

HW Problem 2:

How to calculate surface oil volume from
Flash-calcd oil molar composition $[x_i]$?

Oil at S.C. ~ use Ideal Volume Mixing
(HC mixture)

$$m_i = x_i \cdot M_i \qquad \sum V_i \approx V_t$$

$$f_{oi} = \frac{\sum m_i}{\sum V_{oi}} = \frac{\sum x_i M_i}{\sum \frac{x_i M_i}{\rho_{oi}}} \neq \sum x_i \rho_{oi}$$

ρ_{oi} : Appendix A ; Measured (by lab) C_7+
Pure Comp.

C_6 = Table 5.2 or $n-C_6$

Standing - Katz : 1940's

↓

Extension of Ideal
Volume Mixing
@ $(P, T) > S.C.$

1960's (Alami-Kenedy) v.d.W
van der Waals
 a_i b_i

↓
1980's

① Eq. above w/ ρ_{oi}

ρ_{po}

includes light components (C_1, C_2, C_3)

@ S.C.

ρ_{pi}

N_2, CO_2, H_2S

$$\left. \begin{array}{l} \nabla \sim \rho_{\bar{L}, C_1} = \\ \circ \sim \rho_{\bar{L}, C_2} = \end{array} \right\} \text{Ch. 3, App. B}$$

② Standard (Tables & Eqs) HC Liquid
 thermal expansion (from 60°F) $\nearrow f(p_{70})$
 compressibility effect (from $1 \text{ atm} \sim \frac{1}{15} \text{ atm}$) \searrow
 $\Rightarrow \Delta \leq 2\%$

• Petroleum Engineering

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Process Industry : Still Use Empirical $f_0(p, T, x_i)$

COSTALD

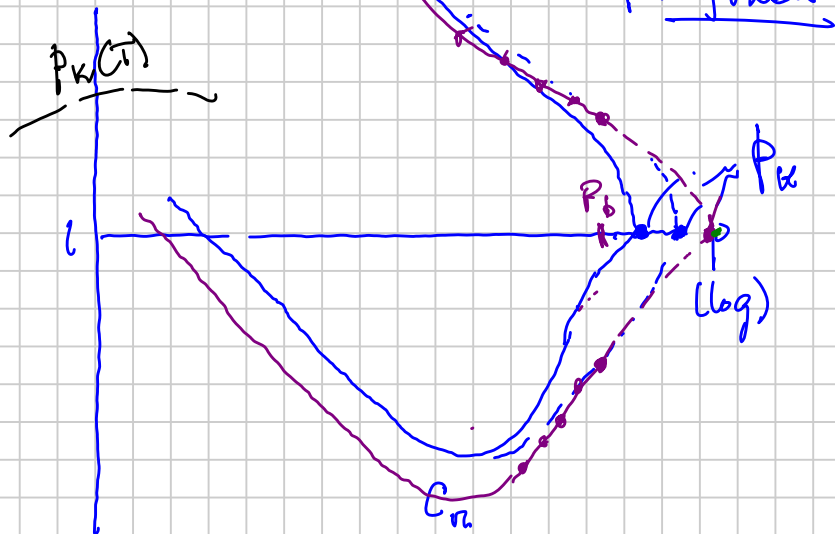
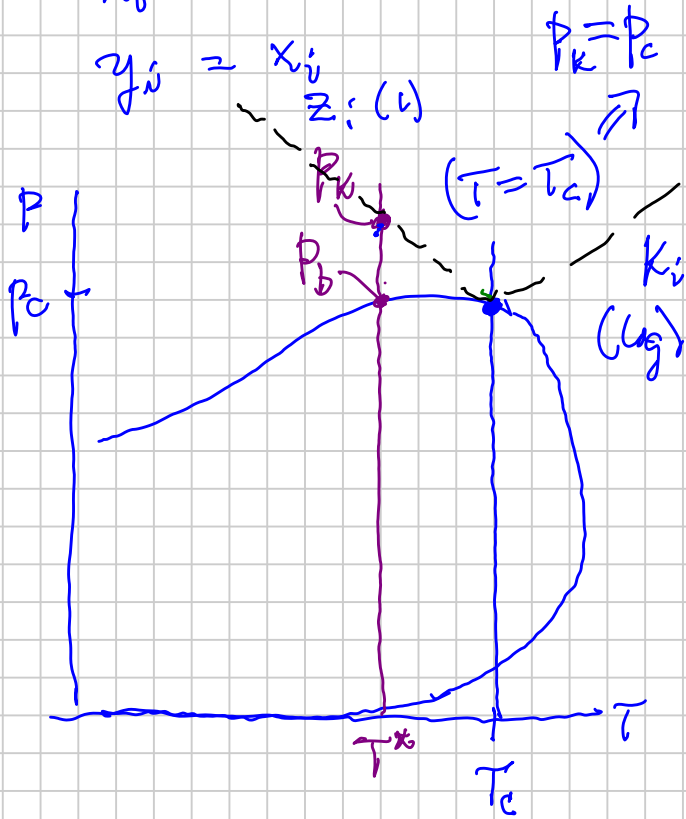
methods developed in 1960s

(Hankinson \rightsquigarrow \Rightarrow API
ASTM)



~ same A as Standing-Katz

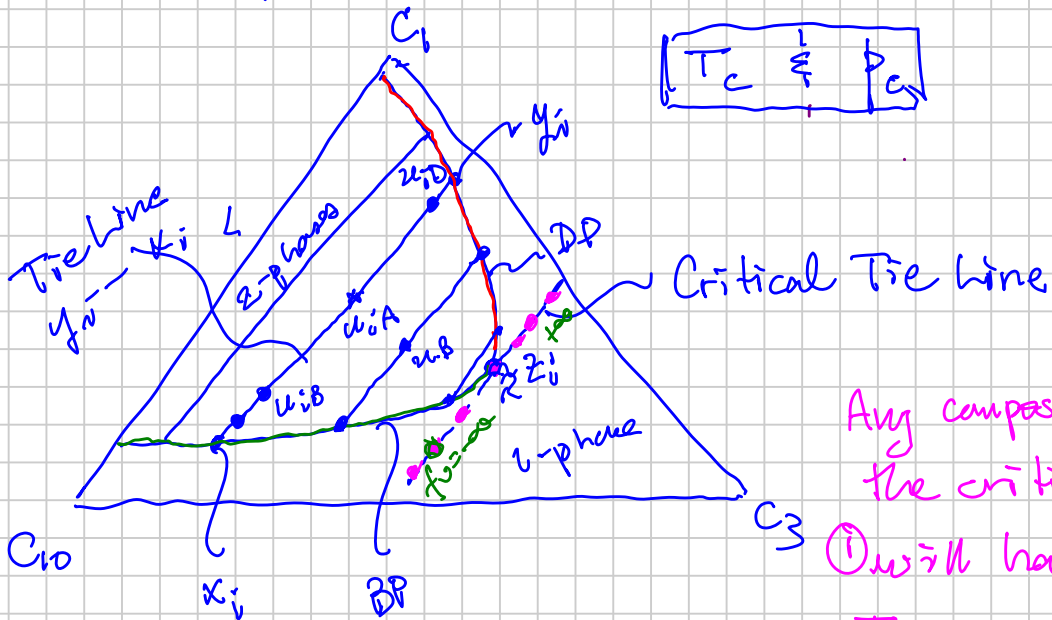
K_i -values
 Apparent
 @ Convergence Pressure (P_k)
 $K_i \rightarrow 1$



$z_i = 1$
 $z_i = 2$
 $T = \text{fixed}$

The Negative Flash

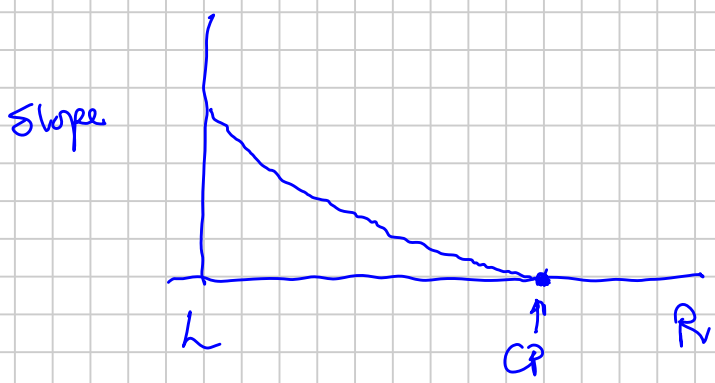
3-component system: $C_1 - C_3 - C_{10}$



$T_c \neq P_c$

Any composition along
 the critical tie line
 ① will have a true
 T_c equal to this
 system T_c .

② Flash of any w_i
 will yield $y_i = x_i = z_i$
 and $f_v = \pm \infty$



$\Rightarrow p > p_k(z_i, T)$ you can find a set of other compositions u_i
which have a ^{true} critical point $(T_c, p_c)_{u_i} = (T, p_k)_{z_i}$.

u_i is on the critical tie line of z_i

