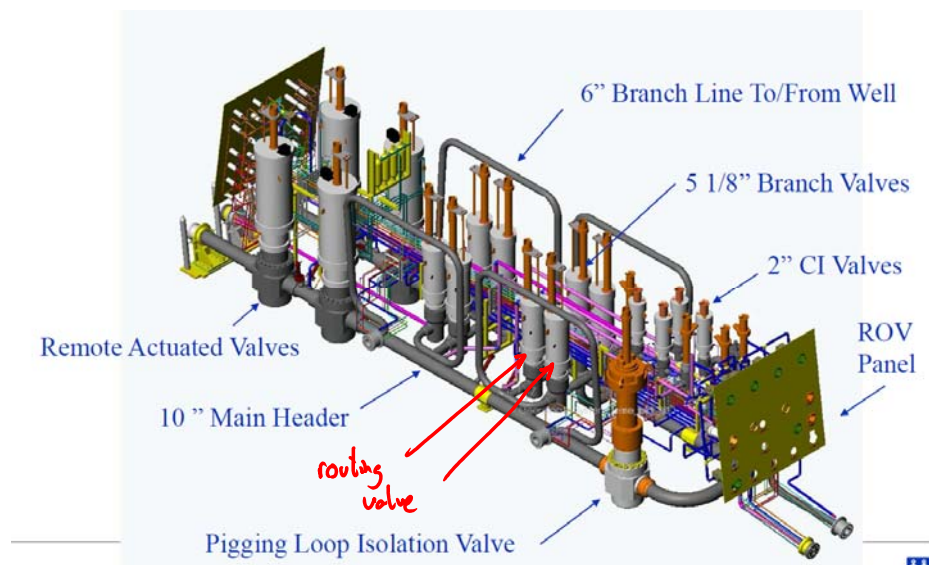
50

4 well template – the production manifold

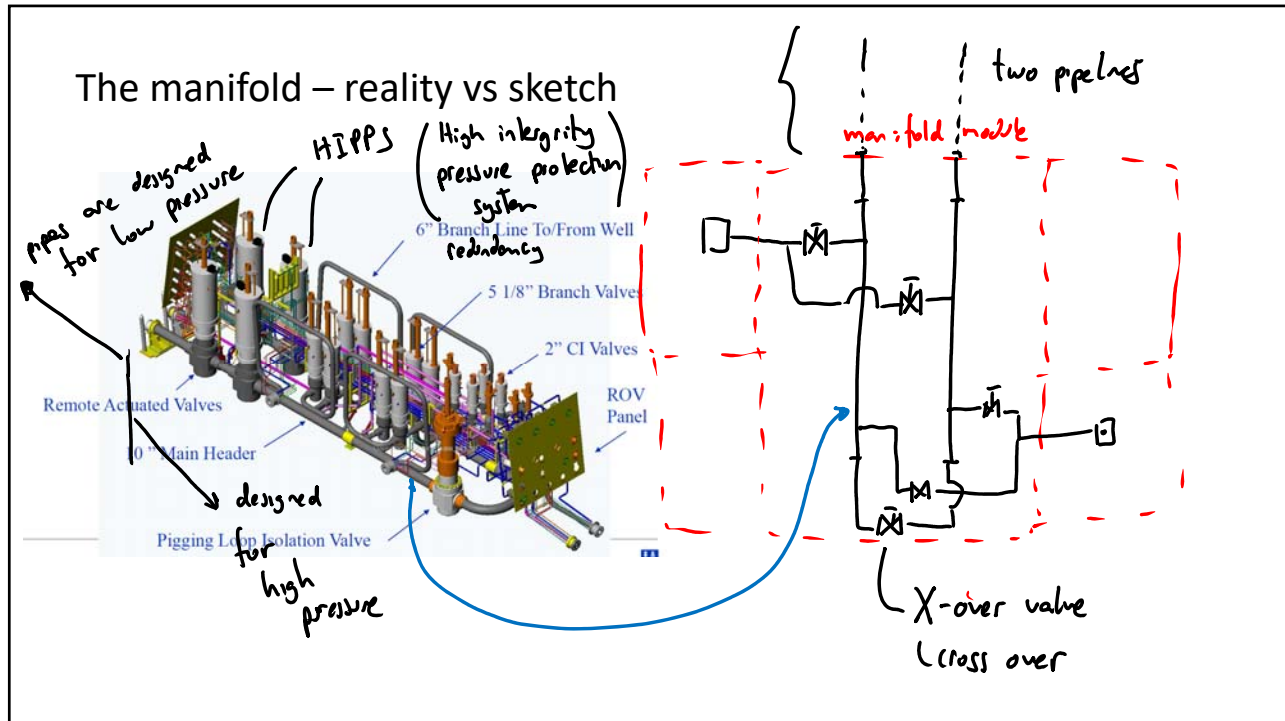


51

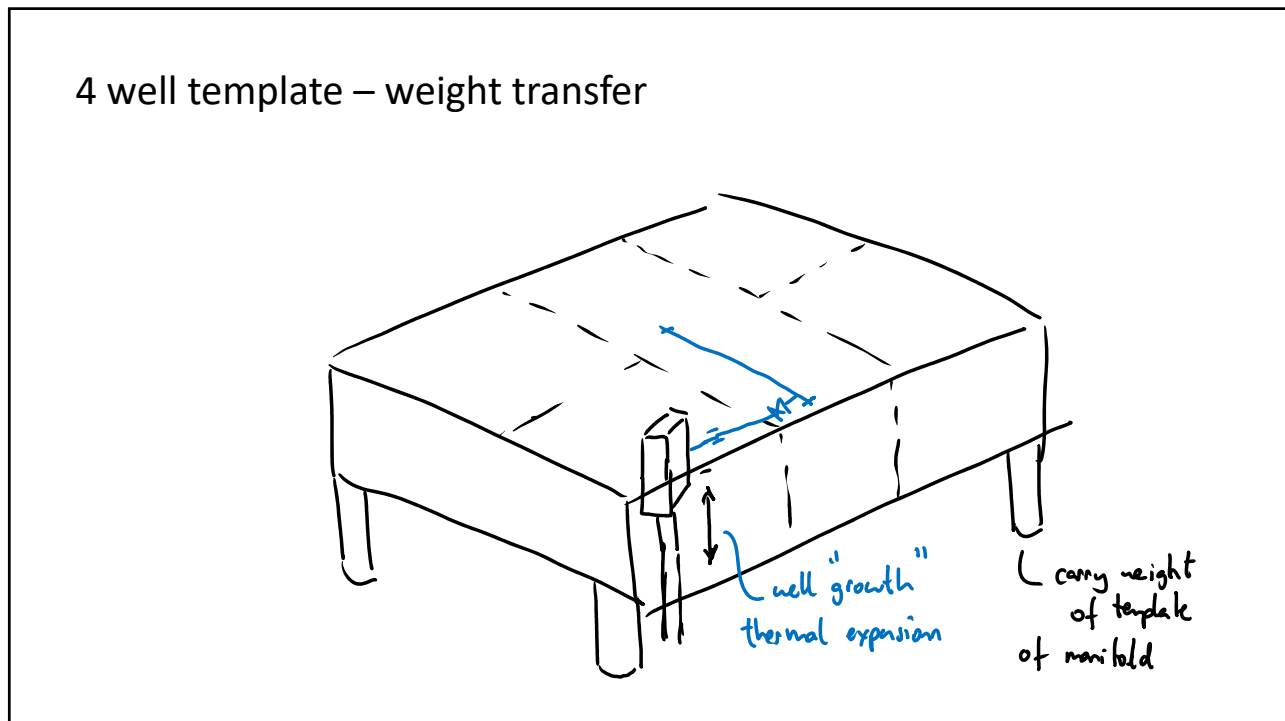
The manifold



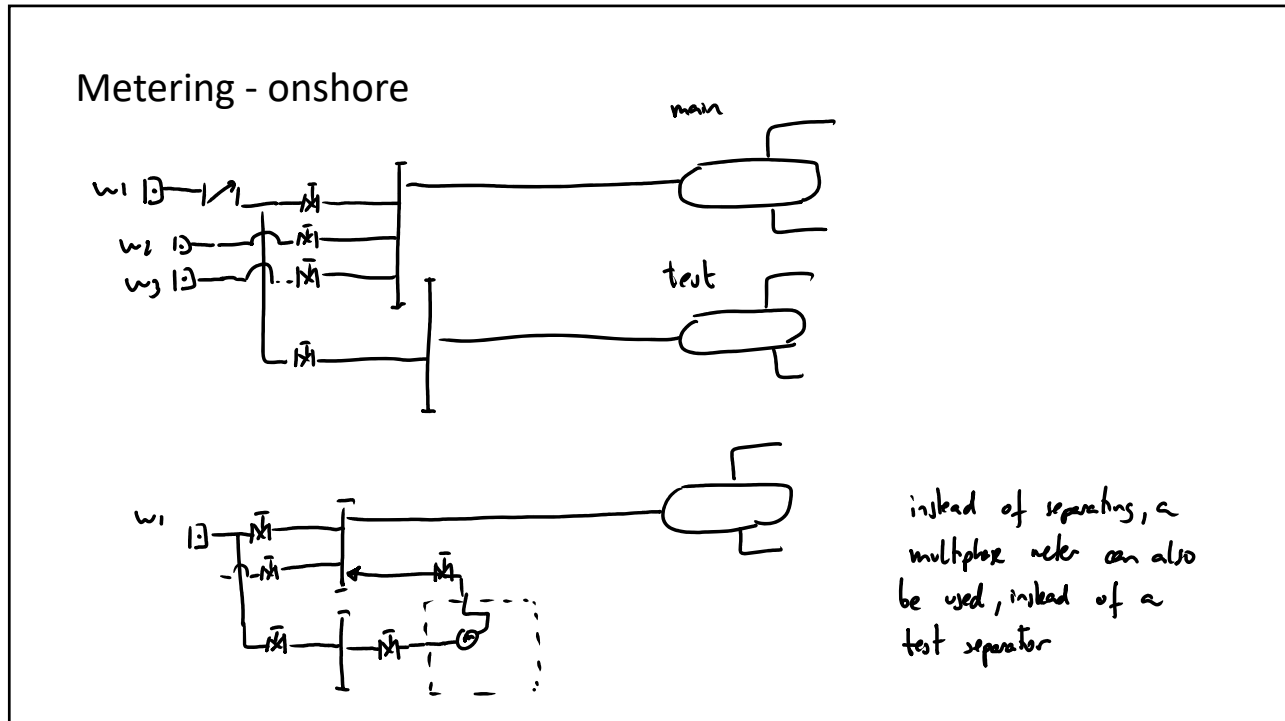
52



53



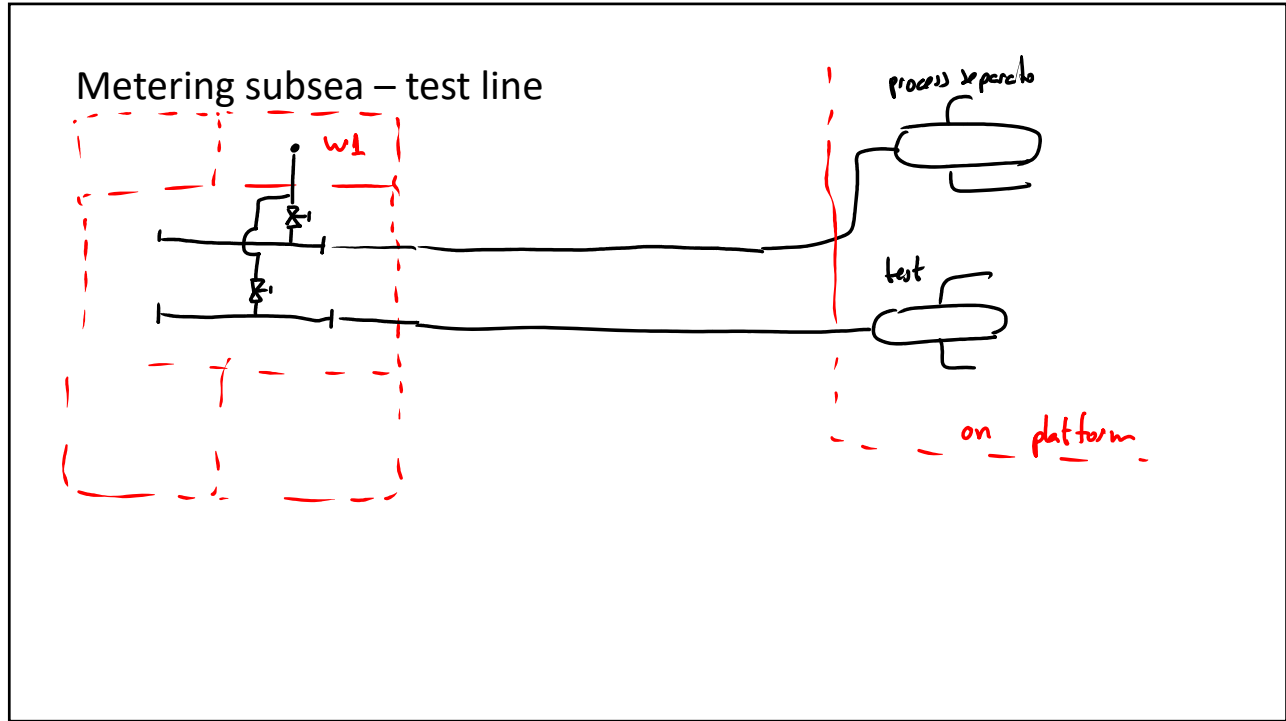
54



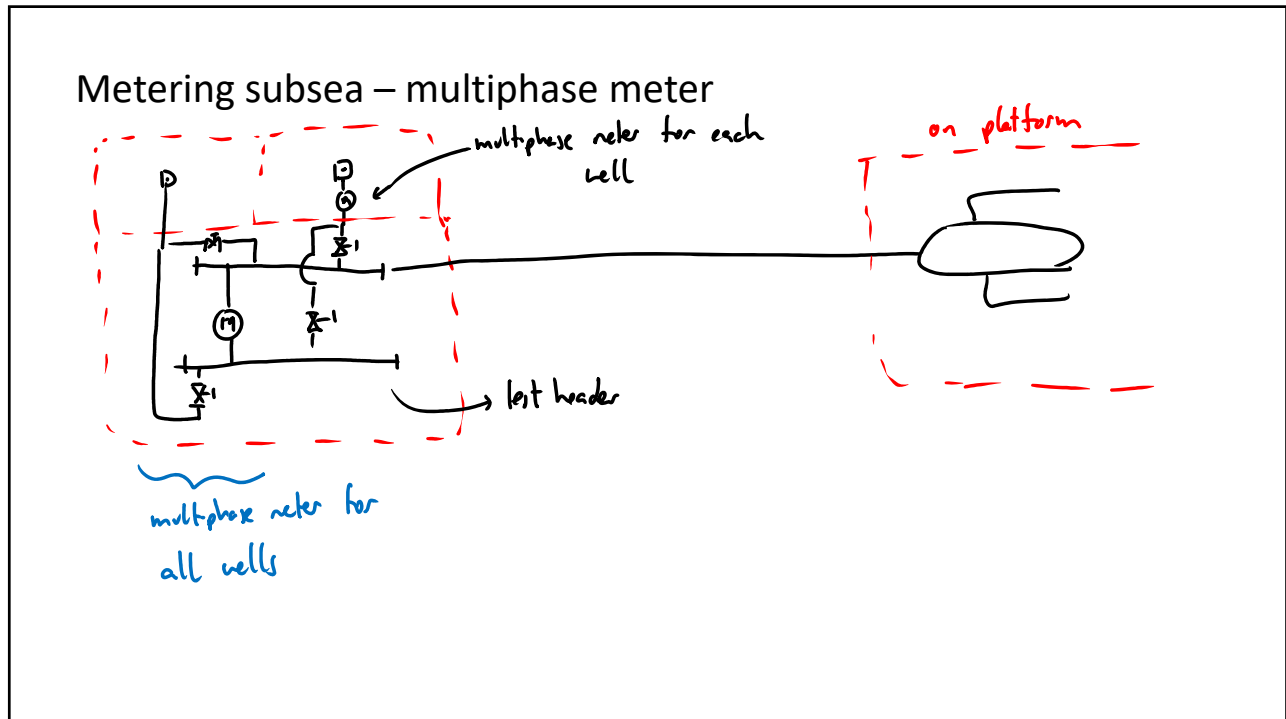
55



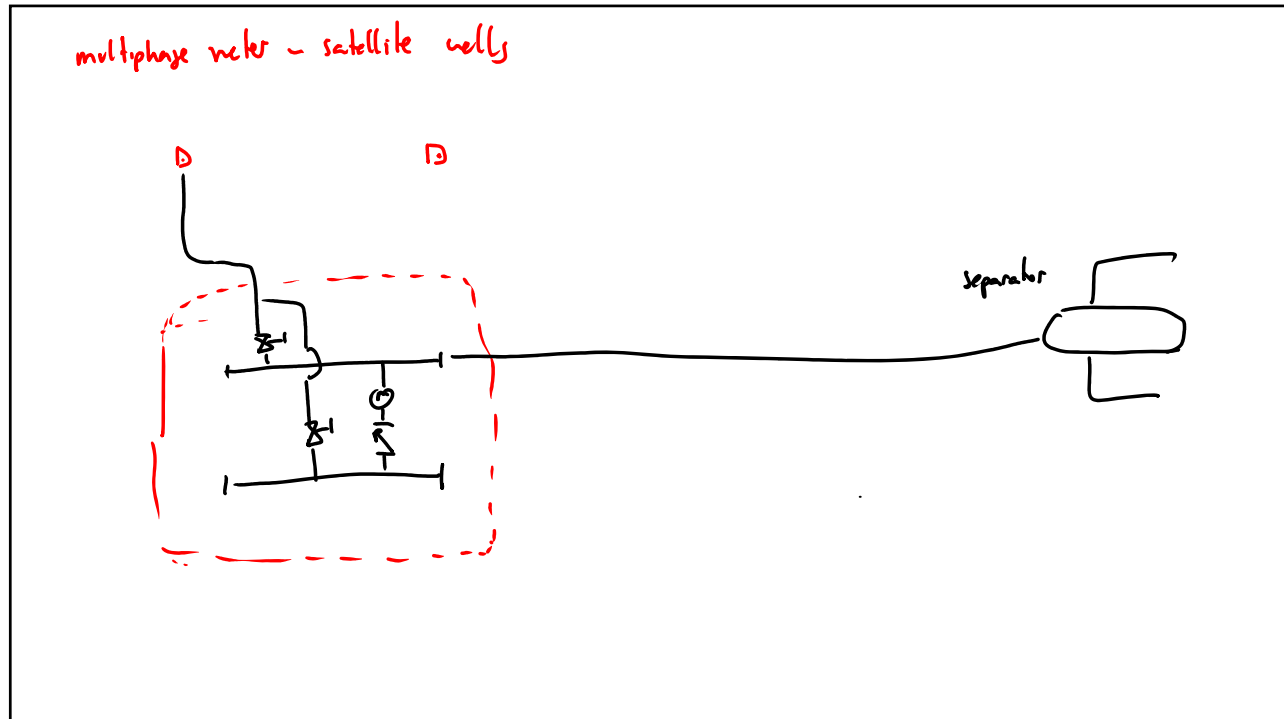
56



57



58



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Metering requirements affect field layout - Brazil

RESOLUÇÃO CONJUNTA ANP/INMETRO Nº 1, DE 10.6.2013 - DOU 12.6.2013 -
RETIFICADA DOU 17.6.2013

7.2.7. Testes de poços

7.2.7.1. Nos casos em que os resultados dos testes de poços sejam utilizados somente para

apropriação da produção aos poços, cada poço em produção deve ser testado com um intervalo entre testes sucessivos não superior a noventa dias, ou sempre que houver mudanças nas condições usuais de operação ou quando forem detectadas variações na produção.

7.2.7.2. Quando os resultados dos testes de poços forem utilizados para apropriação da produção a um campo, em casos de medição fiscal compartilhada, cada poço em produção deve ser testado em intervalos não superiores a quarenta e dois dias, ou sempre que houver mudanças nas condições usuais de operação ou quando forem detectadas variações na produção.

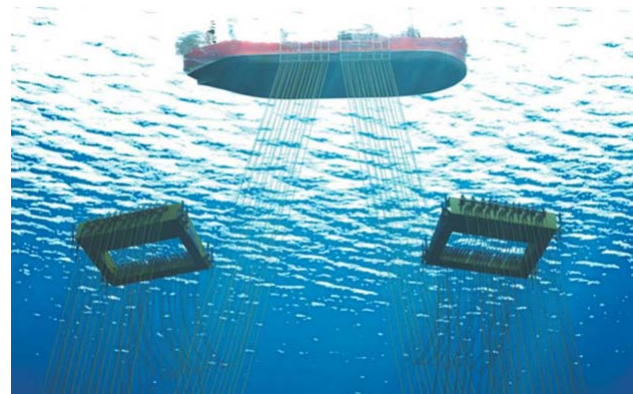
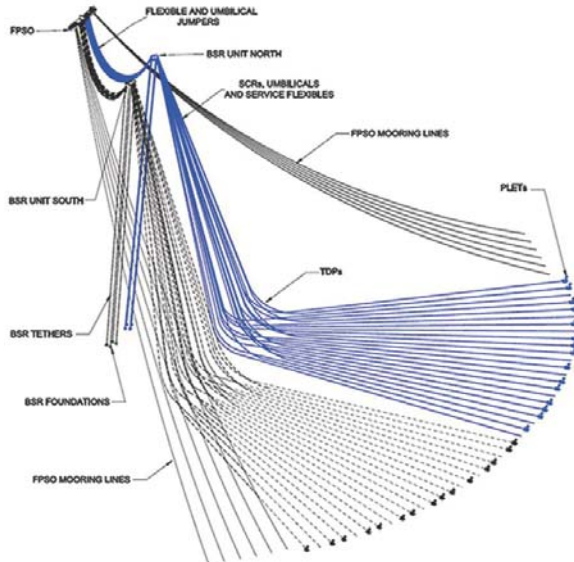
7.2.7.4. Devem ser utilizados separadores de testes ou tanques de testes nos testes de poços. Outros métodos de testes, utilizando novas tecnologias, devem ser previamente aprovados pela ANP.

<http://www.anp.gov.br/wwwanp/?dw=66648>

60

Metering requirements - Brazil

\$\$\$



<https://www.marinetechologynews.com/news/reviewing-sapinho-system-564661>

61

Metering requirements - Norway

http://www.npd.no/Global/Engelsk/5-Rules-and-regulations/NPD-regulations/Maaleforskriften_e.pdf

REGULATIONS RELATING TO MEASUREMENT OF PETROLEUM FOR FISCAL PURPOSES AND FOR CALCULATION OF CO₂-TAX (THE MEASUREMENT REGULATIONS)

Multiphase measurement

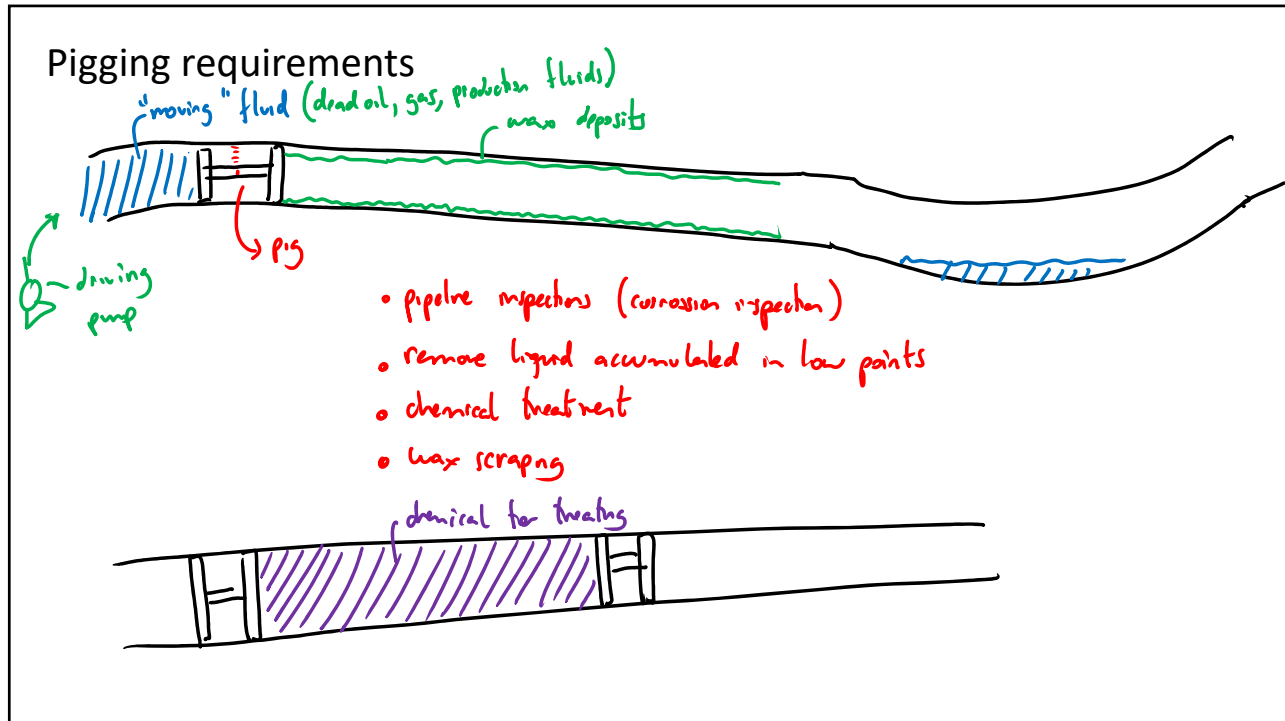
Multiphase measurement may be used if traditional single phase measurement of hydrocarbons is not possible for financial reasons. The multiphase meter can then be used as a fiscal meter.

The following elements shall be satisfactorily documented to allow use of a concept based on multiphase measurement, cf. Chapter VII and Section 18:

- The operator shall present a concept to the Norwegian Petroleum Directorate for comments and formal processing well before submitting the Plan for Development and Operation (PDO). An estimate of the expected measurement uncertainty shall be presented, combined with financial figures for the risk of loss between production licenses (cf. NORSOK I-105, Annex C).
- The main principles of the operations and maintenance philosophy shall be described.
- Possibility to calibrate meters against test separator or other reference.
- Redundancy in sensors and robustness in the design of the measurement concept.
- Relevant PVT (equation of state) model and representative sampling opportunity to be able to perform a sound PVT calculation.
- Design of inlet pipes to ensure similar conditions if multiple meters are used in parallel.
- Flexibility in the system for handling varying GVF (gas volume fraction).
- The planned method for condition monitoring and/or planned calibration interval shall be described.
- The planned method and interval for sampling and updating PVT data shall be described.

When the multiphase meters are part of the fiscal measurement system, they shall be treated as other fiscal measurement equipment and the administrative requirements which apply pursuant to these Regulations shall therefore be fulfilled.

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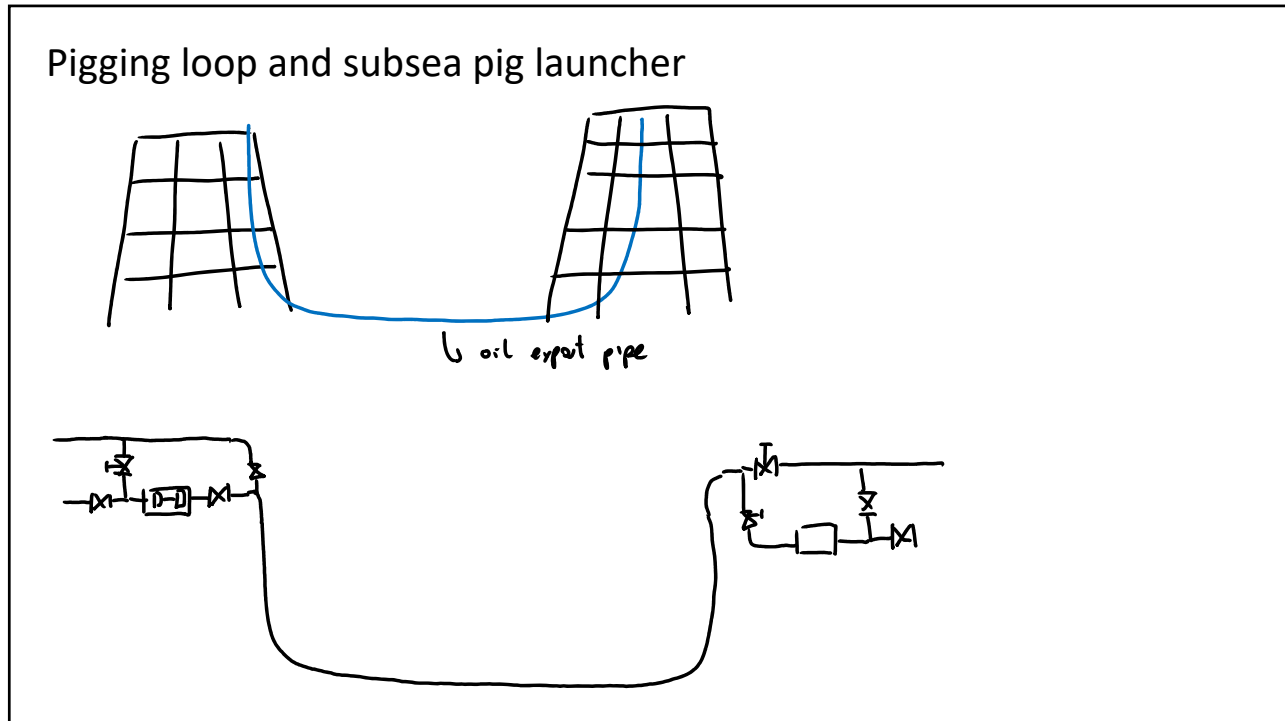
63

Pigs

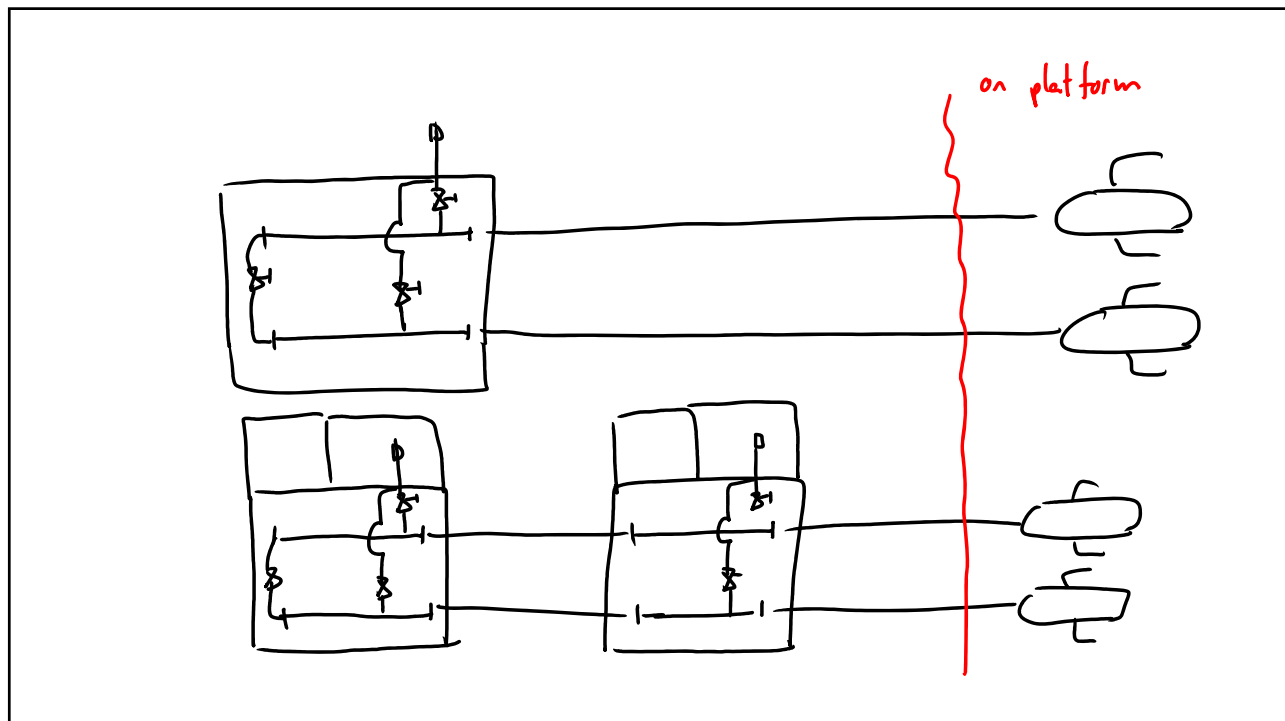
Various pig types

Wax plug-North Sea line pigging

64

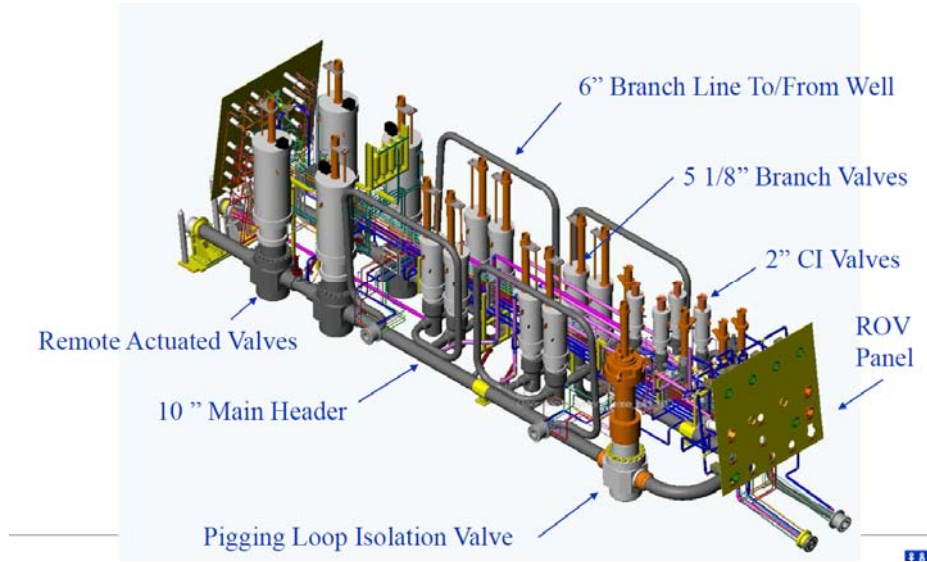


65



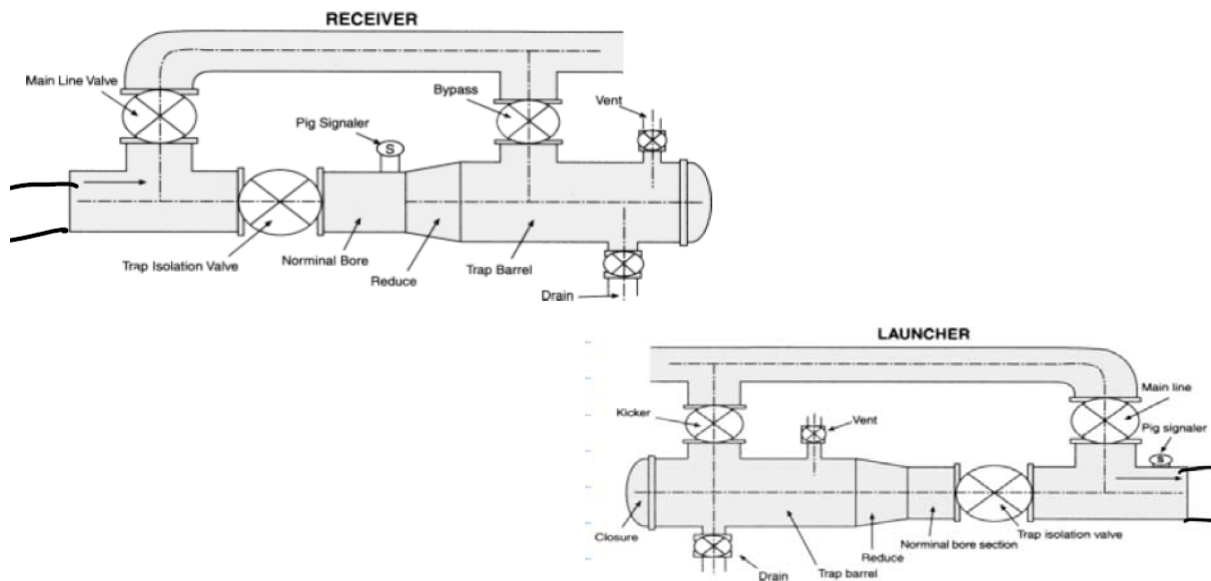
66

The pigging valve



67

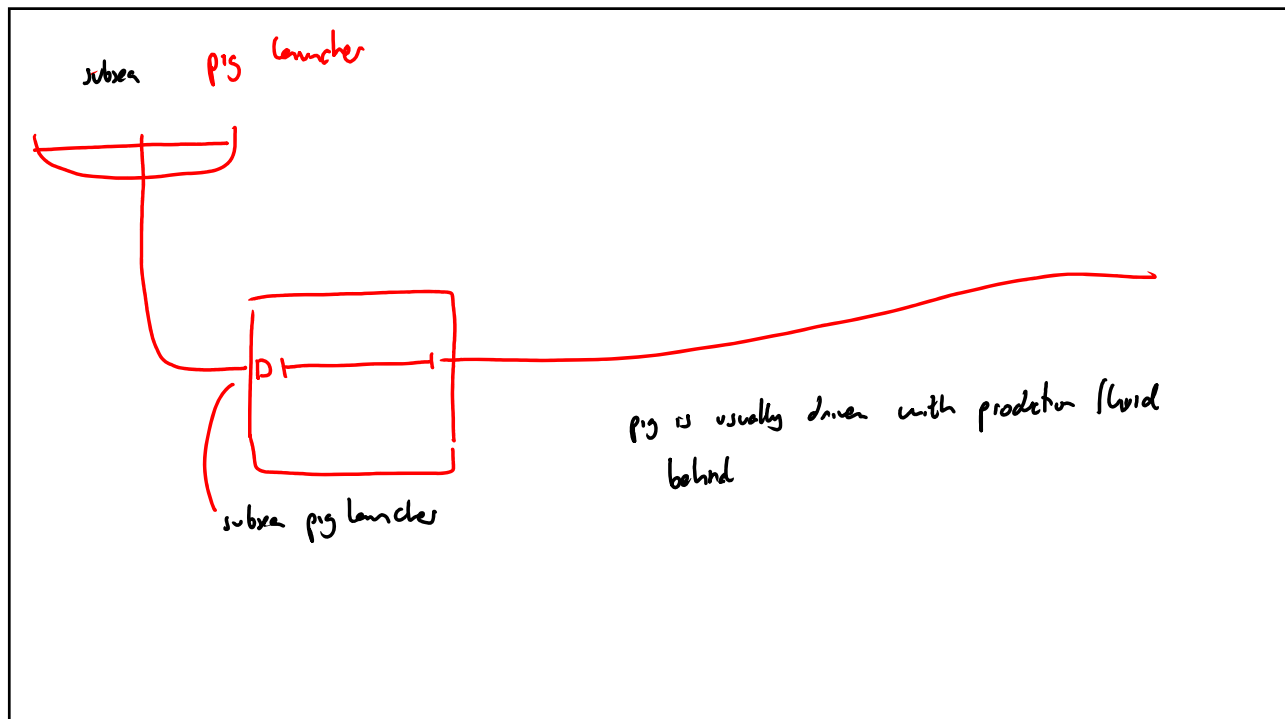
Pig launcher and receiver



68

Pigging -
video

69



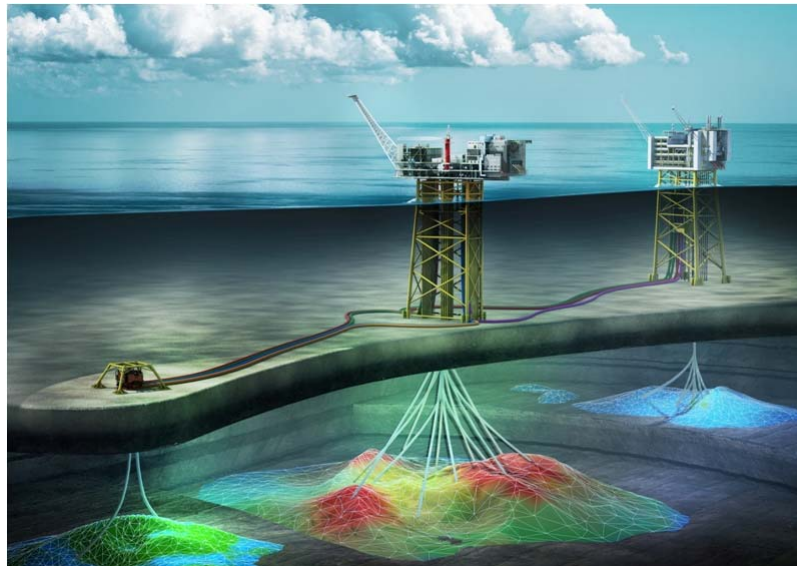
70

Summary table

	Dry X-mas trees	Wet X-mas trees
Deep water (1700 m+)		X
Reservoir is "spread" or multiple reservoirs		X
Frequent well intervention	X	
Flow assurance concerns	X	
Plans for infill drilling (and coping with reservoir uncertainty)*	X	X
Progressive production startup		X
	Jacket, GBS, SPAR, TLP	ALL

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Combinations can be used



<https://www.akerbp.com/en/our-assets/production/ivar-aasen/the-development-solution/>

72

Some selection criteria for offshore structures

- Water depth
- Type of X-mas tree
 - Well intervention needs
 - Tubing replacement
 - Completion modifications
 - Artificial lift (ESP)
 - Infill drilling needs
 - Reservoir spread and structure
- **Need for oil/condensate storage**
- Marine loads – Oceanographic environment
 - Wind, waves, current

73

Need for liquid storage

No or limited storage	Steel Jackets, Semi-subs, TLPs, Spars ²⁰
Medium - Large storage (up to 2.5000.000 STB)	FPSOs, GBS

74

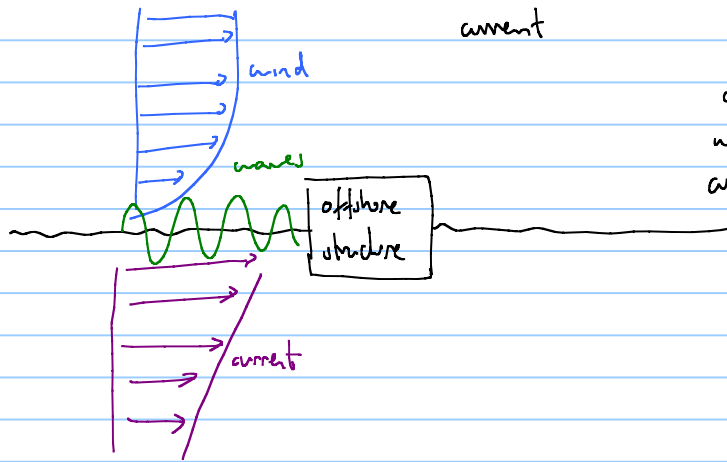
Other selection criteria for offshore structures

- Previous experience
- Riser issues
- Topside upgrade flexibility
- Manufacturing workshop availability
- Maturity of technology
- Maintenance and OPEX

Offshore structures for oil and gas production

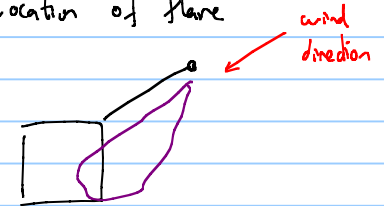
- effect of oceanographic environment: wind

waves
current

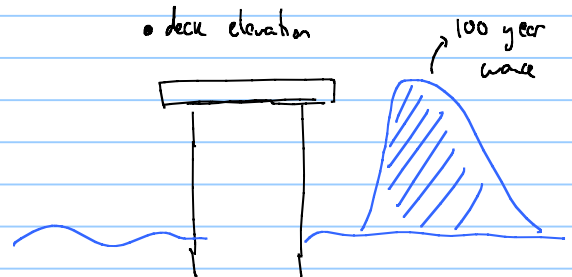


wind waves current must be taken into account when designing the offshore structure

- location of flare

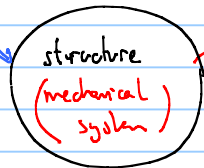


- deck elevation



- design wave, for a range of periods
↳ most likely in the area
- storm (100 year storm)
- long term variations \rightarrow fatigue

forces and wave loads on structure (t)



moment (t)
stress (t) \rightarrow maximum stress fatigue design

- magnitude
- frequency
- direction

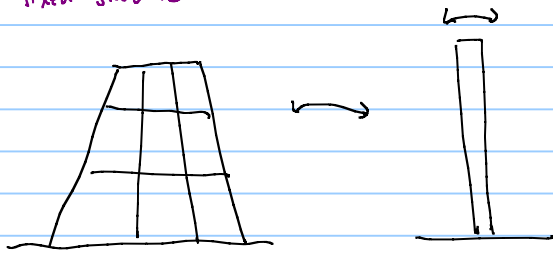


each structure, depending on its characteristics (mass, flexibility, damping)

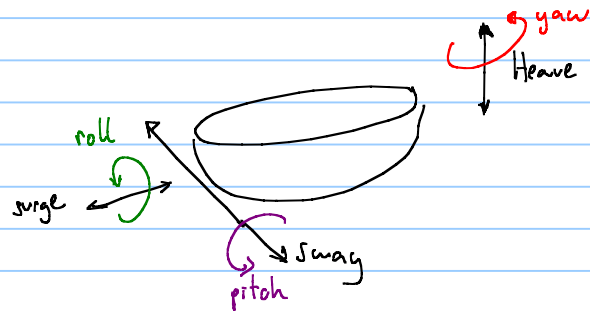


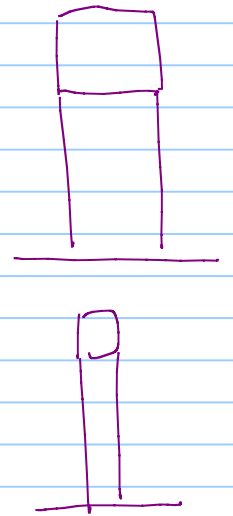
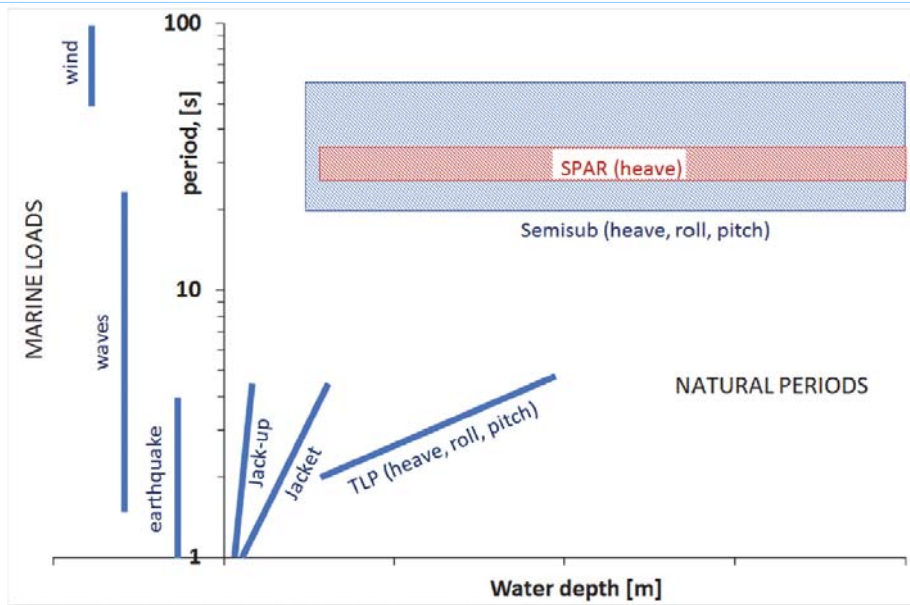
will have a natural frequency that if excited at this frequency might exhibit maximum movement and stress.

fixed structure

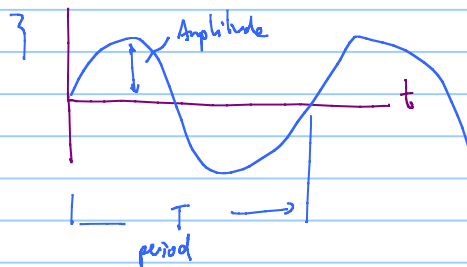


floating structure





Response amplitude operator (RAO) = $\frac{\text{amplitude of response}}{\text{amplitude of excitation}} = \frac{\text{Heave [m]}}{\text{wave amplitude [m]}}$



RAO = 2

$f = \frac{1}{T} \text{ cycle/s}$

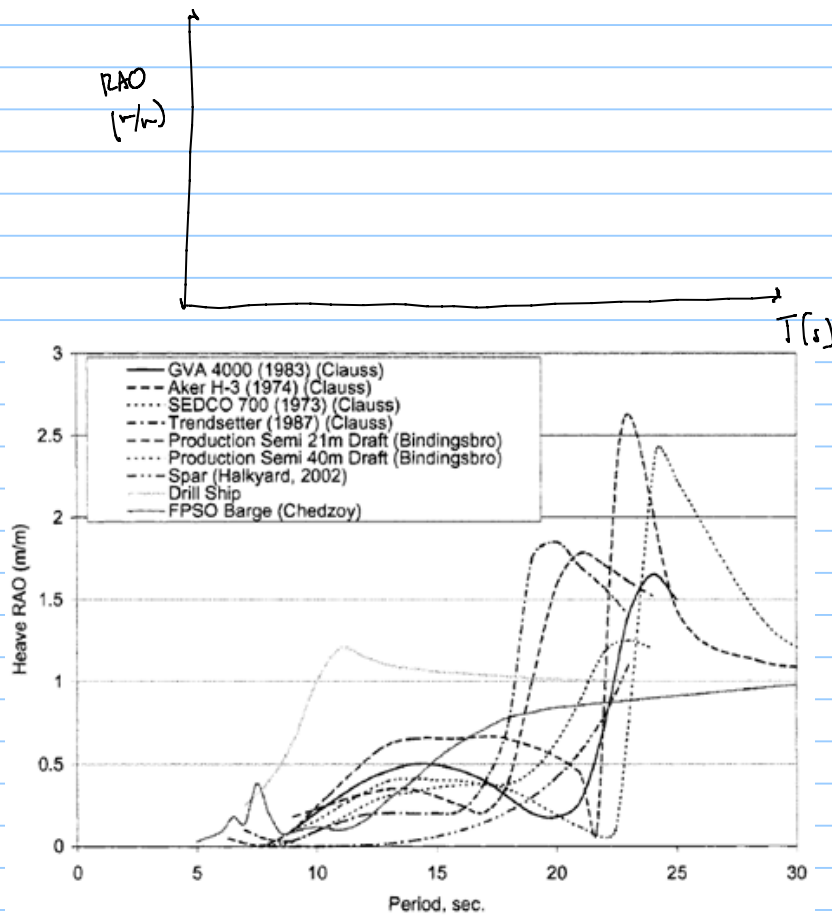


Figure 7.3 Example heave RAOs of various floaters

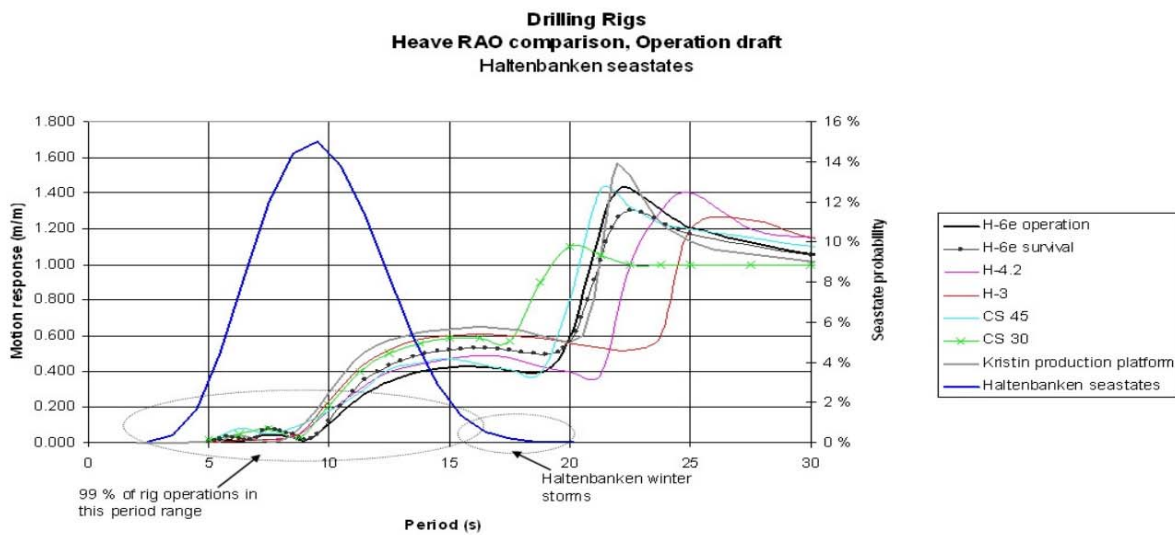
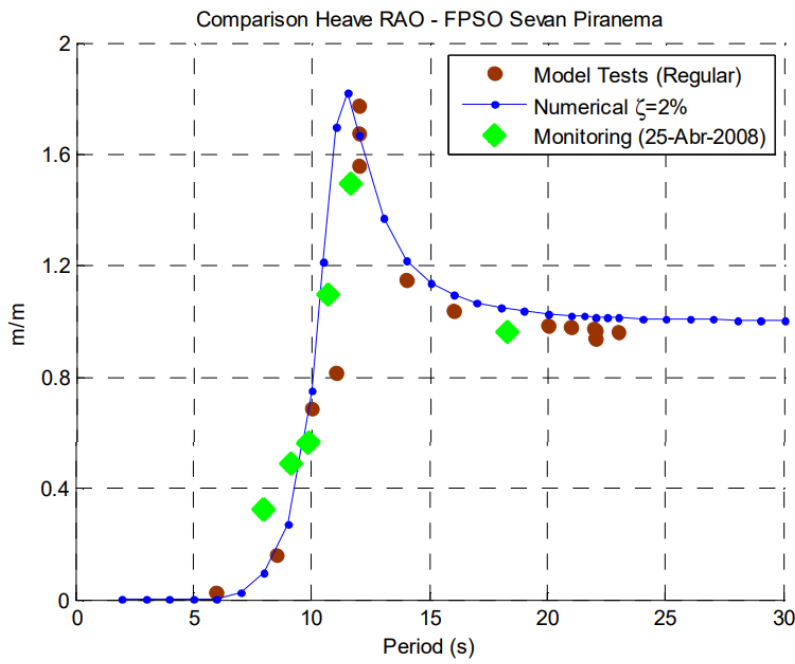


Figure 16.2: RAO published on the AKER Drilling website.

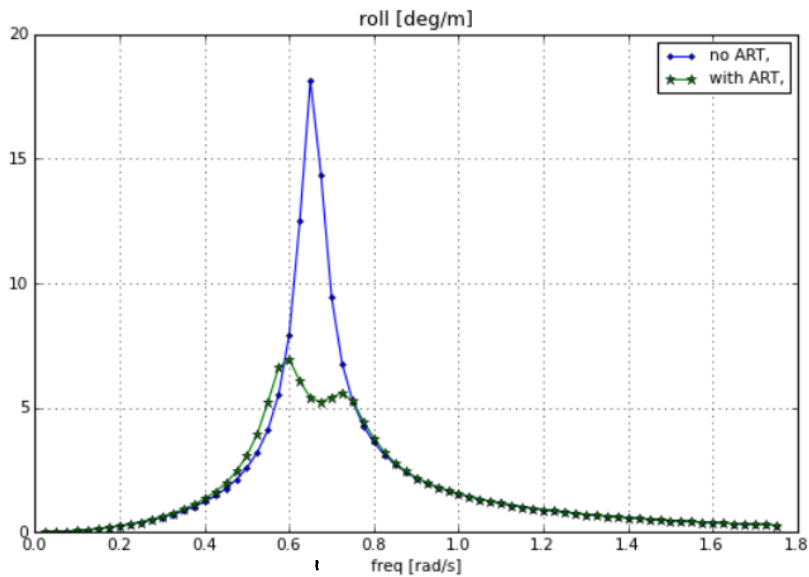
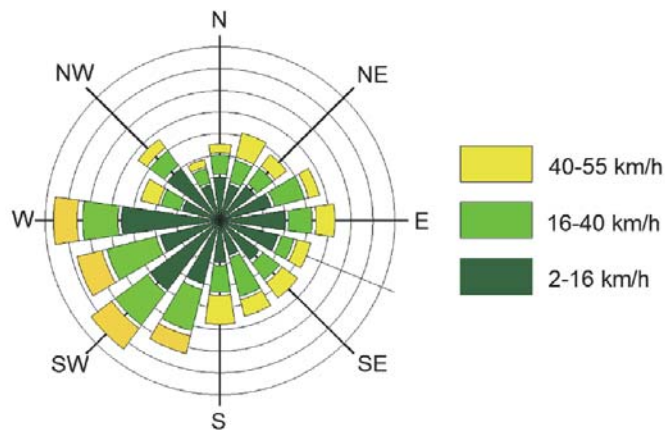


Figure 1: Typical RAO of roll of a ship with and without ART.

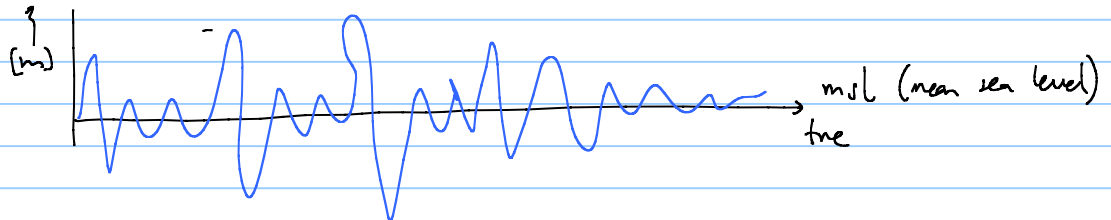
Wind



wind rose

wind and current are typically assumed constant and using the maximum value. (wind direction also must be taken into account)

Waves



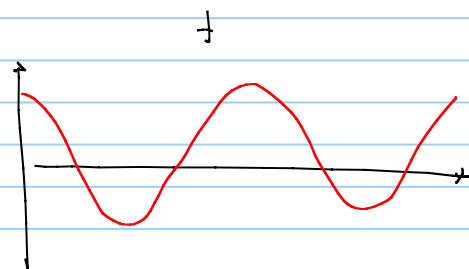
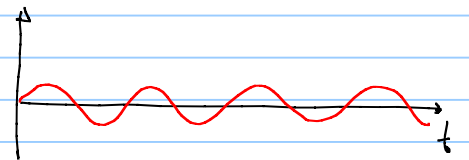
Fourier

$$f(t) = \sum_{i=1}^N A_i \sin(\omega_i t + \phi_i)$$

amplitude (m) phase shift

angular frequency $\omega_i = 2\pi f_i$

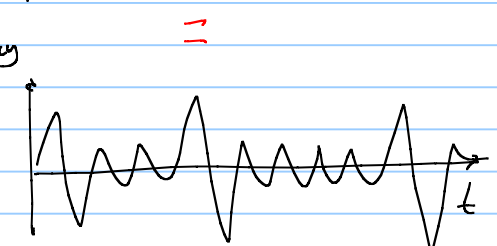
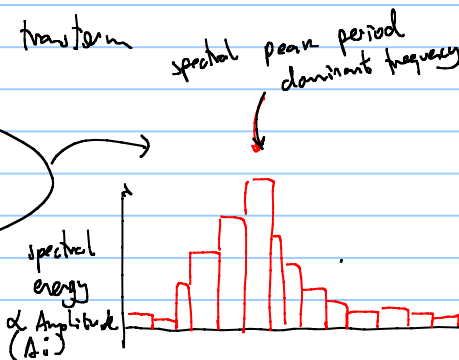
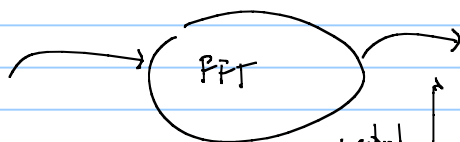
$$\omega_i = \frac{\text{rad}}{\text{s}} \quad \left[\frac{\frac{1 \text{ cycle}}{\text{s}}}{1 \text{ cycle}} \right] \left[\frac{2\pi \text{ rad}}{1 \text{ cycle}} \right]$$



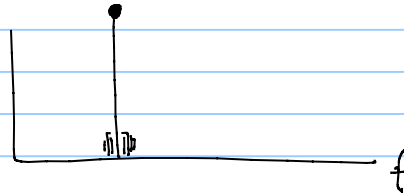
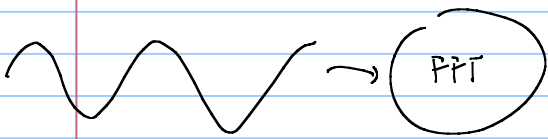
Discrete Fourier transform

FFT Fast Fourier transform

f	value
0	0
1	0
2	0
3	0



sometimes analytical equations are used
Petersen Moskowitz, JONSWAP



to deal with the variability of waves in time, we apply FFT on the signal and report spectral peak period

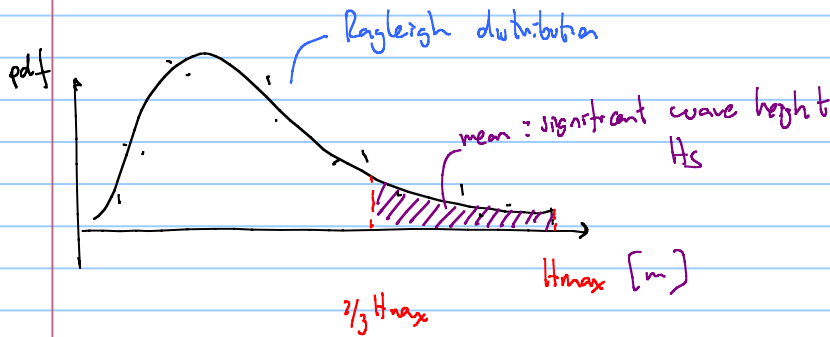
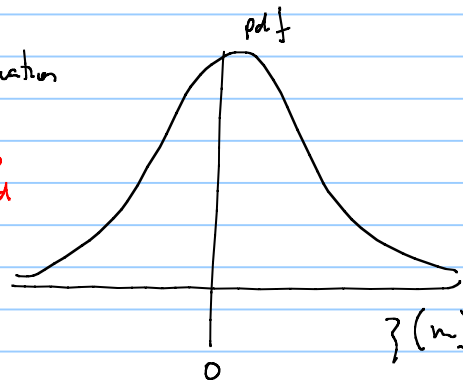
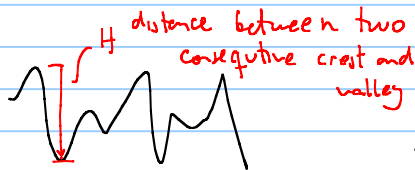
the spectral peak period does not change significantly in 3 hours

sea state

what to do with amplitudes?

statistics on wave elevation

wave height

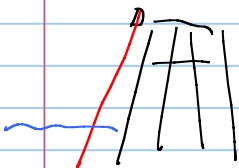


to characterize a sea state (3 hrs) H_s and T_p are used

wave data must be gathered for at least 2 years to obtain a representative sample of wave conditions in the area

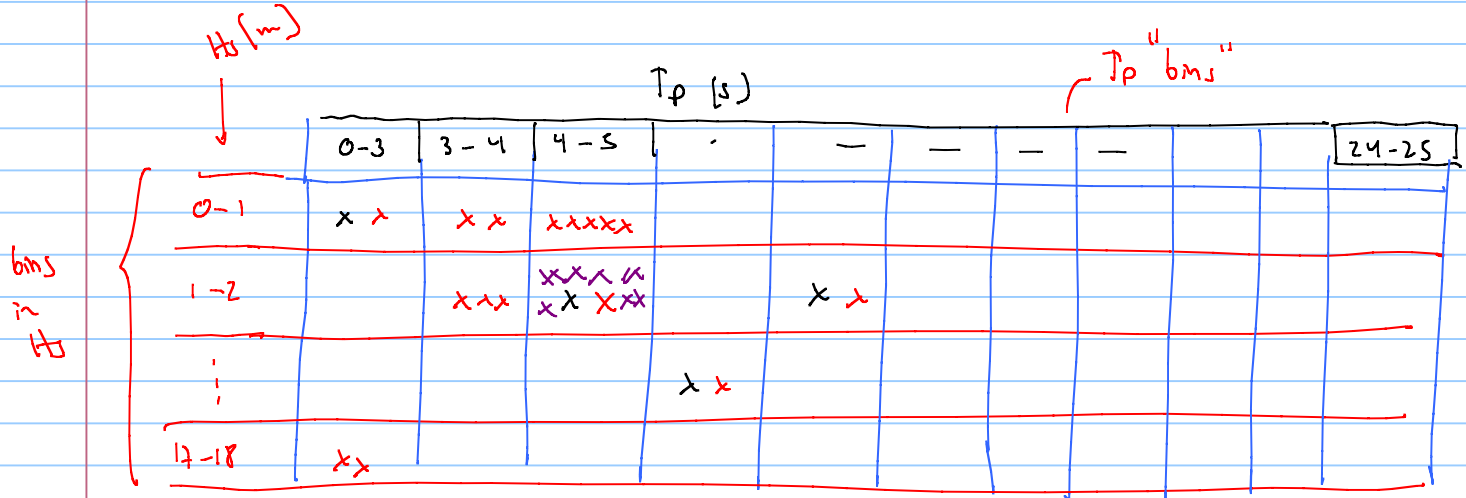
How many sea states are in 2 years

$$2 \text{ years} \frac{365 \text{ day}}{\text{year}} \frac{24 \text{ hrs}}{1 \text{ day}} \frac{1 \text{ sea state}}{3 \text{ hr}} = 5840$$



with all measured data, compute T_p , H_s for all

Scatter diagram of long term wave statistics



classify each data point i here in each box

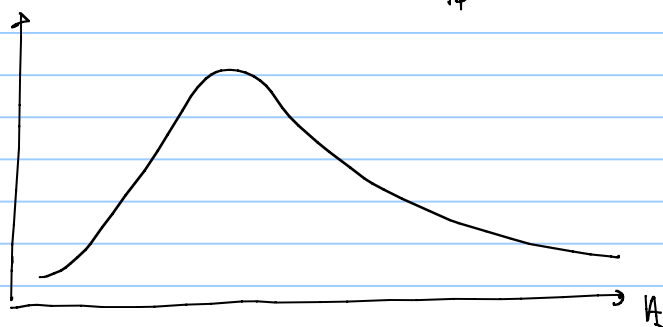
Hs [m]	Spectral Peak period (T_p) [s]																				Sum			
	0-3	3-4	4-5	5-6	6-7	7-8	8-9	9-10	10-11	11-12	12-13	13-14	14-15	15-16	16-17	17-18	18-19	19-20	20-21	21-22		22-23	23-24	24-25
0-1	15	290	1367	2876	3716	3527	2734	1849	1188	656	362	192	101	52	26	13	7	3	2	1	0	0	0	18927
1-2	1	81	1153	5308	12083	17323	18143	15262	10980	7053	4169	2316	1229	631	315	155	75	36	17	8	4	5	1	96348
2-3	0	2	94	1050	4532	10304	15020	15953	13457	9752	5991	3403	1795	894	426	197	88	39	17	7	3	1	1	83026
3-4	0	0	2	72	686	2782	6171	8847	9189	7493	5082	2991	1577	762	345	148	61	24	9	4	1	0	0	46246
4-5	0	0	0	2	51	433	1645	3495	4807	4750	3638	2286	1229	584	251	100	37	13	5	1	0	0	0	23327
5-6	0	0	0	0	2	39	294	1037	2089	2664	2440	1709	968	463	193	72	25	8	2	1	0	0	0	11986
6-7	0	0	0	0	0	2	32	215	692	1264	1485	1228	767	382	159	57	18	5	1	0	0	0	0	6307
7-8	0	0	0	0	0	0	2	27	157	447	730	762	555	302	130	46	14	4	1	0	0	0	0	3177
8-9	0	0	0	0	0	0	0	2	23	112	276	392	355	223	104	38	11	3	1	0	0	0	0	1540
9-10	0	0	0	0	0	0	0	0	2	19	77	160	192	148	79	31	9	2	0	0	0	0	0	719
10-11	0	0	0	0	0	0	0	0	0	2	16	50	85	55	24	8	2	0	0	0	0	0	0	327
11-12	0	0	0	0	0	0	0	0	0	0	2	12	29	40	33	18	7	2	0	0	0	0	0	143
12-13	0	0	0	0	0	0	0	0	0	0	0	2	8	15	17	12	5	2	0	0	0	0	0	61
13-14	0	0	0	0	0	0	0	0	0	0	0	0	2	5	7	6	4	1	0	0	0	0	0	25
14-15	0	0	0	0	0	0	0	0	0	0	0	0	0	1	2	3	2	1	0	0	0	0	0	9
15-16	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	0	0	0	0	0	4
16-17	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
17-18	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Sum	16	373	2616	9308	21070	34410	44041	46687	42514	34212	24268	15503	8892	4587	2143	921	372	146	55	22	8	6	2	292172

FIGURE 6-18. SCATTER DIAGRAM OF LONG TERM WAVE STATISTICS

for a fixed wave H_s



for a fixed T_p



$$\frac{292172}{2420 \left(\frac{\text{states}}{\text{year}} \right)} \approx 120 \text{ years}$$

Class exercise

Wave statistics for the Aasta Hansteen area.

You have been invited onboard the R/V Gunnerus, a ship that belongs to NTNU that will carry several research activities on a trip to the Norwegian Sea. The vessel will be visiting the area where the Aasta Hansteen field will be located (67° Latitude and 7° Longitude). Equinor sponsors your stay and place on the ship. The ship is equipped with a buoy that measures wave elevation every 0.5 s.

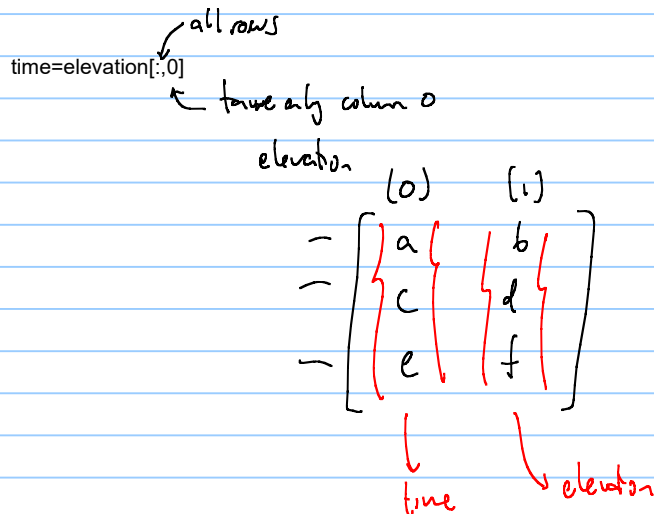


Part 3.1. To show your gratitude to Equinor, you intend to process the wave elevation data that has been gathered for a period of 2047.5 s during the trip (See the excel data attached). The tasks are as follow:

- Perform an FFT of the data provided. Do this in Python. We will follow the instructions in the document “Frequency Domain Using Excel” written by Larry Klingenberg, from San Francisco State University. Please note that the procedure provided by Prof. Klingenberg already calculates the amplitude (wave elevation, in m), **NOT** the spectral energy.

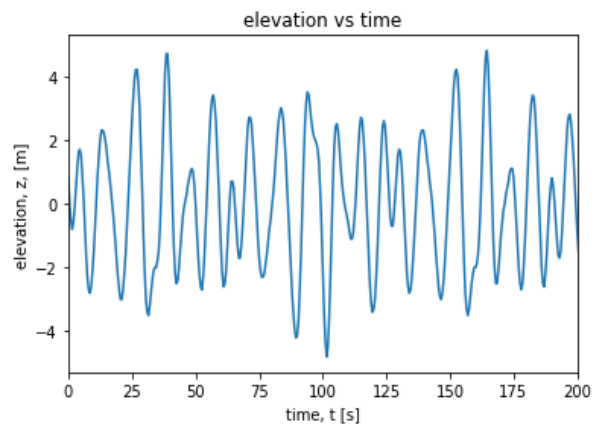
Plot the wave spectrum (amplitude in m vs frequency), provide the periods with the highest amplitude on a table and report the peak spectral period (the period with the highest amplitude). Is it possible to reconstruct the original wave elevation data with this plot?

How to do discrete fourier Transform https://www.youtube.com/watch?v=mkGsMWi_j4Q

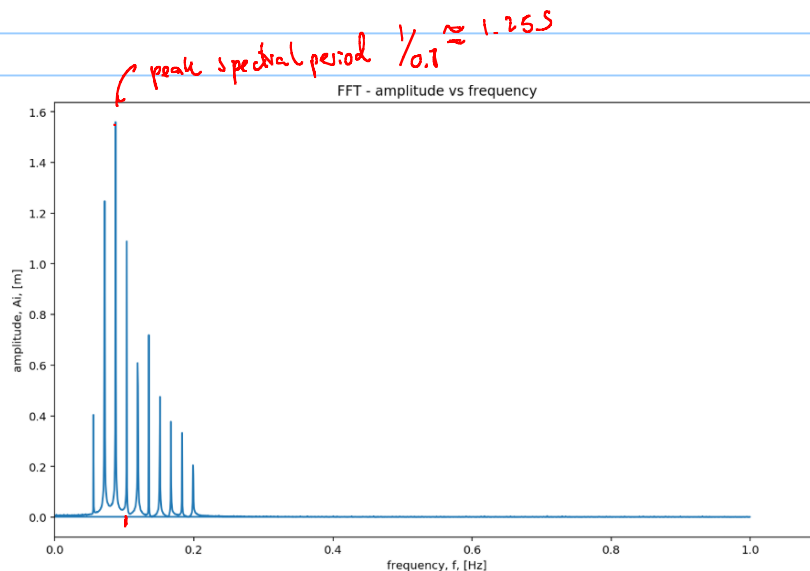



```
In [24]: ▶ #importing needed libraries
import numpy as np
import matplotlib.pyplot as plt
```

```
In [38]: ▶ #reading and plotting wave elevation measured data
elevation=np.loadtxt('elevation_vs_time.txt')
time=elevation[:,0]
elevation=elevation[:,1]
n_points=time.size
plt.plot(time,elevation)
plt.xlim(0,200)
plt.title('elevation vs time')
plt.xlabel('time, t [s]')
plt.ylabel('elevation, z, [m]')
plt.show()
```



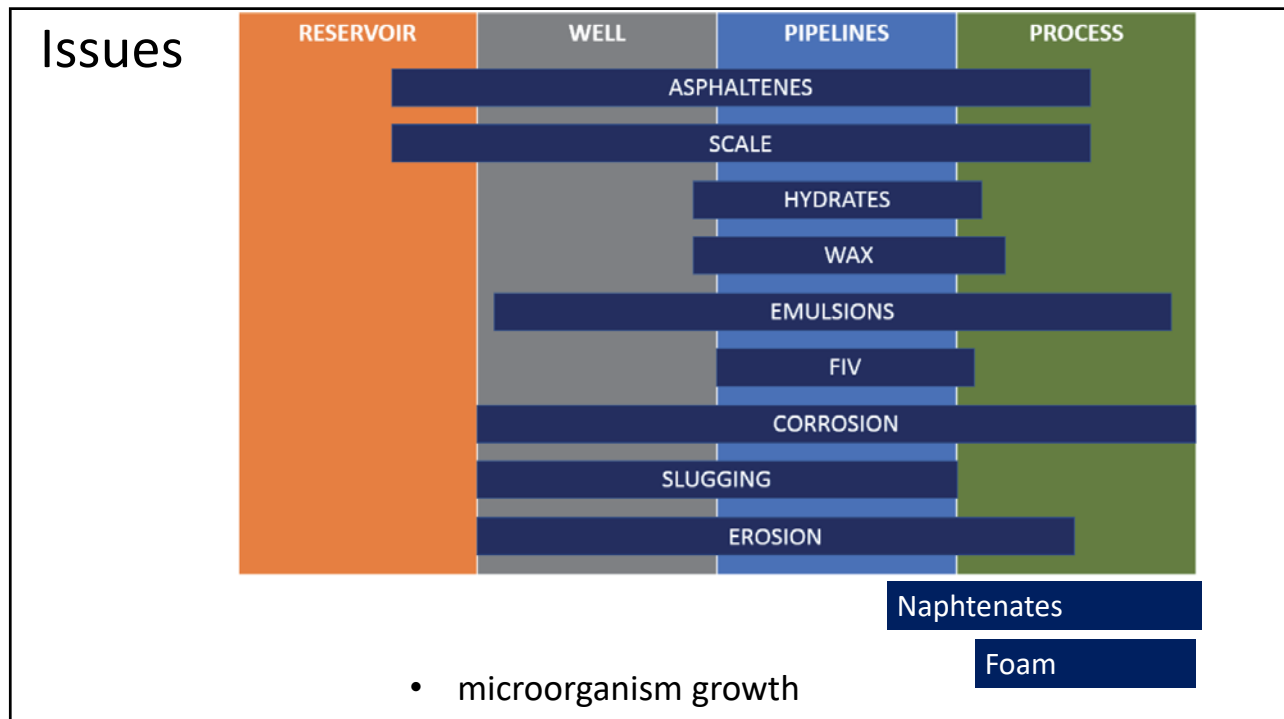
```
In [39]: ▶ fft_mag=np.abs(np.fft.fft(elevation))*2/n_points
fft_freq=np.fft.fftfreq(n_points,time[1]-time[0])
plt.plot(fft_freq,fft_mag)
plt.xlim(0)
plt.title('amplitude vs frequency')
plt.xlabel('frequency, f [Hz]')
plt.ylabel('amplitude, [m]')
plt.show()
```



Flow assurance considerations in hydrocarbon field development and planning

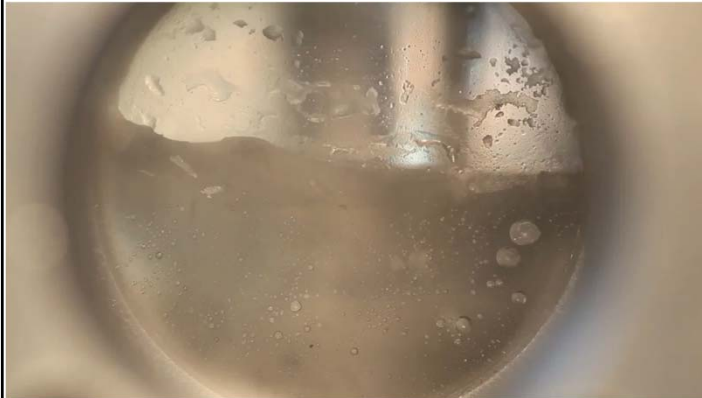
Prof. Milan Stanko (NTNU)

1

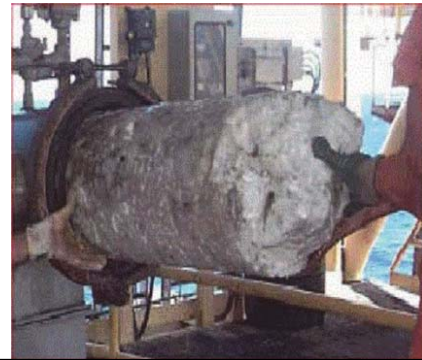
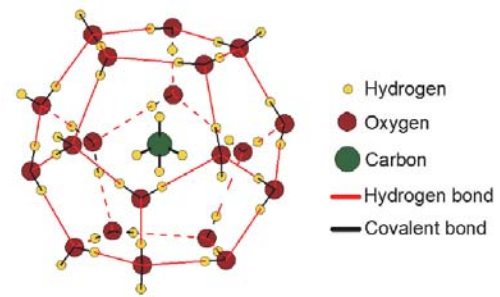


2

Hydrates



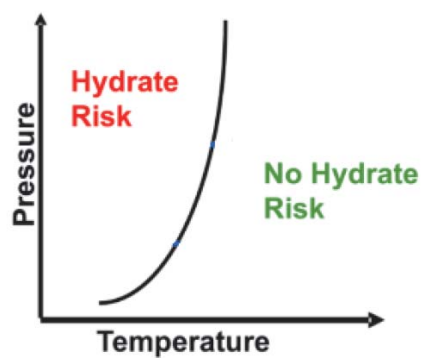
<https://www.youtube.com/watch?v=Oz4NLXfdqpA>



3

Hydrates - conditions

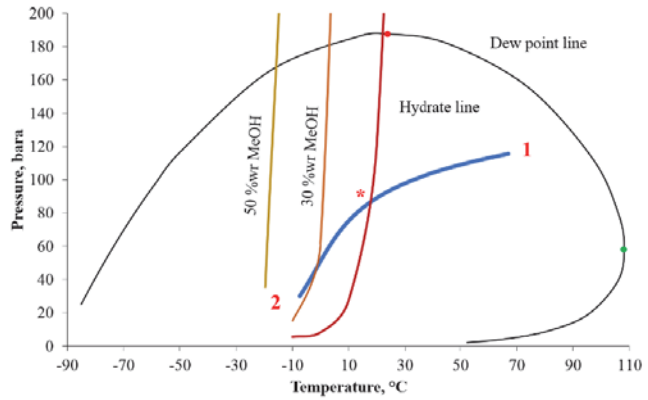
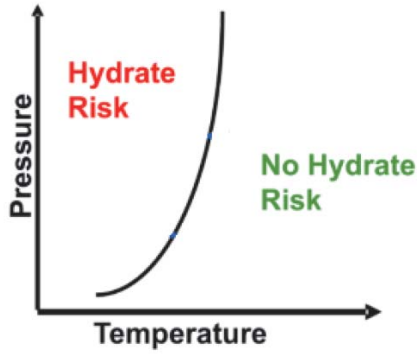
- Free water (in liquid phase)
- Small hydrocarbon molecules
- Particular range of pressure and temperature.



4

Hydrates - conditions

- Free water (in liquid phase)
- Small hydrocarbon molecules
- Particular range of pressure and temperature.

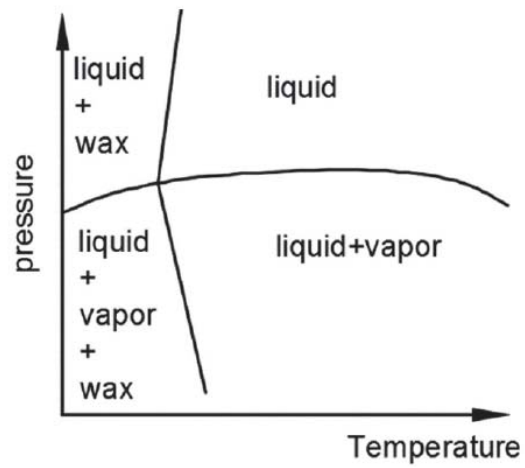


5

Wax

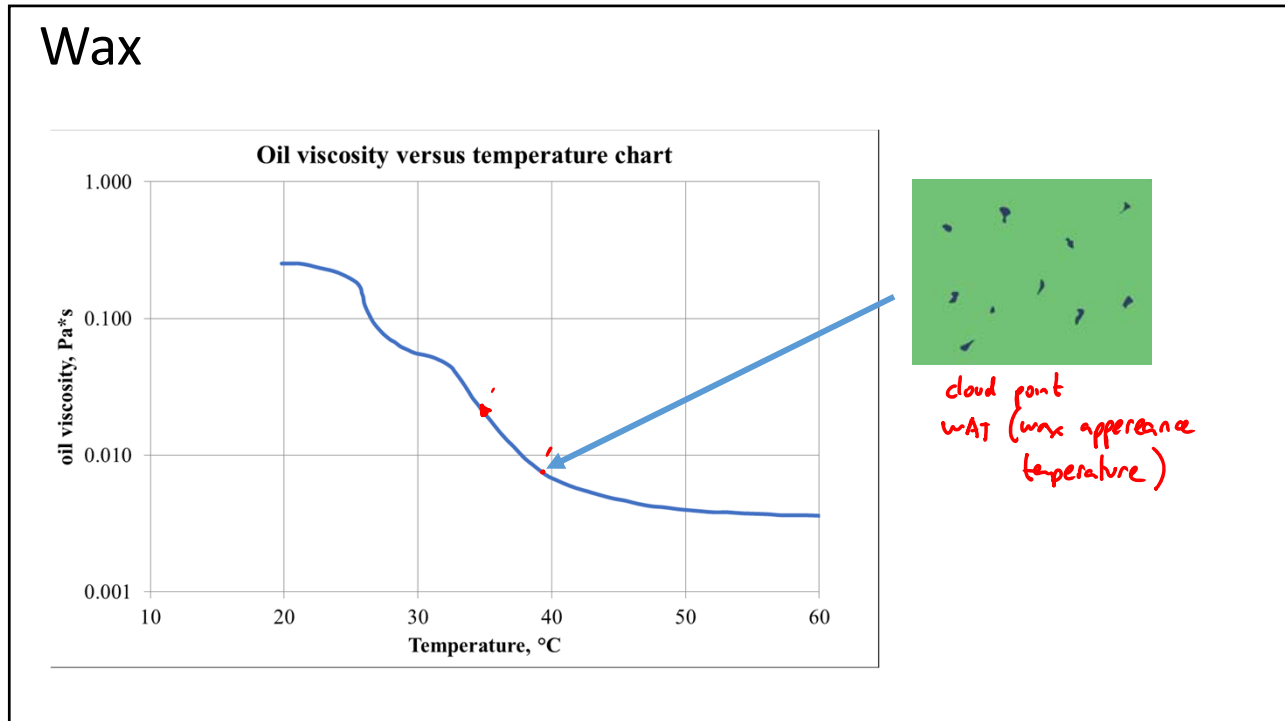


TAKEN FROM EQUINOR

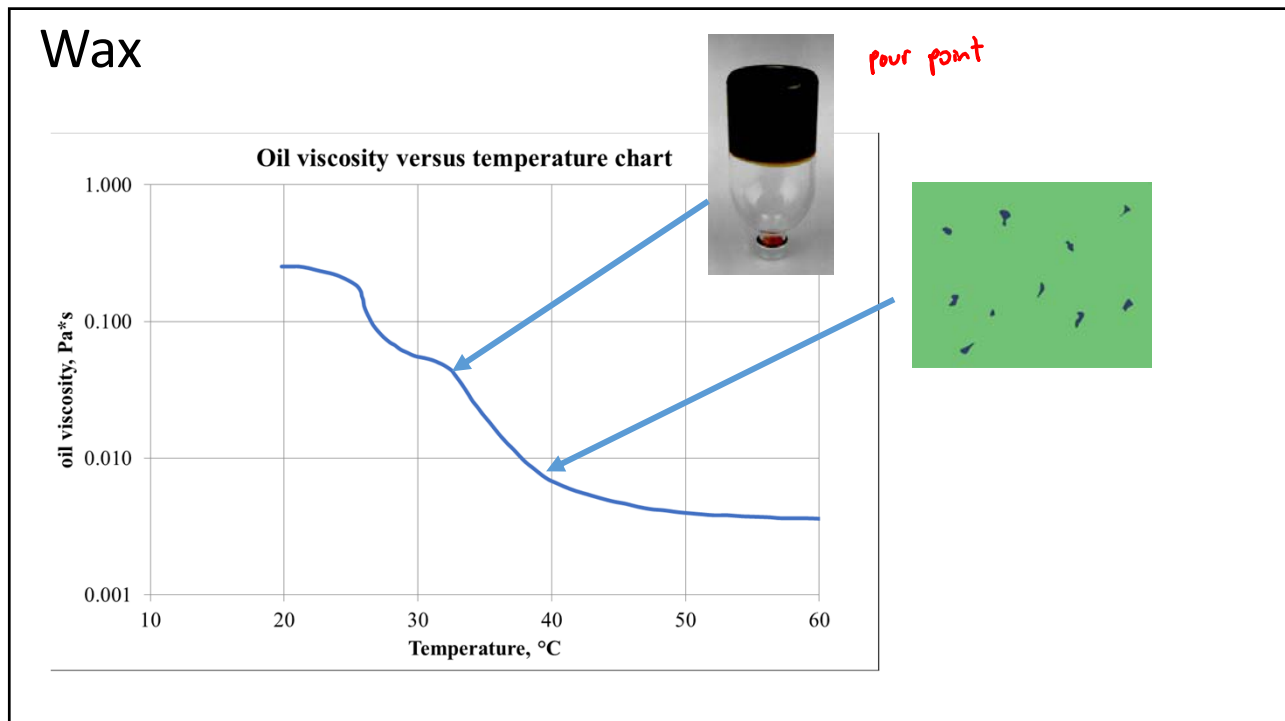


Paraffins (C18 - C36)

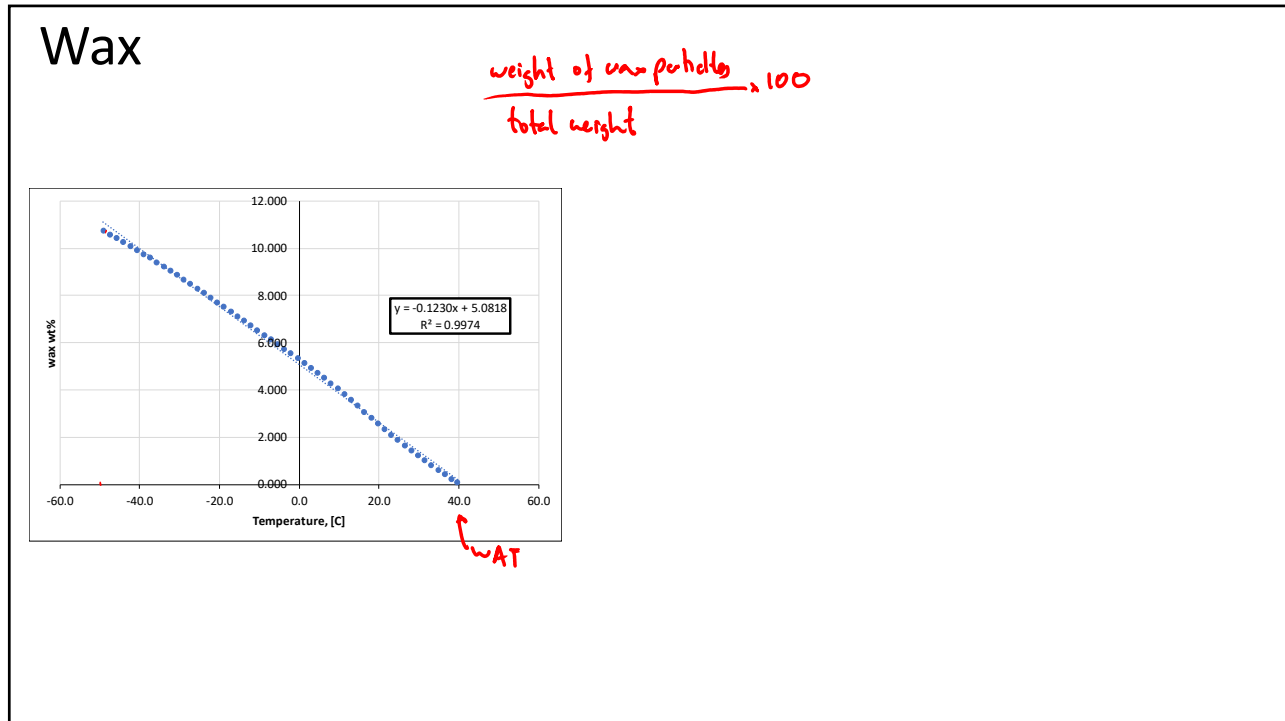
6



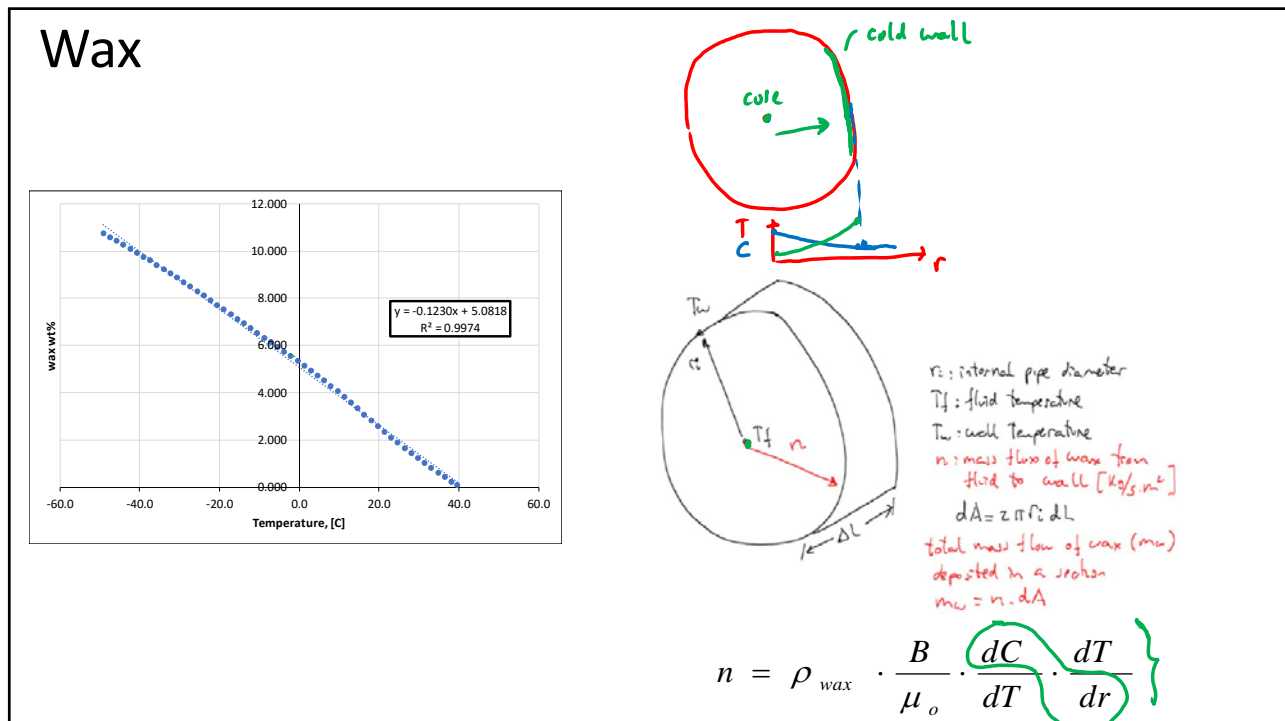
7



8

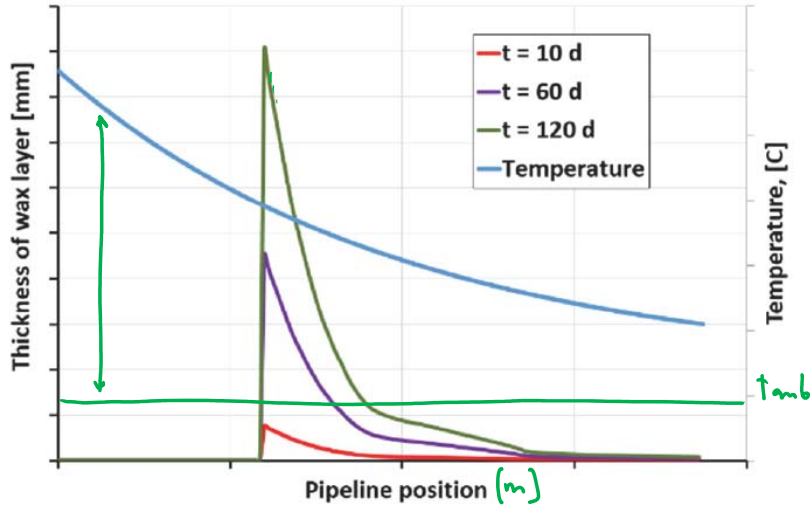


9



10

Wax

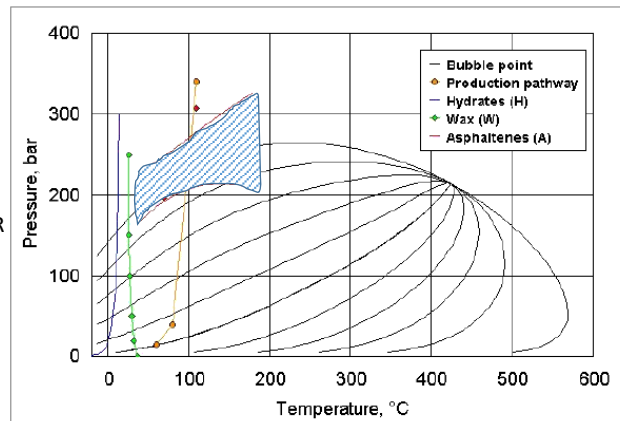
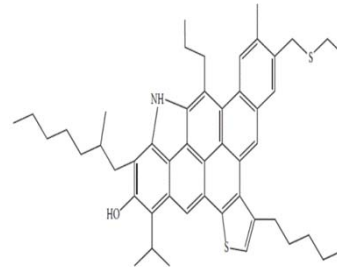


11

Asphaltenes



TAKEN FROM EQUINOR (KALLEVIK)




12

Scale

Formasjonsvann		Seawater	
Ion	[mg/l]	Ion	[mg/l]
Na	14 800	Na	10 680
K	520	K	396
Mg	13	Mg	1 279
Ca	378	Ca	409
Ba	410	Ba	8
Sr	228	Sr	0
Fe	58	Fe	0
Cl	23 600	Cl	19 220
SO4	0	SO4	2 689

+



Choke on FCM 100018142 S/N1 01

$$Ba^{2+} + SO_4^{2-} = BaSO_4(s)$$

$$Ca^{2+} + CO_3^{2-} = CaCO_3(s)$$

BaSO₄

CaCO₃

NaCl

p↓


T↑

→

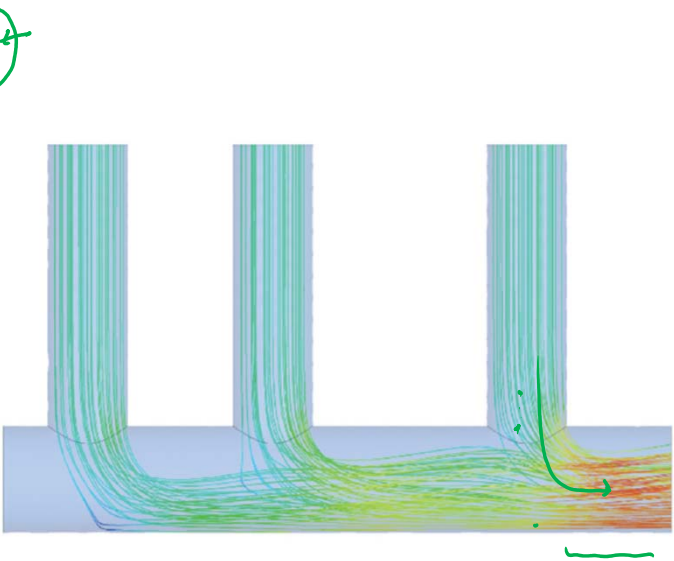
TAKEN FROM EQUINOR (SANDENGEN)

13

Erosion

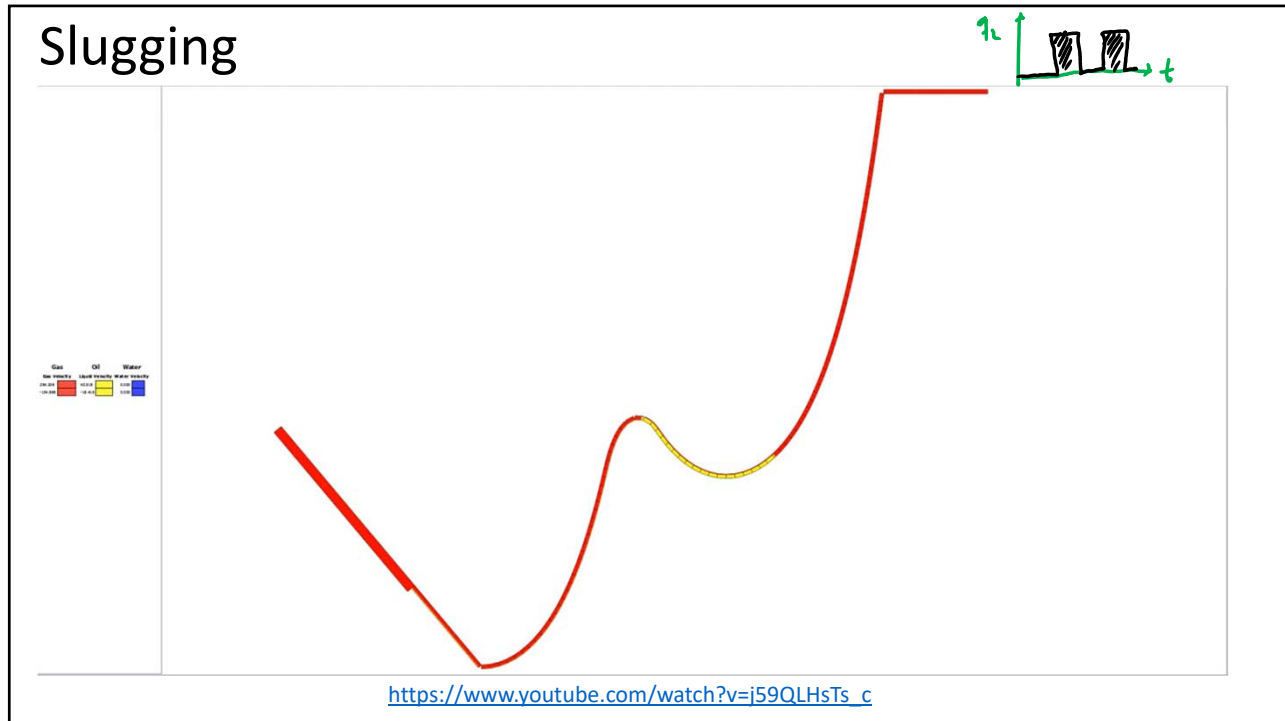


↓

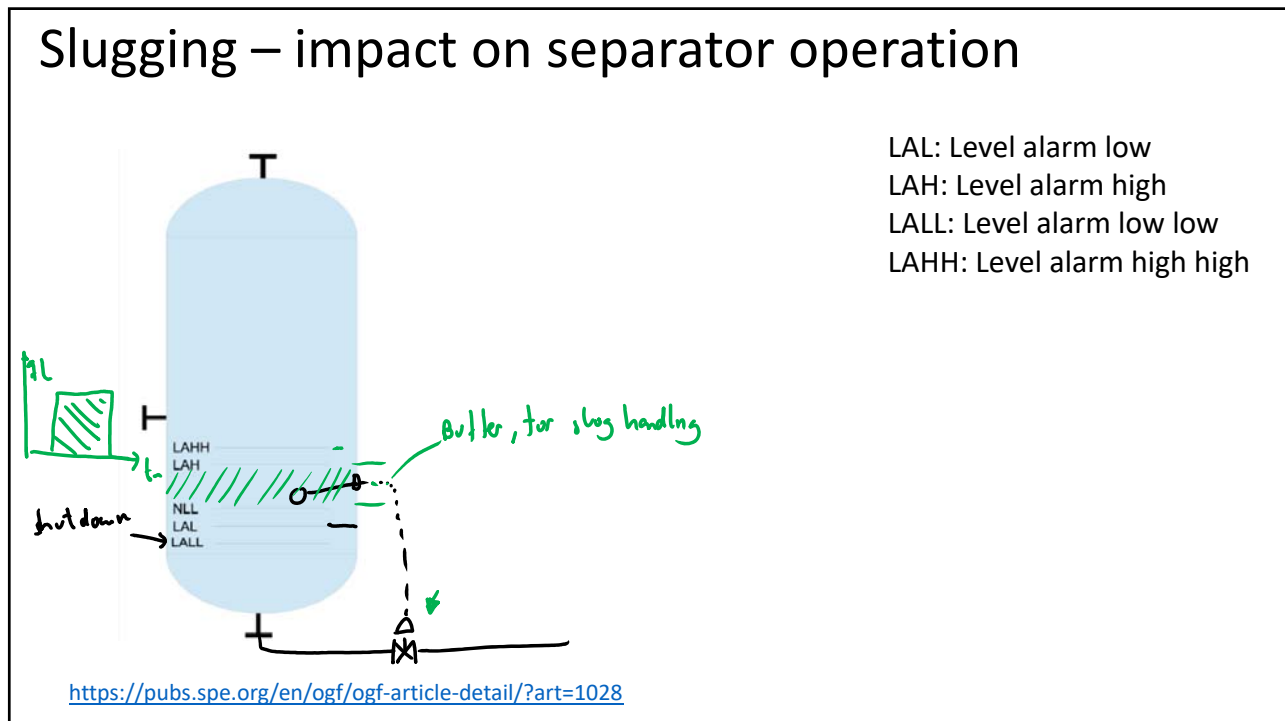


→

14

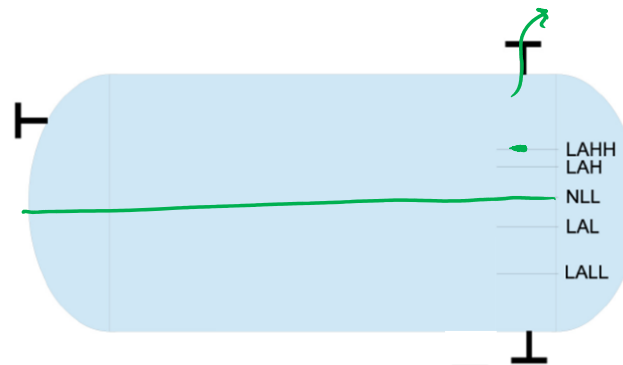


15



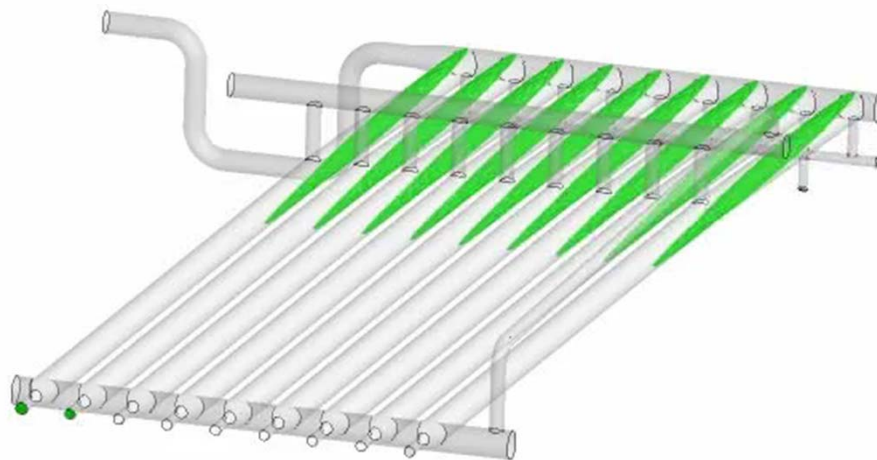
16

Slugging – impact on separator operation



17

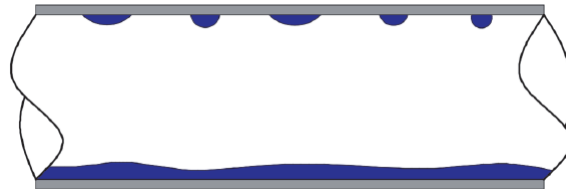
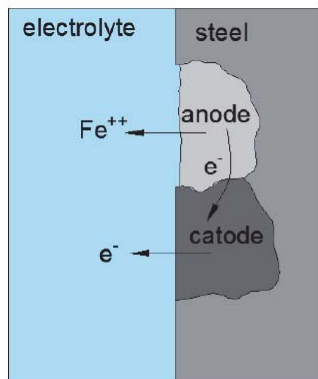
Slugging – slugcatcher handling slugs



<https://www.youtube.com/watch?v=LKLW5284adI>

18

Corrosion



TOP of line corrosion

19

Oil-water emulsions



20

Oil-water emulsions

fine and stable dispersion

21

Oil-water emulsions

Emulsion viscosity, η_{em} [cp]

Water volume fraction, α_w [-]

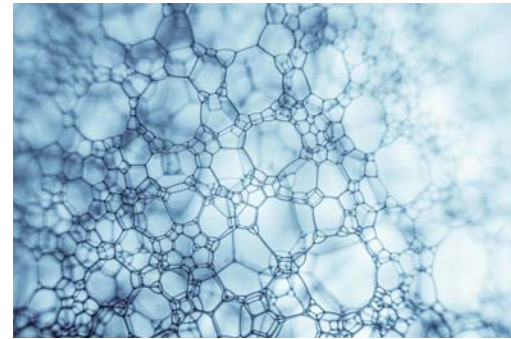
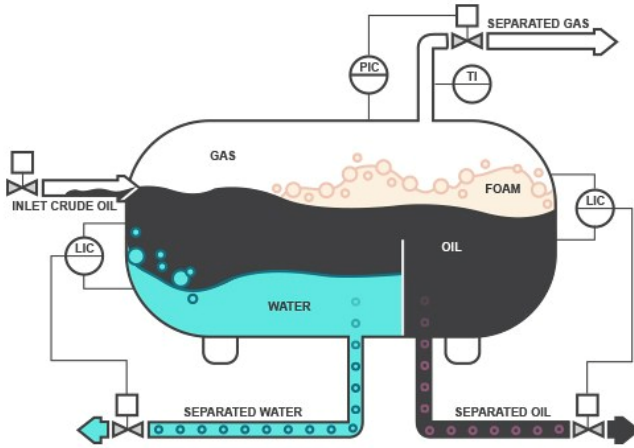
Inversion point

Water in Oil dispersion

Oil in Water dispersion

22

Foam



<https://www.arab-oil-naturalgas.com/foam-in-oil-gas-separators/>

<https://www.crodaoilandgas.com/en-gb/discovery-zone/functions/foamers>

23

Flow assurance issue	Causes	Potential Consequences	Prevention/solution	Tools available for analysis
Hydrates	<ul style="list-style-type: none"> Small gas HC molecules Free water Begin to form at a given p and T (low T, high P) given by thermodynamic equilibrium of the hydrate phase. 	<ul style="list-style-type: none"> Blockage of flowlines and pipelines 	Reduce the hydrate formation region: <ul style="list-style-type: none"> Continuous or on-demand injection of chemical inhibitor (MEG or MEOH) Stay out of hydrate formation region: <ul style="list-style-type: none"> Improve thermal insulation Electric heating Others: <ul style="list-style-type: none"> Cold flow* Water removal and gas dehydration* 	To determine Hydrate formation conditions: <ul style="list-style-type: none"> Laboratory tests Empirical correlations Thermodynamic simulators (e.g. Hysys, PVTsim, Unisim) To determine p and T along the pipe: <ul style="list-style-type: none"> Multiphase simulator (Olga, LedaFlow). Computational fluid dynamics (CFD)
Wax	<ul style="list-style-type: none"> Composition of the crude oil Begins to form at given p and T due to changes in solubility Cold wall 	In wells, flowlines and pipelines: <ul style="list-style-type: none"> Increase pressure drop (pipe roughness) Reduction of cross section area Pipe blockage Changes fluid rheology Gelling (problem for startup) 	<ul style="list-style-type: none"> Pigging Thermal insulation Electric heating Chemical inhibitors Chemical dissolvers Pipe coating Cold flow* 	<ul style="list-style-type: none"> Laboratory tests Transient multiphase simulators (e.g. Olga, LedaFlow) Computational fluid dynamics (CFD)
Slugging	<ul style="list-style-type: none"> Dynamics of multiphase flow of liquid and gas Reduction of rate Liquid accumulation on low points 	Fluctuating liquid and gas input to processing facilities In flowlines and pipelines: <ul style="list-style-type: none"> Vibration Added pressure drop Fatigue 	<ul style="list-style-type: none"> Change separator size Pipeline dimensioning Maintain flow above minimum flow rate Gas lift in riser base Choking topside Pipeline re-routing Subsea separation* 	<ul style="list-style-type: none"> Transient multiphase simulator (OLGA, LEDA) Structural analysis (usually with FEA, e.g. Ansys) Laboratory experiments
Scaling	<ul style="list-style-type: none"> Changes in solubility (e.g. changes in P and T conditions, changes in pH, mixture of incompatible water, CO2 injection).. Irregularities on surface 	In wells, pipelines and flowlines: <ul style="list-style-type: none"> Reduction of cross section area Pipe blockage Malfunctioning of valves and equipment 	<ul style="list-style-type: none"> Continuous injection of chemical inhibitors Dilution by adding more water Chemical dissolvers Mechanical removal Coating 	<ul style="list-style-type: none"> Laboratory tests Simulation tools

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Flow assurance issue	Causes	Potential Consequences	Prevention/solution	Tools available for analysis
Erosion	<ul style="list-style-type: none"> Sand production High flow velocities Liquid droplets in the gas Gas droplets in the liquid 	In wells, pipelines and flowlines: <ul style="list-style-type: none"> Structural damage Vibration Leaks Corrosion 	<ul style="list-style-type: none"> Change geometry Replacement and maintenance of components Reduce flow rate (reduce formation drawdown) Sand separation* Coatings 	<ul style="list-style-type: none"> Standards (DNV-RP-0501) Computational fluid dynamics Laboratory testing
Corrosion	<ul style="list-style-type: none"> Water O₂ CO₂ H₂S 	<ul style="list-style-type: none"> Leaks Integrity 	<ul style="list-style-type: none"> Coatings Material selection Surface passivation 	<ul style="list-style-type: none"> Laboratory testing
Emulsions	<ul style="list-style-type: none"> Emulsification agents in the crude Mixing, shear when flowing through valves, chokes, etc 	<ul style="list-style-type: none"> Added pressure drop Increased separation time 	<ul style="list-style-type: none"> Injection of demulsifiers Heating 	<ul style="list-style-type: none"> Laboratory tests Multiphase models
Asphaltenes	<ul style="list-style-type: none"> Crude with asphaltenes Pressure reduction Addup of light hydrocarbon components 	<ul style="list-style-type: none"> Blockage of formation, well, flowline and pipeline Loss of equipment functionality Emulsification and foamification 	<ul style="list-style-type: none"> Mechanical removal Chemical injection 	<ul style="list-style-type: none"> Laboratory tests Some simulation tools

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Measures and consequences

- **Chemical injection**
- System design, e.g.
 - pipe and component insulation
 - heat tracing
 - dead legs
 - pipeline routing
- Well intervention needs
- Water injection strategy
- Define procedures when shutting down and starting up
- Ensure proper distribution of chemicals



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Example of chemical injection program

Tabell 5-2. Foreløpig oversikt over kjemikalietyper

Type kjemikalie	Konsentrasjon (ppm vol.)	Tilsettes i	Frekvens
Avleiringshemmer A	50	Produsert vann	Kontinuerlig
Avleiringshemmer B	20-50	Sjøvann	Kontinuerlig
Korrosjonshemmer	50	Produsert vann	Kontinuerlig
Emulsjonsbryter	50	Total væske 1)	Kontinuerlig ved behov
Skumdemper	5	Total væske	Periodisk
Flokkulant	10	Produsert vann	Kontinuerlig
Vokshemmer	150	Total væske 1)	Periodisk
Biocid	80	Total væske 1)	Kontinuerlig
Oksygenfjerner	5	Sjøvann	Kontinuerlig
H2S fjerner	150	Produsert vann	Kontinuerlig ved behov
MEG	Batch	Brønnstrøm	Ved behov

1) Olje og produsert vann.

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Release and disposal of chemicals

Tabell 7-1 Klassifisering av kjemikalier i henhold til OSPAR

	Svart kategori: Stoffer som er lite nedbrytbare og samtidig viser høyt potensial for bioakkumulering og/eller er svært akutt giftige. I utgangspunktet er det ikke lov å slippe ut kjemikalier i svart kategori. Tillatelse til bruk og utslipp til spesifikke kjemikalier gis dersom det er nødvendig av sikkerhetsmessige og tekniske grunner.
	Rød kategori: Stoffer som brytes sakte ned i det marine miljøet, og viser potensiale for bioakkumulering og/eller er akutt giftige. Kjemikalier i rød kategori kan være miljøfarlige og skal derfor prioriteres for utskifting med mindre miljøfarlige alternativer. Tillatelse til bruk og utslipp gis kun av sikkerhetsmessige og tekniske hensyn.
	Gul kategori: Kjemikalier i gul kategori omfatter stoffer som ut ifra iboende egenskaper ikke defineres i svart eller rød kategori og som ikke er oppført på PLONOR-listen (se under). Ren gul kategori er uorganiske kjemikalier med lav giftighet eller kjemikalier som brytes ned >60% innen 28 dager. Gul-Y1 er 20-60% nedbrutt og forventes å brytes ned fullstendig over tid. Gul-Y2 er moderat nedbrytbare til ikke giftige og ikke-nedbrytbare komponenter. Y2 skal forsøkes substituert på lik linje med røde kjemikalier.
	Grønn kategori: Stoffer som er oppført på OSPAR-konvensjonens PLONOR-liste (Substances used and discharged offshore which are considered to Pose Little Or No Risk to the Environment). Disse kjemikaliene vurderes å ha ingen eller svært liten negativ miljøeffekt. Kjemikalier i grønn kategori omfatter også vann som inngår i kjemikaliene.

From Ivar Aasen PDO,
Del 2

28

Release and disposal of chemicals

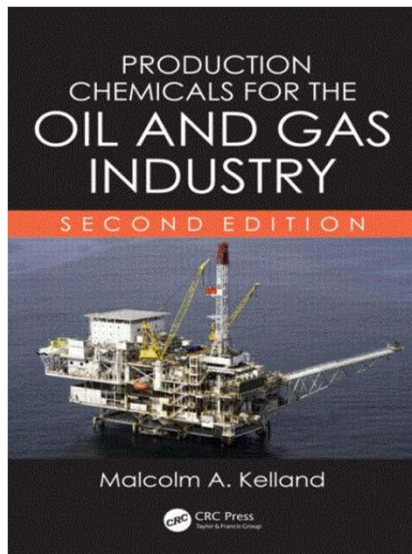
Tabell 7-4 Miljømessige egenskaper til produksjonskjemikalier som vil følge produsert vann fra Johan Castberg-feltet

Type kjemikal	Vannfase/oljefase	Klassifisering
Avleiringshemmer	Vannløselig. Følger produsert vann.	Det er antatt at gult kjemikalie (i klassen Y2) kan velges. Kjemikallet er moderat bionedbrytbar til ikke bionedbrytbar. Det er ikke giftig og vil ikke bioakkumuleres i næringskjeden.
Emulsjonsbryter	Oljeløselig. Følger hovedsakelig oljefasen (95%). 5% følger produsert vann.	Alle disse kjemikalene er klassifisert som røde, pga det ikke er bionedbrytbar. De er ikke giftige og vil ikke bioakkumulere i næringskjeden.
Vokshemmer	Oljeløselig. Følger oljefasen.	
Skumdemper	Oljeløselig. Følger i all hovedsak oljefasen, lave konsentrasjoner i produsert vann.	
Flokkulant	Vannløselig, men binder seg til oljedråper. Følger hovedsakelig oljefasen (80%). 20% er antatt å følge produsert vann.	
Biocid/Glutaraldehyd	Vannløselig. Følger injeksjonsvannet eller produsert vann.	Kjemikalie er klassifisert som gult pga giftighet. Det er ikke nedbrytbar og vil ikke bioakkumuleres i næringskjeden.

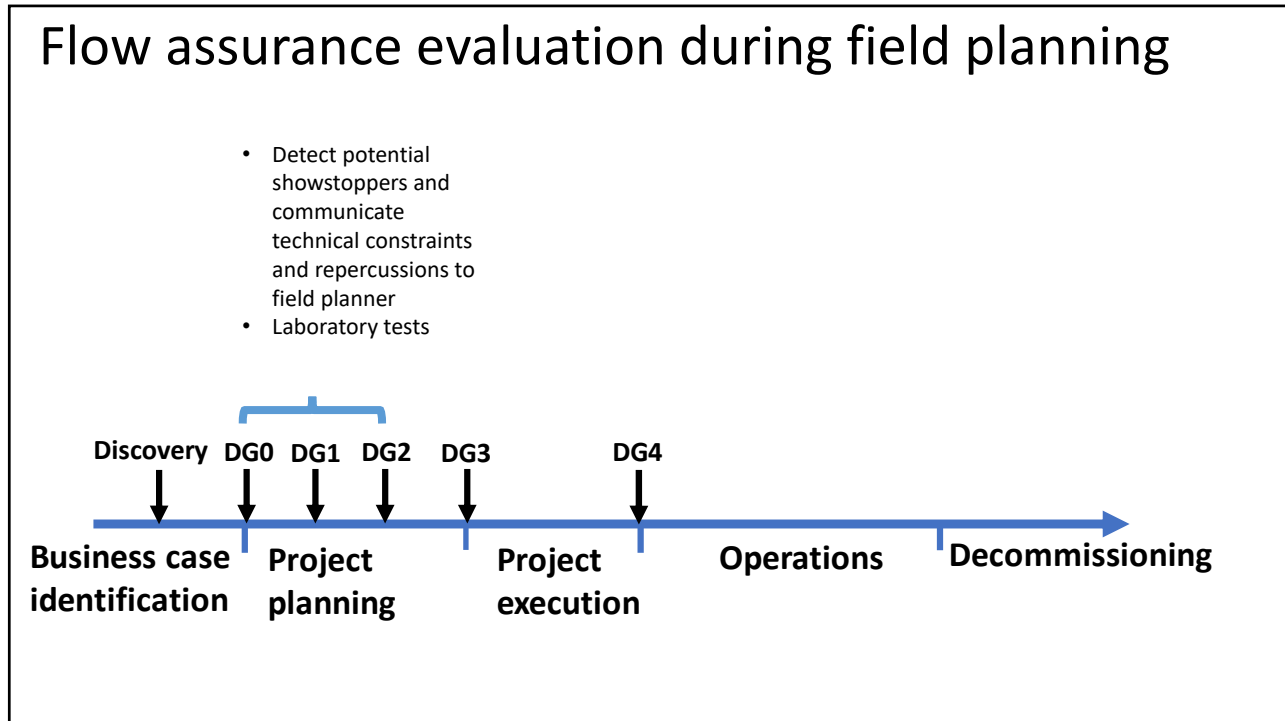
From Johan Castberg
PDO, Del 2

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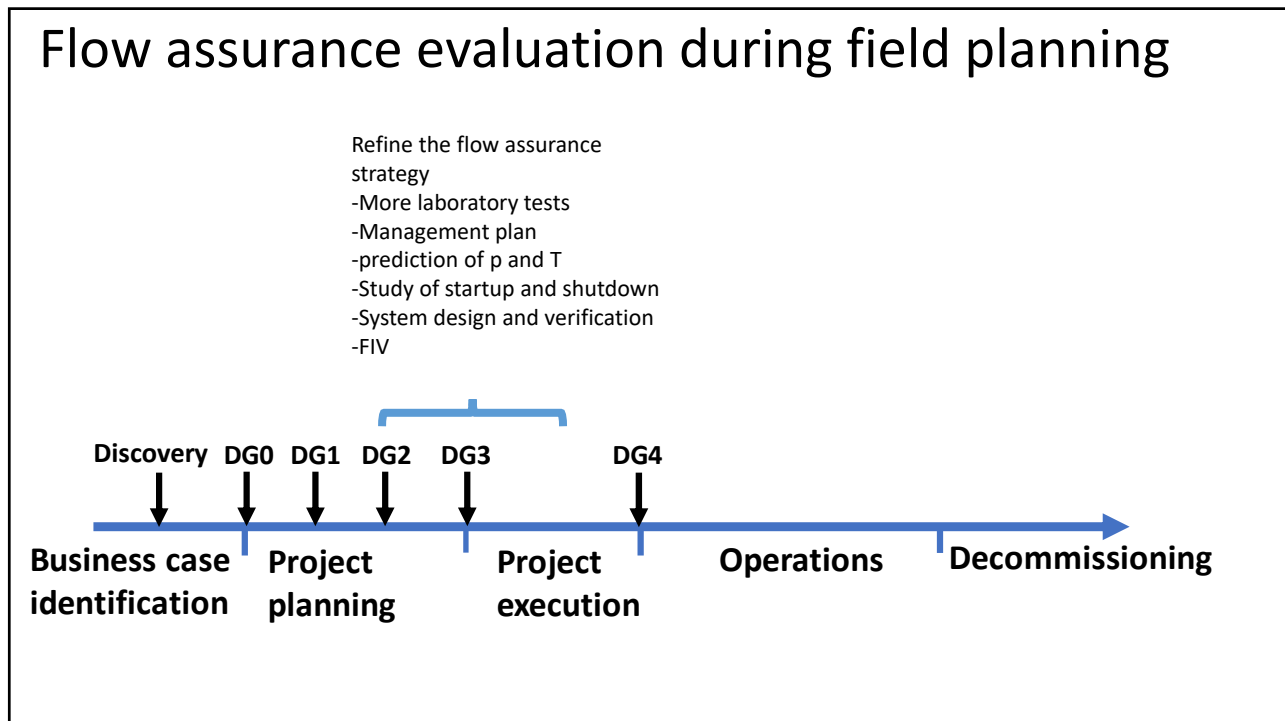
More about production chemicals



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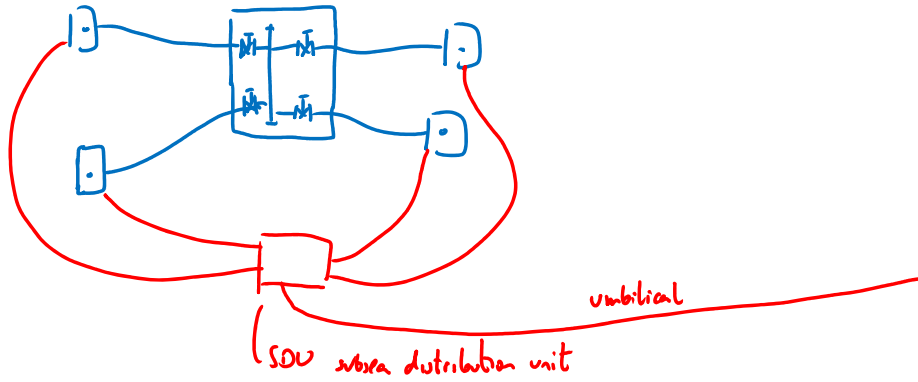


31



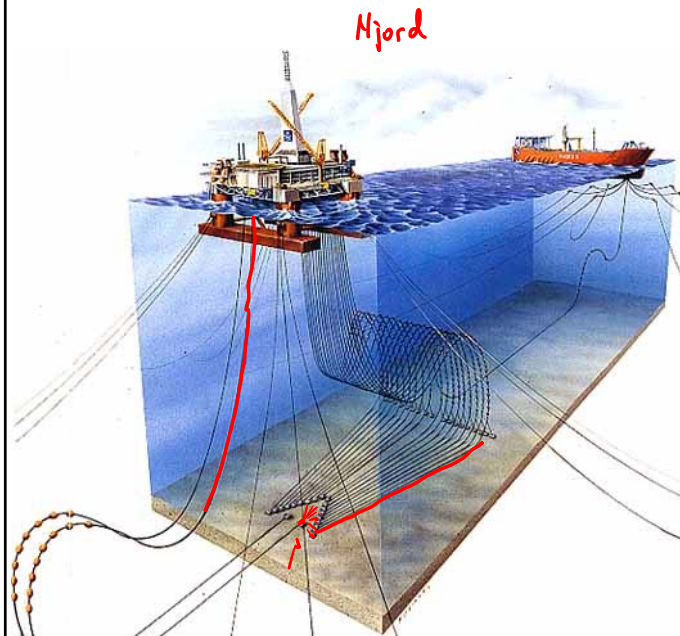
32

Injection of production chemicals subsea



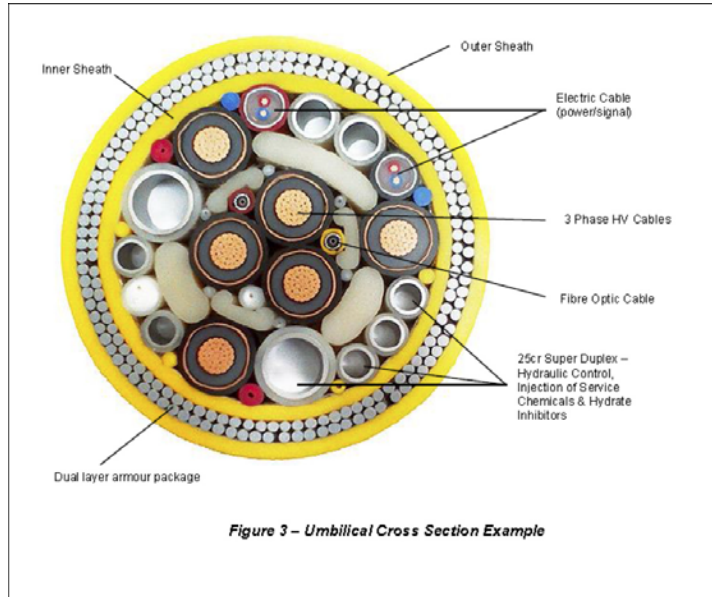
33

Injection of production chemicals



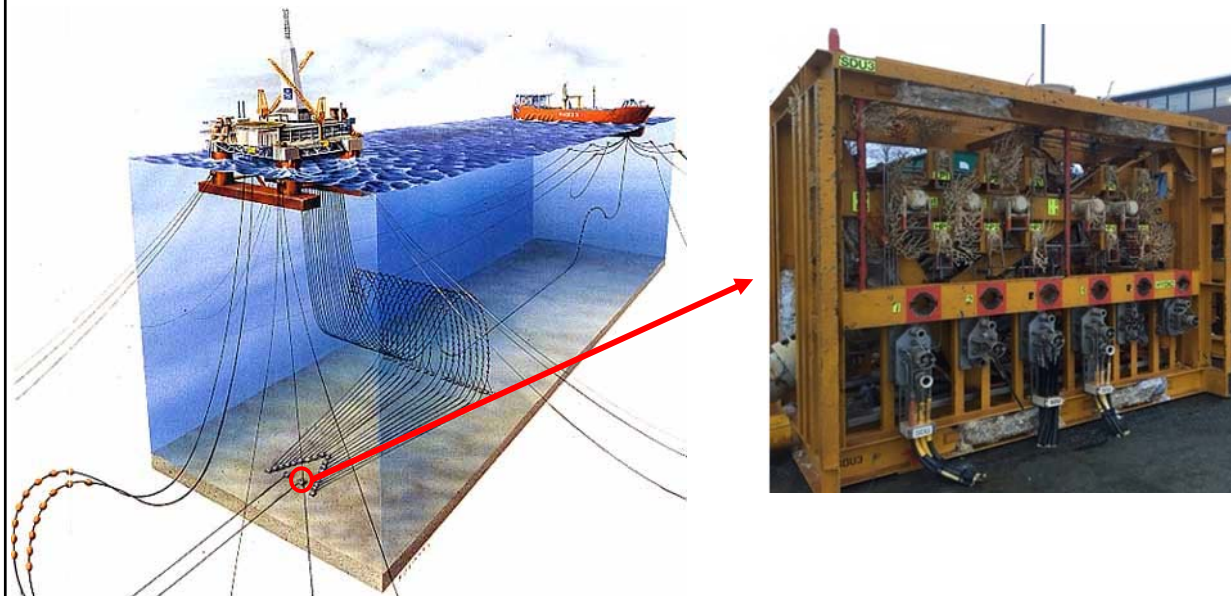
34

Umbilicals, injection of production chemicals



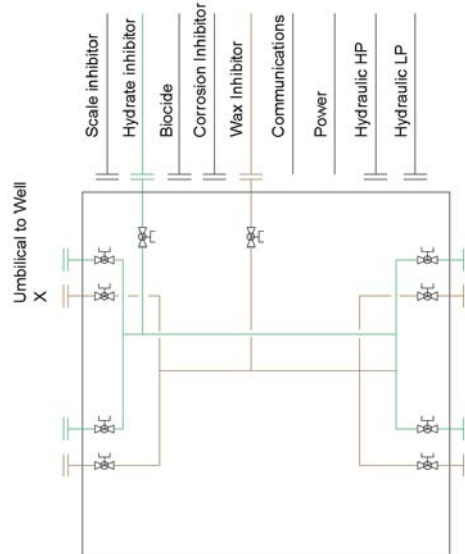
35

Umbilicals, injection of production chemicals

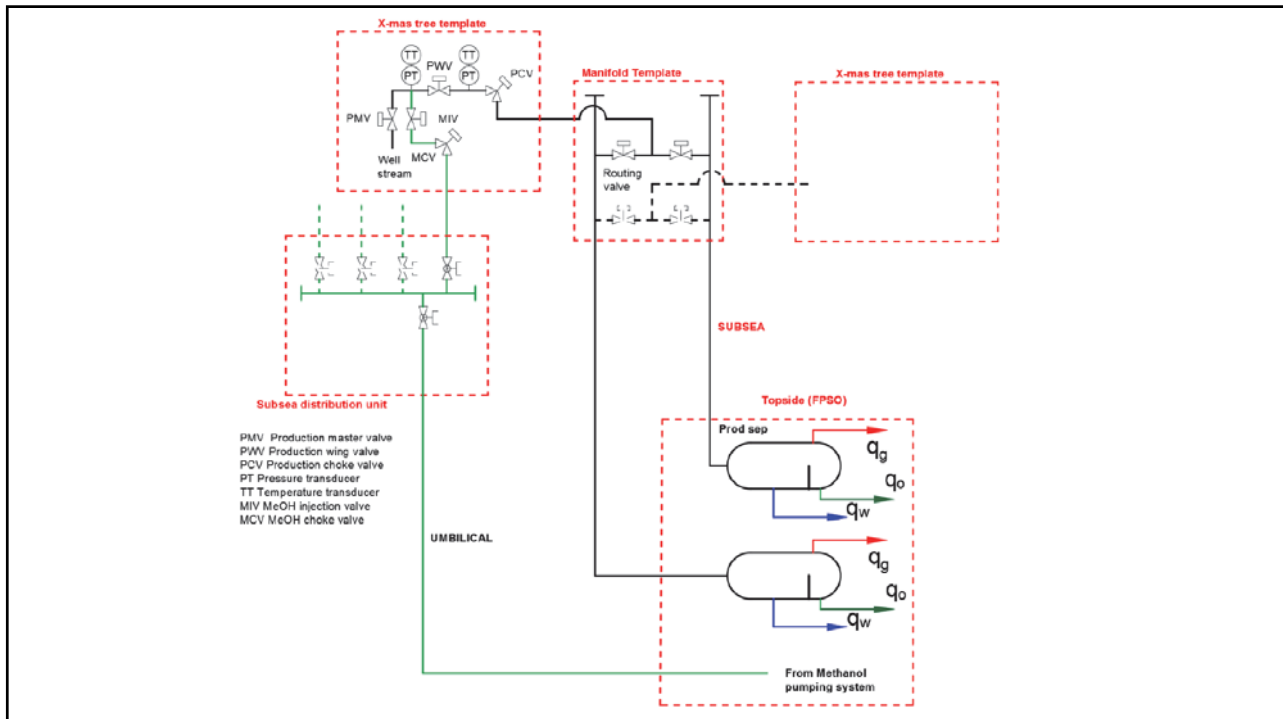


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Release and disposal of chemicals

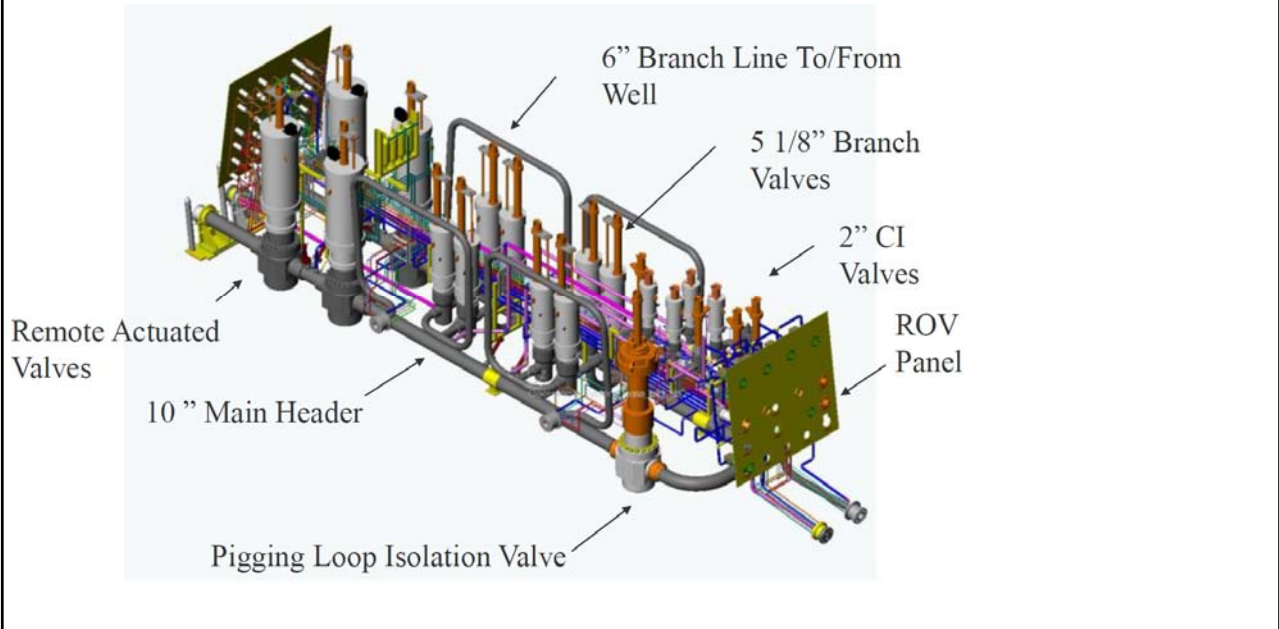


37



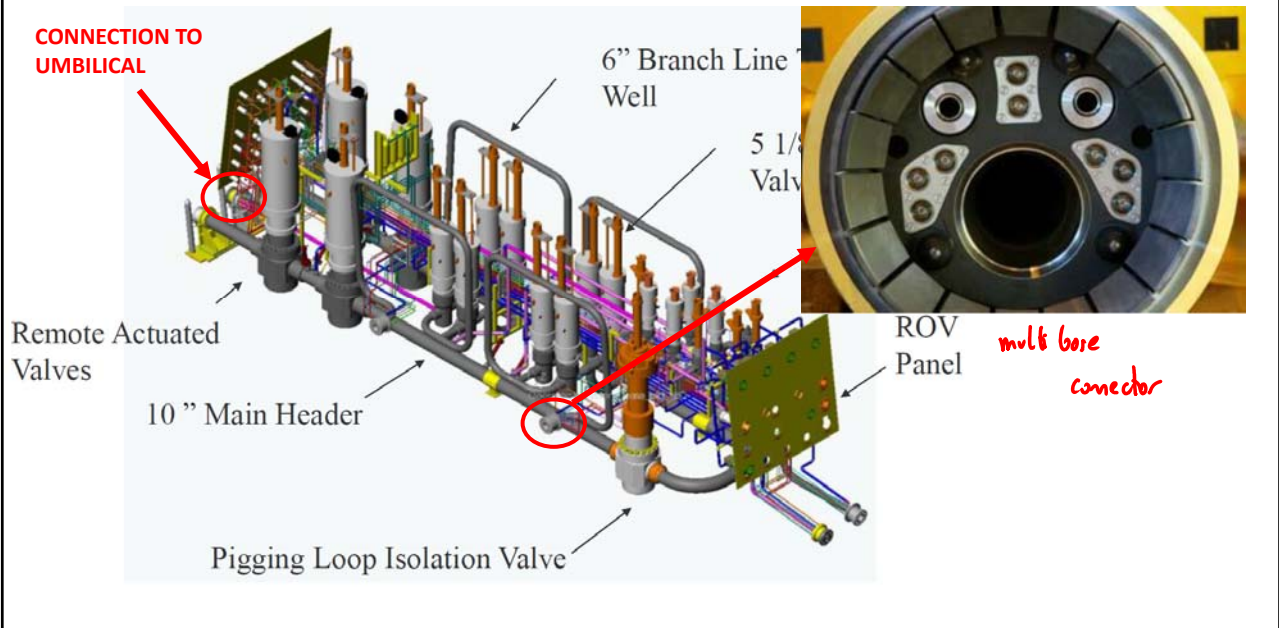
38

Injection of production chemicals – template wells

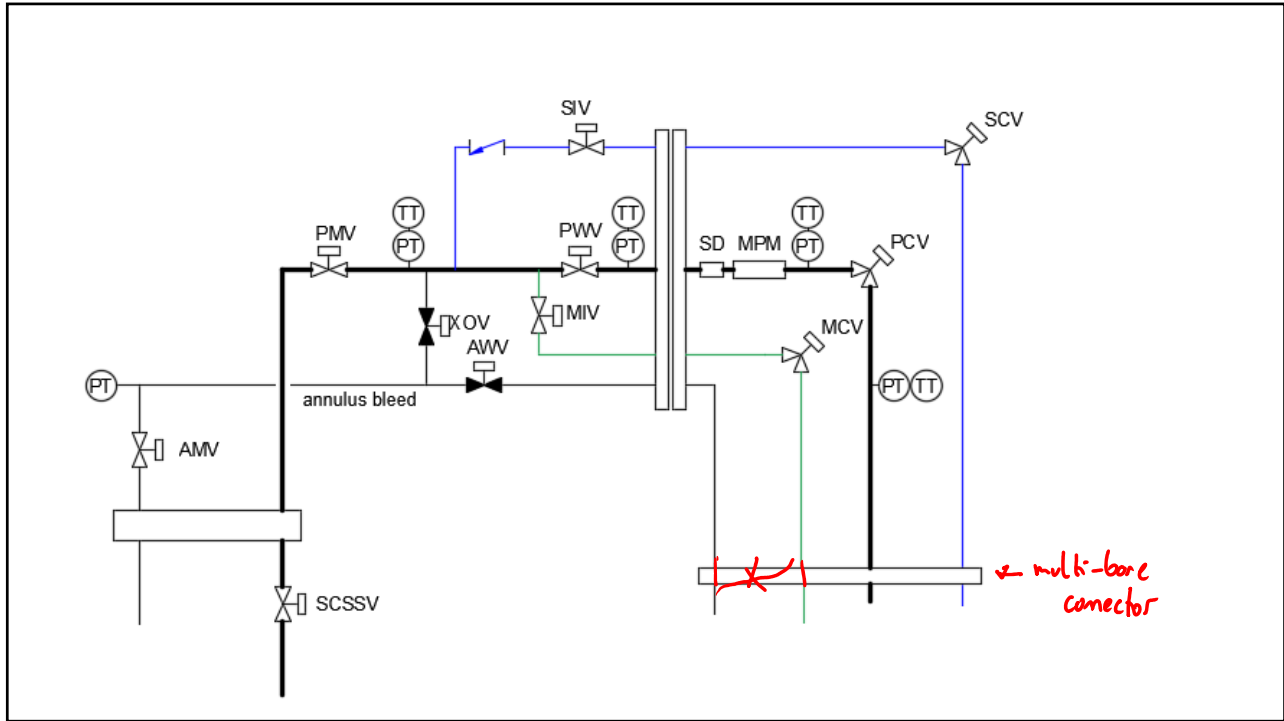


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Injection of production chemicals – template wells

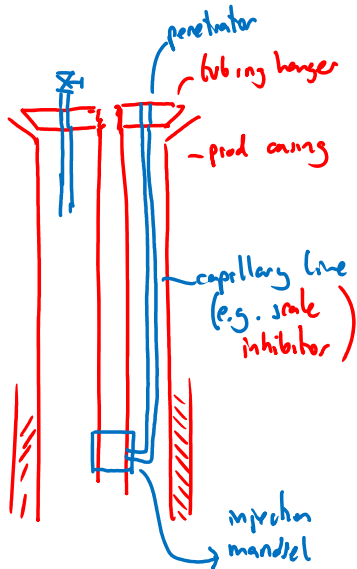


40



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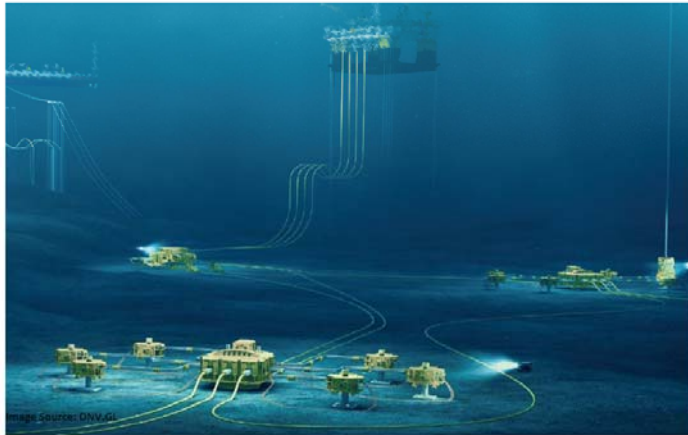
Injection of production chemicals in well



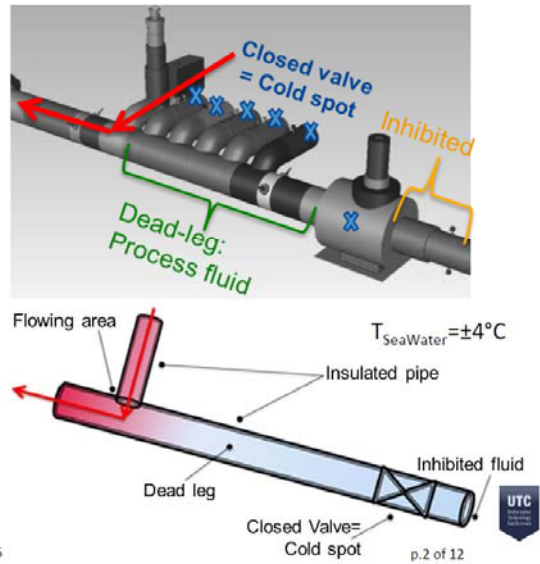
42

Subsea manifold and dead-leg geometry

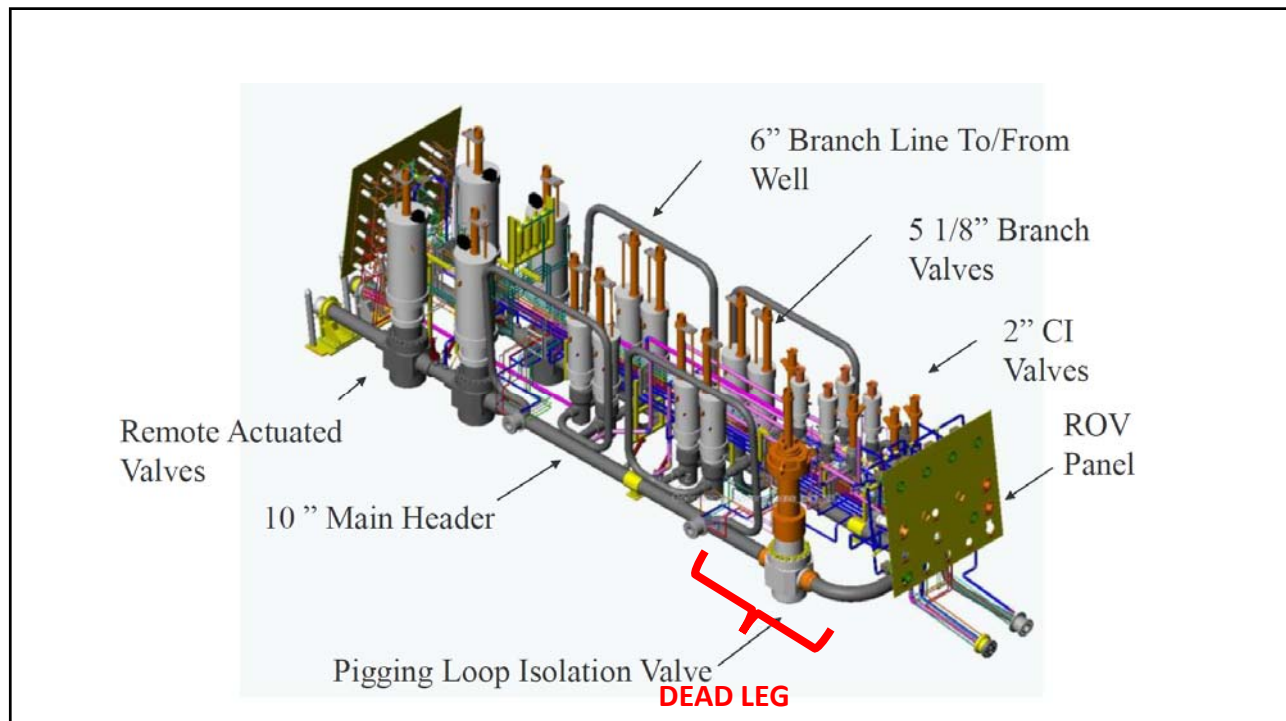
- Dead-legs are inherently present



UTC Bergen - 16th June 2016



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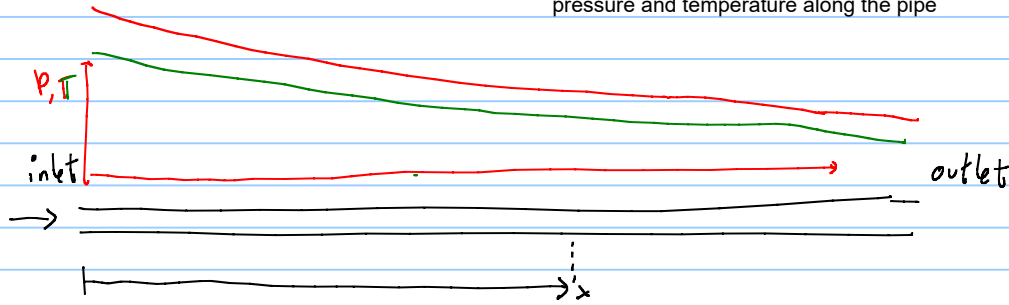


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Tools for analysis

- Laboratory tests of fluids (oil, gas, water)
- Steady state flow simulators (Hysys, Gap, Pipesim, Olga, Leda, FlowManager)
- Transient flow simulators (Olga, LedaFlow, FlowManager, Hysys)
- Thermodynamic or PVT simulators (PVTsim, Hysys)
- Standards (DNV, API)
- CFD simulation for 3D flow analysis of pressure and temperature (Comsol, Ansys)
- Finite element analysis for structural analysis and heat transfer in solids (Abacus, Ansys)

Most analysis on flow assurance problems require to compute distribution of pressure and temperature along the pipe



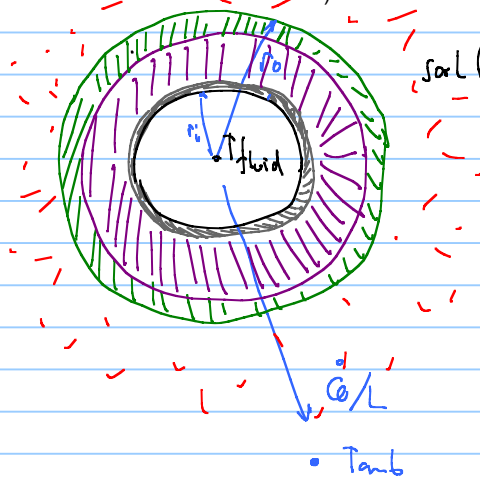
$$\frac{dP}{dx} \quad \frac{dT}{dx}$$

\downarrow momentum equation
 \downarrow energy conservation

$$\dot{Q} = A_i \cdot \Delta x \cdot U_i (T_f - T_{amb})$$

\downarrow Can be referred with respect to the innermost radius or outermost radius

pipe cross section

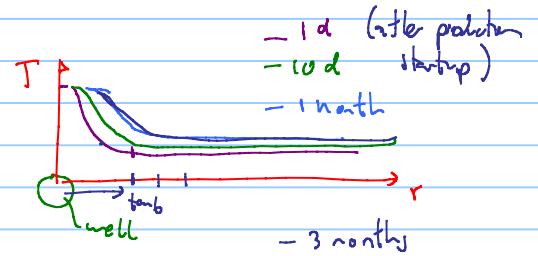


From innermost: forced convection, conduction in pipe, conduction in insulation, and 1) conduction in soil or 2) free convection with seawater

soil (buried or well) \rightarrow gradual heating of soil

• seawater

Transient problem!



A clever solution proposed by Ramey

Wellbore Heat Transmission

1962

H. J. RAMEY, JR.
MEMBER AIME

MOBIL OIL CO.
SANTA FE SPRINGS, CALIF.

When the temperature of the formation is changing, U_o must be substituted by the transient overall heat transfer coefficient $U_f(t)$, defined by:

$$U_f(t) = \frac{U_o \cdot k_{soil}}{k_{soil} + r_{ins,o} \cdot U_o \cdot f(t)} \quad \text{Eq. D-21}$$

$$f(t) = -\ln \left(\frac{r_{ins,o}}{2 \cdot \sqrt{\alpha_{soil} \cdot t}} \right) - 0.29 \quad \text{Eq. D-22}$$

$$\alpha_{soil} = \frac{k_{soil}}{\rho_{soil} \cdot C_{p,soil}} \quad \text{Eq. D-23}$$

Where:

k_{soil} Thermal conductivity, soil [W/m.K]

$C_{p,soil}$ Specific heat capacity, soil [J/K.kg]

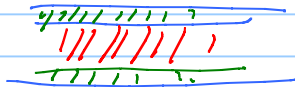
α_{soil} Thermal diffusivity, soil [m^2/s]

t Time [s]

It is important to make an order of magnitude analysis on the terms that make up the U and determine which one are most

$$\frac{1}{U_i} = \frac{1}{h_i} + \frac{r_i \cdot \ln\left(\frac{r_i}{r_o}\right)}{k_p} + \frac{r_i \cdot \ln\left(\frac{r_{ins,o}}{r_o}\right)}{k_{ins}} + \frac{r_i}{r_{ins,o} \cdot h_o}$$

rl might be low contribution
low contribution to "U"
significant contribution
medium contribution



CHECK APPENDIX C and D of compendium!

Production optimization

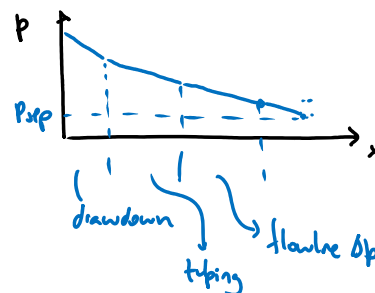
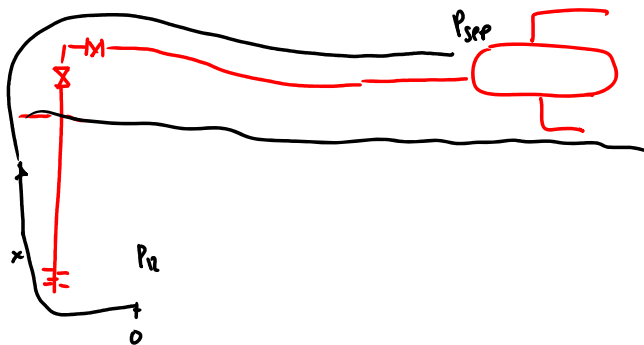
Prof. Milan Stanko (NTNU)

*Chapter 3 of compendium

1

Production optimization – what is it?

- Detect locations in the system with abnormally high-pressure loss and flow restrictions



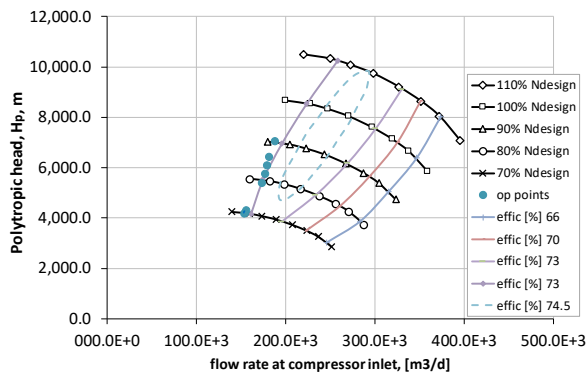
- wrongly designed (e.g. ϕ of tubing, pipe)
- wax, scale, sand

Result: increase in production

2

Production optimization – what is it?

- Verification of equipment design conditions vs actual operating conditions



subsea compressor

3

Production optimization – what is it?

- Identification and addressing fluid sources that have “disadvantageous” characteristics (e.g. high water cut, high H₂S content)
- Identify and correct system malfunctions and unintended behavior
- Analyze and improve the logistics and planning of maintenance, replacement and installation of equipment or in the execution of field activities.
- Review the occurrence of failures and recognize patterns (data analytics?)

4

Production optimization – what is it?

- Calibration of instrumentation
- Identification of operational constraints (e.g. water handling capacity, power capacity)
- Observe and analyze the response of the system when changes are introduced
- Find control settings of equipment (or system characteristics) that give a production higher than current (or, preferably, that give maximum production possible)
- Find control settings of equipment (or system characteristics) that maximize an objective KPI
- Identify bottlenecks
- Identifying and monitoring Key Performance Indicators (KPIs)

5

Production optimization – what is it?

- Calibration of instrumentation
- Identification of operational constraints (e.g. water handling capacity, power capacity)
- Observe and analyze the response of the system when changes are introduced
- **Find control settings of equipment (or system characteristics) that give a production higher than current (or, preferably, that give maximum production possible)**
- **Find control settings of equipment (or system characteristics) that maximize an objective KPI**
- Identify bottlenecks
- Identifying and monitoring Key Performance Indicators (KPIs)

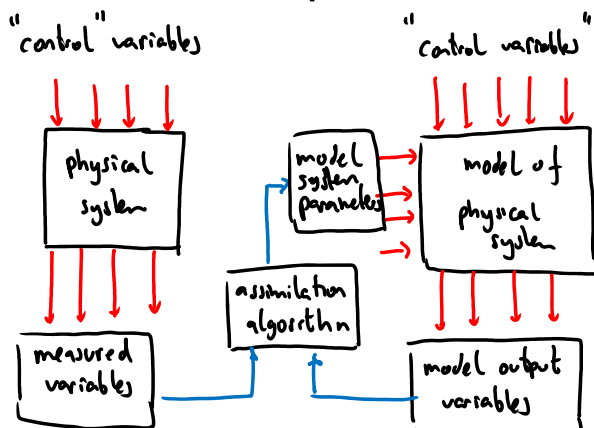
6

Time scales of production optimization

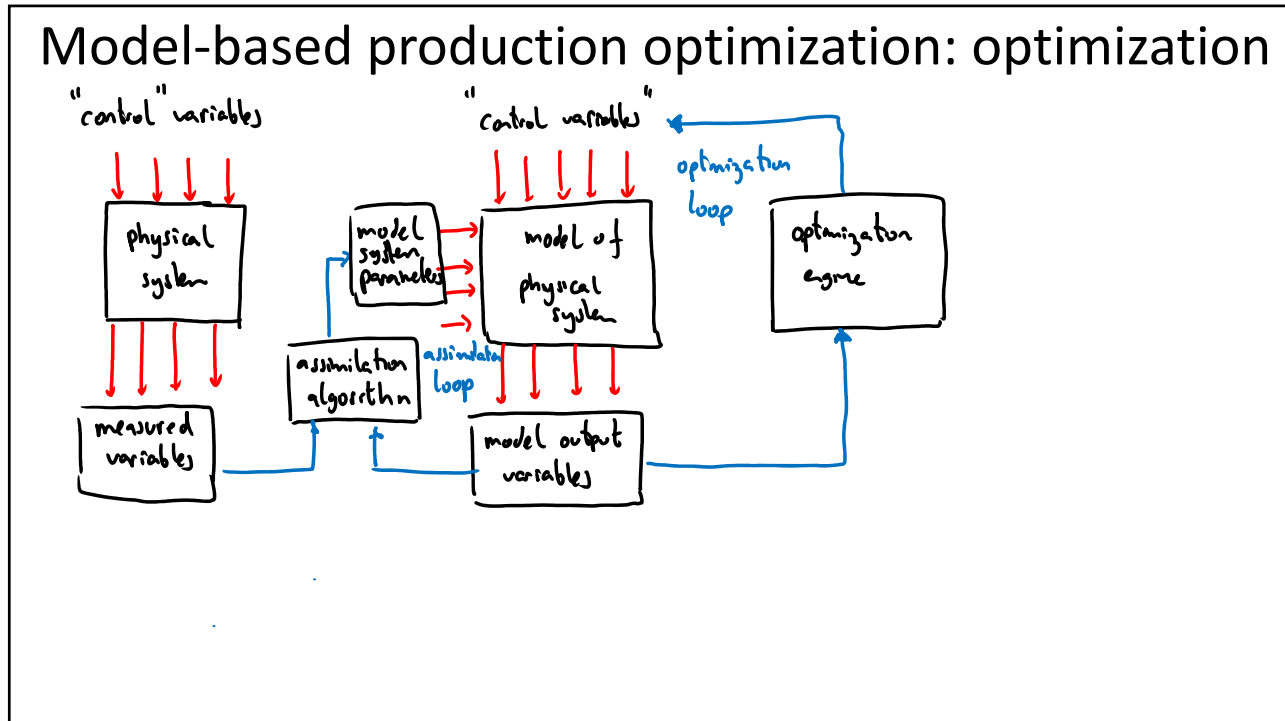
Long term	Short term	Shorter term
<ul style="list-style-type: none"> Years, months 	<ul style="list-style-type: none"> Daily, weekly 	<ul style="list-style-type: none"> Seconds, minutes, hours

7

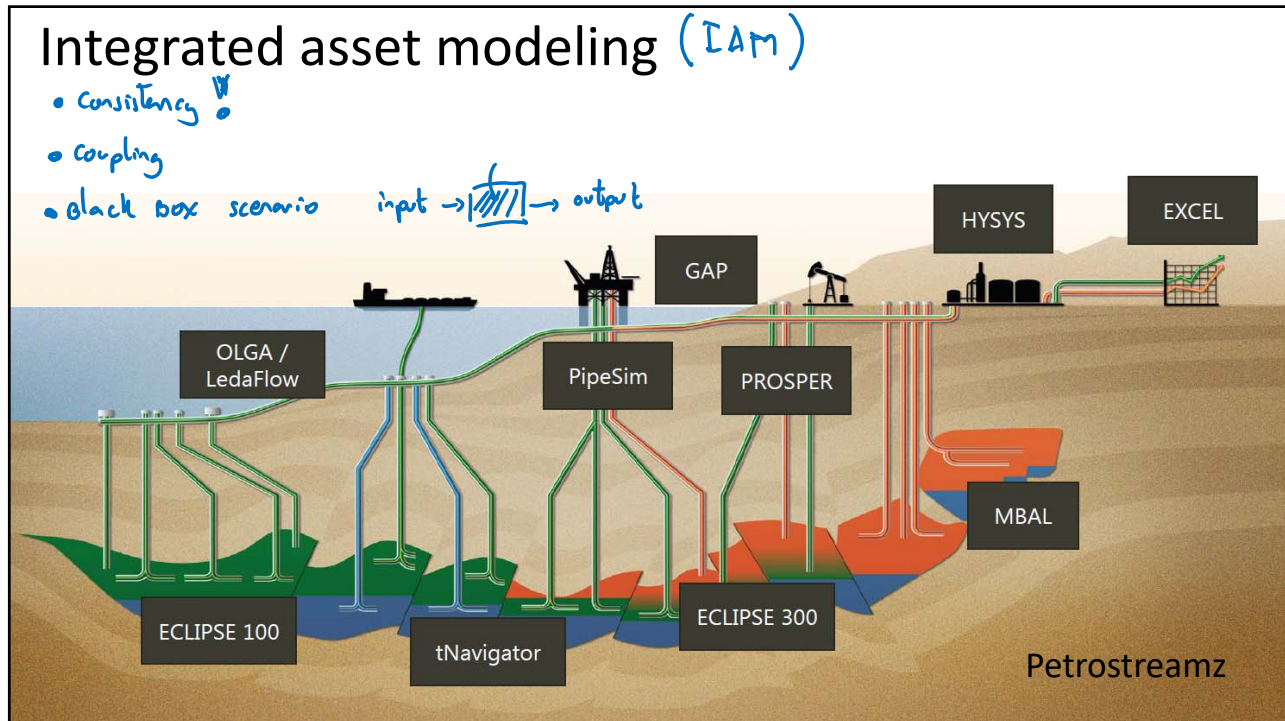
Model-based production optimization: fidelity



8



9



10

Time scales of production optimization and models

Long term	Short term	Shorter term
<ul style="list-style-type: none"> Years, months <p>Models are highly uncertain (limited data) Models are typically transient (reservoir model) but in IAM also steady-state models are included</p>	<ul style="list-style-type: none"> Daily, weekly <p>There is data to tune models Models are typically steady state (network, well, processing plant)</p>	<ul style="list-style-type: none"> Seconds, minutes, hours Can we use steady state models? Or do we need transient models? Why to use models? We can develop optimization strategies on the actual system

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Time scales of production optimization and examples

Long term	Short term	Shorter term
<ul style="list-style-type: none"> Maximize recovery factor and NPV, reduce water cut and GOR Control variables: well placement, well rates, well "status", well routing, "presence" of equipment (processing, ICD) 	<ul style="list-style-type: none"> Maximize oil production, condensate production, gas production, revenue How to allocate a scarce resource (gas injection, power) Variables: choke opening, gas lift rates, pump frequency, well routing 	<ul style="list-style-type: none"> Maximize production, revenue Reduce and mitigate fluctuations Variables: control control valve opening, gas lift rates, pump frequency,

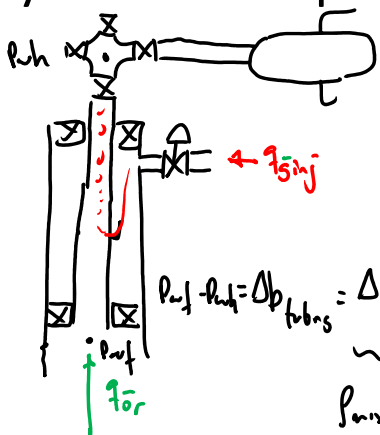
12

Examples

13

1. (Short term) Two standalone gas-lifted wells

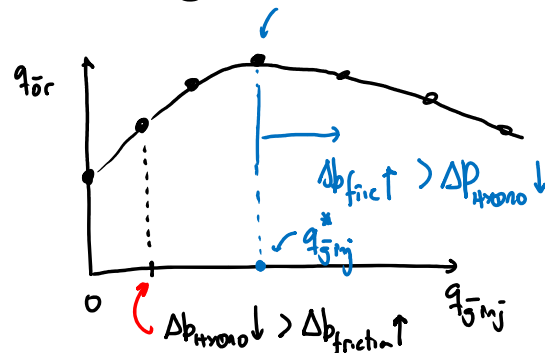
System description



$$P_{wf} - P_{wf} = \Delta P_{tubing} = \Delta P_{hydro} + \Delta P_{fric}$$

$$\rho_{mix} \cdot g$$

when q_{inj} increases $\rightarrow \rho_{mix} \rightarrow \rho_{gas} \rightarrow \Delta P_{hydro} \downarrow$



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1. Two standalone gas-lifted wells: modeling strategy

$q_{or} = a q_{ginj}^4 + b q_{ginj}^3 + c q_{ginj}^2 + d q_{ginj} + e$

when is $q_{total} = q_{or1} + q_{or2}$ maximum?

at which q_{ginj1} ?
 q_{ginj2} ?

what if there is a constraint on gas available? $q_{ginj1} + q_{ginj2} \leq q_{gas}$

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1. Two standalone gas-lifted wells: objective function behavior – brute force color map

$q_{total} = q_{or1}(q_{ginj1}) + q_{or2}(q_{ginj2})$
 $q_{total} = f(q_{ginj1}, q_{ginj2})$
 $z = f(x, y)$
 \uparrow
 max

samples of $z(q_{total})$

$q_{ginj1} = \begin{cases} - \\ - \\ - \\ - \\ - \\ - \\ - \\ - \\ - \\ - \\ - \\ - \end{cases}$
 $q_{ginj2} = \begin{cases} 0 \\ - \\ - \\ - \\ - \\ - \\ - \\ - \\ - \\ - \\ - \\ - \end{cases}$

1) element-wise combination of all
 2) evaluate $z(q_{total})$ for all
 3) make a color map

yellow q_{total} color scale
 (\rightarrow black

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1. Two standalone gas-lifted wells: objective function behavior – brute force color map

```

#CASE: SYSTEM OF TWO STANDALONE GAS-LIFTED WELLS
#AUTHOR: MILAN STANKO, NTNU, COURSE: TPG4230
#IMPORTING NEEDED LIBRARIES
import numpy as np
from scipy.optimize import fsolve
import matplotlib.pyplot as plt

def GLPerf_qo(a, b, c, d, e, qgi):
    res = a*np.power(qgi,4)+ b*np.power(qgi,3)+c*np.power(qgi,2)+d*qgi+e #performance curve fitted to 4th degree polynomial
    return res

#gas lift performance curve data for two wells
a1=-3.9e-7 #(1/1e03 Sm3/d)^3
b1=2.1e-4 #(1/1e03 Sm3/d)^2
c1=-0.043 #(1/1e03 Sm3/d)
d1=3.7 #
e1=12 #(1e03 Sm3/d)
a2=-1.3e-7 #(1/1e03 Sm3/d)^3
b2=1e-4 #(1/1e03 Sm3/d)^2
c2=-0.028 #(1/1e03 Sm3/d)
d2=3.1 #
e2=17 #(1e03 Sm3/d)
Po=6.29*80 #oil price USD/Sm3
Pg=2/8 #gas price, USD/Sm3
    
```

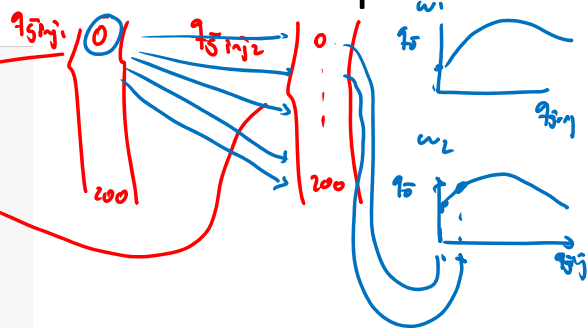
17

1. Two standalone gas-lifted wells: objective function behavior – brute force color map

```

#BRUTE-FORCE COMPUTING ALL COMBINATIONS
npoints=100
qgi_max=200 #[1e03 Sm3/d]
qgi_w1=np.linspace(0,qgi_max,npoints)
qgi_w2=np.linspace(0,qgi_max,npoints)
qotot=[]
qgitot=[]
revenue=[]
#computing objective (total oil production or revenue) and
#constraint, total gas injected
for qgi1 in qgi_w1:
    for qgi2 in qgi_w2:
        qo1=GLPerf_qo(a1,b1,c1,d1,e1,qgi1)
        qo2=GLPerf_qo(a2,b2,c2,d2,e2,qgi2)
        qotot=np.append(qotot,qo1+qo2)
        qgitot=np.append(qgitot,qgi1+qgi2)
        revenue=np.append(revenue,(qo1+qo2)*Po-(qgi1+qgi2)*Pg)
revenue=revenue/1e3
    
```

$\{1e03 \text{ USD}\}$



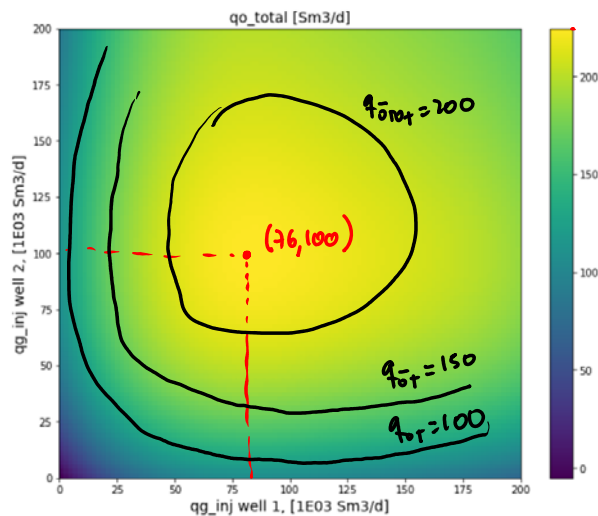
18

1. Two standalone gas-lifted wells: objective function behavior – brute force color map

```
#CREATING COLORMAPS AND CONTOUR PLOTS OF OBJECTIVE VARIABLE (total oil production)
#AND CONSTRAINED VARIABLE (total gas injection rate)
obj_opt=2 #1 if oil rate, 2 if revenue
if obj_opt==2:
    obj=revenue
    tag='revenue [1e3 USD]'
    levels_obj=np.linspace(50,110,5)
elif obj_opt==1:
    obj=qtot
    tag='qo_total [Sm3/d]'
    levels_obj=np.linspace(50,210,5)
constr=qgitot
#specifying desired number and range of contour lines
levels_qgi=np.linspace(100,200,4)
plt.figure(figsize=(10,8))
#creating mesh of qgin1,qgin2 to plot
xi,yi=np.mgrid[qgi_w1.min():qgi_w1.max():npoints*1j,qgi_w2.min():qgi_w2.max():npoints*1j]#ar
#Contour plot of objective function, total oil production
contour_obj=plt.contour(xi,yi,obj.reshape(xi.shape),levels=levels_obj,colors='black')
plt.clabel(contour_obj, inline=True,fmt='%1.0f',fontsize=12)
#Plot contour of constraint variable, total gas injection
contour_qgi=plt.contour(xi,yi,constr.reshape(xi.shape),levels=levels_qgi,colors='maroon')
plt.clabel(contour_qgi, inline=True,fmt='%1.0f', fontsize=12)
#plot color map of objective function, total oil production
plt.pcolormesh(xi,yi,obj.reshape(xi.shape))
#axis labels and plot title
plt.xlabel('qg_inj well 1, [1E03 Sm3/d]',fontsize=14)
plt.ylabel('qg_inj well 2, [1E03 Sm3/d]',fontsize=14)
plt.title(tag,fontsize=14)
plt.colorbar()
plt.show()
```

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1. Two standalone gas-lifted wells: objective function behavior – brute force color map



where is $q_{o\text{total}}$ maximum? i believe:

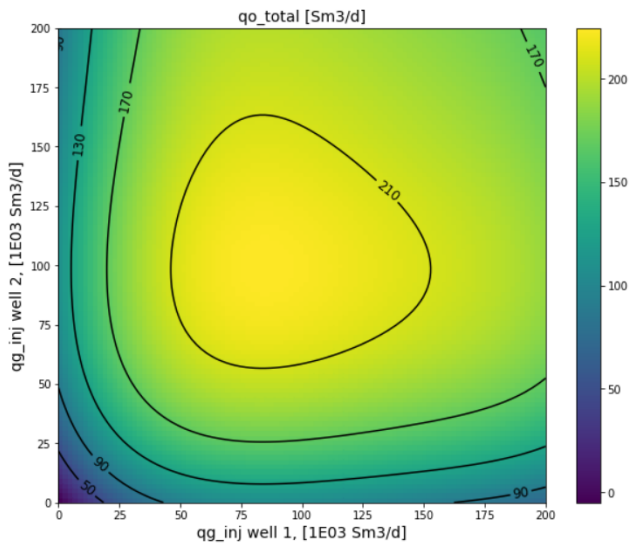
$$q_{o\text{total}} = 225 \text{ Sm}^3/\text{d} \quad q_{\text{inj}1} \approx 76 \text{ Sm}^3/\text{d}$$

$$q_{\text{inj}2} \approx 100 \text{ Sm}^3/\text{d}$$

contour plot \rightarrow join all points with a line that have the same $q_{o\text{total}}$

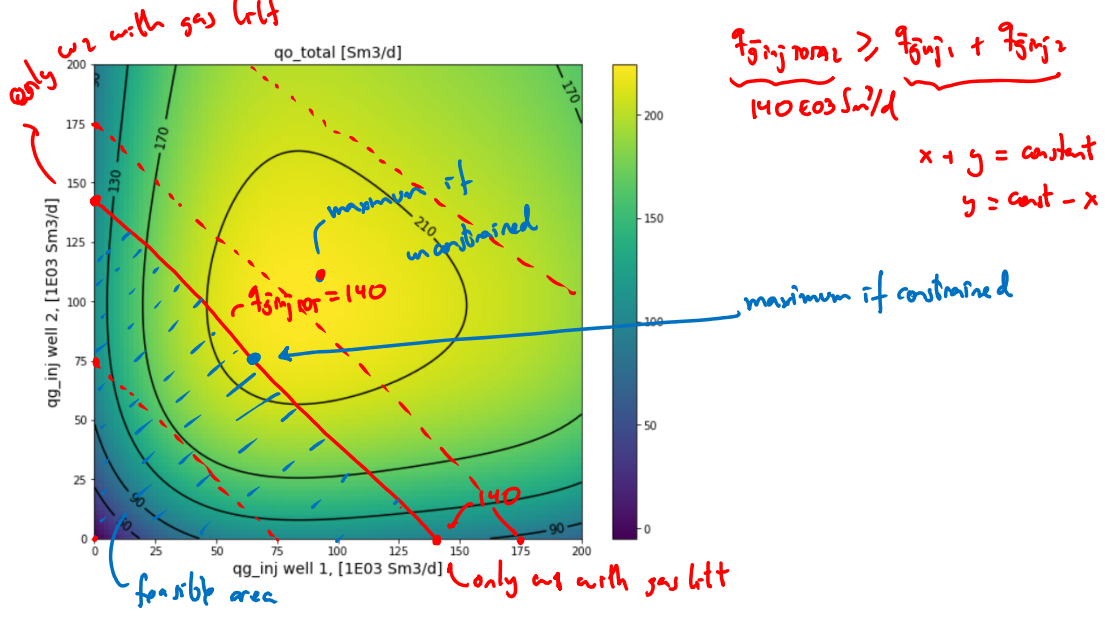
20

1. Two standalone gas-lifted wells: objective function behavior – contour lines



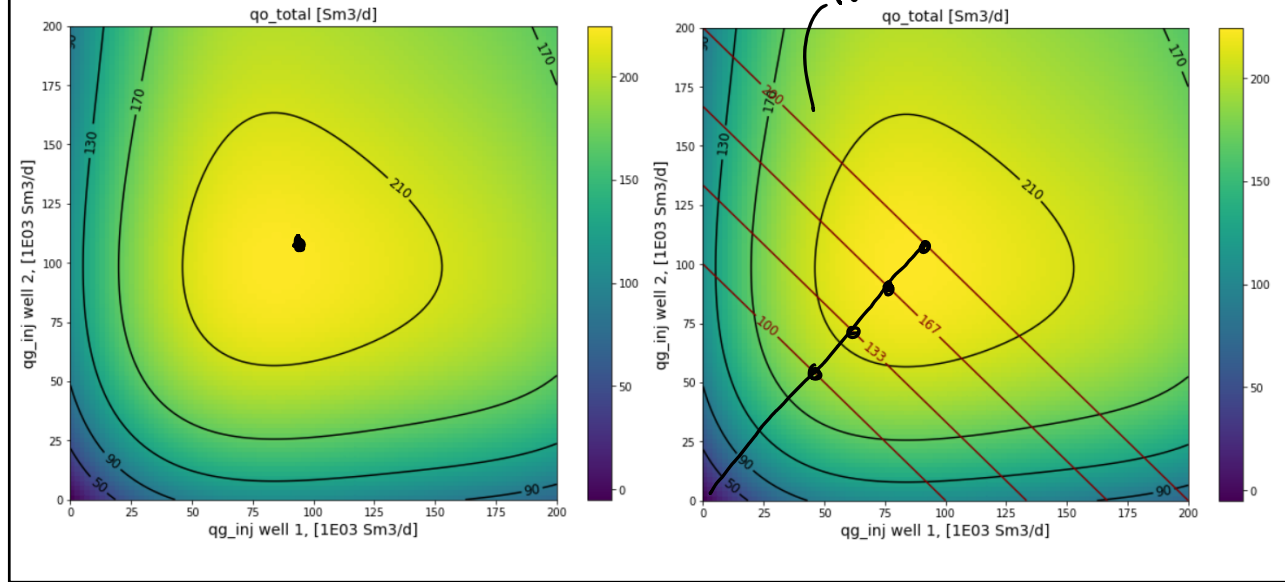
21

1. Two standalone gas-lifted wells: constraint



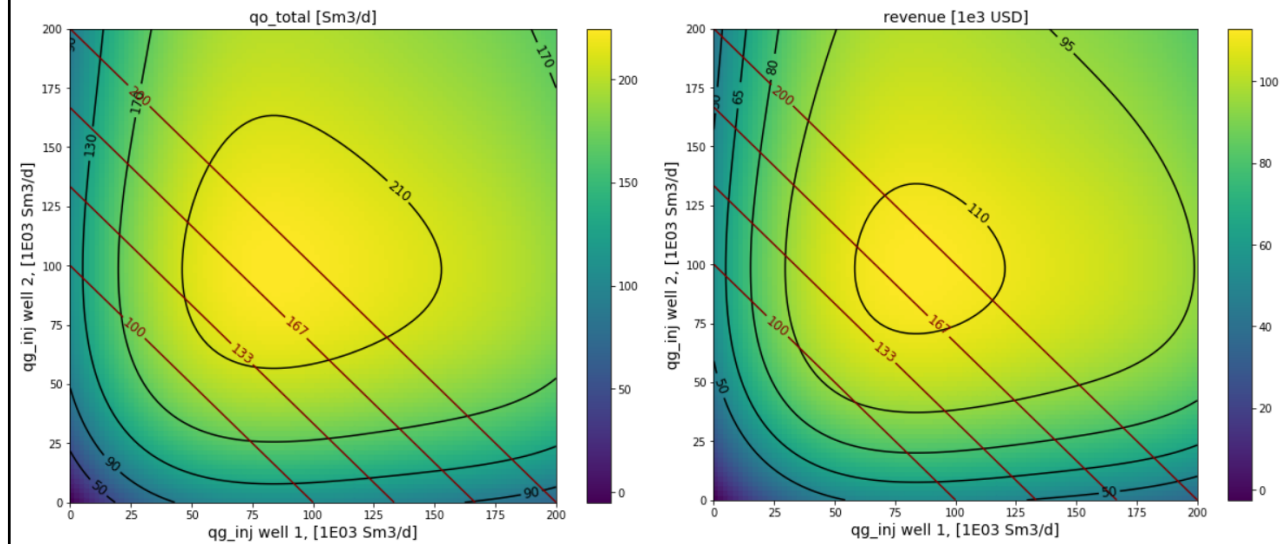
22

1. Two standalone gas-lifted wells: constraint



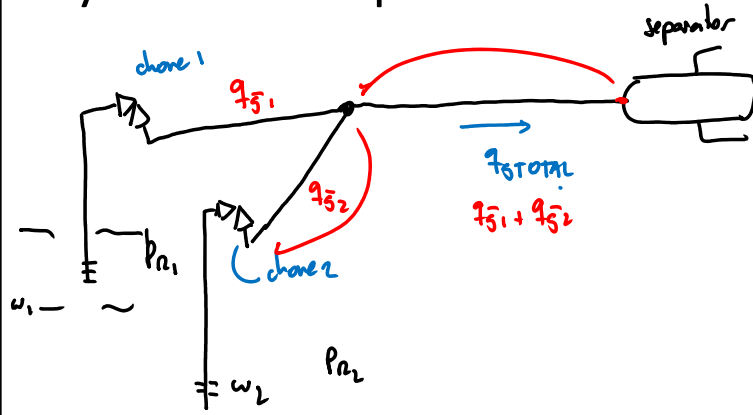
23

1. Two standalone gas-lifted wells: change of objective function



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2. (Short term) Two gas wells in a network System description



each well produces some condensate
 $CGR_1 = 0$
 $CGR_2 = \text{non zero}$
 maximize q_{gTOTAL} , revenue, condensate
 constraints in $q_{g1} \leq q_{gmax}$
 ↳ to avoid sand production

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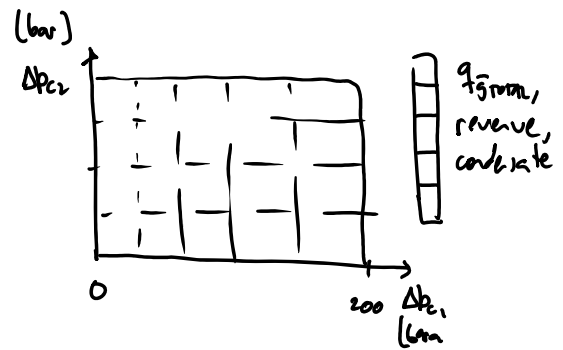
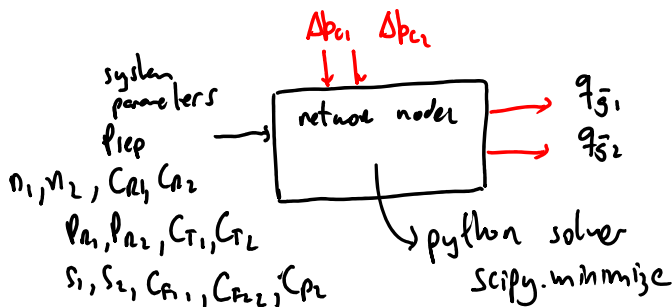
2. Two gas wells in a network – modeling approach

Dry gas equations: $q_g = C_g (P_a^2 - P_{wf}^2)^n$

$$q_g = \left(\frac{P_{wf}^2}{e^j} - P_{wh}^2 \right)^{0.5} \cdot C_T$$

$$q_g = (P_{in}^2 - P_{out}^2)^{0.5} C_{FL}$$

$$q_g = f(\Delta p_{chore 1}, \Delta p_{chore 2})$$



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2. Two gas wells in a network – modeling approach

```
#AUTHOR: MILAN STANKO, NTNU, COURSE: TPG4230
#IMPORTING NEEDED LIBRARIES
import numpy as np
from scipy.optimize import minimize
import matplotlib.pyplot as plt

#FUNCTIONS
def IPRqg(CR, n, pR, pwf):
    a = CR * np.power((np.power(pR, 2) - np.power(pwf, 2)), n)
    return a

def IPRpwf(CR, n, pR, qg):
    a = np.power(((np.power(pR, 2) - np.power((qg / CR), (1 / n)))) , 0.5)
    return a

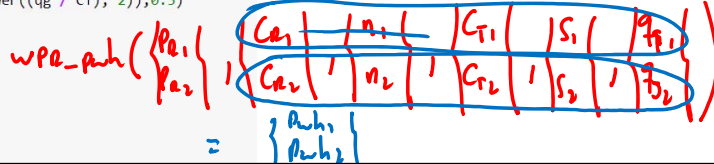
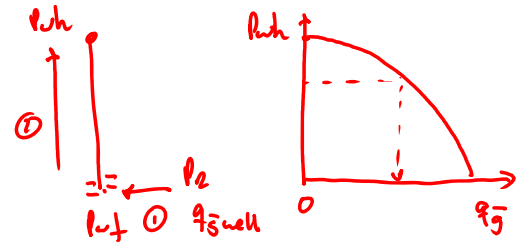
def Tubingqg(CT, s, p1, p2):
    a = CT * np.power((np.power(p1, 2) / np.exp(s) - np.power(p2, 2)), 0.5)
    return a

def Tubingp1(CT, s, p2, qg):
    a = math.exp(s / 2) * np.power((np.power(p2, 2) + np.power((qg / CT), 2)), 0.5)
    return a

def Tubingp2(CT, s, p1, qg):
    a = np.power((np.power(p1, 2) / np.exp(s) - np.power((qg / CT), 2)), 0.5)
    return a

#WELLHEAD PERFORMANCE RELATIONSHIP
def WPR_pwh(pR, CR, n, CT, S, qg):
    pwf=IPRpwf(CR, n, pR, qg)
    pwh=Tubingp2(CT, S, pwf, qg)
    return pwh

v_WPR_pwh=np.vectorize(WPR_pwh)
```



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2. Two gas wells in a network – modeling approach

```
def Lineq(cfl, p1, p2):
    a = cfl * np.power(np.power(p1, 2) - np.power(p2, 2), 0.5)
    return a

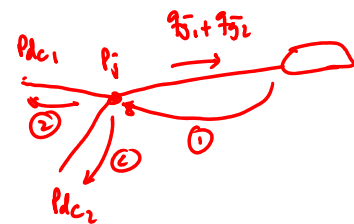
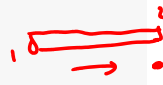
def Linep1(cfl, p2, qg):
    a = np.power((np.power(p2, 2) + np.power((qg / cfl), 2)), 0.5)
    return a

def Linep2(cfl, p1, qg):
    a = np.power((np.power(p1, 2) - np.power((qg / cfl), 2)), 0.5)
    return a

v_Linep1=np.vectorize(Linep1)
#REQUIRED PRESSURE AT CHOKE DISCHARGE CALCULATED FROM SEPARATOR FOR ALL WELLS
def pwh_REQ(Cp1, Cfl, psep, qg):
    pj=Linep1(Cp1, psep, np.sum(qg))
    pwh=v_Linep1(Cfl, pj, qg)
    return pwh

def error(qg, pR, CR, n, CT, S, Cp1, Cfl, psep, DP):
    pavail=v_WPR_pwh(pR, CR, n, CT, S, qg)
    preq=pwh_REQ(Cp1, Cfl, psep, qg)
    a=pavail-DP-preq
    a=np.power(a, 2)
    return np.sum(a)
```

$$q_g = C_{p2} (p_i^2 - p_{c2}^2)^{0.5}$$



Line p_i (C_{p1}, p_{sep}, q₁) → p_{i1}
 (C_{p2}, p_{sep}, q₂) → p_{i2}

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2. Two gas wells in a network – modeling approach

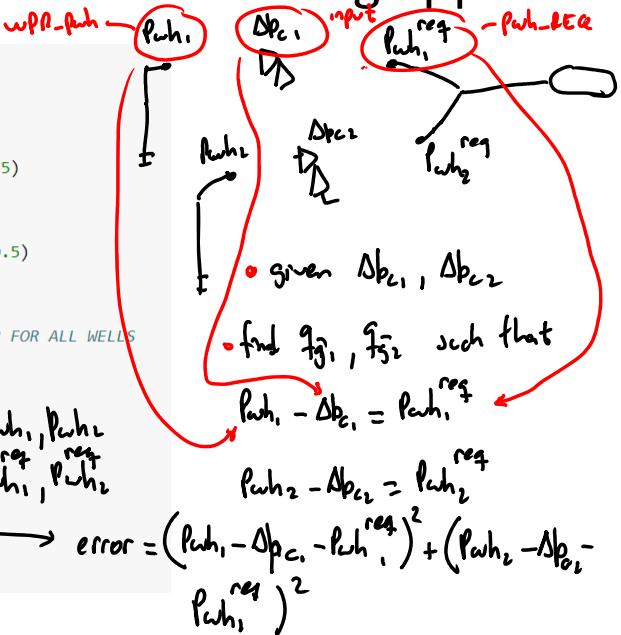
```
def Lineq(Cf1, p1, p2):
    a = Cf1 * np.power(np.power(p1, 2) - np.power(p2, 2), 0.5)
    return a

def Linep1(Cf1, p2, qg):
    a = np.power((np.power(p2, 2) + np.power((qg / Cf1), 2)), 0.5)
    return a

def Linep2(Cf1, p1, qg):
    a = np.power((np.power(p1, 2) - np.power((qg / Cf1), 2)), 0.5)
    return a

v_Linep1=np.vectorize(Linep1)
#REQUIRED PRESSURE AT CHOKE DISCHARGE CALCULATED FROM SEPARATOR FOR ALL WELLS
def pwh_REQ(Cp1,Cf1,psep,qg):
    pj=Linep1(Cp1,psep,np.sum(qg))
    pwh=v_Linep1(Cf1,pj,qg)
    return pwh

def error(qg,pR,CR,n,CT,S,Cp1,Cf1,psep,DP):
    pavail=v_WPR_pwh(pR,CR,n,CT,S,qg)
    preq=pwh_REQ(Cp1,Cf1,psep,qg)
    a=pavail-DP-preq
    a=np.power(a,2)
    return np.sum(a)
```



- given $\Delta p_{c1}, \Delta p_{c2}$
- find q_{g1}, q_{g2} such that

$$p_{wh1} - \Delta p_{c1} = p_{wh1}^{req}$$

$$p_{wh2} - \Delta p_{c2} = p_{wh2}^{req}$$

$$error = (p_{wh1} - \Delta p_{c1} - p_{wh1}^{req})^2 + (p_{wh2} - \Delta p_{c2} - p_{wh2}^{req})^2$$

calculate p_{wh1}, p_{wh2}^{req}
calculate p_{wh1}, p_{wh2}

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2. Two gas wells in a network – modeling approach

solver choosing q_{g1}, q_{g2} , such that

$$\min (p_{wh1} - \Delta p_{c1} - p_{wh1}^{req})^2 + (p_{wh2} - \Delta p_{c2} - p_{wh2}^{req})^2$$

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2. Two gas wells in a network – modeling approach

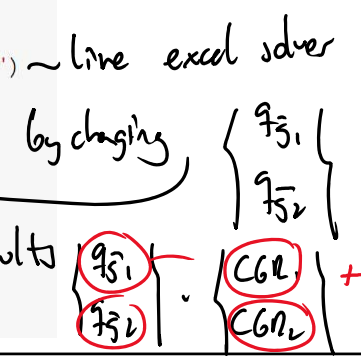
```
#INPUT DATA
pR1=240 #bara
pR2=210 #bara
pR=[pR1,pR2]
CR1=1000 #Sm3/bar2n
CR2=700 #Sm3/bar2n
CR=[CR1,CR2]
n1=0.8
n2=0.75
n=[n1,n2]
S1=0.43
S2=0.34
S=[S1,S2]
CT1=38152 #Sm3/bar2
CT2=41163 #Sm3/bar2
CT=[CT1,CT2]
qg=[10,10] #initial seed for well rate Sm3/d
Cp1=49406 #Sm3/bar2
Cf11=70152.7 #Sm3/bar2
Cf12=69883.2 #Sm3/bar2
Cf1=[Cf11,Cf12]
psep=60 #bara
CGR1=0 #Sm3/Sm3
CGR2=1/3000 #Sm3/Sm3
CGR=[CGR1,CGR2]
Po=6.29*80 #oil price USD/Sm3
Pg=1.5/8 #gas price, USD/Sm3
```

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2. Two gas wells in a network – modeling approach

```
#BRUTE FORCE SOLVING ALL COMBINATIONS
```

```
npoints=20
DP1max=150 #bara
DP1=np.linspace(0,DP1max,npoints)
DP2max=150 #bara
DP2=np.linspace(0,DP2max,npoints)
qgtotal=[]
qctotal=[]
qg1=[]
qg2=[]
for dp1 in DP1:
    for dp2 in DP2:
        x=minimize(error,qg,args=(pR,CR,n,CT,S,Cp1,Cf1,psep,[dp1,dp2]),method='Nelder-Mead')
        qg1=np.append(qg1,x.x[0])
        qg2=np.append(qg2,x.x[1])
        qctotal=np.append(qctotal,np.dot(CGR,x.x))
        qgtotal=np.append(qgtotal,np.sum(x.x))
revenue=qctotal*Po+qgtotal*Pg
#converting output to millions
revenue=revenue/1e06
qg1=qg1/1e06
qg2=qg2/1e06
qgtotal=qgtotal/1e06
```



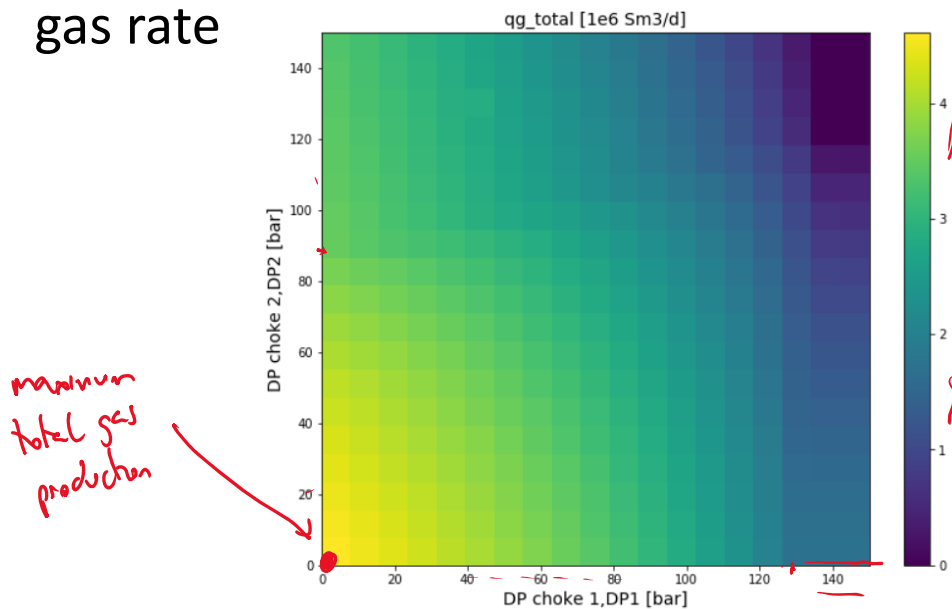
32

2. Two gas wells in a network – plotting

```
#CREATING COLORMAPS AND CONTOUR PLOTS OF OBJECTIVE VARIABLE
#AND CONSTRAINED VARIABLE
obj_opt=3 #1 if revenue, 2 if gas, 3 if condensate
if obj_opt==1:
    obj=revenue
    tag='revenue [1e6 USD]
elif obj_opt==2:
    obj=qgtotal
    tag='qg_total [1e6 Sm3/d]
elif obj_opt==3:
    obj=qctotal
    tag='qc_total[Sm3/d]
const_opt=1 #1 if well 1 gas rate, 2 if gas rate of well 2, 3 if total gas rate
if const_opt==1:
    constr=qg1
elif const_opt==2:
    constr=qg2
elif const_opt==3:
    constr=qgtotal
plt.figure(figsize=(10,8))
#creating mesh of DP1,DP2 to plot
xi,yi=np.mgrid[DP1.min():DP1.max():npoints*1j,DP2.min():DP2.max():npoints*1j]#another option to this is to use X,Y=np.meshgr
#Contour plot of objective function
contour_obj=plt.contour(xi,yi,obj.reshape(xi.shape),4,colors='black')
plt.xlabel(contour_obj, inline=True, fmt='%1.1f',fontsize=12)
#Contour plot of constraint
contour_constr=plt.contour(xi,yi,constr.reshape(xi.shape),4,colors='maroon')
plt.xlabel(contour_constr, inline=True, fmt='%1.1f',fontsize=12)
#plot color map of objective function,
plt.pcolormesh(xi,yi,obj.reshape(xi.shape))
#axis labels and plot title
plt.xlabel('DP choke 1,DP1 [bar]',fontsize=14)
plt.ylabel('DP choke 2,DP2 [bar]',fontsize=14)
plt.title(tag,fontsize=14)
plt.colorbar()
plt.show()
```

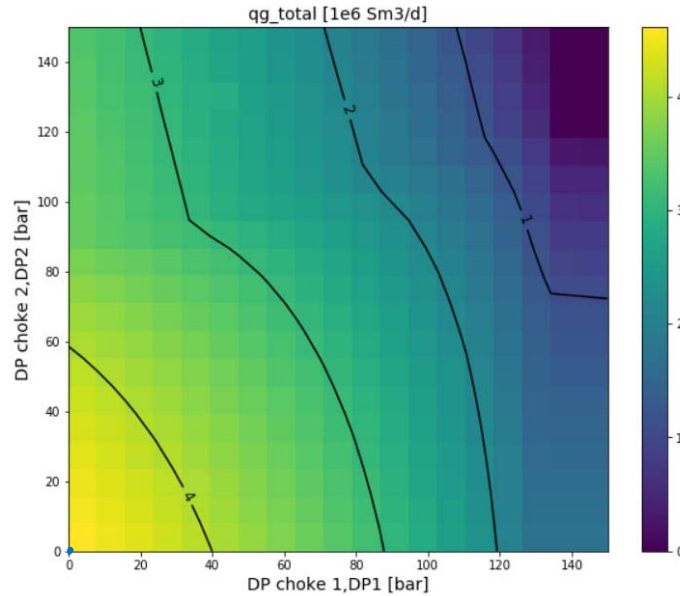
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2. Two gas wells in a network – objective function: gas rate



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2. Two gas wells in a network – objective function: gas rate



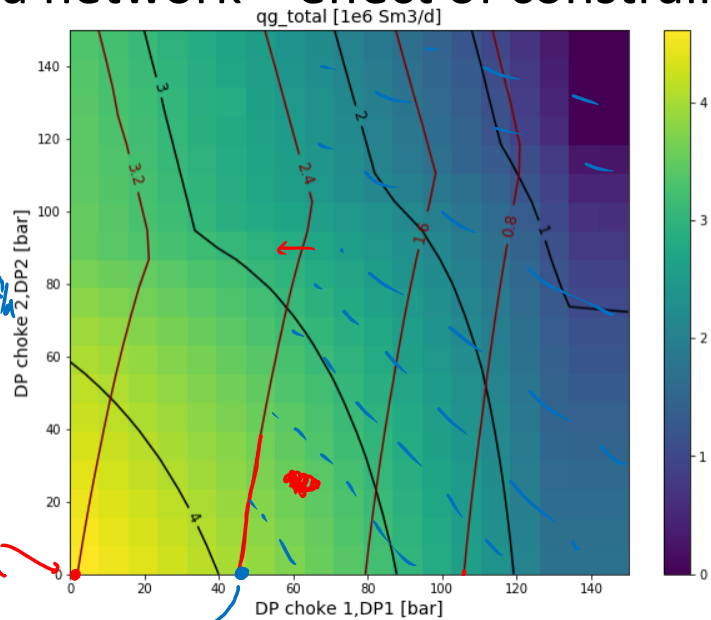
35

2. Two gas wells in a network – effect of constraint: gas rate or well 1

2.4×10^6
 $q_{j1} \leq 2.4 \times 10^6 \text{ Sm}^3/\text{d}$
 due to sand
 production

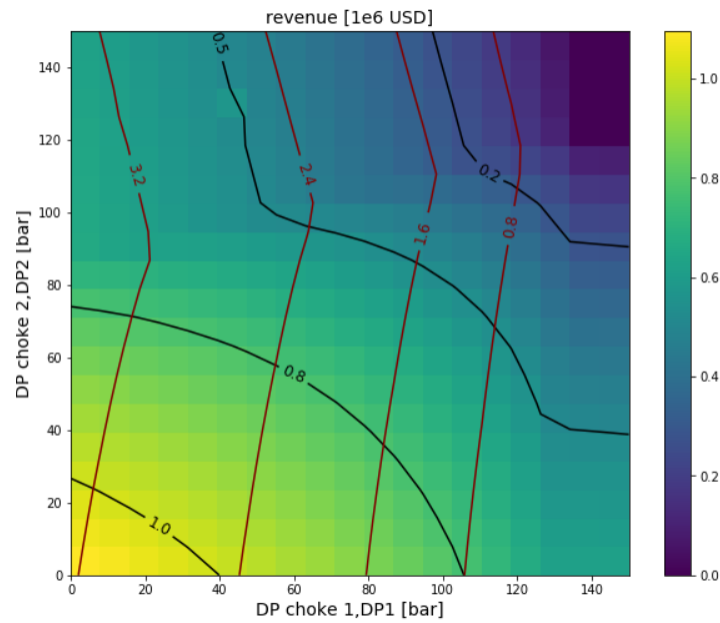
max q_{j1} if constrained
 by $q_{j1} \leq 2.4 \times 10^6 \text{ Sm}^3/\text{d}$

max q_{j1} if
 we optimized



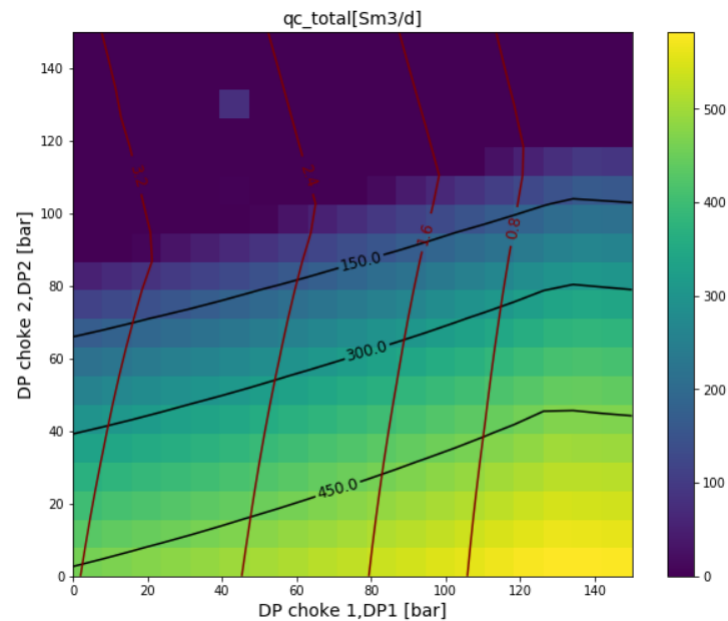
36

2. Two gas wells in a network – objective function: revenue



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2. Two gas wells in a network – objective function: condensate

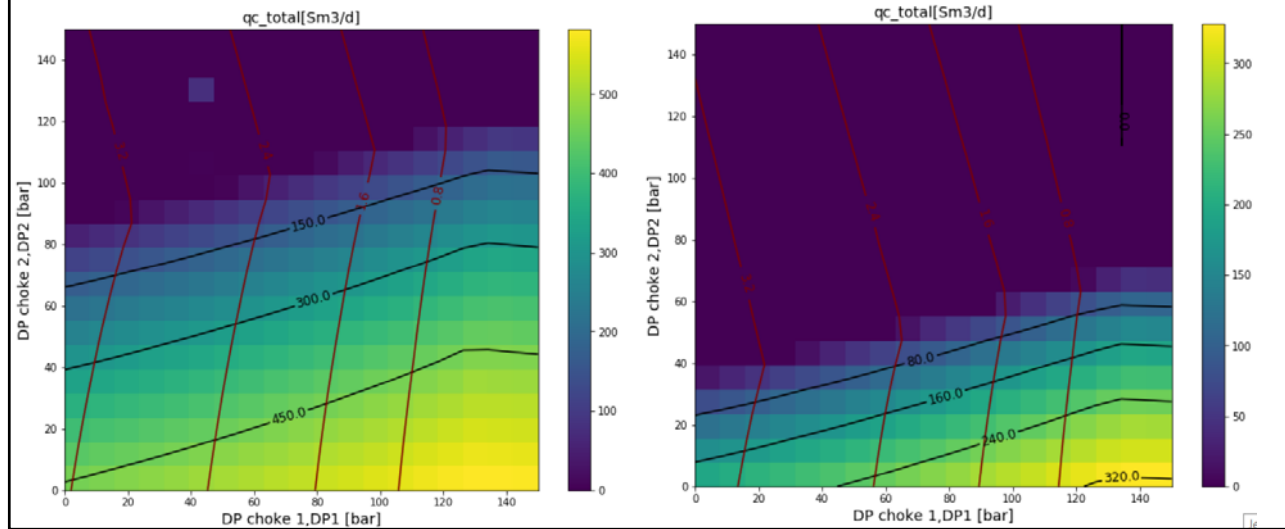


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2. Two gas wells in a network – effect of depletion

$p_{e2} = 210 \text{ bara}$

$p_{e2} = 150 \text{ bara}$



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3. (Long term) Field planning: effect of plateau rate and well number on NPV

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3. Field planning: effect of plateau rate and well number on NPV

The NPV function:

$$f_{NPV} = \sum_{k=1}^N \frac{Rt_k}{(1+i)^k}$$

Where, for year «k»:

$$Rt_k = Revenue_k - OPEX_k - DRILLEX_k - CAPEX_k$$

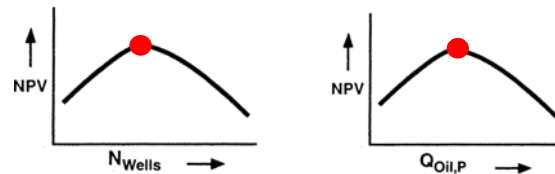
Known issue: There is an optimal production scheduling and drilling schedule that maximize NPV

Action	Advantages	Disadvantages
Higher HC rates during early times	Gives higher revenue	Gives higher cost (CAPEX, OPEX)
Drill more wells	Allows for higher rates, extends field life	Gives higher cost (DRILLEX, CAPEX, OPEX)

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3. Field planning: effect of plateau rate and well number on NPV

Variation of NPV with plateau rate and number of wells:



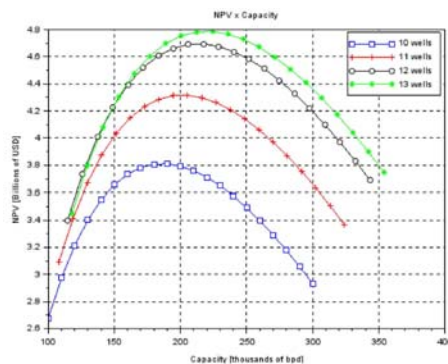
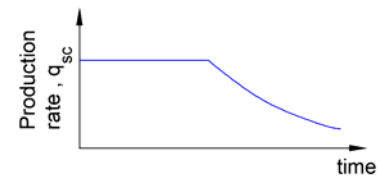
Choosing between rocks, hard places and a lot more: the economic interface

Helge Hove Haldorsen

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3. Field planning: effect of plateau rate and well number on NPV

- The field will produce initially in plateau mode, with constant rate and then decline
- Constant hydrocarbon price
- All wells are pre-drilled and available from start
- Decision variables: plateau rate and number of wells



OTC-28898-MS

A Cost Reduction Methodology for Offshore Projects

G. C. Nunes, Rio Petroleo Consulting Group; A. H. da Silva and L. G. Esch, Universidade do Estado do Rio de Janeiro

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3. Field planning: effect of plateau rate and well number on NPV

$$NPV_{rev} = q_{p,f} \cdot P_o \cdot \left[\frac{m + i - m \cdot e^{-\left(\frac{q_{ppo}}{q_{p,f}} - 1\right) \frac{i}{m}} - i \cdot e^{-(m+i)t + \left(\frac{q_{ppo}}{q_{p,f}} - 1\right)}}{i \cdot (m + i)} \right]$$

$$t_p = \left(\frac{q_{ppo}}{q_{p,f}} - 1 \right) \cdot \frac{1}{m}$$

$$m = A \cdot N_w \cdot J$$

$$q_{ppo} = N_{wells} \cdot J \cdot (p_i - p_{wf,min})$$

$$A = \frac{B_o}{\left[N \cdot B_{o,i} \cdot \left(c_o + \frac{c_w \cdot S_w + c_f}{S_o} \right) + V_a \cdot \phi_a \cdot B_w \cdot (c_w + c_f) \right]}$$

$$CAPEX_{TOPSIDES} = 33056 \cdot WEIGHT_{TOPSIDES} + 5 \cdot 10^6$$

$$WEIGHT_{TOPSIDES} = 16500 + n \cdot q_p \left(0.01 + \frac{GOR}{10^4} + \left(0.01 + \frac{GOR}{2 \cdot 10^4} \right) y_{CO2} + \left(0.005 + \frac{GOR}{4 \cdot 10^4} \right) (y_{SRI} + y_{H2S}) \right)$$

$$CAPEX_{HULL} = 200n \cdot q_p + 20 \cdot 10^6$$

$$CAPEX_{FO-GA} = n2442000 + 8580nh + 5217 \sum_{k=1}^n \ell_k$$

$$CAPEX_{WT} = n_{wt} 1576833 + 3432n_{wt}h + \sum_{k=1}^{n_{wt}} 2128\ell_k$$

$$CAPEX_{VF} = 22 \cdot 10^6 \text{ US\$} / X_{Tree}$$

$$CAPEX_{MF} = 32 \cdot 10^6 \text{ US\$} / \text{manifold}$$

$$CAPEX_{INST} = \left(\sum_{k=1}^{n_{inst}} \ell_k + (n + n_{wt}) 300 + 1,625 \sum_{k=1}^{n_{inst}} h_k \right) \cdot C_{INST}$$

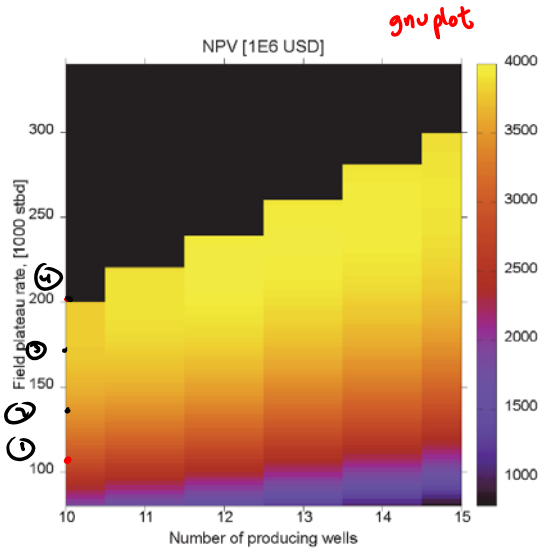
$$CAPEX_{MOORING} = 130 \cdot 10^6$$

$$CAPEX_{WELLS} = n150 \cdot 10^6 + n_{wt} 150 \cdot 10^6$$

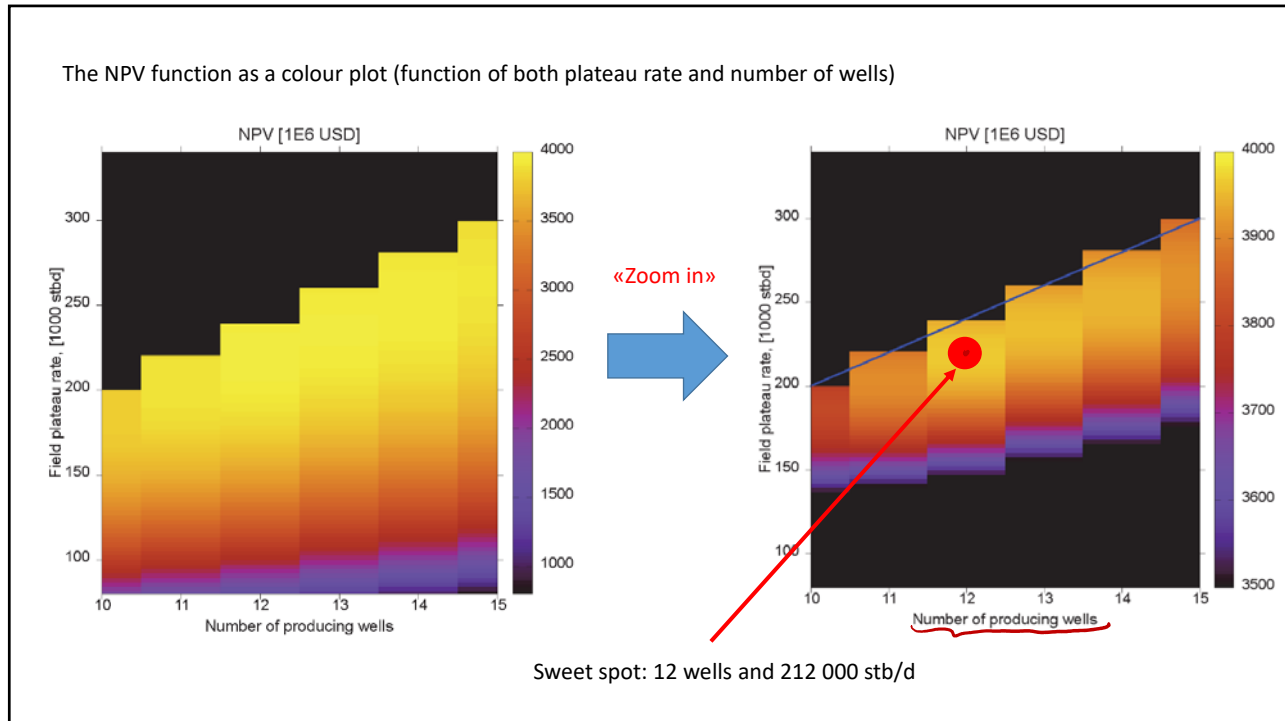
Page 116 of compendium

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The NPV function as a colour plot (function of both plateau rate and number of wells)

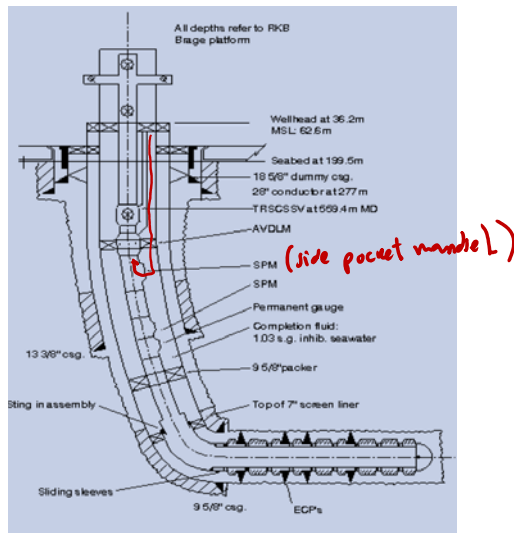


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4. (Shorter term) Active choking to prevent well slugging



SPE77650 – Active feedback control of unstable wells at the Brage Field. Dalsmo et al.

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4. Active choking to prevent well slugging

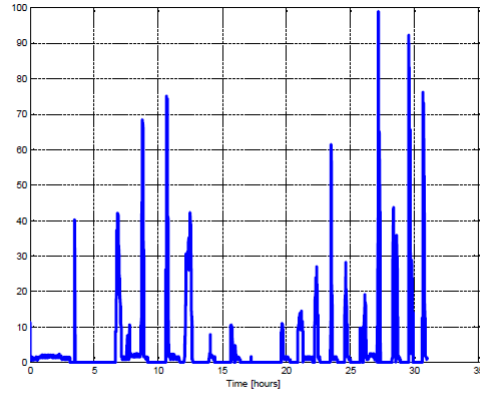
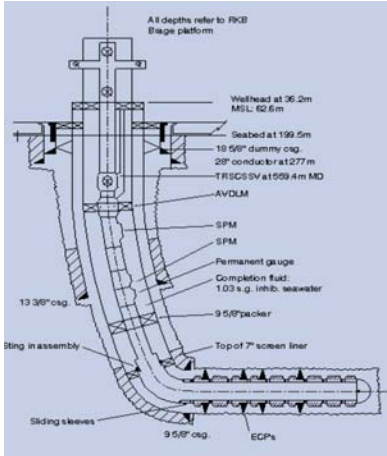


Figure 12: A-21 well test May 11- 12, 2001: Test separator oil rate [Sm³/h]

SPE77650 – Active feedback control of unstable wells at the Brage Field. Dalsmo et al.

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4. Active choking to prevent well slugging

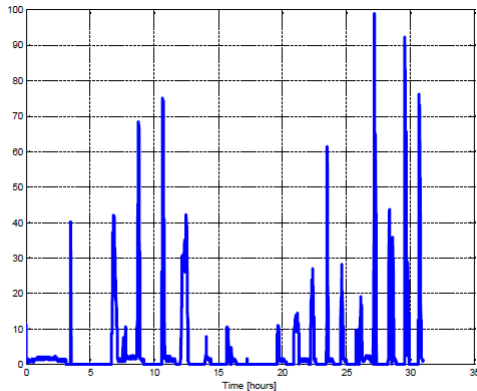


Figure 12: A-21 well test May 11- 12, 2001: Test separator oil rate [Sm³/h]

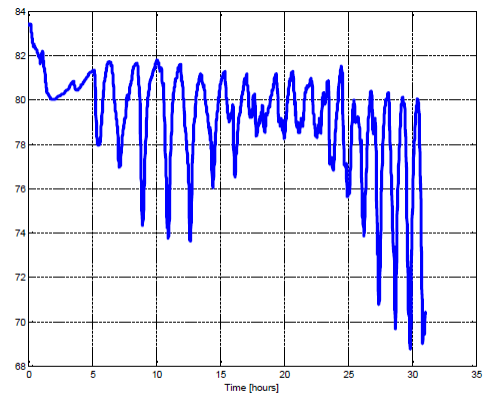
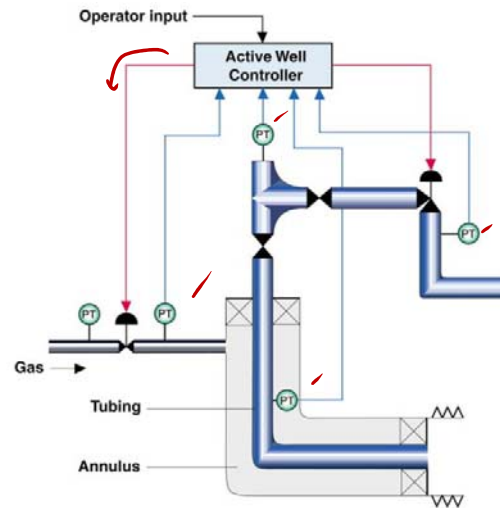


Figure 10: A-21 well test May 2001: Down hole pressure [bar]

SPE77650 – Active feedback control of unstable wells at the Brage Field. Dalsmo et al.

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4. Active choking to prevent well slugging



SPE77650 – Active feedback control of unstable wells at the Brage Field. Dalsmo et al.

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4. Active choking to prevent well slugging

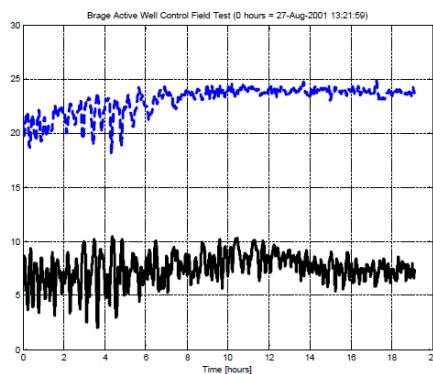


Figure 20: Test separator oil rate [Sm³/h] and test separator water rate [Sm³/h] (four hours moving average) corresponding to the downhole pressure and the choke opening in Figure 18 and Figure 19 respectively.

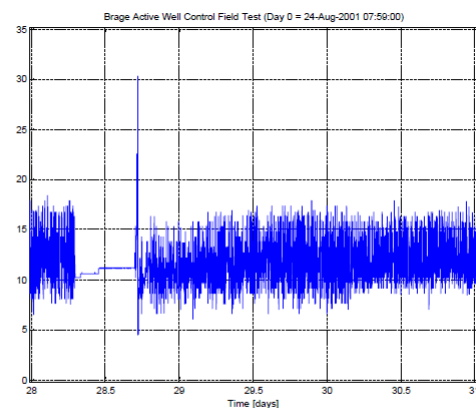


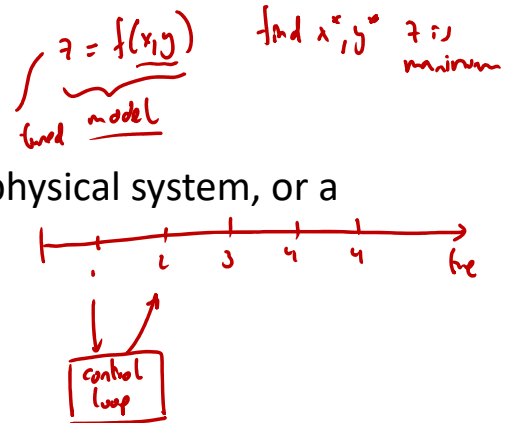
Figure 21: Choke opening [%]. As a test, the well is operated manually for a period of time, resulting in constant choke opening.

SPE77650 – Active feedback control of unstable wells at the Brage Field. Dalsmo et al.

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Optimization types

- Parametric (static) – using a model
- Dynamic (control) – using a model, physical system, or a combination of both



Optimization problems

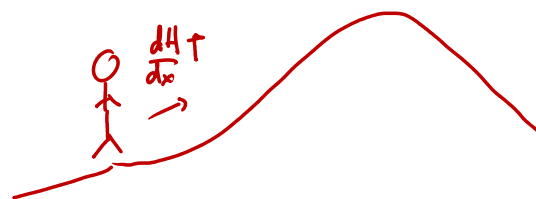
- Linear
- Non-linear
- Integer (e.g. nr. wells)
- Continuous
- Constrained

https://en.wikipedia.org/wiki/Simulation-based_optimization

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Optimization methods

- Simplex
- Derivative-based (gradients, hessians)
- Line search/ Trust region
- Heuristic



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Examples

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Linear problems

Variable non-negativity:

$$x_1 \geq 0, x_2 \geq 0$$

Objective Function:

Maximize daily profit:

$$\text{MAX } z = 15x_1 + 10x_2$$

Constraints:

Mountain bike production limit:

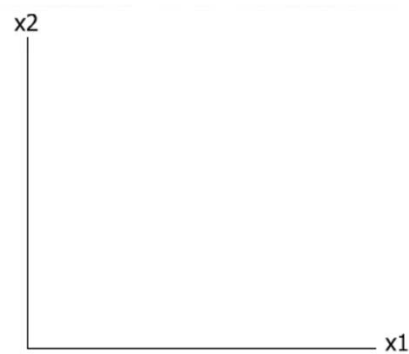
$$x_1 \leq 2$$

Racer production limit:

$$x_2 \leq 3$$

Metal finishing machine production limit:

$$x_1 + x_2 \leq 4$$



First let's look at the constraints.

Press the Start button to begin.


<http://optlab-server.sce.carleton.ca/POAnimations2007/Graph.html>

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Simplex

Variable non-negativity: $x_1 \geq 0, x_2 \geq 0$

Objective Function:
Maximize daily profit: $\text{MAX } z = 15x_1 + 10x_2$

Constraints:
Mountain bike production limit: $x_1 \leq 2$
Racer production limit: $x_2 \leq 3$
Metal finishing machine production limit: $x_1 + x_2 \leq 4$

Recall the graph of the feasible region from the Acme Bicycle Company problem.
Press the Start button to begin.

<< < Start Stop > >>

<http://optlab-server.sce.carleton.ca/POAnimations2007/TwoPhaseGraph.html>

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Branch and bound

Maximize $Z = 8x_1 + 5x_2$

Subject to:

$$x_1 + x_2 \leq 6$$

$$9x_1 + 5x_2 \leq 45$$

x_1, x_2 are integer and non-negative.

Let's look at a graph of the above problem.
Press the Start button to begin.

<< < Start Stop > >>

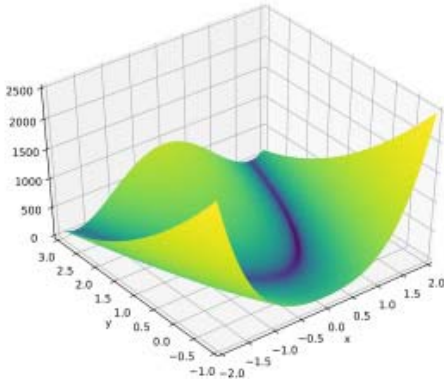
<http://optlab-server.sce.carleton.ca/POAnimations2007/MILP.html>

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Newton

$x_k + \Delta x$ is a local extremum if:

$$\nabla f(x_k + \Delta x) = 0$$



<https://jamesmccaffrey.wordpress.com/page/2/>

Taken from Arnaud Hoffmann

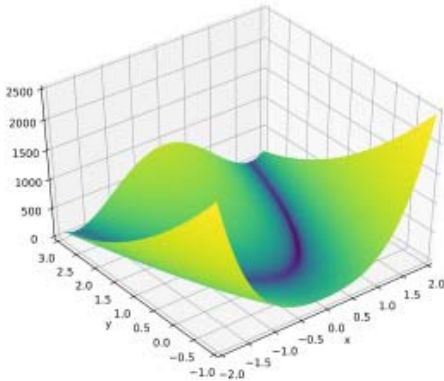
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Newton

$x_k + \Delta x$ is a local extremum if:

$$\nabla f(x_k + \Delta x) = 0$$

$$\nabla f(x_k) + H \cdot \Delta x = 0 \text{ (Taylor expansion)}$$



<https://jamesmccaffrey.wordpress.com/page/2/>

$$H(f) = \begin{bmatrix} \frac{\partial^2 f}{\partial x_1^2} & \frac{\partial^2 f}{\partial x_1 \partial x_2} & \cdots & \frac{\partial^2 f}{\partial x_1 \partial x_n} \\ \frac{\partial^2 f}{\partial x_2 \partial x_1} & \frac{\partial^2 f}{\partial x_2^2} & \cdots & \frac{\partial^2 f}{\partial x_2 \partial x_n} \\ \vdots & \vdots & \ddots & \vdots \\ \frac{\partial^2 f}{\partial x_n \partial x_1} & \frac{\partial^2 f}{\partial x_n \partial x_2} & \cdots & \frac{\partial^2 f}{\partial x_n^2} \end{bmatrix}$$

Taken from Arnaud Hoffmann

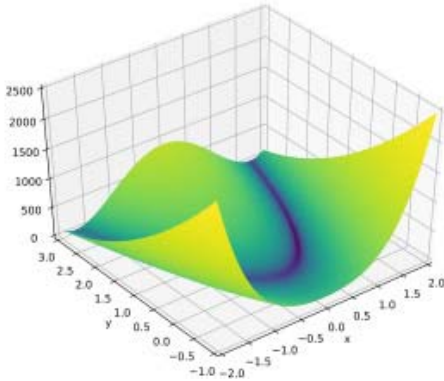
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Newton

$x_k + \Delta x$ is a local extremum if:

$$\nabla f(x_k + \Delta x) = 0$$

$$\nabla f(x_k) + H \cdot \Delta x = 0 \text{ (Taylor expansion)}$$



$$H(f) = \begin{bmatrix} \frac{\partial^2 f}{\partial x_1^2} & \frac{\partial^2 f}{\partial x_1 \partial x_2} & \dots & \frac{\partial^2 f}{\partial x_1 \partial x_n} \\ \frac{\partial^2 f}{\partial x_2 \partial x_1} & \frac{\partial^2 f}{\partial x_2^2} & \dots & \frac{\partial^2 f}{\partial x_2 \partial x_n} \\ \vdots & \vdots & \ddots & \vdots \\ \frac{\partial^2 f}{\partial x_n \partial x_1} & \frac{\partial^2 f}{\partial x_n \partial x_2} & \dots & \frac{\partial^2 f}{\partial x_n^2} \end{bmatrix}$$

$$\Delta x = -H^{-1} \cdot \nabla f(x_k)$$

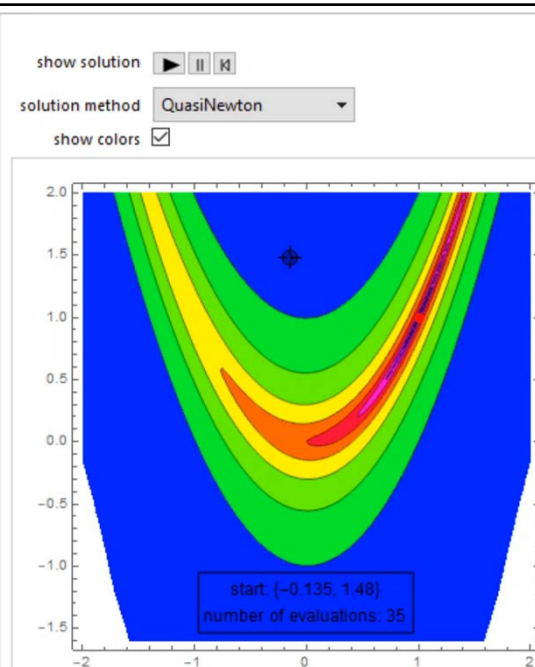
$$x_{k+1} = x_k + \Delta x$$

<https://jamesmccaffrey.wordpress.com/page/2/>

Taken from Arnaud Hoffmann

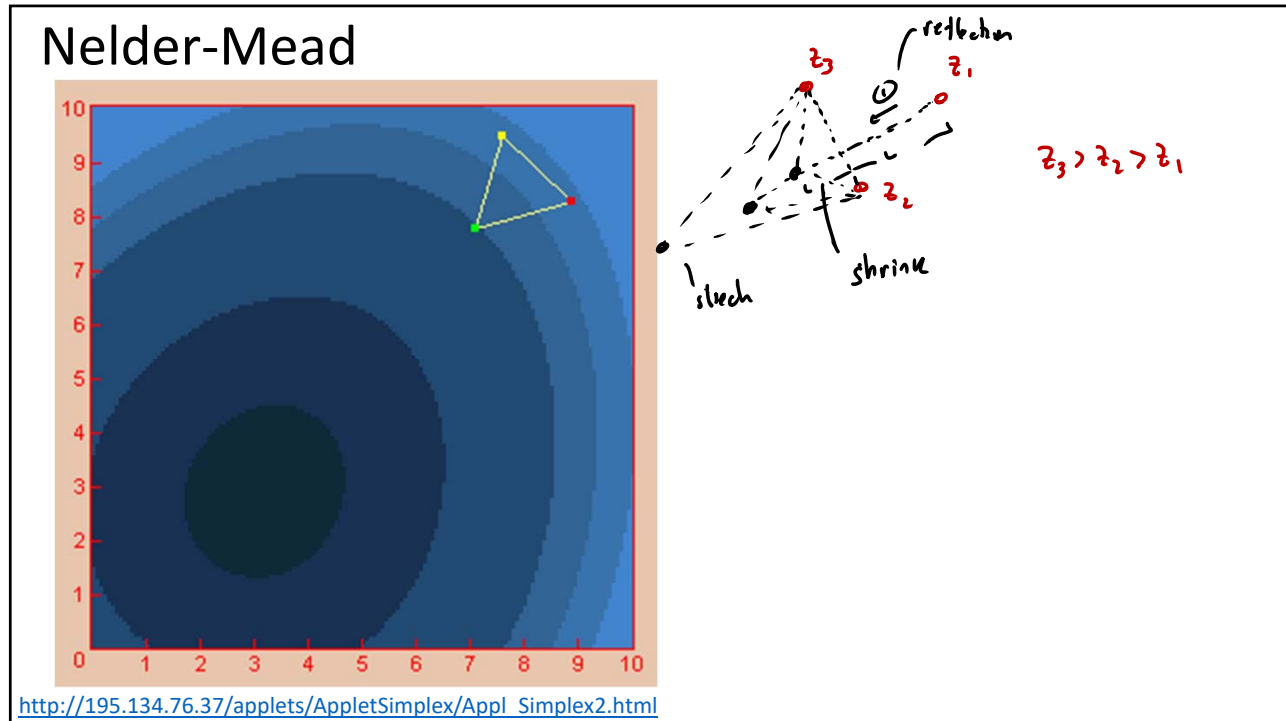
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Newton

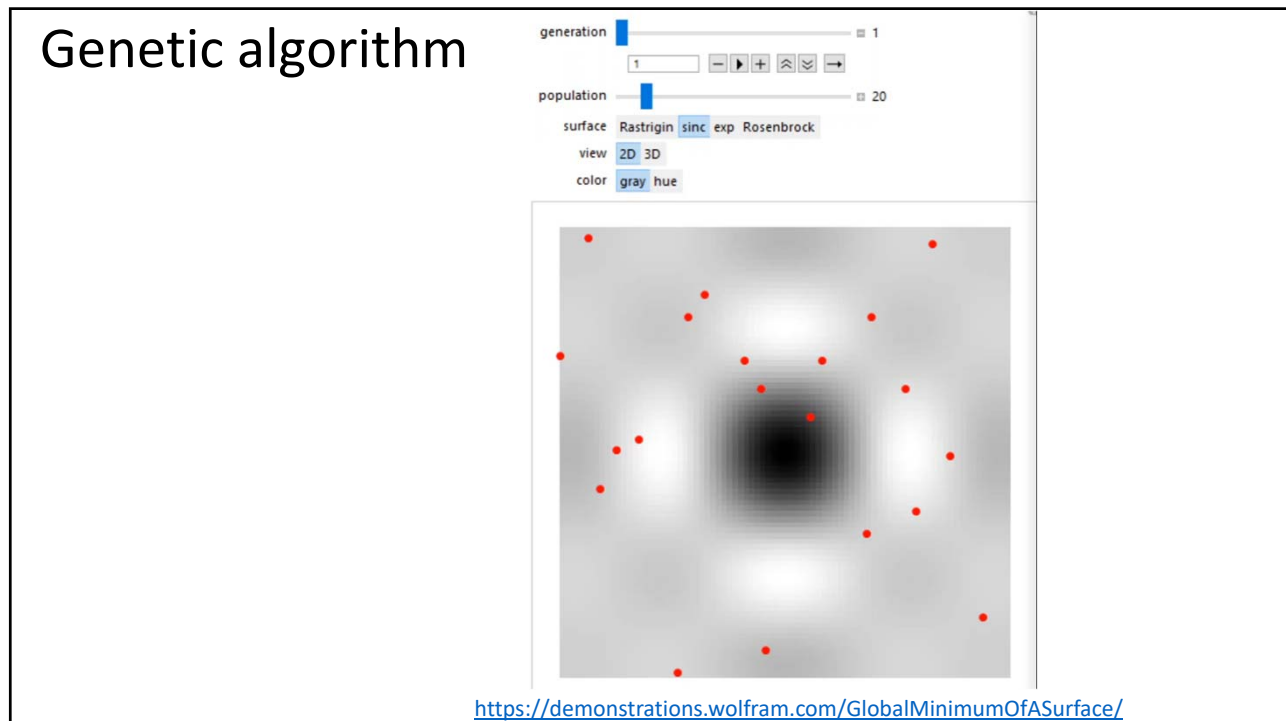


<https://demonstrations.wolfram.com/MinimizingTheRosenbrockFunction/>

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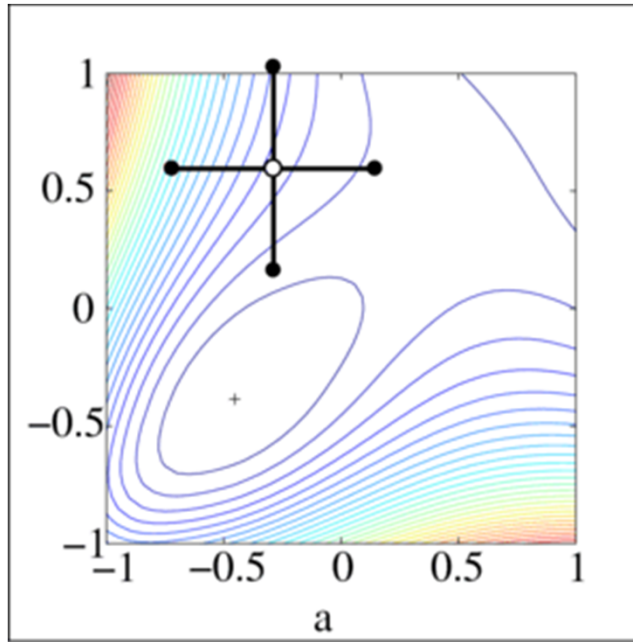


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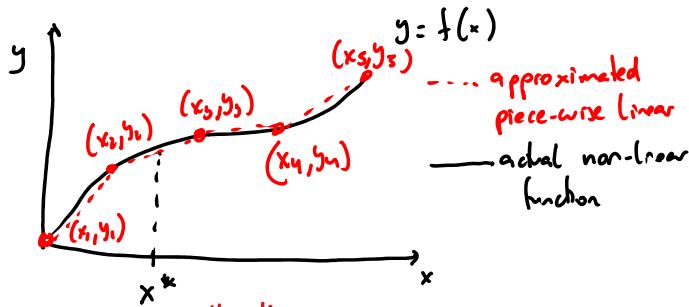
Pattern search



[https://en.wikipedia.org/wiki/Pattern_search_\(optimization\)](https://en.wikipedia.org/wiki/Pattern_search_(optimization))

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Piecewise linearization

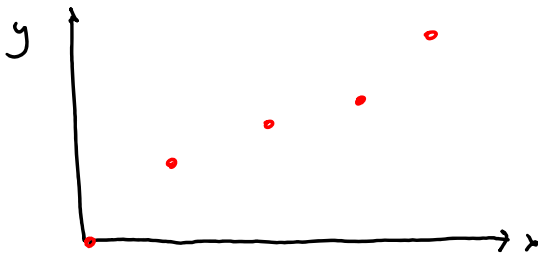


x	y
x_1	y_1
x_2	y_2
x_3	y_3
x_4	y_4
x_5	y_5

for j in $(0, 4)$:
 \rightarrow if $x_j \leq x^* \leq x_{j+1}$

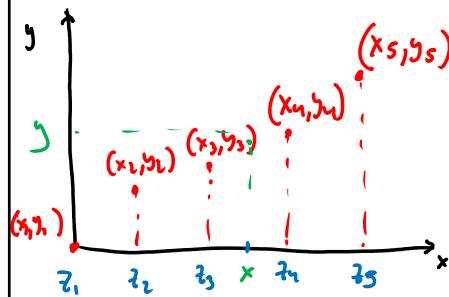
$$y^* = y_j + \frac{y_j - y_{j+1}}{x_j - x_{j+1}} (x^* - x_j)$$

to avoid using "if" (logical operator) we can use, for example



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Piecewise linearization



$$x = z_1 x_1 + z_2 x_2 + z_3 x_3 + z_4 x_4 + z_5 x_5 -$$

$$y = z_1 y_1 + z_2 y_2 + z_3 y_3 + z_4 y_4 + z_5 y_5$$

z_i is a SOS2 set

$$\sum z_i = 1$$

$$0 \leq z_i \leq 1$$

adjacency condition

if $i \neq 0$ then only $i+1$ or $i-1$ can be $\neq 0$

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Handling constraints

- Lagrange multipliers
- Barrier functions

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Handling constraints

- Lagrange multipliers
- Barrier functions

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Lagrange multipliers example: Constrained gas-lift optimization (single well)

$$I_G = f(q_{ginj})$$

$$q_{ginj} \leq q_{ginj,max}$$

create Lagrange function

$$L(q_{ginj}) = f(q_{ginj}) - \lambda (q_{ginj} - q_{ginj,max})$$

$$\frac{df(q_{ginj})}{dq_{ginj}} - \lambda = 0 \Rightarrow \frac{df(q_{ginj})}{dq_{ginj}} = \lambda$$

subjected to: $\lambda \geq 0$

$$\lambda \cdot (q_{ginj,max} - q_{ginj}) = 0$$

$$q_{ginj} \leq q_{ginj,max}$$

at maximum:

$$\frac{dL}{dq_{ginj}} = 0$$

two solutions:

$$\lambda = 0 \quad \text{then} \quad \textcircled{1}$$

$$\frac{df(q_{ginj})}{dq_{ginj}} = 0$$

$$q_{ginj} < q_{ginj,max}$$

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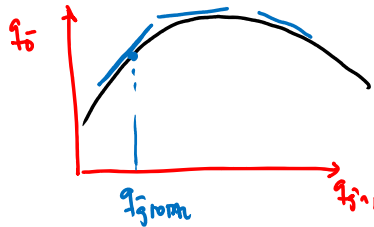
Lagrange multipliers example: Constrained gas-lift optimization (single well)

$$\textcircled{2} \quad \lambda > 0$$

$$\lambda (q_{\text{flow}} - q_{\text{inj}}) = 0$$

$$q_{\text{flow}} = q_{\text{inj}}$$

$$\frac{df(q_{\text{inj}})}{dq_{\text{inj}}} = \lambda$$



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Lagrange multipliers example: Constrained gas-lift optimization (multiple wells)

$$f_0 = \sum_{i=1}^N f_i(q_{\text{inj}}^i) \quad \text{"N" wells}$$

$$\sum_{i=1}^N q_{\text{inj}}^i \leq q_{\text{flow}}$$

$$\Rightarrow L(q_{\text{inj}}^i) = \sum_{i=1}^N f_i(q_{\text{inj}}^i) - \lambda \left(\sum_{i=1}^N q_{\text{inj}}^i - q_{\text{flow}} \right)$$

maximum is achieved when $\nabla L = 0 \Rightarrow \frac{\partial L}{\partial q_{\text{inj}}^i} = 0$
 deriving with respect to "i"

$$\frac{\partial f_i(q_{\text{inj}}^i)}{\partial q_{\text{inj}}^i} - \lambda = 0 \quad \Rightarrow \quad \frac{\partial f_i(q_{\text{inj}}^i)}{\partial q_{\text{inj}}^i} = \lambda$$

$$\lambda > 0 \quad \lambda \left(q_{\text{flow}} - \sum_{i=1}^N q_{\text{inj}}^i \right) = 0 \quad q_{\text{flow}} > \sum_{i=1}^N q_{\text{inj}}^i$$

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Lagrange multipliers example: Constrained gas-lift optimization (multiple wells)

2 possible solutions: ① $\lambda = 0$ $\sum_{i=1}^N q_{ij}^i < q_{j, \text{norm}}$, there is enough gas

for all wells to be at their maximum

$$\frac{\partial f_i(q_{ij}^i)}{\partial q_{ij}^i} = 0$$

② $\lambda > 0$ all gas is used $\sum_{i=1}^N q_{ij}^i = q_{j, \text{norm}}$

$$\frac{\partial f_i(q_{ij}^i)}{\partial q_{ij}^i} = \lambda$$

all wells must operate at the same gradient!



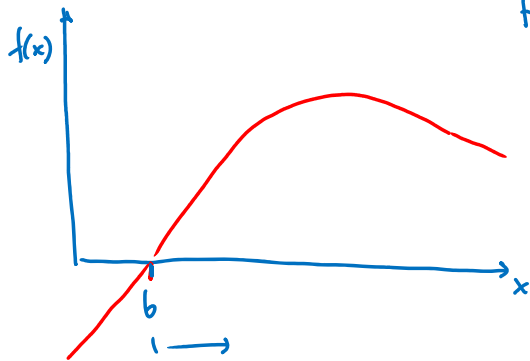
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Handling constraints

- Lagrange multipliers
- **Barrier functions**

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Handling constraints: barrier functions

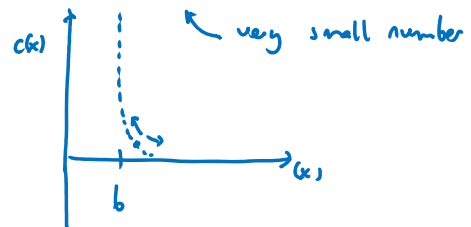


for minimum of $f(x)$
 $x > b$

$$f(x) + c(x)$$

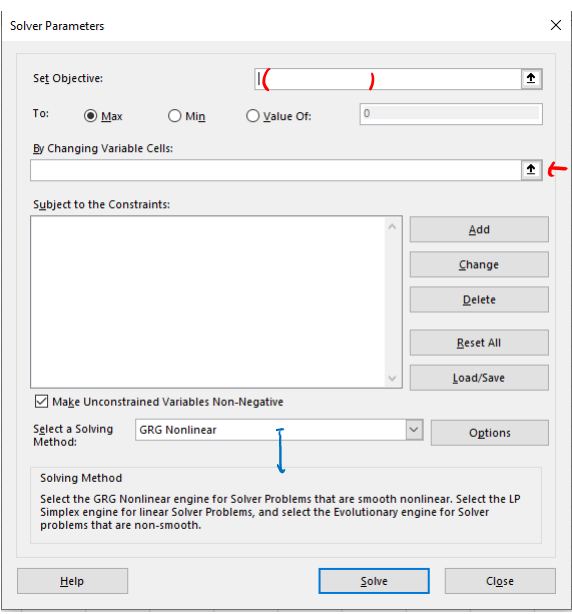
$$c(x) \begin{cases} \text{high!} & x \leq b \\ 0 & x > b \end{cases}$$

a possible $c(x) = \mu \log(x-b)$



Examples of static optimization

75



optimization formulation
 maximize (or minimize) \rightarrow f objective
 by changing x variables
 subjected to: constraints
 method

76

Setting up the optimization: optimizer «outside» the model

2 well ESP lifted in a network

no done

$$P_i^1 = F_1(q_1, f_1)$$

F : IPR, TPR, ESP, FPR

$$P_i^2 = F_2(q_2, f_2)$$

$$P_i = F_3(q_1 + q_2)$$

How to solve this system given f_1, f_2

77

Setting up the optimization: optimizer «outside» the model

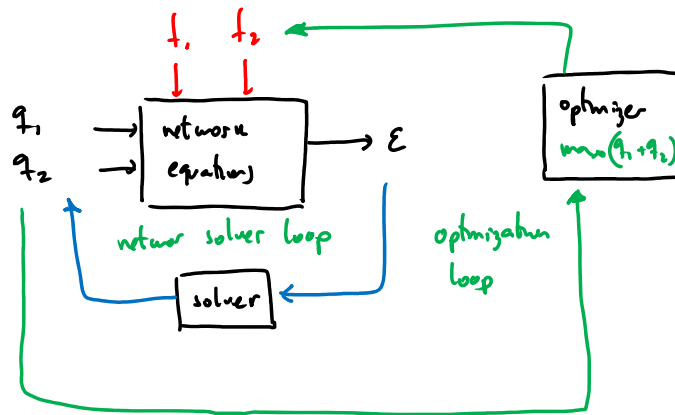
all p_i must be equal !
 given f_1, f_2
 change q_1, q_2 to drive

$$\left\{ \underbrace{\left[F_1(q_1, f_1) - F_2(q_2, f_2) \right]^2}_{p_i^1 = p_i^2} + \underbrace{\left[F_3(q_1, q_2) - F_2(q_2, f_2) \right]^2}_{p_i = p_i^2} \right\} \rightarrow 0 \quad \uparrow \quad \varepsilon_{ext} = 0$$

ε (error)

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Setting up the optimization: optimizer «outside» the model



the two loops are solved sequentially
for each iteration of optimizer,
the network solver must be
converged

if the optimizer employs
for a Newton method

$$\nabla(q_1, q_2) \begin{matrix} \frac{\partial f_1}{\partial q_1} & \frac{\partial f_1}{\partial q_2} \\ \frac{\partial f_2}{\partial q_1} & \frac{\partial f_2}{\partial q_2} \end{matrix}$$

not typically output by
network solver

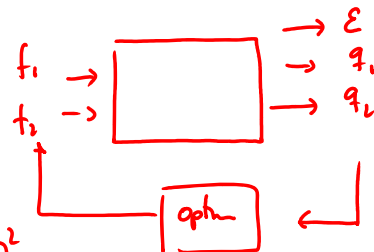
79

Details on optimization setup

- Model + optimizer together

max $q_1 = q_1 + q_2$
by changing f_1, f_2, q_1, q_2
subject to constraint: $E = 0$

$$\left[F_1(q_1, f_1) - F_2(q_1, f_2) \right]^2 + \left[F_3(q_1, q_2) - F_4(q_2, f_2) \right]^2 = 0$$



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«Black-box» optimization (optimizer outside)

if black box, I don't have access to $\frac{\partial}{\partial f}$ (analytical eq)

one option is to estimate numerically the gradient (can be expensive for large number of variables)

$$\frac{\partial q_1}{\partial f_1} = \frac{q_{from}^2 - q_{from}^1}{\Delta f}$$

three function evaluations

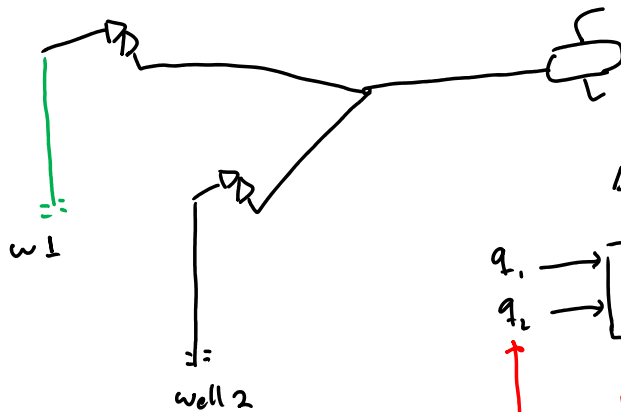
derivative free: if Nelder-mead

81

Effect of optimization formulation

82

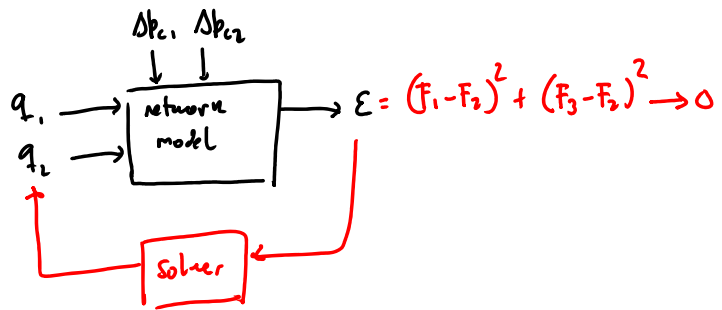
2. Two gas wells in a network – Optimization with DP choke



$$p_i^1 = F_1(q_1, \Delta p_{c1})$$

$$p_i^2 = F_2(q_2, \Delta p_{c2})$$

$$p_i = F_3(q_1, q_2)$$

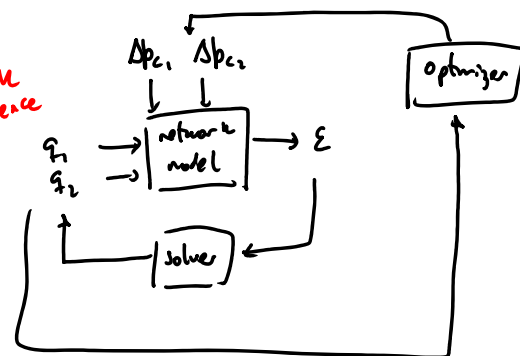


83

2. Two gas wells in a network – Optimization with gas rates

max $q_{total} = q_1 + q_2$
 by changing $\Delta p_{c1}, \Delta p_{c2}, q_1, q_2$
 subject to $\epsilon = 0 \quad (F_1 - F_2)^2 + (F_3 - F_2)^2$
 $q_1 \leq q_{jmax}$ non-linear function

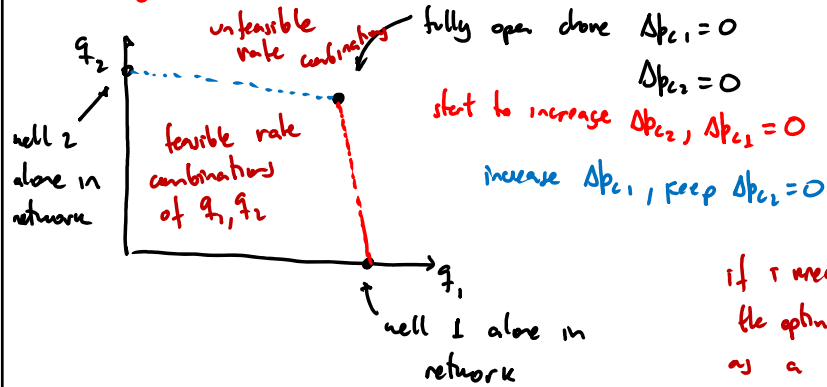
network convergence



84

2. Two gas wells in a network - Differences when formulating the problem

Let's try to reformulate the problem as a linear problem

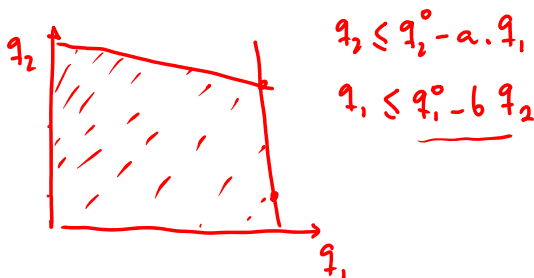


if I knew this area before hand, then the optimization can be re-formulated as a linear problem

85

2. Two gas wells in a network - Differences when formulating the problem

$$\begin{aligned} \max q_1 + q_2 = q_T & \quad \text{linear problem!} \\ \text{subject to } q_1 \leq q_{T \max} & \end{aligned}$$



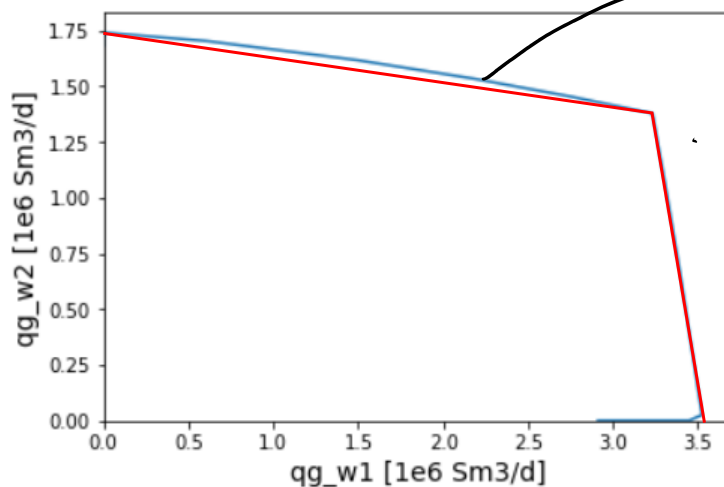
86

2. Two gas wells in a network - Differences when formulating the problem

```
#ESTIMATING FEASIBLE OPERATING REGION, qg1, qg2
qg1=[]
qg2=[]
dp2=0
DP=np.linspace(250,0,10)
for dp1 in DP:
    x=minimize(error,qg,args=(PR,CR,n,CT,S,Cp1,Cf1,psep,[dp1,dp2]),method='Nelder-Mead')
    qg1=np.append(qg1,x.x[0])
    qg2=np.append(qg2,x.x[1])
DP=np.linspace(0,250,10)
dp1=0
for dp2 in DP:
    x=minimize(error,qg,args=(PR,CR,n,CT,S,Cp1,Cf1,psep,[dp1,dp2]),method='Nelder-Mead')
    qg1=np.append(qg1,x.x[0])
    qg2=np.append(qg2,x.x[1])
plt.plot(qg1/1e06,qg2/1e06)
plt.xlabel('qg_w1 [1e6 Sm3/d]',fontsize=14)
plt.ylabel('qg_w2 [1e6 Sm3/d]',fontsize=14)
plt.xlim(0)
plt.ylim(0)
plt.show()
```

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2. Two gas wells in a network - Differences when formulating the problem



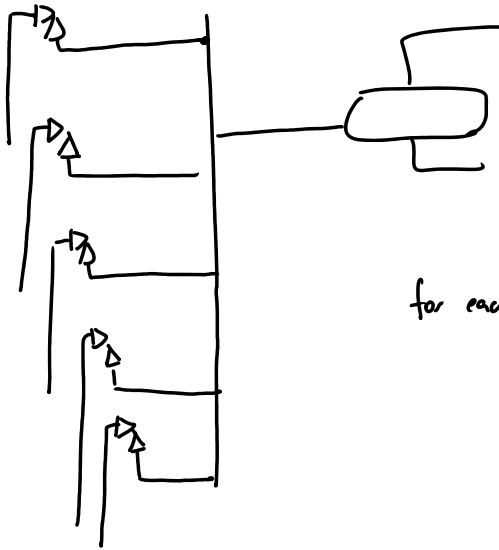
deviation between linear approximation
and real behavior:

$$q_2 \leq q_2^0 - a q_1 - b q_1^2$$

this is non-linear !

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3. Well routing – class exercise



wells have different GOR, we
find how much to produce from
each well, to maximize
total oil production and
be below constraints

q_{wmax}
 q_{smax}

for each well $q_o^i = f(\Delta p_c^i)$ non linear function!
IPR, TPR, choke eq.

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3. Well routing – class exercise

one option
max $q_o^T = \sum_{i=1}^5 q_o^i$ — $q_o^i = f(\Delta p_c^i)$ is non-linear!

by using Δp_c^i for $i=1 \dots N$

subject to $\sum_{i=1}^N q_o^i \leq q_{smax}$

$\sum_{i=1}^N q_{wi} \leq q_{wmax}$

A different approach ... to make it linear

90

3. Well routing – class exercise

$$\text{max } q_o = q_{o1} + q_{o2} + q_{o3} + q_{o4} + q_{o5}$$

by changing $q_{o1}, q_{o2}, q_{o3}, q_{o4}, q_{o5}$

subject to

$$\sum_{i=1}^N q_{fj}^i \leq q_{fj}^{\text{max}}$$

$$q_{fj}^i = q_{o}^i \cdot \text{GOR}^i$$

$$\sum_{i=1}^N q_{wi}^i \leq q_{w}^{\text{max}}$$

$$q_{wi}^i = q_{o}^i \cdot \frac{WC^i}{(1-WC^i)}$$

$q_{o1} \leq q_{o1}^{\text{max}}$ ← fully open chone } either from model or from field test

$q_{o2} \leq q_{o2}^{\text{max}}$ $q_{o4} \leq q_{o4}^{\text{max}}$

$q_{o3} \leq q_{o3}^{\text{max}}$ $q_{o5} \leq q_{o5}^{\text{max}}$

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3. Well routing – class exercise

The screenshot shows an Excel spreadsheet with a Solver Parameters dialog box open. The spreadsheet is titled "PRODUCTION OPTIMIZATION" and "5 Well Optimization Problem". It contains a table with columns for Well, q_{max}, WC, GOR, q_o, q_g, and q_w. The Solver Parameters dialog box is configured to maximize the objective cell \$E\$10 (q_{total}) by changing variable cells \$E\$5:\$E\$9. The constraints are listed as follows:

- \$E\$5:\$E\$9 <= \$E\$5:\$E\$9
- \$E\$5:\$E\$9 >= \$E\$5:\$E\$9
- \$E\$10 <= \$E\$15
- \$G\$10 <= \$E\$14

The Solver Method is set to Simplex LP. The "Make Unconstrained Variables Non-Negative" checkbox is checked. The "Solving Method" section is also visible.

Well	q _{max} Sm ³ /D	WC fraction	GOR Sm ³ /m ³	q _o Sm ³ /D	q _g Sm ³ /D	q _w Sm ³ /D
1	636	0.20	142	635.6	90255.2	158.9
2	795	0.43	214	698.1966	149134.8	526.7097
3	477	0.31	267	50	13350	22.46377
4	636	0.47	356	50	17800	44.33962
5	318	0.10	249	50	12460	5.555556
q _{total} [Sm ³ /d]				1483.797	283000	757.9687

92

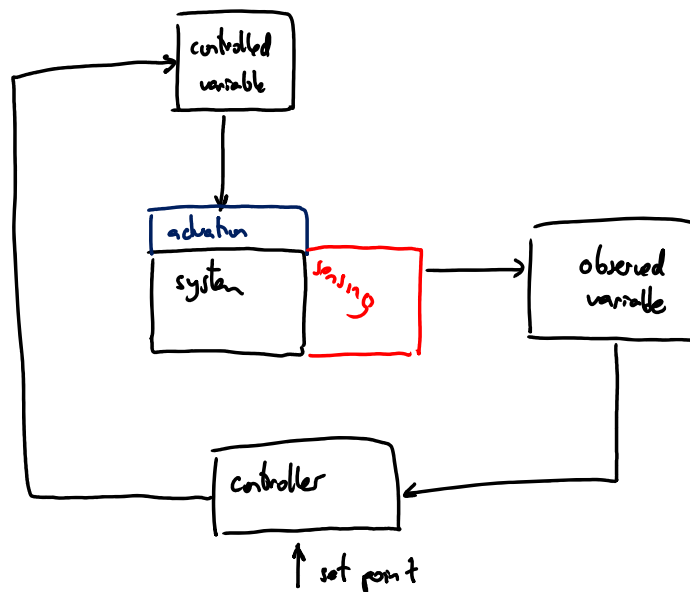
Optimization types

- Parametric (static) – using a model
- **Dynamic (control)** – using a model, physical system, or a combination of both

https://en.wikipedia.org/wiki/Simulation-based_optimization

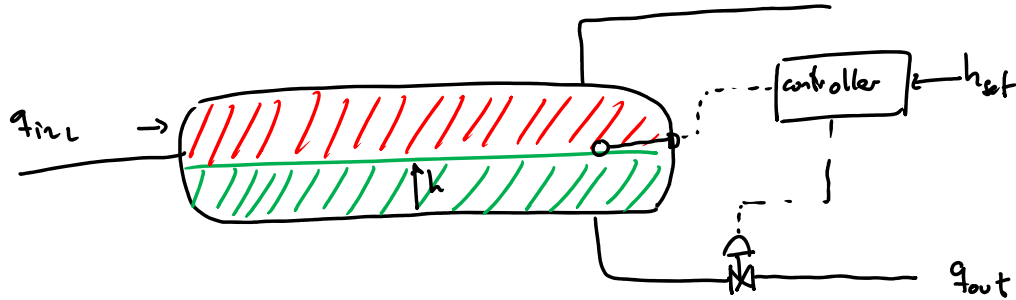
93

Dynamic optimization (control)

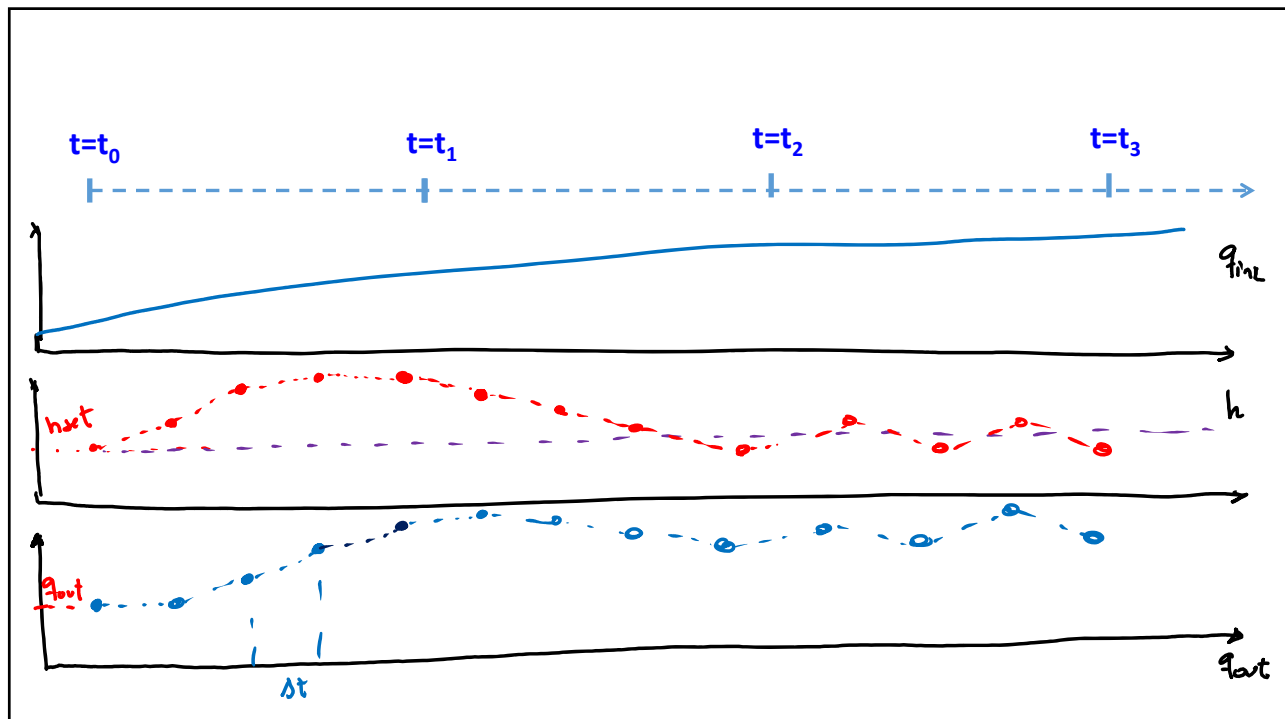


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Dynamic optimization (control): gas-liquid separator



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Dynamic optimization (control)

to calculate $h(t)$ we need \rightarrow model (transient mode)
 \rightarrow measurement on physical system

but we can also apply control using a steady state model. for example

in the gas lift case
$$f_0 = f(q_{inj}^1, q_{inj}^2)$$

we evaluate the function in each time, depending on the value of q_{inj}^1 and q_{inj}^2

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Dynamic optimization (control)



\uparrow check f_0^* \rightarrow controller $\rightarrow q_{inj}^1, q_{inj}^2$

then on t_3 , evaluate $f_0 = f(\quad, \quad)$, then

$f_0^{**} \rightarrow$ controller $\rightarrow q_{inj}^1, q_{inj}^2$

one approach to have the controller optimize is to done

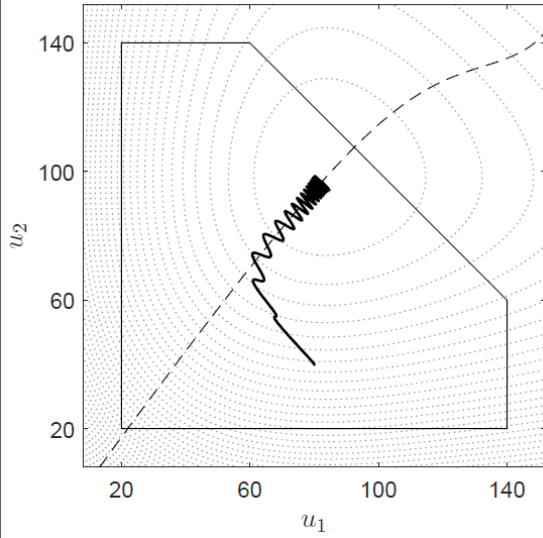
$$\frac{\partial f_0}{\partial q_{inj}^1} = 0$$

$$\frac{\partial f_0}{\partial q_{inj}^2} \rightarrow 0$$

$$\frac{\partial f_0}{\partial q_{inj}^1} = \frac{\partial f_0}{\partial q_{inj}^2}$$

98

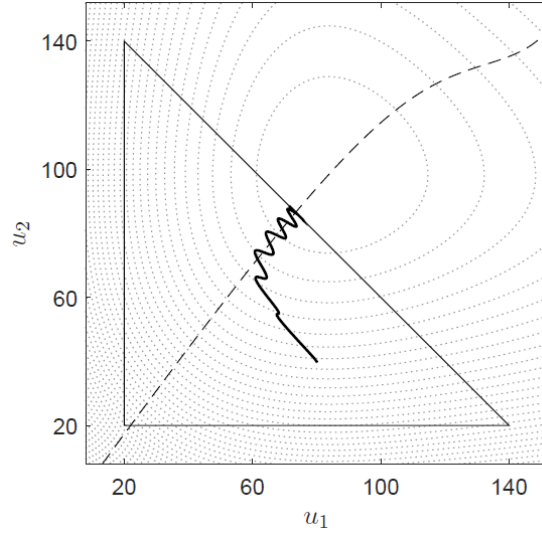
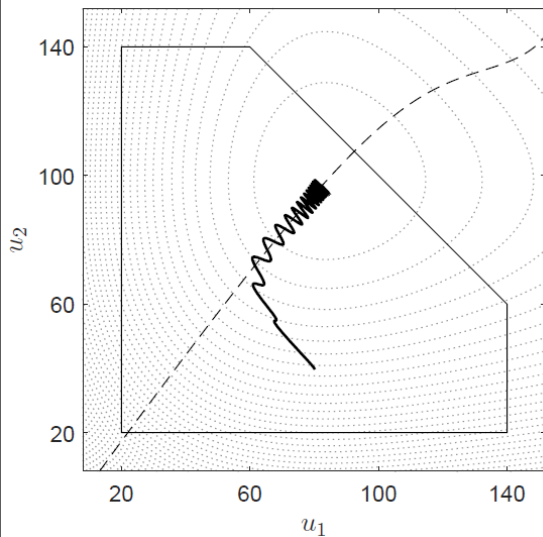
Dynamic optimization (control)



Practical extremum-seeking control for gas lifted oil production – Pavlov et al

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Dynamic optimization (control)



Practical extremum-seeking control for gas lifted oil production – Pavlov et al

100

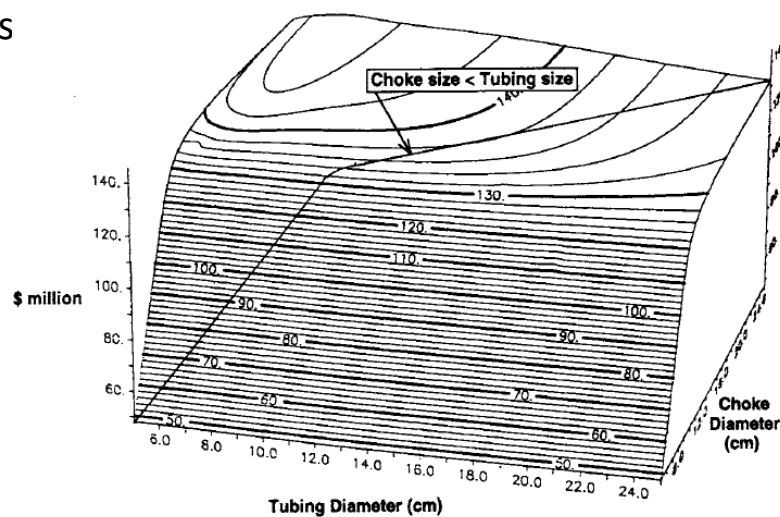
Limitations and pitfalls

- Model fidelity
- Is it actually possible to change the decision settings?:
 - Is the equipment/actuator functional and available?
 - Am I allowed to operate the control element?
 - Actuator response time

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Limitations and pitfalls

- Flat peak of optimum- more efforts give less res

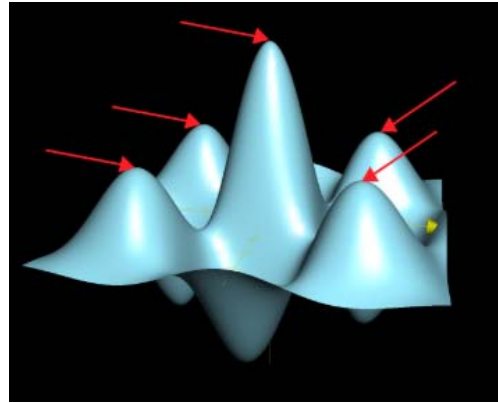


SPE-166027-MS Multivariate optimization of production systems optimization Carroll and Horne

102

Limitations and pitfalls

- Local optima
- Starting point
- Running time
- Short term versus long term optimization



(Khan academy)

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Limitations and pitfalls

- Short term versus long term optimization

Maximize NPV
By changing $q_o(t)$

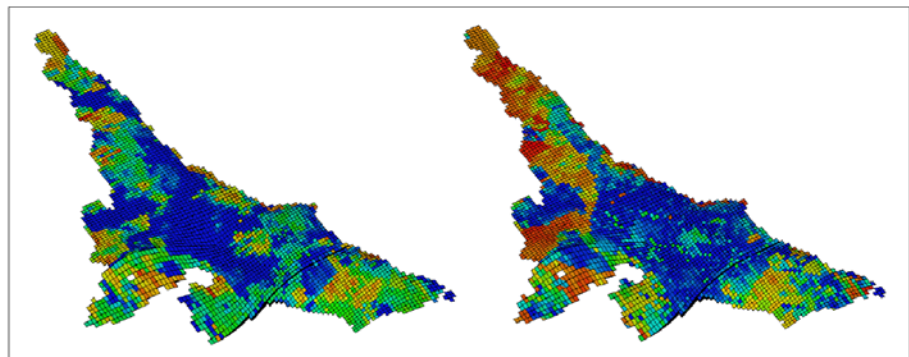


Figure 3: Permeability (left) and porosity (right) distributions of the south wing.

SPE-166027-MS Decision analysis for long term and short-term production optimization Applied to the Voador field, Agus Hasan

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• Short term versus long term optimization

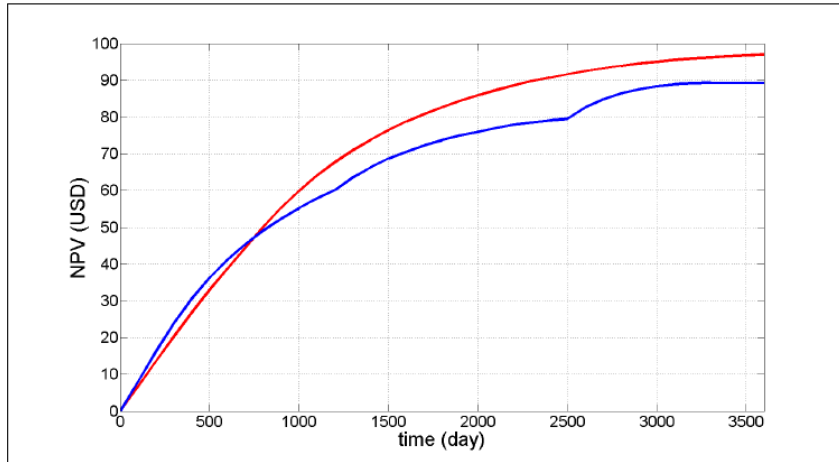


Figure 4: Normalized NPV of the long-term optimization (red) using adjoint-based optimization and short-term optimization (blue) using reactive control.

SPE-166027-MS Decision analysis for long term and short-term production optimization Applied to the Voador field, Agus Hasan

105

• Short term versus long term optimization

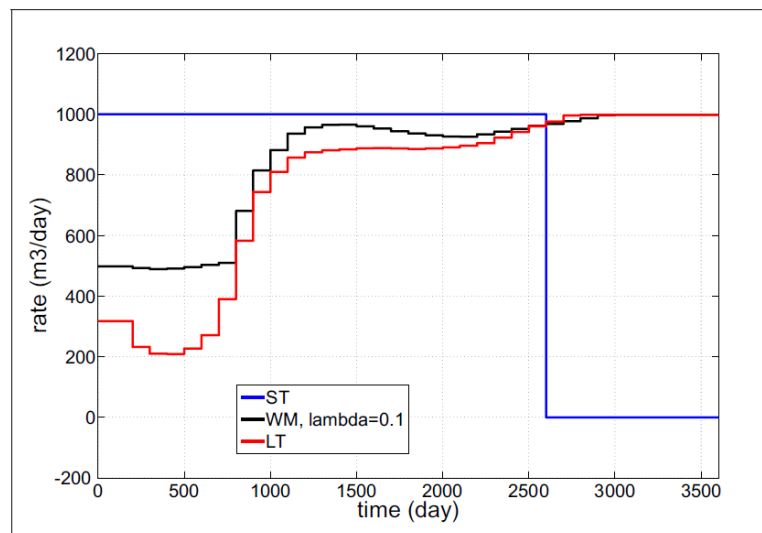


Figure 9: Oil rate from production well PROD3 using different strategies: reactive control (blue), adjoint-based optimization (red), and the weighted-sum method (black).

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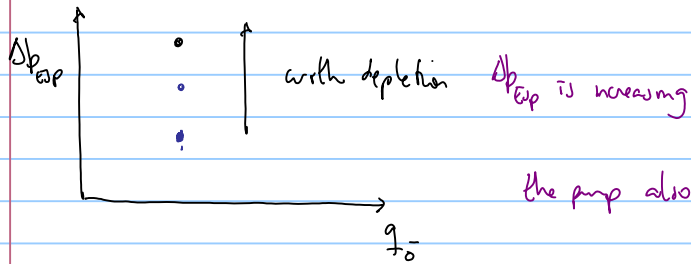
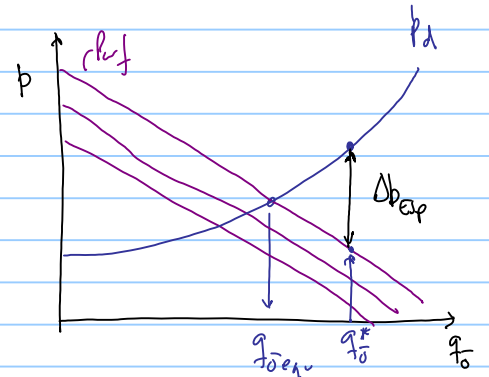
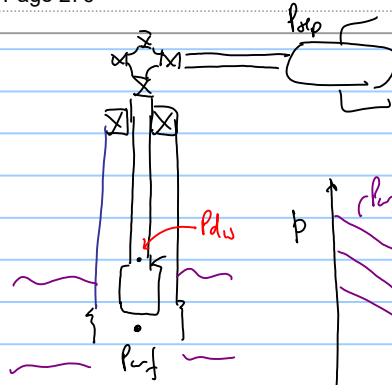
Final advice:

- Look at the rest of the list first!
- Do we REALLY need to do optimization?
- Think carefully what is the main, most important, first order of magnitude problem
- Define objective, constraints and variables
- Determine relevance of constraints
- Is it realistic to modify optimization variables?
- Formulate your optimization in a smart way (choose the right variable)
- Study how your input affects your results

SLIDE 2

- Detect locations in the system with abnormally high-pressure loss and flow restrictions
- Verification of equipment design conditions vs actual operating conditions
- Identification and addressing fluid sources that have disadvantageous characteristics (e.g. high water cut, high H₂S content)
- Identify and correct system malfunctions and non-intended behavior
- Analyze and improve the logistics and planning of maintenance, replacement and installation of equipment or in the execution of field activities.
- Review the occurrence of failures and recognize patterns
- Calibration of instrumentation
- Identification of operational constraints (e.g. water handling capacity, power capacity)
- Observe and analyze the response of the system when changes are introduced
- Find control settings of equipment that give a production higher than current (or, preferably, that give maximum production possible)
- Identify Bottlenecks
- Identifying and monitoring Key Performance Indicators (KPIs)

ESP electric submersible pump

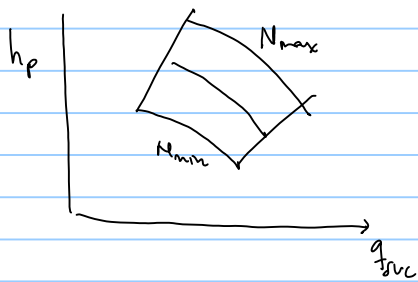


the pump also has operational constraints

- limited available (maximum power) capacity
- operational map (envelope)
- $P_{max} \geq P_b(T_R)$

↳ bubble point pressure (no gas is allowed in the pump)

for compressor:



onshore



offshore



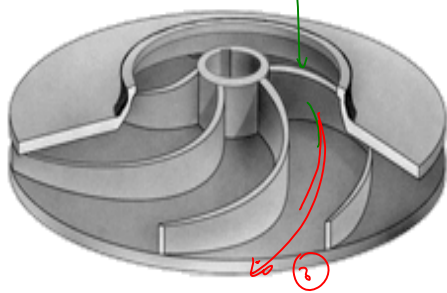
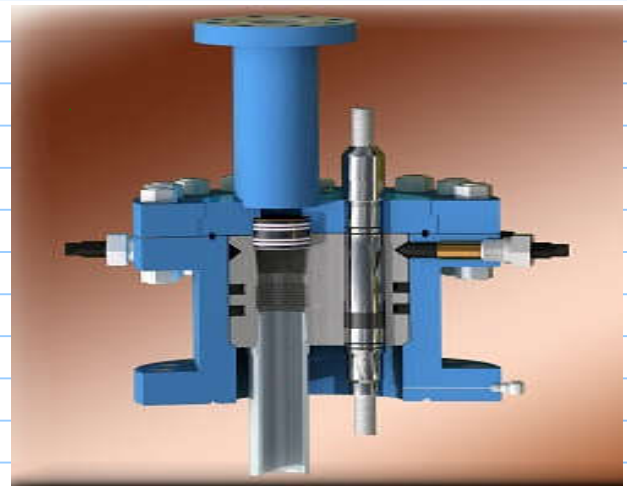
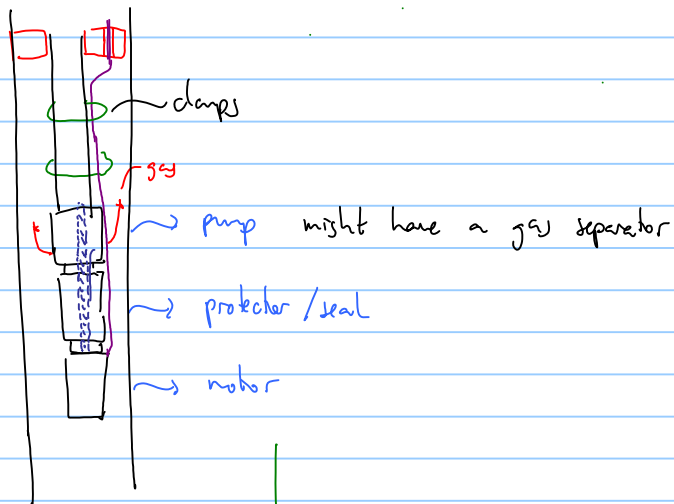
typical gas tolerance in ESP is $GVF = 10\%$
gas volume fraction

$$GVF = \frac{q_g}{q_L + q_g} \times 100\%$$

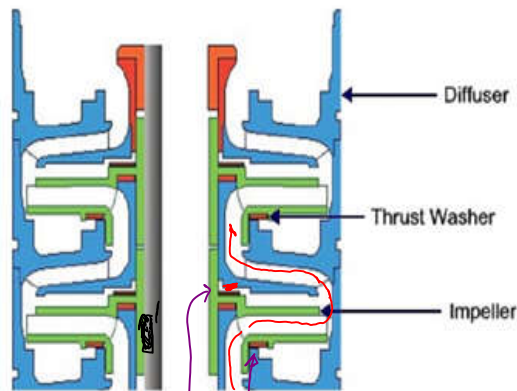
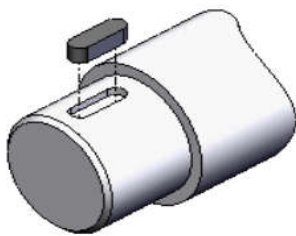
$$\frac{q_g}{q_o + q_w}$$

Armaiz Arukunoff

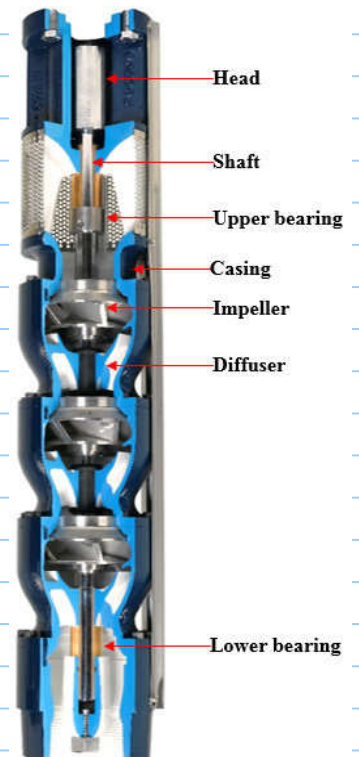


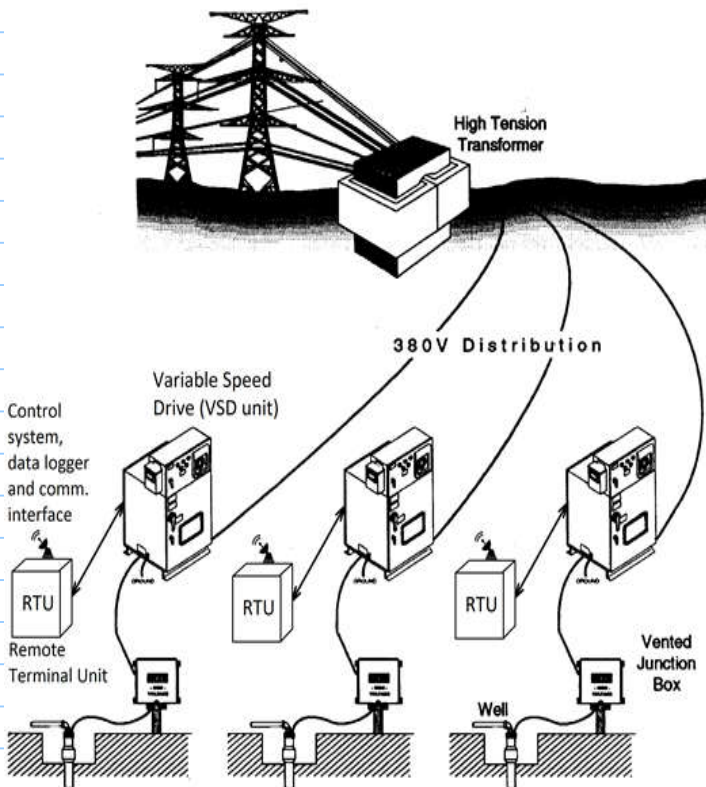
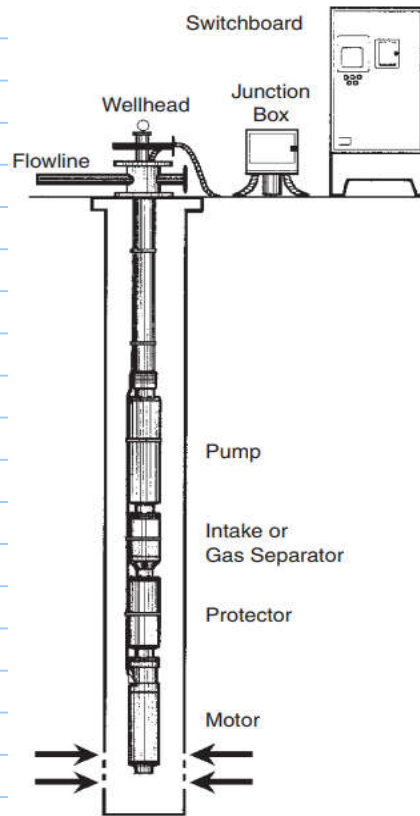


stage : impeller (rotor) + diffuser



upthrust
downthrust

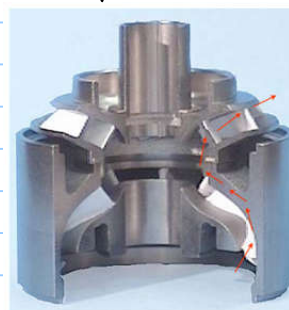




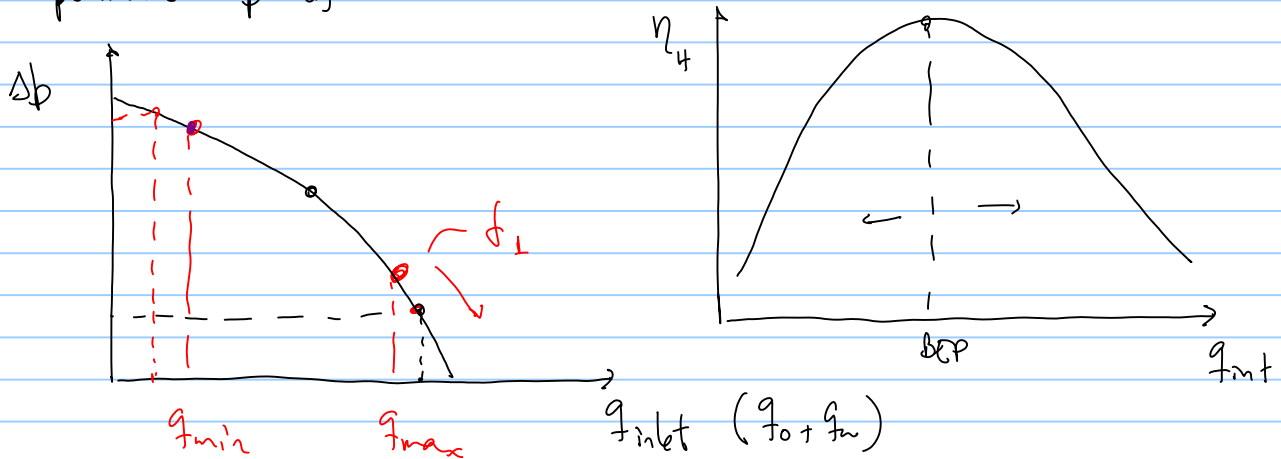
pump frequency

$$f = 30 - 70 \text{ hz}$$

gas impeller and diffuser more tolerant to gas



operational map of PMP



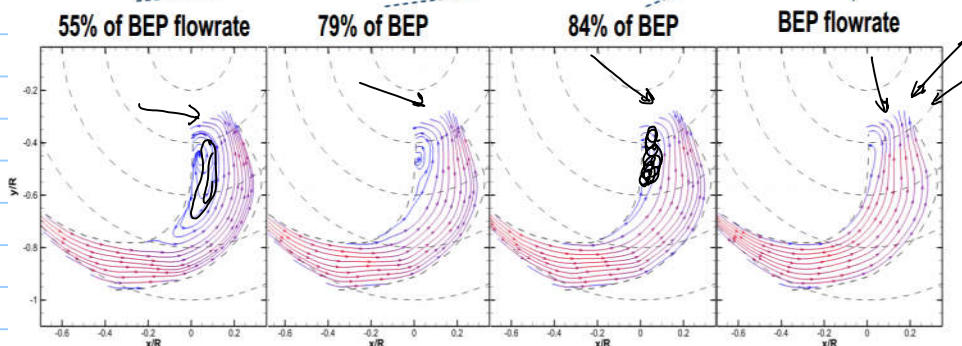
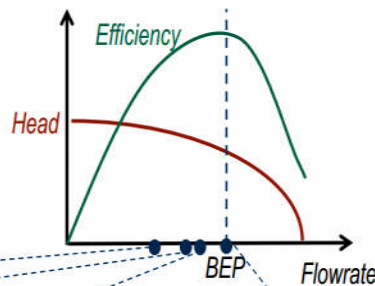
downthrust

if $q > q_{max}$ then upthrust but also low efficiency

pump hydraulic power $P_H = \frac{\Delta p \cdot q_{inlet}}{\eta_H}$

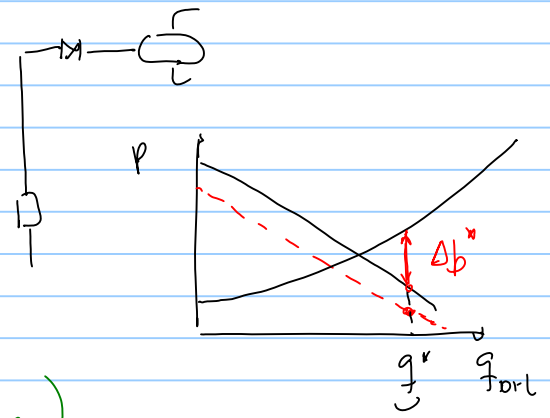
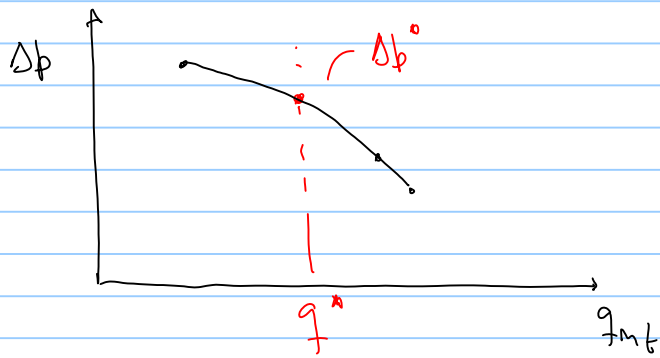
PIV measurement in a radial flow stage

- Flow features in diffuser and impeller may be identified from measurements
- Flow misalignment and recirculations reduce efficiency

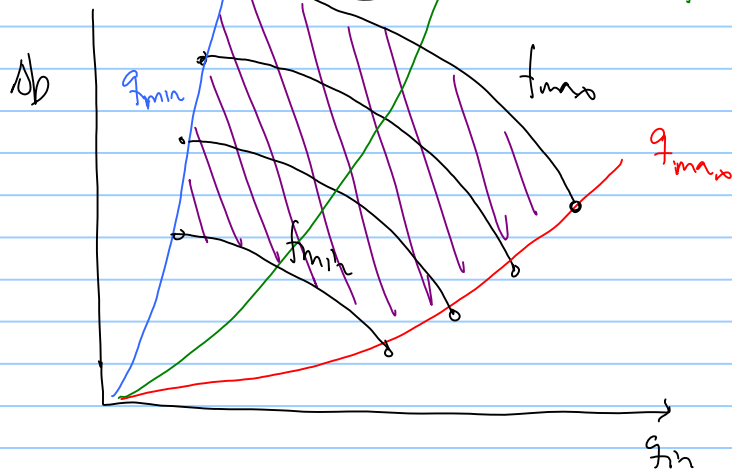


Example of stall region in diffuser passage (measured)

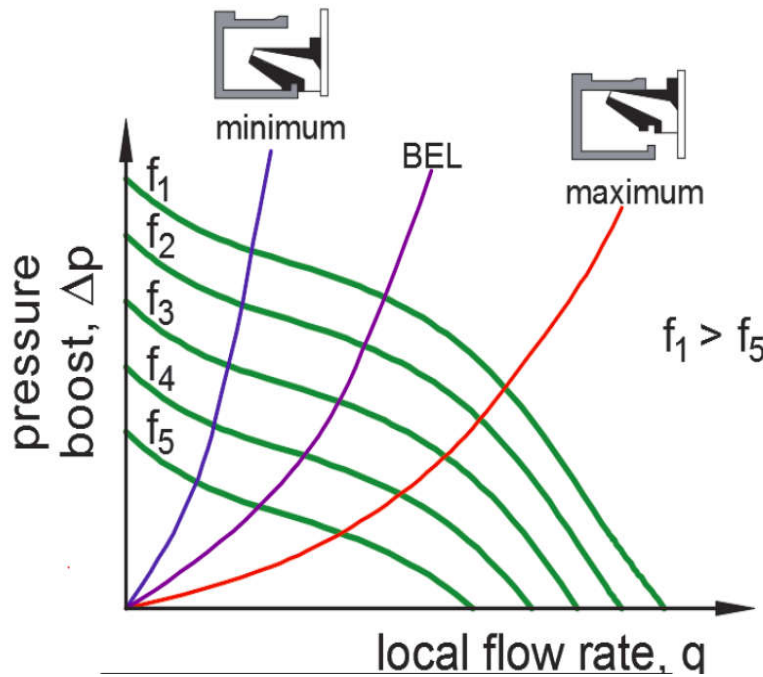
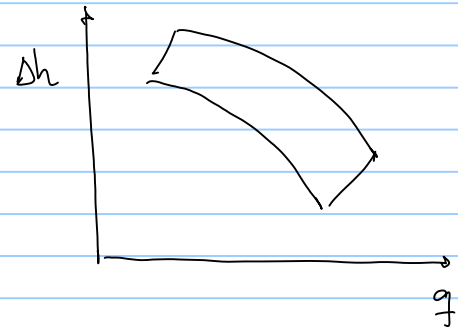


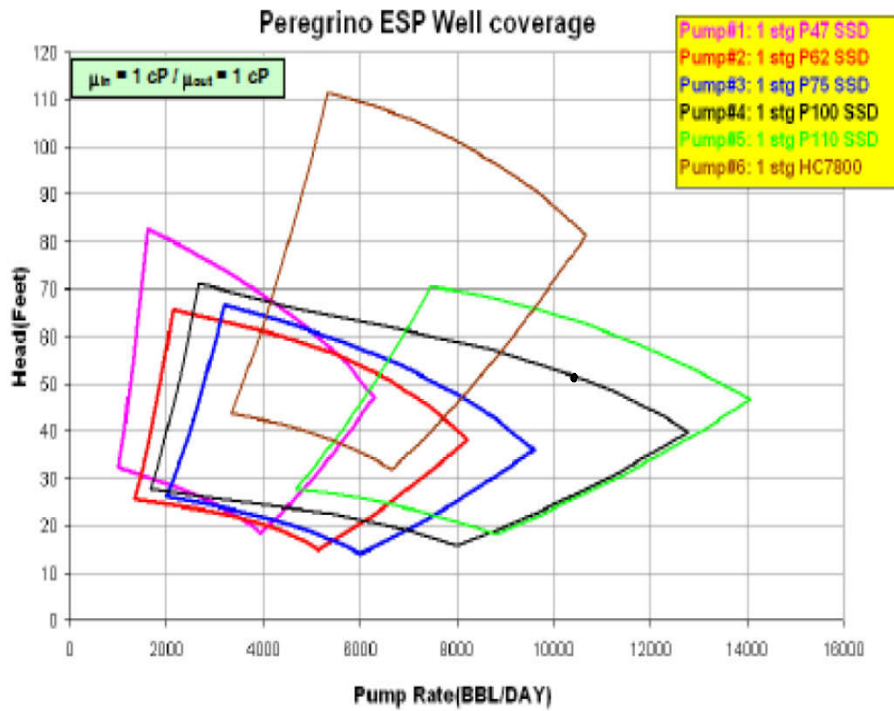


changes in pump frequency, BEL (best efficiency line)

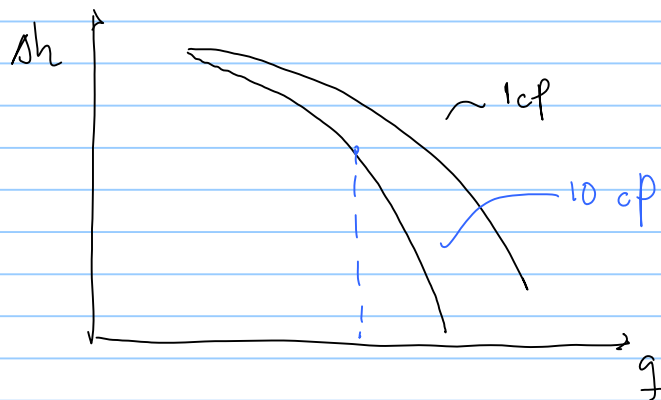


$$\Delta h = \text{head} = \frac{\Delta p}{\rho_{\text{mix}}}$$

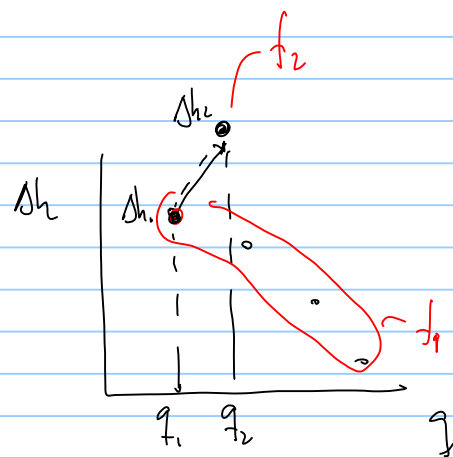




the viscosity of fluid also affects the performance of pump



for a given frequency



$$\Delta h = a q^4 + b q^3 + c q^2 + d q + e$$

$$\frac{\Delta h @ f_1}{\Delta h @ f_2} = \left(\frac{f_1}{f_2} \right)^2$$

$$\frac{q_1}{q_2} = \frac{f_1}{f_2} \quad \text{similarity law}$$

$$\frac{q_{ref}}{q} = \frac{f_{ref}}{f}$$

$$\Delta h(t) = \frac{f^2}{f_{0f}^2} \left[a \left(\frac{f_{ref} q}{f} \right)^4 + b \left(\frac{f_{ref} q}{f} \right)^3 + c \left(\frac{f_{ref} q}{f} \right)^2 + d \frac{f_{ref} q}{f} + e \right]$$

PENSUM:

- Field development workflow.
 - Overview – The field development process (ppt)
 - Production modes
 - Discounting
 - Relationship between plateau height and length
 - Rule of thumb between plateau height and TRR
 - Bottlenecking
 - Onshore vs offshore
 - Oil vs gas
- Field production performance
 - Dry gas production system: material balance, IPR, TPR, FPR. Flow equilibrium, production scheduling (Class exercise, Home exercise)
 - Production potential dry gas system (Class exercise)
 - Home exercise: Multi-field production scheduling using the production potential
 - Home exercise: production scheduling in a saturated oil field.
 - Dry gas networks (class exercise)
 - Tubing tables (home exercise)
 - Gap, Prosper and MBAL (ppt, class exercise)
 - Coupling reservoir and well and network models
- Value chain model, cost estimation and NPV calculations (Class exercise, Home exercise)
- Subsea compression (Class exercise)
- Probabilistic reserve estimation
 - Monte Carlo (Class exercise in Excel and Jupyter notebook)
 - Latin Hypercube Sampling – LHS (Class exercise in Jupyter notebook)
- Decision and probability tree analysis (Class exercise in Jupyter notebook)
- Home exercise: quantification of uncertainty in NPV - early field development
- Offshore structures
 - Overview (ppt)
 - Layout of production systems (ppt) (Home exercise, problem 4)
 - Marine loads on offshore structures (Class exercise in Jupyter notebook)
- Flow assurance considerations (ppt)
 - General overview
 - Inhibitor subsea system. Disposal.
 - Home exercise: Hydrate and p and T calculations on wet gas pipeline.
- Production optimization (ppt)
 - Introduction
 - Time scales
 - Cases (examples)
 - Algorithms for production optimization
 - Examples
 - Limitations and pitfalls
 - Class exercise
- Electric submersible pumps (class exercise)

Tools:

-Excel with VBA, Excel solver, Jupyter Notebook (python), gap, prosper and MBAL (Petex)

Generic Skills and topics

- Sampling with Monte Carlo, Latin Hypercube
- Probability trees
- Optimization
- Marine loads on offshore structures
- FFT

INDUSTRY PRESENTATIONS:

- Subsea transport and processing
- Flow assurance in Aasgard
- Hydrates
- Flow assurance in field development
- Compact separation

Exercise grades:

- To be uploaded in the following weeks

Exam

- Guest lectures are not to be included in the exam

Type of exercises:

- Theory, writing
- Hand calculations and fill results and procedure in Inspira
- Use of Excel and upload Excel file to Inspira. Excel can be run from the local machine or from examfarm.ntnu.no