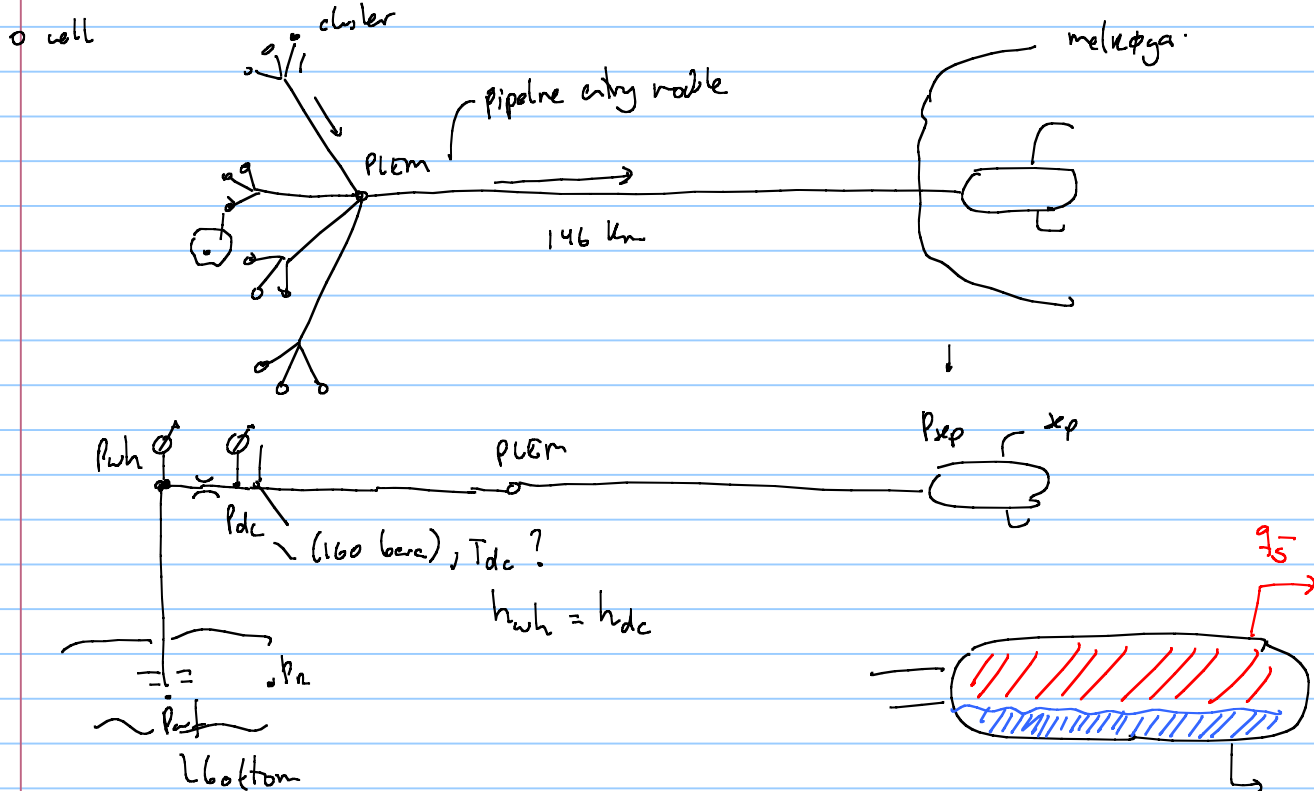


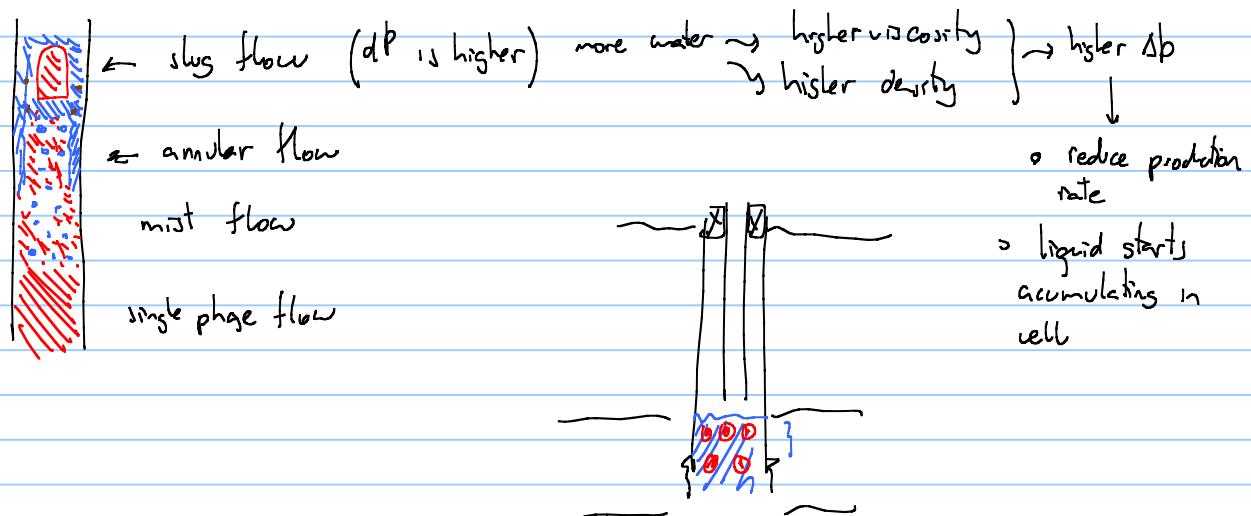
- VBA function for r_{sw}
- Class exercise
- Hydrates

$$\gamma_g = \frac{MW_g}{MW_{air}} = \frac{MW_g}{28.97}$$

Production system

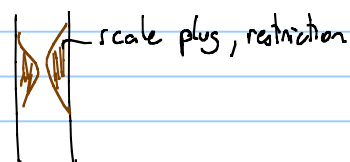


water in gas cells can cause "liquid loading"



for gas in a sudden expansion (e.g. choke, large and concentrated pressure drop)

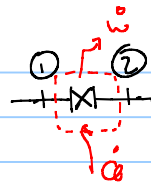
the temperature is also changing due to the pressure drop





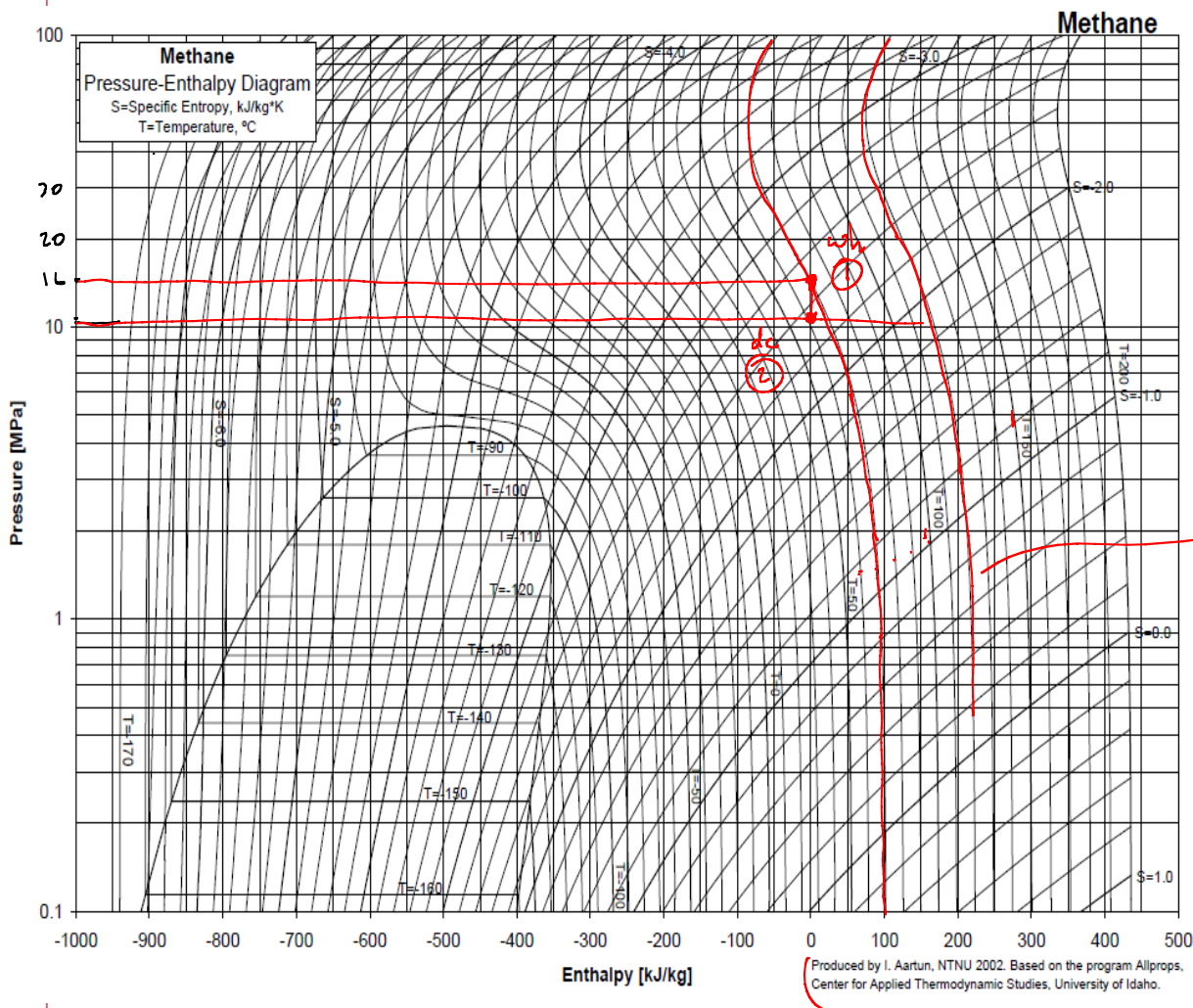
tubing

scale



isenthalpic

$$h_1 = h_2$$



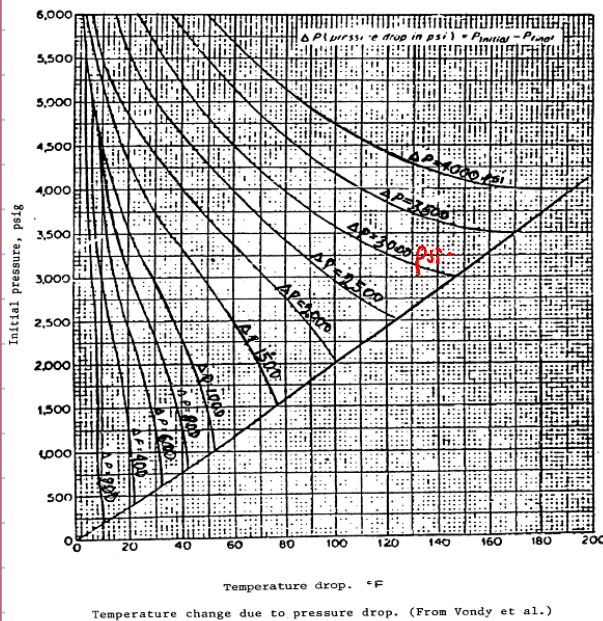
$T_{dc} \approx 60^\circ\text{C}$

$T = 170^\circ\text{C}$

160 bar to mPa 1st Pa

$P_{dc} = 120 \text{ bar}$
12 mPa

this cooling effect can be very significant especially across choke



charts like this are made for different γ_g to predict temperature across the choke.

Prof. Milan Stanko. TPG4135 - Water content in gas field

Gas MW	16 [Kg/Kmol]
Gas gravity	0.552
Water salinity	0.0 [ppm]
CO2	0.0 [mole %]
H2S	0.0 [mole %]

Gas field rate	2.00E+07 [Sm ³ /d]
Nwells	8
Well gas rate	2.50E+06

Location	p	T	rsw	rsw	qw
[-]	[bara]	[C]	[kg/1E06 Sm ³]	[Sm ³ /1E06 Sm ³]	[Sm ³ /d]
Reservoir	276	90	3360.4	3360.4	
Wellhead	160	70	2263.0	2263.0	
Choke downstream	120	60	1840.4	1840.4	
Separator	30	5	310.2	310.2	

$$q_{w, \text{total}} = q_g \cdot r_{sw} \big|_{p_R, T_R}$$

$$q_{w, \text{total}} = 20 \frac{\text{m}^3}{\text{d}} \cdot 3360 \frac{\text{Sm}^3}{\text{m}^3}$$

$$q_{w, \text{total}} = 67.2 \text{ E03 Sm}^3/\text{d}$$

$$q_{w, \text{sep}} = 20 \text{ E06} \cdot r_{sw} \big|_{p_{\text{sep}}, T_{\text{sep}}}$$

$$q_{w, \text{sep}} = 20 \left[\frac{\text{m}^3}{\text{d}} \right] \cdot 310$$

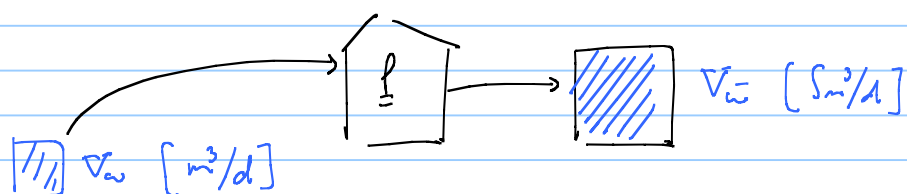
$$q_{w, \text{sep}} = 6200 \text{ Sm}^3/\text{d}$$

the free water at separator is the difference between the two

$$q_{w, \text{sep}}^{\text{free}} = q_{w, \text{total}} - q_{w, \text{sep}}^{\text{solution}}$$

$$q_{w, \text{sep}}^{\text{free}} = 67.2 \text{ E03 Sm}^3/\text{d} - 6.2 \text{ E03 Sm}^3/\text{d}$$

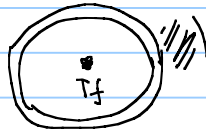
$$q_{w, \text{sep}}^{\text{free}} = 61 \text{ E03 Sm}^3/\text{d}$$



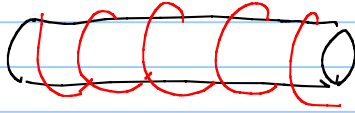
local free water rate at separator inlet

$$q_{w, \text{sep}}^{\text{free}} = q_{w, \text{sep}}^{\text{free}} \cdot B_w(p_{\text{sep}}, T_{\text{sep}})$$

How to avoid hydrate formation? • "slow-down" cooling in pipe { insulation }



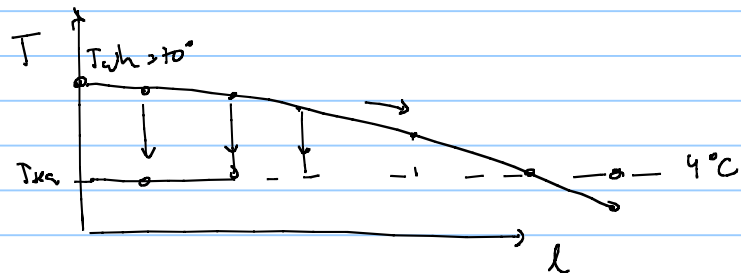
• T_{sea}



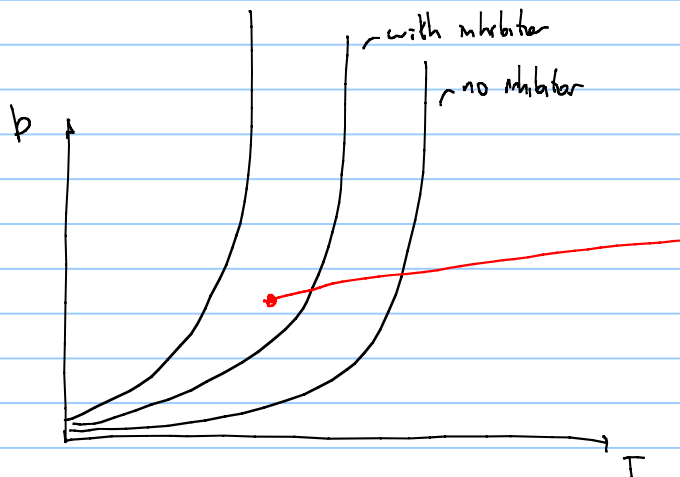
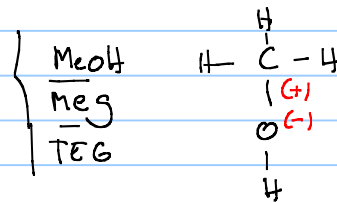
• add heat to pipe

{ heat tracing }

for the snowlike case



• chemical inhibitor



inhibitor quantities are typically given in weight %

$$= \frac{\dot{m}_{\text{inhibitor}} [\%]}{\dot{m}_{\text{inh}} + \dot{m}_{\text{water}}} \cdot 100$$

[30-60] %

is injected typically at wellhead
X-mass free.