Third SPE Comparative Solution Project: Gas Cycling of Retrograde Condensate Reservoirs

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Summary. Nine companies participated in this artificial modeling study of gas cycling in a rich retrogradegas-condensate reservoir. Surface oil rate predictions differ in the early years of cycling but agree better late in cycling. The amount of condensate precipitated near the production well and its rate of evaporation varied widely among participants. The explanation appears to be in K-value techniques used. Precomputed tables for K values produced rapid and thorough removal of condensate during later years of cycling. Equation-of-state (EOS) methods produced a stabilized condensate saturation sufficient to flow liquid during the greater part of cycling, and the condensate never completely revaporized. We do not know which prediction is more nearly correct because our PVT data did not cover the range of compositions that exists in this area of the reservoir model.

Introduction

SPE conducted two earlier solution projects, ^{1,2} both designed to measure the state-of-the-art simulation capability for challenging and timely modeling problems. The first project involved a three-layer black-oil simulation with gas injection into the top layer. ¹ Both constant and variable bubblepoint pressure assumptions were used. Model predictions were in fair agreement. No simulator performance data (run times, timestep size, etc.) were given. Seven companies participated in the project. The second project was a study of water and gas coning with a radial grid and 15 layers. ² Authors of the project felt that unusual well rate variations and a high assumed solution GOR contributed to the difficulty of the problem. Some significant discrepancies in oil rate and pressure were obtained. Eleven companies joined in the project.

For the third comparative solution project, the Committee for the Numerical Simulation Symposium sought a compositional modeling problem. Numerical comparisons of the PVT data match were considered important. Speed of the simulators was not to be of major interest.

The problem we designed is the outcome of this fairly general request. Some features of interest in current production practice of pressure maintenance by gas injection are included. The results confirm the well-known tradeoff between the timing of gas sales and the amount of condensate recovered. Several features of interest in a more complete examination of production from gas-condensate reservoirs are ignored. These include the effects of nearwell liquid saturation buildup on well productivity and of water encroachment and water production on hydrocarbon productivity. We did not address the role of numerical dispersion. In addition, the surface process is simplified and not representative of economical liquid recovery in typical offshore operations. We simplified the surface process to attract a larger number of participants.

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because not all companies had facilities for simulating gas plant processing with gas recycling in their compositional simulators.

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Nine companies responded to the invitation for participation. Table 1 is a list of the participants in this project. Participant responses were well prepared and required a minimum of discussion. We invited all the companies to use as many components as necessary for the accurate match of the PVT data and for the simulation of gas cycling. Companies were asked to give components actually used in the reservoir model, how these components were characterized, and the match to the PVT data obtained with the components.

We first outline the problem specifications, including sufficient data for others who may wish to try the problem. The pertinent PVT data are given. We show each participant's components, the properties of these components, and the basic PVT match obtained. In many cases, EOS methods were used exclusively, but in others, a combination of methods was applied. The results of the reservoir simulation are given and comparisons are shown between companies for both cycling-strategy cases. Finally, some facts regarding simulator performance are given, although this information was voluntary.

Problem Statement

The two major parts to a compositional model study are the PVT data and the reservoir grid. For the PVT data, participants were supplied with a companion set of fluid analysis reports. The specification of the reservoir model is given in Tables 2 and 3 and the grid is shown in Fig. 1. Note that the grid is $9 \times 9 \times 4$ and symmetrical, indicating that it would be possible to simulate half the indicated grid. Most participants chose to model the full grid. Note also that the layers are homogeneous and of constant porosity, but that permeability and thickness vary among layers.

Arco Oil and Gas Co. P.O. Box 2819 Dallas, TX 75221	
Chevron Oil Field Research Co. P.O. Box 446 La Habra, CA 90631	
Core Laboratories Inc. 7600 Carpenter Freeway P.O. Box 47547 Dallas, TX 75247	
Computer Modelling Group (CMG) 3512–33 Street N.W. Calgary, Alta. Canada T2L 2A6	
Soc. Natl. Elf Aquitaine 26, Avenue des Lilas 64018 Pau Cedex France	
Intercomp* 1801 California St. Fourth Floor Denver, CO 80202-2699	
Marathon Oil Co. P.O. Box 269 Littleton, CO 80160-0269	
McCord-Lewis Energy Services P.O. Box 45307 Dallas, TX 75245	
Petek, The Petroleum Technology Research Inst N-7034 Trondheim NTH Norway	•
*Now Scientific Software-Intercomp.	

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		propertie:				
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	PV col	npressibil	ity, psi ⁻	•		4.0×10 ^{−€}
						Depth to
		Horizor	ital '	Vertical	Thickness	Center
,	Layer	Permeat	ility Pe	rmeabilit	y (ft)	(ft)
	1	130		13	30	7.330
		40		4	30	7.360
	234	20		2	50	7,400
3	4	150		15	50	7,450
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rch Inst.	0.1		40 0.00		5	
-	0.2		58 0.00			
	0.2		78 0.00			
	0.2		00 0.00			5.5
	0.3		26 0.01			2.0
	0.3		56 0.02 87 0.04			9.2
	0.4		87 0.04 22 0.06			7.0 5.3
	0.4		60 0.08			4.2
	0.5		00 0.11			3.4
	0.5					2.7
	0.6					2.1
	0.6					1.7
- 130 md, 30 ft	0.0					

NX = NY = 9, NZ = 4DX = DY = 293.3 ft

Datum (subsurface), ft

Porosity (at initial reservoir pressure)

TABLE 2-RESERVOIR GRID AND SATURATION INPUT DATA

Reservoir Grid Data

7,500

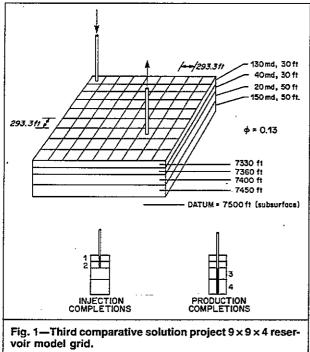
7,500 1.00 0 3,550 63.0 3.0×10^{-6} 4.0×10^{-6} Depth to

0.13

50 32 21 15.5 12.0 9.2 7.0 5.3 4.2 3.4 2.7 2.1 1.7 0.68 0.505 0.315 0.330 1.3 0.72 0.562 0.400 0.390 1.0 0.620 0,76 0.513 Q.462 0.7 0.80 0.680 0.650 0.540 0.5 0.84 0.4 0.740 0.800 0.620 0.88 0.710 0.3 0.92 0.800 0.2 0.96 0.900 0.1 1.00 1.000 0.0 Capillary pressure for gas/oil is assumed to be zero.

The grid size sets the value of numerical dispersion in these implicit pressure, explicit saturation (IMPES) models. The grid size selected represents a reasonable grid for certain offshore applications but is somewhat too refined for a full-field simulation. The producer is not in the very corner of the grid. Most of the area behind the producer undergoes pressure depletion only because it is not swept by injection gas. In this area, retrograde condensation occurs without significant evaporation by recycle gas to simulate areas of minimal sweep in a real reservoir.

The initial conditions for the location of the gas/water contact and the capillary pressure data generate a water/ gas transition zone extending into the pay layers. The very small compressibility and volume of water, however,



make water rather insignificant for this problem. Relative permeability data were based on the simplistic assumption that the relative permeability of any phase depends only on its saturation. Note that condensate is immobile up to 24% saturation and that k_{rg} is reduced from 0.74 to 0.40 as condensate builds to this saturation with irreducible water present.

Layer 1 is a high-permeability layer (130 md) with rapid movement of injected gas. The produced gas becomes a mix of reservoir gas with "dry gas." The path of migration of injected gas is along Layer 1 with a turn downward only in a small zone around the producer, which is completed in Layers 3 and 4. Layer 4 is also a highpermeability layer (150 md), but our review of saturation array data revealed that most of the injected gas that reaches the producer in Layer 4 has come across Layer 1 and turned downward as it approaches the producer. We speculate that buoyancy, high vertical permeability, and some extra water in Layer 4 explain the favored flow of dry gas through Layer 1.

Liquid production by multistage separation is the unknown to be predicted. The primary separator pressure depends on reservoir pressure as given in Table 3. Production is controlled by a specified separator-gas rate. Injected gas is taken from the combined vapor streams of the three-stage separation. Two cases were requested and differ by the recycle-gas rate assumed. Volumetrically, the two cases provide for exactly the same amount of recycle gas to be injected over the duration of the cycling period (10 years). Case 1 uses a constant recycle-gas rate (4,700 Mscf/D $[133 \times 10^3 \text{ std m}^3/\text{d}]$) for the entire cycling period. Case 2 uses a somewhat higher rate (5,700 Mscf/D [161×10³ std m³/d]) for the first 5 years of cycling and a somewhat lower rate (3,700 Mscf/D $[105 \times 10^3 \text{ std m}^3/\text{d}])$ for the last 5 years of cycling. More gas is recycled in the critical early years in Case 2. This promotes pressure maintenance and increases surface liquid yield (less condensation in the reservoir) but

TABLE 3-WELL AND SEPARATOR INPUT DATA Production, Injection, and Sales Data Production Well Data Location I = J = 7Perforations K=3, 4 (bottom layers) Radius, rw, ft 6.200 Rate (separator gas rate), Mscf/D 500 Minimum bottomhole pressure, psi Injection Well Data Location I = J = 1Perforations K = 1, 2 (top layers) 1 Radius, r, ft Rate (separator-gas rate minus sales-gas rate) 4.000 Maximum bottomhole pressure, psi Sales Rate Case 1 (constant sales rate to blowdown) 0<t<10 years: 1,500 Mscf/D t>10 years: all produced gas to sales Case 2 (deferred sales) 0<t<5 years: 500 Mscf/D 5<t<10 years: 2,500 Mscf/D t>10 years: all produced gas to sales Separator Pressures and Temperatures Temperature Pressure (psia) (°F) Separator Primary* 815 80 80 Primary* 315 80 Second stage 65 60 Stock tank 14.7 Primary separator at 815 psia until reservoir pressure (at datum) falls below 2,500 psia, then switch to primary separator at 315 psia.

reduces available sales gas volume. Reservoir pressure falls rapidly during the last years of cycling in Case 2 and surface liquid falls accordingly.

Blowdown (all gas to sales) starts at the end of the 10th year of cycling, and the models were run to 15 years or 1,000-psi [6.9-MPa] average reservoir pressure, which-

	Separator Liquid	Sepa	rator Gas*	We	II Stream
Component	(mol %)	(mol %)	$(gal/scf \times 10^3)$	(mol %)	(gal/scf x 10 ³)
Carbon dioxide	0.39	1.39		1.21	
Nitrogen	0.23	2.33		1.94	
Methane	12.55	78.03		65.99	
Ethane	6.71	9.13		8.69	
Propane	10.04	4.98	1.363	5.91	1.617
Isobutane	6.34	1.50	0.488	2.39	0.777
n-Butane	8.37	1.52	0.476	2.78	0.871
Isopentane	6.21	0.52	0.189	1.57	0.571
n-Pentane	4.63	0.33	0.119	1.12	0.403
Hexanes	8.67	0.27	0.110	1.81	0.734
Heptanes plus	35.86	nil	nil	6.5 9	3.756
Total	100.00	100.00	2.745	100.00	8.729
Properties of heptanes plu	us				
API gravity at 60°F	51.4				
Specific gravity at 60/60°F	0.7737			0.774	
Molecular weight	140			140	
Calculated separator-gas g Calculated gross heating va 60°F Primary separator-gas/sepa	alue for separator	gas = 1,21			4.65 psia and

TABLE 5—HYDROCARBON ANALYSIS OF RESERVOIR FLUID SAMPLE				
Component	Mol %			
Carbon dioxide	· 1.21			
Nitrogen	1.94			
Methane	65.99			
Ethane	8.69			
Propane	5.91			
Isobutane	2.39			
n-Butane	2.78			
Isopentane	1.57			
n-Pentane	1.12			
Hexanes	1.81			
Heptanes	1.44			
Octanes	1.50			
Nonanes	1.05			
Decanes	0.73			
Undecanes	0.49			
Dodecanes	0.34			
Tridecanes	0.26			
Tetradecanes	0.20			
Pentadecanes	0.13			
Hexadecanes	0.11			
Heptadecanes	0.08			
Octadecanes	0.06			
Nonadecanes	0.05			
Eicosanes plus*	0.15			
Total	100.00			
*Assumed molecular weight =	325.			

RE	SERVOIR FLU	UME RELATIONS OF ID AT 200°F ion Expansion)
Pressure (psig) 6,000 5,500 5,000 4,500	Relative Volume 0.8045 0.8268 0.8530 0.8856	Deviation Factor, Z 1.129 1.063 0.998 0.933
4,000 3,600 3,428 3,400 3,350 3,200 3,000 2,800 2,400 2,000 1,600 1,300 1,030	0.9284 0.9745 1.0000 1.0043 1.0142 1.0468 1.0997 1.1644 1.3412 1.6113 2.0412 2.5542 3.2925	0.869 0.822 0.803* (dewpoint)
836 *Gas expansion	4.1393	/obl.

ever occurred first. Models were initialized at pressures about 100 psi [690 kPa] above the dewpoint pressure of 3,443 psia [24 MPa].

PVT Data

Measured PVT data are given in Tables 4 through 15. The data include hydrocarbon sample analyses, constantcomposition expansion data, constant-volume depletion data, and swelling data of four mixtures of reservoir gas with lean gas.

Table 4 gives compositions of liquid and gas used to create a reservoir well-stream composition for depletion

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TABLE 7 DETROCOADE CONDENCATION DUDING
TABLE 7—RETROGRADE CONDENSATION DURING
OAO DEDI ETIONI AT 0000E (Osustant Maluma Depletion)
GAS DEPLETION AT 200°F (Constant-Volume Depletion)

Pressure (psig)	Retrograde Liquid Volume (% hydrocarbon pore space)
3,428	0.0
3,400	0.9
3,350	2.7
3,200	8.1
3,000*	15.0*
2,400	19.9
1,800	19.2
1,200	17.1
700	15.2
0	10.2
First depletion level.	· · ·

and swelling tests. Unlike most fluid analyses, the separator-gas composition was prepared in the laboratory with pure components and not collected in the field. Furthermore, the separator liquid is a random condensate sample. These fluids were physically recombined at a gas/liquid ratio of 4,812 scf/STB [857 std m³/stock-tank m³]. The resultant well-stream composition is correctly given in Table 4. Because gas and liquid samples used for recombination are not in equilibrium, however, the well stream will not flash to the gas and liquid compositions of Table 4 at the indicated pressure and temperature. This peculiarity was spelled out in the cover letter of the fluid-analysis report sent to all potential participants.

Table 5 gives more detail on the distribution of components in the synthetic reservoir fluid. However, none of the companies used this many components for the PVT match.

Table 6 gives constant-composition expansion data, including calculated Z factors at and above the dewpoint pressure. We will see later that all companies matched the relative volume in expansion accurately but that there were some minor differences in calculated Z factors.

Retrograde condensate observed during constantvolume depletion of the original mixture is shown in Table 7. Compositions of equilibrium gas are given in Table 8, and the calculated yields of separator and gas-plant products are given in Table 9. Most participants chose to use these data to match surface volumes produced by reservoir gas processed in the multistage separators. At least one participant chose to predict surface volumes without recourse to the data in Table 9 because such data are calculated, not measured.

Swelling tests with the reservoir gas and a synthetically prepared lean gas were performed. The lean-gas composition is given in Table 10. Note that the lean gas is virtually free from C_{3+} fractions. This contrasts with the separator gas used as recycle gas in the reservoir problem, which has approximately 10% C_{3+} . Thus the relevance of matching the swelling data is in question for the problem at hand. Because participants matched the swelling data for the lean gas (with varied success), however, the less severe swelling and dewpoint pressure excursions in the reservoir model should be adequately covered.

Tables 11 through 15 give pressure/volume data for expansions at 200°F [93°C] for four mixtures of lean gas with reservoir gas. Liquid condensation data are given for each of the expansions. The reservoir model operates

Hydro	carbon Ana	iyses of I	Produced	Well Stre	am (mol 9	%)	
			Reservo	oir Pressu	re (psig)		
Component	3,428	3,000	2,400	1,800	1,200	700	700*
Carbon dioxide	1.21	1.24	1.27	1.31	1.33	1.32	0.44
Nitrogen	1.94	2.13	- 2.24	2.27	2.20	2.03	0.14
Methane	65.99	69.78	72.72	73.98	73.68	71.36	12.80
Ethane	8.69	8.66	8.63	8.79	9.12	9.66	5.27
Propane	5.91	5.67	5.46	5.38	5.61	6.27	7.12
Isobutane	2.39	2.20	2.01	1.93	2.01	2.40	4.44
n-Butane	2.78	2.54	2.31	2.18	2.27	2.60	5.96
Isopentane	1.57	1.39	1.20	1.09	1.09	1.23	4.76
n-Pentane	1.12	0.96	0.82	0.73	0.72	0.84	3.74
Hexanes	1.81	1.43	1.08	0.88	0.83	1.02	8.46
Heptanes	1.44	1.06	0.73	0.55	0.49	0.60	8.09
Octanes	1.50	1.06	0.66	0.44	0.34	0.40	9.72
Nonanes	1.05	0.69	0.40	0.25	0.18	0.16	7.46
Decanes	0.73	0.43	0.22	0.12	0.08	0.07	5.58
Undecanes	0.49	0.26	0.12	0.06	0.03	0.02	3.96
Dodecanes plus	1.38	0.50	0.13	0.04	0.02	0.02	12.06
Total	100.00	100.00	100.00	100.00	100.00	100.00	100.00
Molecular weight of h	eptanes plu	s					
	140	127	118	111	106	1 0 5 ·	148
Specific gravity of her	tanes plus						
	0.774	0.761	0.752	0.745	0.740	0.739	0.781
Deviation factor, Z							
Equilibrium gas	0.803	0.798	0.802	0.830	0.877	0.924	
Two-phase flow	0.803	0.774	0.748	0.730	0.703	0.642	
Cumulative initial well	stream pro	duced (%	b)				
	0.000	9.095	24.702	42.026	59.687	74.019	
Gal/scf \times 10 ³ from sm	ooth compo	sitions					
Propane plus	8.729	6.598	5.159	4.485	4.407	5.043	
Butanes plus	7.112	5.046	3.665	3.013	2,872	3.328	

"Equilibrium liquid phase representing 10.762% of original well stream,

	· .		Reserve	oir Pressu	re (psig)		
	Initial	3,428	3,000	2,400	1,800	1,200	700
Well stream, Mscf	1,000	0	90.95	247.02	420.26	596.87	740.19
Normal temperature separation**	-						
Stock-tank liquid, bbi	131.00	0	7.35	14.83	20.43	25.14	29.25
Primary separator gas, Mscf	750.46	0	74.75	211.89	369.22	530.64	666.19
Second-stage gas, Mscf	107.05	0	7.25	16.07	23.76	31.45	32.92
Stock-tank gas, Mscf	27.25	0	2.02	4,70	7.15	9.69	11.67
Total plant products in primary-separator gas, gal							
Propane	801	Ō	85	249	, 443	654	876
Butanes (total)	492	0	54	163	295	440	617
Pentanes plus	206	0	- 22	67	120	176	255
Total plant products in second-stage gas, gal							
Propane	496	0	35	80	119	161	168
Butanes (total)	394	0	30	69	106	146	153
Pentanes plus	164	Ū	12	29	45	62	65
Total plant products in well stream, gal							
Propane	1,617	0	141	374	629	900	1,146
Butanes (total)	1,648	0	137	352	580	821	1,049
Pentanes plus	5,464	0	321	678	973	1,240	1,488

**Primary separator at 800 psig and 80°F, reduced to 300 psig and 80°F for pressures below 1,200 psig; second stage at 50 psig and 80°F; stock tank a 0 psig and 80°F.

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Component	Mol %	Gal/scf × 10 ³
Carbon dioxide	nil	
Nitrogen	nil	
Methane	94.68	
Ethane	5.27	1.401
Propane	0.05	0.014
Butanes plus	nil	nil
Total	100.00	1.415
Calculated gas gravi	ty	
(air = 1.000)		0.580
Calculated gross hea	ətina	

Mixture	Cumulati	ve Gas Injected	Swotlen	Dewpoint Pressure
Number	(scf/bbl)*	(mol fraction)**	Volume [†]	(psig)
0‡	0	0.0000	1.0000	3,428
1	190	0.1271	1.1224	3,635
2	572	0.3046	1.3542	4,015
3	1,523	0.5384	1.9248	4,610
4	2,467	0.6538	2.5043	4;880
		0.6538 f injection gas at 14.65		,

of original reservoir fluid at 3,428 psig and 200°F. ⁺Original reservoir fluid.

TABLE 12-PRESSURE/VOLUME RELATIONS OF MIXTURE 1 AT 200°F (Constant-Composition Expansion)

Pressure (psig)	Relative Volume*	Liquid Volume (% saturated volume)
6.000	0.9115	
5,502	0.9387	<u> </u>
5,000	0.9719	
4,500	1.0135	_
4,000	1.0687	_
3,800	1.0965	_
3,700	1.1116	—
3,650	1.1203	-
3,635	1.1224	0.0 (dewpoint)
3,600	1.1298	0.3
3,500	1.1508	1.7
3,300	1.1969	6.8
3,000	1.2918	12.8

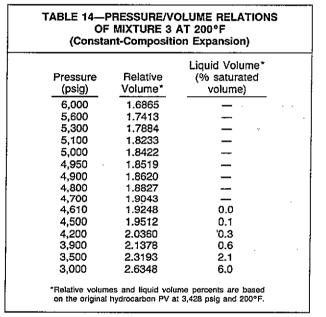
Relative volumes and liquid volume percents are based on the original hydrocarbon PV at 3,428 psig and 200°F.

TABLE 13—PRESSURE/VOLUME RELATIONS OF MIXTURE 2 AT 200°F (Constant-Composition Expansion)						
Pressure (psig)	Relative Volume*	Liquid Volume* (% saturated volume)				
6,000	1.1294	<u> </u>				
5,500	1.1686	_				
5,000	1.2162	,				
4,500	1.2767	<u> </u>				
4,300	1.3064	_				

4,100	1.3385	·
4,050	1.3479	
4,015	1.3542	0.0 (dewpoint)
3,950	1.3667	0.1
3,800	1.3992	0.5
3,400	1.5115	4.5
3,000	1.6709	9.4

*Relative volumes and liquid volume percents are based on the original hydrocarbon PV at 3,428 psig and 200°F.

4,

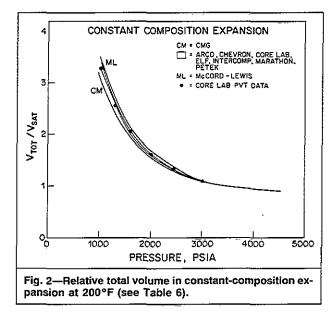


at and below the dewpoint pressure during cycling. Two companies (Elf Aquitaine and Petek) chose to match phase volumes in the swelling test only for pressures in the range expected to occur during cycling. We believe this to be a valid approach but do not know how this affects the cycling problem.

PVT Matches to the **PVT** Data

We asked for matches of total volume in constantcomposition expansion, liquid dropout and equilibrium gas yield in constant-volume depletion, and swelling volume and dewpoint pressure during swelling of reservoir gas with lean gas. We also asked companies to describe techniques used for K values, phase densities and viscosities, and EOS parameters used for the PVT match.

The number of components used ranged from a low of 5 components (Chevron and Core Laboratories) to highs of 12 (Marathon) and 13 (Petek). A special model based on partial densities (McCord-Lewis) used 16 components to obtain the density data needed, but the reservoir cal-



culations do not perform material balance on all 16 components. Table 16 indicates the component groups selected by each participant.

Tables 17 through 25 give summary data for each company's representation of component properties and the basic PVT match obtained with this set of components. More detailed matches of PVT data are included in Figs. 2 through 6.

Fig. 2 shows pressure/volume data in constantcomposition expansion of the reservoir gas at 200°F [93°C]. While there are some minor discrepancies at the lowest pressures shown, there is rather good agreement in the pressure range in which most of the gas cycling takes place, between 2,500 and 3,400 psi [17.2 and 23.4 MPa].

Fig. 3 shows liquid dropout in constant-volume depletion. The greatest discrepancies occur in the neighbor-

(Consta	nt-Compositi	ол Expansion)
		Liquid Volume*
Pressure	Relative	(% saturated
(psig)	Volume*	volume)
6,000	2.2435	
5,500	2.3454	
5,000	2.4704	_
4,880	2.5043	0.0 (dewpoint)
4,800	2.5288	Trace
4,600	2.5946	0.1
4,400	2.6709	0.3
4,000	2.8478	Q.7
3,500	3.1570	1.4
3,000	3.5976	3.6

hood of 2,500 psi [17.2 MPa] with peak liquid volume varying between about 18 and 22% of the initial (dewpoint) gas volume. Actually, the reservoir models predict liquid volumes higher than this value in the vicinity of the production well because of convection of heavy end products into this low-pressure area and subsequent deposition. The increased heptanes-plus content leads to compositions and flash behavior not available in the laboratory data provided. Results given later show disagreement in the predicted liquid buildup in this area, which we attribute to the absence of flash data for such compositions.

Liquid yield by multistage surface separation of equilibrium gas produced during constant-volume depletion is given in Fig. 4. Separator conditions for the problem differ slightly from the separator conditions in the laboratory reports distributed to the participants in two areas: (1) the primary separator pressure is switched from 815

TABLE 16-COMPONENT GROUPINGS									
Component CO ₂ N ₂ C ₁ C ₂ C ₃ C ₄ C ₅ C ₆ C ₇ C ₈ C ₉ C ₁₀ C ₁₁	Arco × × × × ×	Chevron X X	Core Laboratories	CMG X X X X X X X X X X X X X	Elf Aquitaine X X X	Intercomp	Marathon X X X X X X X X X X X X	McCord-Lewis X X X X X X X X X X X X X X X X X X X	Petek X X X X X X X X
H ₁ H ₂ H ₃ H ₄ H ₅	X X X	x	×	× ×	x	X X X X X	X X	X	× × × × ×
Total number of components Total C ₆₊ components Total C ₇₊ components	9 H 3	5 2 H	5 H 2	10 H 4	6 2 H	8 1 5	12 6 H	16 7 H	13 H 5

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TABLE 17—CHARACTERIZATION DATA AND PVT MATCH, ARCO						
C	compon	ent Cha	aracteriza	tion Data		
Component	р _с Т _с (atm) (К)		Acentric Factor	Molecular Weight	Mole Fraction	
	72.9 33.5	304.2 126.2	0.225 0.040	44:01 28.01	0.0121 0.0194	
C_1 C_2 C_3	45.6 48.2 42.0	186.6 305.4 369.9	0.013 0.098 0.152	16.04 30.07 44.10	0.6599 0.0869 0.0591	
C ₄₋₆ C ₇ P ₁	33.9 25.6	396.2 572.5	0.332	67.28 110.9 170.9	0.0967 0.0472	
C7P2 C7P3	16.7 8.50	630.2 862.6	0.495 0.833	282.1	0.0153 0.0034	
	Inte	eraction	Coefficie	ents		
$ \begin{array}{cccc} C_7 P_1 & 0.1 \\ C_7 P_2 & 0.1 \\ C_7 P_3 & 0.1 \end{array} $	0.03 0.05 5 0.08 77 0.10 0.1 0.1 0.1	5 0 5 0 102 0.09 - 0 0	0.003 0.006	0 0 385 0.00385 330 0.00630 600 0.00600	000	
PVT Methods Peng-Robinson EOS ³ for vapor/liquid equilibrium and densities. Viscosity for gas and liquid by Lohrenz <i>et al.</i> ⁴						
Initialization Results Initial wet gas in place, Bscf 26.58 Initial separator gas in place, Bscf 24.06 Initial stock-tank oil in place, MMSTB 3.373						
Basic PVT Match Dewpoint pressure, psia 3480 Dewpoint Z factor 0.811						
Simulator De Standard II Gauss D4 ⁵	MPĖS (composi	tional res	ervoir simul technique.	ator with	

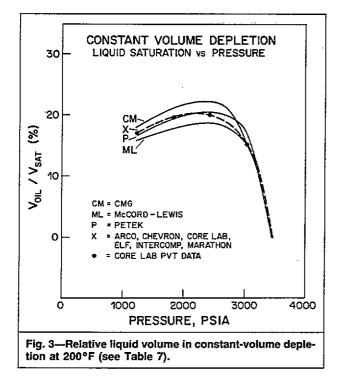


TABLE 18—CHARACTERIZATION DATA AND PVT MATCH, CHEVRON							
Component Characterization Data							
Component C ₁ C ₂ C ₃₋₅ C ₆₋₁₀ C ₁₁₊	48.2 37.4	190.7 305.4	Factor 0.0130 0.0986 0.1825	Weight 16.04 30.07 54.85 103.5	Fra	tole action	
	Int	eraction	n Coefficie	ents			
$ \begin{array}{cccccccccccccccccccccccccccccccccccc$						and	
Initialization ResultsInitial wet gas in place, Bscf28.5Initial separator gas in place, Bscf25.3Initial stock-tank oil in place, MMSTB3.66Basic PVT MatchDewpoint pressure, psia3501Dewpoint 2 factor0 7538							
Dewpoint Z factor 0.7538 Simulator Description Chevron's finite-difference simulator was used for all reservoir calculations. Gauss with D4 ordering ⁵ for pressure solution was used.							

to 315 psia [5.6 to 2.2 MPa] at average reservoir pressure of 2,500 psia [17.2 MPa] in the reservoir model, whereas the laboratory assumed a separator pressure switch at a pressure of 1,200 psig [8.3 MPa], and (2) the stock-tank separator temperature is taken as 60° F [16°C] for the reservoir model, whereas the laboratory data were based on an 80° F [27°C] stock-tank temperature.

Participants were asked to match surface yield for the laboratory separator conditions. Core Laboratories provided computations for multistage separator products with experimentally determined equilibrium gas compositions in Table 8 for the separator conditions specified in the model problem. These data were not distributed to the participants but are shown in Fig. 4.

As seen in Fig. 4, the greatest difference in yield by these two sets of separator conditions is at the dewpoint pressure and is a result of the colder stock-tank temperature used in the reservoir model. Participants whose data differed significantly from the average were offered opportunities to review their results in light of the trends, and in two cases rematches were obtained. The reservoir model is significantly affected by the match of Fig. 4. These data are influenced by K values during depletion, surface liquid density correlations, and surface separator K values.

The relative volumes of reservoir gas blends with increasing amounts of lean gas and the dewpoint pressures of these various blends are shown in Figs. 5 and 6. Several participants expressed skepticism regarding the need to match this part of the PVT data for reservoir modeling purposes, and this should be kept in mind when these figures are evaluated. Two concerns were expressed.

1. The actual injection gas derived from the models has a molecular weight of about 22, whereas the lean-gas

TABLE 19—CHARACTERIZATION DATA AND PVT
MATCH, CORE LABORATORIES

Component Characterization Data

Component	p _c (psi)	7 (°Ř)	т _ь (°R)	Molecular Weight	Density (g/cm ³)
C ₇	397	973	688	94	0.711
C,	361	1,024	756	110	0.739
C	332	1,070	822	117	0.766
C,	304	1,112	886	137	0.777
C,	232	1,250	*	213.6	0.814
C7 C8 C9 C10 C11+ C7+	—	—	—	140	0.773

Interaction Coefficients

Not available

PVT Methods

A 16-component PVT simulator was used to prepare Kvalue data by convergence pressure techniques. Slight heavy-component K-value adjustment was used to match dewpoint pressure, liquid volumes, and depletion-gas compositions. Once a satisfactory match was obtained, results from the 16-component PVT simulator were used as the basis for tables of input data to the compositional model. The compositional model used five pseudocomponents, with properties of the model components representing groups of components between CO2 and C10 computed as functions of pressure during the laboratory data match. Stiel-Thodos viscosity correlations were used for oil and gas. Gas Z factor was obtained with Yarborough-Hall fit of Standing-Katz charts, Liquid density was obtained with modified Standing correlations. K values were fit with methods suitable for the kind of pseudocomponent (lights, heavies, and nonhydrocarbons). Note offered by Core Laboratories: The injection gas of bulked separators contains 22% CO2 and heavier, a gas considerably heavier than the injection gas used in the laboratory PVT studies. Therefore, the laboratory data on the various lean-gas/reservoir-fluid mixtures are of little use in developing the properties of mixtures of bulked separator gas and reservoir fluid. (They do, however, provide a comparison of calculated and measured gas deviation factors.) Core Laboratories thus used the Peng-Robinson EOS³ to estimate dewpoints of mixtures of reservoir fluid with separator gas expected in the model. K values obtained were fitted with convergence pressure as the parameter for composition dependence for mixtures of this nature.

Initialization Results	
Initial wet gas in place, Bscf	26.37
Initial separator gas in place, Bscf	23.04
Initial stock-tank oil in place, MMSTB	3.689
Basic PVT Match	
Dewpoint pressure, psia	3443
Dewpoint Z factor	0.803
Simulator Description	
 Core Laboratories' compositional model uses up 	p to six

Core Laboratories' compositional model uses up to six components. Five components were used for the present problem, with K values prepared as discussed above. Core Laboratories has a version of its PVT simulator that uses the Peng-Robinson EOS³ but it was not used in this problem.

Component Characterization Data							
Component	р _с (atm)	<i>Т</i> (К)	Acentric Factor	Molecular _Weight_	Mole Fraction		
C ₇₋₉ C ₁₀₋₁₁ C ₁₂₋₁₄ C ₁₅₊	23.18 19.99	573.45 637.79 685.75 748.33	0.4501 0.5339	114.4 144.8 177.8 253.6			
Interaction C Not availa		ents	:				
PVT Method Peng-Robi sities. Visc	inson E	OS ³ for v for gas a	apor/liquid	equilibrium Jossi-Stiel-	and den- Thodos. ⁶		
Initialization Results Initial wet gas in place, Bscf 26.37 Initial separator gas in place, Bscf 22.90 Initial stock-tank oil in place, MMSTB 3.39							
Basic PVT Match Dewpoint pressure, psia 344 Dewpoint Z factor 0.803							
Demperative processes, pole							

TABLE 20-CHARACTERIZATION DATA AND

method of solution called QNSS⁸ developed at CMG. Preconditioned conjugate gradients are used to solve the diagonally dominant matrix equations. QNSS was also used to solve the flash obtained from the Peng-Robinson EOS.³ Pseudocomponent selection is based on unpublished methods developed at CMG.

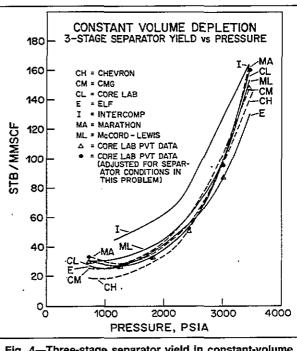
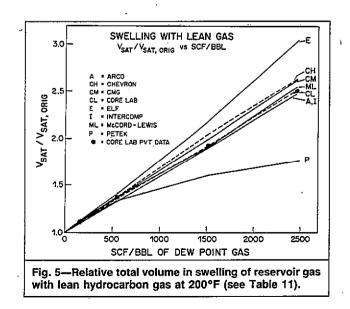


Fig. 4—Three-stage separator yield in constant-volume depletion at 200 %F (see Table 9).

TABLE 21—CHARACTERIZATION DATA AND PVT MATCH, ELF AQUITAINE								
Component Characterization Data								
Component	р _с (psi)	Τ <u>.</u> (°Ř)	Acentric Factor	Molecular Weight	V (ft ³ /ĺĎm)			
$\begin{array}{c} C_1 + N_2 \\ C_2 \\ C_3 - C_5 \\ C_6 - C_{10} \\ C_{11+} \\ \text{Interaction } C \end{array}$	oefficient	547.56 343.08 549.72 729.27 959.67 1,139.67 s	0.2250 0.0115 0.0908 0.1763 0.3760 0.7790	44.01 16.04 30.07 54.84 108.75 211.78	0.034 0.099 0.079 0.071 0.068 0.066			
Not available PVT Methods Elf Aquitaine's EQLV PVT package based on the Peng- Robinson EOS ³ was used for the PVT match. Viscosity cor- relation used was Lohrenz <i>et al.</i> ⁴ Note offered by Elf Aqui- taine: Results of the saturation pressure match are poor, but the constant composition expansion data (of total volume and liquid drop out) agreed fairly well with the calculations for each mixture. From Elf Aquitaine's experience, a very detailed com- position analysis (up to C_{30+}) would be necessary to match such results adequately, with a very small slope of liquid deposit curve at dewpoint. Hence the match was based on the liquid deposit at 3,000 psig.								
Initialization Results Initial wet gas in place, Bscf 26.50 Initial separator gas in place, Bscf 23.05 Initial stock-tank oil in place, MMSTB 3.42								
Basic PVT Match Dewpoint pressure, psia 3,443 Dewpoint Z factor 0.8027								



ences between the two methods were small in this problem.

TABLE 22—CHARACTERIZATION DATA AND PVT MATCH, INTERCOMP

Component Characterization Data								
Component				Molecular Weight	Mole Fraction			
F ₇ F ₈ F ₉ F ₁₀ F ₁₁		0.07779 0.07779 0.08525	0.7383 0.7787 0.8112 0.8452 0.8907	108.35 151.90 196.68 254.22 353.24	0.03672 0.01764 0.00721 0.00370 0.00062			

Interaction Coefficients Not available

PVT Methods

Intercomp's PVT package is equipped with four choices of EOS's. The Peng-Robinson EOS3 was used for this problem. Regression methods are used for the PVT data match.¹⁰ Pseudocomponents were developed by a special version of Whitson's split-out procedure,¹¹ followed by component lumping to a total of eight components. Viscosity was based on Lohrenz et al.,⁴ and all phase and equilibrium data were derived from the EOS. Note offered by Intercomp: The Peng-Robinson EOS used for the comparative solution project was only calibrated vs. measured data from tests performed at reservoir conditions. No adjustments of the EOS parameters were made to represent the fluid behavior at surface conditions. The reasons for omitting the EOS match of surface conditions can be summarized as follows. The separator compositions and recombination ratio presented in the PVT report are considered not to be representative of a vapor/liquid equilibrium state at 72°F and 2,000 psig. Even if the data do represent equilibrium, the pressure at recombination is considered too far removed from the separator pressures used in the performance simulation to render meaningful calibration of the EOS for surface conditions. The cumulative surface recoveries from the constant-volume expansion presented in the PVT report were calculated with published equilibrium ratios. No attempts were made to match these data because that would involve calibrating the EOS vs. a correlation. In the absence of measured surface yields, no conclusions can be drawn regarding the validity of the EOS or the K-value correlation.

Initialization Results Initial wet gas in place, Bscf Initial separator gas in place, Bscf Initial stock-tank oil in place, MMSTB	26.53 23.29 3.76
Basic PVT Match Dewpoint pressure, psia Dewpoint Z factor	3,443 0.7917
Simulator Description Intercomp's COMP-II was used for the reservoir mod is a modified IMPES simulator with generalized cubi calculations for phase equilibrium and phase densi culations. A special technique, the stabilized I method, ¹³ is used to overcome timestep size limitati herent in IMPES models.	c EOS ity cal- MPES

molecular weight is about 17. Differences in the swelling characteristics obtained with these gases would be expected.

2. The reservoir pressure falls continuously with time in both cases of interest. Thus volumetric behavior at pressures above the initial reservoir pressure is unimportant in the context of the model.

Reservoir Model Performance

Table 26 gives the initial surface fluids in place with multistage separation. Stock-tank oil rates for constant gas sales rate and for deferred early gas sales are shown in Figs. 7 and 8. The corresponding cumulative liquid pro-

TABLE 23—CHARACTERIZATION DATA AND PVT MATCH, MARATHON

Component Characterization Data

- Component	pc (atm)	т. (К)	Acentric Factor	Molecular Weight	Mole Fraction
C ₆	34.53	504.3	0.2592	81.00	0.0181
Č,	33.50	520.6	0.2778	88.00	0.0144
C ₇ C ₈	31.81	533.3	0.2977	95.00	0.0150
C	30.07	550.4	0.3240	104.00	0.0105
Gas	25.97	598.2	0.4035	130.00	0.0122
Oil	20.00	693.0	0.6000	275.00	0.0138

Interaction Coefficients

Not available

PVT Methods

Marathon used the Peng-Robinson³ EOS as a starting point for K-value tables. Hand methods and adjustments of K values generally allow a more precise description of equilibrium data in the two-phase region than by unmodified K values. Phase densities are also obtained by adjustments to EOS values in such a manner as to allow a match to observed volumetric data and to reported Z factors in depletion experiments. Oil viscosity was obtained from the correlation of Little and Kennedy¹⁴ and gas viscosity by the Lee¹⁵ correlation.

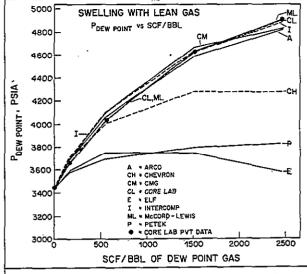
Initialization Results Initial wet gas in place, Bscf Initial separator gas in place, Bscf Initial stock-tank oil in place, MMSTB	26.39 22.98 3.73
Basic PVT Match Dewpoint pressure, psia Dewpoint Z factor	3,443 0.8035
Simulator Description Marathon's IMPES simulator is based on the I al. ⁹ pressure equation and all PVT data are enter bles. In the present problem, K values were fur pressure only, but phase densities and viscosities justed to match both depletion data and estimate separator gas properties.	ered as ta- nctions of s were ad-

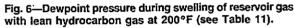
duction for these cases is given in Figs. 9 and 10. All yearly production data were connected with straight-line segments in Figs. 7 through 10. Most models were already below the dewpoint pressure at 1 year of production, and surface liquid rate had already dropped below initial rate. For most participants, primary separator switchout occurred late in the cycling phase (10 years).

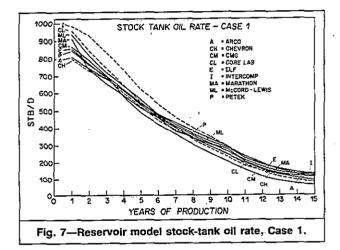
In most cases, the predicted surface oil rate is closely correlated with the liquid yield predictions shown in Fig. 4. However, this is not the sole explanation for the discrepancies in early oil rate seen in both cycling cases. We believe the predicted pressure in early years of cycling is also important.

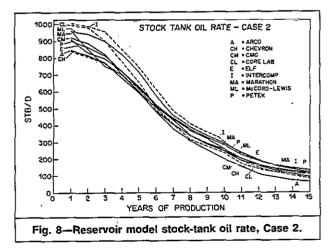
Swelling data matches in Fig. 5 can be used to find molar volumes of reservoir gas saturated with additions of lean gas. For the reservoir model, more pertinent data are molar volumes (Z factors) of mixtures at typical cycling pressures, because this determines average reservoir pressure for a given excess of production over injection. Some limited mixture volume data were available from the laboratory reports at 3,000 psi [20.7 MPa] and above (Tables 12 through 15), but matches to these data were not requested.

During the critical early years, the pressure decline is affected by Z factors for reservoir gas, injection gas, and gas mixtures, as well as by the rates of wet-gas produced and separator-gas recycled. The rate of gas recycled for

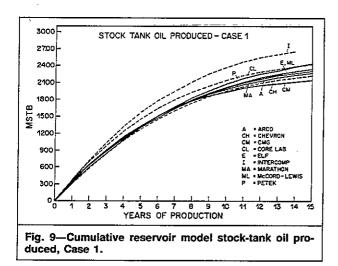




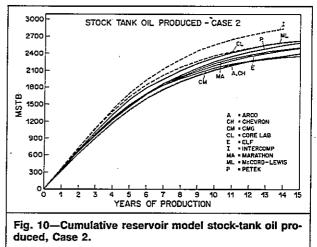




	9	Component	Character	ization Da	ata		
Component	р _с (psi)	7 (°Ē)	Acentric Factor		ecular eight	Specific Gravity	т, (°Ё)
$\overline{\mathbf{C}_1}$	673.1	343.3	0.0130		6.04	0.3250	201.0
C_2	708.3	549.8	0.0130		0.04 0.07	0.3250	332.2
C_3^2	617.4	665.8	0.1524		4.09	0.5077	
iC₄	529.1	734.6	0.1848		4.09 8.12	0.5631	416.0 470.6
nC₄	550.7	765.4	0.1848		8.12 8.12	0.5831	
iC ₅	483.5	828.7	0.2010		-		490.8
10 <u>5</u>	489.5		-		2.15	0.6248	541.8
nC₅		845.6	0.2539		2.15	0.6312	556.6
C ₆	457.1	910.1	0.2806		4.00	0.6781	607.0
C ₇	432.2	969.6	0.3220		1.20	0.7100	657.0
C ₈	419.7	1,011.7	0.3495		4.60	0.7340	692.0
C ₉	391.6	1,064.8	0.3912		B.80	0.7570	740.0
C ₁₀	365.0	1,118.9	0.4354		2.30	0.7800	790.0
C 11	359.2	1,154.7	0.4568		5.00	0.8010	820.0
C ₁₂₊	348.0	1,219.7	0.4946		0.00	0.8380	875.0
CO2	1,071.3	547.6	0.2250		4.01	0.4200	350.7
N ₂	492.3	227.2	0.0400	28	3.02	0.4800	139.6
	Inte	raction Coe	efficients (with meth	ane)		
C ₆ C	7 C ₈	C,	C ₁₀	C ₁₁	C ₁₂₊	CO,	N ₂
0.02813 0.03			0.04240	0.04534	0.12860	0.10000	0.1000
PVT Methods McCord-Lewi of Whitson ar and Firoozab heavy ends v used for criti	nd Haaland. ¹ vadi. ¹⁹ Speci vere estimate cal pressure	^{i, 17, 18} Boiling fic gravities : ed from the V	points, with and methai Natson K fa	h some mi ne binary i actor. Lee-	nor chang interaction Kesler ^{20,2*}	es, came fr coefficient	om Katz ts of the
Initialization Re	· • •	nof					00 50
Initial wet ga					,		26.52
Initial separa Initial stock-ta							23.18
Basic PVT Mat	1		,	•			3.56
Dewpoint pre Dewpoint Z f	ssure, psia						3,443 0.803
Simulator Desc The McCord- tion from the is that each r termed partia	Lewis simula reservoir ga eservoir pha	s phase to t se can be vi	he reservo ewed as a	ir liquid pi binary mix	hase. The cture of its	basic assu surface pr	imption oducts,



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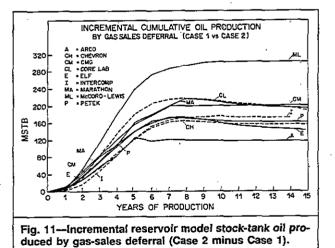
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TAB	LE 25CH	ARACTEP	RIZATION DAT	A AND PVT	MATCH, PETE	К
		Compon	ent Characteri	ization Data		
Component	р. (MPa)	 (К)	Acentric Factor	Molecular Weight	V (cm ³ /mol)	Mole Fraction
HC 10 HC 20 HC 30	3.000 3.000 2.500 2.100	510.0 560.0 630.0 700.0	0.3498 0.3846 0.5015 0.8000	100.2 120.7 157.7 247.6	420.0 510.0 660.0 1,000.0	0.0144 0.0326 0.0083 0.0104
	1,200	960.0	0.9000 cess (Weight F	500.0	1,050.0	0.0002
	mponent		entric Factor a		entric Factor b	
	HC 10 HC 20 HC 30 HC 40 HC 50		1.160840 0.993215 0.791887 1.032080 1.032080		1.00000 1.00000 1.00000 1.00092 1.00092	
Interaction Co Not availab						
culated from data of lear the model. I the various	the Peng-R n the Lohre n-gas injecti instead, liqu mixtures we	nz et al. ⁴ ons with r id relative re carefull	OS ³ for K value model. Petek n eservoir gas as volumes from t y matched in th rrect prediction	nade no atter s it lacked im the constant- e range of res	npt to match th portance in the composition exp ervoir pressure	e solubility context of cansions of
Initialization F Initial wet g Initial separ Initial stock	as in place ator gas in	place, Bs	cf ISTB			28.28 24.70 3.57
Basic PVT Ma Dewpoint p Dewpoint Z	ressure, ps	ia			•	3,452 0.7532
lations. The used in the	first version	n of a joint blem to so	d uses one of se project venture live the pressur lelpful in the pr	e has recently e equations.	been released.	SIP ²² was

TABLE 26INITIAL FLUIDS IN PLACE						
Company	Wet Gas (Bscf)	Dry Gas (Bscf)	Stock-Tank Oil (MMSTB)			
Arco	26.58	24.06	3.373			
Chevron	28.5	25.3	3.66			
Core Laboratories	26.37	23.04	3.689			
CMG	26.37	22.90	3.39			
Elf Aquitaine	26.50	23.05	3.42			
Intercomp	26.53	23,29	3.76			
Marathon	26.39	22,98	3.73			
McCord-Lewis	26.52	23.18	3.56			
Petek	28.28	24.7	3.57			

each cycling case is fixed in this problem. The wet gas produced depends on the surface separator efficiency because the separator-gas rate is specified. The wet-gas rate thus depends on the match to yield data in Fig. 4 and surface-liquid molar density. We did not request predicted surface-liquid molar density from the PVT matches. The initial molar rate of separator-gas recycled is approximately 0.67 times the rate of wet-gas production in Case 1, allowing for sales gas. The ratio is 0.76 as the liquid content of the produced gas approaches zero.

At dewpoint pressure, the injection-gas Z factor is approximately 6% higher than the reservoir-gas Z factor, and Z factors of mixtures of these gases should be some-



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TABLE 27-AVERAGE OIL SATURATION, CASE 1 (%)								
Company	Year	Layer 1	Layer 2	Layer 3	Layer 4			
Arco	1	3.06	3.20	3.12	2.78			
	5	3.57	7.80	10.22	7.32			
	10	2.12	6.51	10.78	5.61			
	15	1.87	5.36	8.55	4.71			
Chevron	1	1.76	1.89	1.78	1.57			
	5	3.32	6.82	8.96	6.94			
	10	2.10	6.87	11.89	6.79			
	15	2.18	6.78	11.01	6.58			
Core Laboratories	1	1.1	1.1	0.8	`0.5			
	5	3.1	7.6	9.6	7.0			
	10	1.9	7.0	10.8	5.9			
	15	1.5	5.6	8.5	4.6			
CMG	1	2.27	2.48	2.37	2.03			
	5	2.73	7.95	11.08	8.37			
	10	1.26	5.56	11.27	6.43			
	15	1.10	4.55	8.44	5.23			
Elf Aquitaine	1	3.34	3.60	3.59	3.06			
	5	3.24	7.82	10.30	7.72			
	10	1.56	6.55	10.84	5.83			
	15	1.31	5.28	8.65	4.74			
Intercomp	1 5 10 15	0.78 2.74 1.52	0.81 6.58 5.55	0.75 8.97 9.89	0.62 6.57 5.42			
Marathon	1	4.28	4.60	4.60	4.04			
	5	4.76	10.70	13.10	10.40			
	10	2.55	8.16	11.94	7.01			
	15	1.91	6.24	9.22	5.25			
McCord-Lewis	1	1.10	1.07	1.01	0.81			
	5	4.68	9.10	11.90	8.72			
	10	2.87	6.30	11.42	5.98			
	15	2.80	5.72	9.90	5.28			
Petek	1	3.34	3.55	3.40	2.87			
	5	3.58	8.26	11.15	8.72			
	10	1.73	6.18	11.01	6.29			
	15	1.45	5.04	8.75	5.24			

TABLE 28-AVERAGE OIL SATURATION, CASE 2 (%)									
Company	Year	Layer 1	Layer 2		Layer 4				
Arco	1	0.97	0.86	0.73	0.51				
	5	1.40	3.62	5.30	3.36				
	10	1.31	5.18	9.93	4.94				
	15	1.20	4.43	7.98	4.20				
Chevron	1	0.55	0.46	0.39	0.34				
	5	1.04	2.55	3.63	2.71				
	10	1.26	5.37	10.99	6.01				
	15	1.33	5.52	10.28	5.77				
Core Laboratories	1	0	0	0	0				
	5	0.9	3.1	5.0	2.9				
	10	0.9	5.2	10.0	4.9				
	15	0.8	4.2	7.8	3.9				
CMG	1	0.0	0.0	0.0	0.0				
	5	0.69	2.44	4.20	2.95				
	10	0.51	3.56	9.70	5.71				
	15	0.45	3.13	7.44	4.60				
Elf Aquitaine	1	0.76	0.76	0.63	0.36				
	5	1.23	3.91	6.70	4.20				
	10	0.75	4.66	9.89	5.02				
	15	0.66	3.92	7.95	4.24				
Intercomp	1 5 10 15	0.10 0.66 0.76	0.08 1.83 3.77	0.03 3.03 8.76	0.01 1.94 4.55				
Marathon	1	1.89	1.98	1.94	1.57				
	5	2.40	6.08	9.43	6.82				
	10	1.71	6.40	11.45	5.73				
	15	1.35	4.94	8.79	4.35				
McCord-Lewis	1	0.0	0.0	0.0	0.0				
	5	1.33	3.05	5.15	3.48				
	10	1.10	3.43	9.30	4.62				
	15	1.00	3.38	8.40	4.20				
Petek	1	0.08	0.01	0.02	0.0				
	5	1.16	3.32	5.76	4.07				
	10	0.89	4.39	9.91	5.54				
	15	0.76	3.76	8.01	4.61				

where between the two. Discrepancies in pressure are affected by both wet-gas rate (determined by yield, Fig. 4, and surface-liquid density) and assumed gas Z factors in early years of cycling.

A partial compensation for this sensitivity to injection and production-gas Z factors is numerical dispersion, which tends to smear out the initial molecular weight and Z-factor contrast between injection and production gases. This and the merging of the participants' depletion matches (Fig. 4) at pressures far below dewpoint pressure explain the near-parallel oil production rates in the advanced stages of cycling and blowdown. Another factor compensating for discrepancies in Z factors and separator factors is the reservoir response to falling pressure. Any model with a high rate of decline in pressure produces a rapid loss in surface liquid yield. This reduces reservoir voidage and tends to lessen subsequent pressure decline.

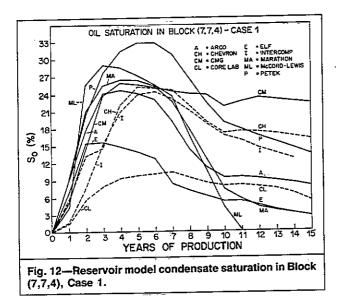
Actual recovery efficiencies achieved by the models are atypical of field values in view of the homogeneous nature of the model grid. The results for liquid recovery are 55 to 74% of the initial oil (condensate) in place. The incremental production achieved by gas-sales deferral is shown in Fig. 11. These exhibit a considerable range from 3 to 8% of the initial condensate in place.

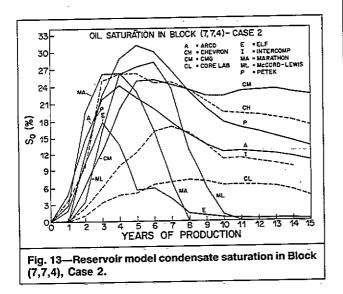
Layer average oil saturations for selected times are given in Tables 27 and 28. Not surprisingly, these show common trends of relatively uniform saturations for the first year. For other times, Layer 3 (the tight layer) shows high saturation because little injected gas sweeps this layer. Conversely, Layer 1 (a high-permeability layer) shows almost no liquid. Layers 2 and 4 are intermediate in sweep efficiency.

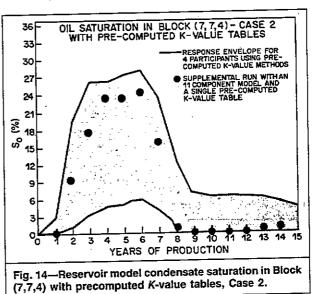
Condensate saturation in Node (7,7,4) is shown in Figs. 12 and 13. Most of the models achieve a fairly stable saturation of slightly more than irreducible oil saturation (24%). This indicates a condition of reservoir condensate flow in this area. Before this time, liquid dropout in the low-pressure region strips liquid from the gas stream. This continues until a small liquid flow begins and the surface yield stabilizes. The stabilized yield value depends on the mixing of injection gas with reservoir gas around the producer and the contribution of the depleted area behind the producer to production.

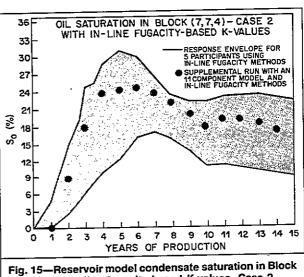
Later, during cycling, the condensate around the producer is partly revaporized, and reservoir oil ceases to flow. Liquid yield is partly sustained as some heavyend fractions continue to vaporize and are produced. What is perhaps surprising is the widely different predictions for oil saturation at advanced depletion levels in the models, ranging from 0 to more than 22%. We believe that this can be explained by the K values used.

We made two supplementary runs with COMPIII²³ for Case 2 to demonstrate the importance of the K-value tech-









(7,7,4) with in-line fugacity-based K values, Case 2.

	Numerical		Average Timestep Number of Size Timesteps (days)		Average CPU per Timestep		Material Balance Error at 15 years			
Company	Solution Method	Computer Used	1	2	1	2	1	2	1	2
	IMPES	IBM 4341	325		16.8	_	121	—	2.0×10^{-3}	
Arco Chevron	IMPES	VAX-11/780	375	383	14.6	14.3	116	103 ·	4.6 × 10 ⁻³	8.0 × 10 ⁻
Core Laboratories	IMPES	CDC 6600	251	244	21.7	22.3	6.7	6.3	7.5 × 10 ^{−4}	6.6×10 ⁻
CMG	IMPES	Honeywell DPS 68	200	194	27.4	28.2	185.7	163	6.0×10^{-5}	3.1 × 10 ⁻
	IMPES	IBM 3081	185	199	29.4	27.4	2.2		1 × 10 ⁻⁴	—
Elf Aquitaine	IMPES	Harris 800	128	114	39.9	44.8	66.4	67.1	5.6×10^{-6}	—
Intercomp	IMPES	Burroughs B7900	365	347	14.7	15.4	8.0	7.5	5.5×10^{-4}	5.7 × 10 ⁻
Marathon	IMPES	VAX-11/780	91	91	60.0	60.0	13.9	13.9	7.5 × 10 ⁻⁴	
McCord-Lewis Petek	IMPES	ND-560	519	509	10.5	10.7	168	192	1.1 × 10 ⁻³	2.0 × 10

nique. This compositional simulator permits K values to be entered as a table or as calculated in line in the normal manner with an EOS. For the run with K values as tables, we used a single K-value table with a constantvolume depletion of the reservoir gas and assumed Kvalues were independent of composition. The supplementary runs made were identical in all respects except for the treatment of K values.

Figs. 14 and 15 show condensate saturation for the supplemental runs. Fig. 14 shows a clear indication of high evaporation rate of condensate obtained with a K-value table. Fig. 14 includes the response envelope of companies (Core Laboratories, Elf Aquitaine, Marathon, and McCord-Lewis) that used precomputed K-value tables. It shows a considerable scatter in predicted condensate, but all show rapid condensate evaporation in the late stages of cycling.

Fig. 15 shows condensate saturation for the supplemental run with 11 components and in-line K values with an EOS. The response envelope for all companies who used similar in-line K values is also shown. These show somewhat better agreement with each other and a slower evaporation in the late stages of gas cycling.

Results for Case 1 are qualitatively the same as for Case 2. Again, companies using precalculated K values found wide differences in the amount of condensate formed and its rate of evaporation compared with companies that used EOS methods. Surprisingly, there was no obvious correlation between the number of components for the heptanes-plus fractions and the predicted rates of evaporation in Node (7,7,4) for the five companies that used EOS methods.

This problem would benefit from PVT data that include some equilibrium flash data for feed compositions that exist in the enrichment zone near the producer. Unfortunately, these data are unavailable and true evaporation rate is unknown at this time. Data of this kind have been measured in previous compositional simulation studies²⁴⁻²⁶ and are needed here to decide which answers are correct.

Reservoir model performance is indicated in Table 29. The nature of IMPES models restricted the timestep size to a value generally less than 30 days, especially in the late stages of cycling as the gas formation factor changes. Machine speed differences were not factored into the comparisons, and only the raw data are given. In-line EOS methods seem to increase run times, but many other factors are involved.

Conclusions

1. Depletion data and lean-gas swelling data for the retrograde gas condensate are matched well by all companies.

2. In early years of cycling with partial pressure maintenance, the surface oil rates disagree by about 20%. Liquid yield in simple pressure depletion (Fig. 4) does not account for this much error. It suggests that differences in pressure caused by physical property errors (Z factors) and/or surface-separator molar split errors may also be responsible.

3. Large discrepancies were observed in incremental oil obtained by gas-sales deferral (Case 2 vs. Case 1); the range was 3 to 8% of initial condensate in place. The median value was 160 MSTB [25.4×10^3 stock-tank m³], or about 4.5% of the initial condensate.

4. The gas used for recycling in the reservoir model was considerably richer in C_{3+} than the lean gas used for the swelling tests. This was unavoidable because not all companies had gas-plant capability in the reservoir simulator. Nonetheless, it casts doubt on the usefulness of the swelling data for the problem.

5. The pressure range for the swelling data was beyond what is needed for cycling. Several companies chose not to match the high pressure range of the swelling data. This may be valid, but we do not know how it affected results.

6. There is considerable disagreement about condensate saturation in the producing node, Node (7,7,4). This is probably because K values are used as tables or as calculated in line with an EOS. The project does not establish which method gave better answers in this case, but there is more scatter when companies attempt to use Kvalue tables with no data on which to tune. We were unable to provide these data for this problem.

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SI Metric Conversion Factors

atm	×	1.013	250*	E+05	=	Pa
bbl	×	1.589	873	E-01	=	m ³
		1.055		E+00	=	kJ
Btu/ft ³	х	3.725	895	E+01	=	kJ/m ³
ft	х	3.048	* .	E-01	=	m
ft ³	×	2.831	685	E-02	=	m ³
ft ³ /lbm	×	6.242	796	E+01	==	dm ³ /kg
°F	((°F-32	2)/1.8		Ξ	°C
°F	- ((°F+4:	59.67)/1	.8	=	K
gal	х	3.785	412	E-03	=	m ³
lbm/ft ³				E+01		
psi	×	6.894		E+00		
psi ⁻¹	×	1.450	377	E-01	Ξ	kPa ⁻¹
°R	(°R/1.8	-		=	
scf/bbl	х	1.801	175	E-01	=	std m ³ /m ³

*Conversion factor is exact.

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