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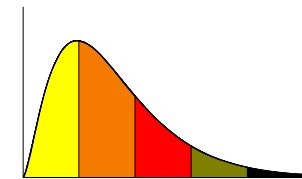
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# Global Component Lumping for EOS Calculations

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# Component Lumping – “Pseudoization”

Reduce number of components in an Equation of State (EOS) to a minimum for describing phase and volumetric behavior in a particular range of pressure-temperature-composition space for a particular engineering application.

- Reservoir simulation.
- Production “tubing” flow performance.
- Flowline networks.
- Surface processing.

**EOS<sub>xx</sub> → EOS<sub>x</sub>**

## Component Lumping – How?

1. Start with a detailed EOSxx model – e.g. xx=15-40.
2. Choose total # of components in lumped EOSx model – e.g. x=6-9.
3. Choose which components to lump together – e.g. N<sub>2</sub> & C<sub>1</sub>.
4. Choose a method to average EOS parameters – e.g. Coats.
5. Choose a composition to average EOS parameters – e.g. z<sub>Ri</sub>.
6. Choose PVT calculations to validate EOSx – e.g. p<sub>s</sub>, ρ, μ, y<sub>i</sub>, x<sub>i</sub>.
7. Compare EOSx versus EOSxx for same set of PVT calculations.
  - Plots & Tables.
  - Single-valued match “quality” metric – SSQ, RMS...

*If results are not good enough, go back to step 2.*

# Component Lumping – How We Do It

1. Start with a detailed EOSxx model – e.g. XX=15-40.
2. Choose total # of components in lumped EOSx model – e.g. X=6-9.
3. Choose which components to lump together – **try them “all”**.
4. Choose a method to average EOS parameters – e.g. Coats.
5. Choose a composition to average EOS parameters – e.g.  $z_{Ri}$ .
6. Choose PVT calculations to validate EOSx – **comprehensive**.
7. Compare EOSx versus EOSxx for same set of PVT calculations.
  - **Single-valued quality metric – RMS.**
8. Final-pass assessment of best-RMS EOSx models.
  - **MMP | Plots & Tables.**

# “All” Lumping Combinations

1. EOS<sub>xx</sub> to EOS<sub>x</sub> possible combinations. e.g. xx=22 | x=9

$$N_{EOSx} = \frac{N_{xx}!}{(N_{xx}-N_x)!} \quad 180,000,000,000$$

2. Contiguous lumping constraint (neighboring EOS<sub>xx</sub> components).

$$N_{EOSx} = \frac{(\tilde{N}_{xx}-1)!}{(\tilde{N}_{xx}-\tilde{N}_x)! (\tilde{N}_x-1)!} \quad 203,490$$

3. Algorithm to setup each scenario: Yukihiro Matsumoto (www).
4. Partial lumping not allowed – e.g. 80% C<sub>3</sub> in C<sub>3</sub>C<sub>4</sub>, 20% C<sub>3</sub> in C<sub>3</sub>C<sub>5</sub>.
5. Optional forced lumpings – e.g. N<sub>2</sub>+C<sub>1</sub> , C<sub>30+</sub> alone.

# Comprehensive p-T-z Data Validation

1. Range of feed compositions (GORs).
2. Range of PVT types –  $p_s$ ,  $\rho$ ,  $\mu$ ,  $V_{ro}$ ,  $y_i$ ,  $x_i$ , ...
3. Range of PVT tests – depletion, gas injection, gradient, MMP.
4. Calculated once with EOSxx.
5. Calculated for each EOSx lumped scheme.
6. Final MMP validation – i.e. long-running calculations for only select group of EOSx models.

# EOSx versus EOSxx

1. RMS quality metric of EOSx vs EOSxx.

$$RMS = \bar{r} = \left[ \frac{\sum_{n=1}^{N_{data}} (w_n r_n)^2}{\sum_{n=1}^{N_{data}} w_n^2} \right]^{0.5}$$

- $r_n = 100 (d_{x,n} - d_{xx,n}) / d_{ref,n}$
- ( $d_{ref}$ ) taken as max of all  $d_{xx}$  data of a given type (e.g. oil density) in a given simulated lab test (e.g. CCE).

2. Optional MMP comparison of few EOSx models with lowest RMS.

# Lumping Examples

## Detailed EOSxx (xx=34) | Lumped EOSx (x=15, 9, 6)

- Peng-Robinson EOS (LBC) models.
  - EOSxx components.
    - $N_2$  &  $CO_2$
    - $C_1, C_2, C_3, i-C_4, n-C_4, i-C_5, n-C_5$
    - $C_6, C_7, C_8 \dots C_{28}, C_{29}$  and  $C_{30+}$
  
- Five fluids from a isothermal gradient used in PVT calculations.
  - Lean gas condensate (OGR = 50 STB/MMscf)
  - Richer gas condensate (OGR = 100 STB/MMscf)
  - **Near- critical oil (GOR = 5000 scf/STB)\***
  - Less-volatile oil (GOR = 2200 scf/STB)
  - More-volatile oil (GOR = 1000 scf/STB)

\* Averaging sample.

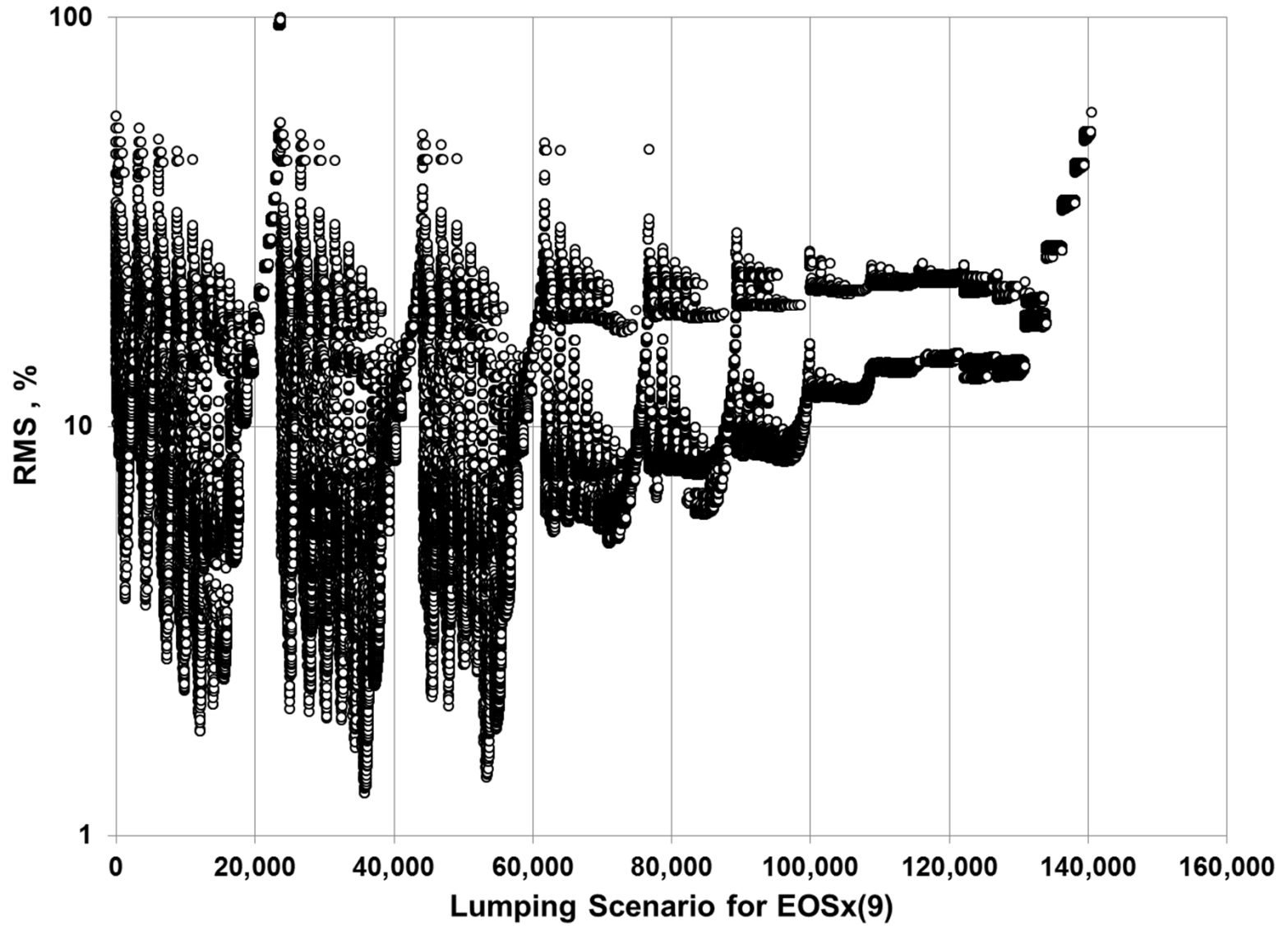


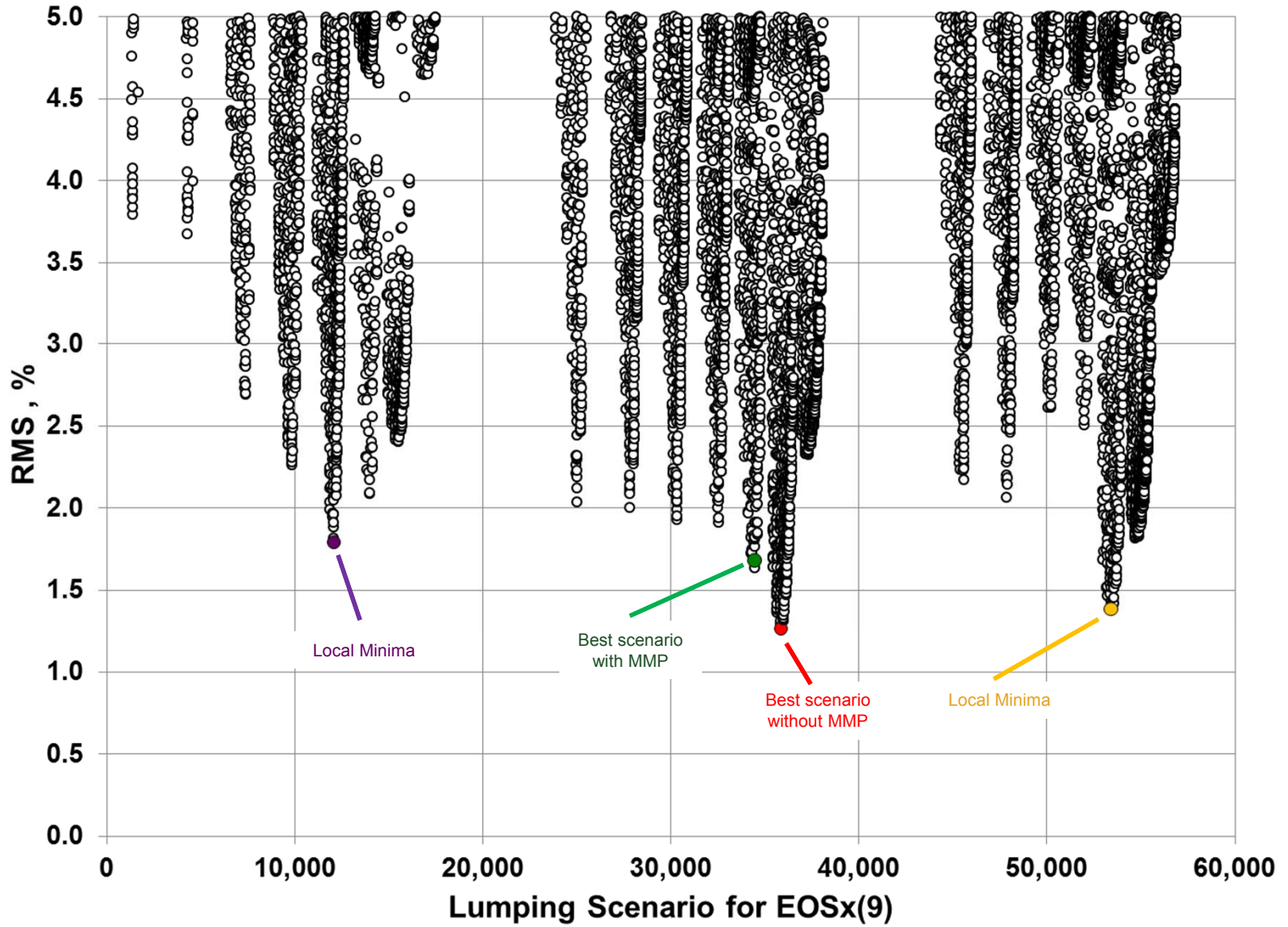
# PVT Calculations & Weighting

Experimental Property	Weighting Factor
<b>Depletion and Multi-stage Separator Tests</b>	
Saturation Pressure	10
Liquid Volumes/Bo	3
Liquid Saturation	3
Liquid Density	2
Gas-Oil Ratio	2
Condensate-Gas Ratio	2
Relative Volume	1
Gas Specific Gravity	1
Gas Density	1
Gas Z-factor	1
Liquid API	1
Liquid Viscosity	0
Gas Viscosity	0
<b>Swelling Experiment &amp; CCE of Swollen Mixtures</b>	
Saturation Pressure	3
Liquid Saturation	3
Relative Volume	1
Liquid Density	1
Gas Density	0.5
Gas Z-factor	0.5
Liquid Viscosity	0
Gas Viscosity	0
Some individual data may be weighted slightly different than the global default weighting factors given in this table. See the PhazeComp output file for exact weighting factors of data.	

## Lumping Example – EOS9

- EOS9 lumping constraints.
  - 3 single components:  $N_2$ ,  $CO_2$  and  $C_1$
  - Lumping starts from  $C_2$ .
  - 6 Lumped components.
- 142,506 total lumping scenarios.
- All scenarios performed (without including MMP calculation).
- 500 best-RMS scenarios selected, including MMP calculation.





	Best Five with Lowest RMS					Local Minima RMS		Best MMP
Case no.	<b>35847</b>	35846	35833	35832	35860	<b>53395</b>	<b>12074</b>	<b>34458</b>
RMS (%)	1.265	1.270	1.294	1.300	1.313	1.387	1.793	<b>1.683</b>
MMP (psia)	3583	3585	3587	3589	3582	3544	3552	<b>3661</b>
<b>3660</b>	-2.1%	-2.0%	-2.0%	-1.9%	-2.1%	-3.2%	-2.9%	<b>0.0%</b>
	N2	N2	N2	N2	N2	N2	N2	N2
	CO2	CO2	CO2	CO2	CO2	CO2	CO2	<b>CO2</b>
	C1	C1	C1	C1	C1	C1	C1	<b>C1</b>
	C2_C3	C2_C3	C2_C3	C2_C3	C2_C3	C2_I-C4	C2	<b>C2_C3</b>
	I-C4_C7	I-C4_C7	I-C4_C7	I-C4_C7	I-C4_C7	N-C4_C7	C3_N-C5	<b>I-C4_C6</b>
	C8_C10	C8_C10	C8_C10	C8_C10	C8_C10	C8_C10	C6_C10	<b>C7_C11</b>
	C11_C15	C11_C15	C11_C14	C11_C14	C11_C16	C11_C15	C11_C16	<b>C12_C15</b>
	C16_C25	C16_C24	C15_C25	C15_C24	C17_C25	C16_C23	C17_C25	<b>C16_C23</b>
	C26_C30+	C25_C30+	C26_C30+	C25_C30+	C26_C30+	C24_C30+	C26_C30+	<b>C24_C30+</b>

# Near-Critical Oil

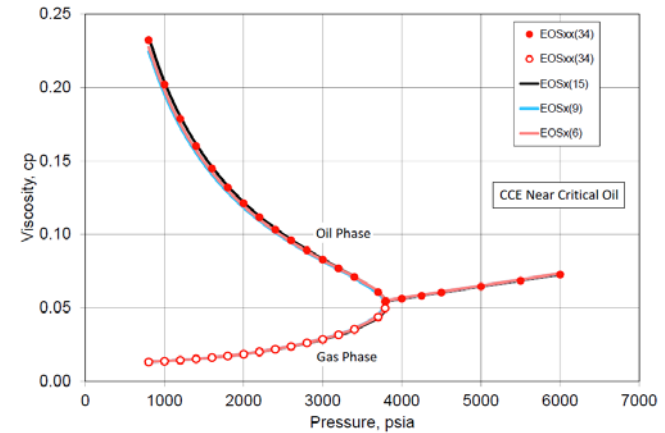
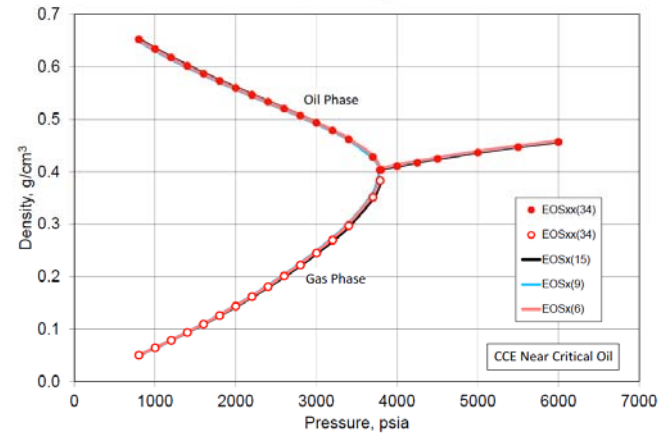
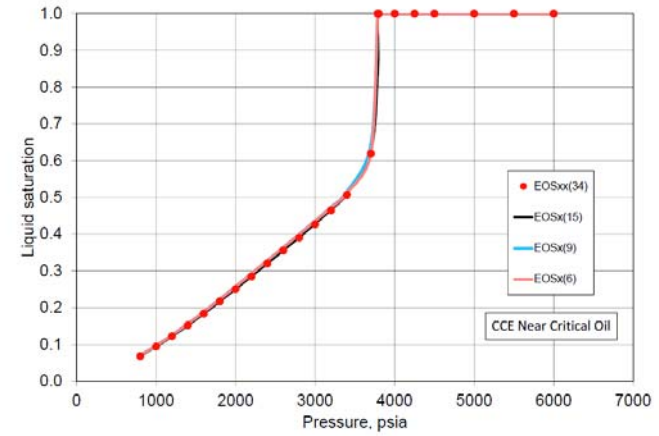
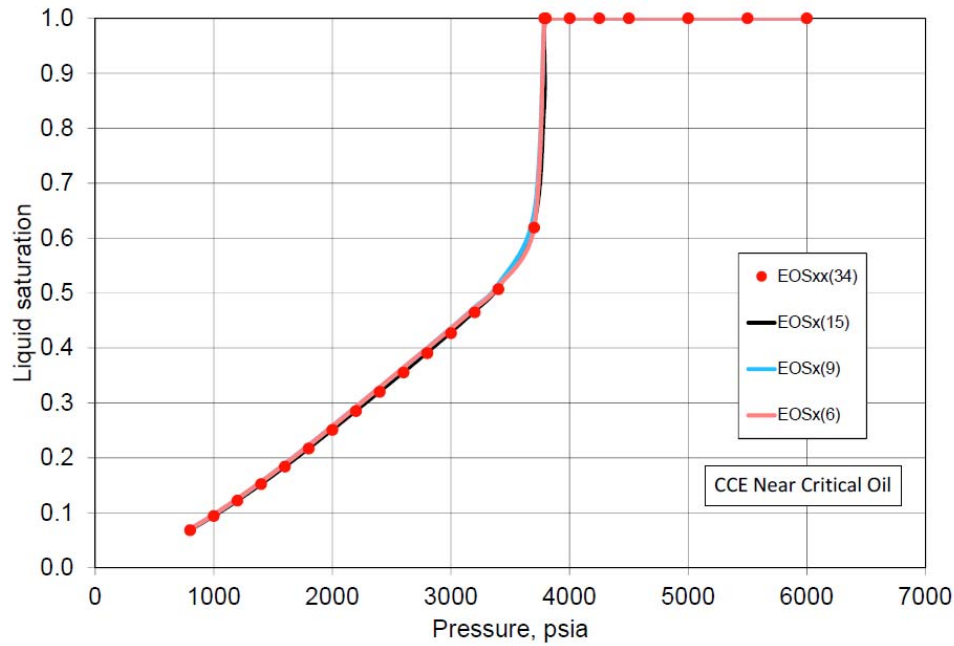


Fig. 10 – Near-Critical Oil EOS calculations.

# Lean Gas Condensate

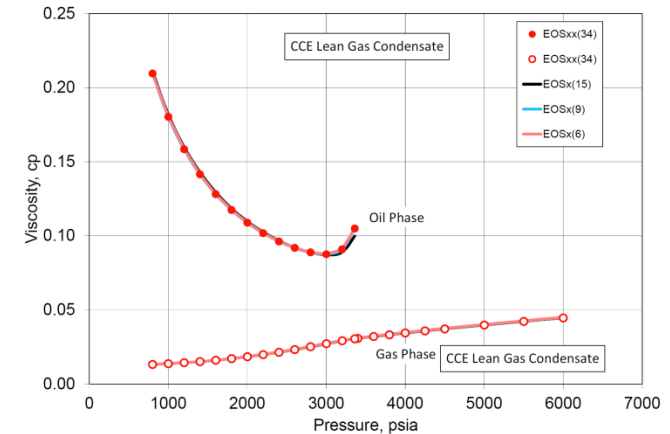
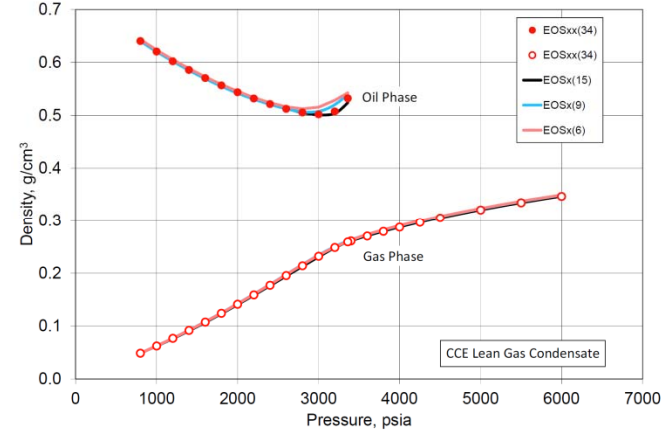
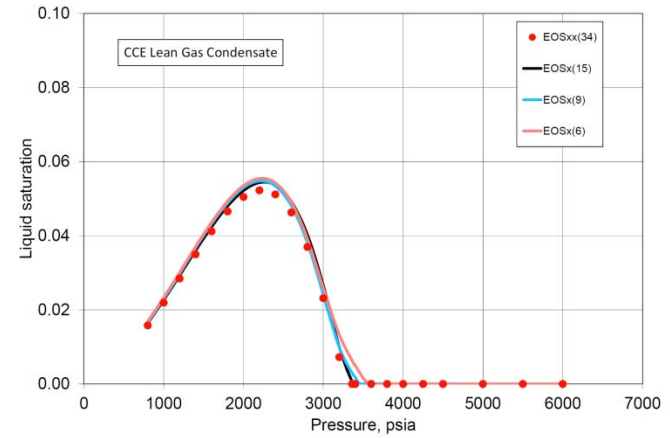
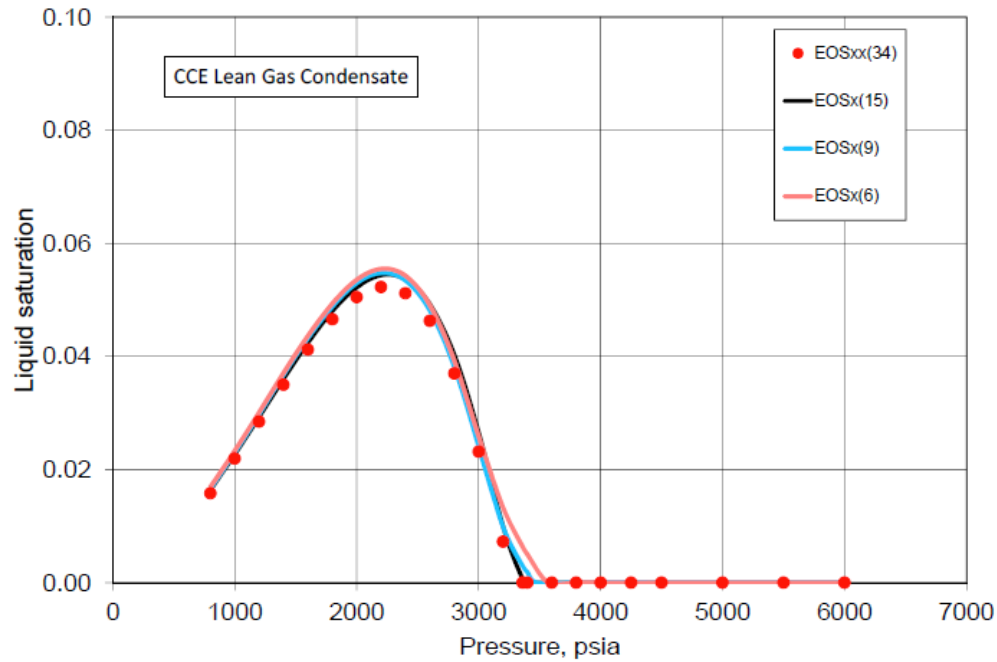


Fig. 7 – Lean Gas Condensate EOS calculations.

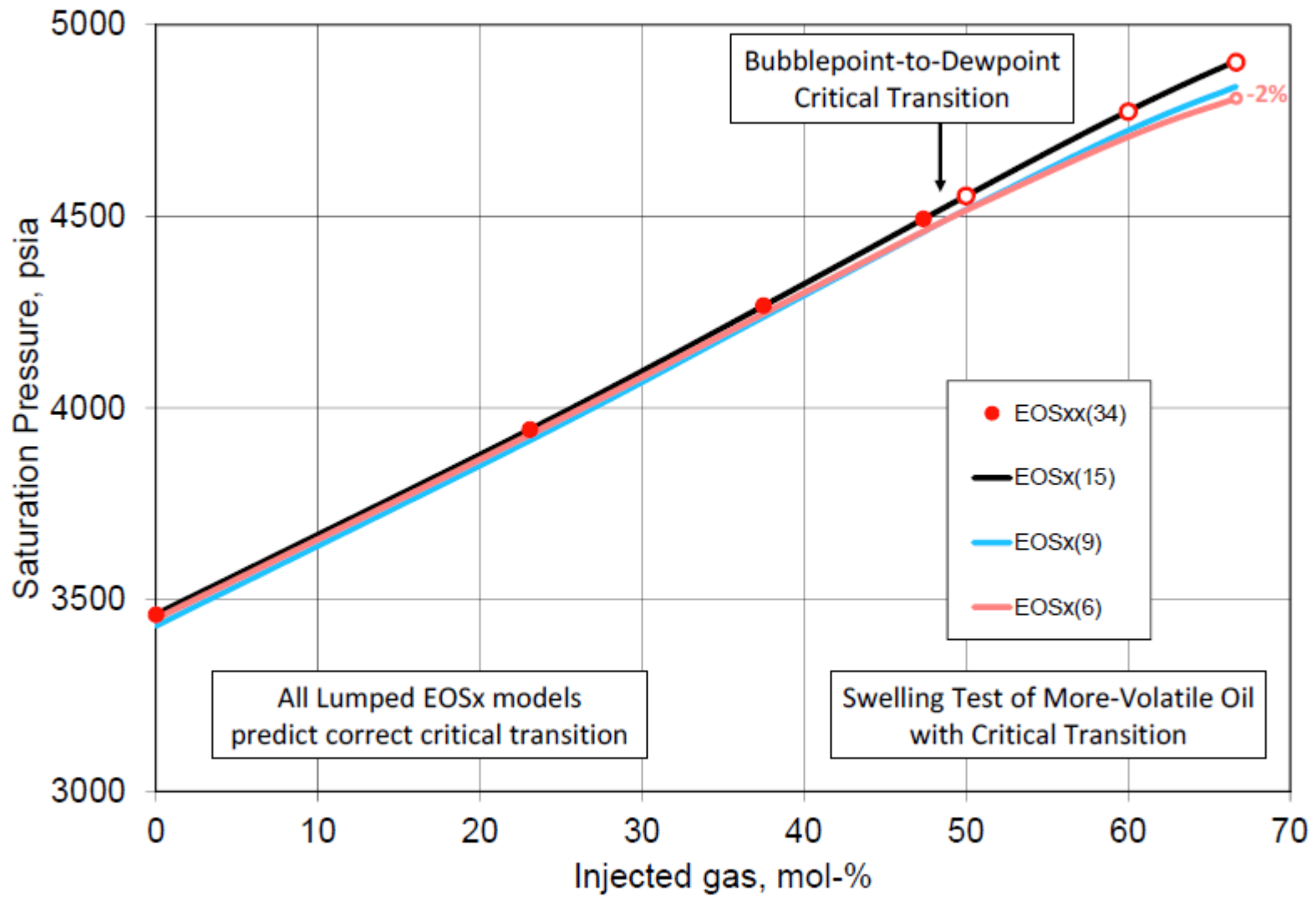


Fig. 13 – More-Volatile Oil swelling test calculations.



# Conclusions

1. The lumping method is designed to describe a particular engineering discipline (reservoir, flow assurance, process facilities) for which the lumped EOSx is being applied.

Different EOSx models may be developed for each modeling discipline from same EOSxx model – ensures consistency.

2. The method uses a well-defined quantitative measure of the lumped EOSx model accuracy in terms of how well the PVT compare with the original detailed EOSxx model.
3. The lumping method makes a comprehensive search of all possible lumping scenarios with few but meaningful constraints.

# Conclusions

4. The challenge in applying the proposed lumping method is
  - a. Defining an appropriate set of PVT calculations for defining the quality metric for the processes being modeled with EOSx.
  - b. Defining weighting factors for each data to reflect their importance to the processes being modeled with EOSx.
  - c. Automated execution of all EOSx scenarios (Pipe-It) using a fast and robust EOS-based PVT program (PhazeComp).

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